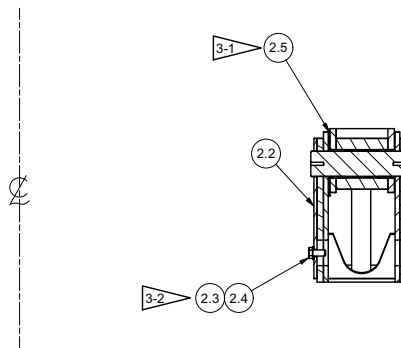
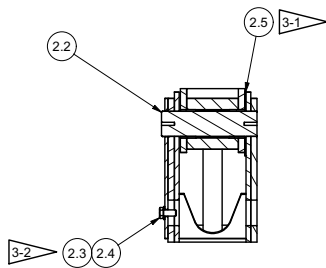
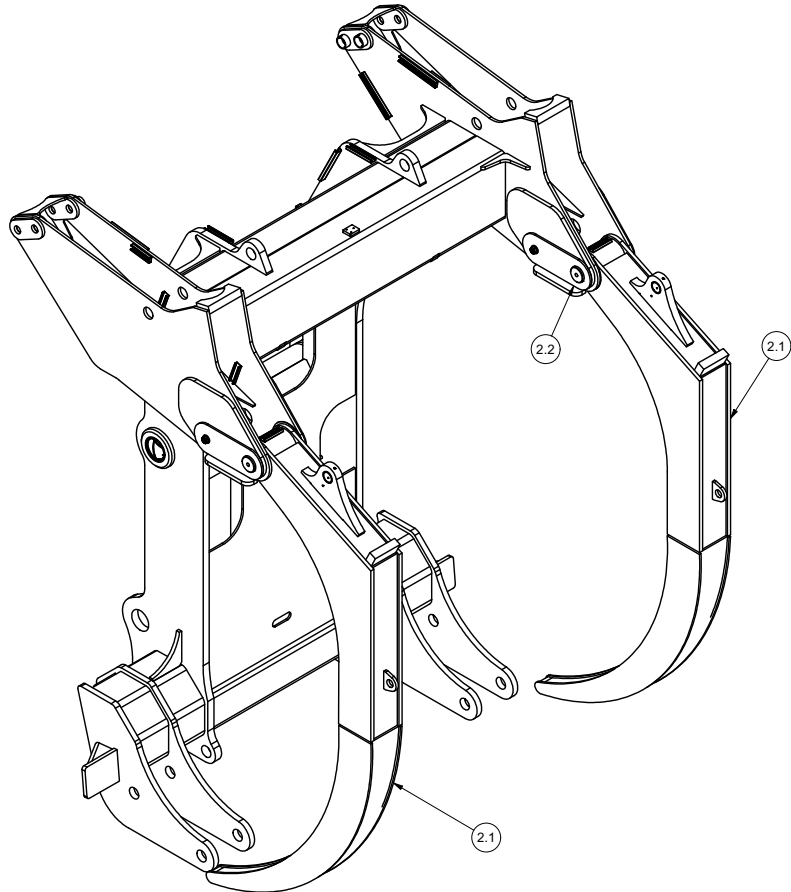
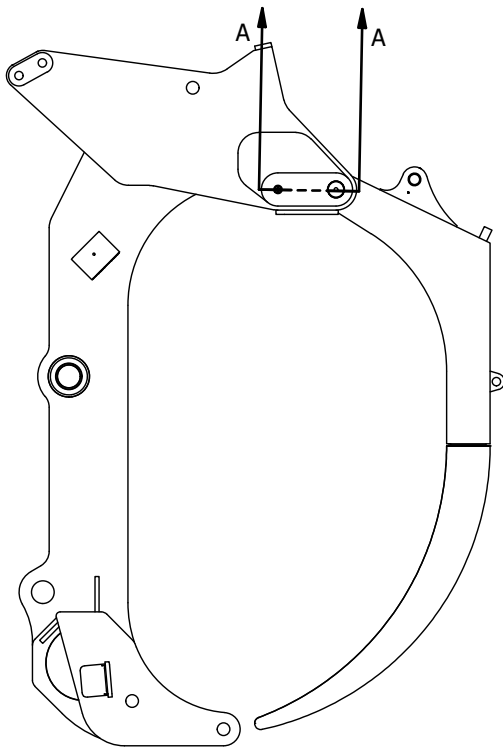


Holddown Arms Installation

Holddown Arms Installation

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
597630 Holddown Arms Installation							
2.1	* 598651	2	. HD Arm Assembly	2.4	Y17C-1632	2	. Capscrew
2.2	598663	2	. Anti-Rotation Pin	2.5	550986	2	. Shim
2.3	221780W	2	. Hard Washer				

* See Separate Coverage



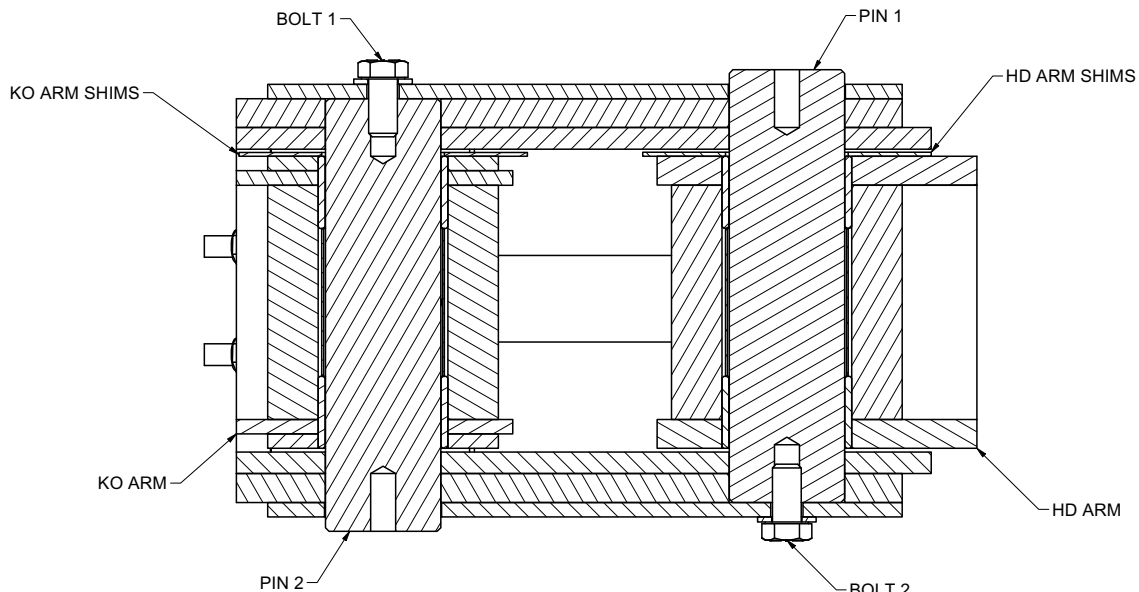
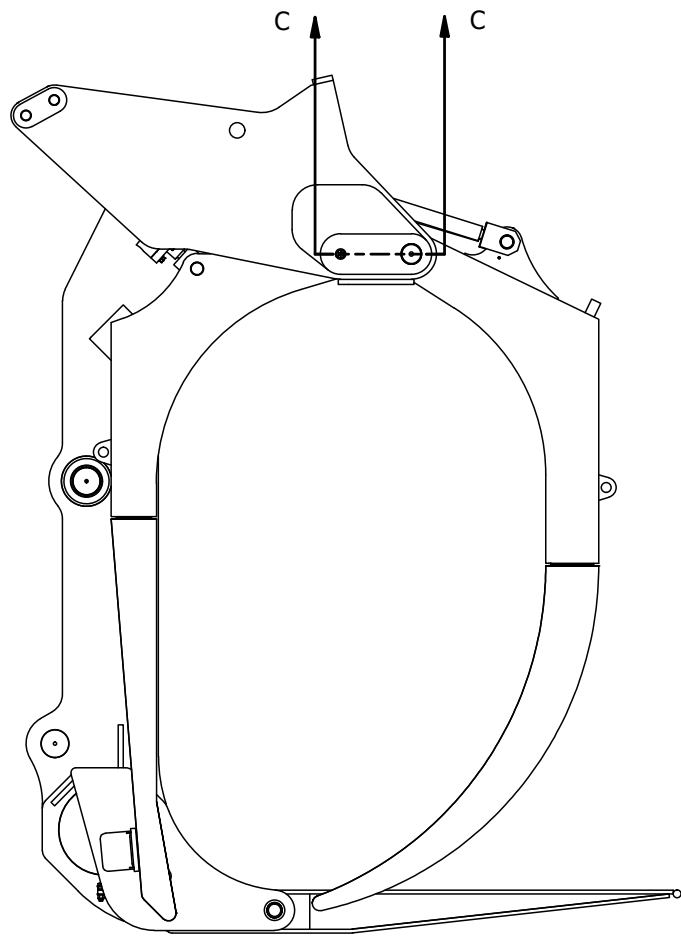
SECTION A-A

NOTES:

3-1 SHIM ARMS AS REQUIRED TO OBTAIN MAXIMUM OF 1/8 INCH GAP.
ALL SHIM ARE TO BE PLACED TOWARDS CARRIAGE CENTERLINE.

3-2 SEE ANTI-ROTATION PIN SET-UP DETAIL.

Holddown Arms Installation



SECTION C-C
ANTI-ROTATION PINS INSTALLATION
VIEW CROPPED FOR CLARITY