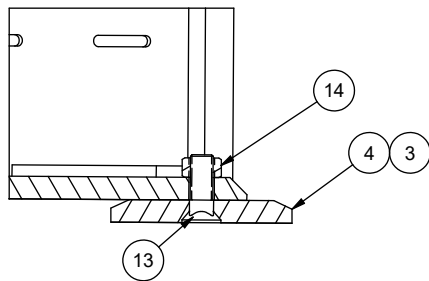
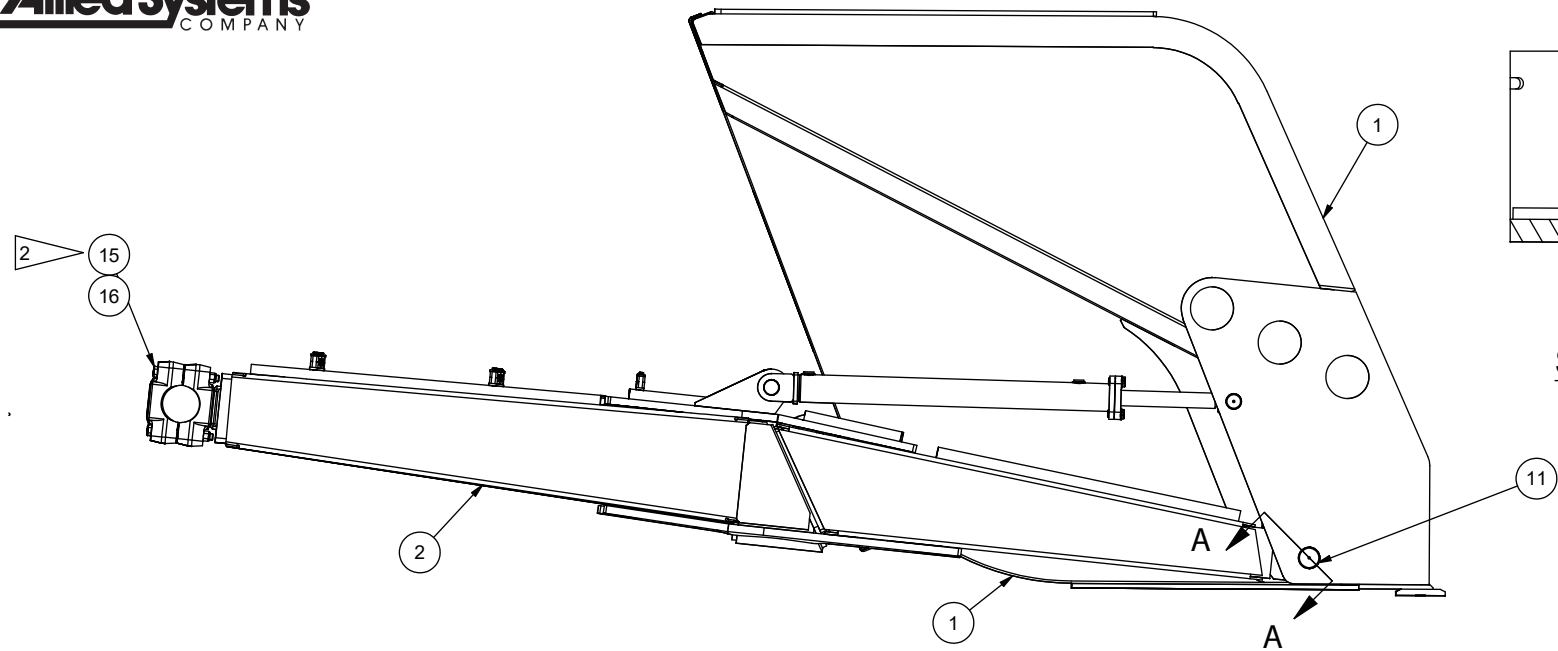


Bucket & Lift Arm

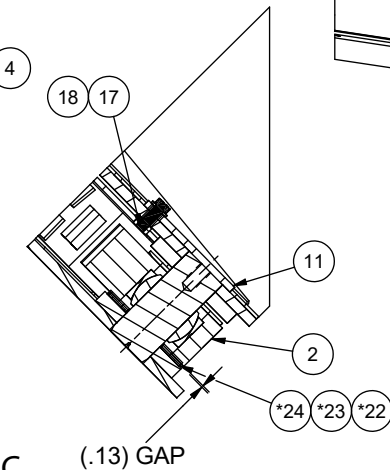
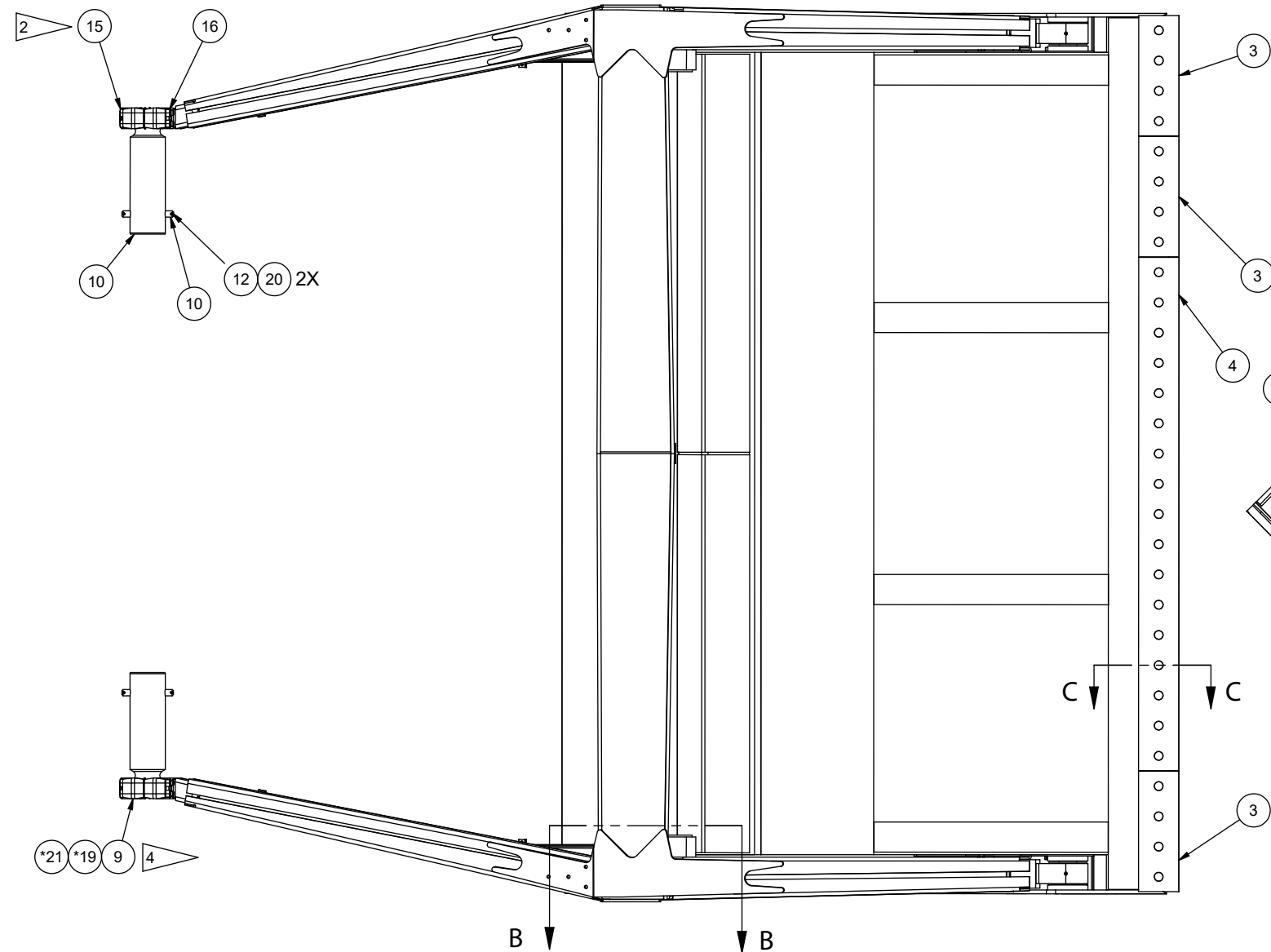
Bucket & Lift Arm

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	601783		Bucket & Lift Arm				
1	601016	1	. Bucket	13	224739	29	. Bolt
2	601784	1	. H-Frame	14	221720W	29	. Hex Nut
3	556606	3	. Blade	15	Y17C-16160	8	. Capscrew
4	556604	1	. Blade	16	R13803587	8	. Locknut
5	Y2VS-4X13.88	2	. Plate	17	Y17C-1232	2	. Capscrew
6	Y.38VS-4X7.25	2	. Plate	18	221777W	2	. Washer
7	585893	2	. Plate	19	601785	24	. Shim, Trunnion
8	529651	2	. Pin	20	15113W	4	. Locknut
9	215174	2	. Cap Trunnion	21	602008	8	. Shim Trunnion
10	530105	2	. Pin	22	601999	A/R	. Shim, Bucket .38
11	601030	2	. Pin	23	602000	A/R	. Shim, Bucket .25
12	R13810996	4	. Capscrew	24	602001	A/R	. Shim, Bucket .13

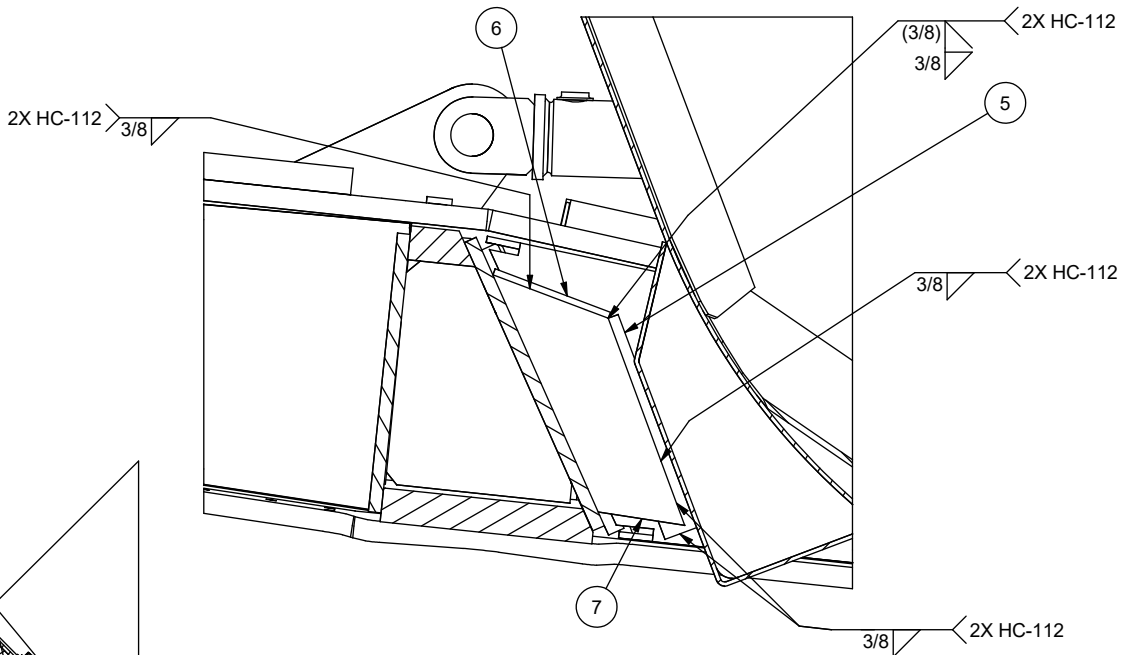
A/R As Required



SECTION C-C



SECTION A-A
BUCKET PIN



SECTION B-B
BOTH SIDES MIRROR IMAGE
REMOVED BUCKET & CYL
FOR CLARITY

- 1 **SETTING BUCKET STOPS:**
SET THE FRONT EDGE OF THE BOLT ON BUCKET BLADES DOWN ON 1" BLOCKS.
SET REAR MOST EDGE OF THE BUCKET WEAR PLATES ON THE GROUND.
EXTEND THE DUMP CYLINDERS 1/8-1/4" EACH.
SET BUCKET STOPS WHERE ITEM 5 HAS MAX CONTACT WITH THE BUCKET
WELD BUCKET STOPS AS SHOWN.
- 2 **TORQUE CAPSCREWS TO: 680 - 750 Ft.Lbs.**
- 3 **USE SHIMS TO MAINTAIN TOTAL GAP OF .13 .06 BETWEEN FRAME AND BUCKET**
- 4 **INSTALL CAPS WITHOUT SHIMS AND TORQUE TO 37-40 FT-LBS.**
THE GAP AT THE TOP AND BOTTOM NEED TO BE UNIFORM.
MEASURE THE GAP AT THE TOP AND BOTTOM.
INSTALL THE SHIM STACK WITH ONE ADDITIONAL .030 SHIM IN EACH LOCATION