07/24/2024

Data Link - Test (M0170502-03)

SMCS - 1900 i10207530

Use this procedure to troubleshoot the Data link system. Also use this procedure if a diagnostic code in Table 1 is active or easily repeated.

Table 1

J1939 Code and Description	CDL Code and Description	Comments
639-9 J1939 Network #1 : Abnormal Update Rate	247-9 SAE J1939 Data Link : Abnormal Update Rate	Communication has been lost to one or more of the devices on the datalink. If multiple devices are not communicating, there is likely a problem with the data link wiring, power, or ground circuits.
639-14 J1939 Network #1 : Special Instruction	247-14 SAE J1939 Data Link : Special Instruction	The affected ECM is missing expected parameters.
1231-9 J1939 Network #2 : Abnormal Update Rate	2348-9 SAE J1939 Data Link #2 : Abnormal Update Rate	Communication has been lost to one or more of the devices on the datalink. If multiple devices are not communicating, there is likely a problem with the data link wiring, power, or ground circuits.
1231-14 J1939 Network #2 : Special Instruction	2348-14 SAE J1939 Data Link #2 : Special Instruction	The affected ECM is missing expected parameters.
1235-9 J1939 Network #3 : Abnormal Update Rate	5856-9 SAE J1939 Data Link #3 : Abnormal Update Rate	Communication has been lost to one or more of the devices on the datalink. If multiple devices are not communicating, there is likely a problem with the data link wiring, power, or ground circuits.
1235-14 J1939 Network #3 : Special Instruction	5856-14 SAE J1939 Data Link #3 : Special Instruction	The affected ECM is missing expected parameters.

2853-9 Communications Connection : Abnormal Update Rate	N/A	Communication has been lost to one or more of the devices on the datalink. If multiple devices are not communicating, there is likely a problem with the data link wiring, power, or ground circuits.
3360-9 Aftertreatment #1 DEF Controller : Abnormal Update Rate	3820-9 Aftertreatment #1 DEF Controller #1: Abnormal Update Rate	The DCU triggered a CAN communication diagnostic code and shut the SCR system down. Troubleshoot and repair the same as a 1235-9 code, perform an Aftertreatment System Functional Test to verify the repair

Table 2

Table 2	
Associated Diagnost	tic Trouble Codes
J1939 Code	CDL Code
5965-5	3838-5
5965-6	3838-6
5966-6	3965-6
	</td

If the Cat® Electronic Technician (ET) will not communicate with the ECM, refer to Troubleshooting, "Electronic Service Tool Does Not Communicate" before you begin this procedure. The procedure verifies that electrical power is being supplied to the ECM and to the service tool connector.

The Systems Communication Status is located under the diagnostics tab in Cat ET. Click the "System Communication Status" option. Once the screen opens up, the information will automatically be loaded from the ECM. If there is an issue with the data link and the data link is repaired, the "Load from ECM" button will have to be clicked again to see the updated status. If there are communication issues between multiple modules, each module can be selected individually to determine which components are having communication issues. If the problem is intermittent, the "View History" button can be clicked to see all the communication faults that have previously logged.

Table 3

Cat® ET Diagnostic Code Cross Reference to Wiring Schematic		
Code Description Data Link		
J1939 Network #1	Can A	

J1939 Network #2	Can B
J1939 Network #3	Can C



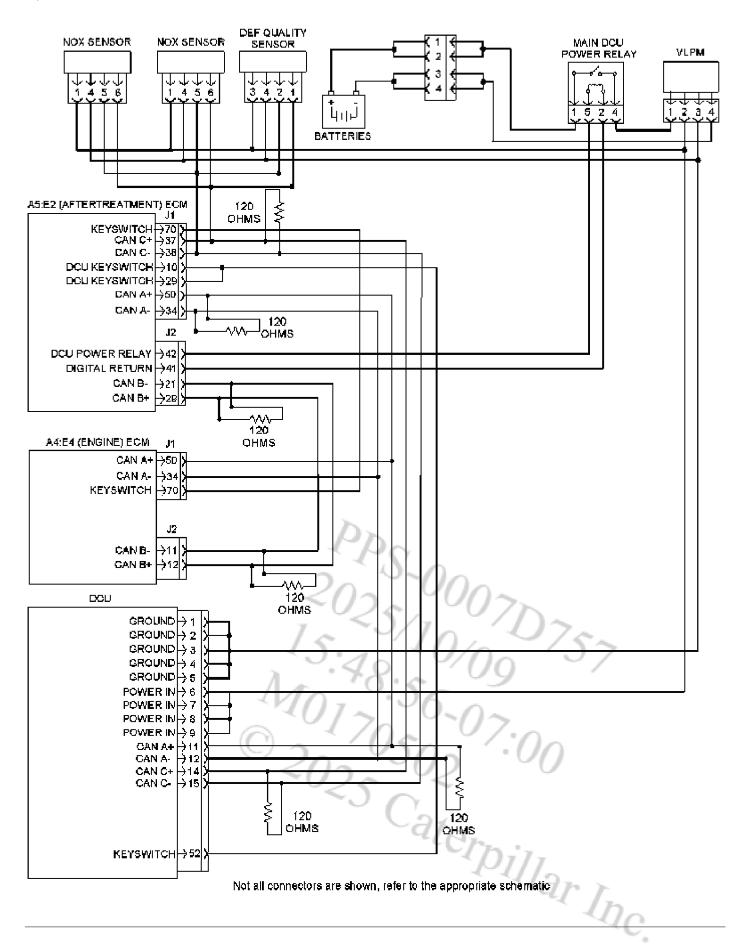


Illustration 1 g06156053

Note: The DEF Quality Sensor is from the factory on 2017model or later.

Note: The DEF Quality Sensor can be added to 2016and older models.

-9 Detected Problems:

Device 1 is unable to communicate on the data link.

• Device 1 cannot communicate with other devices on the data link, but can communicate with the service tool, indicating a problem with the data link wiring.

Device 1 is unable to communicate with Device 2 on the data link.

• Device 1 cannot communicate with Device 2, indicating a problem with the data link wiring, power or ground circuit, or Device 2.

Note: If a 639-9 or 247-9 code is active and the "System Communication Status" indicates a communication problem with the "Aftertreatment #1 DEF Sensor", confirm that the "Aftertreatment #1 DEF Quality Sensor Installation Status" configuration parameter is programmed properly.

The "Aftertreatment #1 DEF Quality Sensor Installation Status" parameter must be programmed to "Not Installed", if equipped with a DEF header having a 3-pin connector without an internal DEF quality sensor. A 2016or older model may have a DEF Quality Sensor Manifold having a 4-pin connector installed in the DEF tank and the "Aftertreatment #1 DEF Quality Sensor Installation Status" programmed to "Not Installed".



Illustration 2

a06741426

3-pin connector DEF Manifold without DEF Quality Sensor



Illustration 3 g06741435

4-pin connector DEF Manifold with DEF Quality Sensor

Description	Value	IT
☐ 🕌 ECM Identification Parameters		
🗉 👑 Selected Engine Rating		
🗓 👸 Speed Control		
∃ 😸 Engine Configuration Parameters		
∄ 👸 Engine Idle Shutdown		
∃ 🕌 Delayed Engine Shutdown		
🖽 👑 Fan Control		
☐ 👸 Aftertreatment Configuration		
-ARD Manual Disable Status	Not Disabled	
- High Soot Load Aftertreatment Protection Enable Status	Enabled	
-Operator Inducement Progress Configuration	Reduced Performance	
- © Operator Inducement Regulation Configuration	Worldwide	
-Operator Inducement Emergency Override Enable Status	Disabled	
-Operator Inducement Emergency Override Activation	Not Activated	
-Operator Final Inducement Action	Shutdown	
Delayed Engine Shutdown Aftertreatment Gas Temperature Threshold	428.0 Deg F	
Aftertreatment #1 DEF Quality Sensor Installation Status	Not Installed	
🗉 👸 System Settings		
⊞ 🕌 Security Access Parameters		

PIIIar Inc.

Illustration 4 g06741741

DEF Quality Sensor Installation

-14 Detected Problems:

Device 1 is unable to obtain a network address on the data link.

• Device 1 is trying to claim the same address as another Device. An example of this is 2 devices being configured the same.

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Device 1 detects a failed address claim from Device 2 on the data link.

• Device 1 detects that Device 2 is trying to claim the same address as another device.

Device 1 is not receiving all expected parameters from Device 2 on the data link.

- alleu . • A component is configured as installed in the device, but is not installed on the application.
- The incorrect component is installed.
- The incorrect software file has been installed.

Table 4

Troubleshooting Test Steps	Values	Results
 1. Check for Associated Diagnostic Trouble Codes A. Establish communication between Cat ET and the ECM. Refer to Troubleshooting, "Electronic Service Tools", if necessary. B. Download the "Warranty Report" from the engine ECM before performing any troubleshooting or clearing diagnostic trouble codes. Troubleshoot any associated diagnostic codes that are present before continuing with this procedure. 	Associated Codes	Result: An associated diagnostic trouble code is not active or logged. Proceed to Test Step 2. Result: An associated code is active or logged. Repair: Troubleshoot the associated codes before continuing with this procedure. Refer to Troubleshooting, "Diagnostic Trouble Codes" to troubleshoot the associated diagnostic code.
2. Use the "System Communication Status" to Determine the Communication Issue A. In Cat ET, click the "Diagnostics" tab on the tool bar.	Component Identified	Result: A -9 code is active. Repair: Refer to the above -9 detected problems for more information.
B. Select the "System Communication Status" ://sis2.cat.com/#/print-preview/service/1af61382-8d72-459c-8ee0-3402c5	13-0n/	Proceed to Test Step 6.

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option from the drop-down list.	5/10	Result: A -14 code is active.
Note: The Aftertreatment #1 Intake NOx	~ 10/0	37
Level Sensor is displayed as Aftertreatment	8.2	Refer to the above -14 detected
#1 Information #1 in some versions of	.06.0	problems for more information.
software.	0-0	7.0
2025	$C_{\partial t_0}$	If the NOx sensors are listed as Device 2, Proceed to Test Step 3.
	(C)	For all other components,
	1	Proceed to Test Step 4.
		ar Inc
		~C.
		Result: The part number is
		correct for the application.
3. Check the Part Number of the		Proceed to Test Step 4.
Component		Result: The part number is
A. Locate the part number of the component	Part Number	incorrect for the application. Repair: Replace the component
that was identified by the "System Communication Status". Check to see if the part number is correct for the application.	T art Number	with the correct part number. Refer to Special Instruction, REHS8151 for special handling instructions if replacing a NOx sensor.
		Proceed to Test Step 11.
4. Check the Software Flash File (if	Flash File	Result: The flash file is correct
applicable)	T IGOTT IIC	for the application.
A. Check the flash file part number to make sure that the file matches the most current revision.		Proceed to Test Step 5. Result: The flash file is
TOVISION.		incorrect for the application.
		micorroot for the application.

P	٥٥	Repair: Reflash the component to the correct flash file.
203	5-000	Proceed to Test Step 11.
15:4 Mo13	8:56-0	Result: The components are configured correctly.
5. Check the Programmable Parameters	0500	Repair: A failed component has been identified. Replace the failed component.
A. Navigate to the configuration screen in Cat ET.	Cata	Proceed to Test Step 11.
B. Identify the component that logged the -14 code.	Configuration	Result: The components are not configured correctly.
C. Determine if the component is configured correctly for the application.		Repair: Configure the components properly for the application.
		Proceed to Test Step 11.

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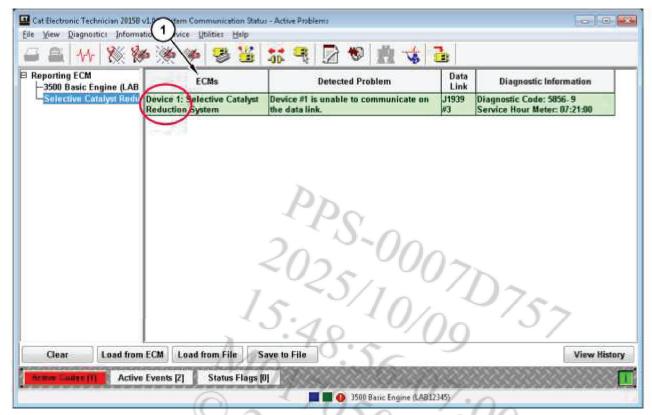


Illustration 5 g03846524

Device 1 present

(1) Column 1

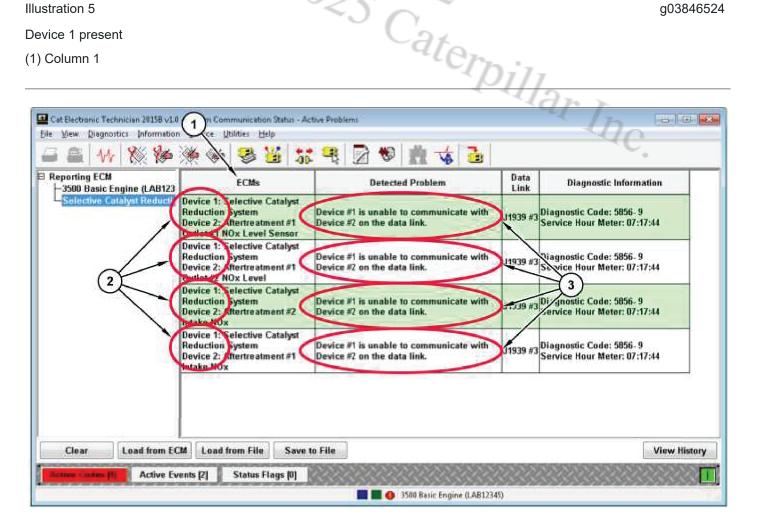


Illustration 6 g03846007

Device 1 and Device 2 present

- (1) Column 1
- (2) Multiple Device 1 and Device 2 can be displayed
- (3) Device 2 is the affected ECM/device that cannot be recognized by Device 1. Device 2 is the ECM/device with the problem.

Table 5

Troubleshooting Test Steps	Values	Results
6. Use the System Communication Status to Determine the Cause A. Determine if both Device 1 and Device 2 are present in the "Device's" column (1) within the "System Communication Status" screen. Refer to Illustration 6. Note: The Aftertreatment #1 Intake NOx Level Sensor is displayed as Aftertreatment #1 Information #1 in some versions of software.	Component Identified	Result: Device 1 and Device 2 are both present. Record the devices identified as Device 1 and Device 2 in column 1. Refer to Illustration 6 Proceed to Test Step 7. Result: Only Device 1 is present. Record the device identified as Device 1 in column 1. Refer to Illustration 5 Proceed to Test Step 9.
 7. Check the Resistance of the Data link A. Turn the keyswitch to the OFF position. B. Measure the resistance of the datalink between Device 2 datalink (CAN +) wire and the datalink (CAN -) wire on the wiring 	60+/-10 Ohms	Result: The resistance is less than 50 Ohms. There are more than 2 terminating resistors installed in the wiring harness or a short circuit has been detected.

harness connector of Device 2. Refer to **Repair:** Repair or replace parts as the appropriate wiring diagram. necessary. **Note:** If Device 2 is the Aftertreatment Proceed to Test Step 11. Diesel Exhaust Fluid Controller (DCU), the 398-5063 Break-out Connector must be **Result:** The resistance is 60 ±10 used to prevent damage to the DCU Ohms. connector. The terminating resistors are OK. Proceed to Test Step 8. **Result:** The resistance is 120 ±10 Ohms. There is a problem with a terminating resistor. **Repair:** Check the resistance on each terminating resistor. Replace the failed terminating resistor. Proceed to Test Step 11. Result: The resistance is greater than 130 Ohms. There is a problem with both terminating resistors or an open circuit has been detected. Repair: Determine the cause of the problem. Repair the problem, when possible. Replace parts, if necessary. Verify that the problem is resolved. Proceed to Test Step 11. **Result:** The voltage is not equal to battery voltage. 8. Check the Power and Ground to Battery

	1	
Device 2	Voltage	
		There is an open or short in the wiring
A. Turn the keyswitch to the ON position.		circuit. Repair or replace the wiring
		circuit as necessary. Refer to the
B. Measure the voltage between the		machine-specific schematic for wiring
battery (+) and battery (-) terminals on the		information.
wiring harness connector of Device 2.		
Refer to the appropriate wiring diagram.		Proceed to Test Step 11.
The second secon		
Note: If Device 2 is the DCU, the 398-		
5063 Break-out Connector must be used		Result: The voltage is equal to battery
to prevent damage to the DCU connector.		voltage and Device 2 is NOT the DCU.
to prevent damage to the DCO connector.		Voltage and Device 2 is NOT the DCO.
		Panair: Panlace the component
		Repair: Replace the component
		identified as Device 2.
		Refer to Special Instruction,
		REHS8151 for special handling
		instructions if replacing a NOx sensor.
		Proceed to Test Step 11.
		Result: The voltage is equal to battery
		voltage and Device 2 is the DCU.
-	299	Proceed to Test Step 10.
2	0-0	00
<	125	0072
9. Check the Resistance of the Data	60+/-10	Result: The resistance is less than 50
Link	Ohms	Ohms.
1	48.	100
A. Turn the keyswitch to the OFF position.	. 36	There are more than 2 terminating
~ ()	120	resistors installed in the wiring harness
B. Measure the resistance of the data link	1000	or a short circuit has been detected.
between ECM 1 data link (+) wire and the	500	0 '00
data link (-) wire on the wiring harness	15	Repair: Repair or replace parts as
connector of ECM 1. Refer to the	0	necessary.
appropriate wiring diagram.	~d1	Ox.
appropriate wiring diagram.		Proceed to Test Step 11.
Note: If measuring at the DCLL wiring		1 100eed to lest Step 11.
Note: If measuring at the DCU wiring		Populty The registeres is CO : 40
harness connector, the 398-5063 Break-		Result: The resistance is 60 ±10

out Connector must be used to prevent damage to the DCU connector.

Ohms.

The terminating resistors are OK.

Check the power, ground, and keyswitch (if applicable) supply to each module on the affected data link. Refer to the appropriate wiring diagram.

Note: Keyswitch must be in the ON position when checking the power supply.

Repair the power or ground supply to the modules if necessary.

Proceed to Test Step 11.

Result: The resistance is 120 ±10 Ohms.

There is a problem with a terminating resistor. Check the resistance on each terminating resistor.

Repair: Replace the failed terminating resistor.

Proceed to Test Step 11.

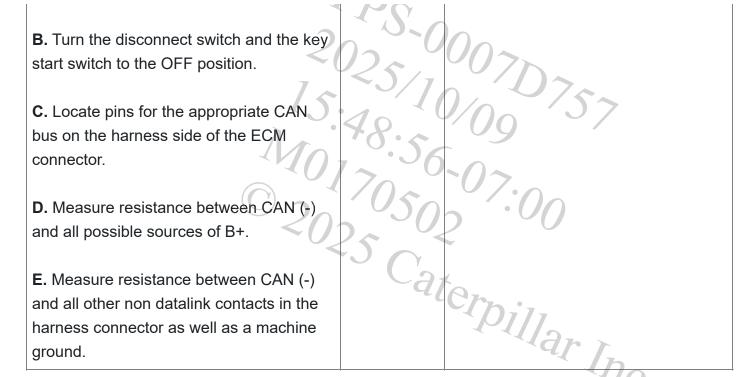
Result: The resistance is greater than 130 Ohms.

There is a problem with the wiring harness between ECM 1 and the splice point into the data link wiring. Refer to the appropriate wiring diagram.

Repair: Determine the cause of the

a	problem. Repair the problem, when possible. Replace parts, if necessary. Verify that the problem is resolved. Proceed to Test Step 11. Result: : If resistance is 60 Ohms and the technician has repaired any power and ground supply issues, then they should proceed to Test Step 12.
Voltage	Result: The voltage is equal to battery voltage. Repair: Replace the DCU. Proceed to Test Step 11. Result: The voltage is not equal to battery voltage. Repair: There is an open circuit or a short circuit in the keyswitch wiring circuit. Repair or replace the wiring circuit as necessary. Refer to Troubleshooting, "DEF Control Module Power - Test".
Component Identified	Result: The "Systems Communication Status" does not show any communication issues. Return the unit to service.
	Voltage Component Identified

Result: The datalink health monitor B. Select the "System Communication shows that there are devices that are Status" option from the drop-down list. not communicating. Contact your TC for assistance. C. Click the "Load from ECM" button to Cater<u>bi</u> determine if any devices are not communicating. 5K Ohms 12. Check Harness for a Short **Result:** Resistance between datalink and supplied power is below 5K Ohms. 1. Check CAN (+) for a short to B+ or Ground Repair: Repair or replace the damaged harness. A. The ECM is disconnected from the harness. Result: Resistance between datalink and supplied power and ground is above 5K Ohms. **B.**Turn the disconnect switch and key start switch to the OFF position. Repair: Proceed to Test Step 11. C. Locate pins for the appropriate CAN bus on the harness side of the ECM connector. **D.** Measure resistance between CAN (+) and all possible sources of B+. E. Measure resistance between CAN (+) and all other non datalink contacts in the harness connector as well as a machine ground. Note: Resistance is greater than 5K Ohms for all readings. 1. Check CAN (-) for a Short to B+ or ground. A. The ECM is disconnected from the harness.



If the procedure did not correct the issue, contact your Cat dealer Technical Communicator (TC). For further assistance, your TC can confer with the Dealer Solutions Network (DSN).

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