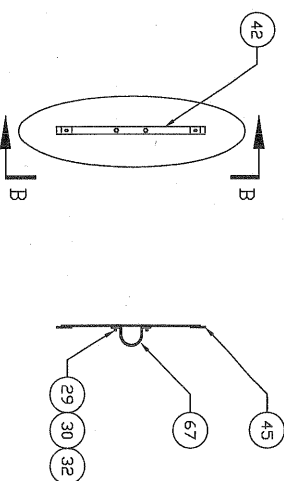
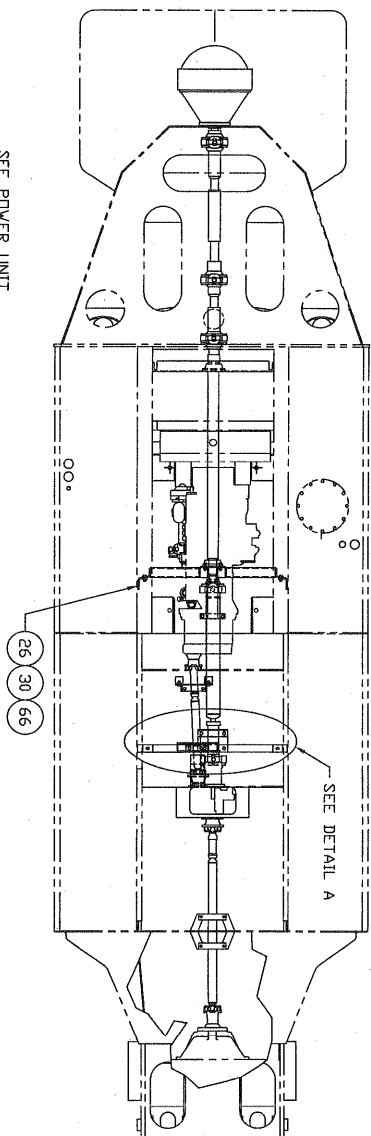


Driveline Installation

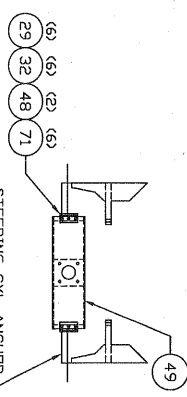
Driveline Installation

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	576993		Driveline Installation				
2	* 243560	1	. Driveline Assembly	38	11079	1	. Fitting, Lube, 16
3	* 243568	1	. Driveline Assembly	39	00103387	3	. Cotter Pin
5	* 242965	1	. Driveline Assembly	42	567949	2	. Bar, Mounting
6	575056	1	. Shaft Weldment, Drive	45	563477	4	. Bar
7	* 242324	1	. Driveline Assembly	46	552604	2	. Tube, Spacer
8	* 576876	1	. Driveline Assembly	47	545587	3	. Yoke, Splined
9	577229	1	. Bracket	48	563442	4	. Angle
11	222662	2	. Bearing, Flg	49	564079	1	. Support Weldment, Driveline
12	528830	2	. Shield	65	578653	1	. Plate
14	214108	20	. Capscrew	66	577204	2	. Bracket
18	219920	16	. Nut, Esna	67	560922	3	. Guard
19	00223436	2	. Capscrew	68	522154	1	. Guard
21	00106267	10	. Flat Washer	69	563451	2	. Angle
26	577209	1	. Support Weldment	70	577193	1	. Bracket
28	224121	2	. Nut, Esna	71	00271611	20	. Capscrew
29	223188	36	. Nut, Esna	72	224813	4	. Capscrew
30	223186	36	. Capscrew	73	200604	4	. Lockwasher
31	504068	3	. Nut, Slotted	74	00271613	8	. Capscrew
32	00106268	38	. Flat Washer	76	579443	2	. Plate, Guard
33	524169	1	. Retainer, Brg	77	563885	1	. Shield
34	204585	1	. Bearing, Roller	78	576257	1	. Bracket Weldment
35	215166	2	. Seal				
36	223086	6	. Capscrew				
37	201569	6	. Flat Washer				

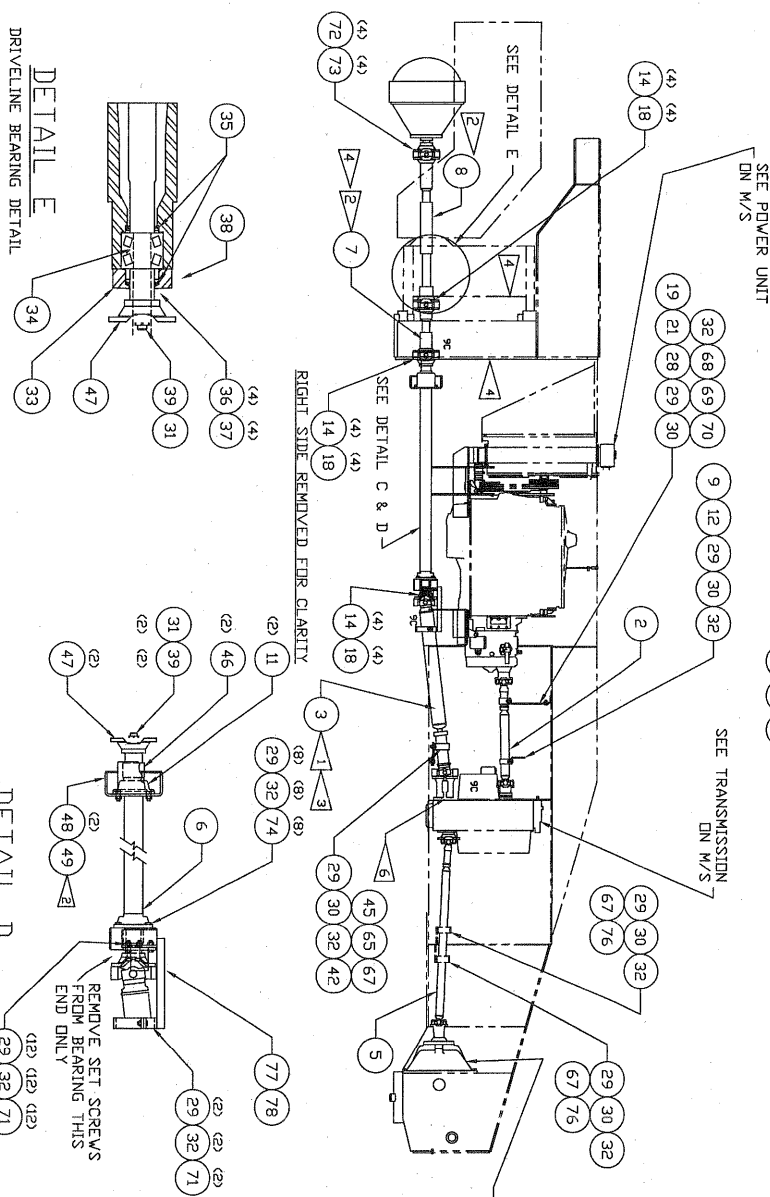
* See Separate Coverage



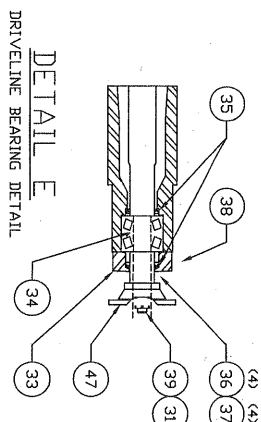
DETAIL A <1> VIEW B-B



DETAIL C
(2) PLACES



DETAIL D



DETAIL E
DRIVELINE BEARING DETAIL

- NOTES:
- ▶ LOCATE DRIVELINE GUARD ASSEMBLY SO BEARING CENTER IS PARALLEL WITH DRIVELINE (ITEM 5). (SEE ALSO NOTE 3 AND DETAIL A)
 - ▶ ITEM #49 MUST BE LOCATED SO THAT DRIVELINE ITEM #7, DRIVELINE ITEM #6, AND DRIVELINE ITEM #8 ARE IN LINE ON A COMMON CENTER LINE WHEN THE BOGIE IS IN LINE WITH THE CHASSIS. (BOTH HAVE COMMON CENTERLINE).
 - ▶ SET ITEMS 7, 8 & 6 BEFORE INSTALLING ITEM 3.
 - ▶ WITH THE BOGIE IN LINE (ON COMMON CENTERLINE) WITH THE CHASSIS. DISTANCE 'A' MUST EQUAL DISTANCE 'B' WITHIN +/- 1/16."
 - ▶ TORQUE ALL 1/2 UNF CPSCRS IN DRIVETRAIN TO 110-130 FT. LBS.
 - ▶ REFER TO THE TRANSMISSION V/DISCONNECT PARTS LIST ON THE UNIT MASTER FOR REAR DRIVE DISCONNECT CONTROLS.