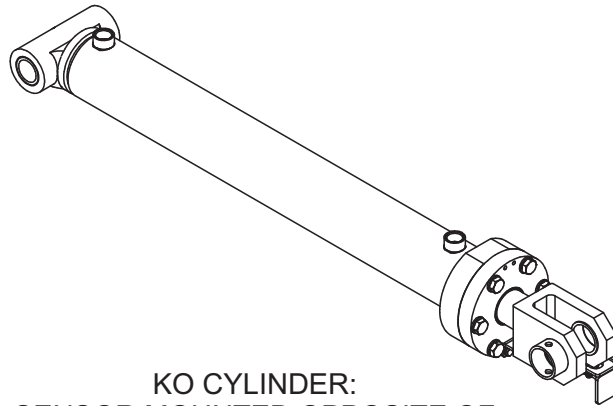


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Cylinder Assembly, Kickoff

## Cylinder Assembly, Kickoff

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	<b>598159</b>		<b>Cylinder Assembly, Kickoff</b>				
1	598171	1	. Stem	13	296430W	6	. Washer
2	598160	1	. Barrel	99	598177	1	. Kit, Packing
3	598173	1	. Gland, Cylinder	99.1	69770.0500	1	.. Seal, Piston
4	219929	1	. Nut	99.2	70384.0500	2	.. Wear Ring, Piston
5	598174	1	. Piston, Cylinder	99.3	233126	1	.. O-Ring
6	598176	1	. Bracket, Proximity Sensor	99.4	70385.0300	2	.. Wear Ring, Rod
7	89331	1	. Switch, Proximity	99.5	222957	1	.. Wiper Ring
8	296420W	2	. Washer	99.6	69768.0300	1	.. Seal, Buffer
9	293628W	2	. Capscrew	99.7	222959	1	.. Seal
10	598175	1	. Spacer Cylinder	99.8	Y076800-226	2	.. Ring, Backup
11	Y435306.50	1	. Snap, Int	99.9	301991W	1	.. O-Ring
12	293713W	6	. Capscrew				



KO CYLINDER:  
SENSOR MOUNTED OPPOSITE OF  
CYLINDER PORTING SIDE

NOTES:

- 1 **TORQUE REQUIREMENT NOTE**  
 \* TIGHTEN BOLTS TO 495 FT-LBS  
 \* REMOVE DIRT, LOOSE SCALE, BURRS, AND PAINT FROM THE MATING SURFACES OF BOLTED JOINTS.  
 \* TORQUE BOLTS IN STAR PATTERN IN TWO STAGES:  
 - STAGE 1 50-60% OF FULL TORQUE VALUE  
 - STAGE 2 FINAL TORQUE VALUE  
 \* APPLY COPPER ANTI-SEIZE ASC P/N 244264 TO FASTENERS
- 2 ADJUST PROXIMITY SENSOR SUCH THAT SENSOR ACTIVATES DURING LAST INCH OF TRAVEL
- 3 HOLES, LOCK COLLAR, AND SENSOR ORIENTATION AS SHOWN
- 4 TORQUE TO 1,400 FT-LBS WITH HYDRAULIC OIL AS LUBRICANT

# Cylinder Assembly, Kickoff

