

**Suggested Spares Guide L90-141****Filters / Belts**

| Allied P/N | Description                         | Where Used       | Quantity on Machine | Order Quantity |
|------------|-------------------------------------|------------------|---------------------|----------------|
| 586655     | Cab Air Recirculation Element       | 597898<br>597899 | 2                   |                |
| 600637     | Filter, Pressurizer                 | 600613           | 1                   |                |
| 259470     | Service Kit, Return Filter          | 600875           | 2                   |                |
| 230463     | Element, Breather, Hydraulic Tank   | 224744           | 2                   |                |
| 247429     | Filter Element, Transmission System | 600991           | 2                   |                |
| 247429     | Filter Element, Brake System        | 600992           | 1                   |                |
| R233598    | Breather, Power Unit                | 602171           | 1                   |                |
| R238535    | Breather, Transmission              | 594444           | 1                   |                |
| 600891     | Breather, Hyd 3 Micron, Fuel Tank   | 598459           | 1                   |                |
| 600138     | Fuel/Water Separator                | 596989           | 1                   |                |
| 600148     | . Filter Element                    | 600138           | 1                   |                |
| 600142     | . O-Ring Kit                        | 600138           | 1                   |                |
| 600164     | Fuel Filter Assembly                | 596989           | 1                   |                |
| 600165     | . Secondary Fuel Filter             | 600164           | 1                   |                |
| 600169     | Alternator Drive Belt               | 596989           | 1                   |                |
| 600171     | Fan Drive Belt                      | 596989           | 1                   |                |
| 600178     | Oil Filter Assembly                 | 596989           | 1                   |                |
| 588563     | . Filter Element, Oil               | 600178           | 1                   |                |
| 600048     | Filter, Coolant W/O SCA             | 596989           | 1                   |                |
| 600155     | Air Cleaner                         | 596989           | 1                   |                |
| 600156     | . Primary Element                   | 600155           | 2                   |                |
| 600157     | . Secondary Element                 | 600155           | 2                   |                |
| 600186     | Crankcase Filter Assembly           | 596989           | 1                   |                |
| 600187     | . Crankcase Filter Element          | 600186           | 1                   |                |
| 600194     | DEF Suction Filter                  | 600188           | 1                   |                |
| 600168     | Supply Module Filter                | 600167           | 1                   |                |
| 600179     | Diesel Particulate Filter           | 600177           | 1                   |                |

**Suggested Spares Guide L90-141****Power Unit / Pumps**

| Allied P/N | Description                              | Where Used | Quantity on Machine | Order Quantity |
|------------|------------------------------------------|------------|---------------------|----------------|
| 257099     | Kit, Flexplate                           | 602171     | 1                   |                |
| 597830     | Pump, Var Piston (Implement, LH & RH)    |            | 2                   |                |
| 597831     | Pump, Var Piston (Steering)              |            | 1                   |                |
| 600282     | Pump, Gear Tandem (Charge/Brake Cooling) |            | 1                   |                |
| 597832     | Pump, Gear Tandem (Fan Pump)             |            | 1                   |                |
| 234497     | Dampener, Vibration                      |            | 2                   |                |
| R233598    | Breather, 1-Way                          |            | 1                   |                |
| 505499     | Gasket, Pump Mounting                    |            | 3                   |                |
| 598213     | Gasket, Pump, SAE D Drive                |            | 3                   |                |
|            |                                          |            |                     |                |

**Cooling System**

| Allied P/N | Description              | Where Used       | Quantity on Machine | Order Quantity |
|------------|--------------------------|------------------|---------------------|----------------|
| 597894     | Motor                    | 601880<br>601881 | 2                   |                |
| 234774     | Gas Spring               | 601880<br>601881 | 2                   |                |
| 599410     | Pressure Cap, Surge Tank | 599696           | 1                   |                |
|            |                          |                  |                     |                |

**Drivetrain**

| Allied P/N | Description                | Where Used | Quantity on Machine | Order Quantity |
|------------|----------------------------|------------|---------------------|----------------|
| 598440     | Driveline Assembly         | 598953     | 1                   |                |
| 598452     | . Slip Yoke Assembly, 8.5C | 598440     | 1                   |                |
| 598449     | . U-Joint, 8.5C            | 598440     | 2                   |                |
| 598442     | Driveline Assembly         | 598953     | 1                   |                |
| 598451     | . U-Joint, 9C              | 598442     | 2                   |                |
| 598448     | . Slip Yoke, 9C            | 598442     | 1                   |                |
| 587434     | Digital Speed Sensor       | 597691     | 1                   |                |
| 593125     | Parking Brake Lining Kit   | 593014     | 1                   |                |
| 596435     | Parking Brake Seal Kit     | 593014     | 1                   |                |
| 259463     | Brake Seal Kit             | 259848     | 2                   |                |
| 259462     | Brake Lining Kit           | 259848     | 2                   |                |
|            |                            |            |                     |                |

**Suggested Spares Guide L90-141****Cylinder Kits**

| Allied P/N | Description                    | Where Used | Quantity on Machine | Order Quantity |
|------------|--------------------------------|------------|---------------------|----------------|
| 593802     | Packing Kit, Steering Cylinder | 599534     | 2                   |                |
| 597890     | Packing Kit, Hoist Cylinder    | 601731     | 2                   |                |
| 597897     | Packing Kit, Tilt Cylinder     | 601729     | 2                   |                |
| 598177     | Packing Kit, Holddown Cylinder | 603003     | 2                   |                |
| 598177     | Packing Kit, Kickoff Cylinder  | 603000     | 2                   |                |
|            |                                |            |                     |                |

**Lighting**

| Allied P/N | Description | Where Used                                               | Quantity on Machine | Order Quantity |
|------------|-------------|----------------------------------------------------------|---------------------|----------------|
| 258338     | Floodlight  | 600978<br>600440<br>600439<br>602178<br>597669<br>602700 | 10                  |                |
|            |             |                                                          |                     |                |

**Cab**

| Allied P/N | Description                                      | Where Used       | Quantity on Machine | Order Quantity |
|------------|--------------------------------------------------|------------------|---------------------|----------------|
| 590724     | Wiper Motor                                      | 600979           | 2                   |                |
| 258774     | Wiper Blade Assembly                             | 600979           | 2                   |                |
| 599853     | Wagner Smart Screen                              | 602162           | 1                   |                |
| 597920     | Joystick, LH                                     | 597644           | 1                   |                |
| 597921     | Joystick, RH                                     | 597644           | 1                   |                |
| 587161     | Thermostat, Air Conditioner/Heater               | 600021           | 1                   |                |
| 587162     | Valve, Expansion, Air Conditioner/Heater         | 600021           | 1                   |                |
| 587301     | Core, Heater/Evaporator, Air Conditioner/Heater  | 600021           | 1                   |                |
| 239190     | Switch, 3-Speed, Air Conditioner/Heater          | 600021           | 1                   |                |
| 590799     | Evaporator Probe Assembly                        | 600021           | 1                   |                |
| 587160     | Motor, Double Blower 24V, Air Conditioner/Heater | 600021<br>590074 | 2                   |                |
| 591268     | Heater Core Assembly                             | 590074           | 1                   |                |
| 591269     | Evaporator Assembly                              | 590074           | 1                   |                |
| 597617     | Module Assy, Elect. Thermostat                   | 590074           | 1                   |                |
| 597619     | Valve, Expansion                                 | 590074           | 1                   |                |
|            |                                                  |                  |                     |                |

**Suggested Spares Guide L90-141****Chassis**

| Allied P/N | Description                             | Where Used | Quantity on Machine | Order Quantity |
|------------|-----------------------------------------|------------|---------------------|----------------|
| 214471     | Bearing Cup, Tailpost Installation      | 602006     | 1                   |                |
| 234204     | Bearing Cone, Tailpost Installation     | 602006     | 1                   |                |
| 214464     | Seal, Tailpost Installation             | 602006     | 1                   |                |
| 203564     | O-Ring, Tailpost Installation           | 602006     | 2                   |                |
| 240839     | Bearing Cone, Tailpost Installation     | 602006     | 2                   |                |
| 204603     | Bearing Cone, Tailpost Installation     | 602006     | 2                   |                |
| 208870     | Seal, Tailpost Installation             | 602006     | 2                   |                |
| 212198     | Bearing Cup, Tailpost Installation      | 602006     | 1                   |                |
| 212199     | Bearing Cone, Tailpost Installation     | 602006     | 1                   |                |
| 574679     | Gasket, Tailpost Installation           | 602006     | 2                   |                |
| 508834     | Seal, Race, Tailpost Installation       | 602006     | 2                   |                |
| 599653     | Seal, Race, Tailpost Installation       | 599650     | 1                   |                |
| 203496     | O-Ring, Hydraulic Tank Inspection Cover | 600878     | 1                   |                |
| 203496     | O-Ring, Fuel Tank Inspection Cover      | 598465     | 1                   |                |
| 562468     | Gasket, Hydraulic Tank Dirt Box Cover   | 600878     | 1                   |                |
|            |                                         |            |                     |                |

**Tools**

| Allied P/N | Description                                  | On-Hand Quantity (Recommended) | Order Quantity |
|------------|----------------------------------------------|--------------------------------|----------------|
| 598938     | Spanner For Nut                              | 1                              |                |
| 260102     | Sleeve Driver                                | 1                              |                |
| 260103     | Centering Tool For Discs                     | 1                              |                |
| 593406     | Assembly tool for face seal                  | 1                              |                |
| 593404     | Spanner For Setting Ring                     | 1                              |                |
| 593402     | Sleeve Driver                                | 1                              |                |
| 243274     | Accumulator Recharge Valve                   | 1                              |                |
| 509574     | Air Hose Kit                                 | 1                              |                |
| 558533     | Fire Extinguisher Wrench                     | 1                              |                |
| X-204248   | Installation Tool, 5.5" Pin (Used on 602155) | 1                              |                |