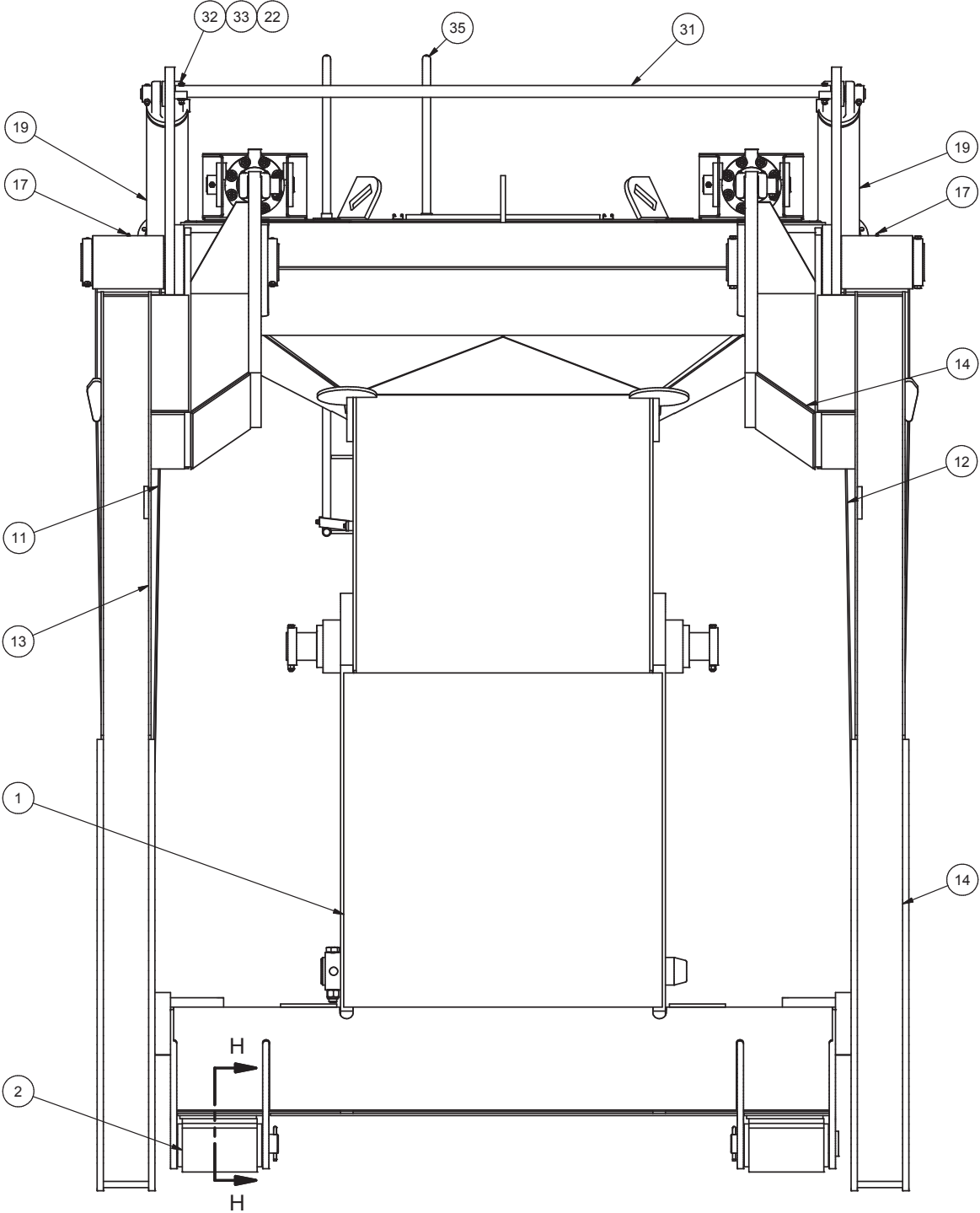
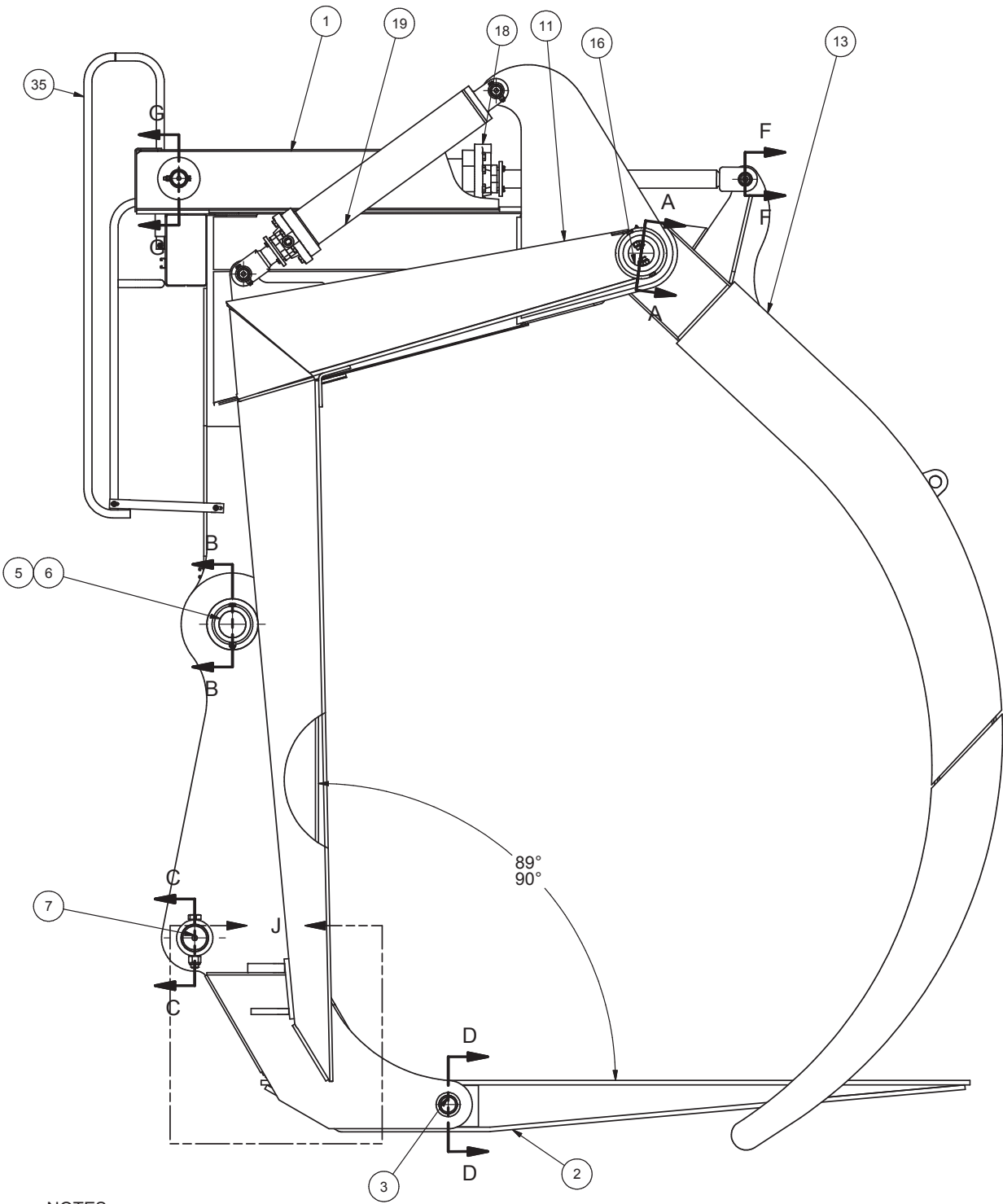


Carriage Assembly

Carriage Assembly

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	589654		Carriage Assembly				
1	589655	1	. Carriage Weldment	23	R13811085	2	. Capscrew
2	526133	2	. Tine Weldment	24	221616W	8	. Capscrew
3	526294	2	. Pin Assembly	25	219886	2	. Capscrew
4	220275	2	. Cotter Pin	26	R13811195	10	. Locknut
5	519324	2	. Bushing	27	525452	2	. Spacer
6	537642	1	. Pin	28	519440	2	. Plate
7	523107	1	. Pin	29	501437	4	. Lock Collar
8	527760	2	. Lock Collar	31	526549	1	. Handrail
9	R13801922	1	. Capscrew	32	R13801850	2	. Capscrew
10	220918	1	. Locknut	33	221771W	2	. Washer
11	526170	1	. Kickoff Weldment,RH	34	540301	1	. Bar,Brace
12	526171	1	. Kickoff Weldment,LH	35	538622	1	. Ladder Weldment,Carriage
13	561547	1	. Arm Weldment,RH HD	37	Y17C-0616	1	. Capscrew
14	561546	1	. Arm Weldment,LH HD	38	221767W	4	. Washer
16	526148	2	. Pin	39	R13811040	1	. Capscrew
17	00191758	2	. Fitting, Lube, 16	40	R13811191	3	. Locknut
18	* 526164	2	. Cylinder Assembly	41	R13811039	2	. Capscrew
19	* 526154	2	. Cylinder Assembly	42	R13811083	6	. Capscrew
20	541616	6	. Pin	43	Y.13HS-3.50X11.50	2	. Plate
21	526135	2	. Pin	44	Y.25HS-3.50X11.50	2	. Plate
22	R13811193	10	. Locknut				

*a See separate coverage



NOTES:

- 1 SHIM AS SHOWN TO LEVEL TINES WITH EACH OTHER. TINES SHOULD BEAR ON ENTIRE STOP (ITEM 28), STOP MUST BE USED. IF THINNER SHIMS ARE REQUIRED SANDWICH THEM IN-BETWEEN THE STOP AND THE CARRIAGE AND WELD AS SHOWN.
- 2 USE SHIM AS REQUIRED BETWEEN KICKOFF ARM & LOCK COLLAR

