

Front Axle Installation

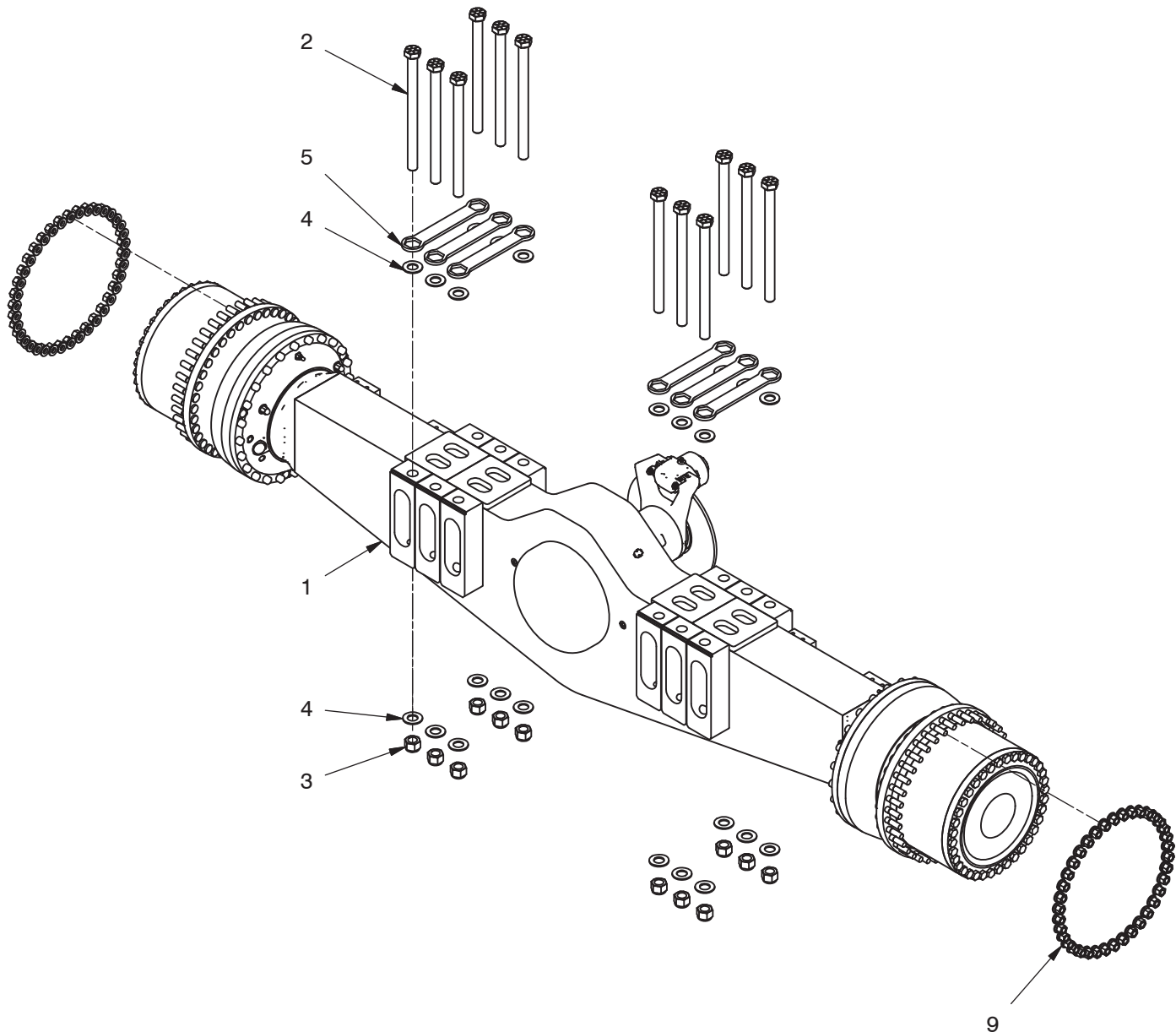
Front Axle Installation

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
597654 Front Axle Installation							
1	*a 597694	1	. Axle Assembly	15	595250	2	. Plate, Clamp
2	*b 597696	12	. Capscrew, M39	16	598118	2	. Plate, Mudflap Clamp
2	*c 596614	12	. Capscrew, 1-1/2"	17	595249	2	. Plate, Clamp
3	*b 591847	12	. Locknut, M39	18	595251	2	. Plate, Clamp
3	*c R13803610	12	. Locknut, 1-1/2"	19	221771W	102	. Washer
4	221786W	24	. Washer	20	223587	54	. Locknut
5	597697	6	. Plate, Bolt Lock	21	R13811077	48	. Capscrew
9	591870	76	. Nut, Wheel	22	2305715W	6	. Washer
13	598117	2	. Mudflap, Front	23	221569W	6	. Capscrew
14	594807	2	. Plate, Clamp	24	599447	2	. Plate, Mudflap Clamp

*a See Separate Coverage

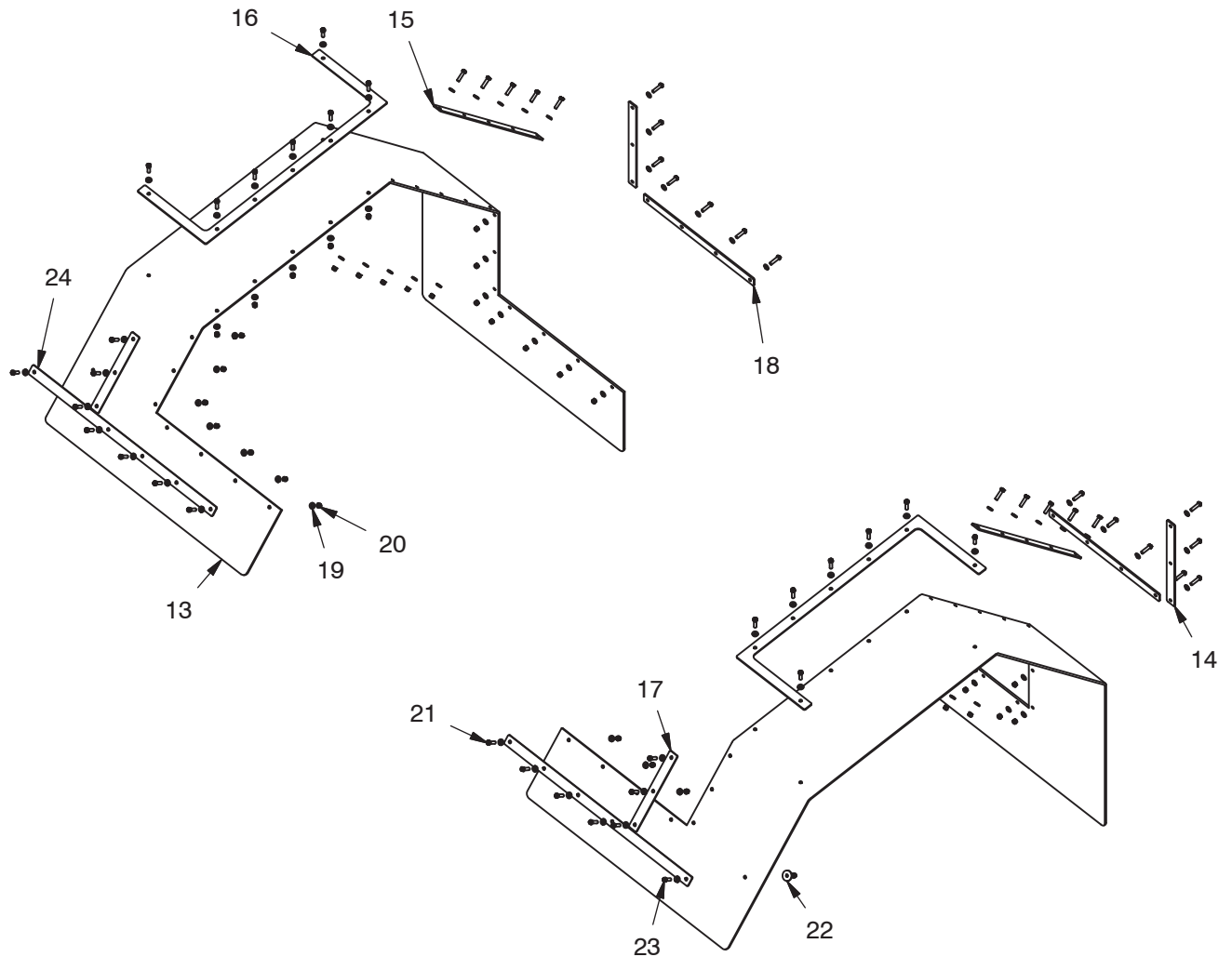
*b Used on machines shipped before Jan 1, 2021

*c Used on machines shipped after Jan 1, 2021



Axle Installation Detail

Front Axle Installation



Mudflap Installation Detail