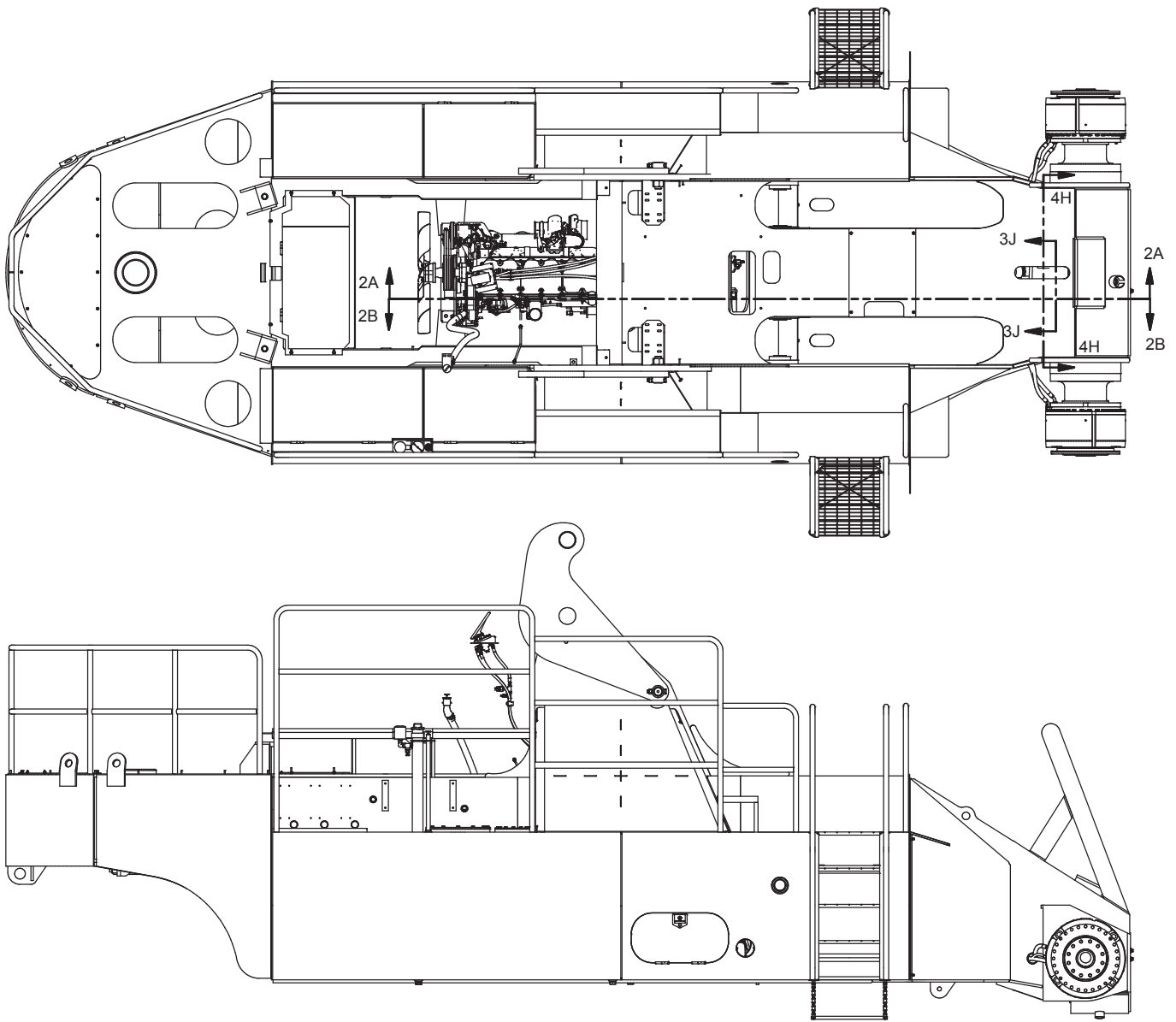

Hydraulic System - Brakes

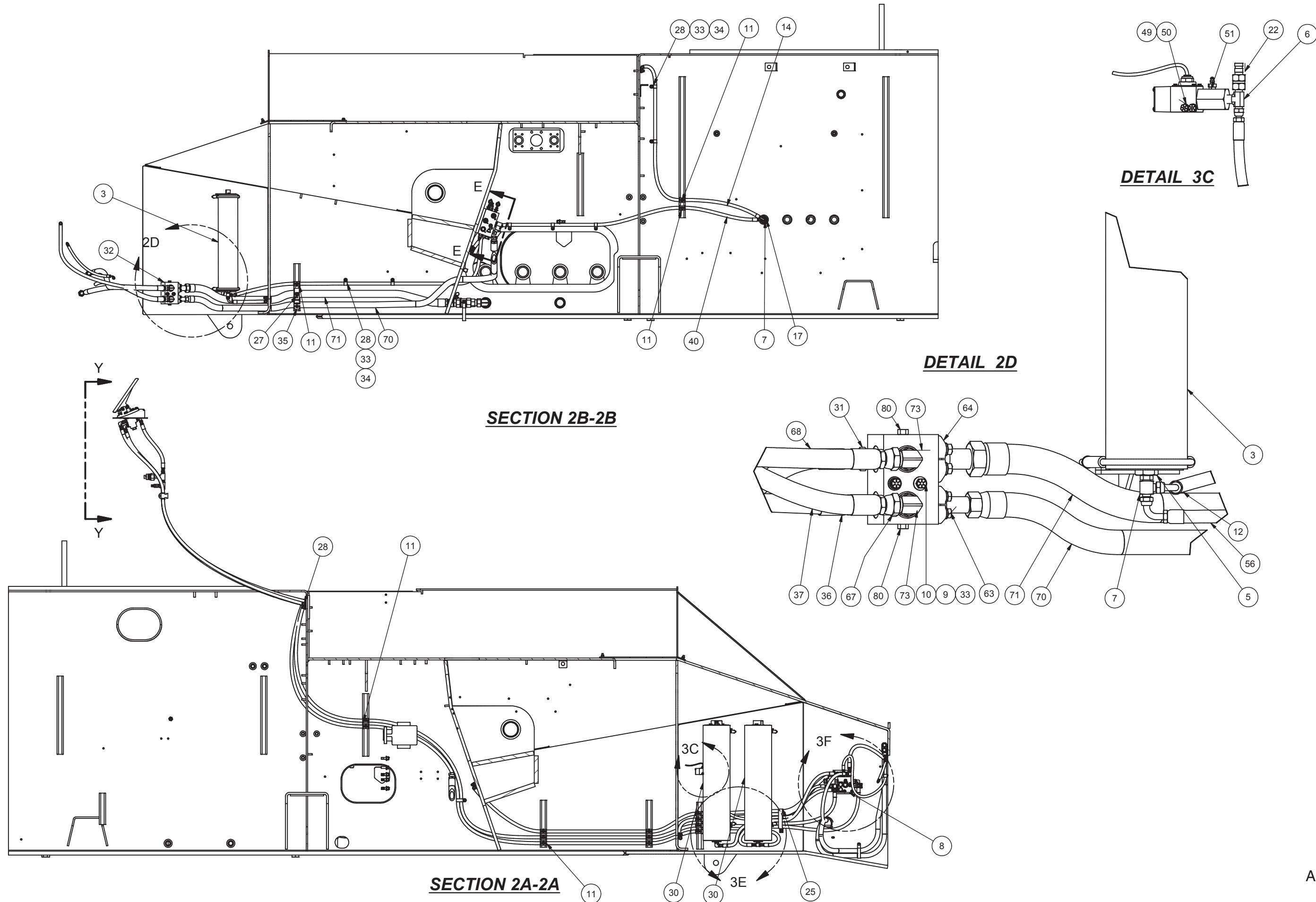


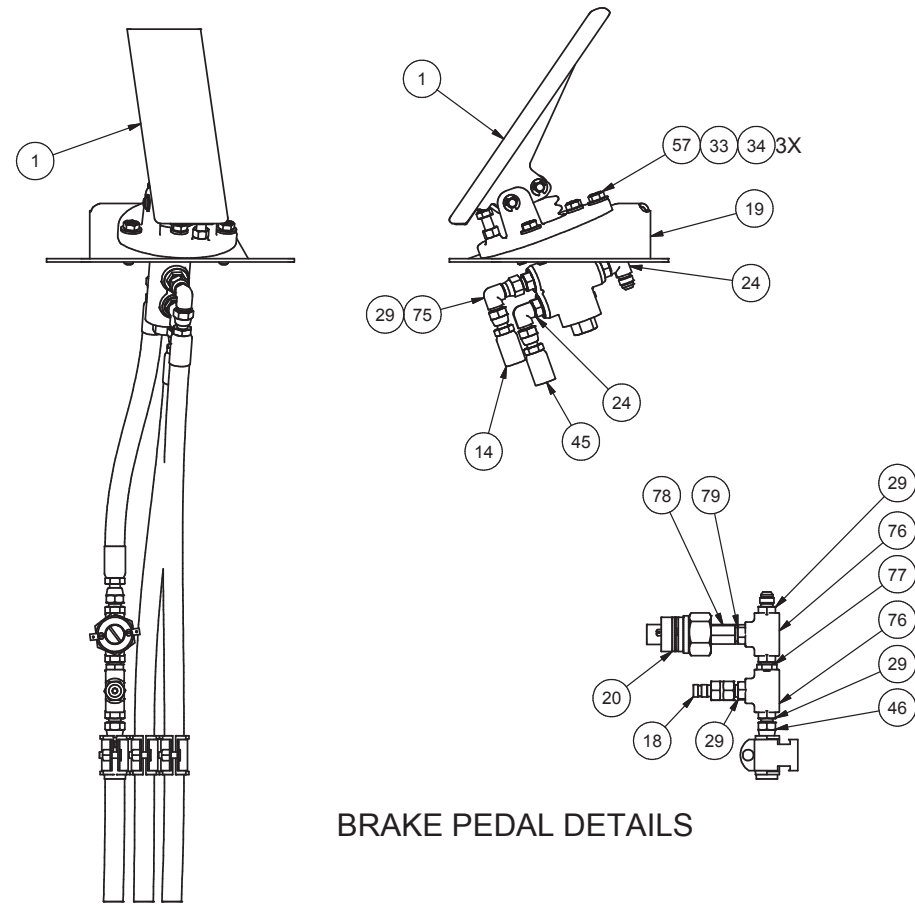
Hydraulic System - Brakes

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
589742 Hydraulic System - Brakes							
1	*a 245024	1	. Valve, Hydraulic Brake	36	*b 590102	1	. Hose Assembly
2	R14293	1	. Fitting	37	*b 588257	1	. Hose Assembly
3	*a 590153	1	. Accumulator	38	*b 227475	1	. Hose Assembly
4	11906	1	. Fitting	39	*b 588254	1	. Hose Assembly
5	R832154	1	. Fitting	40	*b 588251	1	. Hose Assembly
6	217482	1	. Fitting	41	*b 587239	1	. Hose Assembly
7	223436	4	. Fitting	42	*b 242410	2	. Hose Assembly
8	*a 586172	1	. Manifold Assembly, Brakes	43	*b 233139	1	. Hose Assembly
9	R13812514	5	. Lockwasher	45	*b 253311	1	. Hose Assembly
10	R13811047	5	. Capscrew	46	*b 253311	1	. Hose Assembly
11	231537	18	. Clamp	47	R13808116	4	. Clip, Insulated
12	*b 234006	1	. Hose Assembly	49	R13812512	2	. Lockwasher
13	209083	1	. Fitting	50	R13810998	2	. Capscrew
14	*b 590151	1	. Hose Assembly	51	238418	1	. Switch, Pressure
15	23945	1	. Fitting	54	212717	1	. Fitting
16	210774	4	. Fitting	56	*b 237275	1	. Hose Assembly
17	587690	1	. Fitting	57	Y17C-0624	3	. Capscrew
18	236625	1	. Coupler, Male	58	227609	2	. Fitting
19	589041	1	. Brake Weldment	62	R14082	2	. Coupler, Male
20	243783	1	. Switch, Pressure	63	11759	1	. Kit, Split Flange
21	R2528352	5	. Clip, Insulated	64	11740	1	. Kit, Split Flange
22	R330325	2	. Coupler, Male	65	236483	2	. Fitting
23	23577	2	. Fitting	67	209215	2	. Fitting
24	R13801972	6	. Fitting	68	*b 588256	1	. Hose Assembly
25	209704	1	. Clamp	70	*b 588259	1	. Hose Assembly
27	CLP0100200	1	. Clamp	71	*b 588260	1	. Hose Assembly
28	R13808094	20	. Clip, Insulated	73	209490	2	. Fitting
29	211560	5	. Fitting	74	*b 237824	1	. Hose Assembly
30	*a 590180	2	. Accumulator, Piston	75	211561	1	. Fitting
31	*b 588258	1	. Hose Assembly	76	242451	2	. Fitting
32	584814	1	. Manifold	77	229347	1	. Fitting
33	221767W	31	. Washer	78	224069	1	. Fitting
34	R13811191	26	. Locknut	79	15503	1	. Fitting
35	231248	1	. Clamp	80	209423	2	. Fitting

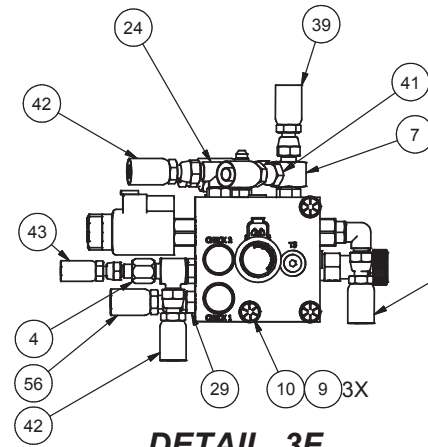
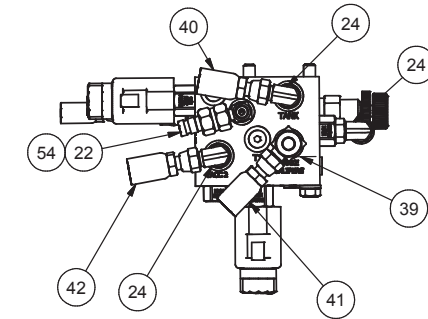
*a See Separate Coverage

*b Included in Hose Kit 590125

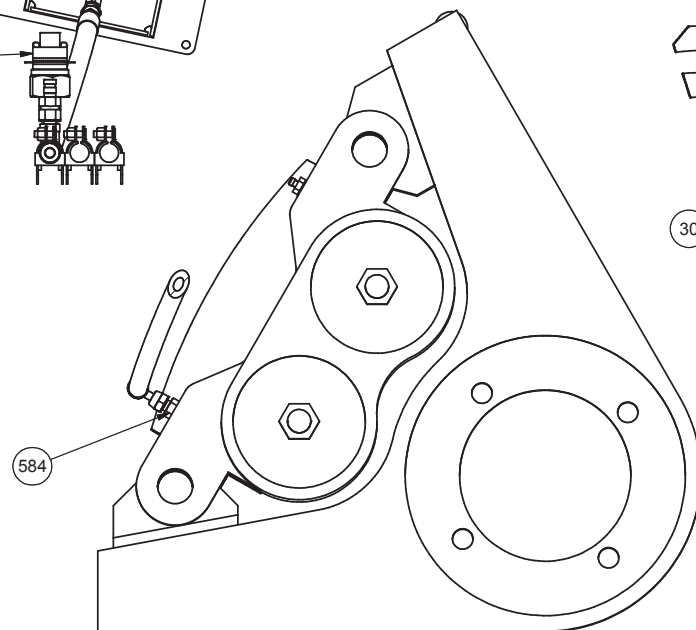
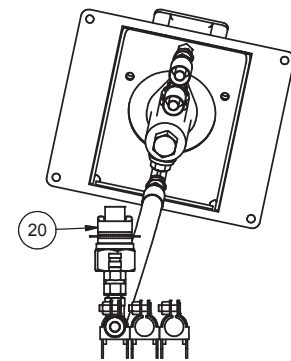
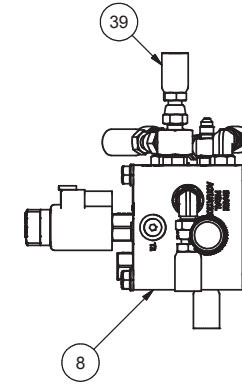




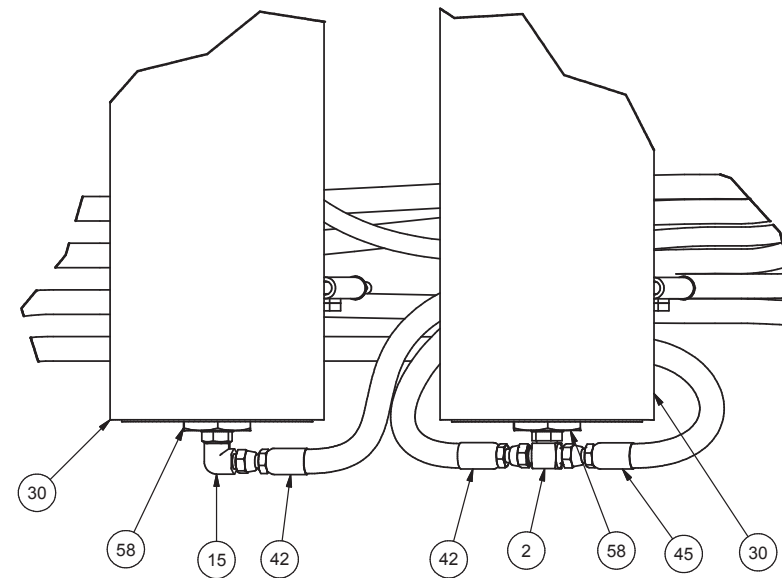
BRAKE PEDAL DETAILS



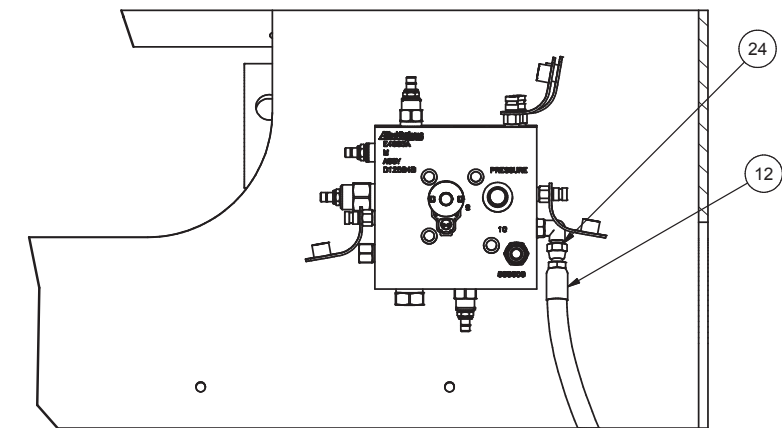
DETAIL 3F



SECTION 3J-3J

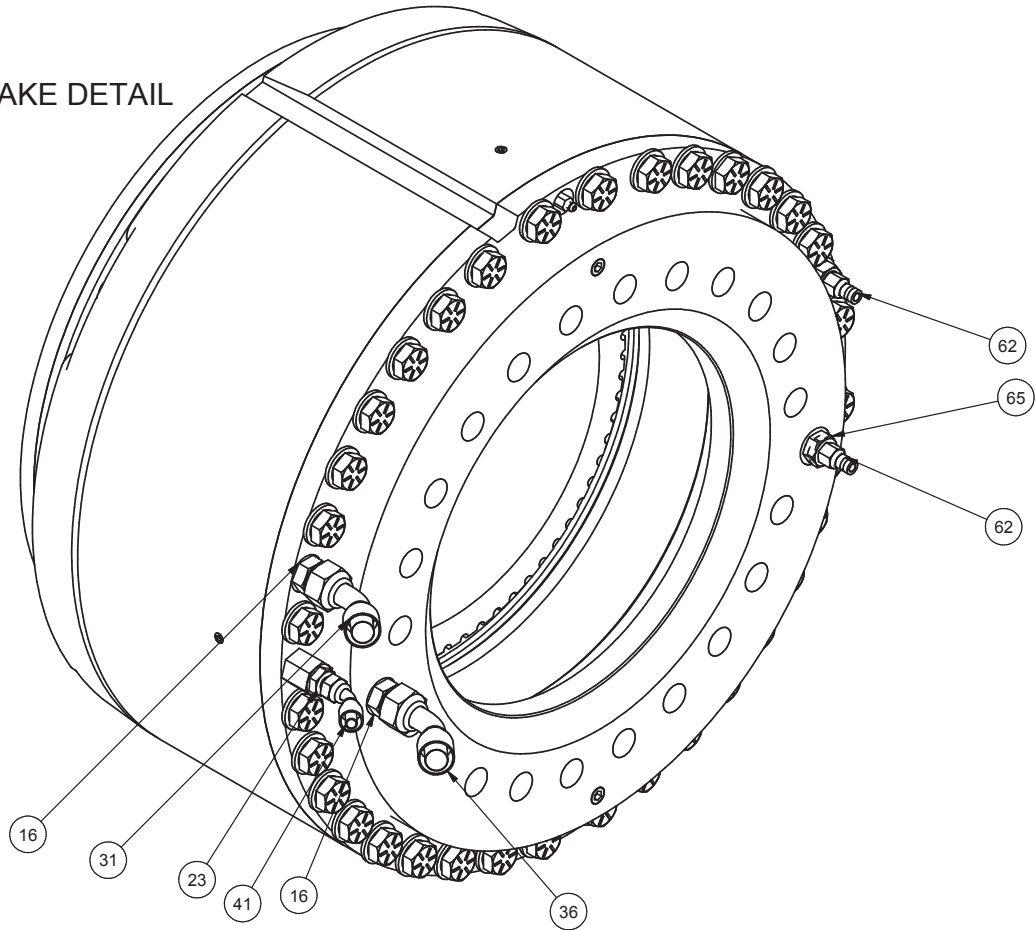


DETAIL 3E

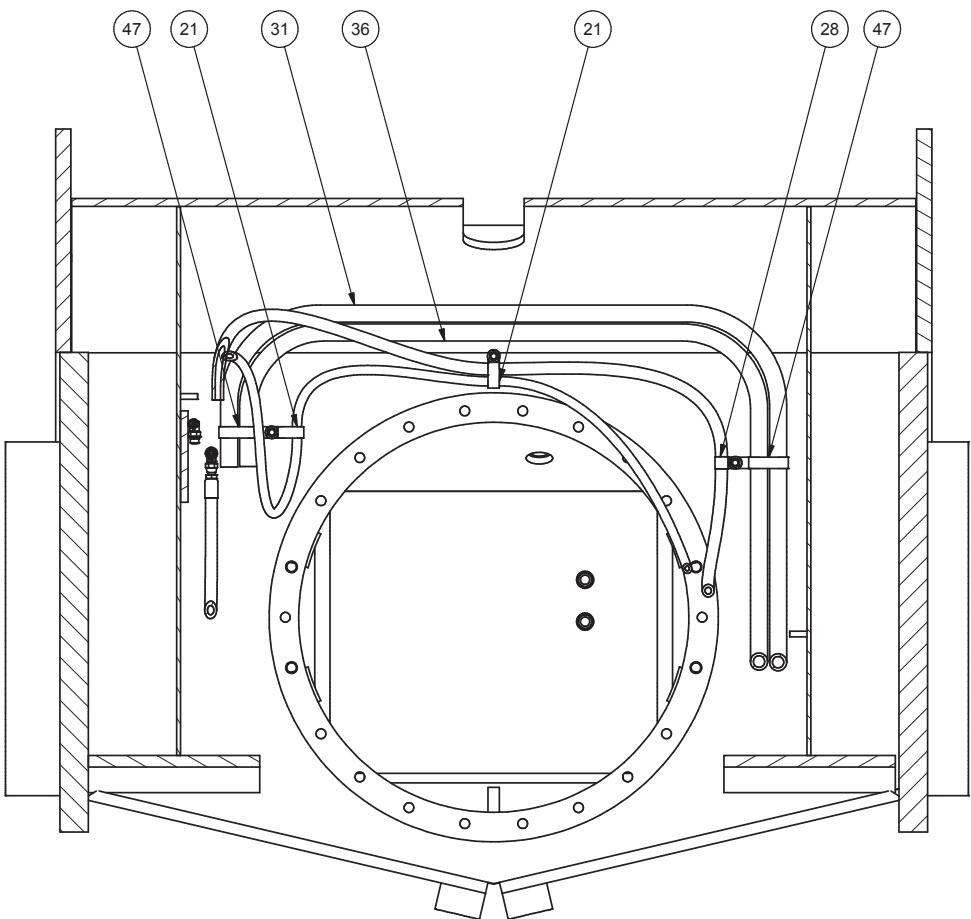
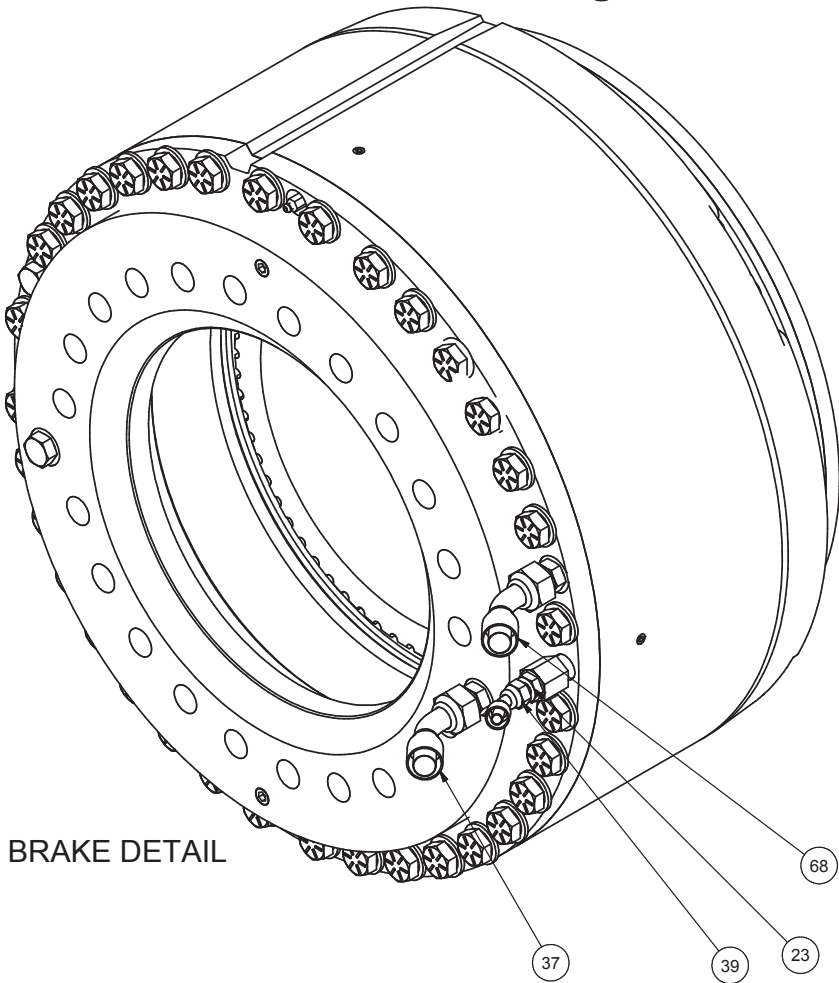


DETAIL 3G
PICTORIAL REPRESENTATION OF
ACC/PILOT MANIFOLD: MAY CHANGE

LEFT BRAKE DETAIL



RIGHT BRAKE DETAIL



SECTION 4H-4H