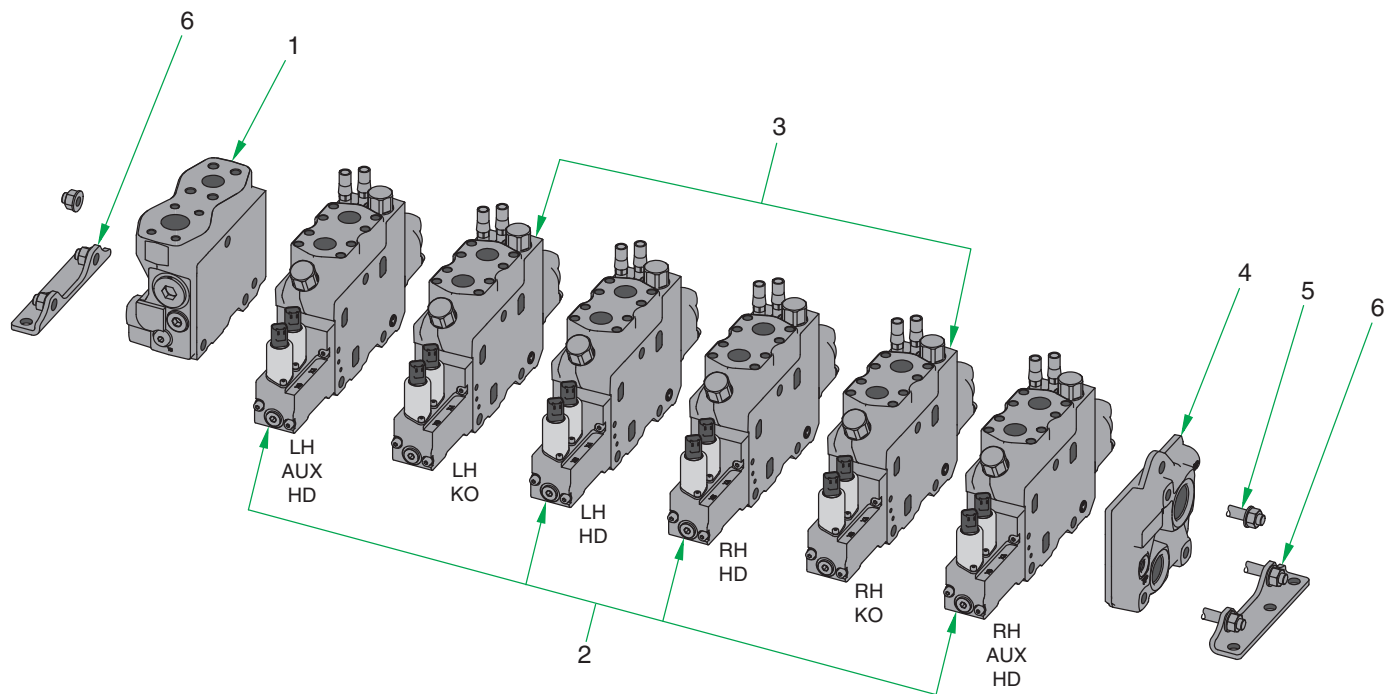


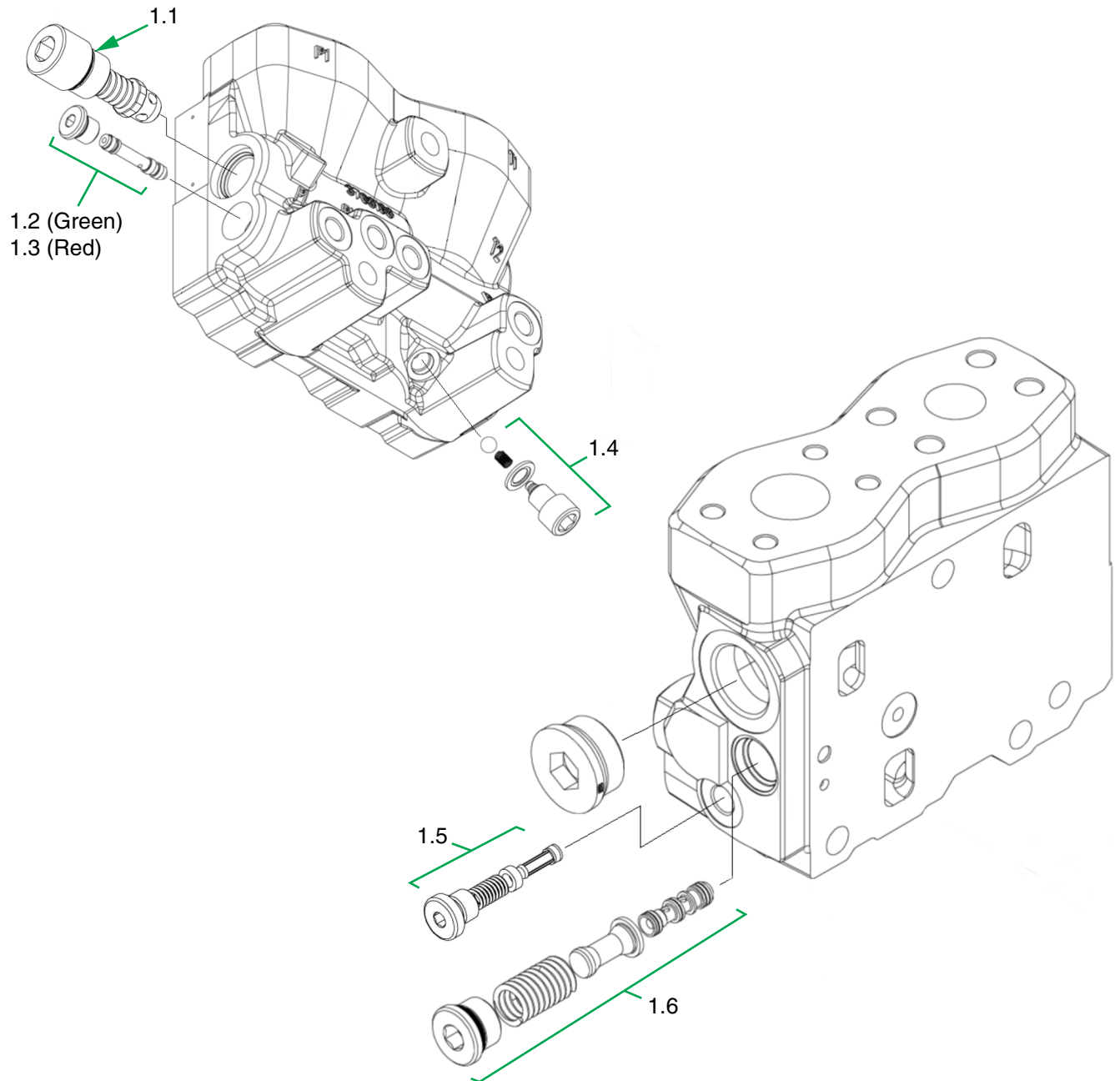
Valve Assembly, Holddown/Kickoff/Aux HD

Valve Assembly, Holddown/Kickoff/Aux HD



Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	603667		Valve Assembly, HD/KO/Aux HD				
1	*a 260521	1	. Inlet Section	5	259363	1	. Tie Rod Kit
2	*b 260522	4	. Work Section - Holddown/AUX HD	6	599561	2	. Bracket Kit
3	*c 260523	2	. Work Section - Kickoff				
4	599560	1	. End Section				
				*a	See Page 3		
				*b	See Page 4		
				*c	See Page 5		

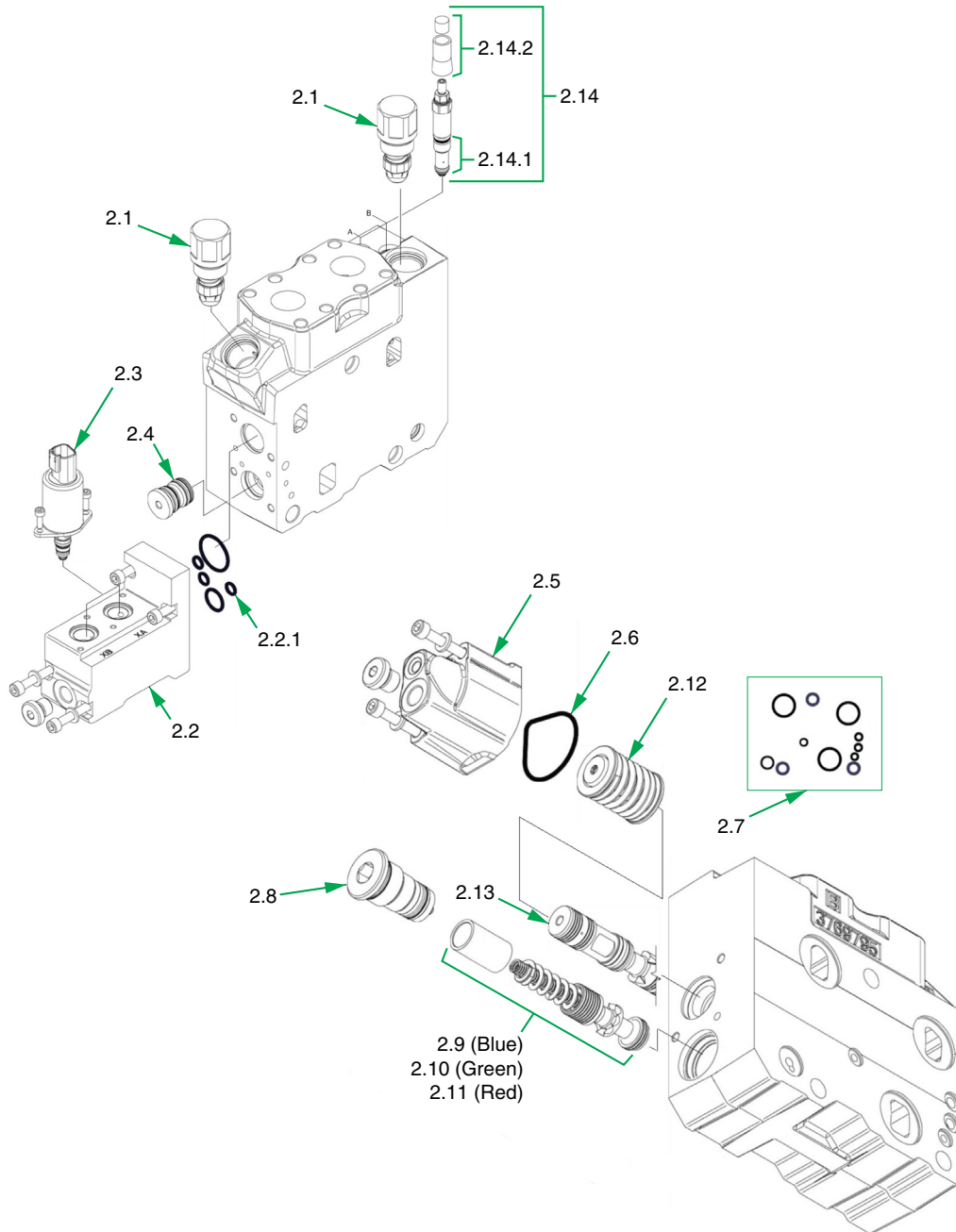
Inlet Section



Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
1	260521	1	Inlet Section				
1.1	599557	1	. Main Relief Valve	1.4	599932	1	. Check Valve Kit
	256604	1	.. Seal Kit	1.5	257431	1	. Internal Pilot Strainer
1.2	*a 599930	1	. Copy Spool Kit (Green)	1.6	599933	1	. Reducing Valve Kit
	257414	1	.. O-Ring Kit		599934	1	.. Plug Kit
	599931	1	.. Plug Kit				
1.3	*a 259683	1	. Copy Spool Kit (Red)				
	257414	1	.. O-Ring Kit				
	599931	1	.. Plug Kit				

*a Order the correct size for your valve. See page 6 for details.

Work Section - Holddown/Aux HD

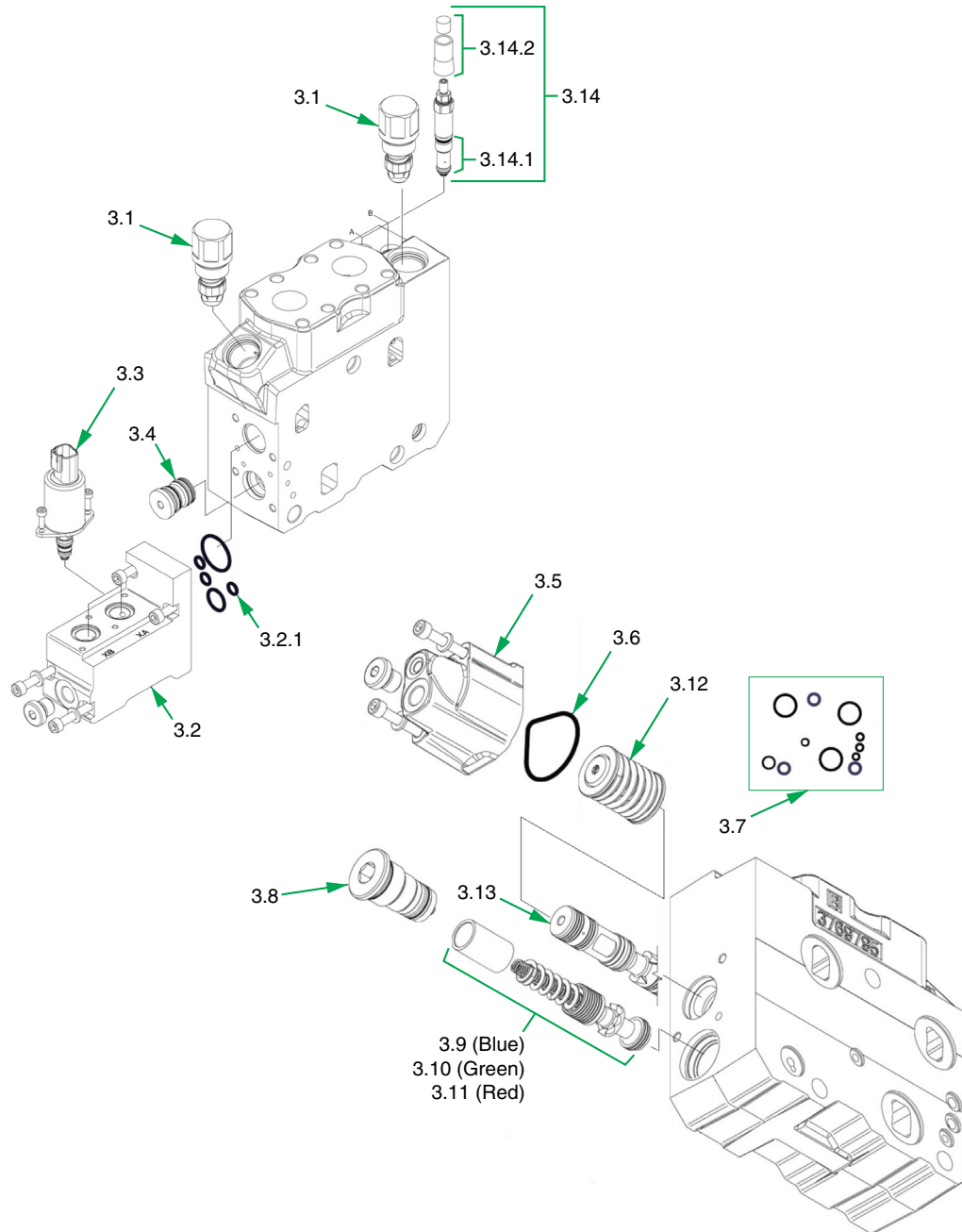


Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
260522 Work Section - Holddown/Aux HD							
2.1	599559	2	. Port Relief Valve	2.9	*a 259687	1	. Compensator Kit (Blue)
	256604	1	.. Seal Kit		599943	1	.. Spring Kit
2.2	599936	1	. Cap Kit, A Side	2.10	*a 599942	1	. Compensator Kit (Green)
2.2.1	599937	1	.. Seal Kit		599943	1	.. Spring Kit
2.3	599944	2	. Solenoid Valve Kit	2.11	*a 259688	1	. Compensator Kit (Red)
	599442	1	.. Seal Kit		599943	1	.. Spring Kit
2.4	599938	1	. Compensator Plug, A Side	2.12	259362	1	. Spring Kit
	599939	1	.. Seal Kit	2.13	NSS	1	. Spool
2.5	257404	1	. Cap Kit, B Side	2.14	257409	2	. Feed Reducer
2.6	599940	1	. Seal Kit	2.14.1	257415	1	.. Seal Kit
2.7	260504	1	. Intersection Seal Kit	2.14.2	260524	1	.. Sealing Set
2.8	257410	1	. Compensator Plug, B Side				
	599941	1	.. Seal Kit				

NSS Not Sold Separately

*a Order the correct size for your valve. See page 6 for details.

Work Section - Kickoff

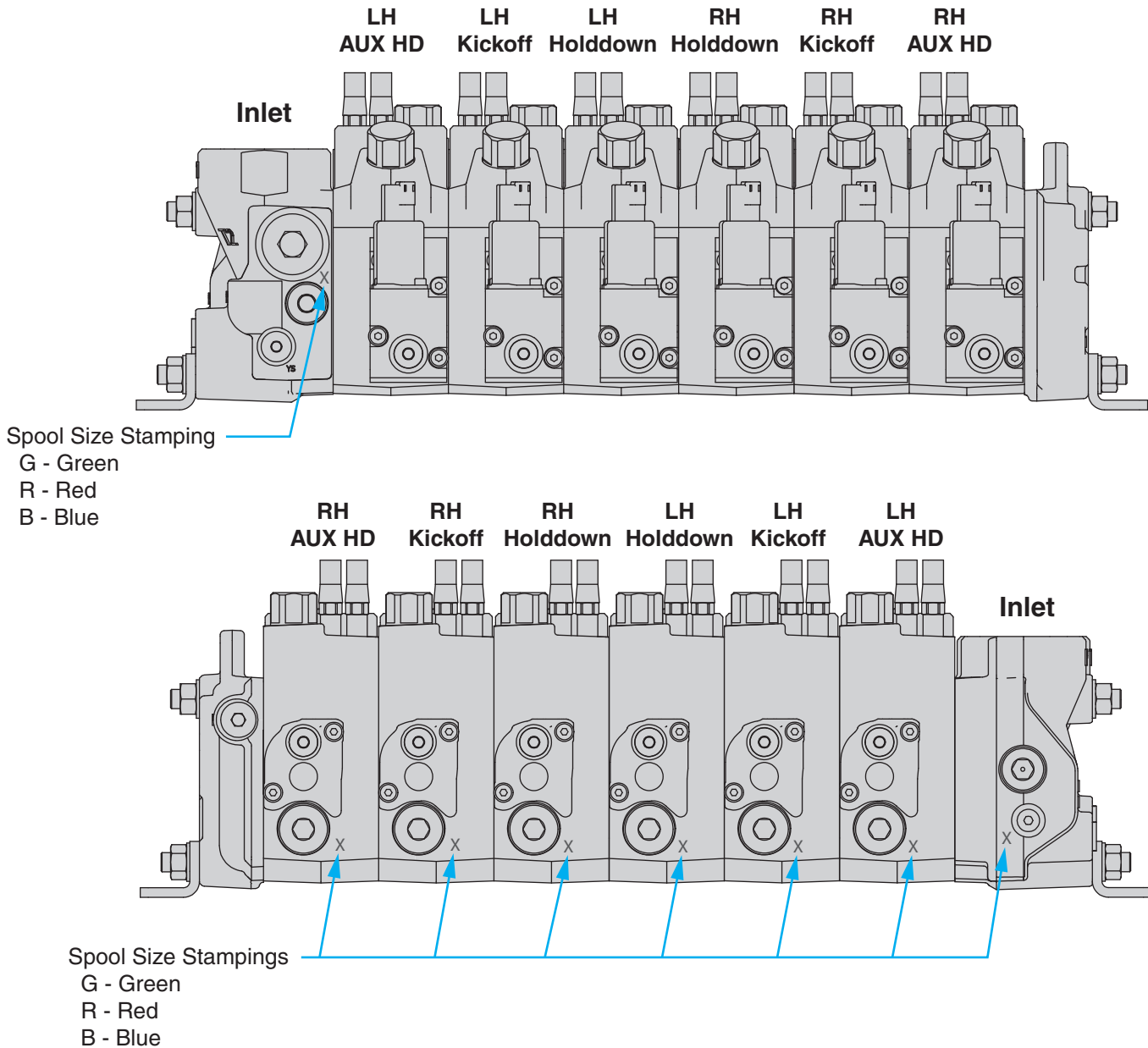


Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
260523 Work Section - Kickoff							
3.1	599559	2	. Port Relief Valve	3.9	*a 259687	1	. Compensator Kit (Blue)
	256604	1	. . Seal Kit		599943	1	. . Spring Kit
3.2	599936	1	. Cap Kit, A Side	3.10	*a 599942	1	. Compensator Kit (Green)
3.2.1	599937	1	. . Seal Kit		599943	1	. . Spring Kit
3.3	599944	2	. Solenoid Valve Kit	3.11	*a 259688	1	. Compensator Kit (Red)
	599442	1	. . Seal Kit		599943	1	. . Spring Kit
3.4	599938	1	. Compensator Plug, A Side	3.12	259362	1	. Spring Kit
	599939	1	. . Seal Kit	3.13	NSS	1	. Spool
3.5	257404	1	. Cap Kit, B Side	3.14	257409	2	. Feed Reducer
3.6	599940	1	. Seal Kit	3.14.1	257415	1	. . Seal Kit
3.7	260504	1	. Intersection Seal Kit	3.14.2	260524	1	. . Sealing Set
3.8	257410	1	. Compensator Plug, B Side				
	599941	1	. . Seal Kit				

NSS Not Sold Separately

*a Order the correct size for your valve. See page 6 for details.

Spool Sizes



Spools are color coded to ensure correct radial clearance between spool and spool bore. We recommend that you replace an entire valve section if the spool needs to be replaced. If you do replace just the spool, it is extremely important that the new spool is the right size.

See above. The inlet section has two stamps, and each work section has one. Refer to the stamp to know which "color" of spool to order.