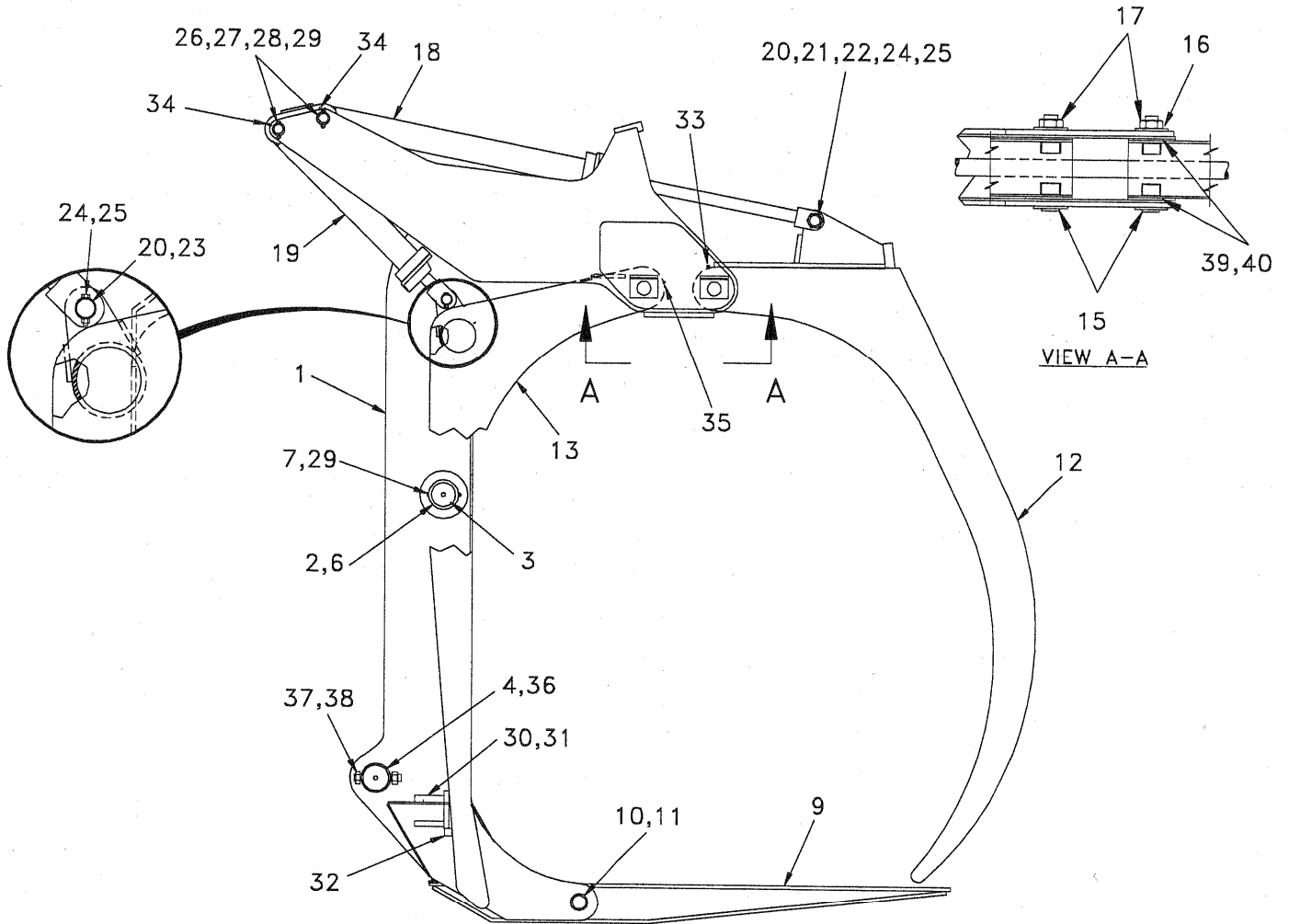


Carriage Assembly



Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
571765 Carriage Assembly							
1	571762	1	. Carriage Wldmt	23	512865	2	. Pin, Strg Cyl
2	523541	2	. Bushing	24	230312	4	. Capscrew
3	568155	1	. Pin	25	223188	4	. Nut
4	526968	1	. Pin	26	531543	4	. Pin
6	509576	2	. Lock Collar	27	501774	4	. Lock Collar
7	234891	2	. Capscrew	28	230762	4	. Capscrew
9	559541	2	. Tine Wldmt	29	224202	4	. Nut
10	508737	2	. Pin Wldmt	30	552396	1	. Stop Asm, Rh
11	00427143	2	. Pin, Cotter	31	552397	1	. Stop Asm, Lh
12	560937	2	. Holddown Arm Wldmt	32	570270	2	. Plate
	523862	2	. . Bushing	33	00271285	2	. Fitting, Lube
13	560229	2	. Kickoff Arm Wldmt	34	Ref.	4	. Fitting, Lube
	523862	2	. . Bushing	35	Ref.	4	. Fitting, Lube
15	531586	4	. Pin Asm	36	519394	1	. Lock Collar
16	531588	4	. Spacer	37	225777	1	. Capscrew
17	219928	4	. Nut, Jam	38	234989	1	. Nut
18	* 531565	2	. Cylinder Asm, Holddown	39	575299	A/R	. Shim (10 GA)
19	* 531671	2	. Cylinder Asm, Kickoff	40	575300	A/R	. Shim (16 GA)
20	531801	4	. Bush				
21	552409	2	. Pin				
22	552431	2	. Nut Rework				

* See Separate Coverage
A/R As Required