

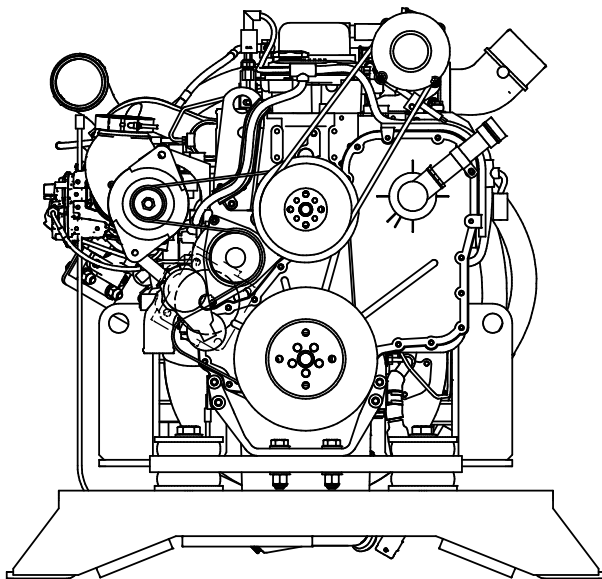
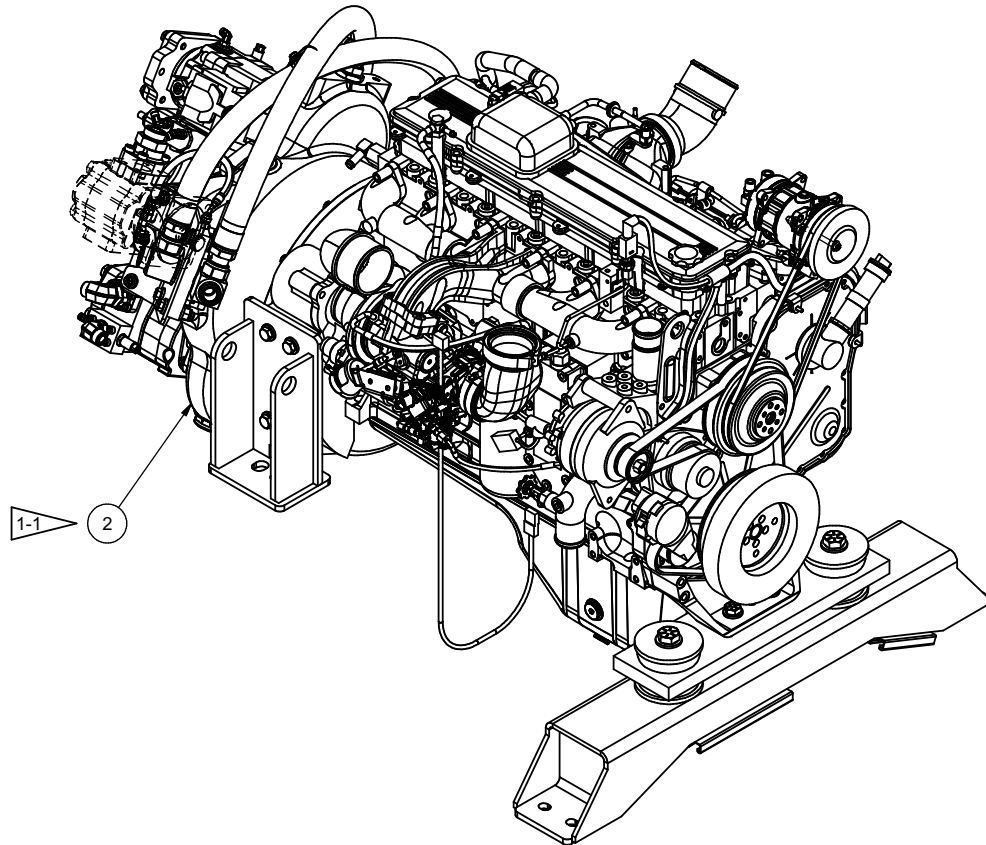
Power Unit Assembly

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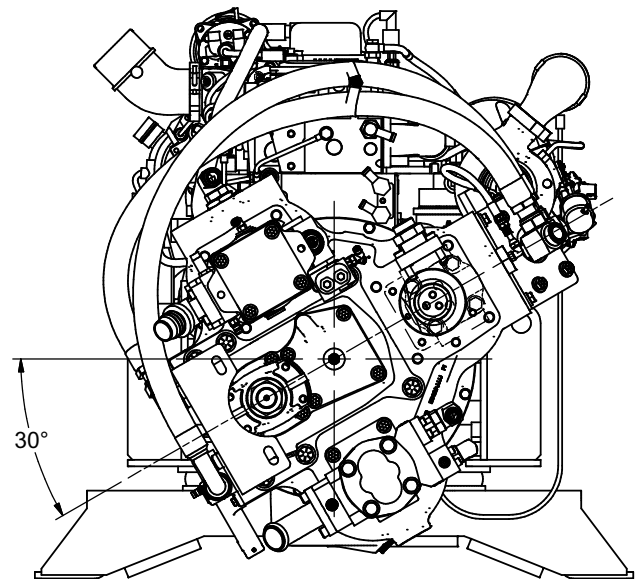
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
603735 Power Unit Assembly							
1	* 602675	1	. Engine, QSL9 Tier 4F, 430Hp	53	R666842	1	. Fitting
2	* 603828	1	. Converter	54	* 257100	1	. Kit, Flexplate
3	601060	1	. Pump, Var Piston	55	252712	1	. Spacer, O-Ring
4	603028	1	. Pump, Gear Tandem	56	209538	2	. Clamp Half
5	603444	1	. Fitting, Vertical O-Ring	58	203519	2	. O-Ring
6	603443	1	. Compressor	59	216533	2	. Sleeve
7	603767	2	. Mount	60	603770	4	. Washer
8	603768	1	. Mount Plate	61	12721	1	. Kit, Split Flange
9	603448	1	. Mount, Power Unit		203519	1	. . O-Ring
10	R833272	1	. Fitting	62	* 228640	1	. Regulator, Converter Bypass
11	231454	1	. Fitting	63	598119	1	. Plate, Mount
12	231810	1	. Fitting	64	27814	1	. Fitting
13	220427	1	. Fitting	65	598180	2	. Fitting
14	209506	2	. Fitting	66	598178	1	. Fitting
15	245043	1	. Hose End	67	598179	1	. Fitting
16	R833270	1	. Fitting	68	598182	1	. Fitting
17	603762	2	. Vibration Dampener	69	598855	1	. Fitting
18	209512	1	. Fitting	70	598181	1	. Fitting
19	505499	3	. Gasket	71	209504	1	. Fitting
20	Y098629-219	1	. O-Ring	72	13216	1	. Fitting
21	203443	3	. O-Ring	73	211789	1	. Fitting
23	00426371	4	. Capscrew	74	237984	1	. Fitting
25	221569W	12	. Capscrew	75	R833136	1	. Fitting
28	293632W	12	. Capscrew	76	Y17C-0616	1	. Capscrew
29	R14040	4	. Coupler, Male	77	221563W	2	. Capscrew
30	598153	2	. Transducer	78	Y73G-0832	4	. Capscrew
31	601297	1	. Manifold, Gauge	79	208283	4	. Capscrew
32	603506	1	. Manifold, Gauge	80	221773W	8	. Washer
33	212492	1	. Cover	81	237567	1	. Locknut
34	603442	1	. Belt, A/C Compressor	82	R13811194	4	. Locknut
35	Y19C-M1650	8	. Capscrew	83	587673	1	. Coupler, Diagnostic
36	591521	8	. Capscrew	84	251424	1	. Sensor, Temp
37	Y73G-0844	4	. Capscrew	85	209702	2	. Clamp, Insulated
39	Y73G-0636	4	. Capscrew	86	598120	1	. Plate, Mount
40	221662W	2	. Capscrew	87	203516	1	. O-Ring
41	09430341	2	. Capscrew	88	241237	4	. Capscrew
42	234271	8	. Washer	89	233709	1	. Fitting
43	221771W	14	. Washer	90	209501	1	. Fitting
44	221767W	22	. Washer	91	603602	1	. Fitting
45	221777W	4	. Washer	92	R833251	2	. Fitting
46	221780W	4	. Washer	93	R833200	1	. Fitting
47	R13803587	2	. Locknut	99	603816	1	. Kit, Hose
48	R13811196	2	. Locknut	99.1	601187	1	. . Hose Assembly
49	209505	1	. Fitting	99.2	595594	1	. . Hose Assembly
50	203274	1	. Shutoff Valve	99.3	601181	1	. . Hose Assembly

* See Separate Coverage

Power Unit Assembly



FRONT VIEW



BACK VIEW
ORIENT CONV. AS SHOWN

NOTES:
1-1: FOR TRANSMISSION INSTALLATION REQUIREMENTS, REFER TO THE SERVICE MANUAL

1-2: PLUG ALL HYDRAULIC PORTS THAT ARE OPEN TO THE ENVIRONMENT TO PREVENT CONTAMINATION IN THE HYDRAULIC SYSTEM.

