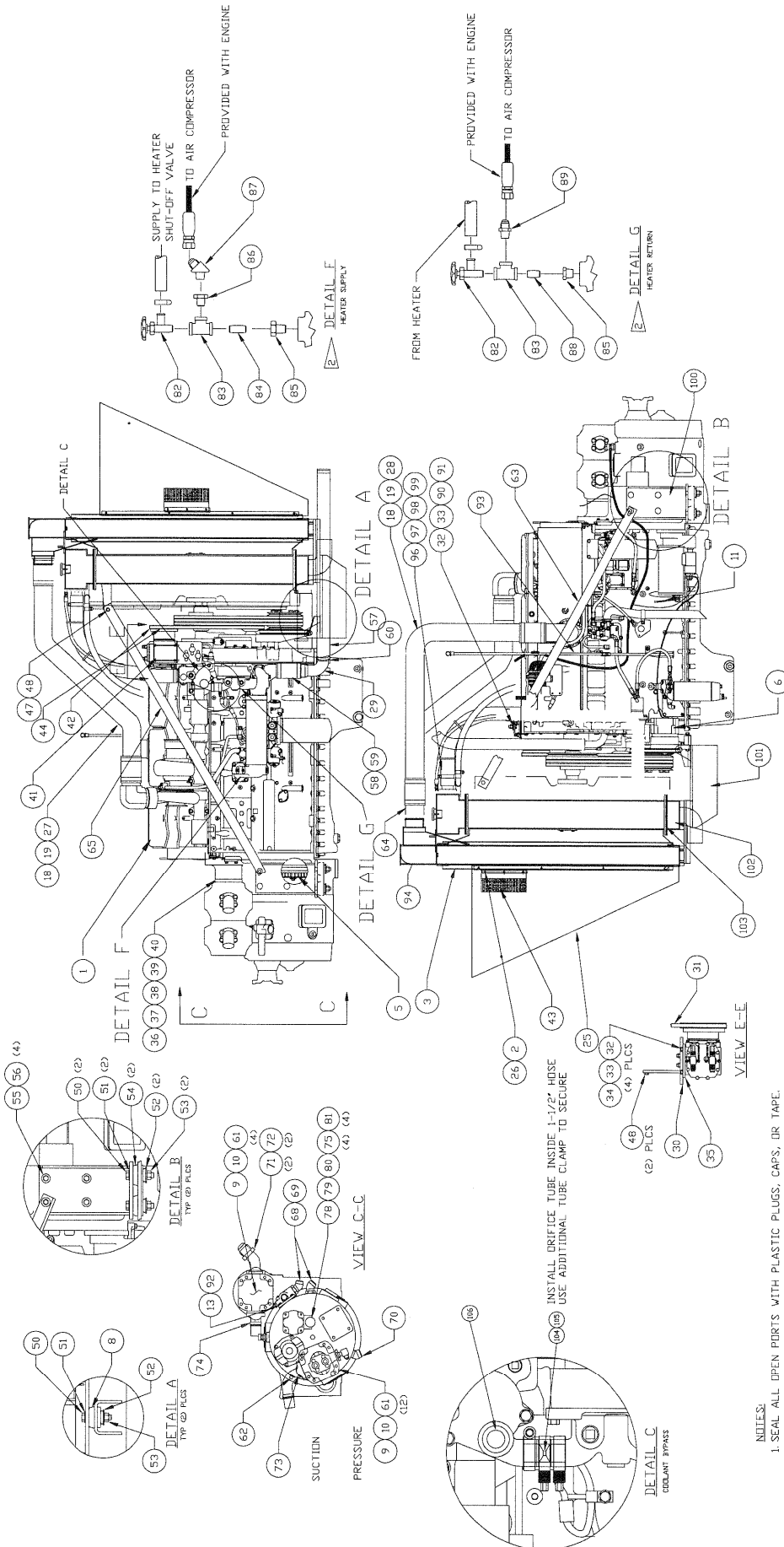


Power Unit



- NOTES:
1. SEAL ALL OPEN PORTS WITH PLASTIC PLUGS, CAPS, OR TAPE. REFER TO THE UNIT MASTER SHEET FOR THE HEATER-CAB OR AIR CONDITIONER/HEATER OPTION PARTS LIST FOR CONTINUATION OF PLUMBING.
 2. CAUTION: NO LINES OTHER THAN THE VENT LINES ARE TO BE PLUMBED TO THE TOP TANK OR ENGINE VENT PORTS. THESE LINES ARE NOT TO RISE ABOVE THE RADIATOR VENT PORTS OR HAVE ANY LOOPS THAT COULD TRAP AIR.

Power Unit Assembly

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	577000		Power Unit Assembly				
1	* 577972	1	. Engine	61	201635	12	. Capscrew
2	577136	2	. Angle	62	222151	1	. Fitting
3	577135	2	. Angle	63	577133	1	. Angle
5	570775	1	. Ring Gear Assembly	64	542258	1	. Elbow Assembly
	570776	24	. . Stud	65	577134	1	. Angle
	237315	96	. . Washer, Bellville	68	209167	2	. Fitting
	237316	24	. . Nut	69	217657	2	. Fitting
	570735	1	. . Ring Gear	70	209420	1	. Fitting
6	* 234183	1	. Alternator	71	14857	2	. Fitting
8	234497	4	. Dampener, Vibration	72	11767	4	. Kit, Split Flange
9	505499	2	. Gasket		203516	1	. . O-Ring
10	539968	2	. Sleeve Rework		209537	2	. . Clamp Half
11	529449	1	. Ground Strap Assembly		222379	4	. . Capscrew
13	243444	1	. Sender, Auxiliary Temp		200604	4	. . Lockwasher
18	243488	4	. Connector	73	23390	4	. Kit, Split Flange
19	243489	8	. Clamp		203523	1	. . O-Ring
25	577130	1	. Plate, Air Scoop		209539	2	. . Clamp Half
26	577138	2	. Bracket		201621	4	. . Capscrew
27	577131	1	. Tube		200604	4	. . Lockwasher
28	577132	1	. Tube	74	243589	2	. Fitting
29	576757	1	. Elbow, Reducer	75	223909	4	. Lockwasher
30	576780	1	. Bracket, Air Conditioner	78	203528	1	. O-Ring
31	234899	1	. V-Belt	79	223794	1	. Fitting
32	R13803889	20	. Capscrew	80	221186	1	. Fitting
33	00103341	20	. Flat Washer	81	230596	4	. Capscrew
34	R13812514	7	. Lockwasher	82	237008	2	. Shutoff Valve
35	576781	1	. Plate	83	223168	2	. Fitting
36	576782	1	. Shaft, Spline	84	00140807	1	. Nipple, Pipe
37	576783	1	. Plate, Flange Adapter	85	209506	2	. Fitting
38	58907W	1	. Snap Ring - External	86	209504	1	. Fitting
39	203541	2	. O-Ring	87	22390	1	. Fitting
40	R13809440	2	. Capscrew	88	00121208	1	. Nipple, Pipe
41	238536	1	. Compressor	89	210732	1	. Fitting
42	239124	1	. Pulley	90	R14589	1	. Bracket
43	238539	1	. Condenser	91	223654	1	. Nut, Esna
44	230866	1	. V-Belt	92	243553	1	. Fitting
45	223428	6	. Flat Washer	93	* 576917	1	. Dipstick & Housing Installation
46	224117	6	. Nut, Esna	94	* 243829	1	. Charge Air Cooler
47	224202	2	. Nut, Esna	96	200604	4	. Lockwasher
48	R13802628	4	. Flat Washer	97	506669	2	. Gasket
50	230096	6	. Capscrew	98	523605	1	. Connector Assembly, Radiator Top
51	00106268	6	. Flat Washer	99	506670	1	. Flange
52	557376	6	. Flat Washer	100	577095	2	. Mounting, Engine
53	223188	6	. Nut, Esna	101	577096	1	. Mounting, Engine
54	224222	4	. Dampener, Vibration	102	243963	1	. Hose Assembly
55	223692	8	. Capscrew	103	227507	1	. Gasket
56	223694	8	. Lockwasher	104	577976	1	. Orifice
57	211791	5'	. Radiator Hose	105	245210	1	. Clamp
58	219460	1'	. Radiator Hose	106	504632	1	. Fitting
59	225370	2	. Clamp, T-Bolt				
60	225369	6	. Clamp, T-Bolt				

* See Separate Coverage