

Power Unit

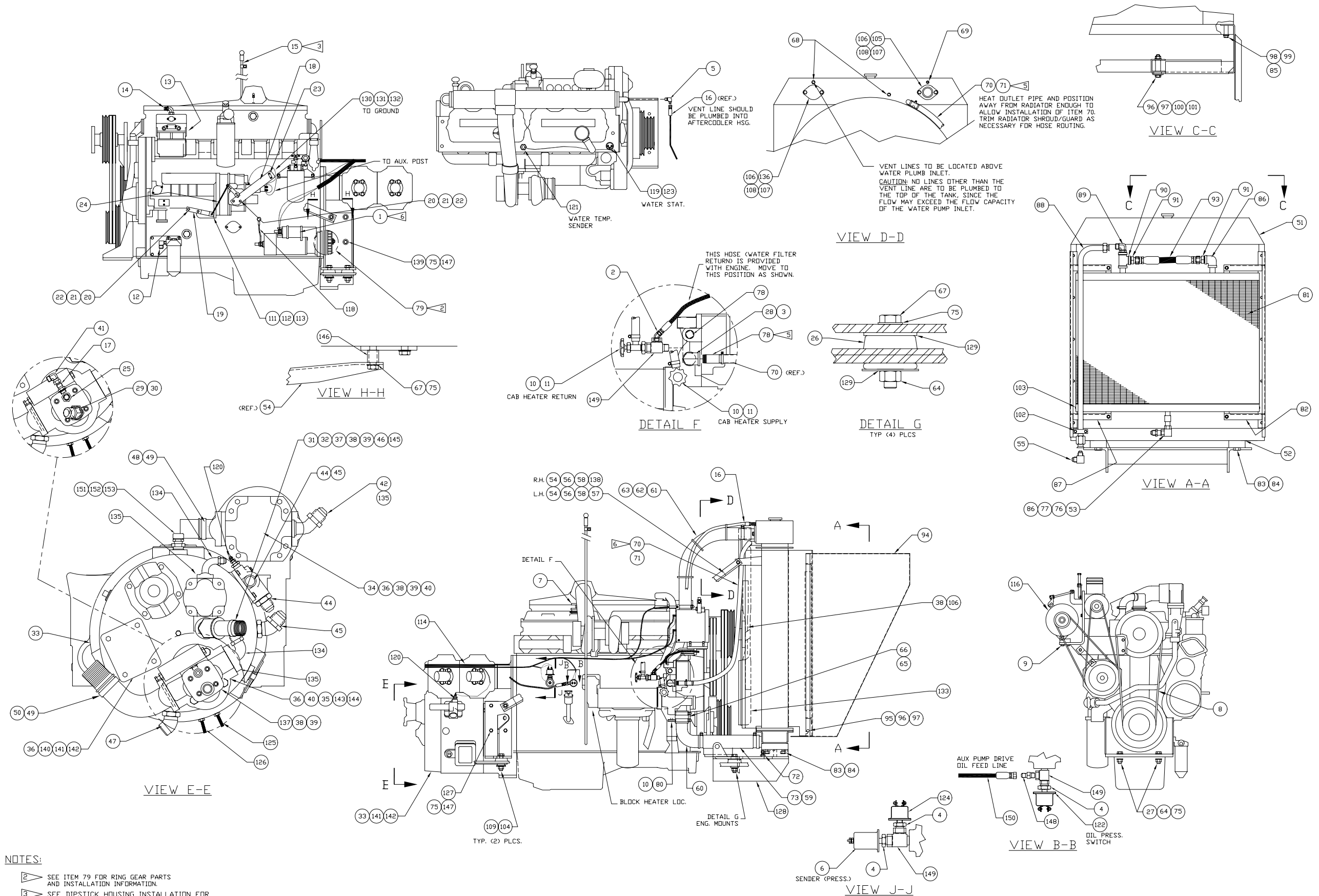
## Power Unit

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	<b>579180</b>		<b>Power Unit</b>				
1	* 243818	1	. Engine	63	223872	4	. Tie Strap
2	243340	1	. Fitting	64	223188	6	. Nut, ESNA
3	209185	1	. Fitting	65	225370	4	. T-Bolt Clamp
4	229944	3	. Fitting	66	219460	2'	. Hose, Radiator
5	15280	1	. Fitting	67	230096	5	. Capscrew
6	243403	1	. Oil Press Sender	68	209512	2	. Fitting
7	* 572915	1	. Engine Oil Fill	69	209921	1	. Fitting
8	245808	2	. V-Belt	70	206320	5'	. Hose, Bulk
9	569673	1	. Bracket Installation	71	202947	2	. Hose Clamp
10	209505	3	. Fitting	72	203056	2	. Draincock
11	203274	2	. Shutoff Valve	73	211807	1'	. Hose, Radiator
12	211402	1	. Fitting	75	00106268	14	. Flat Washer
13	209317	1	. Fitting	76	222155	1	. Fitting
14	209416	1	. Fitting	77	229506	1	. Fitting
15	* 566012	1	. Dipstick & Hsg Installation	78	508487	2	. Pipe, Adapter
16	247716	1	. Hose Assembly	79	570775	1	. Ring Gear Assembly
17	209805	1	. Fitting		237315	96	. Washer, Bellville
18	562617	1	. Bracket		237316	24	. Nut
19	562622	1	. Bracket		570735	1	. Ring Gear
20	201599	4	. Capscrew		570776	24	. Stud
21	00103340	4	. Flat Washer	80	211398	1	. Draincock
22	201566	4	. Lockwasher	81	558464	1	. Oil Cooler
23	226959	1	. Kit, Cable Clamp	82	562191	1	. Rail
24	224653	1	. Spring, Ext	83	00103325	8	. Lockwasher
25	215384	1	. Fitting	84	229932	4	. Capscrew
26	234497	4	. Vibration Dampener	85	560971	4	. Spacer, Radiator
27	230095	2	. Capscrew	86	209186	2	. Fitting
28	209901	1	. Fitting	87	562192	1	. Rail
29	229639	1	. Fitting	88	558913	1	. Tube Assembly
30	R14513	1	. Fitting, Ff	89	214220	1	. Fitting
31	223794	1	. Fitting	90	209177	1	. Fitting
32	221186	1	. Fitting	91	209761	2	. Fitting
33	* 235291	1	. Converter	93	247715	1	. Hose Assembly
34	* 245519	1	. Pump, Tandem	94	578365	1	. Air Plate Scoop
35	* 245520	1	. Pump, Hydraulic	95	201604	8	. Capscrew
36	505499	3	. Gasket	96	201570	12	. Spring Washer
37	203519	1	. O-Ring	97	223654	12	. Nut, ESNA
38	201635	12	. Capscrew	98	00179826	10	. Capscrew
39	223909	8	. Lockwasher	99	223657	10	. Lockwasher
40	539968	2	. Sleeve, Pump	100	223372	4	. Capscrew
41	210769	1	. Fitting	101	540058	4	. Tube, Spacer
42	14857	2	. Fitting	102	224347	1	. Clamp
44	209619	1	. Fitting	103	00103878	2	. Plate, Pipe
45	217657	1	. Fitting	104	228575	2	. Capscrew
46	230596	2	. Capscrew	106	200604	10	. Lockwasher
47	209420	1	. Fitting	107	506669	2	. Gasket
48	243589	2	. Fitting	108	523605	1	. Connector Assembly, Rad Top
49	23390	3	. Kit, Split Flange	109	00106267	2	. Flat Washer
	200604	4	. Lockwasher	111	00179801	2	. Capscrew
	201621	4	. Capscrew	112	00114501	2	. Jam Nut
	203523	1	. O-Ring	113	00274856	2	. Nut, ESNA
	209539	2	. Clamp Half	114	578672	1	. Wiring Harness
50	201458	1	. Fitting	116	* 234183	1	. Alternator
51	* 568851	1	. Radiator	118	529449	1	. Wire Assembly
52	516284	2	. Pad	119	233406	1	. Alarmstat
53	225025	1	. Fitting	120	242463	1	. Sender, Oil Temp
54	222615	4	. Flat Washer	121	242462	1	. Sender, Water Temp
55	216027	1	. Fitting	122	202889	1	. Switch, Oil Press
56	223587	4	. Nut, ESNA	123	00144046	1	. Bushing, Reducer
57	578671	1	. Angle, LH	124	225565	1	. Pressure Stat
58	223086	4	. Capscrew	125	579321	1	. Speed Sensor Assembly
59	207146	2	. T-Bolt Clamp	126	226264	1	. Sensor, Magnetic Speed
60	239263	1	. Fitting	127	577165	1	. Mounting RH, Eng
61	211791	7'	. Hose, Rad	128	578667	1	. Engine Mt, Rear
62	225369	4	. T-Bolt Clamp	129	557376	8	. Flat Washer
				130	219410	1'	. Wire

## Power Unit

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
131	200247	2	. Terminal Ring				
132	228350	2	. Terminal Ring				
133	227247	1	. Fan				
134	14274	2	. Fitting				
135	11767	4	. Kit, Split Flange				
	200604	4	. . Lockwasher				
	209537	2	. . Clamp Half				
	222379	4	. . Capscrew				
136	506670	1	. Flange				
137	* 239790	1	. Pump				
	245973	1	. . Seal Kit				
138	578670	1	. Angle, RH				
139	579173	1	. Mounting, LH Eng				
140	212492	1	. Cover				
141	201615	16	. Capscrew				
142	201568	16	. Lockwasher				
143	245757	4	. Stud				
144	234921	4	. Hex Nut				
145	229921	1	. Fitting				
146	567604	1	. Tube, Spacer				
147	R13811147	7	. Capscrew				
148	R13807392	1	. Fitting				
149	29065	2	. Fitting				
150	240508	1	. Hose Assembly				
151	240733	1	. Breather, Air				
152	240734	1	. Check Valve				
153	209510	1	. Fitting				

\* See Separate Coverage



**NOTES:**

- 1 SEE ITEM 79 FOR RING GEAR PARTS AND INSTALLATION INFORMATION.
- 2 SEE DIPSTICK HOUSING INSTALLATION FOR INSTALLATION INSTRUCTIONS.
- 3 SEAL ALL OPEN PORTS WITH PLASTIC PLUGS, CAPS, OR TAPE.
- 4 DO NOT TEE ANY OTHER LINE WITH THIS LINE AT WATER PUMP OR FLOW WILL BE ADVERSLY AFFECTED.
- 5 ROUTE WATER BYPASS HOSE SO THAT IT DOES NOT COME NEAR EXHAUST OUTLET.

NOTE: NOT ALL PARTS ARE SHOWN IN EACH VIEW.