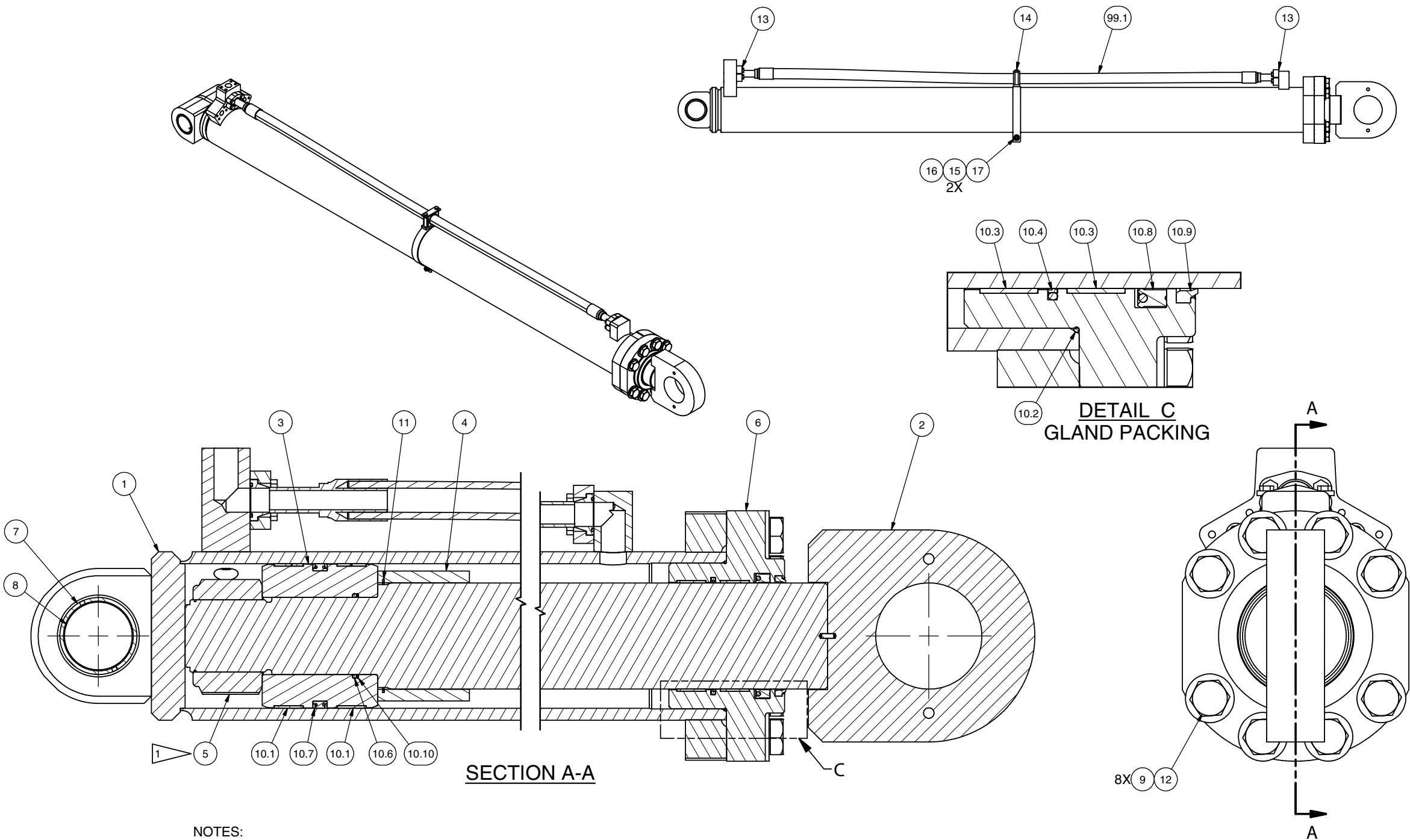




NOTES:

1 TORQUE TO 3,500 FT-LBS

2. REMOVE DIRT, LOOSE SCALE, BURRS, AND PAINT FROM THE MATING SURFACES OF THE BOLTED JOINT.

Item	Part No.	Qty	Description
	599745		Cylinder Assembly, Hoist
1	599746	1	. Barrel
2	597858	1	. Stem
3	597872	1	. Piston, Cylinder
4	597873	1	. Spacer Cylinder
5	591445	1	. Locknut
6	597859	1	. Gland, Cylinder
7	597870	1	. Spacer, Bushing
8	597869	2	. Bushing
9	225851	8	. Washer
10	597890	1	. Kit, Packing
10.1	597895	2	. Wear Ring, Piston
10.2	Y098629-264	1	. O-Ring
10.3	597896	2	. Wear Ring, Rod
10.4	69768.0550	1	. Seal, Buffer
10.6	236596	1	. O-Ring
10.7	69770.0750	1	. Seal, Piston
10.8	Y437152.284	1	. Seal
10.9	23569	1	. Wiper Ring
10.10	Y076800-345	1	. Backup Ring
11	592273	1	. Ring - Snap, Int
12	2302442W	8	. Capscrew
13	229449	2	. Kit, Split Flange
	203446	1	. O-Ring
	225328	2	. Clamp Half
	230961	4	. Capscrew
14	599751	1	. Clamp
15	221771W	2	. Washer
16	221576W	1	. Capscrew
17	223587	1	. Locknut
99	599752	1	. Kit, Hose
99.1	599753	1	. Hose Assembly