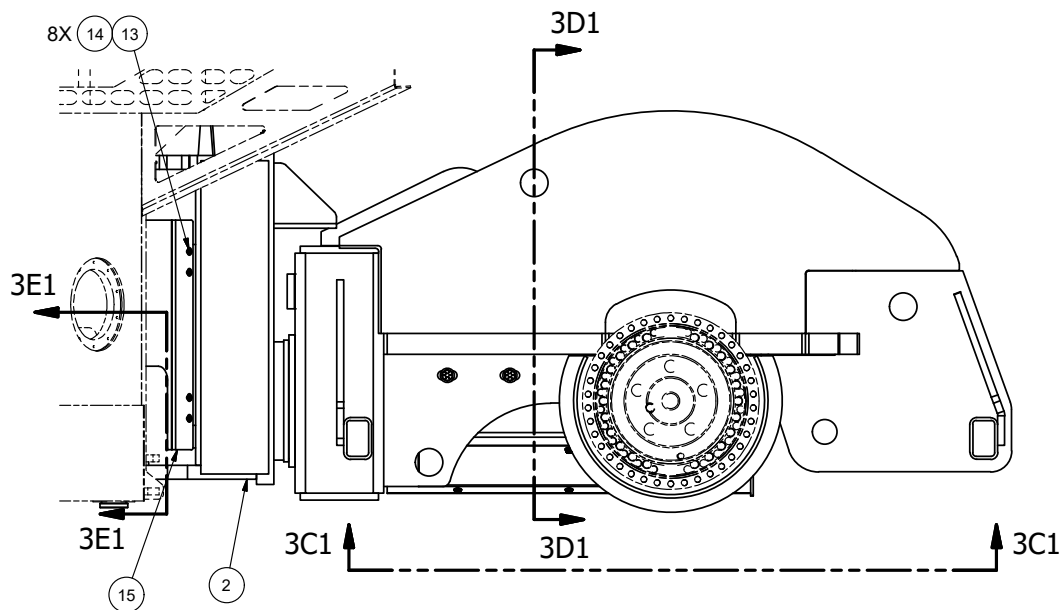
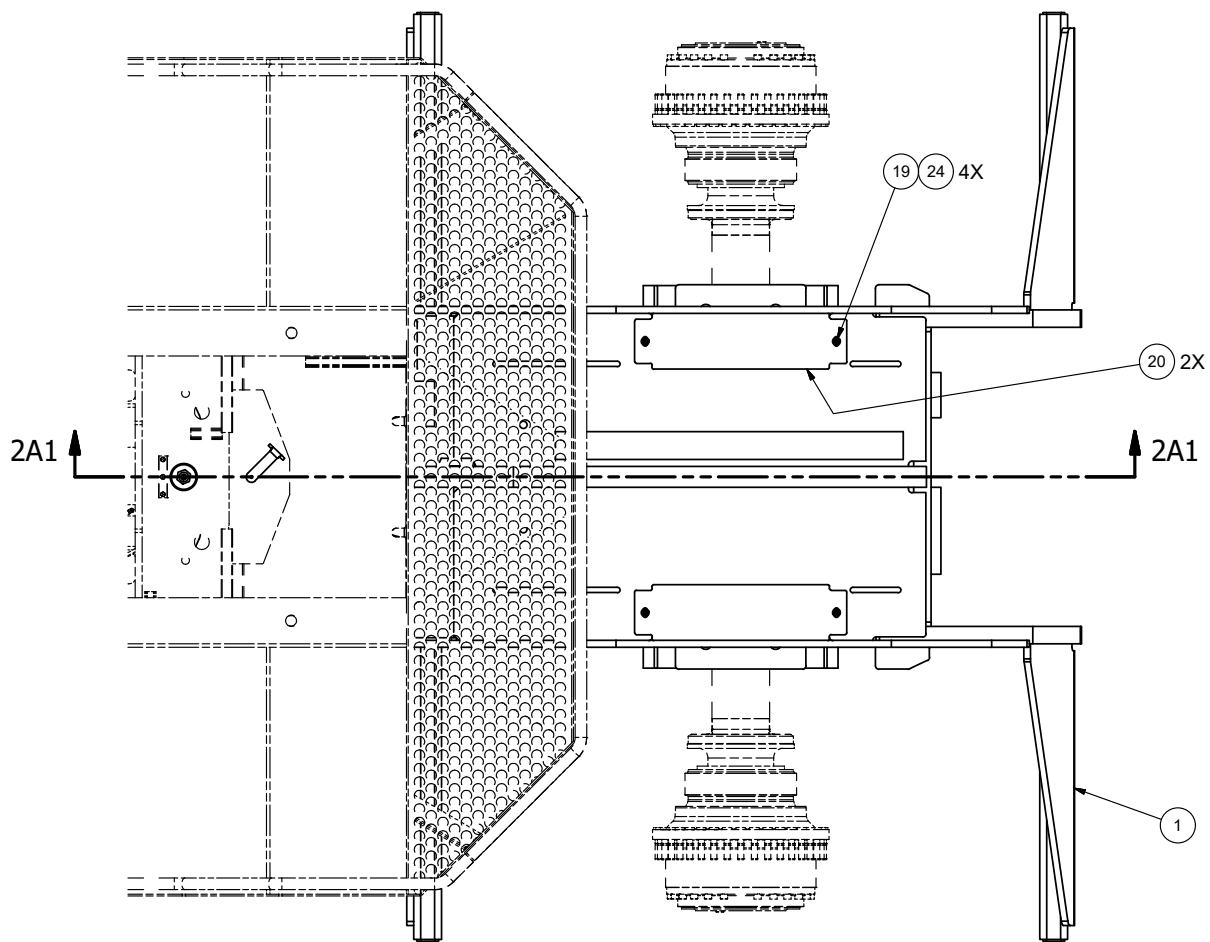

Swivel Box/Bogie Installation

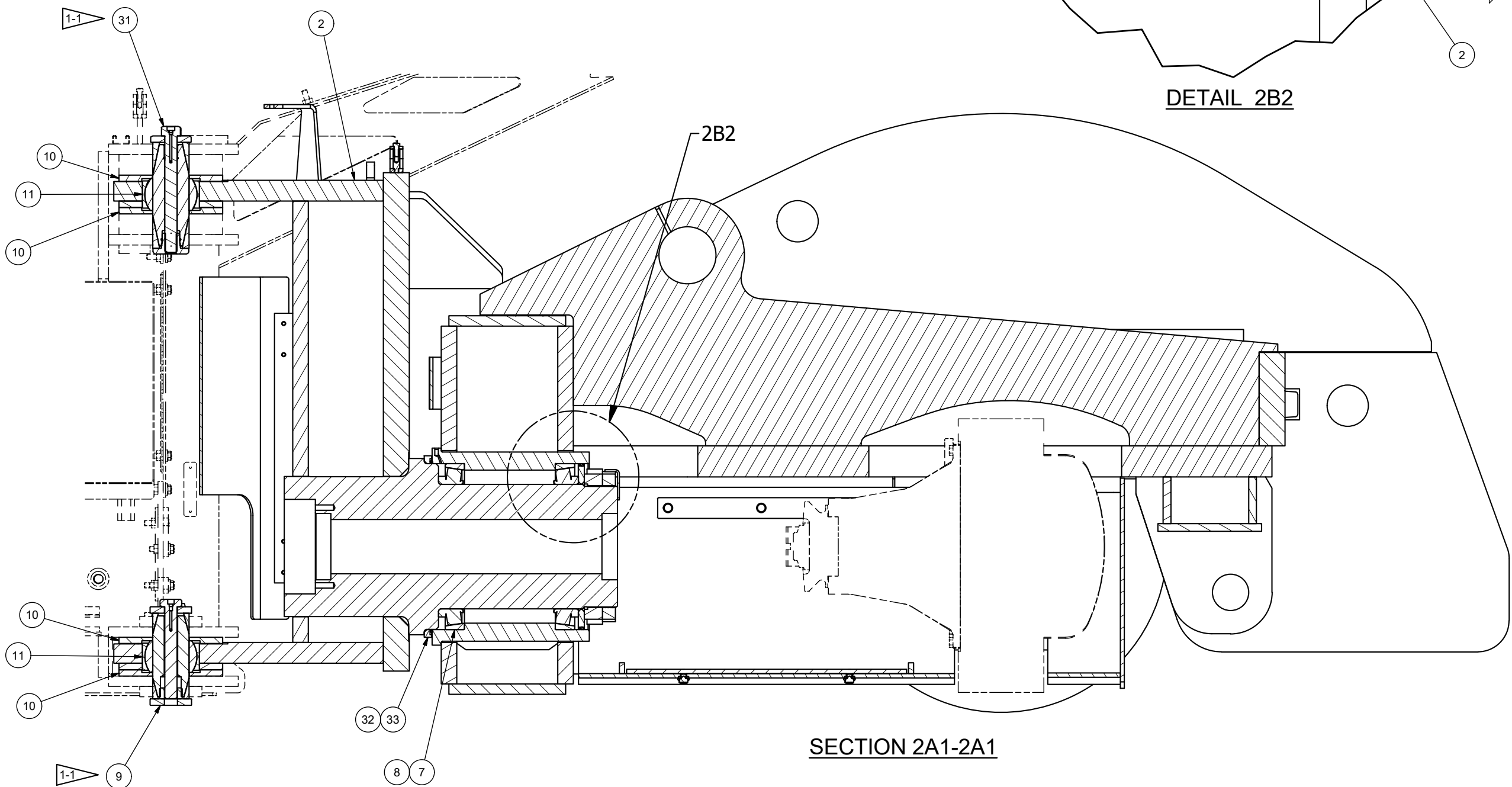
Swivel Box/Bogie Installation

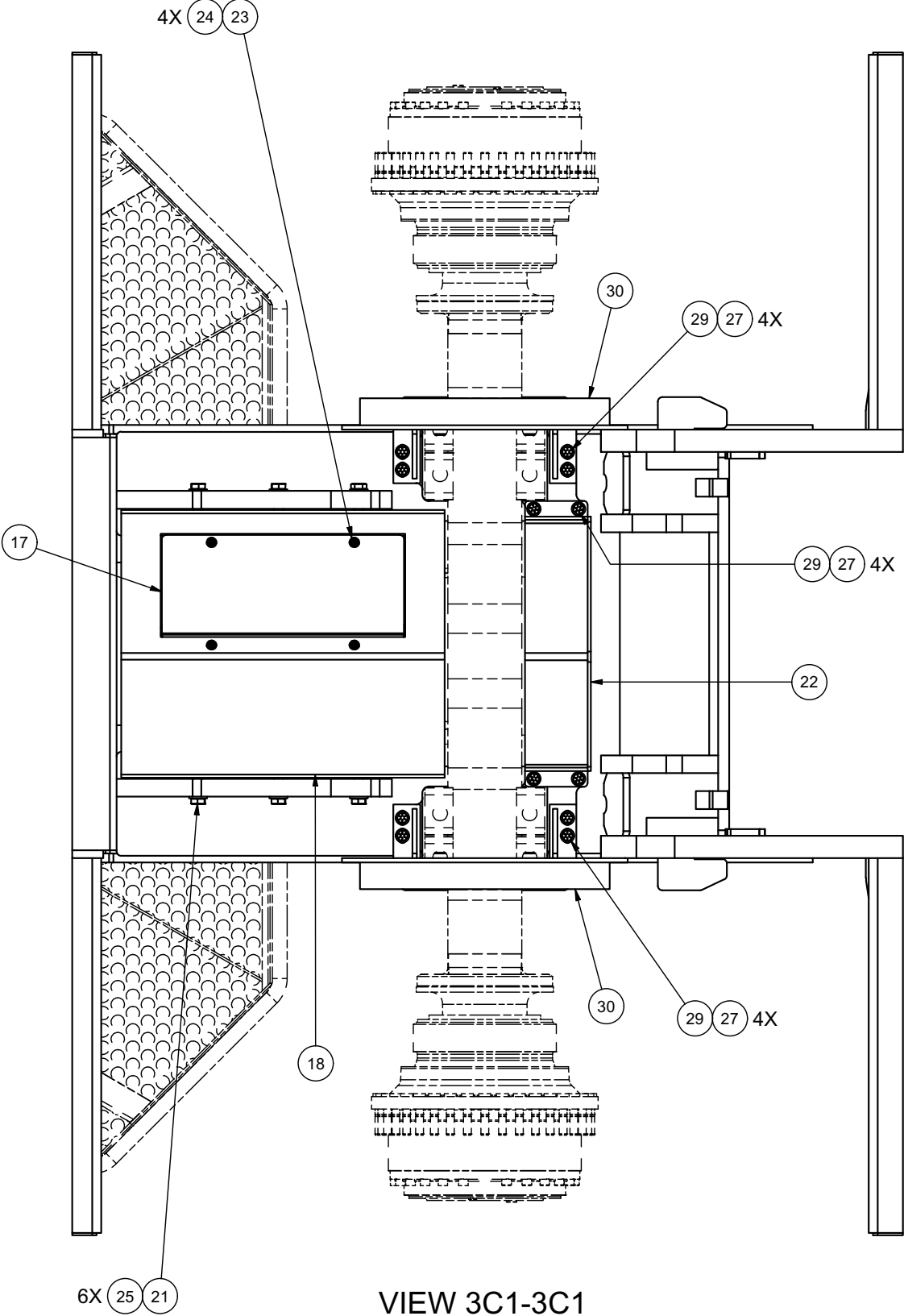
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	602656		Swivel Box/Bogie Installation				
1	602672	1	. Bogie	19	219975	4	. Capscrew
2	602673	1	. Swivel Box	20	603279	2	. Cover, Bogie
3	539434	1	. Nut	21	221698W	6	. Capscrew
4	501874	1	. Nut	22	603284	1	. Belly Pan Front, Bogie
5	556836	1	. Plate, Seal	23	221560W	4	. Capscrew
6	203506	1	. O-Ring	24	221771W	8	. Washer
7	204605	2	. Bearing Cup	25	221780W	6	. Washer
8	200219	2	. Bearing Cone	26	R13811196	2	. Locknut
9	601804	1	. Pin	27	221777W	18	. Washer
10	500093	4	. Washer	28	221659W	2	. Capscrew
11	214314	2	. Bearing, Spherical	29	169337W	12	. Capscrew
12	534398	1	. Plate, Lock	30	603308	2	. Front Axle Guard
13	R13811034	8	. Capscrew	31	603340	1	. Pin, Pivot
14	221767W	8	. Washer	32	226306	1	. O-Ring
15	603320	1	. Plate, Swivel Driveline Guard	33	559291	1	. O-Ring Carrier
17	602348	1	. Door, Bogie Belly Pan	34	605160	2	. Pin, Swivel Stop
18	603282	1	. Belly Pan	35	246161	2	. Pin, Safety Snap



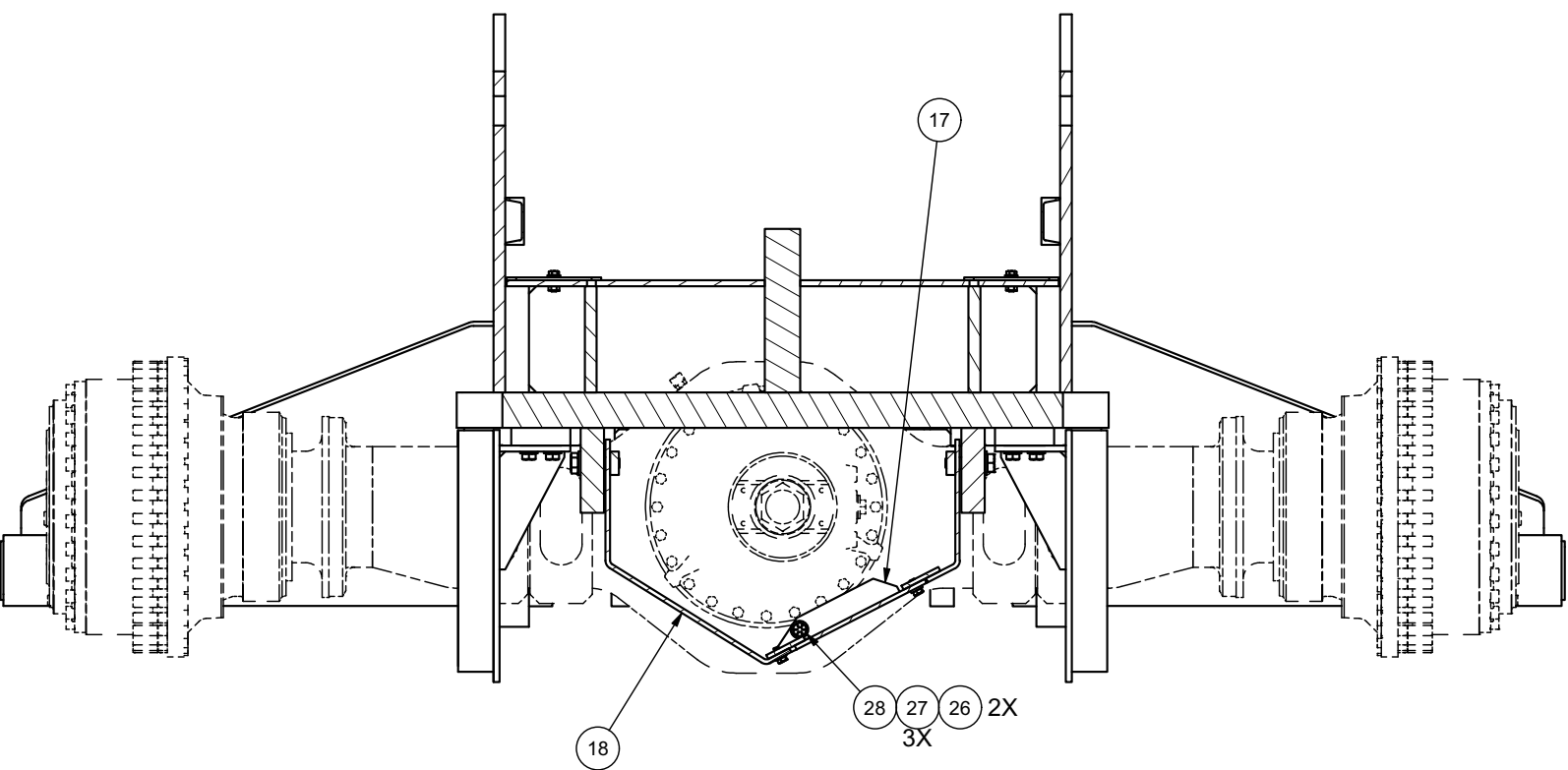
NOTES

- 1-1 PIN INSTALLATION
SEE 80-222 IN YOUR SERVICE MANUAL FOR INSTALLATION
INSTRUCTIONS AND TORQUE VALUE
- 1-2 TORQUE INNER NUT TO: 11,500-12,000 FT-LBS.
(REF; 556042, WRENCH - SWIVEL NUT)
SEE SERVICE INSTRUCTIONS 80-222.
- 1-3 AFTER ITEMS 3 AND 4 HAVE BEEN PROPERLY TORQUED,
INSTALL LOCK TAB, ITEM 12.

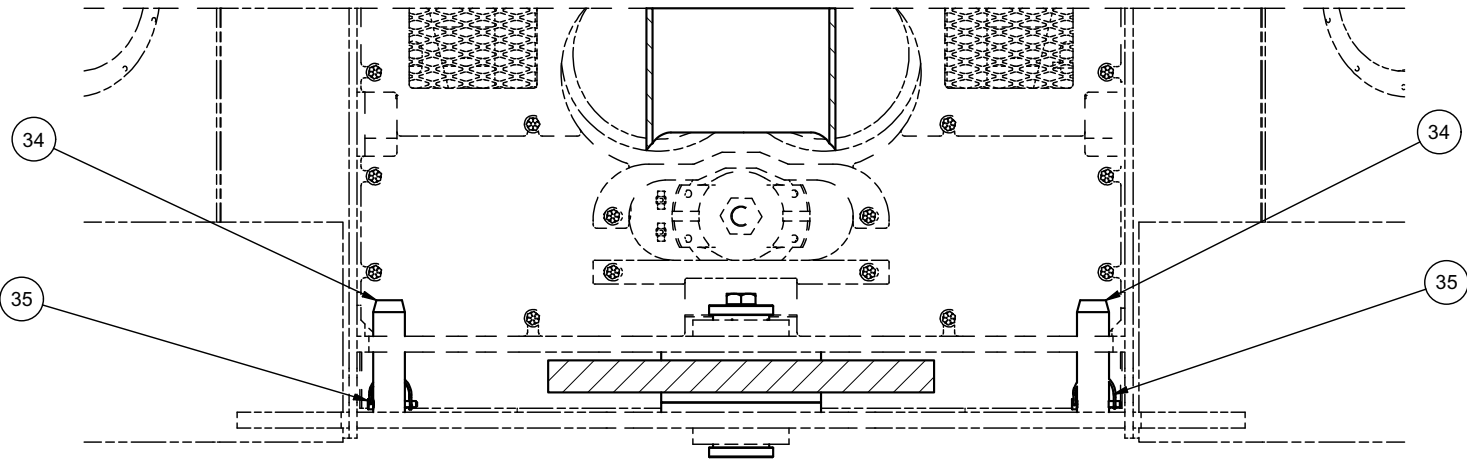




VIEW 3C1-3C1



SECTION 3D1-3D1



SECTION 3E1-3E1