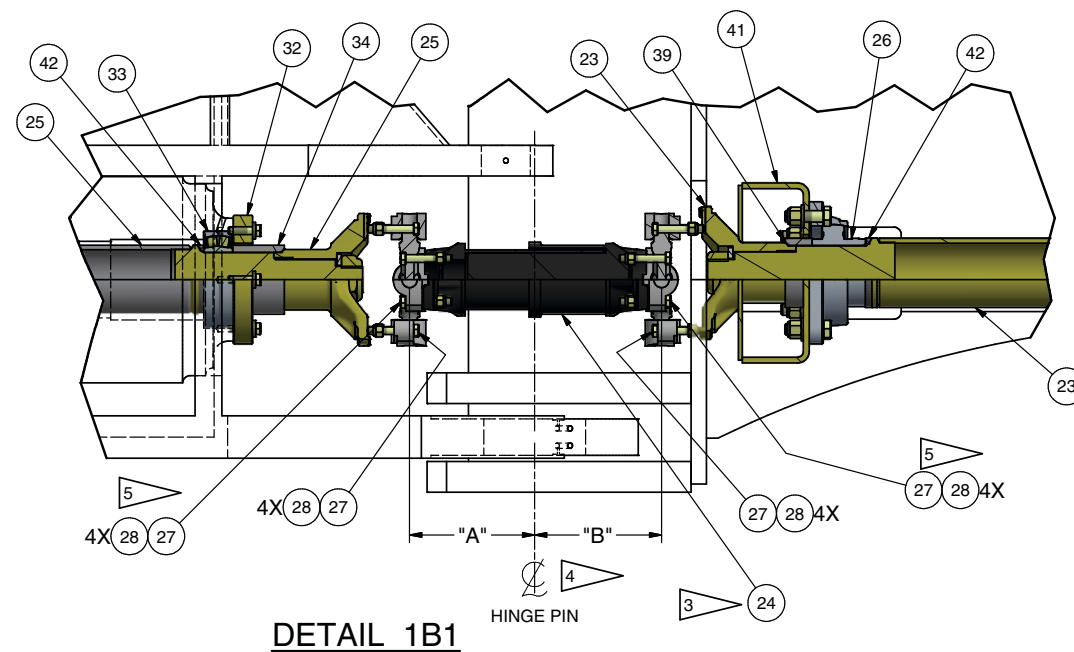
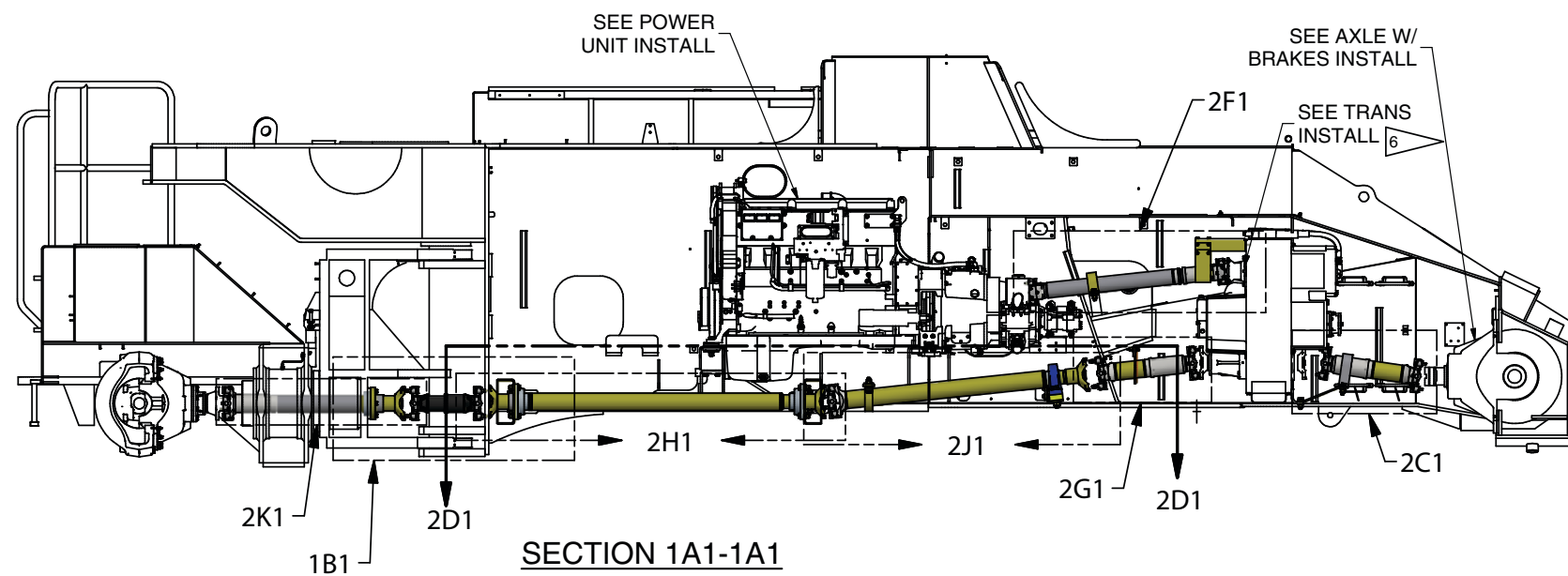
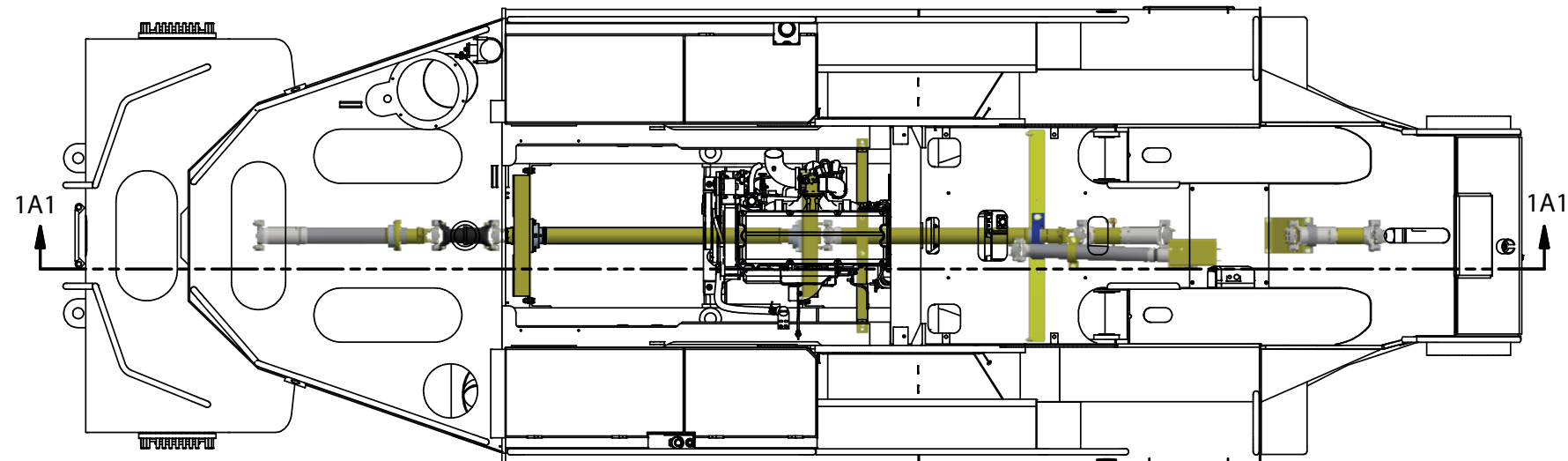


Driveline Installation

Driveline Installation

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	597591		Driveline Installation				
1	* 250400	2	. Driveline Assembly	33	248970	1	. Bearing, Spherical
2	* 249953	1	. Driveline Assembly	34	580334	1	. Spacer
3	522154	1	. Guard	35	221569W	6	. Capscrew
4	520028	1	. Guard	37	578608	1	. Bar, Mounting
5	567080	1	. Bracket	39	580336	1	. Spacer
6	221575W	28	. Capscrew	41	580162	2	. Bracket
11	R13811196	32	. Locknut	42	580335	2	. Spacer
12	581193	1	. Plate,Guard	47	563885	1	. Shield
13	578691	1	. Plate,Guard	49	251568	1	. Bearing, Pillow Block
14	557039	1	. Bracket	51	597703	1	. Angle
15	Y17C-0624	8	. Capscrew	52	597704	1	. Spacer
16	R13811191	8	. Locknut	53	230687W	2	. Capscrew
18	221777W	56	. Hard Washer	54	R13803587	2	. Nut, Esna
19	221767W	16	. Hard Washer	55	221780W	4	. Hard Washer
20	200454W	2	. Capscrew	56	R13811077	4	. Capscrew
22	* 597700	1	. Driveline Assembly	57	R13811193	4	. Nut, Esna
23	* 254259	1	. Driveline Assembly	58	221771W	20	. Hard Washer
24	* 248963	1	. Driveline Assembly	59	598788	1	. Plate, Driveline Guard
25	* 249667	1	. Driveline Assembly	60	598837	A/R	. Shim, 0.75"
26	249405	2	. Bearing, Flange Mount	61	598839	A/R	. Shim, 0.25"
27	R13806350	24	. Capscrew	62	598840	A/R	. Shim, 0.13"
28	R13803602	24	. Locknut	63	598842	A/R	. Shim, 0.38"
30	221657W	32	. Capscrew	64	177192W	2	. Capscrew
32	579939	1	. Retainer, Bearing				

* See Separate Coverage
A/R As Required



NOTES:

1: LOCATE DRIVELINE GUARD ASSEMBLY SO BEARING CENTER IS PARALLEL WITH DRIVELINES (SEE ALSO NOTE 2). BEARING CAN BE FLIPPED AROUND IF REQUIRED.

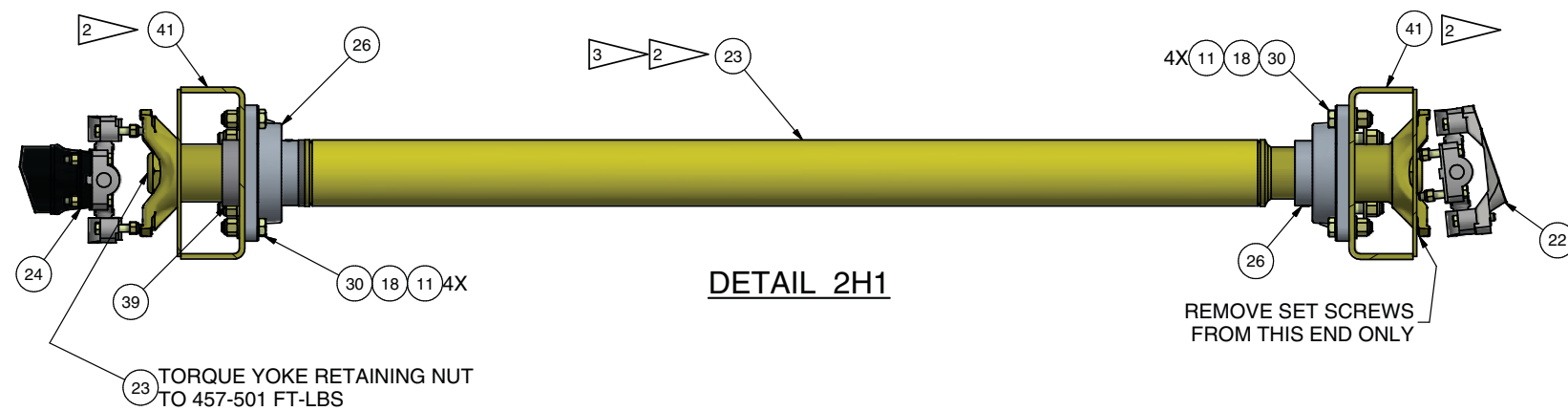
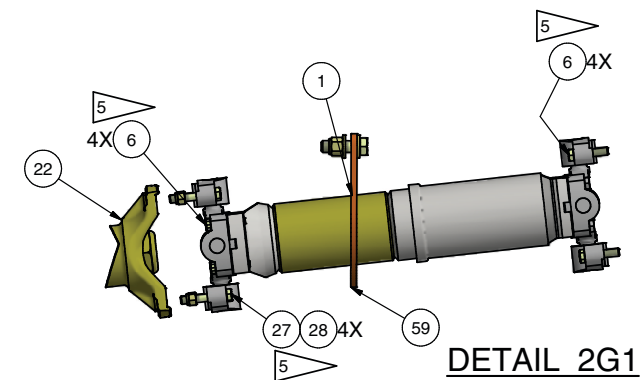
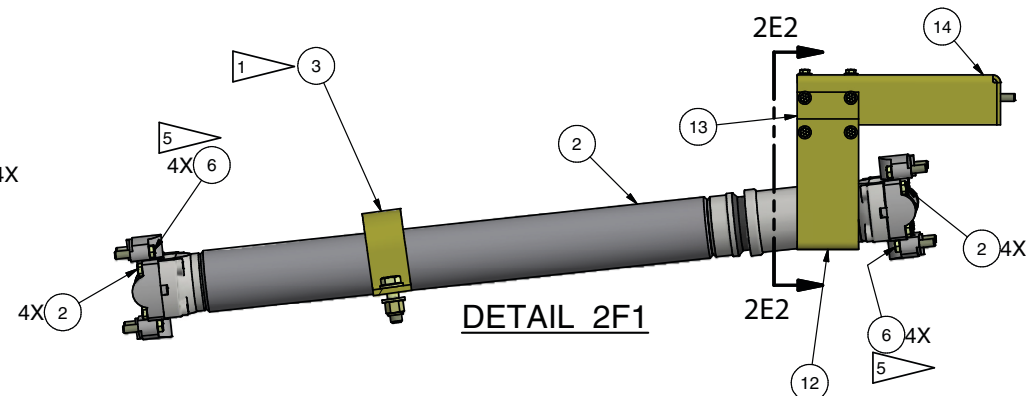
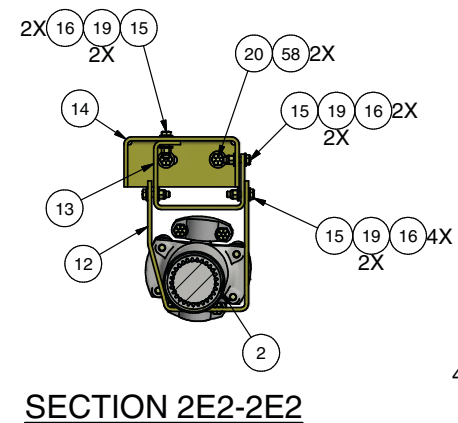
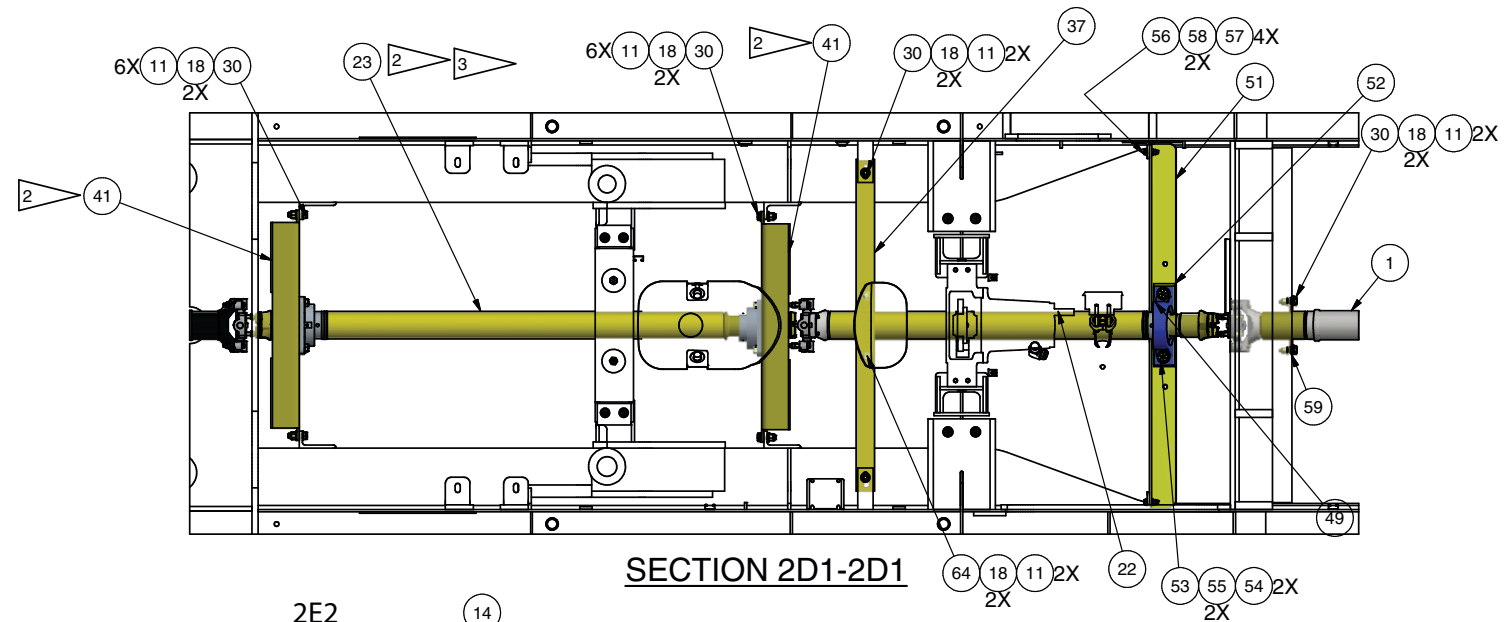
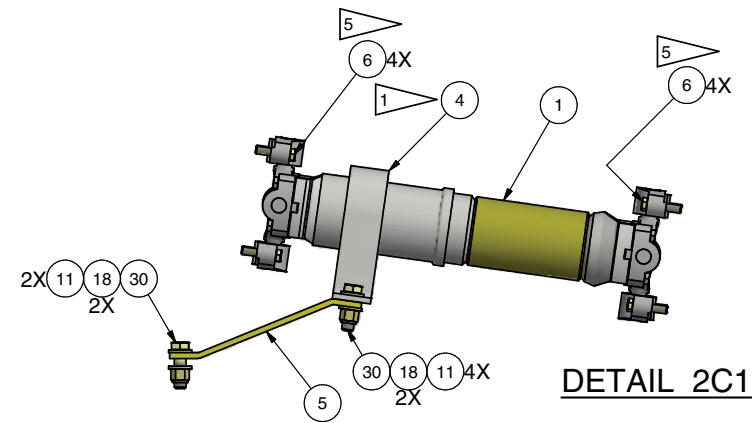
2: ITEM 41 MUST BE LOCATED SO THAT DRIVELINE ITEMS 23, 24, & 25 ARE INLINE ON A COMMON CENTER LINE WHEN THE BOGIE IS INLINE WITH THE CHASSIS. (ALL HAVE COMMON CENTERLINE).

3: SET DRIVELINE ITEMS 24, 24, 25 BEFORE INSTALLING DRIVELINE ITEM 22

4: WITH THE BOGIE INLINE (ON COMMON CENTERLINE) WITH THE CHASSIS. DISTANCE "A" MUST EQUAL DISTANCE "B" WITH IN $\pm 1/16"$. USE SHIMS 60, 61, & 62 TO LOCATE DRIVELINE BRACKETS.

5: TORQUE ALL 1/2 UNF CAPSCREWS IN DRIVETRAIN TO 110-130 FT-LBS.

6: REFER TO THE TRANSMISSION W/ DISCONNECT PARTS LIST ON THE UNIT MASTER FOR REAR DRIVE DISCONNECT CONTROLS.



REMOVE SET SCREWS
FROM THIS END ONLY

