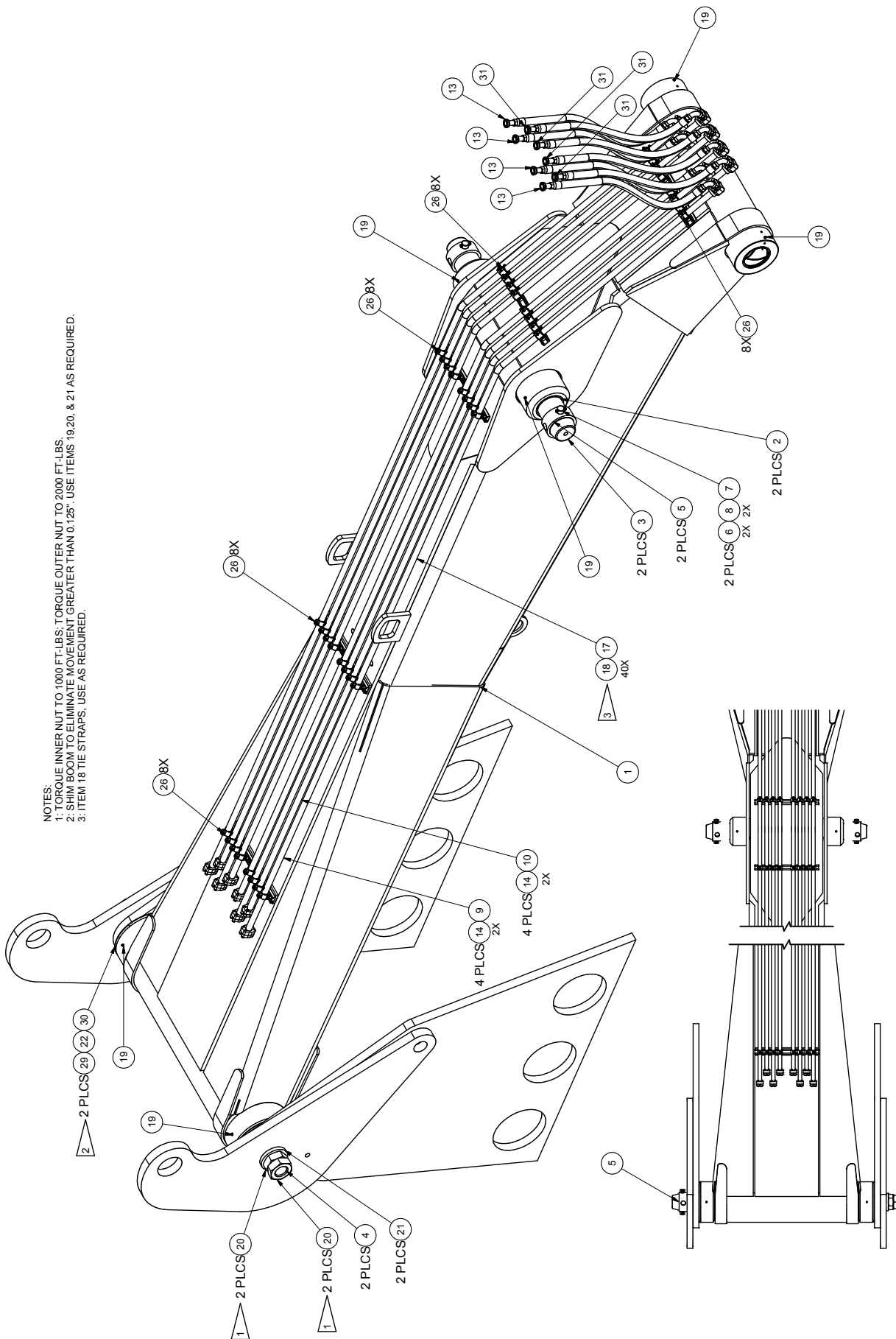


Boom Assembly



NOTES:
 1: TORQUE INNER NUT TO 1000 FT-LBS; TORQUE OUTER NUT TO 2000 FT-LBS.
 2: SHIM BOOM TO ELIMINATE MOVEMENT GREATER THAN 0.125". USE ITEMS 19, 20, & 21 AS REQUIRED.
 3: ITEM 18 TIE STRAPS, USE AS REQUIRED.

Boom Assembly

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	588702		Boom Assembly				
1	566804	1	. Boom Weldment, Flat	14	11759	16	. Kit, Split Flange
2	561170	6	. Bushing	17	589189	1	. Wire Harness, Carr Lights
3	566920	1	. Pin	18	213257	40	. Strap, Tie
4	563504	1	. Pin	19	00191758	6	. Fitting, Lube
5	563243	3	. Lock Collar	20	219928	2	. Jam Nut
6	R13811191	6	. Locknut	21	561846	1	. Washer
7	563280	3	. Pin	22	567077	2	. Shim
8	R13811039	6	. Capscrew	26	231249	40	. Clamp
9	589321	4	. Tube Weldment	29	567078	2	. Shim
10	589322	4	. Tube Weldment	30	567079	4	. Shim
13	*a 590472	4	. Hose Assembly	31	*a 590473	4	. Hose Assembly

*a Included in Hose Kit 590731