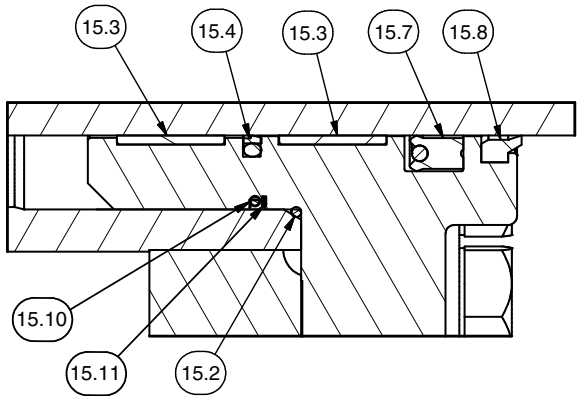
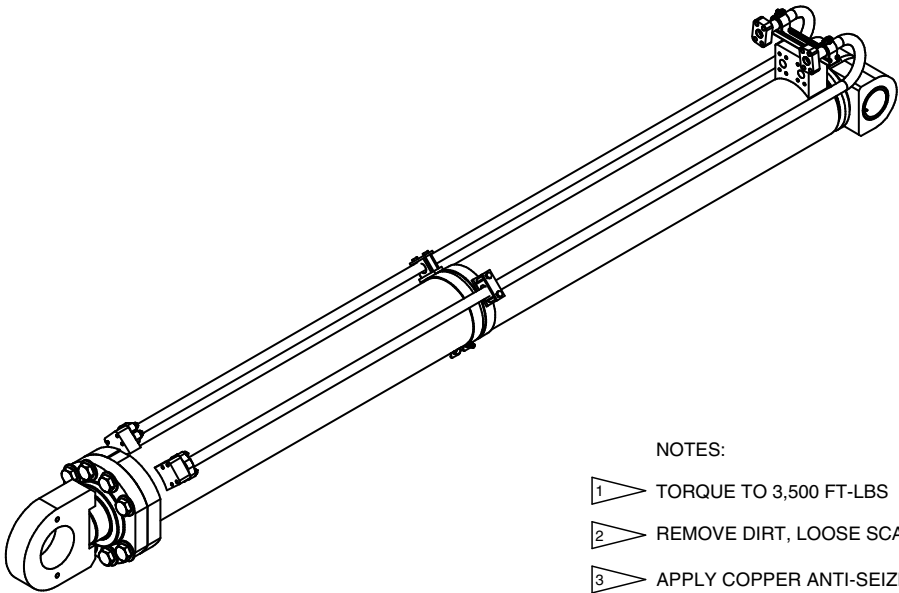


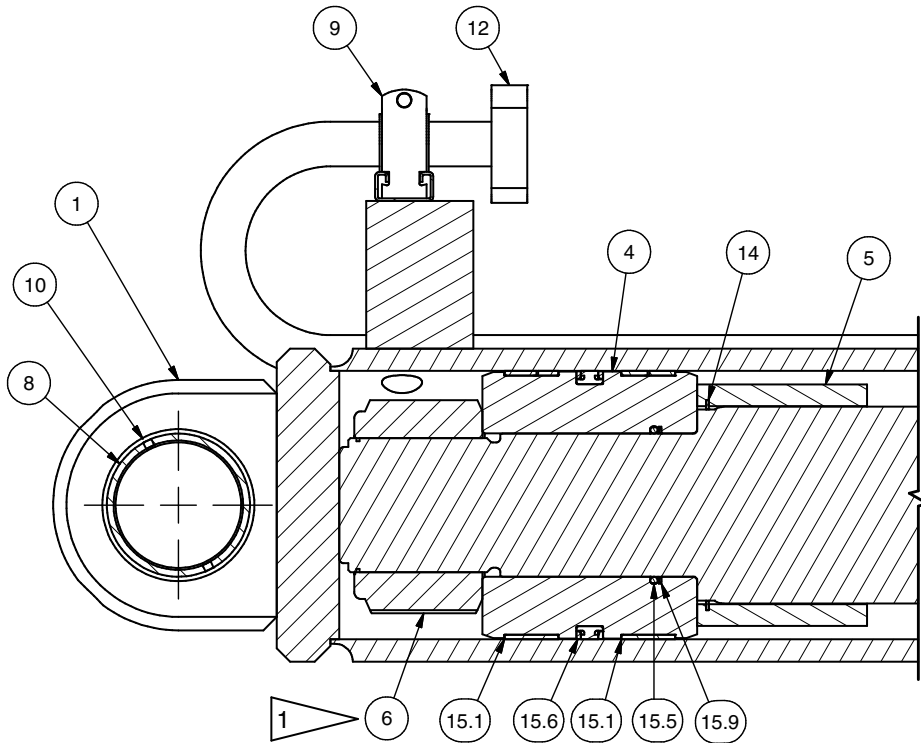
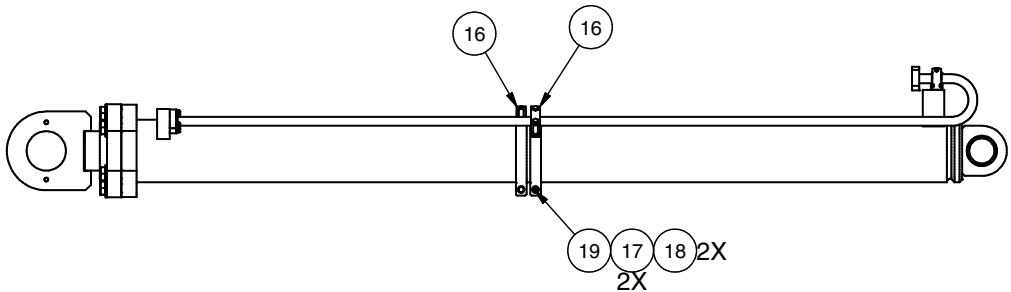
Cylinder Assembly, Hoist



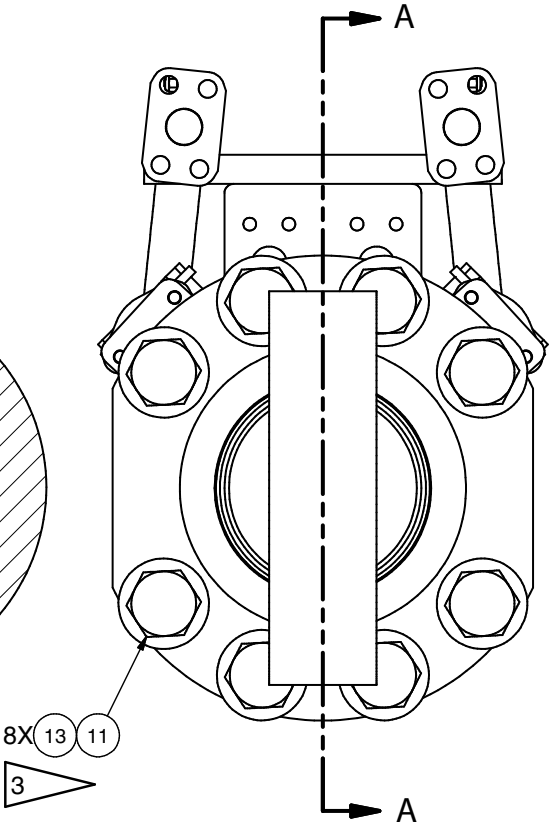
DETAIL B
GLAND PACKING
BARREL / GLAND SEAL USE 15.10 AND 15.11
OR 15.2 NOT BOTH



- NOTES:
- 1 TORQUE TO 3,500 FT-LBS
 - 2 REMOVE DIRT, LOOSE SCALE, BURRS, AND PAINT FROM THE MATING SURFACES OF THE BOLTED JOINT.
 - 3 APPLY COPPER ANTI-SEIZE ASC P/N 244264 TO FASTENERS



SECTION A-A



Item	Part No.	Qty	Description
	597851		Cylinder Assembly, Hoist
1	597857	1	. Barrel
2	597858	1	. Stem
3	229448	2	. Kit, Split Flange
	236973	2	. . Clamp Half
	Y098629-219	1	. . O-Ring
	131137W	4	. . Capscrew
	R13811432	4	. . Hard Washer
4	597872	1	. Piston, Cylinder
5	597873	1	. Spacer, Cylinder
6	591445	1	. Locknut
7	597859	1	. Gland, Cylinder
8	597870	1	. Spacer, Bushing
9	231249	2	. Clamp
10	597869	2	. Bushing
11	2302442W	8	. Capscrew
12	597871	2	. Tube
13	225851	8	. Washer
14	592273	1	. Ring - Snap, Internal
15	597890	1	. Kit, Packing
15.1	597895	2	. . Wear Ring, Piston
15.2	Y098629-264	1	. . O-Ring
15.3	597896	2	. . Wear Ring, Rod
15.4	69768.0550	1	. . Seal, Buffer
15.5	236596	1	. . O-Ring
15.6	69770.0750	1	. . Seal, Piston
15.7	Y437152.284	1	. . Seal
15.8	23569	1	. . Wiper Ring
15.9	Y076800-345	1	. . Backup Ring
15.10	R13802804	1	. . O-Ring
15.11	Y076800-263	1	. . Backup Ring
16	599451	2	. Clamp
17	296422W	4	. Washer
18	302402W	2	. Locknut
19	232386	2	. Capscrew