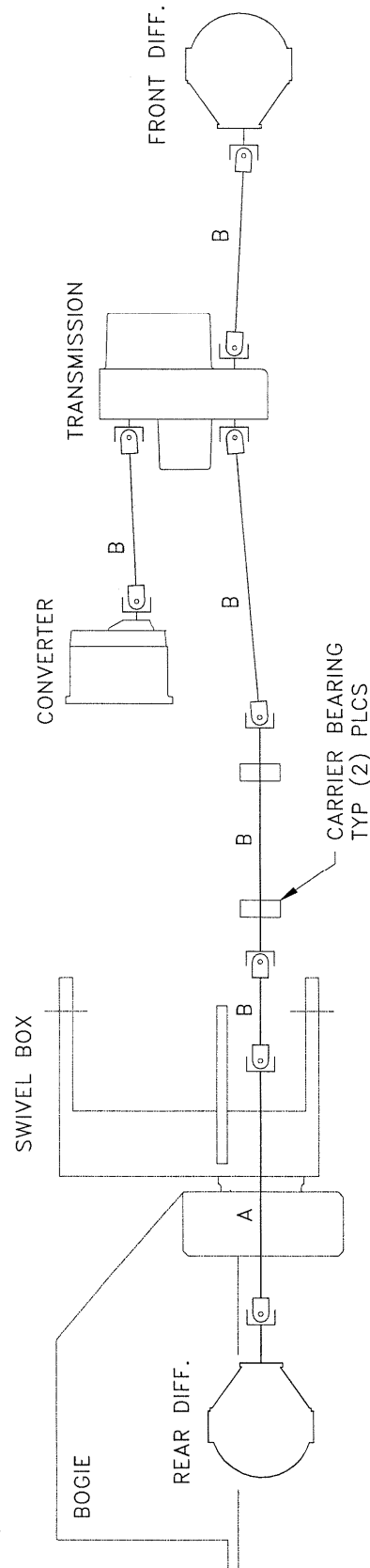


Driveline Flange Orientation L480, L490, L4100, & L4115

DRIVELINE FLANGE ORIENTATION L480, L490, L4100, AND L4115



'A' DRIVELINES ARE ASSEMBLED WITH YOKE
ENDS ORIENTATION $90 \pm 3^\circ$ OFF FROM EACH OTHER.

'B' DRIVELINES ARE ASSEMBLED WITH YOKE
ENDS IN LINE WITH EACH OTHER $\pm 3^\circ$.

WARNING!

**FAILURE TO MAINTAIN DRIVELINE YOKE ORIENTATION AND PROPER
ANGULARITY WILL CAUSE SEVERE DAMAGE TO ALL DRIVETRAIN COMPONENTS**

PLEASE ADDRESS ANY QUESTIONS TO YOUR LOCAL AUTHORIZED ALLIED SYSTEMS DISTRIBUTOR.