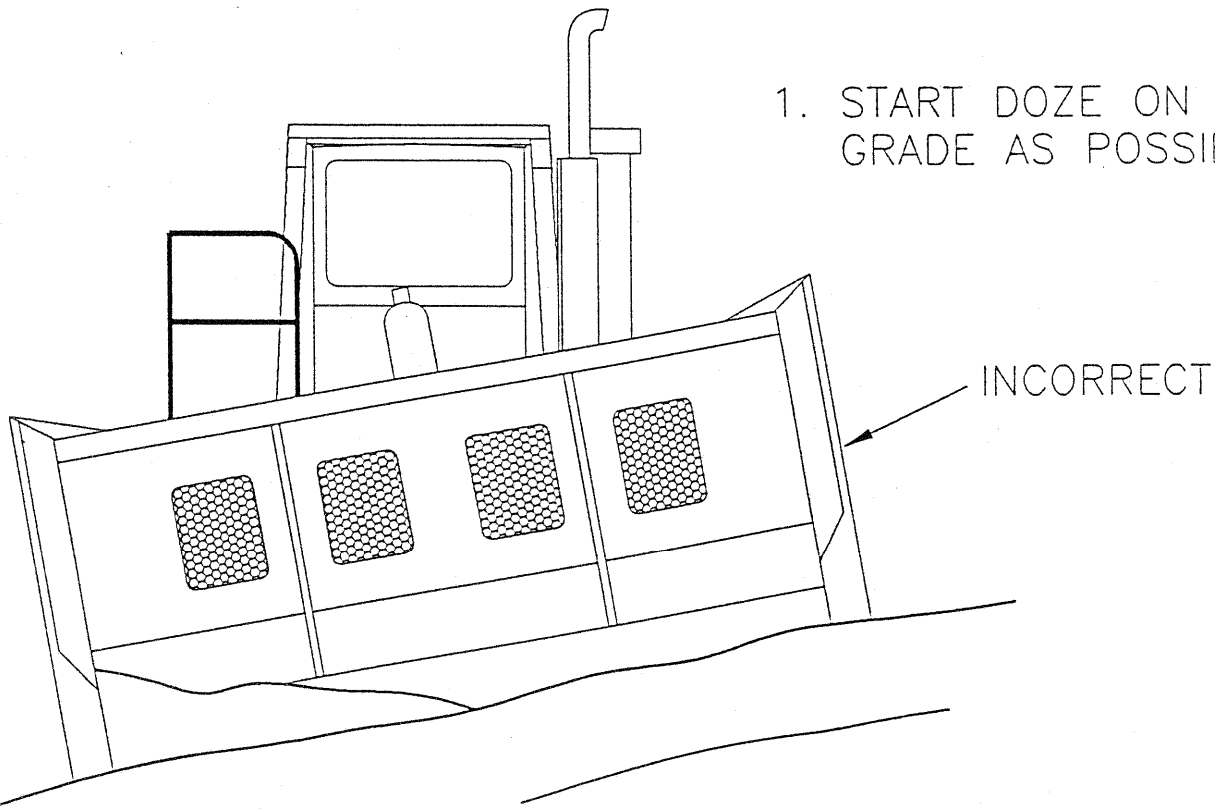
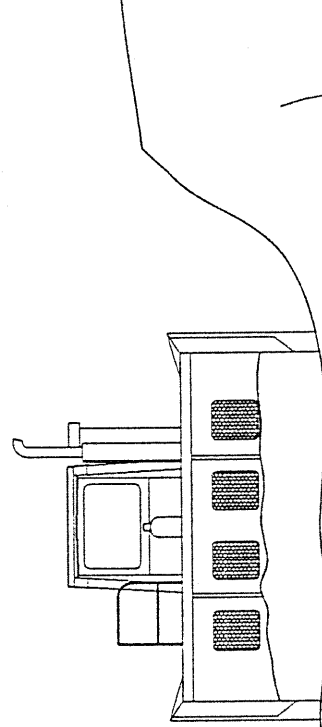


1. START DOZE ON AS LEVEL
GRADE AS POSSIBLE.

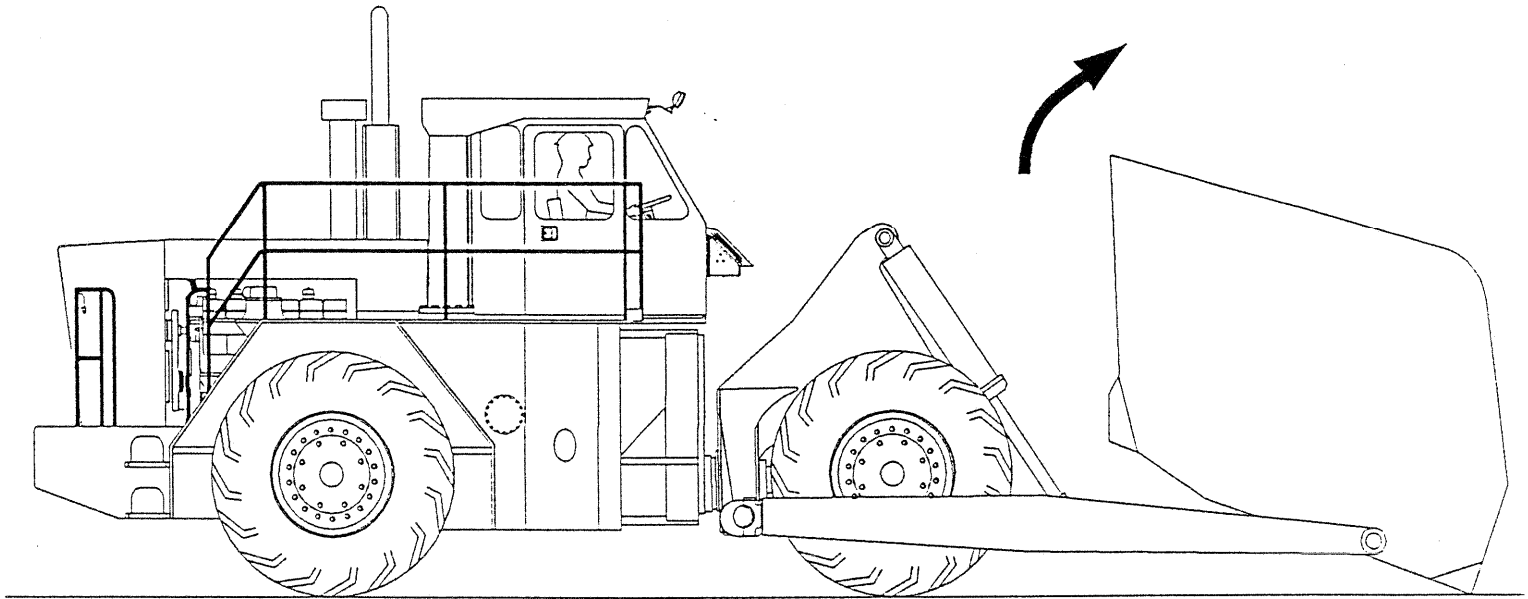


2. FILL THE BUCKET GRADUALLY.

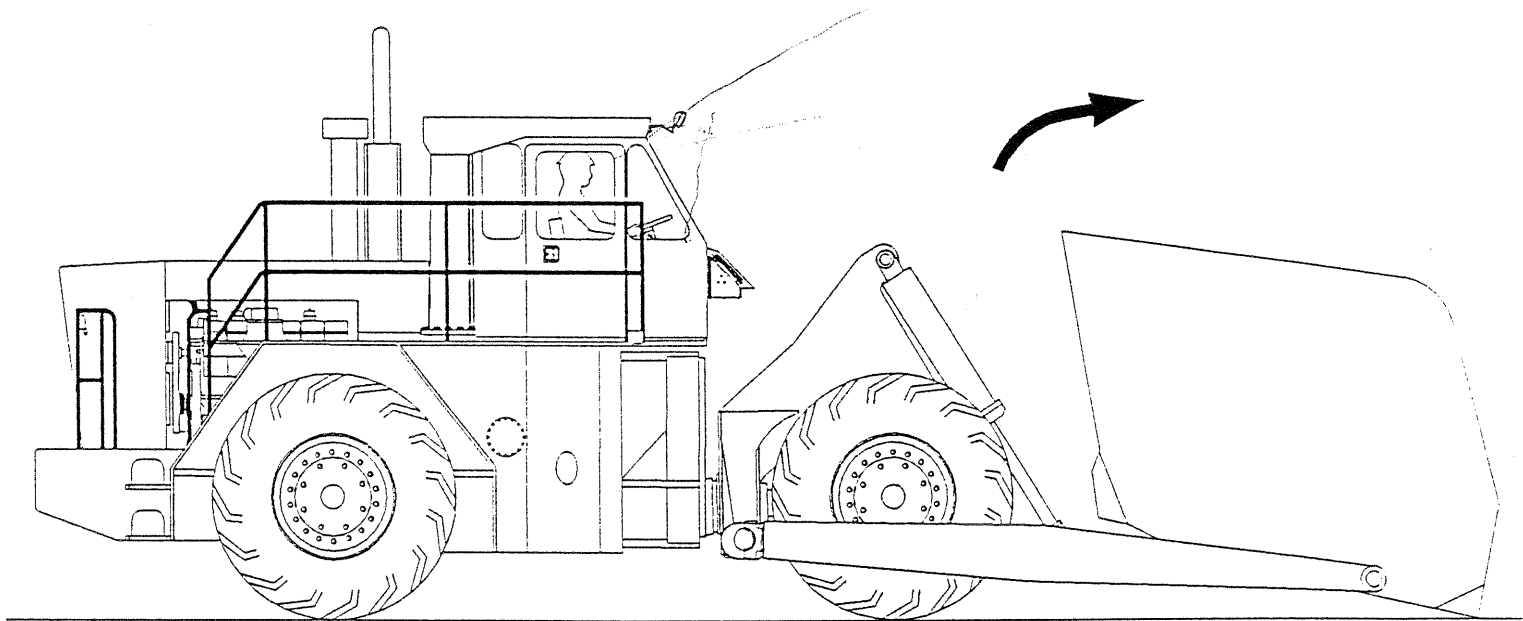


3. DO NOT CUT IN ONE SLOT ONLY,
KEEP PILE AS LEVEL AS POSSIBLE.

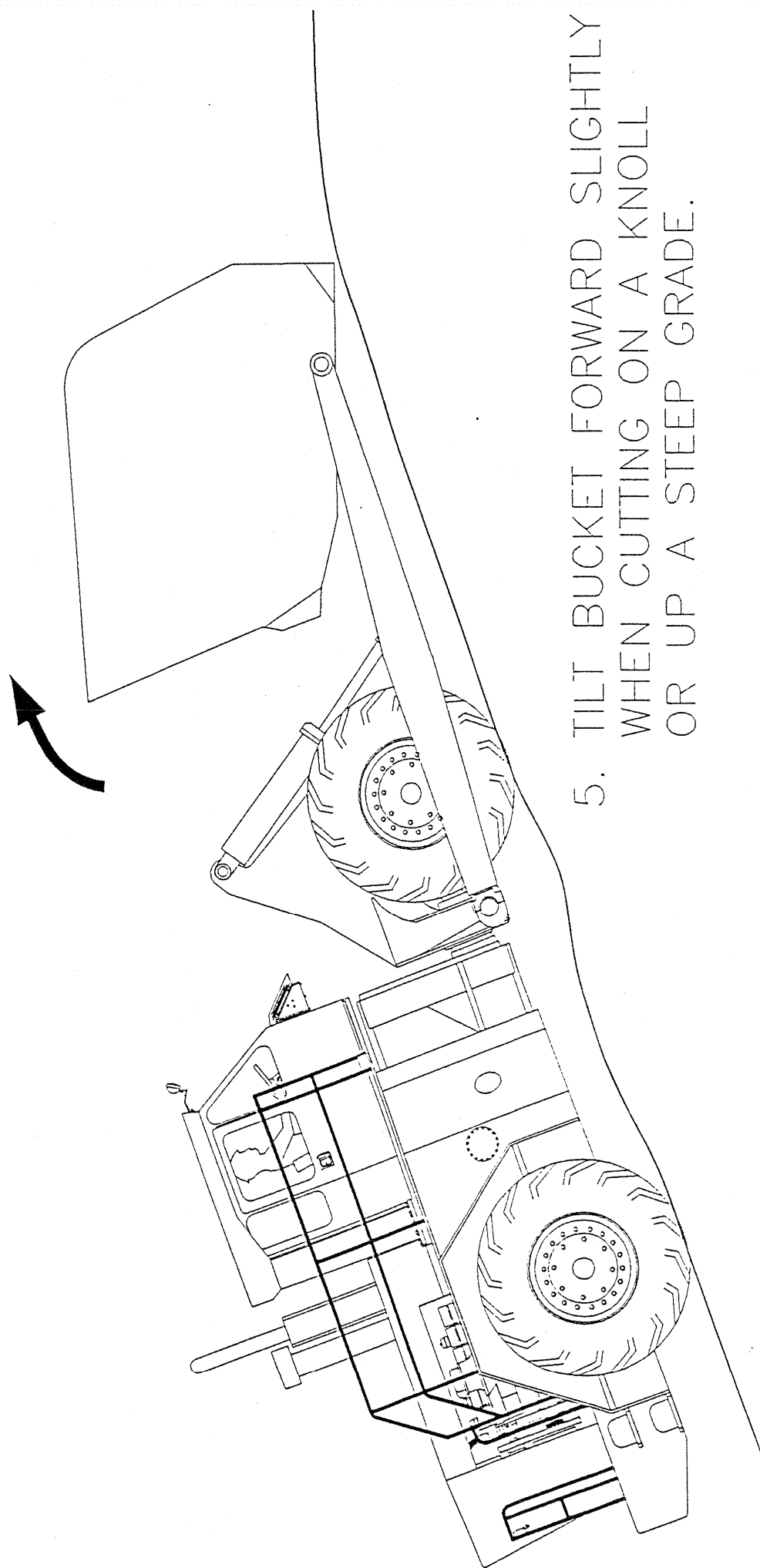
4. TILT BUCKET FORWARD SLIGHTLY TO INCREASE THE CUT AND ALSO WHEN WORKING IN STIFF MATERIAL TO REDUCE THE DRAG ON THE BOTTOM OF THE BUCKET.



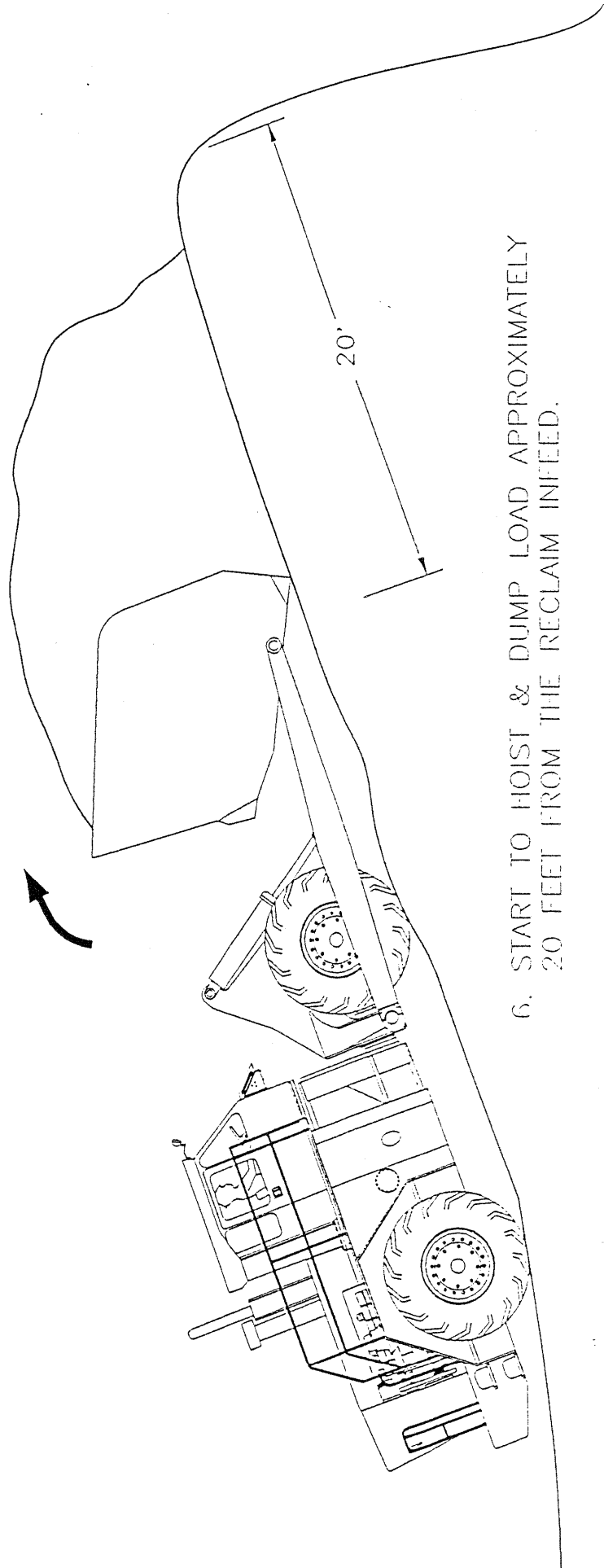
INCORRECT



CORRECT

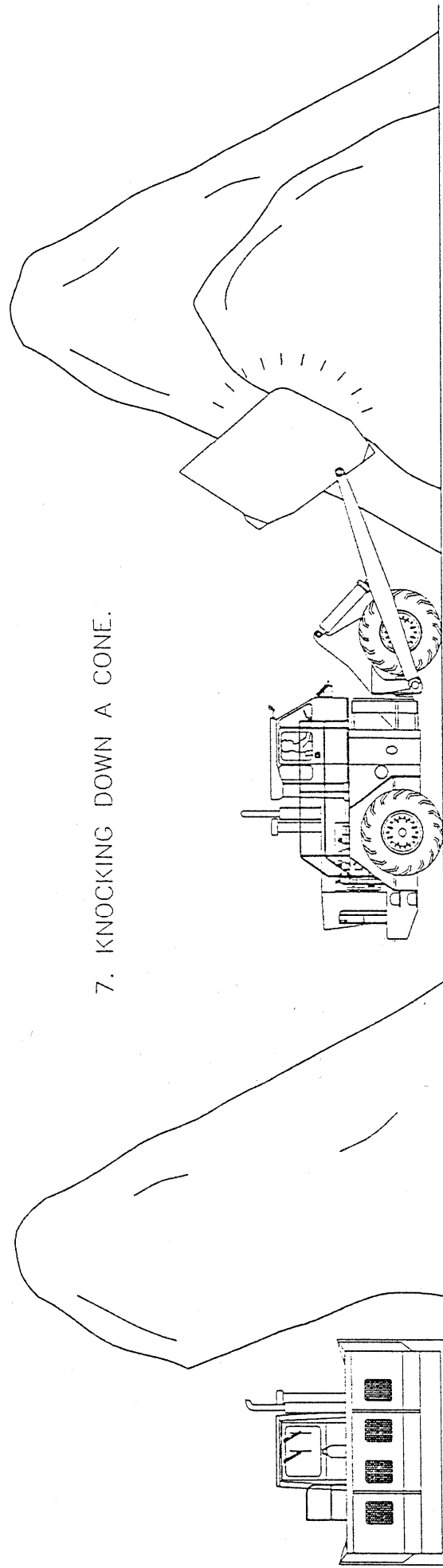


5. TILT BUCKET FORWARD SLIGHTLY
WHEN CUTTING ON A KNOLL
OR UP A STEEP GRADE.



6. START TO HOIST & DUMP LOAD APPROXIMATELY
20 FEET FROM THE RECLAIM INFEED.

7. KNOCKING DOWN A CONE.

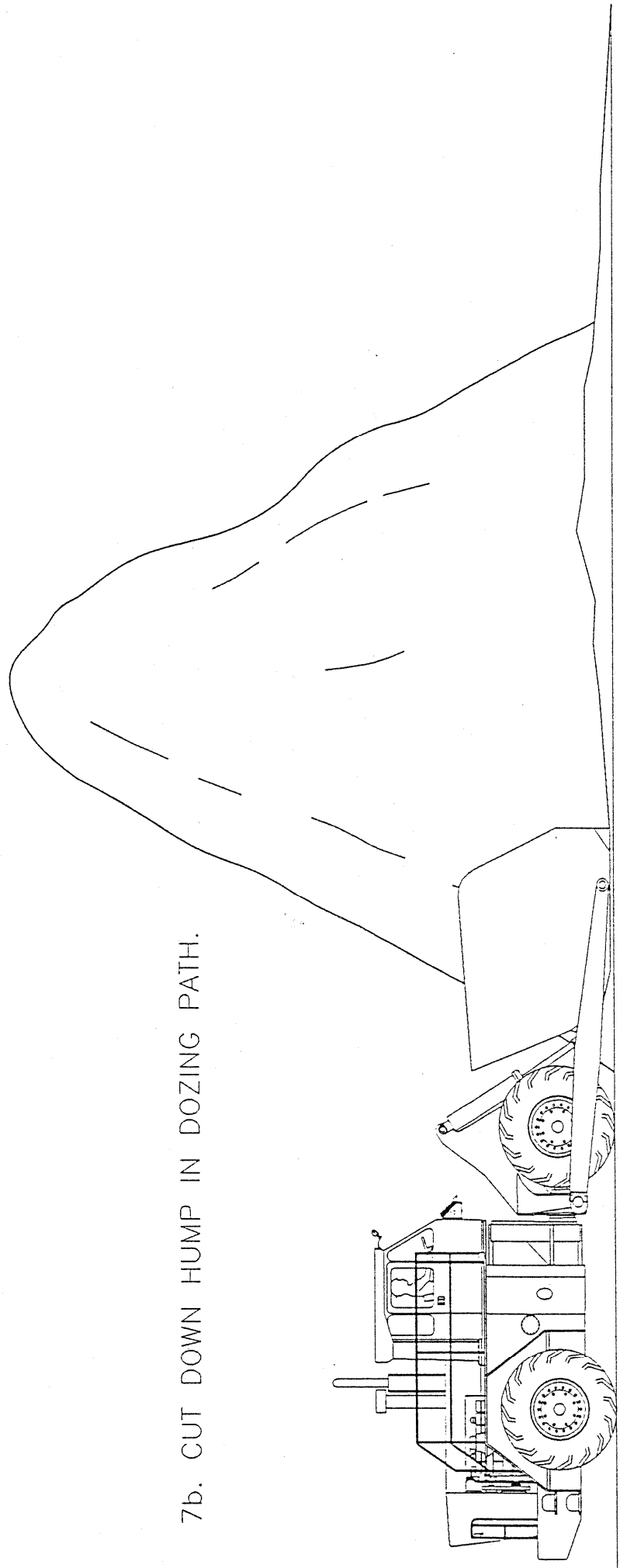


SIDE VIEW

FRONT VIEW

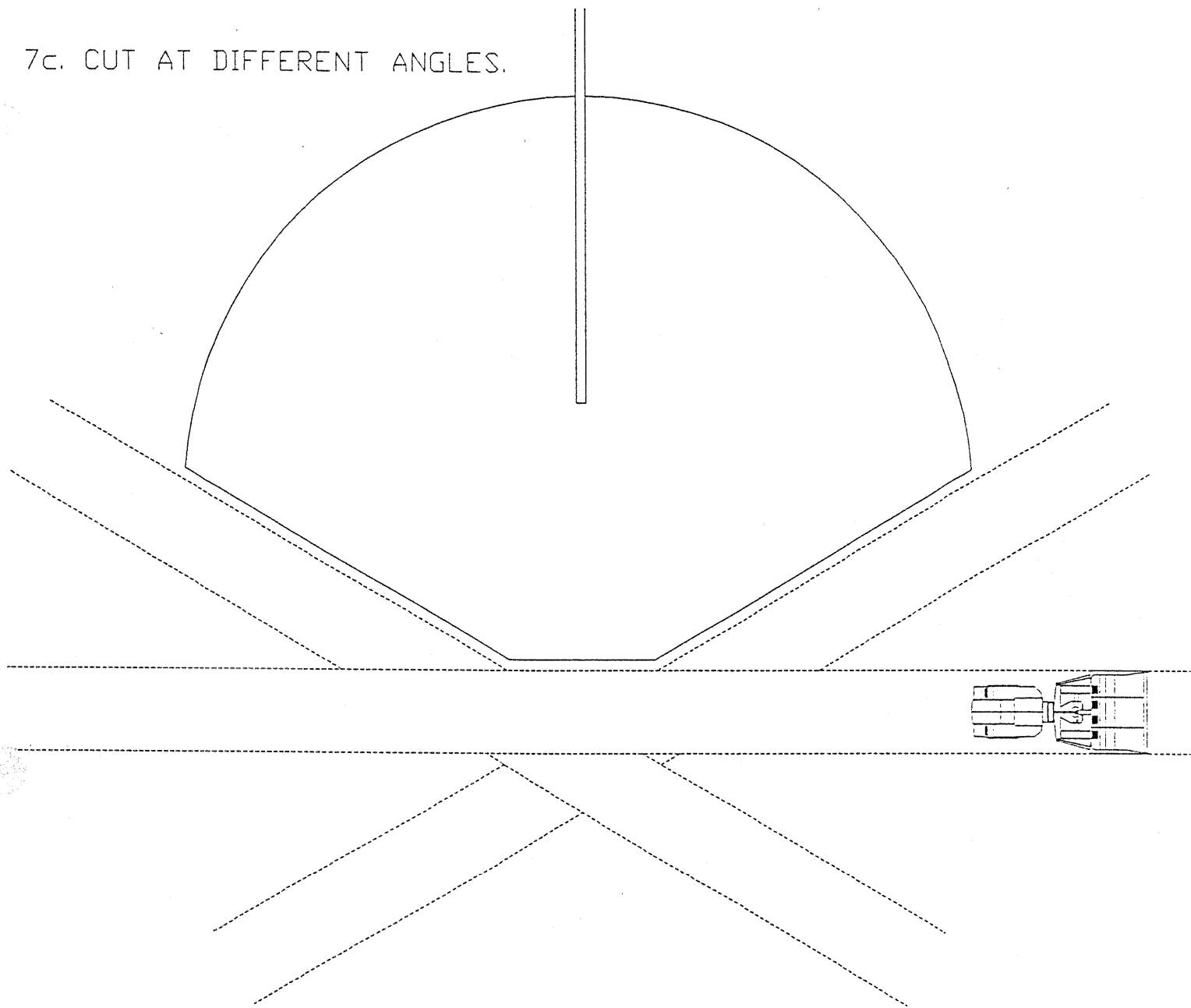
7a. DO NOT CUT INTO
CONE WITH BUCKET
TOO HIGH.

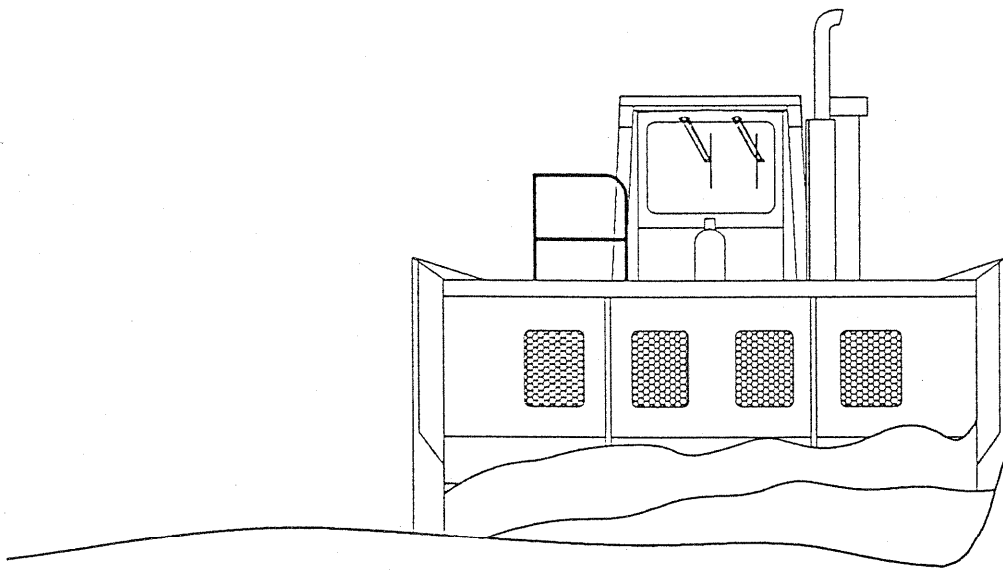




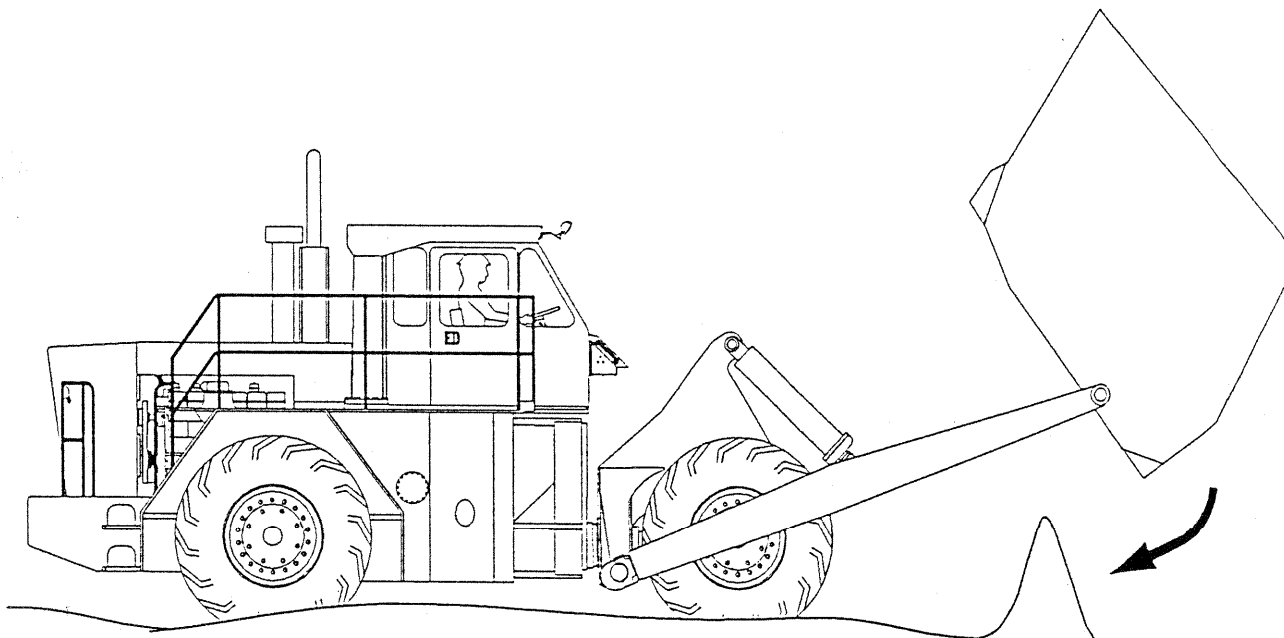
7b. CUT DOWN HUMP IN DOZING PATH.

7c. CUT AT DIFFERENT ANGLES.





8. WHEN CUTTING THE EDGE OF
A PILE, LEAVE A 2 FOOT BERM.



9. YOU CAN BACK BLADE WITH
THE BUCKET TILTED FORWARD.



10. BUILDING A ROAD OFF A PILE.