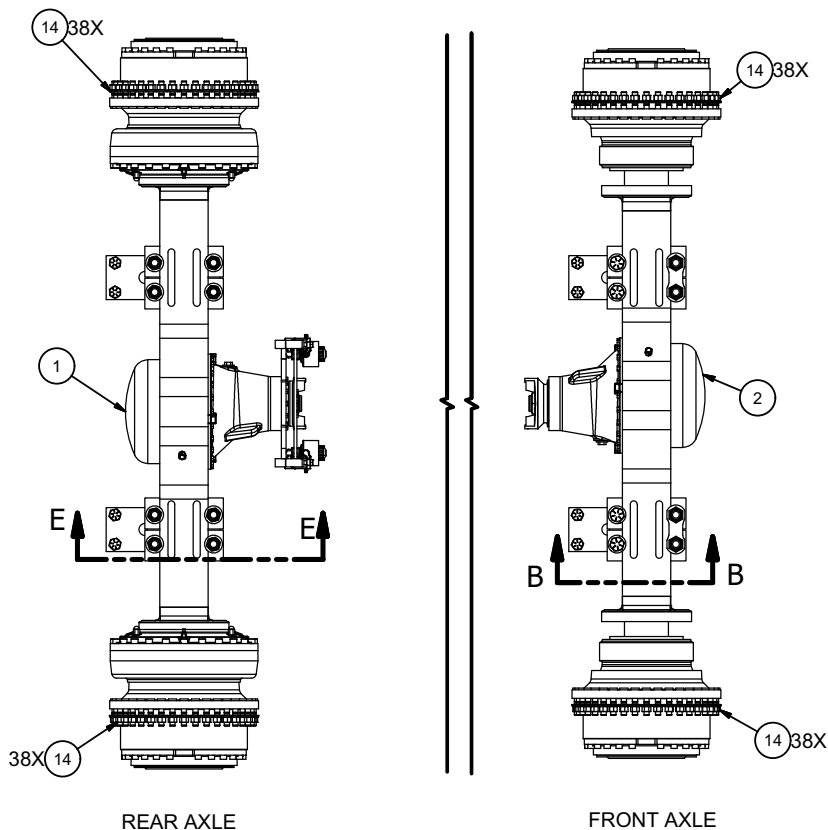
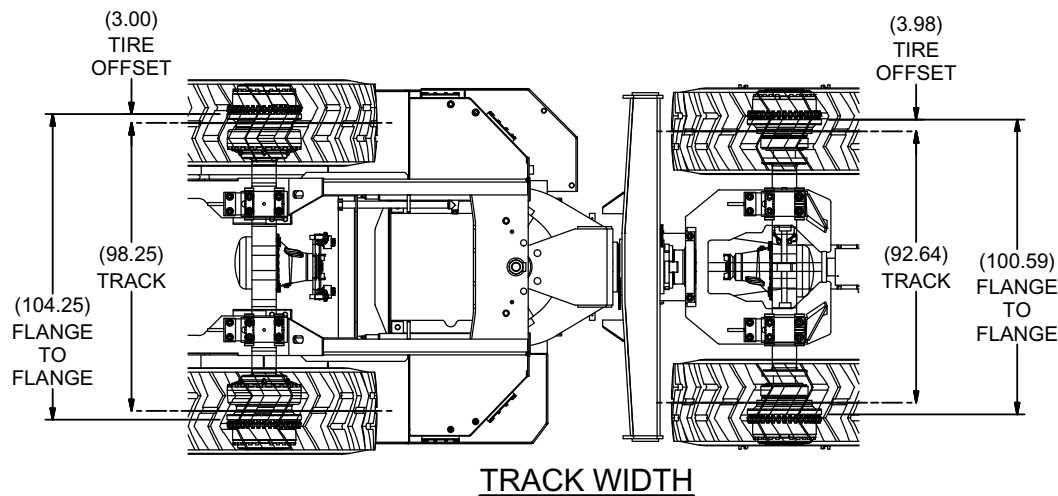


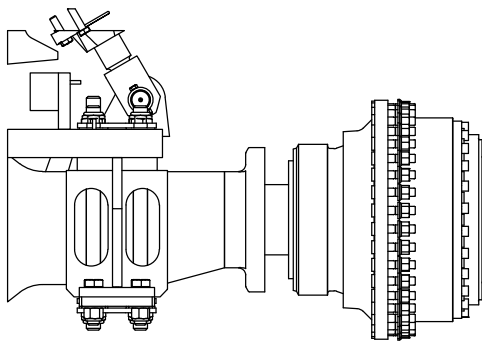
Axle Installation



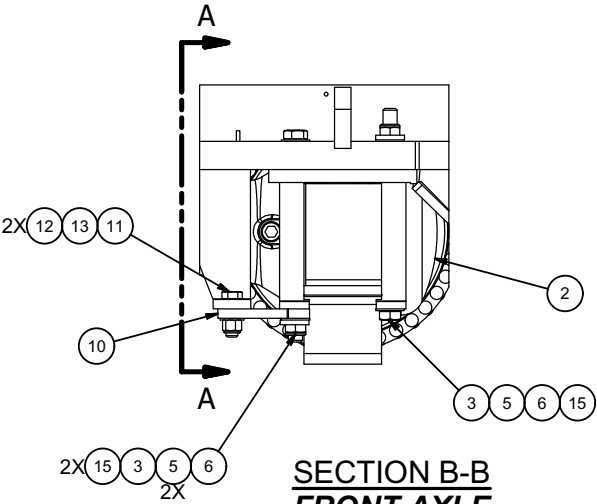
- NOTES:
- 1. APPLY COPPER ANTI-SEIZE TO FASTENERS, TORQUE PER ALLIED 80-1057 IN SERVICE MANUAL.
 - 2. TORQUE ITEM 11 TO 1640 - 1720 FT/LBS.
 - 3. TORQUE ITEM 17 480 - 500 FT/LBS.

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
602126 Axle Installation							
1	* 602127	1	. Axle, Nospin, Rear	12	220918	8	. Locknut
2	* 602128	1	. Axle, Front	13	225851	8	. Washer
3	596614	12	. Capscrew	14	591870	152	. Nut, Wheel
5	221786W	32	. Washer	15	603274	8	. Plate, Bolt Lock
6	R13803610	16	. Locknut	16	244264	A/R	. Anti-Seize, Copper Grade
9	596604	4	. Capscrew	* See Separate Coverage			
10	568770	4	. Link				
11	2300478W	8	. Capscrew				

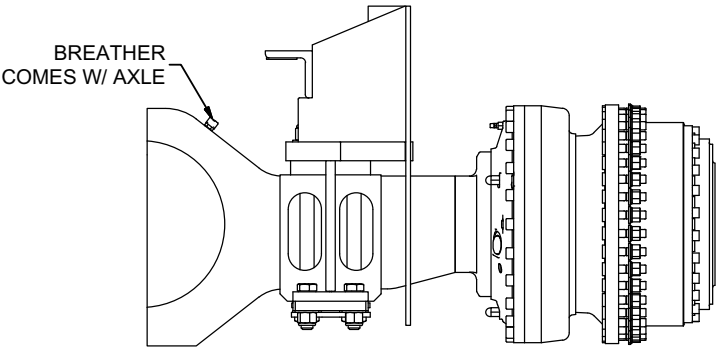
Axle Installation



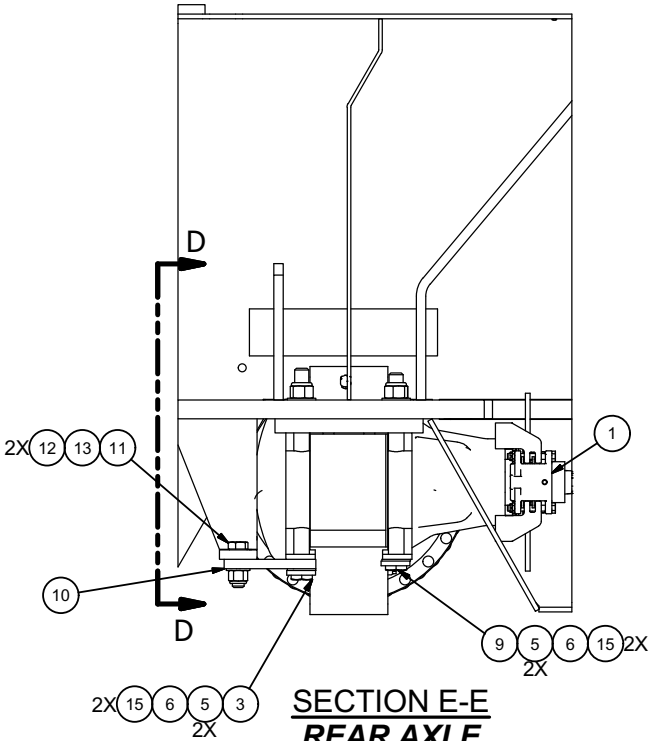
VIEW A-A
FRONT AXLE
BOTH SIDES



SECTION B-B
FRONT AXLE
BOTH SIDES



VIEW D-D
REAR AXLE
BOTH SIDES



SECTION E-E
REAR AXLE
BOTH SIDES