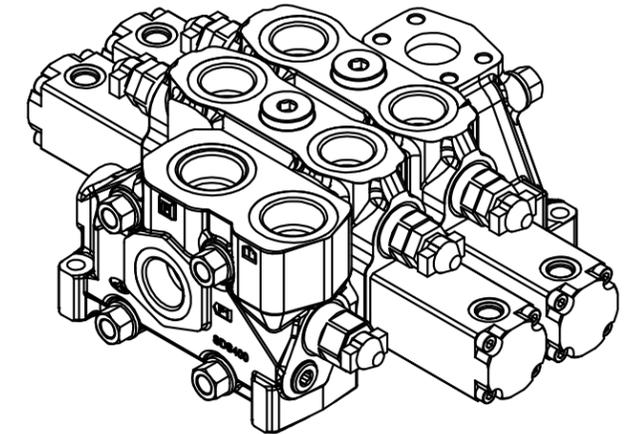
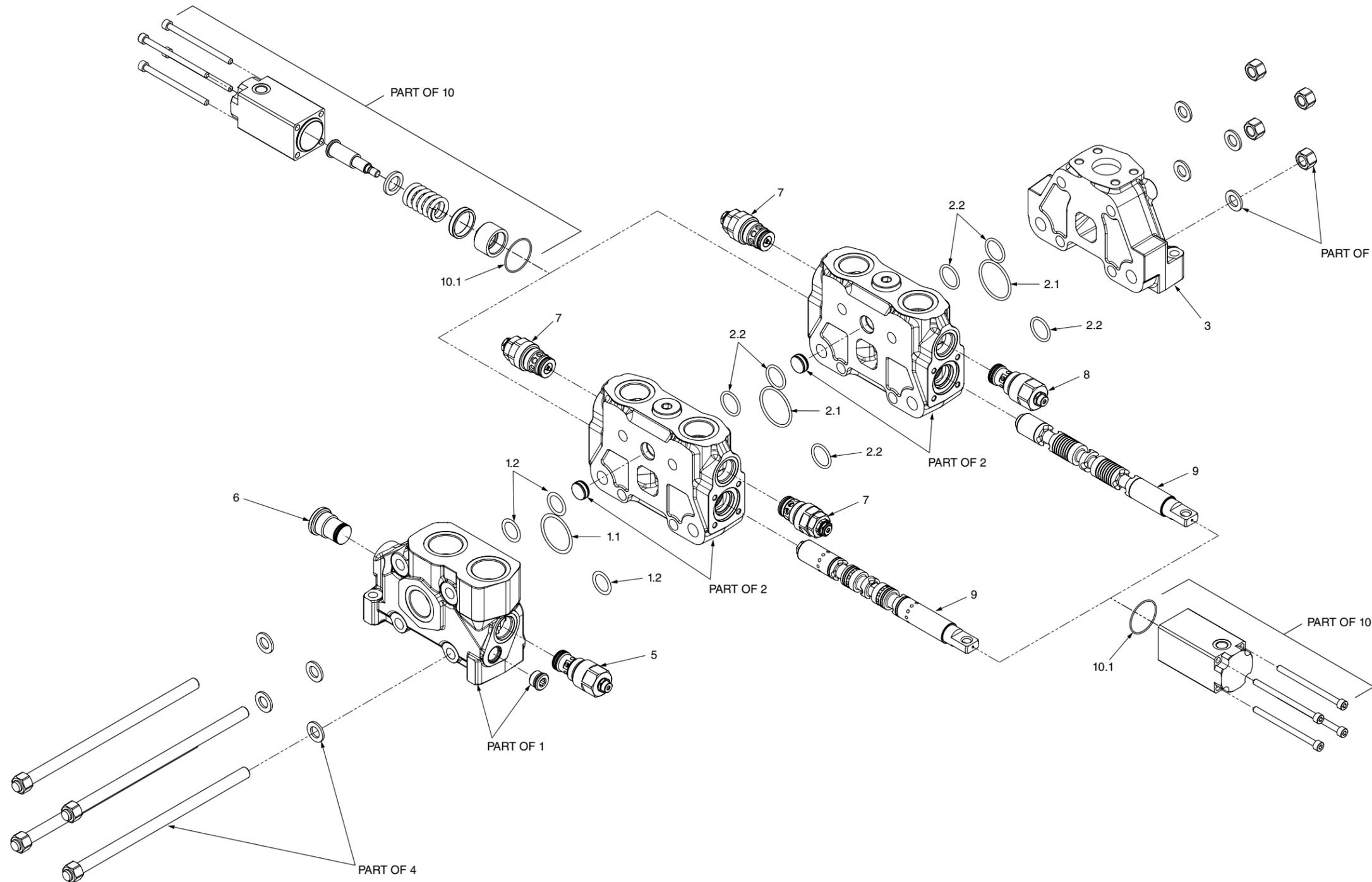


**Holddown/Kickoff Valve Assembly**



Item	Part No.	Qty	Description
	<b>597244</b>		<b>Holddown/Kickoff Valve Assembly</b>
1	599414	1	.Kit, Inlet Cover
1.1	260928	1	.. Seal Ring
1.2	260929	3	.. Seal Ring
2	599413	2	.Kit, Working Section
2.1	260928	1	.. Seal Ring
2.2	260929	3	.. Seal Ring
3	599417	1	.Kit, Outlet Cover
4	*c 262416	1	.Kit, Tie Rod
5	599411	1	.Relief Valve
6	*b 599420	1	.Plug
7	*a 599419	3	.Pilot Valve
8	*a 599418	1	.Pilot Valve
9	599412	2	.Spool
10	599415	2	.Kit, Command
10.1	262415	2	.. Seal Ring

\*a Torque to 74 Ft-Lbs (100 Nm)

\*b Torque to 67 Ft-Lbs (90 Nm)

\*c Torque to 96 Ft-Lbs (130 Nm)