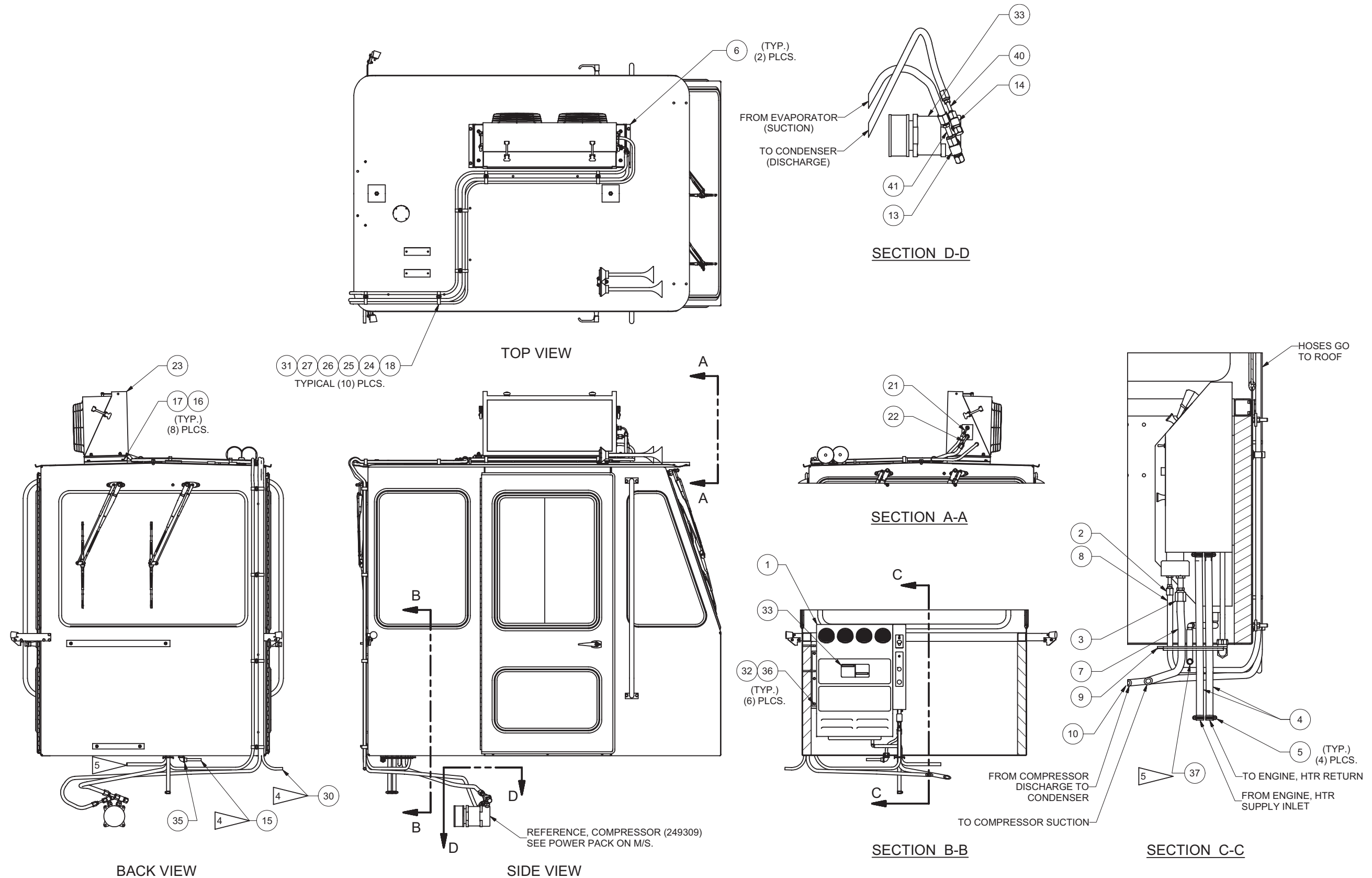


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Air Conditioner/Heater Installation

## Air Conditioner/Heater Installation

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	<b>581107</b>		<b>Air Conditioner/Heater Inst.</b>				
1	* 238382	1	. Air Conditioner/Heater	25	R13811191	10	. Locknut
2	246864	1	. Hose End	26	R13811431	10	. Hard Washer
3	246865	1	. Hose End	27	221750	10	. Stud, Weld
4	203190	26'	. Hose, Heater	30	222403	27'	. Cord, So
5	201431	4	. Hose Clamp	31	218435	10	. Washer
7	246859	11'	. Hose, Air Conditioner	32	223871	6	. Lockwasher
8	246857	18'	. Hose, Air Conditioner	33	572532	2	. Decal
9	238385	1	. Gasket	35	237557	1	. Connector, Cord
10	246858	28'	. Hose, Air Conditioner	36	R13810989	6	. Capscrew
13	R10572	1	. Fitting, Serv	37	2500113	15'	. Hose, Firescreen
14	R10571	1	. Fitting, A/C	39	R10664	1	. O-Ring
15	208788	15'	. Cord, So	40	246860	1	. Hose End
16	223657	8	. Lockwasher	41	246861	1	. Hose End
17	R13811010	8	. Capscrew	42	R10663	1	. O-Ring
18	227398	10	. Clamp	43	232908	1	. Relay
21	246862	1	. Hose End	44	232909	1	. Relay Socket
22	246863	1	. Hose End	45	232910	1	. Relay Spring
23	* 240063	1	. Condenser, Remote				
24	209588	10	. Clamp				* See Separate Coverage



**NOTE:**

1. SECURE ALL HOSE UNDER COWL WITH INSULATED CLAMPS AS NEEDED.
2. A/C SYSTEM IS DESIGNED FOR 134a REFRIGERANT.
3. USE P.N. 238728 REFRIGERANT TO CHARGE A/C SYSTEM.

- 4 REFERENCE ELECTRICAL DIAGRAM ON M/S FOR CORRECT ROUTING LOCATION.
- 5 A/C DRAIN HOSE, ROUTE VIA ENGINE COMP TO BOTTOM OF CHASSIS.