
Carriage Assembly

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Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	594096		Carriage Assembly				
1	594098	1	. Carriage	32	527760	2	. Lock Collar
2	575611	2	. Holddown Assembly	34	*a 593844	2	. Cylinder Assembly, Aux HD
	209790	1	.. Fitting, 45°	37	505202	2	. Pin
	501571	1	.. Bushing	38	525424	2	. Pin
	534117	2	.. Bushing	39	527477	2	. Pin
3	594099	2	. Kickoff Assembly	40	09430341	2	. Capscrew
	209405	1	.. Fitting, 90°	41	R13803587	2	. Locknut
	501571	1	.. Bushing	42	580280	1	. Arm Assembly, LH Aux Hd
	534117	2	.. Bushing		523541	2	.. Bushing
4	594188	2	. Tine		525459	1	.. Spacer
5	*a 593792	4	. Cylinder Assembly, HD/KO	43	580281	1	. Arm Assembly, RH Aux Hd
6	500418	4	. Pin		523541	2	.. Bushing
10	526294	2	. Pin		525459	1	.. Spacer
11	220275	2	. Cotter Pin	44	R13811083	4	. Capscrew
12	523107	1	. Pin	45	*c 550986	8	. Shim
14	R13801922	1	. Capscrew				
15	R13803588	1	. Locknut				
18	573783	4	. Pin				*a See Separate Coverage
19	*b 219928	8	. Jam Nut				
22	219886	2	. Capscrew				*b Locate nuts to the outside of carriage to prevent interference with hold downs when retracted. Torque inner nut to 1000 ft-lbs, torque outer nut to 2000 ft-lbs.
23	R13811195	2	. Locknut				
24	R13811085	8	. Capscrew				
25	R13811193	12	. Locknut				
26	512865	4	. Pin				*c Add shims as needed to minimize gap (0.13" max gap).
27	562555	4	. Plate, Spacer				
31	537642	1	. Pin				



