
Installation; Heater & Air Conditioner

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Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
595280 Installation - Air Cond/Heater							
1	* 590805	1	. Pressurizer	66	594183	4	. Nut, Clip-On
2	245394	1	. Elbow, Rubber	67	Y25G-(1024)10	4	. Capscrew
3	R13809945	2	. T-Bolt Clamp	68	595729	1	. Fitting
4	586769	1	. Plate, Mounting	69	595725	2	. Fitting
5	586771	1	. Coupling Weldment	70	595724	2	. Fitting
6	589079	1	. Gasket	71	595776	3	. Fitting
7	R13802914	4	. Hard Washer	72	595741	1	. Fitting
9	R13809366	5	. Capscrew	73	258670	1	. Block, Distribution
10	223774	2	. Connector, Cord	74	595785	1	. Fitting
11	220582	2	. Ring Nut	75	592691	1	. Fitting
12	296418W	5	. Hard Washer	76	592690	1	. Fitting
13	591318	4	. Washer, Neoprene	77	586890	1	. Fitting
14	* 258674	1	. Condenser, Remote	78	259103	1	. Adapter, Fitting
15	595784	1	. Fitting	79	596064	1	. Plate, Bracket
16	595783	1	. Fitting	80	224120W	4	. Capscrew
17	223759	1	. Connector, Cord	81	222255	2	. Hex Nut
18	R13811190	4	. Locknut	82	596229	1	. Fitting
23	221763W	22	. Washer	99	595281	1	. Kit, Hose
24	221767W	20	. Hard Washer	99.1	590745	1	. . Hose Assembly, A/C
25	R13812831	6	. Capscrew	99.2	590746	1	. . Hose Assembly, A/C
26	* 589053	1	. Fan , Defrost	99.3	595772-18	1	. . Hose
27	00109451	3	. Machine Screw	99.4	595772-185	1	. . Hose
28	00190637	3	. Nut, Esna	99.5	259106-70	1	. . Hose
29	590861	1	. Cover Plate	99.6	259106-85	1	. . Hose
30	590859	1	. Plate, Lh Side Cover	99.7	595773-90	1	. . Hose
31	590860	1	. Plate, Rh Side Cover	99.8	595773-110	1	. . Hose
32	256320	1	. Light, Dome	99.9	586891-60	1	. . Hose
33	18699W	6	. Capscrew	99.10	259356-60	1	. . Hose, Heater
34	R13122	4	. Flat Washer	99.11	259356-125	1	. . Hose, Heater
35	594074	2	. Cover Plate	99.12	259356-125	1	. . Hose, Heater
36	* 258675	1	. Air Cond/Heater	99.13	259356-2	1	. . Hose, Heater
37	Y17C-0616	6	. Capscrew	99.14	259356-60	1	. . Hose, Heater
38	588177	1	. Plate, Mounting	99.15	259356-100	1	. . Hose, Heater
39	588178	1	. Plate, Mounting	99.16	259356-100	1	. . Hose, Heater
40	593914	1	. Weldment, Plenum	99.17	245275-10.5	1	. . Tube, Flex
41	233244	6	. Machine Screw	99.18	245275-19	1	. . Hose, Heater
42	593917	2	. Plate, Louver Bracket	99.19	245275-144	1	. . Tube, Flex
43	258706	4	. Louver, Ball	99.20	245275-2	1	. . Tube, Flex
44	590235	2	. Plate, Mounting	99.21	245275-11	1	. . Tube, Flex
45	Y25G-0406	10	. Capscrew	99.22	245275-70	1	. . Tube, Flex
46	245498	3	. Tee, Nylon	99.23	245275-13.5	1	. . Tube, Flex
47	258671	1	. Fitting	99.24	245275-2.25	2	. . Tube, Flex
48	258672	1	. Fitting	99.25	245275-5.5	1	. . Tube, Flex
49	586768	1	. Bracket, Heater Valve	99.26	245275-2	1	. . Tube, Flex
50	221499W	4	. Capscrew	99.27	245663-42	1	. . Hose, Defroster
51	239025	2	. Fitting	99.28	245663-42	1	. . Hose, Defroster
52	201431	14	. Hose Clamp	99.29	245663-12	1	. . Hose, Defroster
53	R13811189	14	. Locknut	99.30	245663-12	1	. . Hose, Defroster
54	R13811191	4	. Locknut	99.31	245663-24	1	. . Hose, Defroster
55	208264	1	. Grommet	99.32	245663-30	1	. . Hose, Defroster
56	R13810992	2	. Capscrew	99.33	595773-7	1	. . Hose
57	238000	1	. Hose, Molded Elbow	99.34	245275-4	1	. . Tube, Flex
58	243704	1	. Adapter, Hose	* See Separate Coverage			
59	* 590074	1	. Air Cond/Heater				
60	R13810035	9	. Clamp, Insul				
61	SMS0000217	3	. Screw, Self Tapping				
62	254487	4	. Elbow				
63	R10817	3LB	. Refrigerant				
64	243348	1OZ	. Oil, Refrigerant				

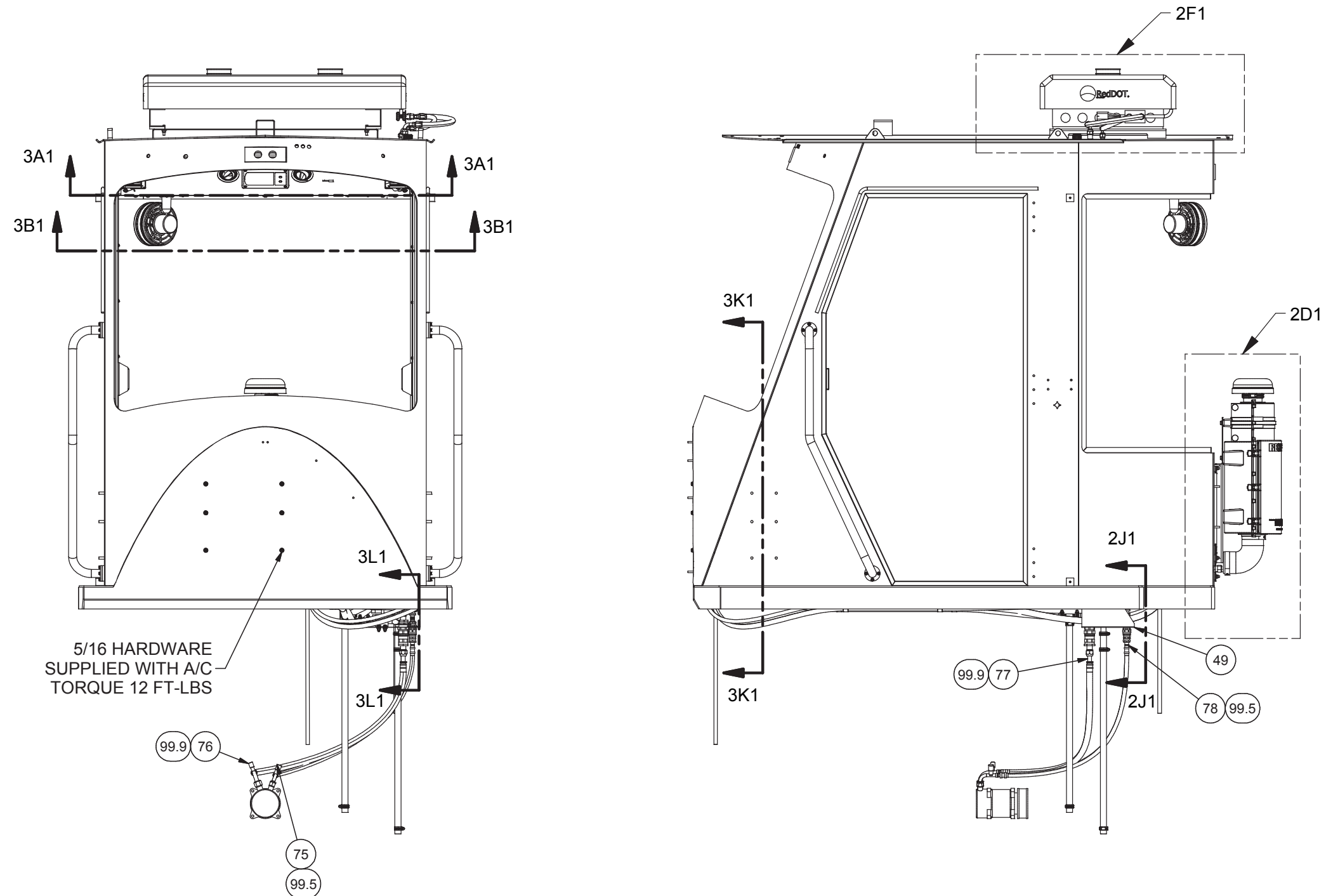
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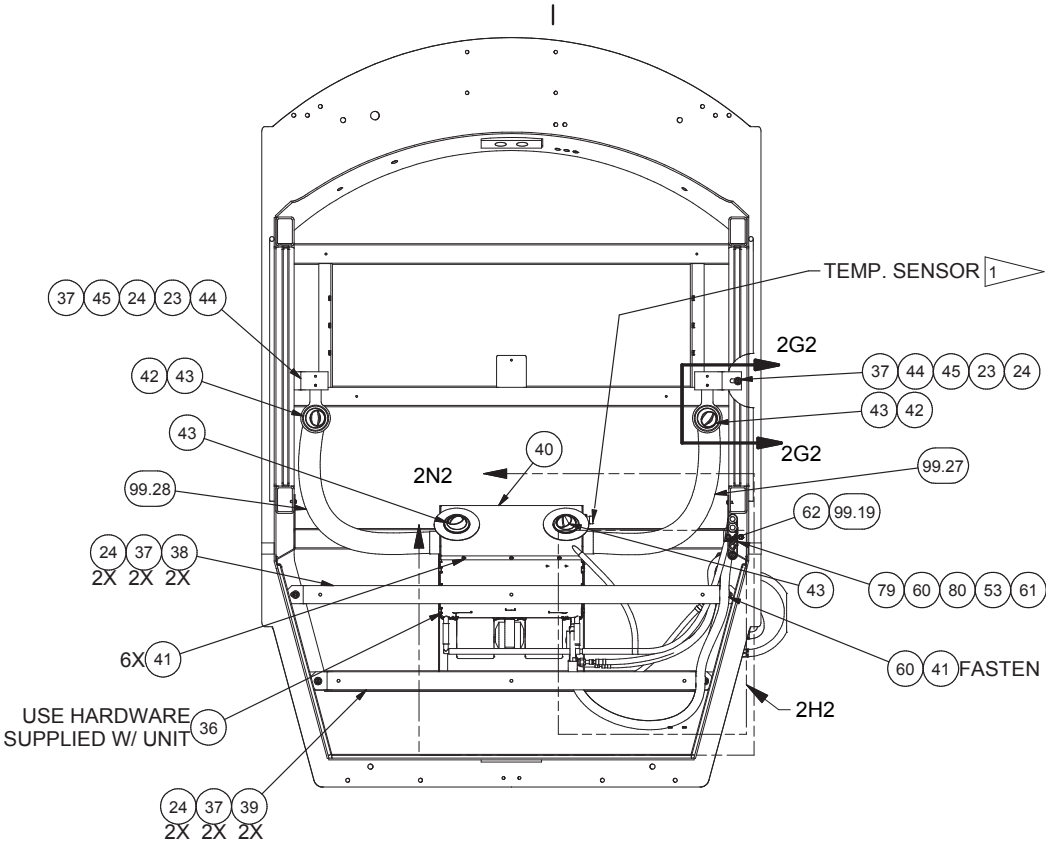
- 1: COMPONENTS ARE PART OF TEMPERATURE CONTROL - 589698; SEE OVERHEAD CONSOLE ASS'Y
- 2: SECURE HEATER HOSE AND A/C HOSES TO SUPERSTRUCTURE AND CHASSIS; REQUIRED
- 3: INSTALL CONDENSATE DRAIN LINES IN A CONTINUOUS DOWNWARD DIRECTION
- 4: ATTACH DEFROSTER HOSE FROM A/C-HEATER TO LOUVERS IN FRONT PANELS
- 5: SEE POWER UNIT FOR COMPRESSOR INSTALLATION INFORMATION

VIEW LOCATION KEY:

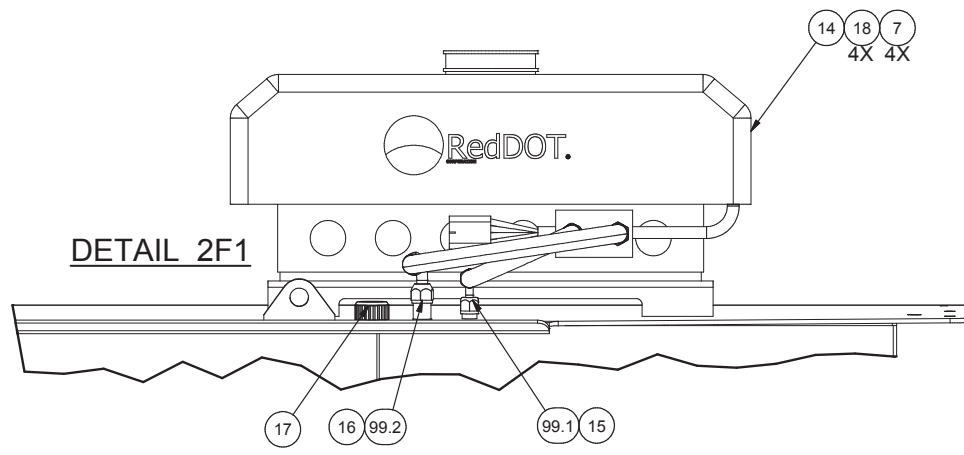
FIRST NUMBER IS THE SHEET THAT THE DETAIL/SECTION IS LOCATED ON
LETTER IS THE ALPHABETIC DESIGNATION OF THE DETAIL/SECTION
LAST NUMBER IS THE SHEET THAT THE DETAIL/SECTION IS TAKEN FROM

EX: 2C1 = DETAIL/SECTION IS LOCATED ON SHEET "2", DESIGNATED AS "C", TAKEN FROM A VIEW ON SHEET "1"

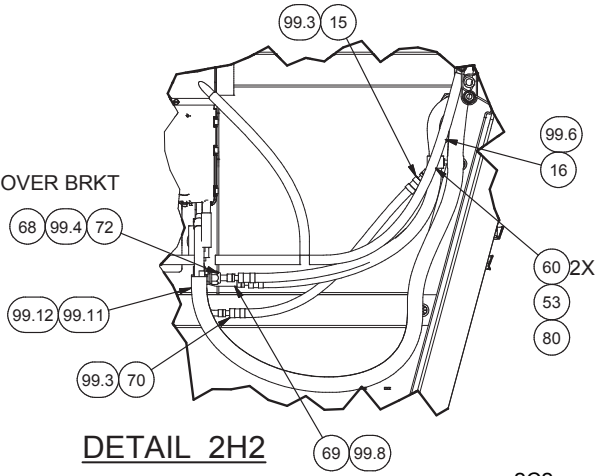




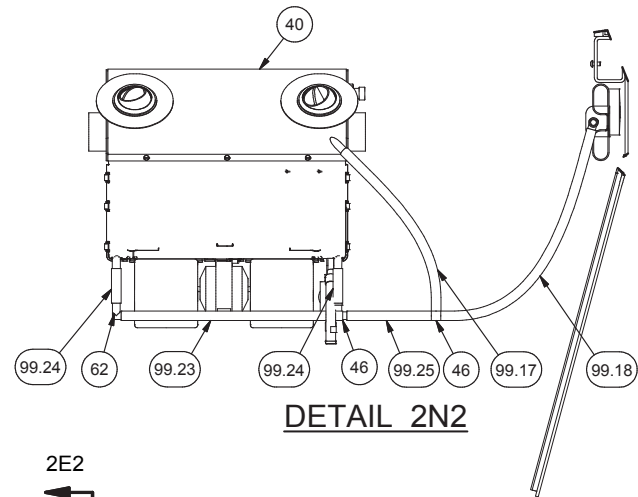
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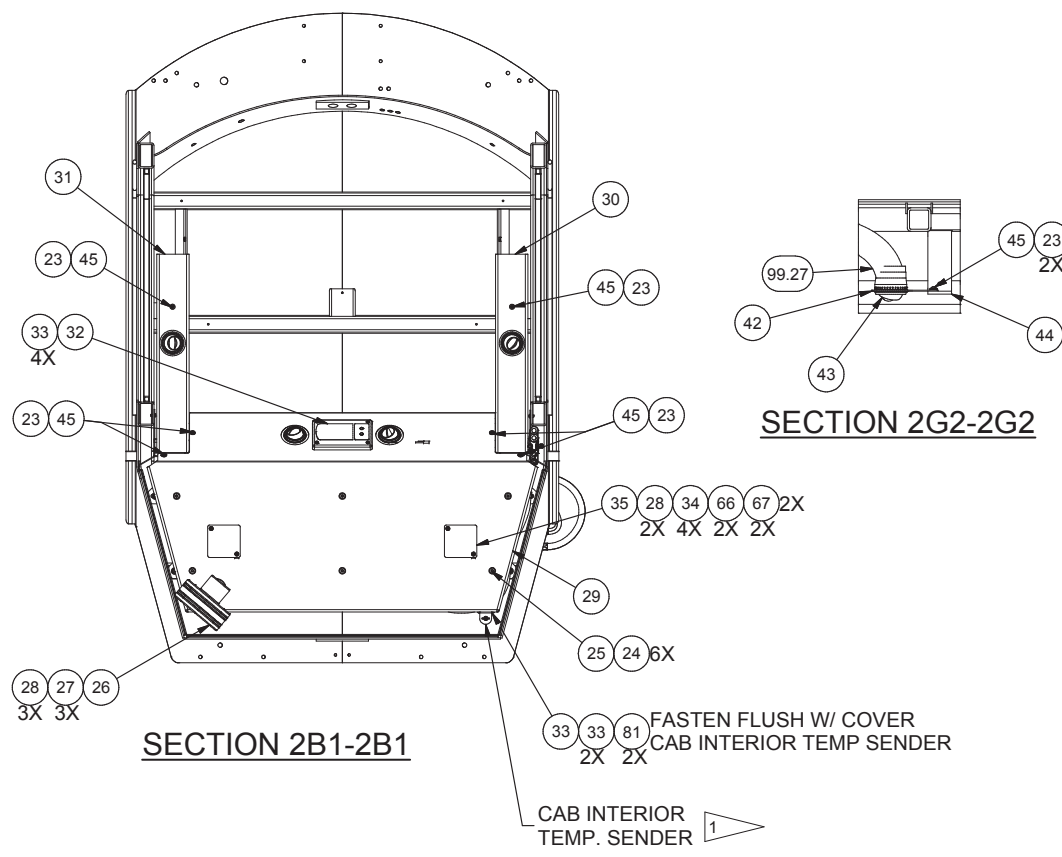
DETAIL 2F1



DETAIL 2H2

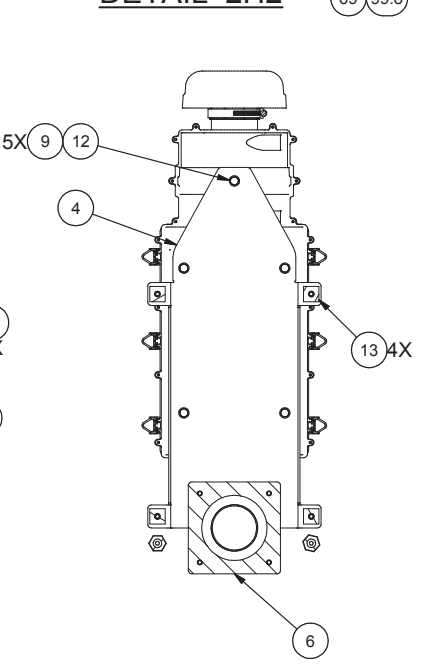


DETAIL 2N2

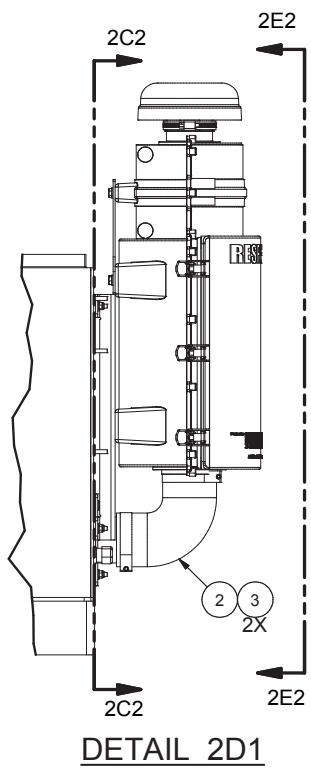


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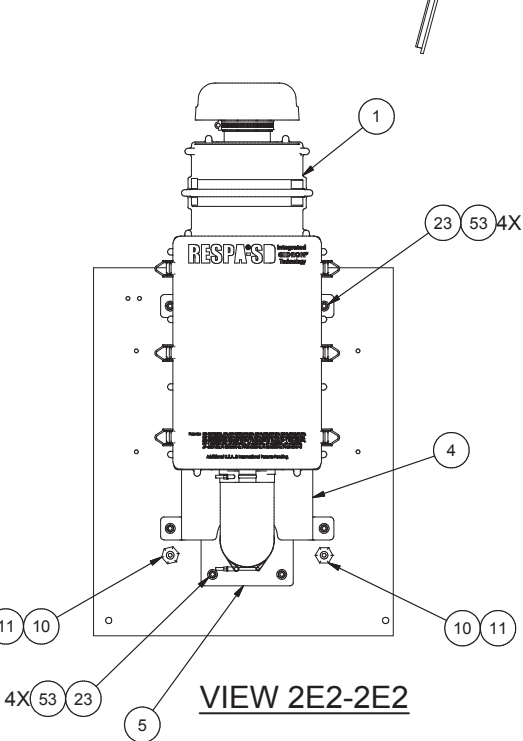
SECTION 2G2-2G2



SECTION 2C2-2C2



DETAIL 2D1



VIEW 2E2-2E2

