

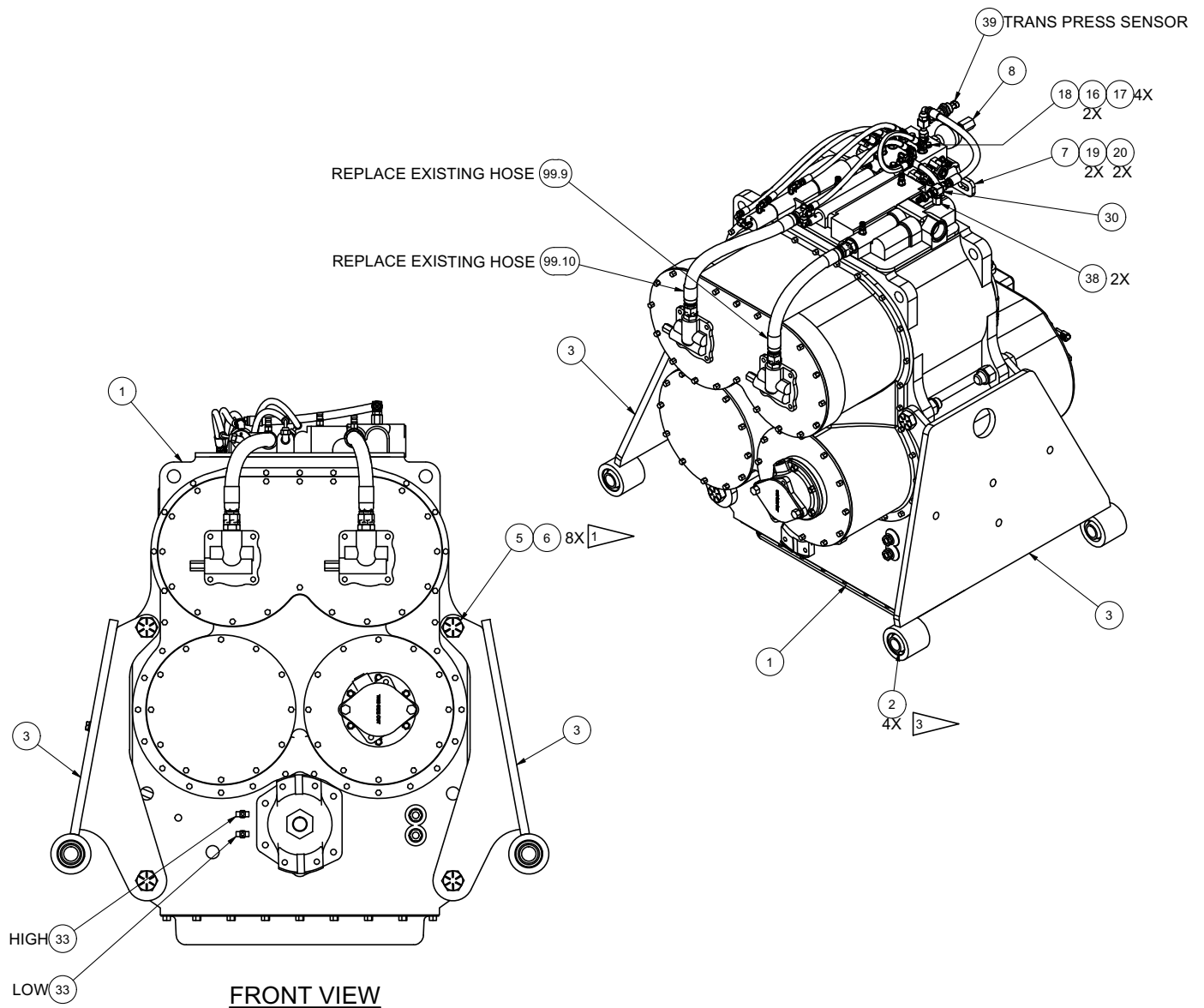
Transmission Assembly

Transmission Assembly

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	597691		Transmission Assembly				
1	* 594444	1	. Transmission	28	R14040	3	. Coupler, Male
2	219005	4	. Bushing	30	231846	1	. Fitting
3	598030	2	. Transmission Mount	31	598026	1	. Coupler QD, Male
5	2303199W	8	. Capscrew	32	R833253	1	. Fitting
6	245857	8	. Locknut	33	203056	2	. Draincock
7	598024	1	. Bracket, Guard Driveline	34	589161	4	. Plate, Shim, .060"
8	* 598028	1	. Manifold Assembly	35	589162	4	. Plate, Shim, .134"
9	R833201	5	. Fitting	36	231955	1	. Fitting
10	R833550	5	. Fitting	37	74577	1	. Fitting
11	R833450	1	. Fitting	38	247606	2	. Fitting
12	R833257	1	. Fitting	39	246905	1	. Sensor, Press Transducer
13	209505	1	. Fitting	42	582201	1	. Fitting
14	231954	1	. Fitting	43	587434	1	. Sensor, Digital Speed
15	R13808095	1	. Clip, Insulated	44	R13803049	1	. Clip, Insulated
16	296418W	8	. Washer	99	598015	1	. Kit, Hose
17	302400W	4	. Locknut	99.2	595595	1	. . Hose Assembly
18	Y19C-M0875	4	. Capscrew	99.3	598128	1	. . Hose Assembly
19	200454W	2	. Capscrew	99.4	598018	1	. . Hose Assembly
20	221771W	3	. Washer	99.5	598019	1	. . Hose Assembly
21	R13801840	1	. Capscrew	99.6	598020	1	. . Hose Assembly
22	R13806168	2	. Clip, Insulated	99.7	598021	1	. . Hose Assembly
23	296420W	2	. Washer	99.8	598022	1	. . Hose Assembly
24	302401W	1	. Locknut	99.9	600557	1	. . Hose Assembly
25	293631W	1	. Capscrew	99.10	600558	1	. . Hose Assembly
26	598025	1	. Fitting	99.11	599640	1	. . Hose Assembly
27	12721	1	. Kit, Split Flange				
	203519	1	. . O-Ring				

* See Separate Coverage

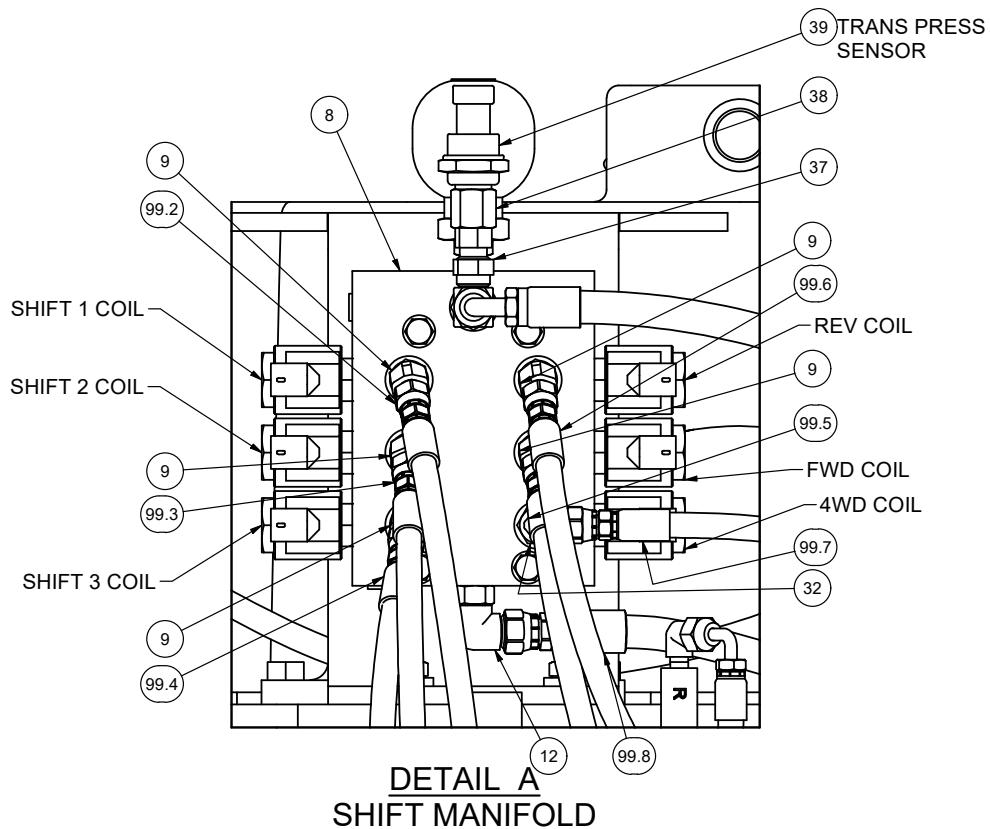
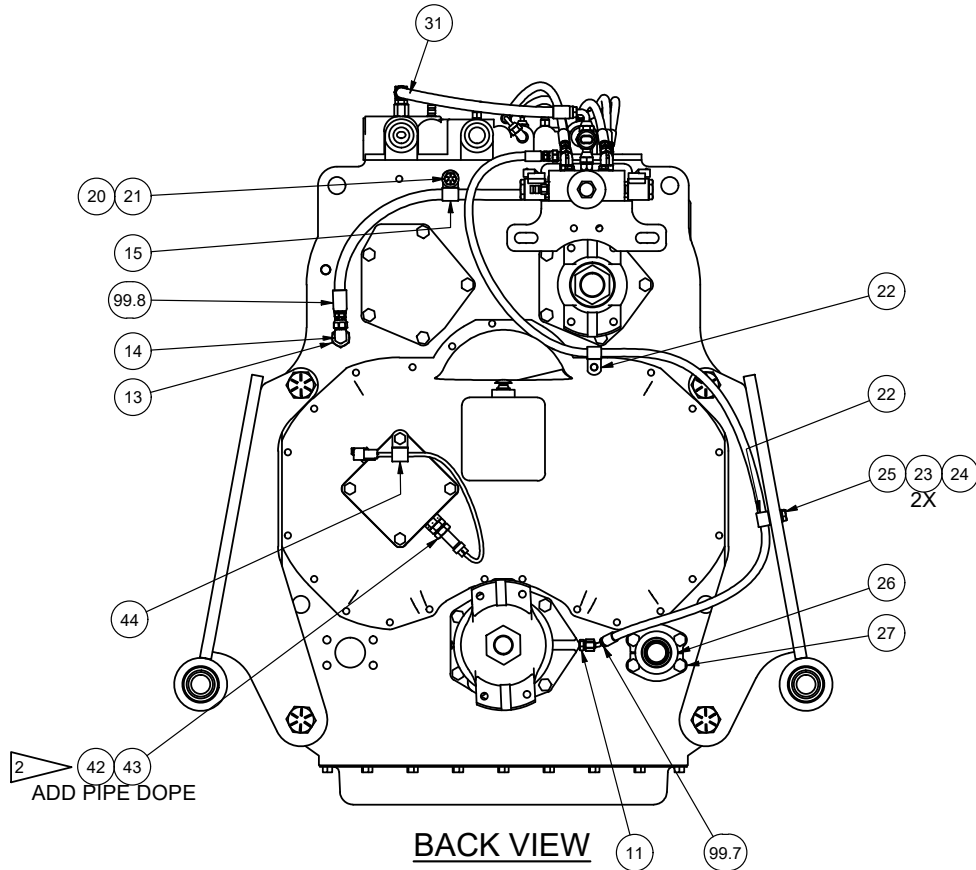
Transmission Assembly



NOTES:

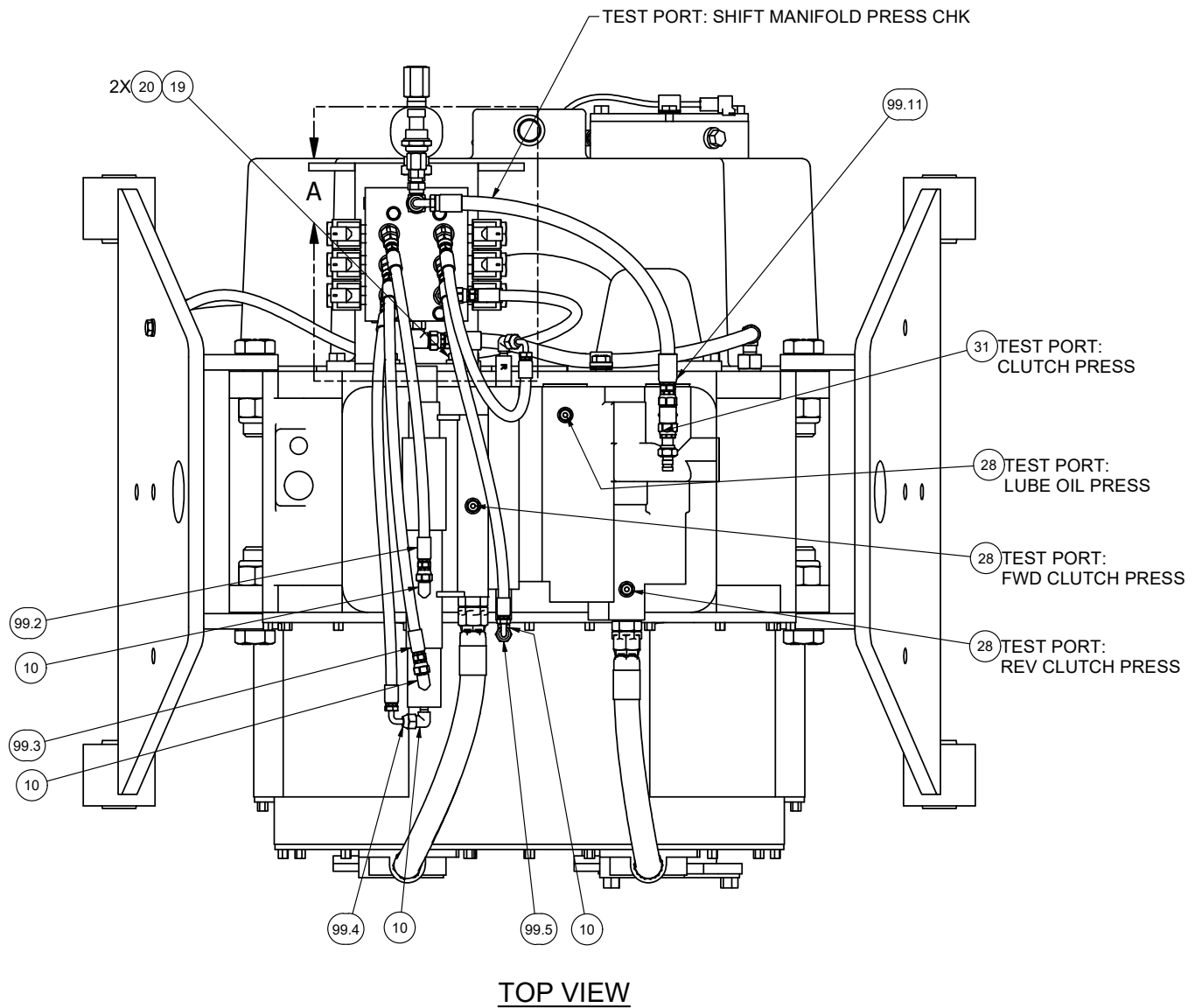
- 1 ITEMS 34 & 35 ARE NOT SHOWN. SHIMS ARE USED AS REQUIRED TO TAKE UP GAP BETWEEN TRANSMISSION AND MOUNT.
- 2 SET SENSOR CLEARANCE GAP AT .010 BETWEEN SENSOR FACE AND GEAR TEETH. BY REMOVING COVER AND ADJUSTING SENSOR DEPTH. SEE DOC TAB OF P/N 587433 FOR MFR ADJUSTMENT RECOMMENDATION.
- 3 BUSHING INSTALLATION:
 - a) LUBRICATE THE MOUNT AND SOCKET LIGHTLY WITH P-80 RUBBER EMULSION LUBRICANT OR WATER.
 - b) INSERT ASSEMBLY FIXTURE OR DRIVING BOLT THROUGH CENTER MEMBER. TAKE CARE THAT DRIVING MEMBERS DO NOT OVERHANG CENTER MEMBER OUTSIDE DIAMETER OR DAMAGE MAY RESULT OF THE ELASTOMER.
 - c) APPLY SUFFICIENT PRESSURE TO SEAT THE JOINT IN THE CENTER OF THE SUPPORTING SOCKET.
 - d) ATTACH THE SUPPORTED MEMBER SNUG AGAINST THE CENTER MEMBER.

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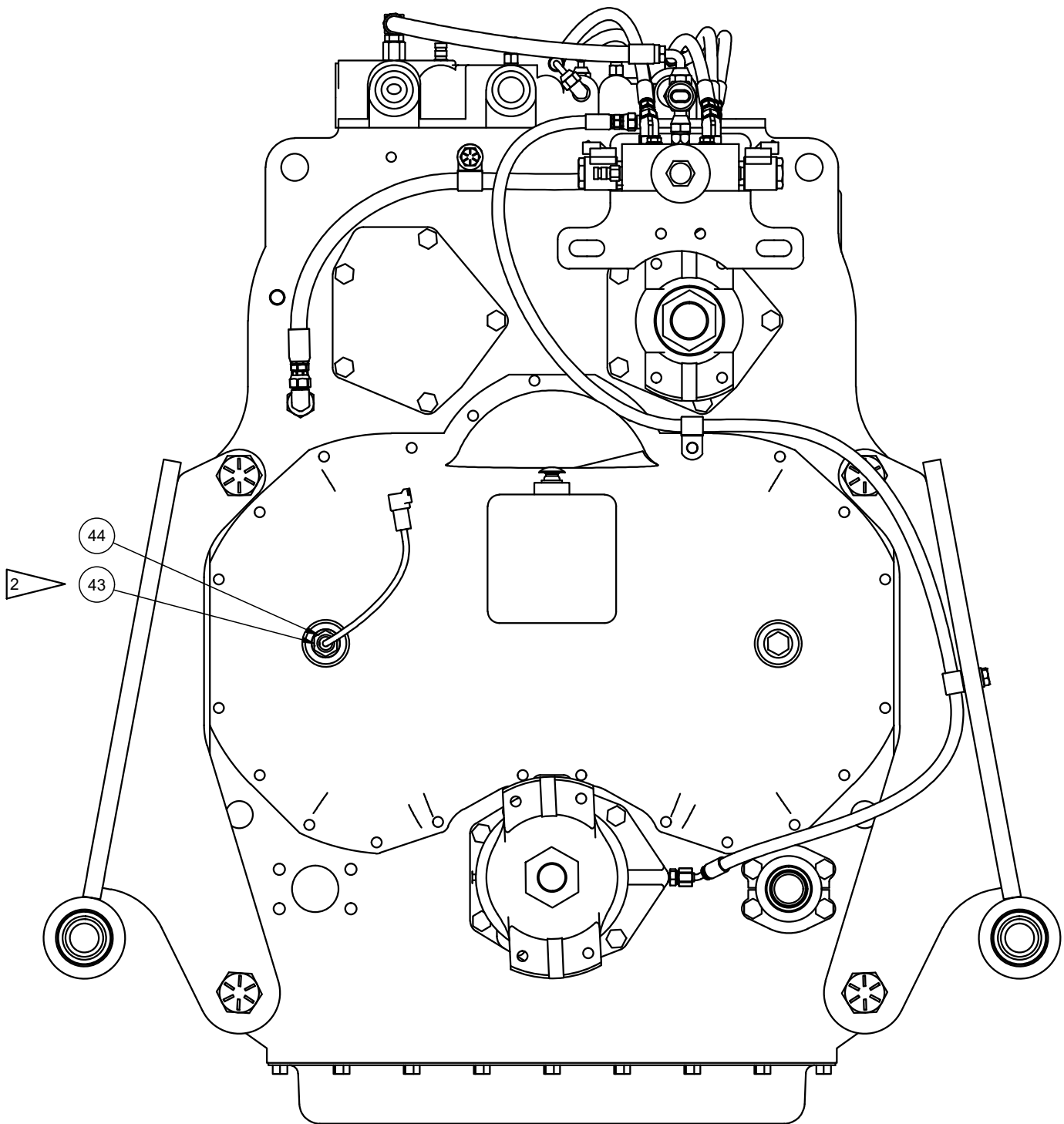


DETAIL A
SHIFT MANIFOLD

Transmission Assembly



Transmission Assembly



605120
TRANSMISSION SPEED SENSOR