

Suggested Spares Guide L460-202

Consumables, Approximate 1 Year Supply (calculated at 2000 hours/year)

Allied P/N	Description	Where Used	On-Hand Quantity (Recommended)	Order Quantity
219368	Transmission Fluid	594309	16 Gallon	
219374	Grease,	594309	35 Gallon	
221340	Anti-Freeze, Premix 50/50,	594309	22 Pounds	
235720	Gear Oil	594309	34 Gallon	
904415	Gear Oil, Additive	594309	1 Gallon	
236077	Engine Oil	594309	10 Gallon	
238206	Hydraulic Oil	594309	240 Gallon	
587565	Filter, Oil; Engine	594366	12	
595959	Filter, Fuel; Engine	594366	12	
587566	Filter, Coolant; Engine	594366	4	
588188	Separator, Fuel/Water; Engine	594366	12	
592101	Filter Element, Air Cleaner Assy	592100	2	
592102	Safety Element, Air Cleaner Assy	592100	2	
258699	Filter Element, Cab Pressurizer	590805	2	
587402	Kit, HP Filter; 100 GPM	594509	4	
594622	Filter Assembly	594509	4	
594623	Filter Element, 10 Micron	594622	4	
588191	Service Kit, 100 GPM Hyd Pressure Filter	587385	4	
591574	Service Kit, Return Filter	243457	8	
594623	Return Filter, Brake	594309	4	
593081	Filter Element, Transmission	594309	4	
258774	Wiper Blade Assembly	594253	2	
586655	Cab Air Recirculation Elements	588137	1	
		588138	1	

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Section 2 - POWER UNIT

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
2-1	Engine			
591652	Vibration Isolator, Front, Power Unit	594270	2	
595505	Hose Kit, Power Unit	594270	1	
591343	Pump, Power Unit	594364	1	
591651	Vibration Isolator, Rear, Power Unit	594364	2	
594513	Pump, Tandem, Power Unit	594364	1	
505499	Gasket, Pump Mounting, Power Unit	594364	2	
595962	Pump, Tandem, Power Unit	594364	1	
27360	Gasket, Oil Fill Installation, Power Unit	594364	1	
202889	Switch, Oil Pressure, Power Unit	594364	1	
239826	Compressor, Power Unit	594364	1	
215733	Rubber Elbow (90°, 6" ID), Power Unit	594270	1	
217495	Rubber Elbow (45°, 6" ID), Power Unit	594270	2	
588143	Rubber Elbow (90°, 6"-5" ID), Power Unit	594270	1	
203516	O-Ring, Power Unit	594364	2	
203523	O-Ring, Power Unit	594364	4	
256262	Valve, Power Unit	594364	1	
2-3	Lubrication			
208202	Fuel Cap, Oil Fill LH	591941	1	
208202	Fuel Cap, Oil Fill RH	591942	1	
591941	Oil Fill Assembly, LH, Power Unit	594270	1	
591942	Oil Fill Assembly, RH, Power Unit	594270	1	
2-5	Air Intake & Exhaust			
218903	Vacuator Valve, Air Cleaner Assy	592100	1	
592100	Air Cleaner Assembly, - Air Intake, Components	594275	1	
592101	. Filter Element, Air Cleaner Assy	592100	1	
592102	. Safety Element, Air Cleaner Assy	592100	1	
2-6	Cooling			
255497	Valve, Vacuator, - Cooling Package, Components	594272	2	
208136	Indicator, - Air Intake, Components	594275	1	
208137	Filter, Restriction, - Air Intake, Components	594275	1	
569277	Rubber Elbow (90°, 7"-6" ID), - Air Intake, Components	594275	1	
238668-17.75	Weatherstrip, Air Box	594781	4	

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Section 2 - POWER UNIT

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
238668-175	Weatherstrip, Air Box	594781	2	
238668-3.5	Weatherstrip, Air Box	594781	8	
238668-41.5	Weatherstrip, Air Box	594781	2	
246916	Coolant Level Sensor, Air Box	594781	1	
594642	Cooling Package, Radiator/Fuel Cooling, Air Box	594781	1	
594643	Cooling Package, CAC, Air Box	594781	1	
594644	Cooling Package, TOC/HOC, Air Box	594781	1	
594889	Surge Tank, Air Box	594781	1	
595195	Pad, Isolator, Hi-Temp, Air Box	594781	15	
595502	Hose Kit, Air Box Assembly, Air Box	594781	1	
217495	Rubber Elbow (45°, 6" ID), - Air Intake, Components	594275	1	
593657	Motor, Vane	595052	1	

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Section 3 - DRIVETRAIN

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
3-1	General			
249405	Bearing, - Drivelines	594279	1	
251568	Bearing, - Drivelines	594279	2	
3-2	Transmission and Converter			
594400	Transmission, TE32	594364	1	
593081	Filter Element, Transmission	594309	2	
3-3	Drivelines			
591376	Driveline	594279	1	
592782	. Cross Assembly	591376	2	
594593	Driveline	594279	1	
212389	. Cross Assembly	594593	1	
250089	. Yoke	594593	1	
594596	Driveline	594279	1	
215403	. Cross Assembly	594596	2	
594783	Driveline	594279	1	
250089	. Yoke	594783	2	
248963	Driveline Assembly	594279	1	
250084	. Cross Assembly	248963	2	
3-4	Axles			
594469	Axle, Front, Duals	594280	1	
595878	. Wet Brake Assembly	594469	2	
595879	. Planetary Assembly	594469	2	
595875	. Differential And Carrier Assembly	594469	1	
593014	. Brake, Parking	594469	1	
594470	Axle, Rear Oscillating	594282	1	
595956	. Planetary Assembly	594470	2	
595905	. Differential And Carrier Assembly	594470	1	
595090	Pin, Rear Axle Installation	594282	4	

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Section 3 - DRIVETRAIN

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
3-5	Wheels & Tires			
594621	Wheel Dual W/O Hub, - Fnt Wheels & Tires	594285	2	
594612	. Tire, Wheel Dual W/O Hub	594621	2	
594617	. Rim Assembly, Wheel Dual W/O Hub	594621	2	
206062	. . O-Ring, Rim Assy	594617	2	
594675	Wheel Dual W/O Hub, - Fnt Wheels & Tires	594285	2	
594612	. Tire, Wheel Dual W/O Hub	594675	2	
594617	. Rim Assembly, Wheel Dual W/O Hub	594675	2	
206062	. . O-Ring, Rim Assy	594617	2	
594877	Nut, Wheel, - Fnt Wheels & Tires, Duals	594285	48	
591870	Wheel Nut, Rear Wheel	594286	48	
594708	Wheel Assembly, Single W/O Hub, Rear Wheel	594286	2	
589991	. Tire, Wheel Single W/O Hub	594708	2	
594844	. Rim Assembly, Wheel Single W/O Hub	594708	2	
225495	. . O-Ring, Rim Assy	594844	2	

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Section 4 - BRAKE SYSTEM

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Section 5 - HYDRAULIC SYSTEM

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
5-1	Systems & Circuits			
592792	Pressure Switch, Hyd Sys, RH Serv Bay	594464	1	
594467	Hose Kit, Brake, Hyd Sys, RH Serv Bay	594464	1	
595033	Hose Kit, Carriage, Hyd Sys	594819	1	
580018	Return Manifold, Hyd Sys, Hoist & Tilt, RH Serv Bay	594837	1	
593597	Hoist Manifold, Hyd Sys, Hoist & Tilt, RH Serv Bay	594837	2	
595447	Hose Kit, Hyd Sys, Hoist & Tilt, RH Serv Bay	594837	1	
251424	Sensor, Coolant/Fluid Temp, Hyd Sys, Tank	594947	1	
592058	Sight Level Gauge, Hyd Sys, Tank, Components	594947	1	
595489	Hand Pump, Hyd Sys - Tilt Cab	595192	1	
595545	Hose Kit, Tilt Cab, Hyd Sys	595192	1	
Y27.423	Cylinder, Hyd Sys - Tilt Cab	595192	1	
Y056839	. Seal Kit	Y27.423	1	
595463	Hose Kit, Chassis, Hyd Sys	595430	1	
595477	Hose Kit, Chassis, Hoist & Tilt, Components	595431	1	
595471	Hose Kit, Brakes, Chassis, Brakes	595432	1	
246908	Sensor, Temperature, Hyd Sys, Trans, Components	595433	1	
595472	Hose Kit, Transmission, Hyd Sys, Components, Chassis	595433	1	
595473	Hose Kit, Steering System, Chassis, Hyd Sys	595434	1	
595448	Hose Kit, RH Service Bay Press Check	595440	1	
591693	Valve, Flow Control	595441	1	
595443	Hose Kit, RH Service Bay Impl	595441	1	
595420	Hose Kit, Hoist/Tilt System	595507	1	
595458	Hose Kit, RH Service Bay Joystick Steering	595508	1	
595631	Hose Kit, Steering System	595552	1	
243783	Switch, Pressure	595555	1	
595638	Hose Kit, Brake System	595555	1	
595696	Hose Kit, Pilot Hydraulic System	595611	1	
219371	Hydraulic Oil	595192	1	
245334	Filter Indicator, Elec/Vis	594947	1	
203516	O-Ring	594837	8	
203519	O-Ring	594837	2	
211398	Drain Cock	594947	1	
224744	Breather, Hydraulic Tank	594947	1	
203443	O-Ring	595441	3	
203446	O-Ring	595441	1	
203516	O-Ring	595507	6	

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Section 5 - HYDRAULIC SYSTEM

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
5-3	Valves			
595587	Valve, 3-Section; Pilot Control	594267	1	
592311	Manifold Assembly, Tilt	594837	1	
251170	. Kit, Seal	592311	1	
594408	Valve, 2 Section	594837	1	
596316	. Kit, Seal	594408	1	
253988	Manifold Assembly, Fan Control	594947	1	
254707	. Valve, Relief	253988	1	
254708	. Valve, Solenoid	253988	1	
254705	. Valve, Directional Control Valve	253988	1	
254706	. . Kit, Seal	254705	1	
591864	Manifold Assembly, Load Dampening	595439	1	
244422	. Cartridge, Valve	591864	1	
248333	. Cartridge, Valve	591864	1	
250657	. Cartridge, Valve	591864	1	
594834	Valve, 4 Section	595441	1	
596360	. . Kit, Seal	594834	1	
581812	Manifold Assembly, Steering Load Sense	595508	1	
233943	. Cartridge, Valve	581812	2	
242335	. . Kit, Seal	233943	1	
244422	. Cartridge, Valve	581812	1	
242335	. . Kit, Seal	244422	1	
594127	Control Valve	595508	1	
244955	. . Kit, Seal & Bolt	244955	1	
235218	Steering Unit	595551	1	
234990	Valve, Steering Flow Amplifier	594940	1	
234639	. Service Kit, Steering Flow Amplifier	234990	1	

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Section 5 - HYDRAULIC SYSTEM

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
5-4	Cylinders			
594787	Cylinder Assembly, Steering	594250	2	
590576	. Packing Kit	594787	1	
591734	Pin	594251	2	
594679	Cylinder Assembly, Hoist	594251	2	
591461	. Packing Kit	594679	2	
591735	Pin	595354	2	
594684	Cylinder Assembly, Tilt	595354	2	
591462	. Packing Kit	594684	2	
594637	Cylinder, Holddown	595355	2	
594995	Pin, HD Cylinder Base End	595355	2	
594996	Pin, HD Cylinder Rod End	595355	2	
204502	Spherical Bearing	594250	4	
577088	Pin	594250	4	
5-5	Filters			
587385	Filter, Pressure	594509	1	
594622	Filter Assembly	594509	1	
594623	Filter Element, 10 Micron	594622	1	
588191	Service Kit, 100 GPM Hyd Pressure Filter	587385	1	
591574	Service Kit, Return Filter	243457	2	
5-6	Miscellaneous			
550357	Heater Assembly, Hydraulic Tank	594307	1	
592497	Manual Override Assembly	594837	1	
596338-975	Accumulator, Piston	595439	2	

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Section 6 - ELECTRICAL SYSTEM

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
6-1	Components			
258338	Floodlight	594299	2	
594558	Transmission Controller	594561	1	
6-2	Components			
236806	Grommet	587904	8	
258338	Floodlight	587904	4	
258338	Floodlight	590313	2	
258338	Floodlight	592006	2	
574276	Actuator	594266	1	
591794	Switch, Battery Disconnect	591795	2	
591795	Battery Disconnect Switch	594600	1	
R19361	Alarm	594301	1	
218755	Horn, Reverse Alarm	R19361	1	
214802	O-Ring	574276	1	
258338	Floodlight	594299	2	
594558	Transmission Controller	594561	1	

Section 7 - CAB & COWL

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
7-1	Basic Structure			
586655	Cab Air Recirculation Elements	588137	1	
586655	Cab Air Recirculation Elements	588138	1	
258697	Gasket; Y-Shaped, ADH Back EDPM	589657	195	
258711	Gasket, Door Handle	589657	1	
258697	Gasket; Y-Shaped, ADH Back EDPM	589658	195	
258711	Gasket, Door Handle	589658	1	
215774	Mirror, Convex	594253	2	
2301055W	Vinyl Protective Trim	594253	10	
590724	Wiper Motor	594253	2	
591615	Bottle, Washer, 4 Liter	594253	2	
593637	Horn, Dual Trumpet	594253	1	
594720	Kit, Hose; Cab	594253	1	
208264	Grommet	595494	1	
587193	Whispermat	595622	4	
587685	Composite Floor Mat	595622	1	
590008	Glass, RH Door, Upper	589657	1	
590009	Glass, LH Door, Upper	589658	1	

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Section 7 - CAB & COWL

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
258774	Wiper Blade Assembly	594253	2	
590724	Wiper Blade Motor	594253	1	
254962	Connector, ECM	594253	1	
203037	Molding, Locking Key (Window Molding)	586385	25	
258638	Molding, Self Lock, Window	586385	25	
586386	Glass, Front Windshield, Curved	586385	1	
586621	Glass, Rear Windshield	586385	1	
586622	Glass, Rear RH	586385	1	
586623	Glass, Rear LH	586385	1	
258685	Door Handle	589657	1	
586620	Glass, RH Door, Lower	589657	1	
258685	Door Handle	589658	1	
586618	Glass, LH Door, Lower	589658	1	
7-2 Instruments & Controls				
587084	Circuit Breaker, 7.5 Amp, Joystick Steering	592758	1	
905113	Diode Assembly, Circuit Breaker, Joystick Steering	592758	2	
589698	Temperature Controller, A/C	593449	1	
595625	Joystick, Steering, Cntrls, Levers	594267	1	
591378	Fuse, Console Overhead	594718	2	
595465	Throttle Pedal Assembly, - Cntrls, Pedals	595494	1	
223062	Circuit Breaker, 2 Amp, Joystick Steering	592758	1	
223065	Circuit Breaker, 5 Amp, Joystick Steering	592758	2	
223067	Circuit Breaker, 15 Amp, Joystick Steering	592758	6	
223069	Circuit Breaker, 30 Amp, Joystick Steering	592758	1	
223377	Circuit Breaker, 20 Amp, Joystick Steering	592758	3	
229301	Relay, Terminal Panel, Joystick Steering	592758	2	
229306	Circuit Breaker, 10 Amp, Joystick Steering	592758	6	
236488	Switch, List - Cntrls, Levers	594267	1	
22632	Relay, Console Overhead	594718	3	
22635	Diode, 1 Amp, 400V, Console Overhead	594718	4	
232903	Power Converter, Console Overhead	594718	1	
232908	Relay, Junction Box, Console Overhead	594718	1	
232909	Socket - Relay, Console Overhead	594718	1	
234736	Switch, Console Overhead	594718	4	
234739	Switch, Console Overhead	594718	1	
235217	Connector, Female, Console Overhead	594718	66	
237688	Switch, Console Overhead	594718	5	
238891	Relay, Console Overhead	594718	3	
242950	Fuse, 1A, Junction Box, Console Overhead	594718	2	
247209	Terminal Block, Console Overhead	594718	3	
249692	Display Module, Console Overhead	594718	1	

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Section 8 - FRAME & ATTACHMENTS

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
7-3	Miscellaneous			
590865	Remote Monitor, List - Cab	594253	1	
208264	Grommet, Seat	594266	1	
240519	Thermistor, Seat	594266	1	
244506	Steering Wheel, Seat	594266	1	
595604	Seat, Assembly	594266	1	
208264	Grommet, Air Cond/Heater	594786	1	
245394	Rubber Elbow, Air Cond/Heater	594786	1	
254487	Elbow, Nylon, Air Cond/Heater	594786	2	
256320	Light, Dome, Red LED, 12/24VDC, Air Cond/Heater	594786	1	
258674	Condenser, Air Cond/Heater , Cab	594786	1	
258675	Air Conditioner/Heater, Air Cond/Heater	594786	1	
589079	Gasket, Air Cond/Heater , Cab	594786	1	
590074	AC/Heater, Air Cond/Heater , Cab	594786	1	
590805	Pressurizer, Air Cond/Heater , Cab	594786	1	
594386	Hose Kit, A/C Cab, Air Cond/Heater	594786	1	
588161	Seat Trainer, L460-202 M/S	L460-202	1	
243304	Bearing Cup, Seat	594266	2	
243305	Bearing Cone, Seat	594266	2	
258699	Filter Element, Cab Pressurizer, Pressurizer	590805	1	
238891	Relay, Condenser, Remote	258674	1	
239161	Fan, Defroster, Fan Rework, Defrost	589053	1	
207155	Ignition Switch, Seat	594266	1	
225649	Light, Red, Emergency Brake, Seat	594266	1	
22635	Diode, 1 Amp, 400V, Seat	594266	2	
234264	Control Unit, Park Brake, Seat	594266	1	
234736	Switch, Seat	594266	2	
236488	Switch, Seat	594266	1	
589053	Fan, Defroster, Air Cond/Heater	594786	1	
215096	Safety Belt, Opt - Seat, Trainer	588161	1	
240259	Kit, Seatbelt Hardware, Training Seat, Opt - Seat	588161	1	
240151	O-Ring, Seat	594266	2	
586692	Driveline Assembly, Seat	594266	1	
587270	. Cross Assembly, Driveline Assy	586692	1	

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Section 8 - FRAME & ATTACHMENTS

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
8-1	Frame & Attachments			
591730	Bushing, - Chassis Components	594190	6	
594449	Mud Flap, - Chassis Components	594190	2	
594957	Fender, LH, - Chassis Components	594190	1	
594958	Fender, RH, - Chassis Components	594190	1	
590664	Pin, Boom to Carriage, - Carr	594245	1	
594799	Chain Assembly, Carriage, - Carr	594245	2	
595419	Pin, Carriage to Tilt Cylinder, - Carr	594245	2	
550329	Seal, Dirt, - Bogie, Components	594248	4	
594815	Mud Flap, Rear, - Bogie, Components	594248	2	
594564	HD, Single, - Single HD	594597	1	
594991	Pin, Carriage to HD Arm, - Single HD	594597	2	
594696	Tine, LH, - Tine, Pivot	594598	1	
594697	Tine, RH, - Tine, Pivot	594598	1	
594700	Pin, Carriage to Tine, - Tine, Pivot	594598	2	
594800	Pin, Tine Heel, - Tine, Pivot	594598	2	
563280	Pin, - Carr	594245	2	
563163	Bushing, - Bogie, Components	594248	2	
581537	Pin, - Bogie, Components	594248	2	
203498	O-Ring, - Bogie, Components	594248	8	
8-2	Miscellaneous			
592532	Bumper, Threaded, Sub- RH Svc Bay	594192	8	
253085	Breather, Sub- LH Serv Bay	594193	1	
591792	Sending Unit, Fuel, Sub- LH Serv Bay	594193	1	
592532	Bumper, Threaded, Sub- LH Serv Bay	594193	5	
595449	Hose Kit, RH Service Bay	594599	1	
906182	Switch, Rocker, LH Serv Bay, Cmnpts	594600	1	
593710	Cover, Superstructure Access	595607	1	
200220	Battery, 12V, LH Serv Bay, Cmnpts	594600	2	

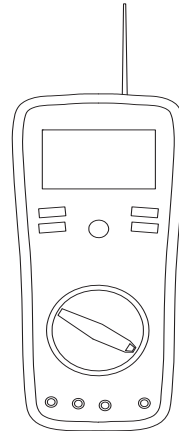
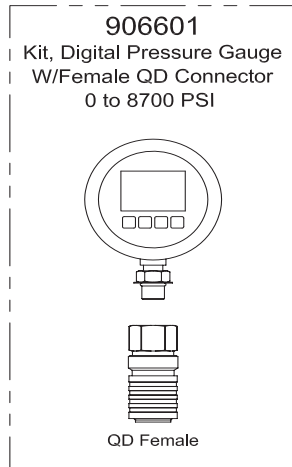
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Section 9 - ACCESSORIES & OPTIONS

Allied P/N	Description	Where Used	Quantity on Machine	Order Quantity
9-1	Accessories & Options			
907053	Camera/Monitor, Rear View, Opt - , Camera, Cab	593317	1	
226688	Antenna, Opt - , Stereo/CD	594229	1	
244837	Stereo/CD Player, Opt - , Stereo/CD	594229	1	
594067	Speaker, Flush Mount, Opt - , Stereo/CD	594229	1	
256612	Camera, Remote, Opt - Camera/Monitor	594304	2	
594836	Kit, Lube System, Groenveld, Lube Sys, Auto	594312	1	
594254	Display Module, Checkfire 210, Fire Suppression Sys	594337	1	
595462	Hose Kit, Load Dampening	595439	1	

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Diagnostic Tools

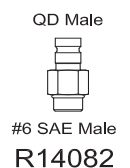
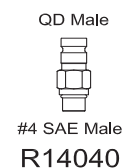
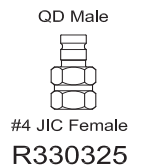
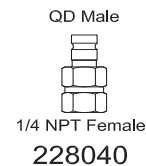
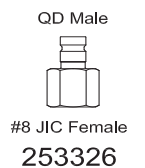
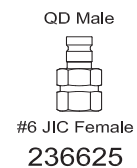
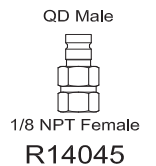
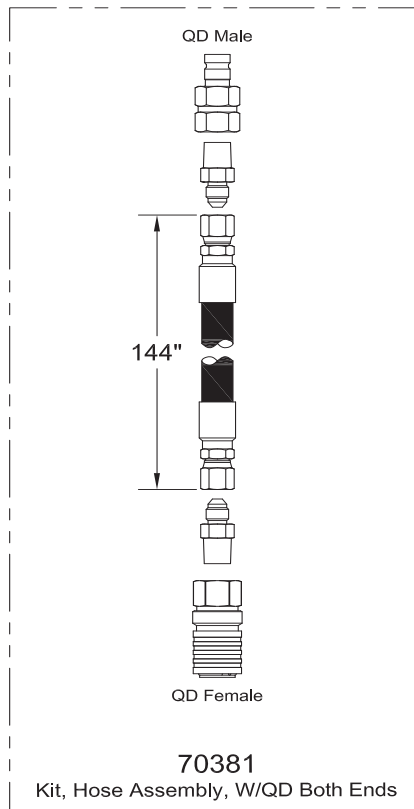
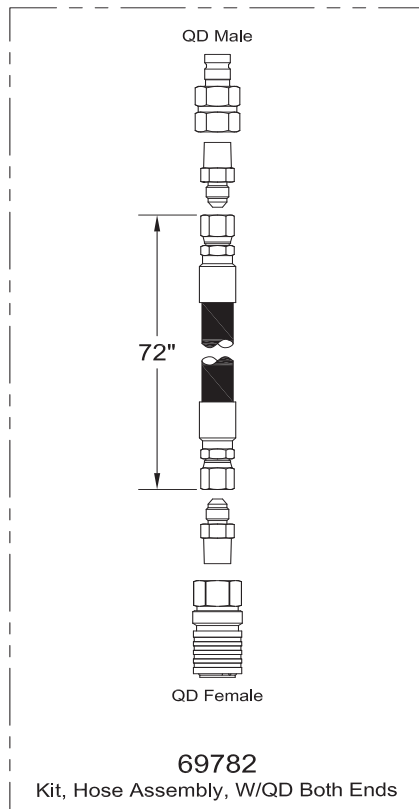


69778

Multi-Meter, 12 Function

AC/DC Voltage & Current, Resistance,
Capacitance, Frequency, Type K & IR
Temperature, Diode/Continuity, Duty Cycle
Non-Contact InfraRed Thermometer
CAT III Test Leads
Type K Bead Wire Temp Probe

Order from Allied Systems
Service Parts Department
503-625-2560.



Suggested Spares Guide L460-202

Tools

Allied P/N	Description	On-Hand Quantity (Recommended)	Order Quantity
226672	Breaker Tool, Radiator Tubes	1	
226671	Installation Tool, Radiator Tubes	1	
252920	Lube Brush, Seal & Tube End	1	
259069	Header Plate Hole Cleaning Brush	1	
243274	Accumulator Recharge Valve	1	
509574	Air Hose Kit	1	
537788	Spindle Nut Wrench	1	
593401	Spanner for Wheel Safety Nut	1	
593402	Seal Ring Sleeve Driver	1	
593403	Seal Ring Sleeve Driver	1	
593404	Spanner for Thread Rings (Differential Bearing)	1	
593405	Centering Tools for Brake Discs	1	
593406	Installation Tool for Face Seal	1	
588466	Socket Set; 3/8Dr 3/8 To 7/8 22PC	1	
588467	Socket Set; 1/2Dr 3/8 To 1-1/4 30PC	1	
588468	Socket Set; 3/4Dr 7/8 To 2-3/8 29PC	1	
588530	3/8 DR 6mm-19mm 12 Point	1	
588529	1/2 DR 10mm-26mm 12 Point	1	
588469	Wrench Set; 5/16 To 2-1/2 31PC	1	
588528	Wrench Set; 7mm-24mm, 18 PC	1	
588527	Hex Key Set; .025" To 5/8"	1	
588526	Hex Key Sets; .07mm-17mm, 15 PC	1	
556042	Wrench - Swivel Nut	1	
558533	Fire Extinguisher Wrench	1	

Diagnostic Tools

Allied P/N	Description	On-Hand Quantity (Recommended)	Order Quantity
906601	0 to 8700 PSI Digital Pressure Gauge W/QD Connector	1	
69778	Multi-Meter; 12 Function	1	
69782	Kit; 72" Hose Assembly W/QD on Both Ends	1	
70381	Kit; 144" Hose Assembly W/QD on Both Ends	1	
R14038	Fitting; QD Male x 1/8 NPT Male	1	
R14045	Fitting; QD Male x 1/8 NPT Female	1	
236625	Fitting; QD Male x #6 JIC Female	1	
253326	Fitting; QD Male x #8 JIC Female	1	
228040	Fitting; QD Male x 1/4 NPT Female	1	
R330325	Fitting; QD Male x #4 JIC Female	1	
R14040	Fitting; QD Male x #4 SAE Male	1	
R14082	Fitting; QD Male x #6 SAE Male	1	