

Power Unit

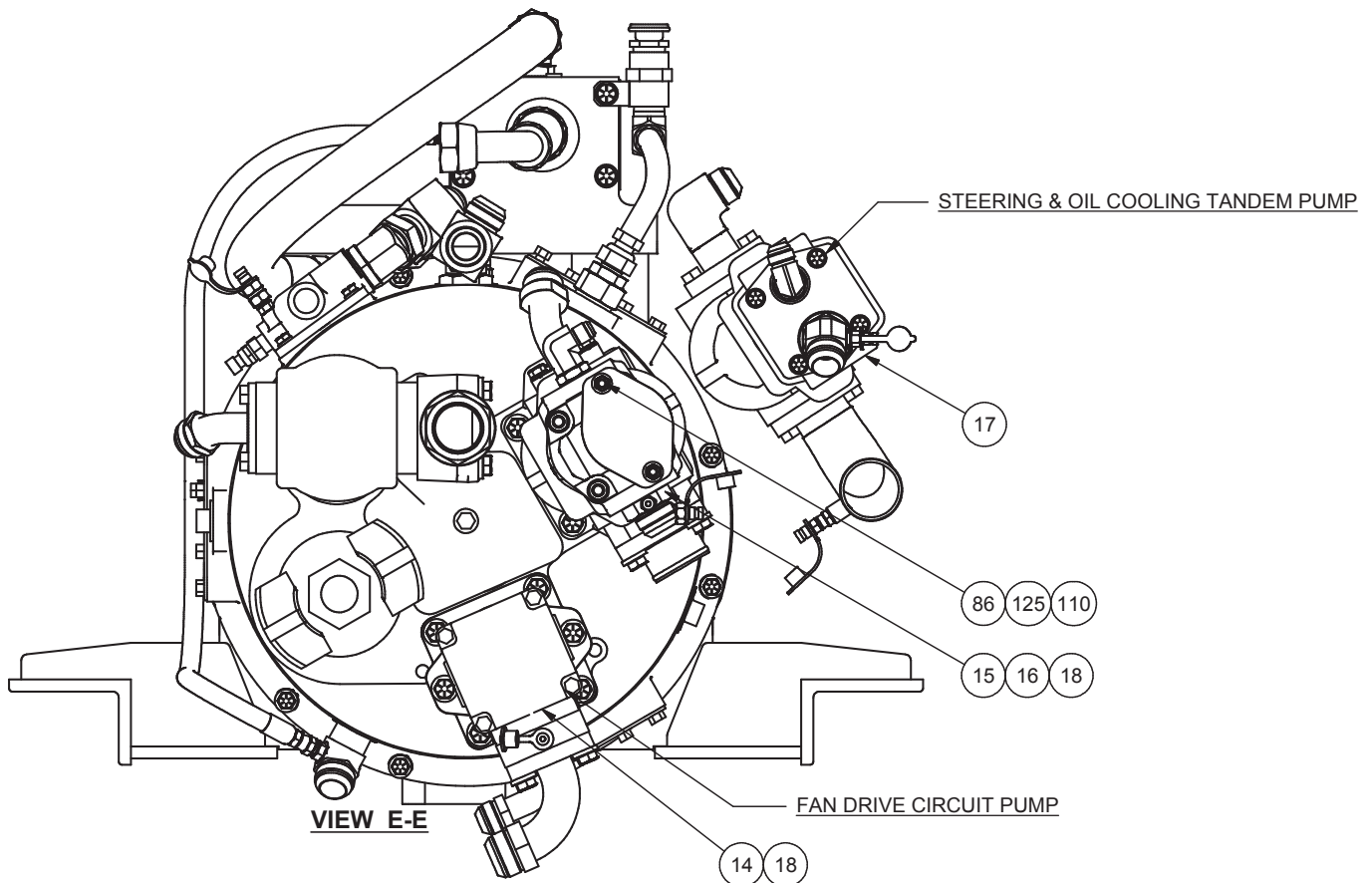
Power Unit

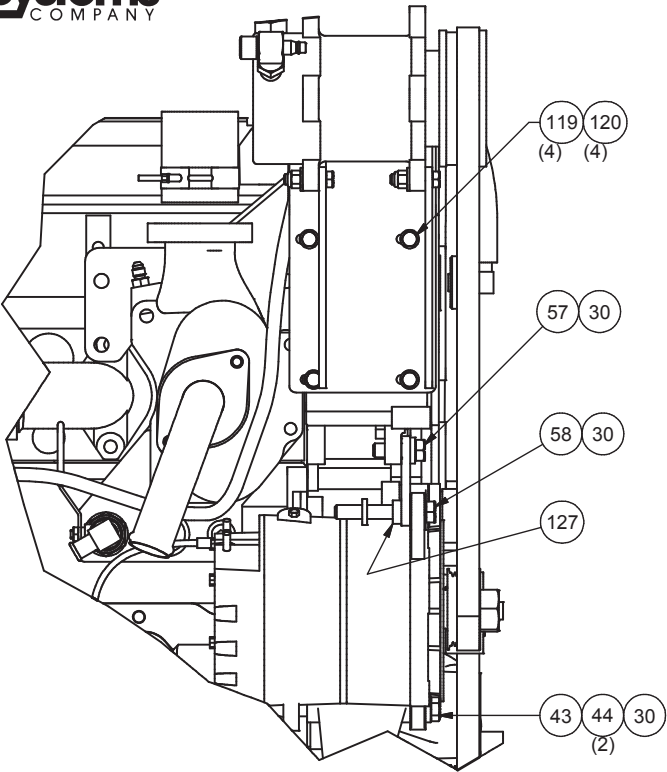
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	588545		Power Unit				
1	* 256859	1	. Engine	63	R14040	1	. Coupler, Male
2	583464	1	. Engine Mount, Front	64	209083	1	. Fitting
3	* 256298	1	. Converter	65	209714	2	. Fitting
4	* 257099	1	. Kit, Flexplate (17")	66	240145	1	. Sleeve Assembly.
5	583497	2	. Engine Mount	67	11767	2	. Kit, Split Flange
6	221576W	8	. Capscrew		203516	1	. . O-Ring
7	585319	1	. Assembly, Wire	68	586841	1	. Fitting
8	589105	1	. Fitting	70	R13801834	12	. Capscrew
9	202889	1	. Switch	71	R13811432	12	. Hard Washer
10	589231	1	. Harness	72	R13801760	1	. Fitting
12	246908	1	. Sensor, Temp	73	245757	2	. Stud
13	580019	1	. Plate, Flange	74	R330325	3	. Coupler, Male
14	587578	1	. Pump, Vane	75	221563W	12	. Capscrew
	254758	1	. . Seal Kit	80	232881	8	. T-Bolt Clamp
	254759	1	. . Shaft & Bearing Kit	81	585354	1	. Bracket Weldment
15	* 258526	1	. Pump	82	549283	1	. Flange, Gauge Port
16	589113	1	. Pump	83	203516	2	. O-Ring
	589734	1	. . Seal Kit	84	19920	1	. Fitting
17	* 253303	1	. Pump, Hydraulic	85	574132	1	. Flange
18	539968	1	. Sleeve	86	R13801813	2	. Capscrew
19	240144	1	. Adapter	87	R667288	1	. Hose End
20	226184	2	. Gasket	88	579325	2	. Plate, Lifting Eye
21	505499	3	. Gasket	89	293647W	8	. Capscrew
22	27360	1	. Gasket	91	596109	20'	. Cable, Welding
23	586986	2	. Fitting	92	219392	7'	. Loom, Auto
24	247072	3	. Fitting	93	209578	12	. Clamp
25	257167	8	. Capscrew	94	209752	1	. Fitting
26	221657W	2	. Capscrew	95	579536	1	. Bar, Mount
27	R13811457	4	. Flat Washer	96	236805	14	. Capscrew
28	224194	2	. Nut, Esna	97	234589	14	. Lockwasher
29	209181	1	. Fitting	98	R13810989	2	. Capscrew
30	221771W	28	. Hard Washer	100	219404	2'	. Wire
32	Y17C-1028	10	. Capscrew	101	228351	3	. Terminal Ring
33	234271	10	. Hard Washer	102	203341	2	. Terminal Ring
35	586985	2	. Ball Valve	103	243553	1	. Fitting
36	209506	2	. Fitting	104	200247	2	. Terminal Ring
37	249393	2	. Isolator	105	219435	2'	. Wire
38	252141	2	. Stud	106	219408	1'	. Wire
39	293646W	2	. Capscrew	107	229301	1	. Relay
40	R13812665	12	. Hard Washer	108	221763W	2	. Hard Washer
41	254445	1	. Fitting	109	209490	1	. Fitting
42	251164	2	. Hex Nut	110	221767W	11	. Hard Washer
43	R13801909	1	. Capscrew	111	228922	1	. Terminal, Ring
44	223587	7	. Nut, Esna	112	228924	2	. Terminal, Ring
45	11740	1	. Kit, Split Flange	116	211560	1	. Fitting
	203446	1	. . O-Ring	118	248624	1	. Fitting
46	578732	1	. Fitting	119	R13809366	4	. Capscrew
47	11741	1	. Fitting	120	296418W	4	. Hard Washer
48	245298	1	. Fitting	122	Y17C-0624	4	. Capscrew
49	209537	2	. Clamp Half	123	214130	2	. Fitting
50	221574W	4	. Capscrew	124	249309	1	. Compressor
52	221499W	2	. Capscrew	125	R13811191	6	. Locknut
54	223794	1	. Fitting	127	R1935313	1	. Spacer
55	221186	1	. Fitting	128	256249	1	. Belt, Serpentine
56	203519	3	. O-Ring	129	14857	1	. Fitting
57	200454W	4	. Capscrew	133	* 228640	1	. Regulator, Converter Bypass
58	R13811082	3	. Capscrew	134	579773	1	. Plate, Mounting
59	209538	2	. Clamp Half	135	R13808111	3	. Clip, Insulated
60	209486	1	. Fitting	136	222155	1	. Fitting
61	11759	1	. Kit, Split Flange	139	209789	2	. Fitting
	203443	1	. . O-Ring	140	209533	1	. Fitting
62	217657	1	. Fitting	141	12663	1	. Fitting

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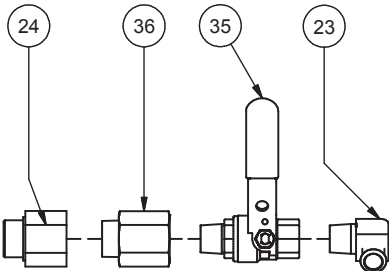
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
142	209700	1	. Clamp	163	259002	1	. Fitting
143	R233598	1	. Breather, 1-Way	164	R10663	1	. O-Ring
147	209510	1	. Fitting	165	R10664	1	. O-Ring
148	209588	1	. Clip, Insulated	166	587673	2	. Coupler, Diagnostic
149	R14038	1	. Coupler, Quick	167	105406	1	. Nipple, Pipe
150	557268	1	. Fitting	168	105408	1	. Coupling, Pipe
151	12721	1	. Kit, Split Flange	169	162572W	1	. Capscrew
	203519	1	. . O-Ring	170	R13811083	4	. Capscrew
152	543270	1	. Fitting	200	596651	1	. Kit, Hose
153	14697	1	. Fitting	200.1	R12171	1	. . Hose Assembly
154	209619	1	. Fitting	200.2	211791-60	1	. . Hose, Radiator
159	225128	1	. Fitting	200.3	248741	1	. . Hose Assembly
160	209754	1	. Fitting	200.4	597420	1	. . Hose Assembly
162	259001	1	. Fitting	200.5	209846-12	1	. . Hose, Push-On

* See Separate Coverage

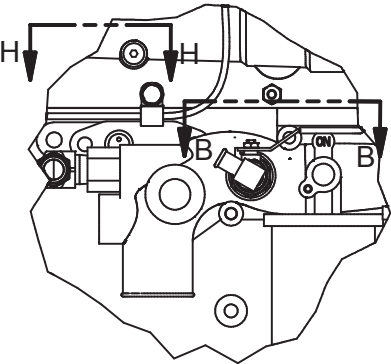




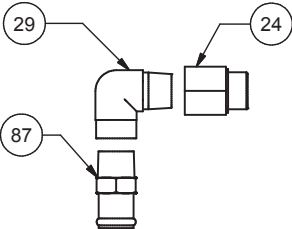
DETAIL A



HEATER SUPPLY
(DETAIL E; "HEATER RETURN", SIMILAR)

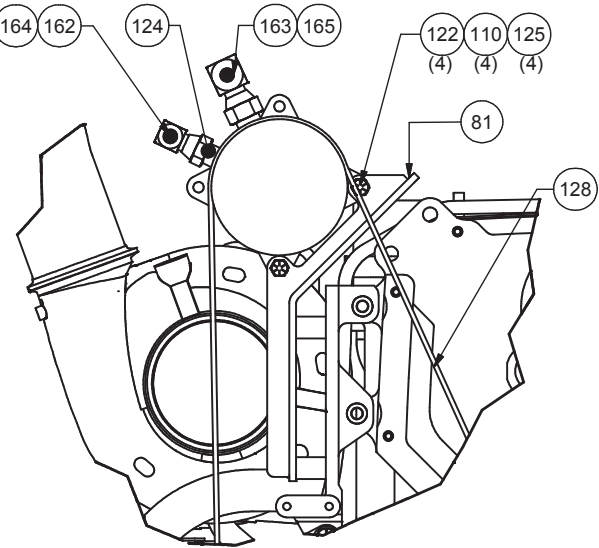


DETAIL C

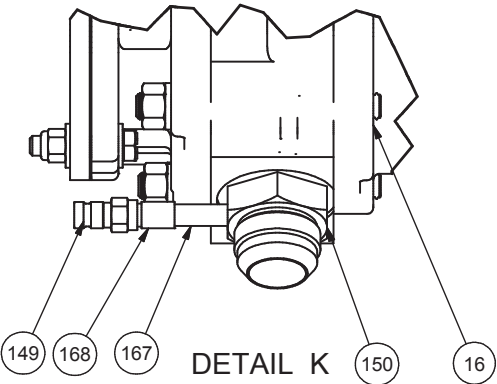


VIEW H-H

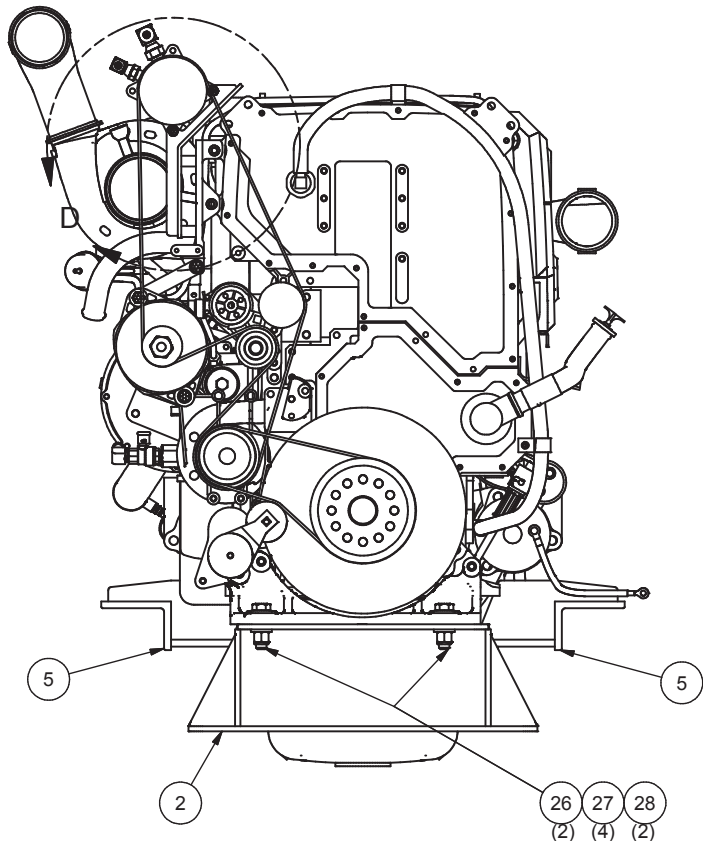
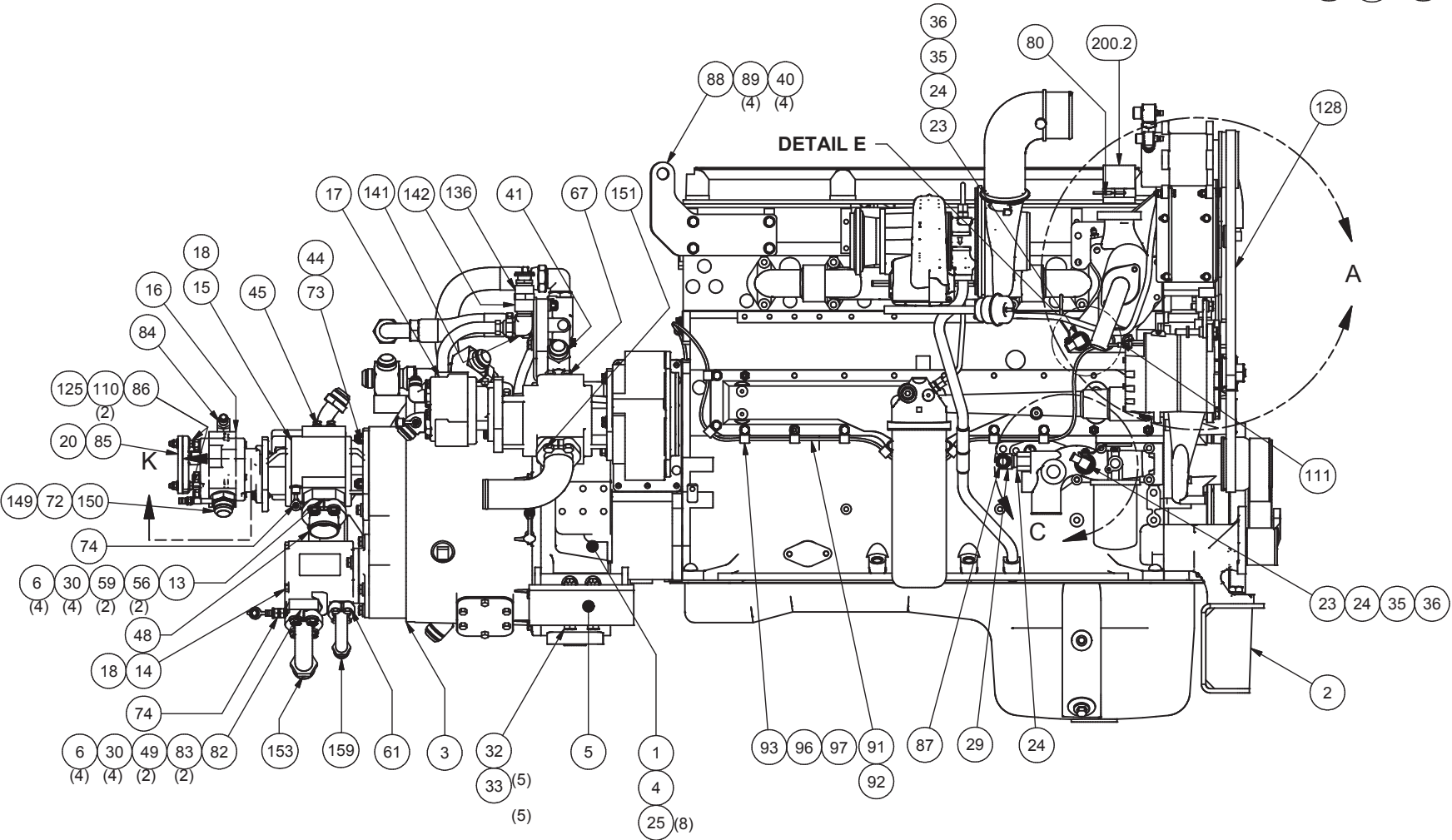
MAKE-UP LINE CONNECTION

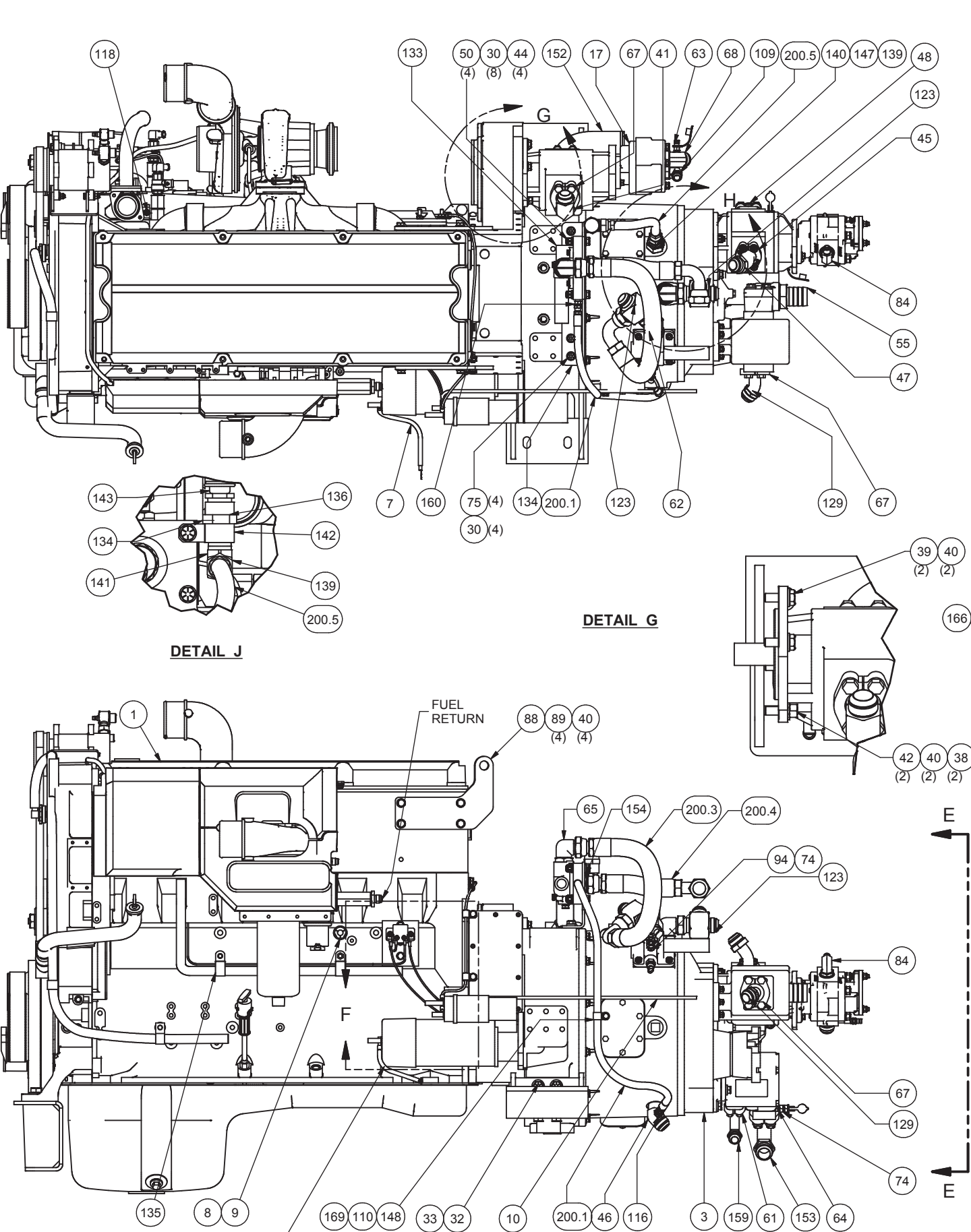


DETAIL D



DETAIL K

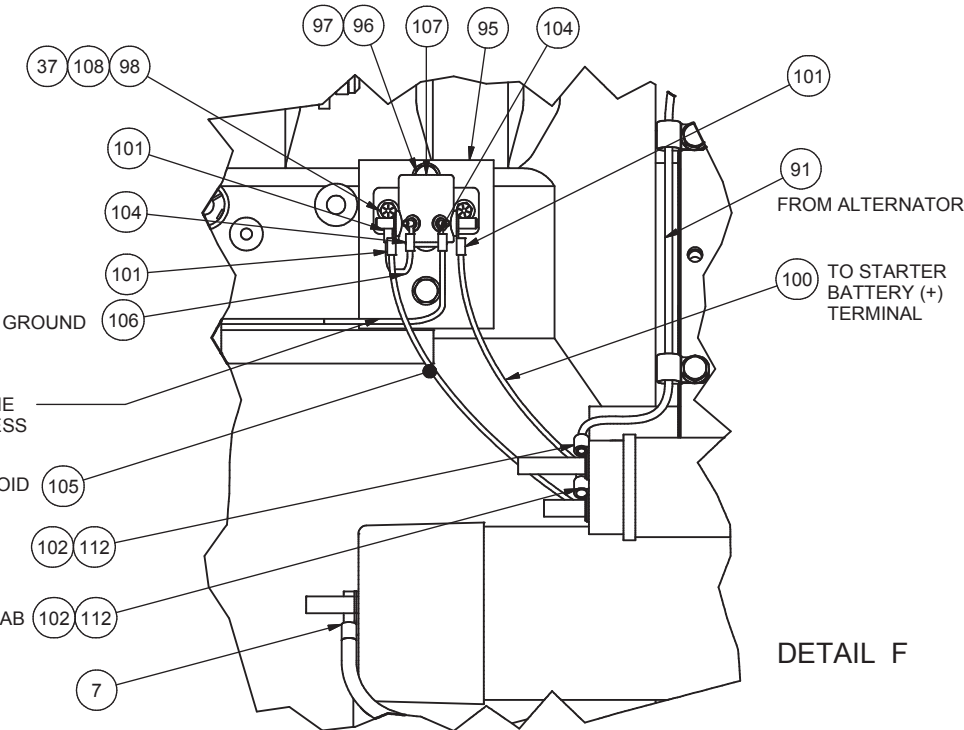




DETAIL J

DETAIL G

E
E



DETAIL F

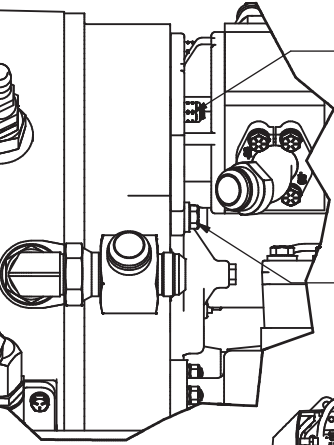
#14 GA FROM ENGINE
ACCESSORY HARNESS

TO STARTER SOLENOID
"S" TERMINAL

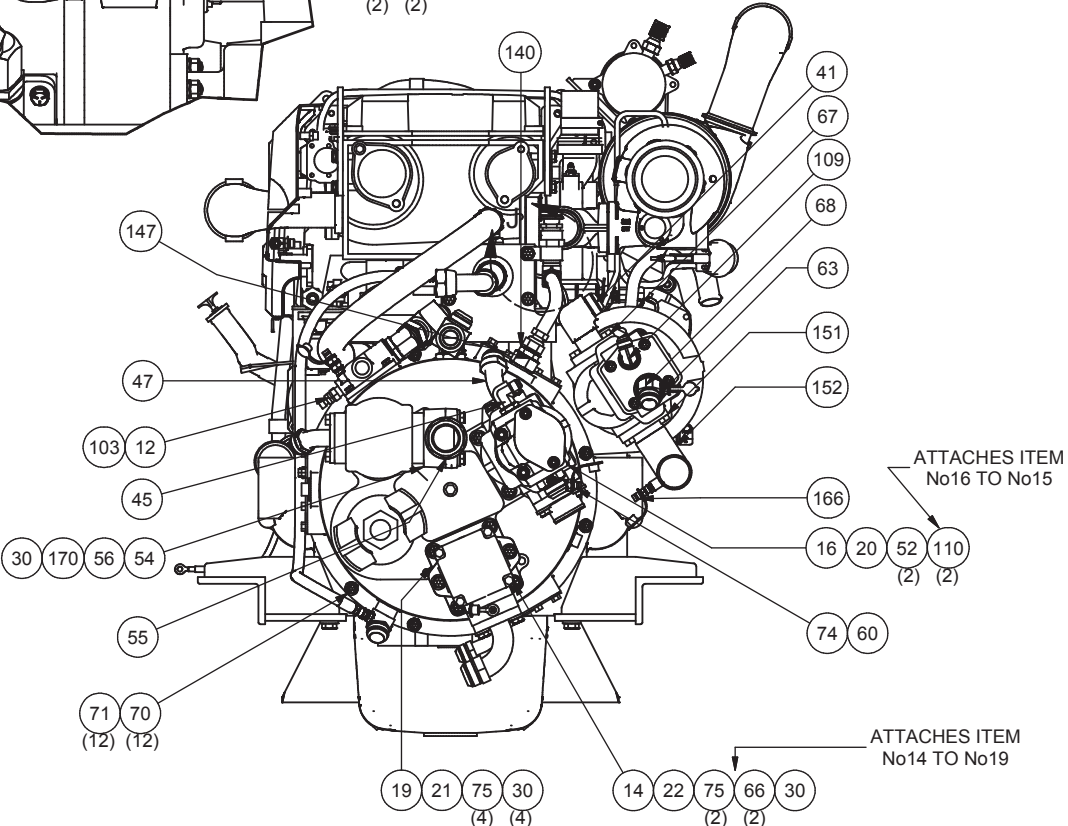
#4 RED TO CAB

FROM ALTERNATOR

TO STARTER
BATTERY (+)
TERMINAL



DETAIL H



ATTACHES ITEM
No16 TO No15

ATTACHES ITEM
No14 TO No19

NOTE:
RELOCATE STARTER TO L.H. SIDE OF ENGINE.