



**Bucket Arm Torque Specifications  
Chip Handling & Coal Dozers**

Proper torquing values in connecting Bucket Push Arms are as follows:

1. Use only 1 x 8NC x 5 Socket Head, Grade 8 Capscrews; P/N 09421695, and 1NC Hex Nut; P/N 530887.
2. Capscrews are to be torqued to 830 Ft/Lbs. Nuts are to be torqued to 400 Ft/Lbs.
3. Loctite #277 should be used when installing capscrews and nuts.

NOTE: If proper procedures and torque specifications are not followed, capscrew failure and possible push arm damage may occur.

Torque on these bolts should be checked every 2000 Hrs. after initial installation.