

Consumables, Approximate 1 Year Supply (calculated at 2000 hours/year)

Allied P/N	Description	On-Hand Quantity (Recommended)	Order Quantity
219374	Grease	20 Gallons	
238206	Transmission Fluid	30 Gallons	
219371	Hydraulic Oil	100 Gallons	
236077	Engine Oil	100 Gallons	
	Differential Oil - Rear	6 Gallons	
235720	Differential Oil - Front	6 Gallons	
235720	Planetary Hubs Oil	8 Gallons (2 Gal Each)	
	Flow Divider Gearbox Oil	1 Gallon	
239408	Additive For Front & Rear Differential	1 QT Each	
221340	Anti-Freeze, Premix 50/50	20 Gallons	
254865	Air Cleaner Primary Filter	2	
254866	Air Cleaner Safety Element	2	
588694	Engine Oil Filter	8	
243458	Hydraulic Return Filter Element	8	
587677	Engine Fuel Filter Element	8	
232153	Coolant Filter	8	
588191	Service Kit, 100 GPM Hyd Pressure Filter	8	
219520	Service Kit, Transmission Filter	4	
254108	Shoe, Brake	8	
254116	Kit, Hardware, Brake	4	
254108	Shoe, Brake	8	
254116	Kit, Hardware, Brake	4	

80-999-118614 1 Rev 8/2013



588831

578377

Seal Kit, Shift Steering Valve Module

Seal Kit, Cylinder Steer & Drive Suspension Group

Suggested Spares Guide HLT185-614

Miscellaneous Parts / Seals **Quantity on** Allied P/N **Description Order Quantity** Machine R238535 Breather Element, Converter Cross Assembly F/ Drivetrain Layout 2 203257 216426 Cross Assembly F/ Drivetrain Layout 212389 Cross Assembly F/ Drivetrain Layout 2 578833 Suction Filter Cover Plate Gasket 1 200307 Elbow, Air Intake (Rubber) 3 253478 Elbow, Air Intake (Rubber) 1 Rubber Boot, Transmission Shift Controller 241644 Shock Absorber, Seat 241819 1 176-0089 Rubber Door Stop 2 103-0173 Gasket, Axle W/Out Brakes, Steering 24 17 ft 231114 Weatherstrip, Cab Group 2 Gasket, Door Group Assembly 236847 Gasket, Tandem Pump R235961 1 Gasket, Hoist Pump 249708 1 Gasket, Pilot Pump 226184 1 249708 Gasket, Hoist, Pump 1 Serpentine Belt 1 254120 Alternator Belt 588693 1 009-1508 Seal Kit, Cylinder Steering 4

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Electrical			
Allied P/N	Description	Quantity on Machine	Order Quantity
249692	Display Module, Powerview	1	
584089	Programmable Logic Controller (PLC) W/Program	1	
584026	Transducer Assembly	4	
584030	Remote Control Box Assembly	1	
200220	Battery, 12v	2	
249803	Battery, Lithium; 3.6 Vdc, Fire Suppression System	1	
249106	Battery Disconnect Switch	1	
587957	Light, Yellow; 2 1/2" LED	6	
587956	Light, LED	2	
117-0234	Light, Reverse	2	
117-0240	Light, Platform	2	
117-0242	Light, Red Indicator	5	
225644	Light, Blue Indicator	1	
117-0245	Light, Amber	5	
117-0260	Light, Dome	2	
587779	Strobe, 21"	1	
587953	Strobe, Red LED	6	
587954	Strobe, Yellow LED	6	
117-0240	Light, Platform	2	
117-0227	Headlight, Assembly	2	
587764	Camera	2	
587763	Monitor For Camera	2	
207155	Switch, Ignition W/Keys	1	
085-0219	Switch; Platform Lights, Dome Light, Mirror Heater, Defrost	3	
085-0234	Switch, Mirror Position	2	
085-0220	Switch, Gauge Light Dimmer	1	
085-0300	Switch, Heater	1	
254619	Switch, Wiper Delay	2	
SWI000007	Switch, ON/OFF	3	
085-0217	Switch, Elevate	1	
587946	Switch, Headlights	1	
085-0002	Switch, Spotlight	1	
SWI0000004	Switch, Push Button	4	



255141

Service Kit, Mid-Inlet For Control Valve

Suggested Spares Guide HLT185-614

Rebuild Kits/Components Quantity on Allied P/N **Description Order Quantity** Machine R14093 2 Service Kit, Front & Rear Differential, Pinion & Side Gear 2 241586 Service Kit, Front & Rear Differential, Ring & Pinion Service Kit, Front & Rear Differential, Cap & Cover Asy 2 241587 241593 Service Kit, Front Differential, Sub Assembly 1 241588 Service Kit, Rear Differential, Sub Assembly 1 Service Kit, Front & Rear Differential, Case 2 241589 Service Kit, Planet Carrier 4 587692 578377 Service Kit, Steering & Drive Suspension Cylinder 16 009-1508 Service Kit, Steering Group Cylinder 4 Service Kit, Transmission 1 587623 570774 Service Kit, Converter 1 218966 Service Kit, Brake Valve 1 247515 Service Kit, Quick Release Valve 1 Service Kit, Modulating Relay Valve Cartridge & Diaphragm 1 247516 224747 Service Kit, Treadle Valve 1 221647 Service Kit, Expello 4 Service Kit, Relay Valve 1 214419 234639 Service Kit, Steering Flow Amplifier Valve 1 255140 Service Kit, Sectional For Control Valve 2

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Bushings and Pins Quantity on Description Allied P/N **Order Quantity** Machine 200744 Bushing, Air Chamber 4 2 219005 Bushing, Cab Mounting Group 071-0723 Bushing, Drive Suspension Group Bushing, Steering Suspension Group 12 501209 Bushing, Drive Suspension Group 4 Bushing, Steering Suspension Group 24 578311 Bushing, Drive Suspension Group 8 Bushing, Steering Suspension Group 24 578312 Bushing, Drive Suspension Group 8 Bushing, Steering Suspension Group 24 578834 Bushing, Drive Suspension Group 8 4 071-0050 Bushing, Power Unit 071-0662 Bushing, Steering Assembly 4 Bushing, Beam End, Drive Suspension Group 071-0728 4 Bushing, Steering Suspension Group 12 071-0821 4 Bushing, Drive Suspension Group Pin, Cylinder, Steering Suspension Group 12 019-1472 Pin, Cylinder, Drive Suspension Group 4 Pin, Drive Suspension Group 4 578309 Pin, Steering Suspension Group Pin, Drive Suspension Group 578310 Pin, Steering Suspension Group 12 Pin, Steering Assembly 019-1264 36 Pin, Steering Assembly 019-1270 2



Bearings			
Allied P/N	Description	Quantity on Machine	Order Quantity
135-0284	Bearing, Carrier, Drivetrain	1	
135-0360	Bearing, Steering Suspension Group	12	
241534	Bearing Cone, Axle Kit	4	
204594	Bearing Cup, Axle Kit	4	
241531	Bearing Cone, Axle Kit	4	
241532	Bearing Cup, Axle Kit	4	
587804	Bearing, Seat Installation	1	
	Bearing,RH Rod End, Steering Layout	14	
135-0372	Bearing,LH Rod End, Steering Layout	14	
	Bearing, Cylinder Assembly, Steering Layout	8	
135-0057	Bearing, Drive Suspension Group	8	
135-0370	Bearing, Engine Mount	4	
136-0177	Bearing Cone, Outer, Steering Suspension Group	24	
136-0179	Bearing Cone, Inner, Steering Suspension Group	24	

Hose Kits

Allied P/N	Description	Quantity on Machine	Order Quantity
588763	Hose Kit; Air System	1	
588764	Hose Kit; Tank Installation, Fuel	1	
207856	Air Intake System	1	
588765	Hose Kit; Power Unit	1	
588766	Hose Kit; Hydraulic System Transmission	1	
588767	Hose Kit; Hydraulic System Hoist	1	
588769	Hose Kit; Hydraulic System Steering	1	
588770	Hose Kit; Hydraulic System Chassis	1	

Hydraulic Valves

Allied P/N	Description	Quantity on Machine	Order Quantity
030-1031	Valve, Shuttle	3	
030-1028	Valve, Gauge Isolator	1	
254173	Valve, Check	1	
254171	Valve, Check	1	
245847	Valve, Check	1	
253982	Valve, Control Valve, 2 Spool	1	
234990	Valve, Steering Flow Amplifier	1	
232904	Valve, Module	1	
232061	Valve, Shift Module	1	



Hydraulic Va	lves cont		
232085	Valve Assembly F/ 232061	5	
233072	Valve Assembly F/ 232061	1	

Air Valves

Allied P/N	Description	Quantity on Machine	Order Quantity
216285	Valve, Relay	1	
204695	Valve, Check	1	
030-1074	Valve, Flow Control	1	
030-0667	Valve, Dash & Air Group	2	
030-1060	Valve, Shuttle	1	
217734	Valve, Expello	4	
030-0044	Valve, Check For Air Tank	2	
030-0024	Valve, Pop-Off	2	
030-1065	Valve, Treadle, Air Horn	2	
211369	Valve, Treadle	1	
030-1058	Valve, Modulating Relay	1	
030-0534	Valve, Quick Release	1	
218928	Valve, Dash & Air Group	2	
030-1063	Valve, Air System	1	
030-1071	Valve, Heater	1	

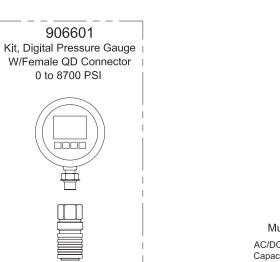
Safety Stock

Allied P/N	Description	Quantity on Machine	Order Quantity
587762	Converter	1	
093-0155	Pump, Hoist	1	
093-0157	Pump, Charge	1	
254888	Pump, Steering	1	
254889	Pump, Pilot	1	
244179	Transmission	1	
109-0158	Transmission Cooler	1	
241543	Differential & Carrier, Rear	1	
241591	Differential & Carrier, Front	1	
241523	Planet Carrier Assembly	4	
098-0343	Axle Shaft	4	
246901	Driveline	1	
578983	Driveline	1	
203257	. Cross Assembly	2	
066-0687	Cylinder, Shutter & Air	2	
578308	Cylinder, Steer & Drive Suspension Group	16	
578619	Cylinder, Steering Group	4	

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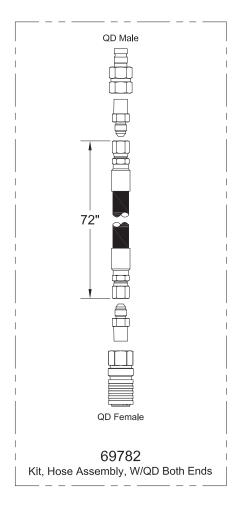
Diagnostic Tools



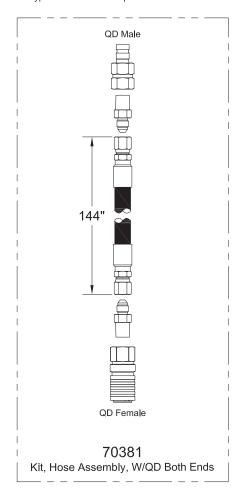


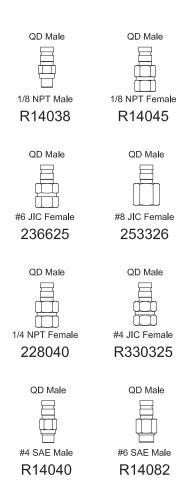
69778 Multi-Meter, 12 Function

AC/DC Voltage & Current, Resistance, Capacitance, Frequency, Type K & IR Temperature, Diode/Continuity, Duty Cycle Non-Contact InfraRed Thermometer CAT III Test Leads Type K Bead Wire Temp Probe Order from Allied Systems Service Parts Department 503-625-2560.



QD Female







Maintenance and Lubrication

Diagnostic Tools				
Allied P/N	Description	On-Hand Quantity (Recommended)	Order Quantity	
906601	0 to 8700 PSI Digital Pressure Gauge W/QD Connector	1		
69778	Multi-Meter, 12 Function	1		
69782	Kit, 72" Hose Assembly, W/QD on Both Ends	1		
70381	Kit, 144" Hose Assembly, W/QD on Both Ends	1		
R14038	Fitting, QD Male x 1/8 NPT Male	1		
R14045	Fitting, QD Male x 1/8 NPT Female	1		
236625	Fitting, QD Male x #6 JIC Female	1		
253326	Fitting, QD Male x #8 JIC Female	1		
228040	Fitting, QD Male x 1/4 NPT Female	1		
R330325	Fitting, QD Male x #4 JIC Female	1		
R14040	Fitting, QD Male x #4 SAE Male	1		
R14082	Fitting, QD Male x #6 SAE Male	1		

Tools				
Allied P/N	Description	On-Hand Quantity (Recommended)	Order Quantity	
243274	Accumulator Recharge Valve	1		
509574	Air Hose Kit	1		
558533	Fire Extinguisher Wrench	1		
537788	Spindle Nut Wrench	1		
588466	Socket Set, 3/8Dr 3/8 To 7/8 22PC	1		
588467	Socket Set, 1/2Dr 3/8 To 1-1/4 30PC	1		
588468	Socket Set, 3/4Dr 7/8 To 2-3/8 29PC	1		
588469	Wrench Set 5/16 To 2-1/2 31PC	1		
588527	Hex Key Set, .025" To 5/8"	1		
69779	Kit, Gauge, 1,000 PSI	1		
69780	Kit, Gauge, 3,000 PSI	1		
69781	Kit, Gauge, 5,000 PSI	1		



Every 10 Hours / Daily

Shift Maintenance Checklist

Note general vehicle condition. Clear away all collected debris - steam clean if necessary. Check for mechanical damage and loose or leaking components. Report all faults to maintenance department.

NOTICE

Always refer to engine manufacture manual(s) before performing any maintenance on engine.

Bef	ore Starting Engine, Check the Following:			
Ref	Component	ОК	NO	ADD
1	ENGINE (Check oil level - check for leaks)			
2	ENGINE BELTS (Check tension - check for damage - change as required)			
3	HYDRAULIC TANK (Check oil level - check for leaks)			
4	HYDRAULIC CYLINDERS (Check for leaks)			
5	RADIATOR & OIL COOLER (Check coolant level - check for leaks; are fins clean and unobstructed?)			
6	AIR CLEANER/INTAKE SYSTEM (Check indicator - clean / change element as required, empty dust cup, check for leaks / damage)			
7	ENGINE CRANKCASE BREATHER (Check)			
8	ENGINE Fuel Water Separator (Drain)			
9	WHEELS & TIRES (Check condition and pressure)			
10	AIR TANK (Check drain valves for correct operation)			
11	LUBRICATION CHECK POINTS (See Page 16)			
12	WALK AROUND INSPECTION OF STRUCTURE (Check welds, leaks, damaged components, etc)			
13	FIRE SAFETY CHECK (Check for accumulated debris in engine compartment, etc)			
14	FIRE SUPPRESSION SYSTEMS (Verify certifications are current)			
Afte	er Starting Engine, Check the Following:			
Ref	Component	ОК	NO	ADD
14	ENGINE (Does it sound normal?)			
15	AIR INTAKE SYSTEM (Check for leaks and damage)			
16	INSTRUMENTS & CONTROLS (Check for normal operation)			
17	EXHAUST SYSTEM (Check for leaks and excessive smoke)			
18	TRANSMISSION (After warming to operation temp, check oil level - check for leaks)			
19	LIGHTS & BACK-UP HORN (Check operation)			
Not	e Anything Abnormal or in Need of Repair:			

Note Anything Abnormal or in Need of Repair:				
Component		Comments		
	LIGHTS			
	DEFROSTER			
	REVERSE WARNING HORN			
	HORN			
	WINDSHIELD WIPERS			
	HEATER			
	AIR CONDITIONER			

OPERATOR	
SUPERVISOR	
DATE	
MODEL	HLT185
SERIAL No	118614
HOUR METER	



Every 50 Hours or Weekly

Checklist

1	Repeat the 10 hour check	ок 🗖	No 🗖
2	Lubricate drive shaft	ок 🗖	Repair 🗖
3	Check for fluid leaks - (oil, fuel and water)	ок 🗖	Repair 🗖
4	Check brakes for adjustment and wear	ок 🗖	Add 🗖
5	Check wheel lug nuts and studs mechanically	ок 🗖	No 🗖
6	Record engine RPM	ок 🗖	Repair 🗖
7	Check battery electrolyte level	ок 🗖	Add 🗖

Allied P/N	Description	Quantity Required for this Interval
219374	Grease, Mobilgrease XHP 222 Special	As Required
238206	Transmission Fluid, Mobil 424	As Required
219371	Hydraulic Oil, Mobil DTE 10 Excel 32	As Required
236077	Engine Oil	As Required
235720	Drive Axle Gear Oil	As Required

MECHANIC	
SUPERVISOR	
DATE	
MODEL	HLT185
SERIAL No	118614
HOUR METER	



Every 250 Hours or Monthly

Checklist

1	Repeat the 50 hour check	ок 🗖	No 🗖
2	Lubricate service points per lube chart	ок 🗖	No 🗖
3	* Take engine oil sample for analysis	ок 🗖	No 🗖
4	* Change engine oil & filters	ок 🗖	No 🗖
5	Change fuel filter	ок 🗖	No 🗖
6	Check axle differential oil level	ок 🗖	Add \square
7	Check axle planetary oil level	ок 🗖	Add 🗖
8	Change Cooling System Filter	ок 🗖	No 🗖
9	Check all hydraulic pressures and record	ок 🗖	No 🗖
10	Check fire suppression actuator	ок 🗖	No 🗖
11	Check brake shoes, drum, linings, rollers, bushings, etc.	ок 🗖	ок 🗖
12	Check and adjust the parking brake	ок 🗖	No 🗖

Allied P/N	Description	Quantity Required for this Interval
236077	Engine Oil	10 Gallons
588694	Engine Oil Filter	1
232153	Engine Coolant Filter	1
587677	Fuel Filter Element	1

^{*} Normal drain period and filter change intervals are for average environmental and duty-cycle conditions. Severe or sustained high operating temperatures or very dusty atmospheric conditions will cause accelerated deterioration and contamination. Change intervals should be adjusted according to the results of oil sampling analysis. Consult your Wagner dealer for assistance in establishing an oil sampling program for your equipment.

MECHANIC	
SUPERVISOR	
DATE	
MODEL	HLT185
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HOUR METER	



Every 500 Hours or Quarterly

Checklist

1	Repeat 250 hour intervals	ок 🗖	No 🗖
2	* Take samples from transmission, axles, and hydraulic system for analysis	ок 🗖	No 🗖
3	Check accumulator pre-charge pressure	ок 🗖	No 🗖
4	* Change hydraulic filters	ок 🗖	No 🗖
5	Lubricate engine and frame access doors	ок 🗖	No 🗖
6	Inspect steering linkage and idlers	ок 🗖	Repair \square
7	Inspect brake system and components	ок 🗖	Repair \square
8	* Change transmission filter cartridge	ок 🗖	No 🗖

Allied P/N	Description	Quantity Required for this Interval
243458	Return Filter Elements	2
588191	Filter Service Kit, 100 GPM Hyd Filter	2
219520	Transmission Filter Cartridge & Seal Kit	1

^{*} Normal drain period and filter change intervals are for average environmental and duty-cycle conditions. Severe or sustained high operating temperatures or very dusty atmospheric conditions will cause accelerated deterioration and contamination. Change intervals should be adjusted according to the results of oil sampling analysis. Consult your Wagner dealer for assistance in establishing an oil sampling program for your equipment.

MECHANIC	
SUPERVISOR	
DATE	
MODEL	HLT185
SERIAL No	118614
HOUR METER	



Every 1,000 Hours or Semi-Annually

Checklist

1	Repeat the 500 hour check	OK □	No □
2	Change transmission oil	ОК □	No □
3	Clean and flush cooling system	ОК □	No □
4	Change hydraulic oil per oil sample test results	OK □	No □
5	Check pins and bushings for wear	ОК □	No □
6	Steam clean machine, inspect for structural cracks	ОК □	No □
7	Have ANSUL representative inspect and recertify fire suppression system	OK □	No □

Allied P/N	Description	Quantity Required for this Interval
238206	Transmission Fluid, Mobil 424	10 Gallons
221340	Anti-Freeze, Premix 50/50	Fill to full mark on surge tank
219371	Hydraulic Oil, Mobil DTE 10 Excel 32	100 Gallons (If oil sample results require change)

MECHANIC	
SUPERVISOR	
DATE	
MODEL	HLT185
SERIAL No	118614
IOUR METER	



Every 2,000 Hours or Annually

Checklist

1	Repeat the 1,000 hour check	ок 🗖	No □
2	Drain, flush and fill differential	ок 🗖	No □
3	Drain, flush and fill planetaries	ок 🗖	No □
4	Change hydraulic oil	ок 🗖	No □
5	Have Allied representative inspect machine (annually)	ок 🗖	No □

Allied P/N	Description	Approximate Quantity Required for this Interval
	Axle - Differential - Rear	6 U.S. Gallons
235720	Axle - Differential - Front	6 U.S. Gallons
	Planetaries	8 U.S. Gallons (2 Gal Each)
239408	Additive For Front & Rear Differential	1 QT Each
219371	Hydraulic Oil, Mobil DTE 10 Excel 32	100 Gallons

MECHANIC	
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HOUR METER	



Major Overhaul

Checklist

1	Replace all hydraulic hoses	ок 🗖	No 🗖
2	Rebuild differentials	ок 🗖	No 🗖
3	Rebuild hydraulic cylinders	ок 🗖	No 🗖
4	Rebuild hydraulic valves	ок 🗖	No 🗖
5	Rebuild transmission	ок 🗖	No 🗖
6	Rebuild torque converter	ок 🗖	No 🗖
7	Replace pumps or contact Allied Systems for servicing.	ок 🗖	No 🗖
8	Replace steering idler bearings	ок 🗖	No 🗖

Kits

Allied P/N	Description			
R14093	Service Kit, Front Differential, Pinion & Side Gear	1		
N14093	Service Kit, Rear Differential, Pinion & Side Gear	1		
241586	Service Kit, Front Differential, Ring & Pinion	1		
241300	Service Kit, Rear Differential, Ring & Pinion	1		
241587	Service Kit, Front Differential, Cap & Cover Assembly	1		
241307	Service Kit, Rear Differential, Cap & Cover Assembly	1		
241593	241593 Service Kit, Front Differential, Sub Assembly			
241588	241588 Service Kit, Rear Differential, Sub Assembly			
241589	Service Kit, Front Differential, Case	1		
241309	Service Kit, Rear Differential, Case	1		
587692	7692 Service Kit, Planet Carrier			
578377	Service Kit, Steering & Drive Suspension Cylinders	16		
009-1508	Service Kit, Steering Group Cylinders	4		
587623	587623 Service Kit, Transmission			
570774	570774 Service Kit, Converter			
218966	Service Kit, Brake Valve	2		
247515	Service Kit, Quick Release Valve	1		
247516	7516 Service Kit, Modulating Relay Valve Cartridge & Diaphragm			

	MECHANIC
	SUPERVISOR
	DATE
HLT185	MODEL
118614	SERIAL No
	HOUR METER



Major Overhaul continued

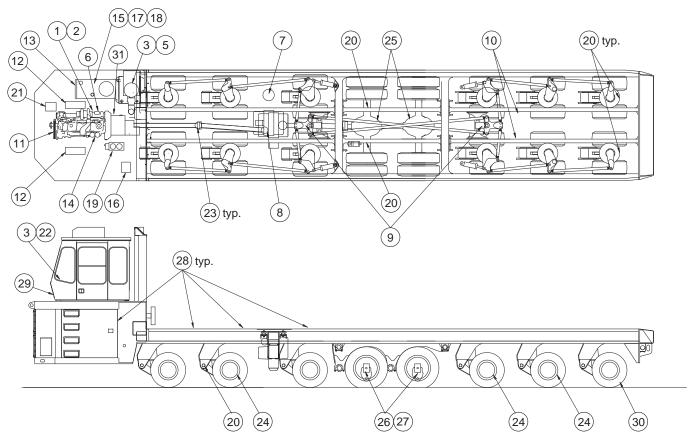
Kits

Allied P/N	Description	Quantity Required for this Interval
224747	Service Kit, Treadle Valve	1
221647	Service Kit, Expello	4
214419	Service Kit, Relay Valve	1
234639	Service Kit, Steering Flow Amplifier Valve	1
255140	Service Kit, Sectional For Control Valve	2
255141	Service Kit, Mid-Inlet For Control Valve	4
254108	Shoe, Brake	8
254116	Service Kit, Hardware, Brake	4
588763	Hose Kit; Air System	1
588764	Hose Kit; Tank Installation, Fuel	1
207856	Air Intake System	1
588765	Hose Kit; Power Unit	1
588766	Hose Kit; Hydraulic System Transmission	1
588767	Hose Kit; Hydraulic System Hoist	1
588769	Hose Kit; Hydraulic System Steering	1
588770	Hose Kit; Hydraulic System Chassis	1

	MECHANIC
	SUPERVISOR
	DATE
HLT185	MODEL
118614	SERIAL No
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Maintenance and Lubrication Checkpoints



	Checkpoint	Interval		Checkpoint	Interval
1	Engine Oil Filter	Daily	16	Flow divider gearbox - check oil level	Every 250 Hours
2	Engine Oil Level Dipstick	Daily	17	Hydraulic tank breather	Every 150 Hours
3	Fuel level gauge/sight gauge	Daily	18	Hydraulic suction filters	Every 1000 Hours
4	Engine air cleaner (restriction/leaks)	Daily	19	Hydraulic pressure filters	Every 1000 Hours
5	Engine pre-cleaner	Daily	20	Lubrication points	Every 250 Hours
6	Engine Coolant Filter	Every 250 Hours	21	Cooling system (level, leaks)	Daily
7	Engine Fuel Filters	Every 250 Hours	22	Gauges and indicators (acceptable readings)	Daily
8	Transmission oil level	Daily	23	Driveline lube points	Every 50 Hours
9	Steering idler pivot lube points	Every 250 Hours	24	Brake shoes, drum, linings, rollers, bushings, etc.	Every 250 Hours
10	Air/hydraulic brake actuator fluid level	Daily	25	Differential oil level (2 places)	Every 250 Hours
11	Engine Belts (condition and tension)	Daily	26	Planetary axle housing oil level (4 places)	Every 250 Hours
12	Batteries	Every 250 Hours	27	Drive axles - slack adjuster and cam bushing lube points	Every 250 Hours
13	Hydraulic Oil level sight gauge	Daily	28	Engine, deck and frame access door hinges (10 places)	Every 500 Hours
14	Transmission Filter	Every 500 Hours	29	Steering column u-joints and slip (6 places)	Every 2500 Hours
15	Hydraulic return filter gauge	Daily	30	Condition of wheels and tires	Daily
			31	Block heater cord	