

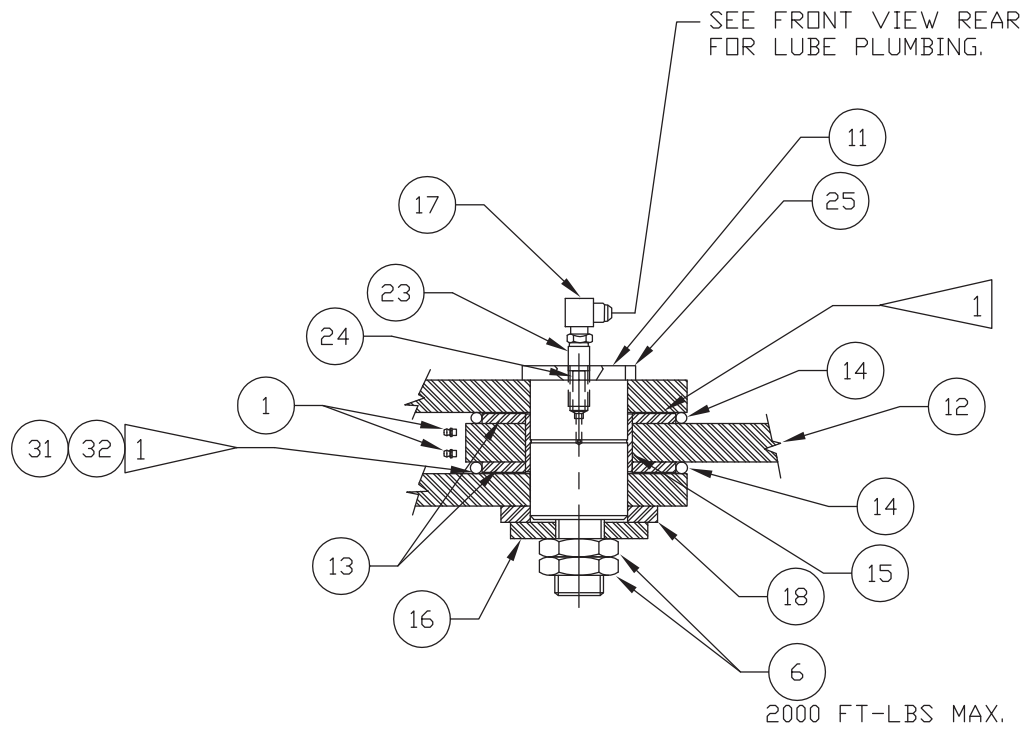
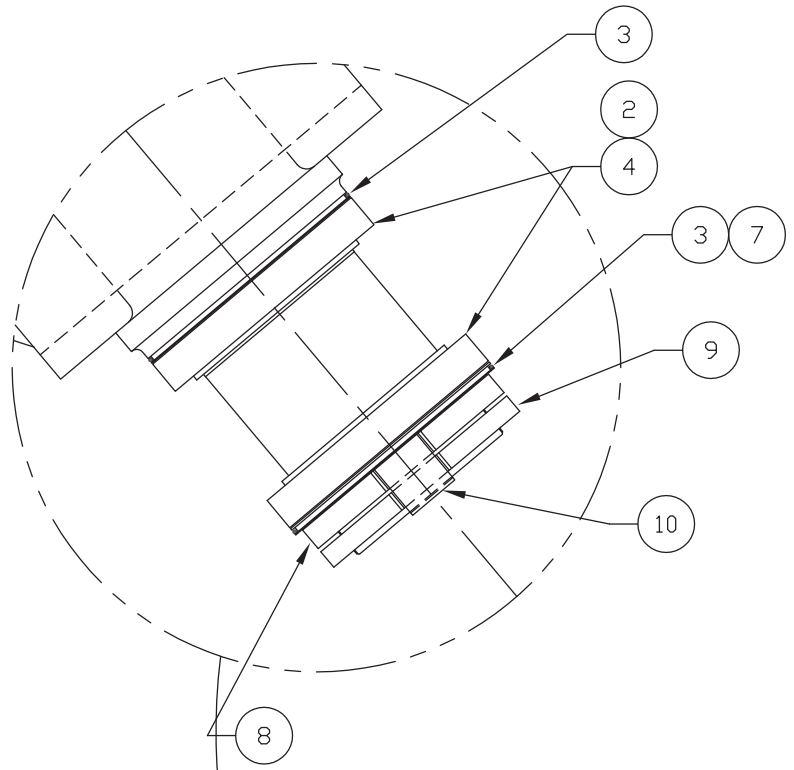
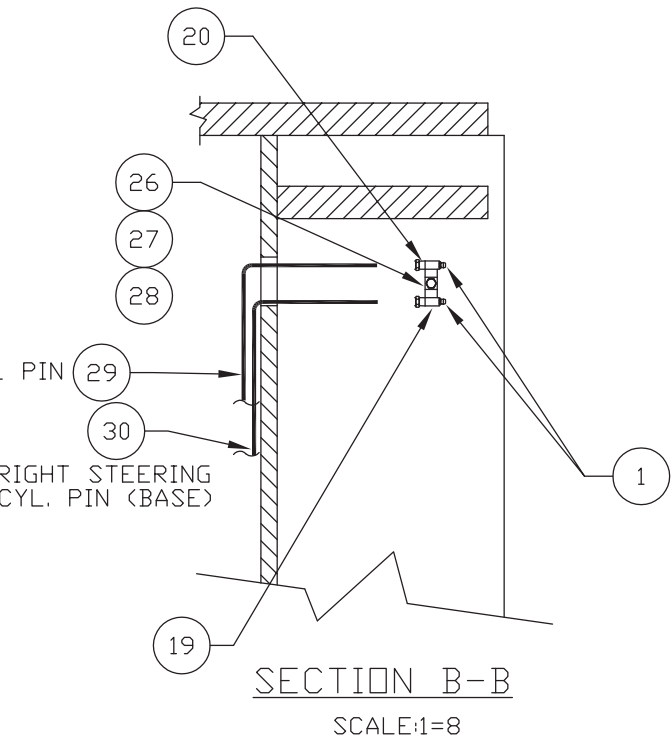
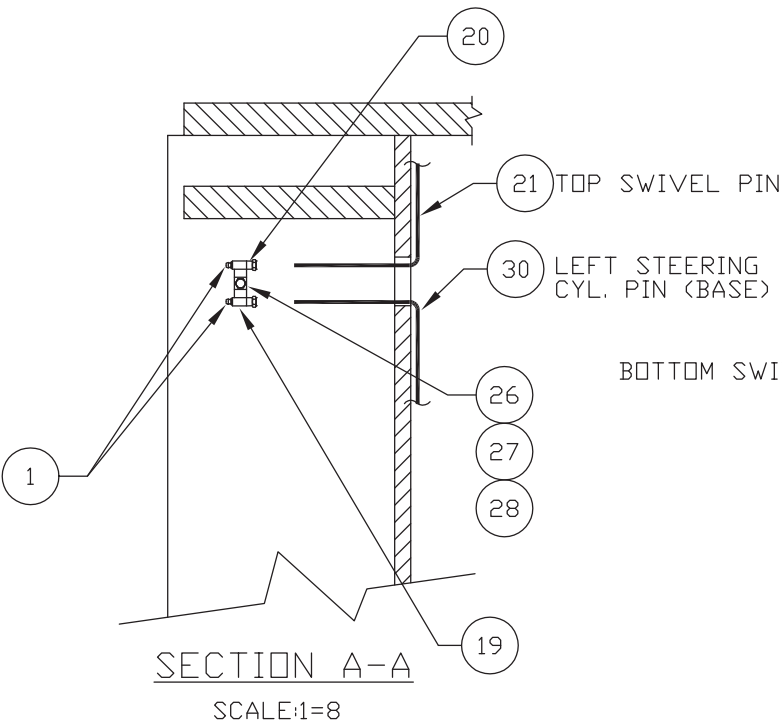
Swivel Box Installation

Swivel Box Installation

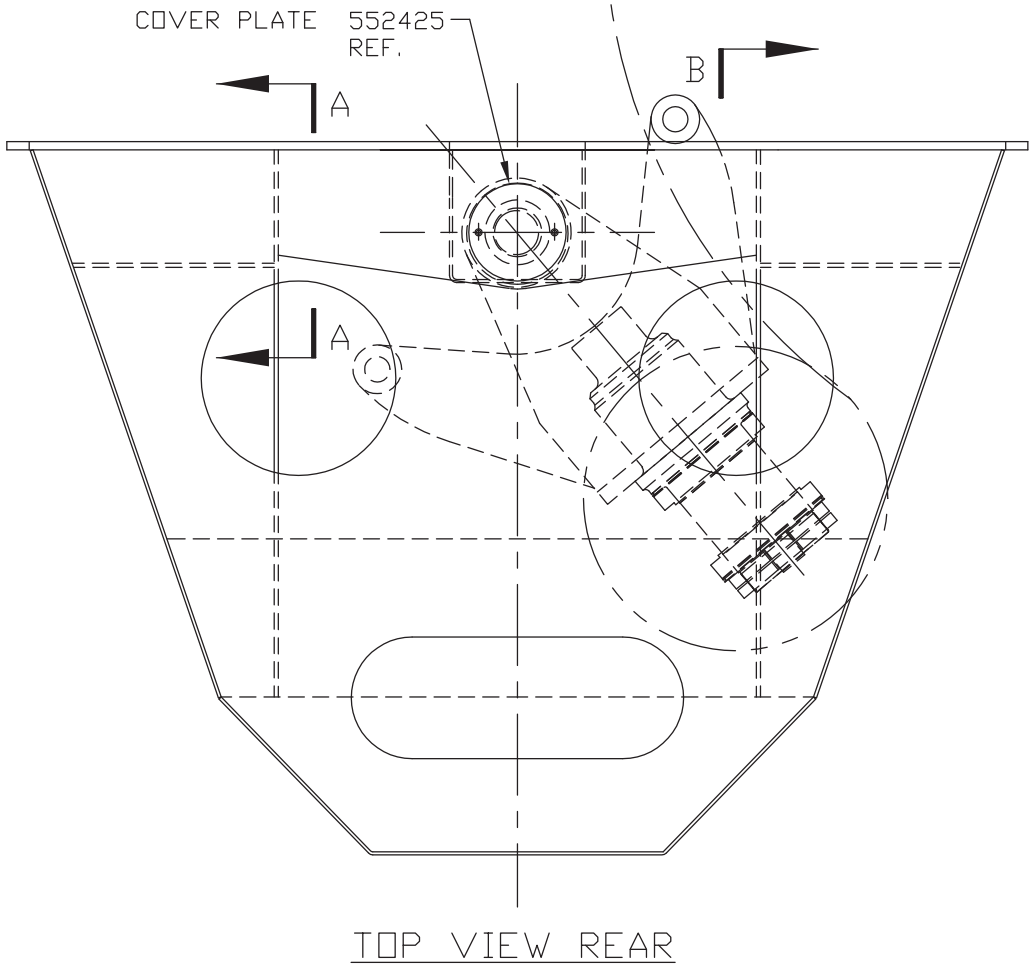
Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
576360 Swivel Box Installation							
1	00191758	16	. Fitting, Lube	19	508790	4	. Bracket Assembly
2	* 200219	2	. Bearing Cone	20	209750	12	. Fitting
3	* 203506	2	. O-Ring	21	233887	1	. Hose Assembly
4	* 204605	2	. Bearing Cup	22	209588	24	. Clip, Insulated
6	219928	4	. Jam Nut	23	00105408	4	. Coupling, Pipe
7	501873	1	. Plate, Oil Seal	24	00114794	2	. Nipple, Pipe
8	539434	1	. Nut	25	500243	2	. Bar, Spacer
9	501874	1	. Nut	26	221314	24	. Stud, Weld
10	534398	1	. Plate, Lock	27	230282	24	. Washer
11	566851	2	. Pin	28	223654	24	. Locknut
12	** 576387	1	. Swivel Box Assembly	29	220373	1	. Hose Assembly
13	563162	4	. Washer, Thrust	30	233001	2	. Hose Assembly
14	* 550329	4	. Seal, Dirt	31	564412	2	. Shim
15	563163	2	. Bushing	32	564413	2	. Shim
16	556712	2	. Washer	33	214102	8	. Hose Assembly
17	209405	12	. Fitting	34	565020	4	. Manifold, Lube
18	566850	2	. Washer				

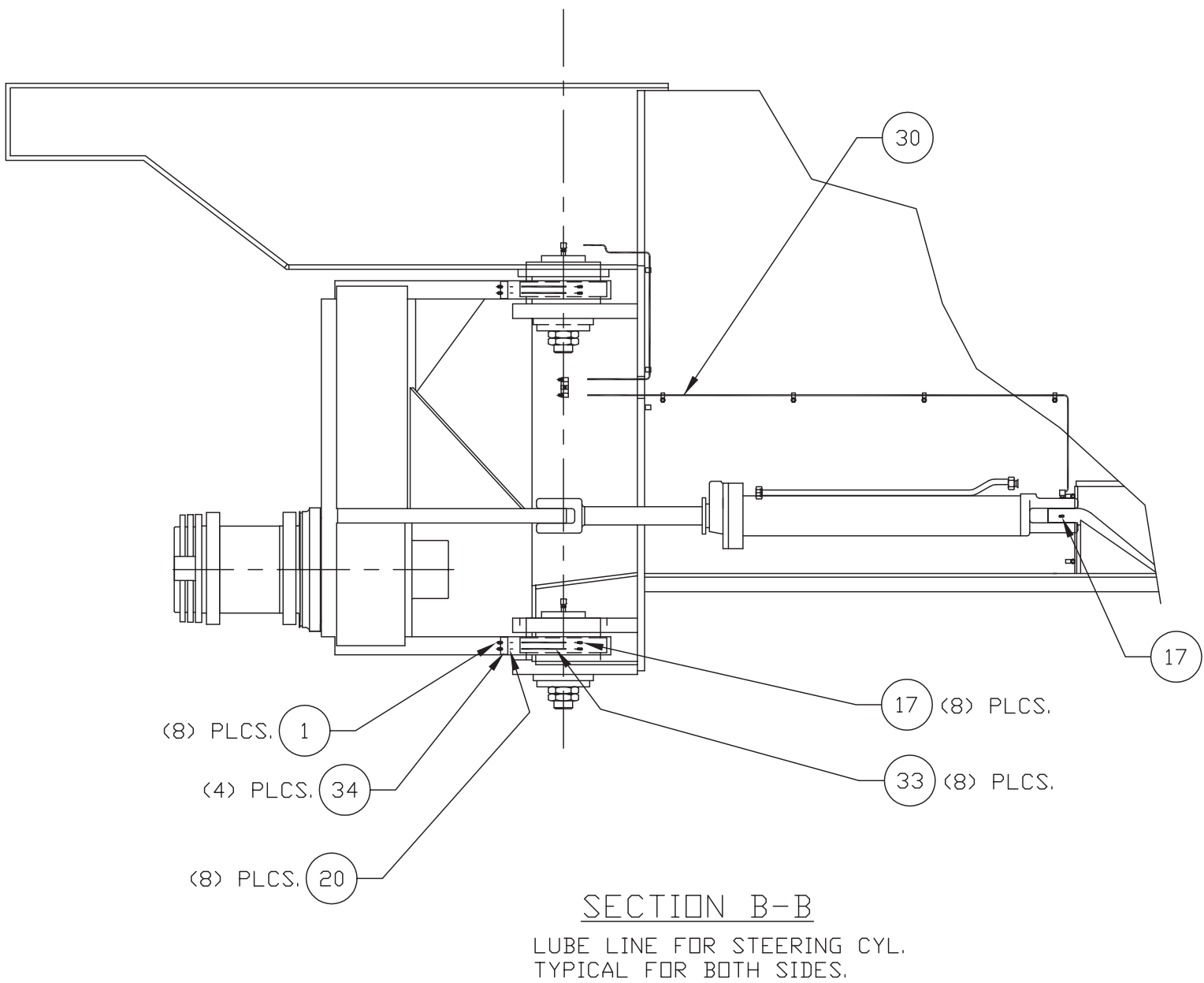
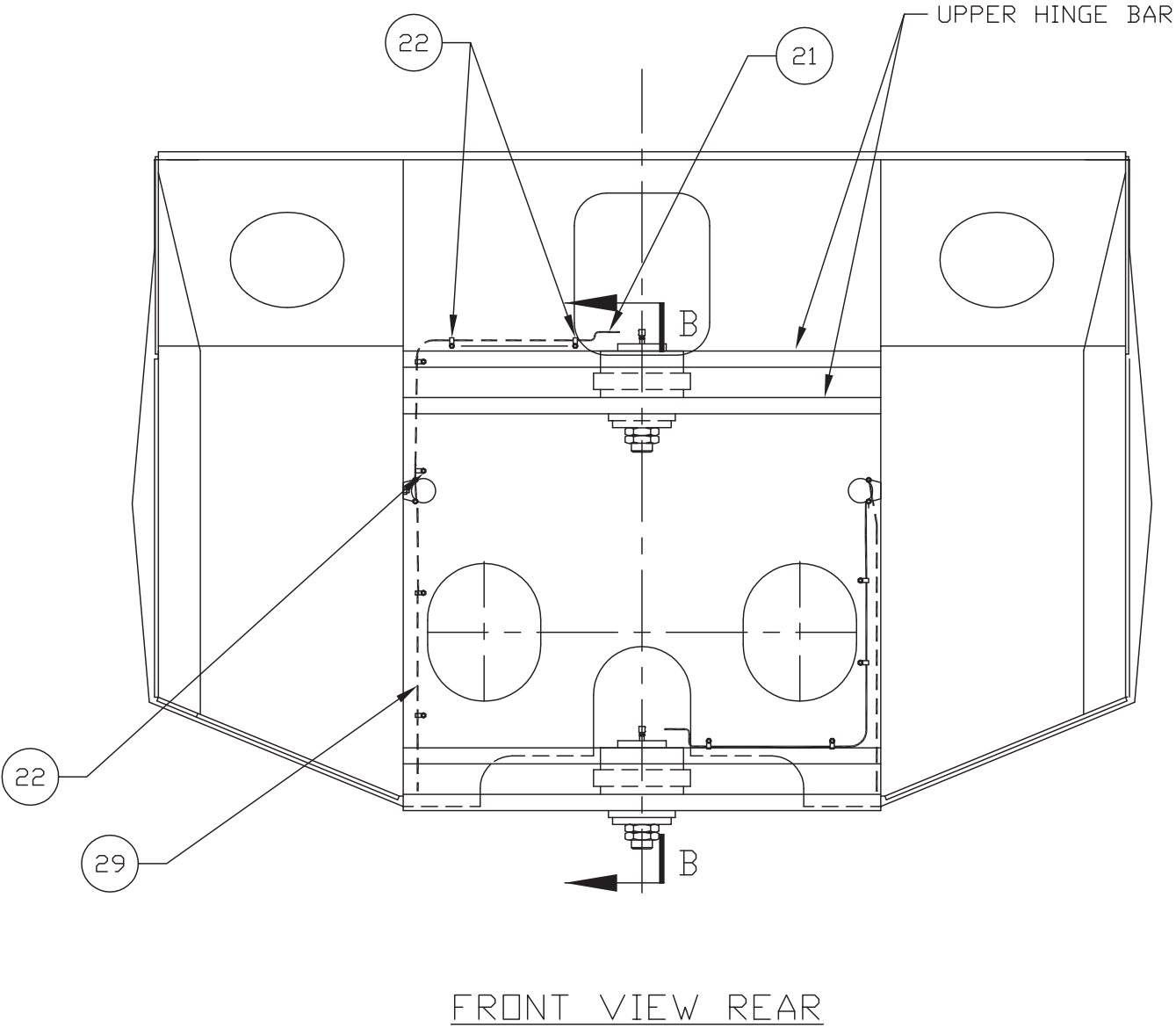
* Included in Service Kit 586131
Kit also includes (8) 203498 O-rings (not used in all models)

** See Separate Coverage



PIN ASSEMBLY
CROSS SECTION
1" = 8"





1 SHIM IF REQUIRED WITH
P/N 564412 OR P/N 564413
SO THAT CLEARANCE DOES
NOT EXCEED 1/16 OF AN INCH.
TACK WELD SHIMS IN PLACE.