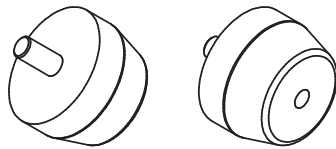


Boom Installation

Boom Installation

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	597633		Boom Installation				
1	597839	1	. Boom	15	598327	2	. Plate, Hoist Pin Retention
2	598315	4	. Plate, Tilt Cylinder Anchor	16	Y19C-M1660	16	. Capscrew
3	598318	1	. Pin, Boom Pivot	17	293713W	2	. Capscrew
4	598319	2	. Plate, Boom Retention	18	293712W	2	. Capscrew
5	598321	2	. Plate, Boom Shim, 10GA,	19	234271	16	. Washer
6	598320	2	. Plate, Boom Shim, 1/4"	20	R13813326	12	. Washer
7	598326	1	. Plate, Boom Pin Shim, 16GA	21	302405W	4	. Locknut
8	598325	1	. Plate, Boom Pin Shim, 10GA	22	R13803587	2	. Locknut
9	598324	1	. Plate, Boom Pin Shim, 1/4"	23	R13806324	2	. Capscrew
10	598316	2	. Pin, Tilt Cylinder Anchor Plate	24	598201	2	. Bracket
11	598317	4	. Plate, Washer	25	YDOM 853-1.69	2	. Tube
12	Y17C-16112	2	. Capscrew	26	230018	2	. Capscrew
13	221780W	6	. Washer	27	R13805170	2	. Locknut
14	597840	1	. Pin, Hoist Stem				



**INSTALLATION TOOL
X-204248**

NOTES:



BOOM PIVOT INSTALLATION PROCEDURE:

1. INSTALL 1X RETENTION PLATE (ITEM 4) ON EITHER SIDE OF THE BOOM PIVOT PIN (ITEM 3) USING 4X M16 CAPSCREW (ITEM 16) AND 1X 1-8 UNC CAPSCREW (ITEM 23) AND TORQUE PER 80-1057 (SEE SERVICE MANUAL).
2. INSTALL BOOM (ITEM 1), 4X TILT ANCHOR PLATES (ITEM 2), AND BOOM PIVOT PIN (ITEM 3) USING PIN INSTALLATION TOOL (X-204248). SECURE THE RETENTION PLATE (ITEM 4) TO THE OUTER TILT ANCHOR PLATE (ITEM 2) THAT IS INSTALLED TO THE BOOM PIVOT PIN (ITEM 3) USING THE M20 CAPSCREW (ITEM 17), WASHER (ITEM 20), AND NUT (ITEM 21).
3. INSTALL REMAINING RETENTION PLATE (ITEM 4) USING 2X M16 AND TORQUEING TO 100 FT-LBS EACH.
4. RECORD THE GAP BETWEEN THE BOOM (ITEM 1) AND THE INSIDE OF THE TILT ANCHOR PLATES (ITEM 2) AND THE GAP BETWEEN THE RETENTION PLATE (ITEM 4) AND THE BOOM PIVOT PIN (ITEM 3).
5. IF MEASURED GAP IS GREATER THAN .06" BETWEEN THE RETENTION PLATE (ITEM 4) AND THE BOOM PIVOT PIN (ITEM 3), REMOVE THE RETENTION PLATE AND INSTALL PROVIDED SHIMS (ITEMS 7-9) SO THAT THE SUM OF THE SHIM STACK THICKNESS MINUS THE MEASURED GAP IS LESS THAN OR EQUAL TO .06".
6. WITH SHIMS INSTALLED, INSTALL 4X M16 HARDWARE (ITEM 16) AND 1X 1-8 UNC CAPSCREW (ITEM 23) TO SECURE THE RETENTION PLATE (ITEM 4) AND TORQUE PER 80-1057.
7. INSTALL SHIMS (ITEMS 5-6) BETWEEN THE BOOM (ITEM 1) AND TILT ANCHOR PLATES (ITEM 2) UNTIL THE OVERALL GAP IS LESS THAN OR EQUAL TO .125" OVERALL.

