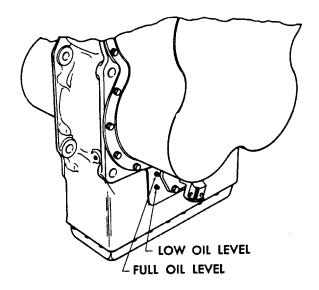


Transmission Dipstick Marking Instructions

Most Transmission dipsticks are shipped from the factory without high and low marks. Use the following procedures to mark transmission dipsticks.



Identifying and Marking the Low Mark

- 1. Insert the new, unmarked dipstick into the dipstick tube.
- 2. Fill the torque converter and transmission through the filler opening until fluid comes out the LOW oil check plug hole.
- 3. Replace the LOW oil check plug.
- 4. Run the engine for two minutes at 500-600 rpm to prime the torque converter and hydraulic lines.
- 5. With the engine running remove the LOW oil check plug. Add oil until oil starts to run from the LOW oil check plug hole.
- 6. Replace the LOW oil check plug.

- 7. Recheck the oil level with the oil at 180-200° F (82-93° C). If the oil level is not at the LOW oil plug, then continue to add oil until the oil starts to run from the LOW oil plug hole.
- 8. Using an etching tool create the LOW oil mark. See illustration that follows.



Identifying and Marking the High Mark

- 1. Remove the FULL oil plug.
- 2. Fill the transmission until oil starts to run from the FULL oil level plug hole.
- 3. Replace the FULL oil plug.
- 4. Remove the dipstick and mark the FULL oil mark using an etching tool.