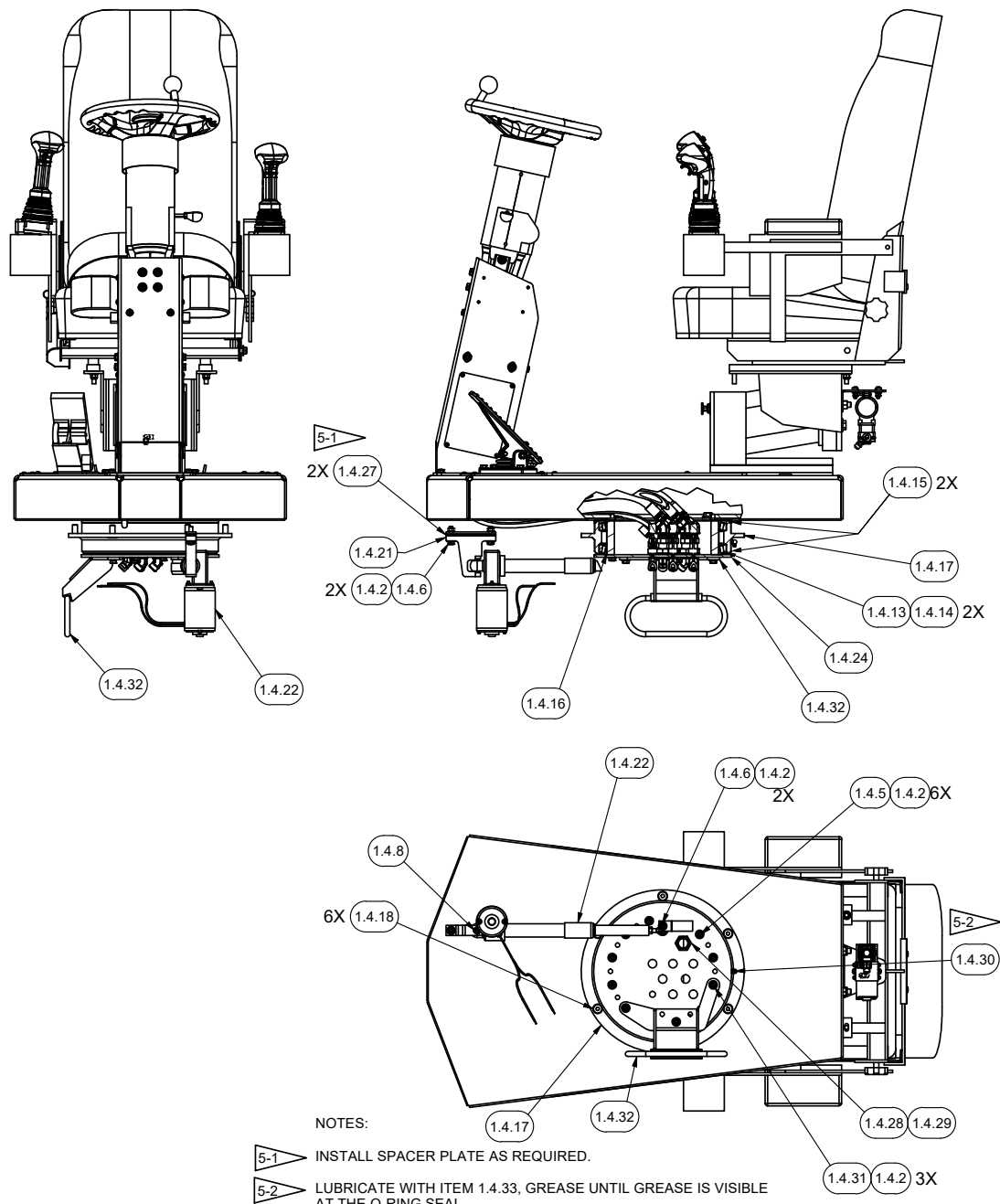


Seat Rotation



- NOTES:
- 5-1 INSTALL SPACER PLATE AS REQUIRED.
 - 5-2 LUBRICATE WITH ITEM 1.4.33, GREASE UNTIL GREASE IS VISIBLE AT THE O-RING SEAL.
 - 1. WIPE OFF RESIDUAL GREASE
 - 2. ROTATE THE SEAT PLATFORM 90° AND REPEAT.
 - 3. ROTATE THE SEAT PLATFORM SEVERAL TIMES AND WIPE AWAY ANY RESIDUAL GREASE THAT ACCUMULATES ON THE O-RING SEAL.

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	602501		Assembly, Seat Rotate				
1.4.2	221767W	13	. Washer	1.4.22	* 604769	1	. Linear Actuator, Rotating Platform
1.4.5	Y17C-0616	6	. Capscrew	1.4.24	598433	1	. Bulkhead
1.4.6	Y17C-0624	3	. Capscrew	1.4.27	589094	2	. Shim
1.4.8	R13811042	1	. Capscrew	1.4.28	230838	1	. Connector, Cord
1.4.13	243304	2	. Bearing Cup	1.4.29	230764	1	. Ring Nut
1.4.14	243305	2	. Bearing Cone	1.4.30	591654	1	. Grease
1.4.15	240151	2	. O-Ring	1.4.31	221499W	3	. Capscrew
1.4.16	576444	1	. Tube	1.4.32	586762	1	. Hose Tamer
1.4.17	576445	1	. Retainer, Bearing				
1.4.18	Y09G-0820	6	. Capscrew				
1.4.21	574208	1	. Bracket				
					* See Separate Coverage		