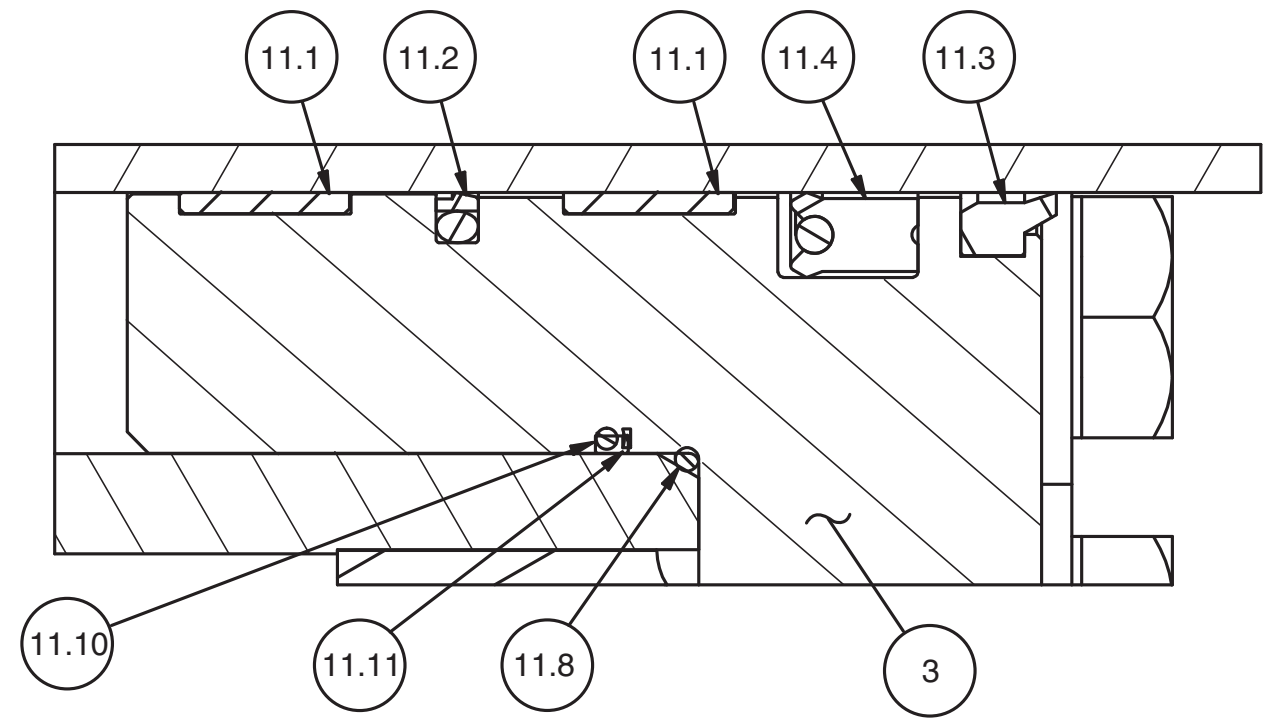
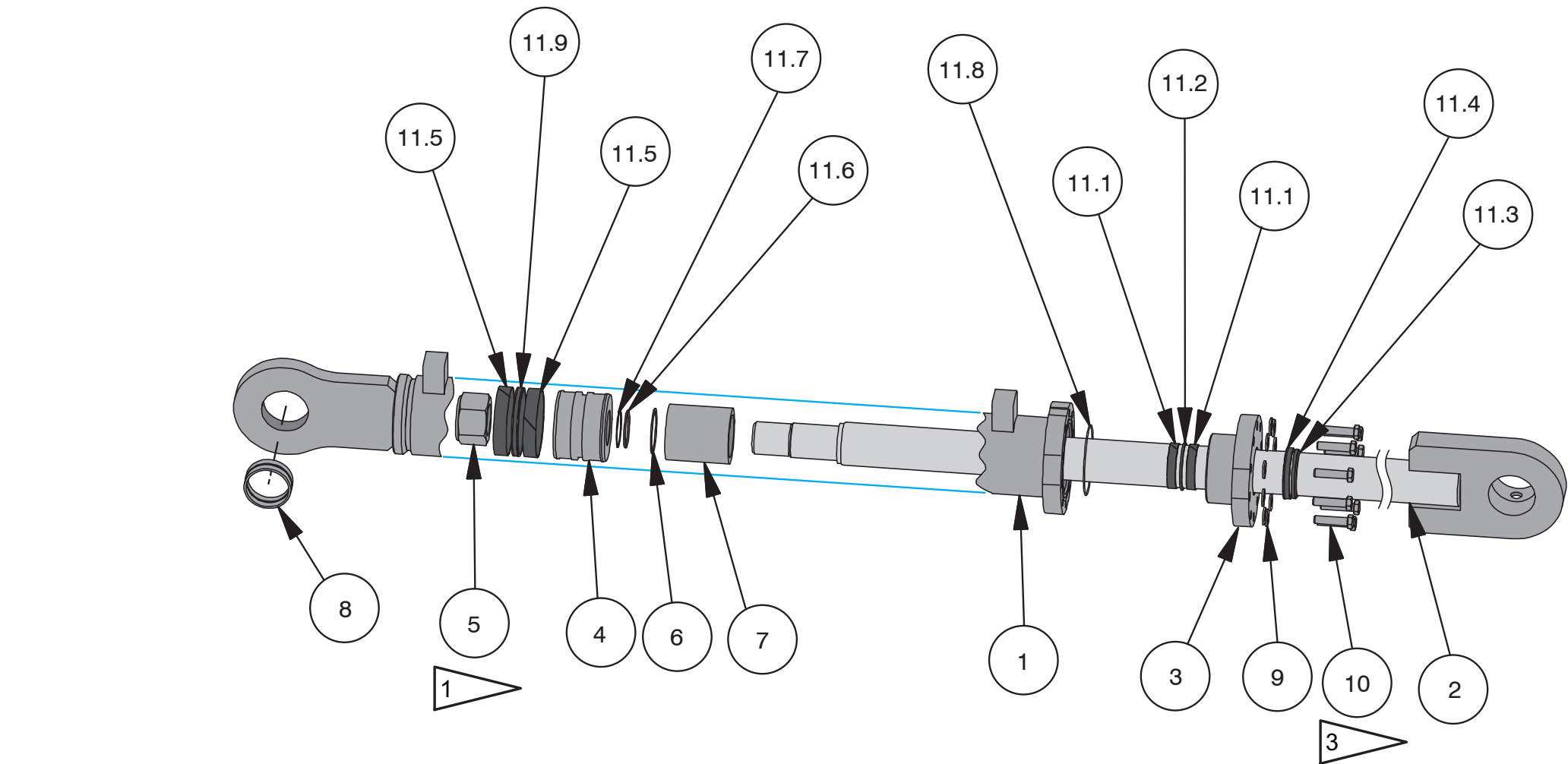


Cylinder Assembly, Tilt



Item	Part No.	Qty	Description
601729 Cylinder Assembly, Tilt			
1	601758	1	. Barrel
2	601730	1	. Stem
3	597876	1	. Gland, Cylinder
4	597877	1	. Piston, Cylinder
5	591445	1	. Locknut
6	034-1042	1	. Ring, Retainer
7	597878	1	. Tube, Stop
8	565059	1	. Bushing
9	221780W	10	. Washer
10	Y18C-1664	10	. Capscrew
11	597897	1	. Kit, Packing
11.1	70385.0500	2	.. Wear Ring, Rod
11.2	69768.0500	1	.. Seal, Buffer
11.3	16298	1	.. Wiper Ring
11.4	606415	1	.. Seal, Polypak w/ Backup
11.5	70384.0800	2	.. Wear Ring
11.6	236596	1	.. O-Ring
11.7	Y076800-345	1	.. Backup Ring
11.8	Y098629-266	1	.. O-Ring
11.9	69770.0800	1	.. Seal, Piston
11.10	17147W	1	.. O-Ring
11.11	Y076800-265	1	.. Backup Ring

NOTES:

- 1 TORQUE TO 3,500 FT-LBS
2. REMOVE DIRT, LOOSE SCALE, BURRS, AND PAINT FROM THE MATING SURFACES OF THE BOLTED JOINT.
- 3 APPLY COPPER ANTI-SEIZE ASC P/N: 244264 TO FASTENERS

GLAND PACKING DETAIL
BARREL/GLAND SEAL USE 11.10 AND 11.11
OR 11.8 NOT BOTH