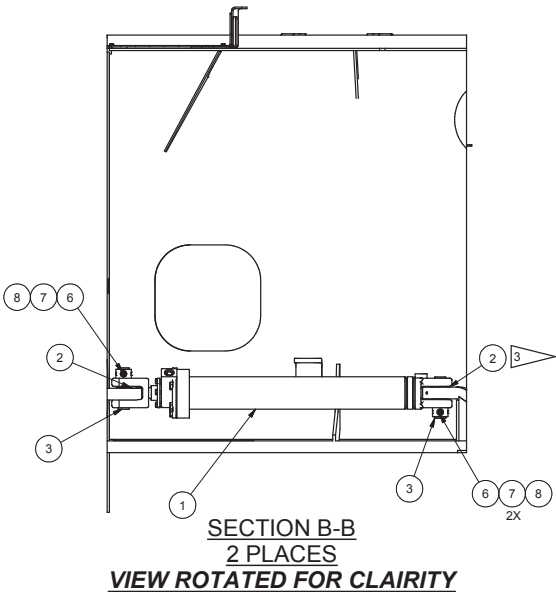
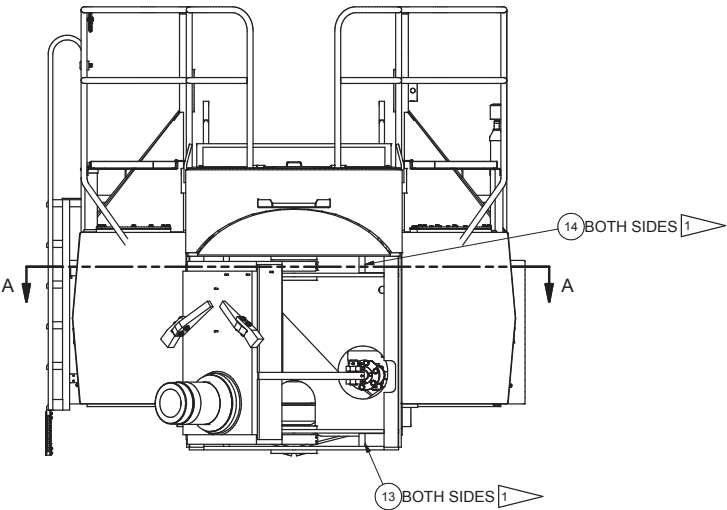
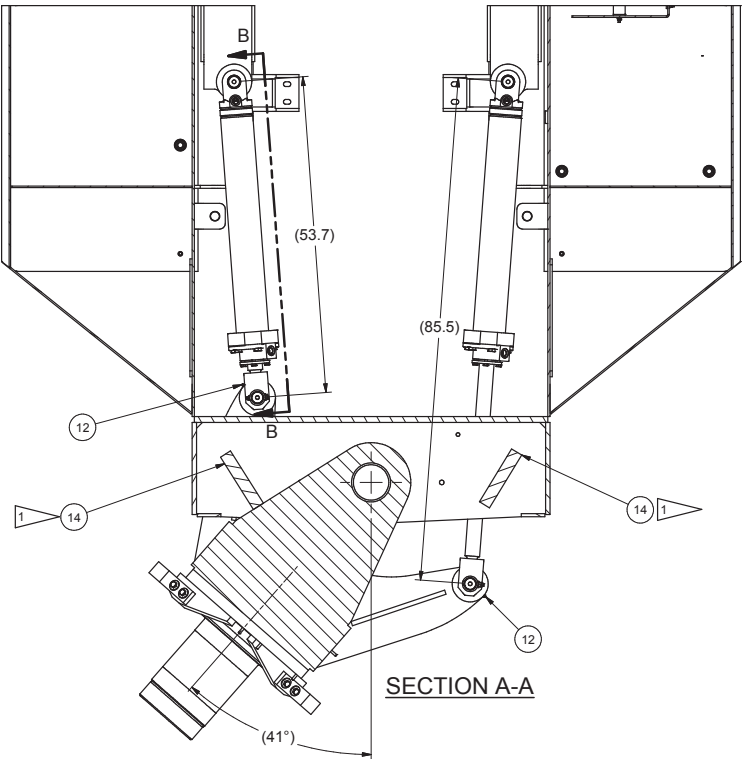


Steering Cylinder Installation



NOTES:
1: TO SET STOPS, EXTEND STEER CYLINDER STEM 1/4" FROM FULLY COLLAPSED POSITION. USE SWIVEL BOX TO POSITION STOP AS SHOWN IN SECTION A-A,
3: CENTER SPHERICAL BEARING IN BORE OF CHASSIS AND SWIVEL BOX INSTALLATION

Item	Part No.	Qty	Description
Steering Cylinder Installation			
1	* 597612	2	. Cylinder Assembly
2	204502	4	. Bearing, Spherical
3	577088	4	. Pin
6	R13811082	4	. Capscrew
7	221771W	8	. Hard Washer
8	R13811193	4	. Nut, Esna
12	00191758	2	. Fitting, Lube
13	524893	2	. Stop
14	563196	2	. Stop, Steering

* See Separate Coverage