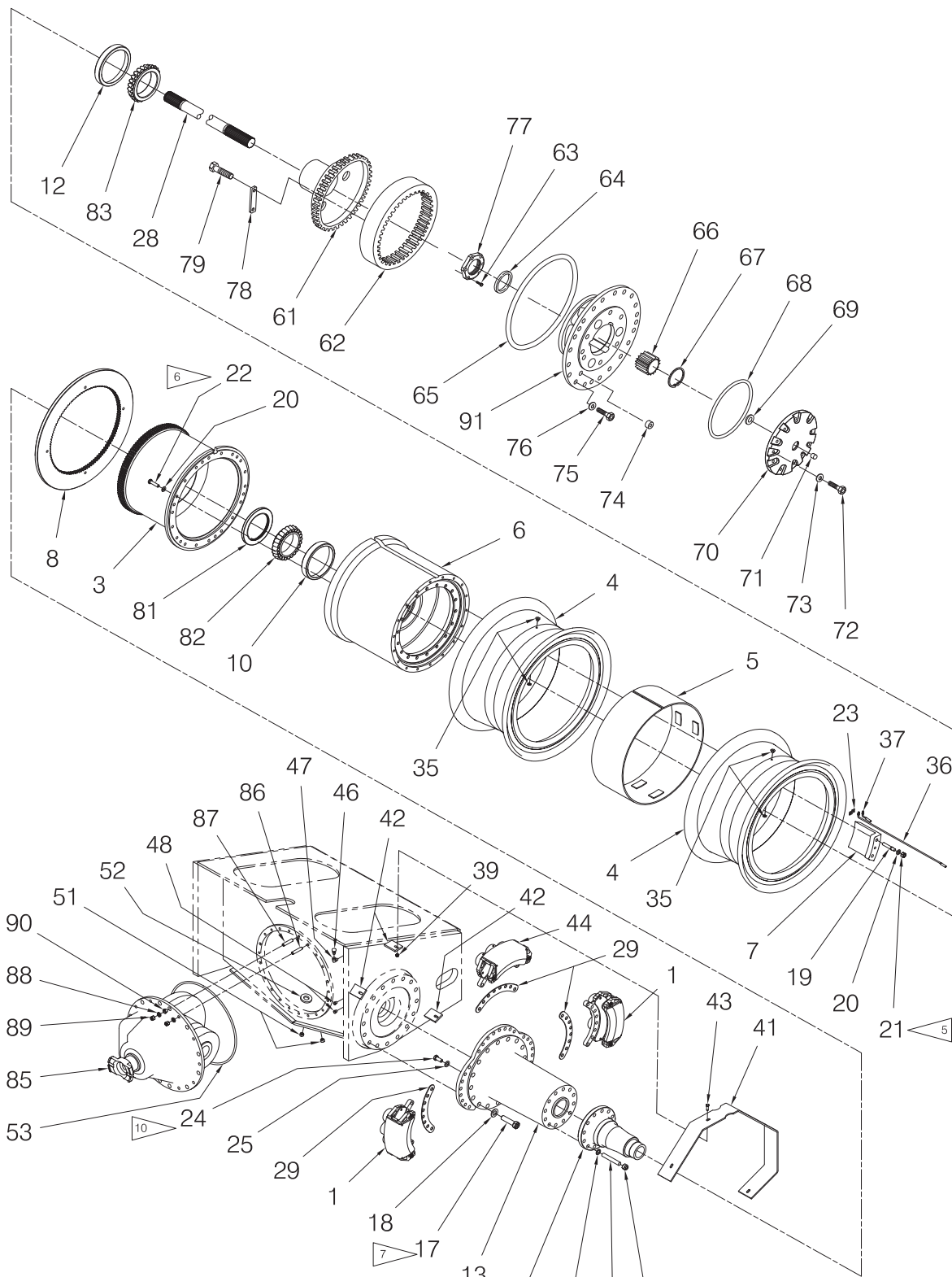

Front Drive Axle



- | | |
|----|---|
| 5 | TORQUE TO 300 FT/LB |
| 6 | USE LOCKTITE 277, TORQUE TO 300-330 FT/LB |
| 7 | LUBE THREADS WITH HIGH PRESSURE GREASE, TORQUE TO 1200-1230 FT/LB |
| 8 | USE LOCKTITE 277, TORQUE STUD TO 200-230 FT/LB |
| 9 | TORQUE NUT TO 682-750 FT/LB |
| 10 | USE LOCKTITE 272, TORQUE TO 475-500 FT/LB |

Front Drive Axle

| Item | Part No. | Qty | Description | Item | Part No. | Qty | Description |
|------|---------------|--------|-------------------------|------|----------|-----|------------------------------------|
| | 580006 | | Front Drive Axle | | | | |
| 1 | * 570733 | 4 | . Brake Caliper | 51 | 201319 | 2 | . Plate, Magnetic |
| 3 | 563899 | 2 | . Disc Brake Driver | 52 | R525293 | 1 | . Magnet, Ceramic |
| 4 | * 229546 | 4 | . Rim Assembly | 53 | 217456 | 1 | . O-Ring |
| 5 | 566386 | 2 | . Wheel Spacer | | * 249162 | 1 | . Wheel End & Differential Carrier |
| 6 | 566338 | 2 | . Hub | 61 | *a ----- | 2 | .. Internal Gear Hub |
| 7 | 563937 | 18 | . Clamp, Dual Wheel | 62 | *a ----- | 2 | .. Internal Gear |
| 8 | 563921 | 2 | . Plate | 63 | *a ----- | 6 | .. Capscrew |
| 10 | 216147 | 2 | . Bearing Cup | 64 | *a ----- | 2 | .. Thrust Washer |
| 12 | 201143 | 2 | . Bearing Cup | 65 | *a ----- | 2 | .. Ring, Quad |
| 13 | 569905 | 2 | . Axle Housing | 66 | *a ----- | 2 | .. Sun Gear |
| 14 | *a 219246 | 24 | . Stud | 67 | *a ----- | 2 | .. Snap Ring |
| 15 | 248620 | 24 | . Washer | 68 | *a ----- | 2 | .. O-Ring |
| 16 | 223433 | 24 | . Nut, Esna | 69 | *a ----- | 2 | .. Thrust Washer |
| 17 | 00223911 | 32 | . Capscrew | 70 | *a ----- | 2 | .. Cover Assembly |
| 18 | 225851 | 32 | . Washer, Hard | 71 | *a ----- | 2 | .. Plug |
| 19 | 225466 | 36 | . Stud | 72 | *a ----- | 18 | .. Capscrew |
| 20 | 225176 | 84 | . Washer, Hard | 73 | *a ----- | 18 | .. Washer |
| 21 | 225468 | 36 | . Nut | 74 | *a ----- | 2 | .. Plug |
| 22 | 177192W | 48 | . Capscrew | 75 | *a ----- | 36 | .. Capscrew |
| 23 | 570913 | 2 | . Tab | 76 | *a ----- | 36 | .. Washer |
| 24 | 00271656 | 48 | . Capscrew | 77 | *a ----- | 2 | .. Nut |
| 25 | 00103347 | 48 | . Washer, Flat | 78 | *a ----- | 12 | .. Plate |
| 28 | 547338 | 2 | . Axle Shaft | 79 | *a ----- | 24 | .. Capscrew |
| 29 | 545267 | 6 | . Shim | 80 | *a ----- | 2 | .. Spindle |
| 35 | 219142 | 4 | . Spud | 81 | *a ----- | 2 | .. Oil Seal |
| 36 | 233938 | 2 | . Stem, Valve | 82 | *a ----- | 2 | .. Bearing Cone |
| 37 | 219144 | 2 | . Stem, Valve | 83 | *a ----- | 2 | .. Bearing Cone |
| 39 | 224202 | 6 | . Nut, Esna | 85 | *a ----- | 1 | .. Differential & Carrier Assembly |
| 41 | 569913 | 2 | . Guard | 86 | *a ----- | 10 | .. Stud |
| 42 | 572777 | 6 | . Bracket | 87 | *a ----- | 12 | .. Stud |
| 43 | 200454W | 6 | . Capscrew | 88 | *a ----- | 22 | .. Washer |
| 44 | * 569926 | 2 | . Caliper, Brake | 89 | *a ----- | 22 | .. Nut |
| 45 | 236308 | 1 Can | . Silicone | 90 | *a ----- | 12 | .. Dowel |
| 46 | 200268 | 1 | . Breather | 91 | *a ----- | 2 | .. Planet Carrier Assembly |
| 47 | 227807 | 1 | . Fitting | | | | |
| 48 | 209916 | 2 | . Fitting | | | | |
| 49 | 242864 | 1 Gal. | . Additive | | | | |

* See Separate Coverage

*a Included in 249162. See 249162 Page for Part Numbers