

Filter Service

Effective filtration of fluids is vital to the longevity and performance of your Wagner. See the previous section on Preventive Maintenance for the scheduled intervals for filter element replacement where applicable.

Some filter elements (the Air Cleaner elements, for example) do not have an established service interval, but must be changed based on need. Variations in environmental conditions result in different servicing requirements.

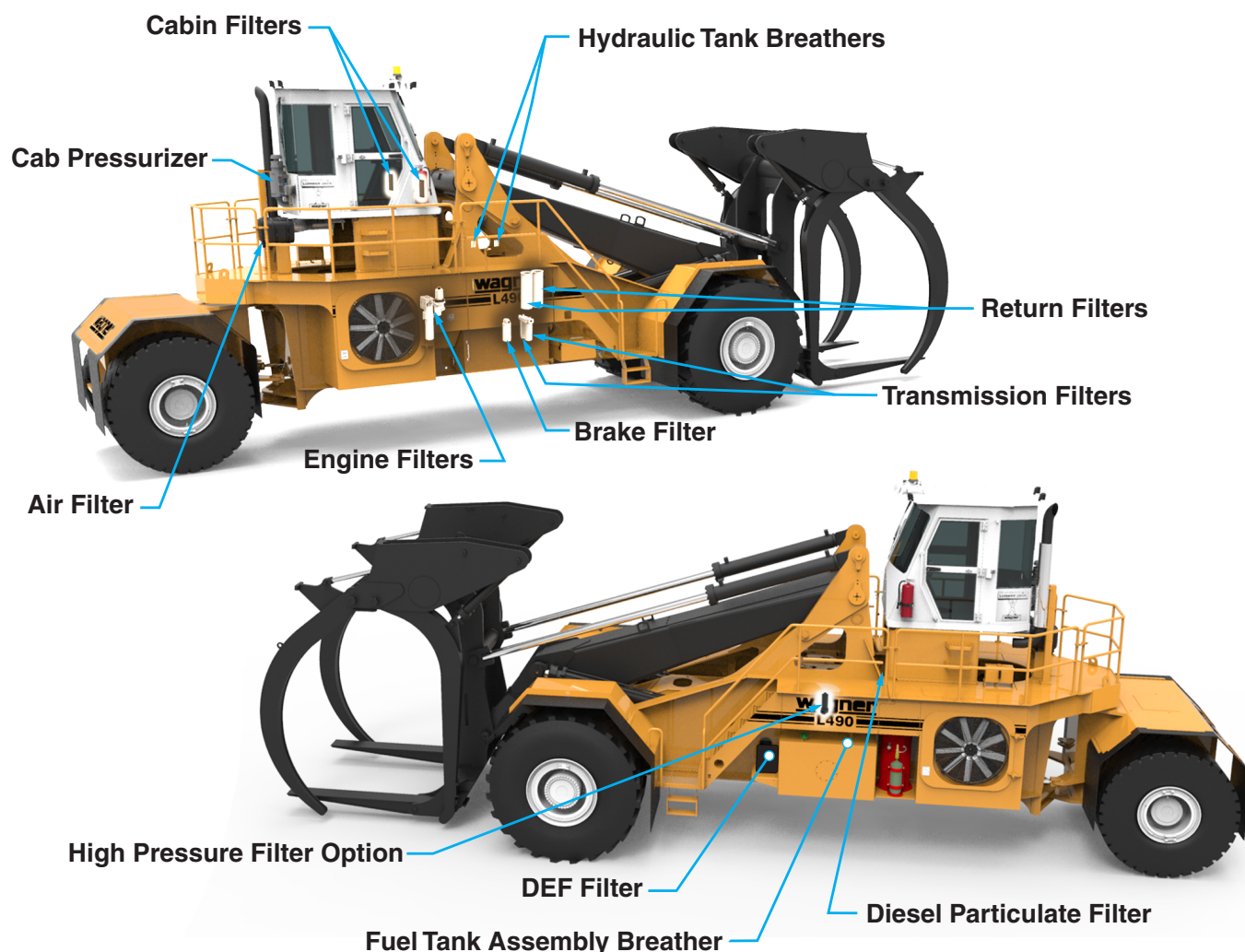
See Figure 1 for the location of the filters on your machine. Refer to the parts manual or suggested stocking guide (SSG) for your machine for part numbers of filter elements. You should always have a full set of replacement elements in stock for your machine. Contact your dealer for details.

Refer to the following pages for timing and procedures of filter element replacement.



WARNING

Lubricating oils are extremely hot while the machine is running, and may cause severe burns or death upon contact. Shut down the machine, employ lockout/tagout procedures, allow the machine to cool and wear appropriate personal protective equipment when changing fluids or filter elements.



1 Filter Arrangement



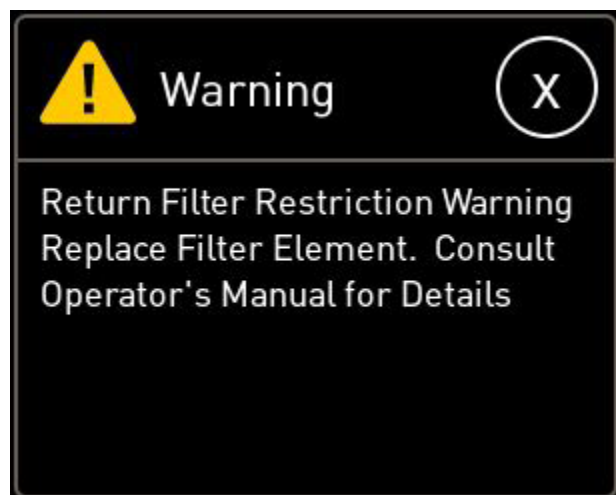
2 Return Filters

Return Filters

Service Interval: Quarterly, every 500 hours, or when warning message appears, whichever occurs first.

The return filters are accessed from the deck on the right side of the machine. See Figure 2.

Allow the machine to warm up. If, after the hydraulic oil is warm, the warning message shown in Figure 3 appears on the Wagner Smart Screen Display, both filter elements must be changed before returning the machine to work, even if prior to the quarterly/500 hour interval.



3 Return Filter Restriction Warning

Replacing the Filter Elements

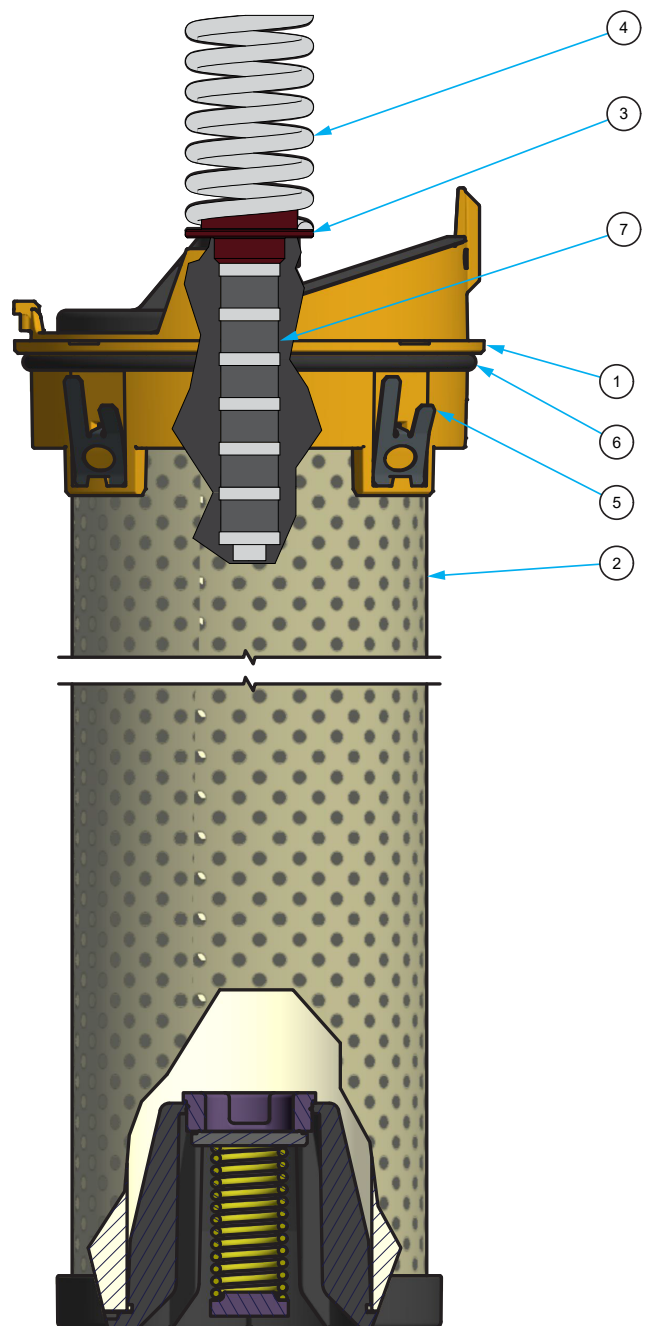
1. Shut down the machine and vent captive pressure by opening the petcock at the breathers. See Figure 2.
2. Clean cover plate and surrounding area.
3. Remove cover plate and gasket.
4. Remove in-tank filter assemblies.
5. Remove contaminated cartridge with a twisting motion.
6. Discard disposable element (2).

Before Installing Cartridge

1. Check all seals and tank cover gasket and replace if necessary.

To Assemble and Install New or Cleaned Cartridge

1. Clean all components.
2. Lubricate and install all seals.
3. Insert new element.
4. Reinstall in-tank return filter into housing (make sure the top spring is secure).
5. Reinstall cover. Torque cover nuts (see 80-1057 Torque Specification Chart).
6. Close the petcock.



- | | |
|----------------------|------------------|
| 1. Ring, Adapter | 5. Clip, Spring |
| 2. Element, 5 Micron | 6. O-Ring |
| 3. Locator, Spring | 7. Magnet Column |
| 4. Spring, Top | |

4 Return Filter Assembly

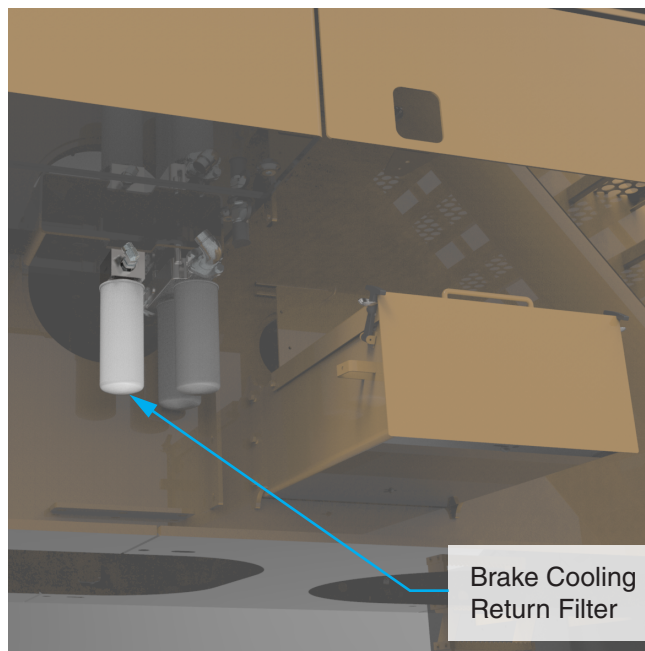
Brake Cooling Return Filter

Service Interval: Quarterly or every 500 hours, whichever occurs first.

The brake cooling return filter is accessed on the right side of the chassis. See Figure 5.

Replacing the Filter Element

1. Shut down the machine.
2. Open vent on hydraulic tank to relieve residual pressure.
3. Clean the area around the filter element before removing.
4. Using a filter wrench, remove the brake cooling filter element and discard.
5. Clean the mating surface of the filter head before installing the new filter element.
6. Hand-tighten the filter element until it makes contact with the filter head, then an additional 1/2 turn with a filter wrench.
7. Close vent on hydraulic tank before starting vehicle.



5 Brake Cooling Return Filter

Engine Filters

Engine filters include the engine oil filter, the coolant filter, and the primary and secondary fuel filters. All are located on the right side of the chassis. See Figure 6.

Service Intervals:

Fuel Filters: Monthly, every 250 hours, or as dictated by a fault code, whichever occurs first.

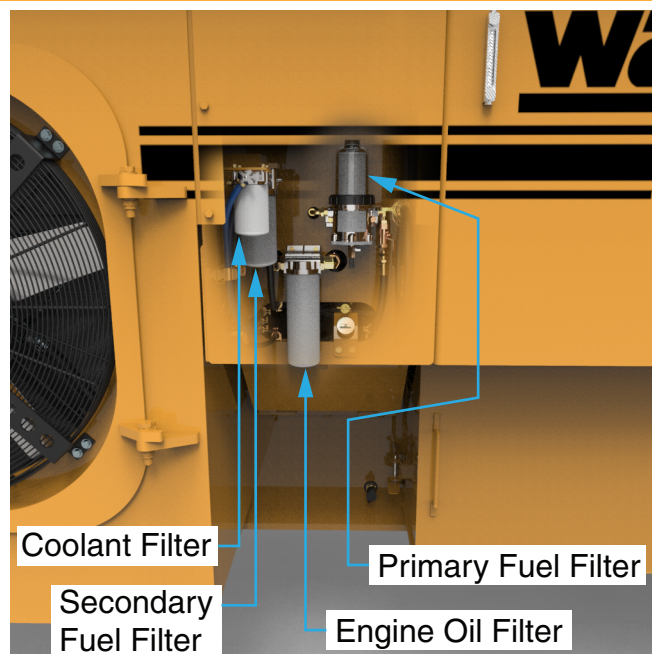
Engine Oil Filters: Quarterly, every 500 hours, or as dictated by a fault code, whichever occurs first.

Coolant Filter: Annually, every 1,500 hours, or as dictated by a fault code, whichever occurs first.

The normal service intervals will be sufficient in most cases. Occasionally, the engine may throw a fault code indicating that a filter element needs to be replaced sooner. The filter element must be replaced prior to returning the machine to work, even if prior to the scheduled interval.

Refer to Section 2 of your Wagner Service Manual for the fault codes for your machine.

Refer to the Operation and Maintenance Manual supplied with your engine for filter change procedures.



6 Engine Filters

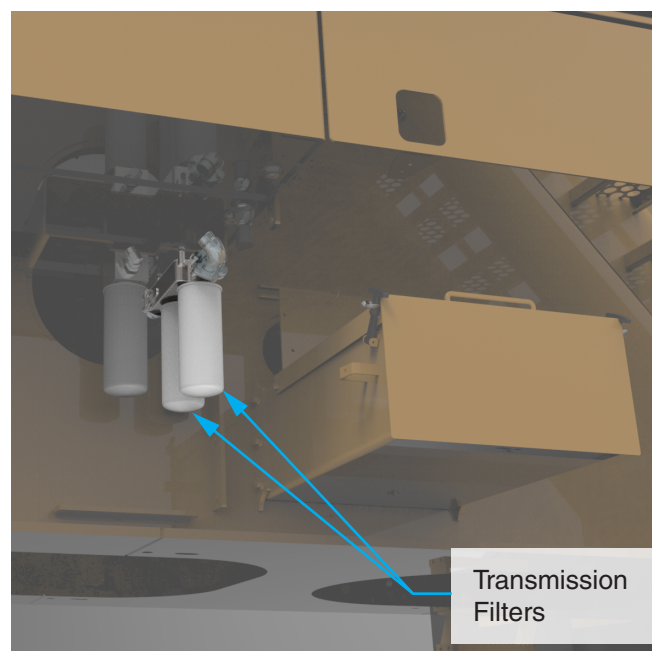
Transmission Filters

The transmission filters are located on the right side of the chassis. See Figure 7.

Service Interval: Quarterly or every 500 hours, whichever occurs first.

Service Instructions

1. Shut down the machine.
2. Clean the area around the filter elements before removing.
3. Using a filter wrench, remove the transmission filter elements and discard.
4. Clean the mating surface of the filter head before installing the new filter elements.
5. Hand-tighten the filter element until it makes contact with the filter head, then an additional 1/2 turn with a filter wrench.



7 Transmission Filters

Air Cleaner

Service Interval: When indicator dictates.

Variations in environmental conditions do not allow for any set interval to be established for replacement of the air cleaner elements. Obviously, dustier environments will require more frequent element changes.

Therefore, the indicator must be used to determine when it's time to replace the elements. This indicator, mounted just below and to the right of the air cleaner (see Figure 8), must be checked at least once per shift, and the elements replaced as necessary.

General

The air cleaner is critical to the life of the engine. It prevents dust and debris from entering the engine air system, causing premature engine wear and possible failure.

Air Filter Service Indicator

This gauge indicates filter element condition without filter disassembly. The service sight gauge indicates filter contamination by showing "red" or "green" in the sight gauge. The visible amount of red on the indicator will increase as the dust in the element increases.

For maximum engine performance, the filter should be changed or cleaned immediately after the "red" signal locks in full view.

To reset the service gauge, press the button on the top of the gauge.



8 Air Cleaner Indicator

Air Cleaner Connections

Check the intake tubes between the air cleaner outlet and the turbocharger for cracks or wear, and that all clamps are in place and are tight.

Replace any worn or damaged tubes and tighten any loose clamps.

Service Instructions

1. Shut off engine. Unlatch the 8 metal latches around the filter service cover.



9 Unlatch 8 Places

2. Remove the filter service cover.



10 Remove Service Cover

3. Remove the two primary filter elements. Discard in accordance with local regulations.



11 Remove Primary Elements

4. Remove the two secondary filter elements. Discard in accordance with local regulations.



12 Remove Secondary Elements

5. Clean the inside of the housing with a damp cloth.
6. Replace the two secondary and two primary filter elements with new elements.
7. Replace the filter service cover and close the metal latches.

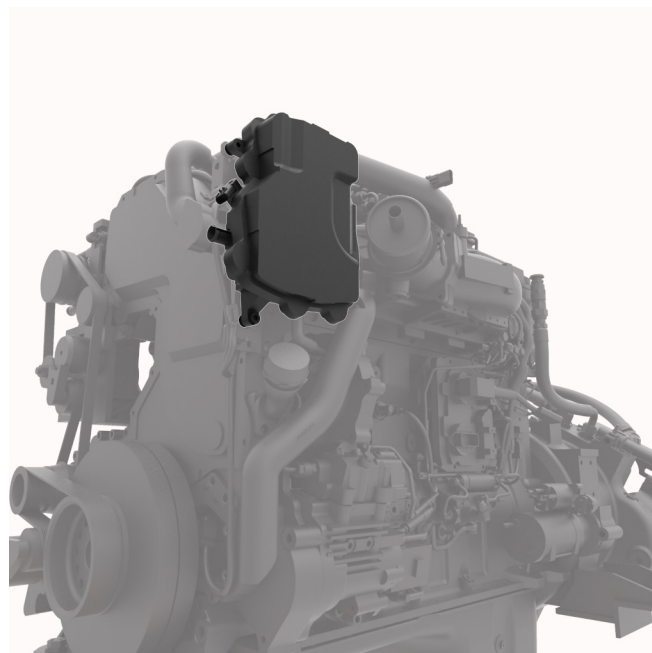
Crankcase Breather Element

Service Interval: Every 3000 hours. *

The crankcase breather element is accessed on the right side of the engine. See Figure 13.

Consult with the Operation and Maintenance Manual supplied with your engine for servicing procedures.

* Service interval may be reduced if the ECM indicates excessive crankcase pressure.



13 Crankcase Breather Element

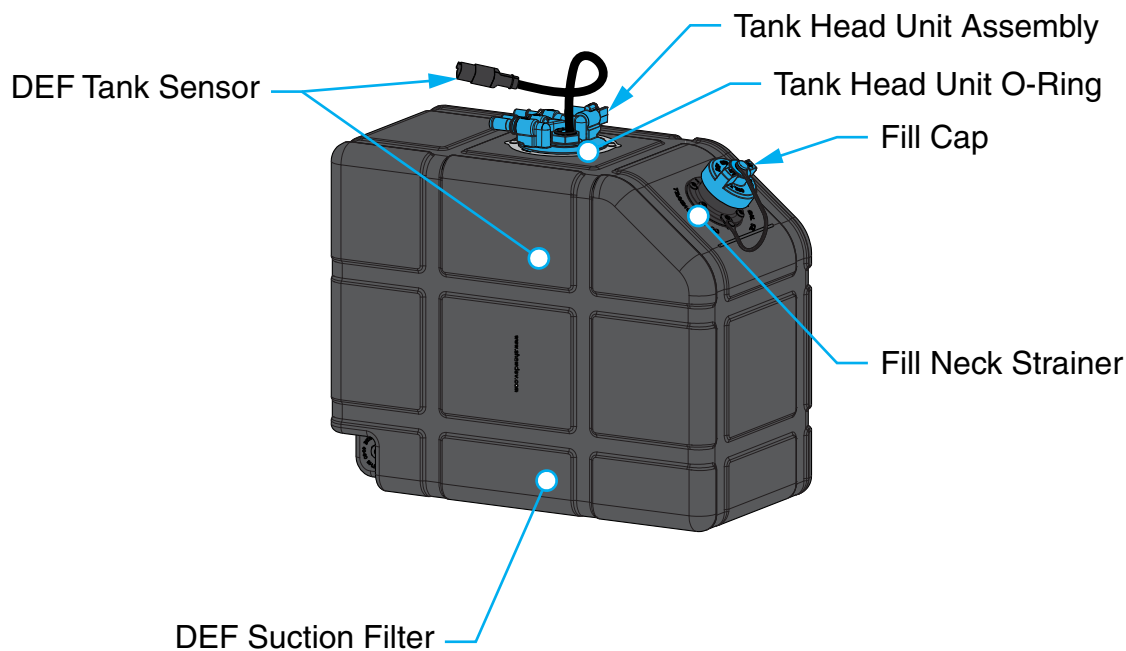
DEF Tank Suction Filter

Service Interval: Semi-annually or every 1,000 hours, whichever occurs first.

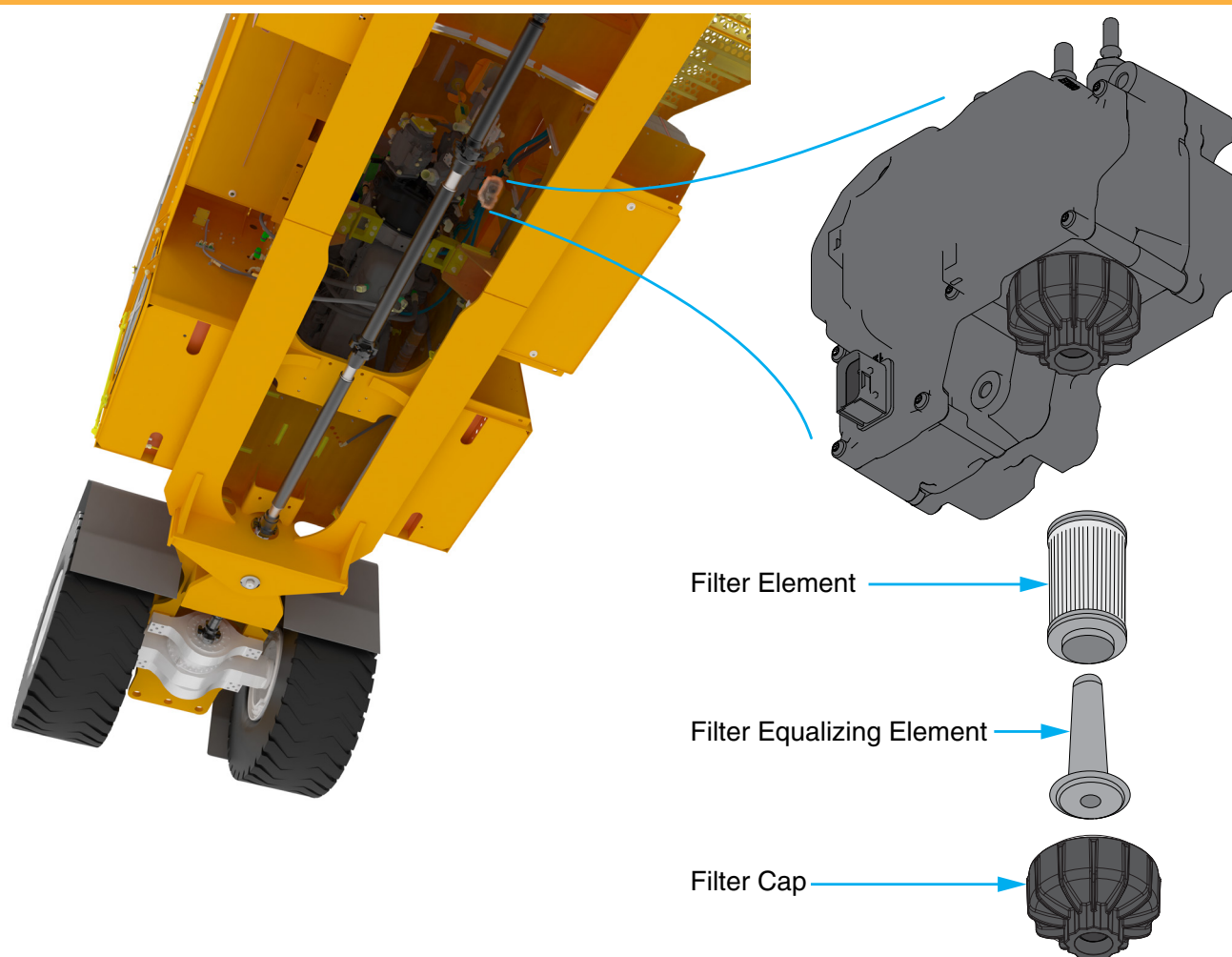
The DEF tank is mounted on the left side of the machine. The suction filter is part of the tank head unit assembly. See Figure 14.

Service Instructions

1. Shut off engine.
2. Unplug the DEF Tank Sensor at the connector shown.
3. Open the fill cap to vent any captive pressure.
4. Remove the tank head unit assembly to inspect the suction filter at the base of the assembly.
5. If the suction filter shows any signs of damage or restriction, it must be replaced.
6. Replace the tank head unit assembly.
7. Inspect the fill neck strainer. Clean or replace as necessary.



14 DEF Tank



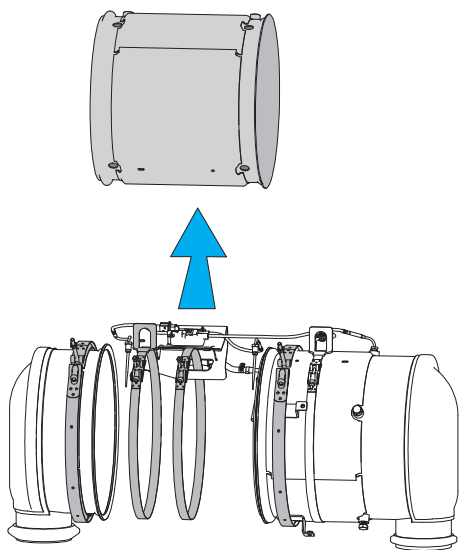
15 Aftertreatment Dosing Unit Filter

Aftertreatment Dosing Unit Filter

Service Interval: Every 3 years or every 4,500 hours, whichever occurs first.

The Aftertreatment Dosing Unit is mounted on the left side of the inside chassis wall, and accessed from under the machine. See Figure 15.

Consult with the Operation and Maintenance Manual supplied with your engine for servicing procedures.



16 Detaching Diesel Particulate Filter

Diesel Particulate Filter

Service Interval: Every 4,500 hours.

The Diesel Particulate Filter (DPF) is mounted just in front of the superstructure assembly. See Figure 17.

Service Instructions

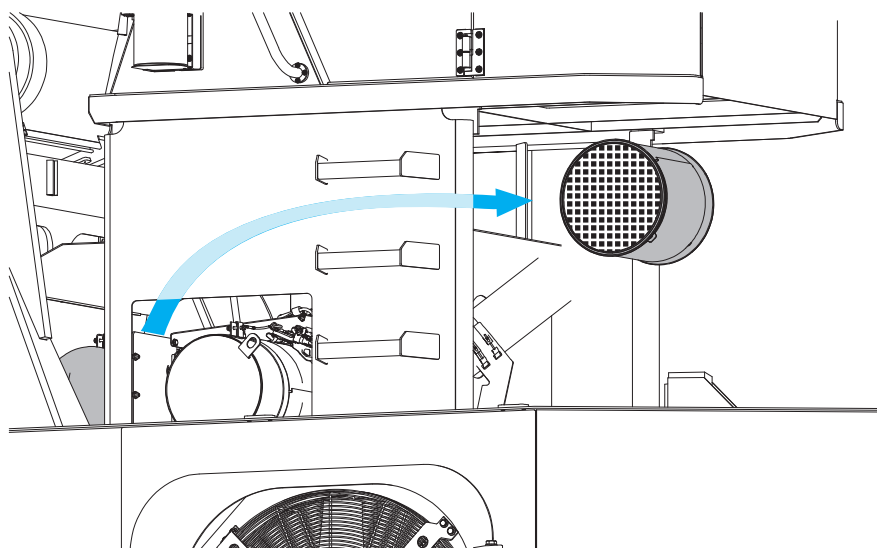
1. Shut off engine. Allow all components to cool completely before starting work.



WARNING

Burning Hazard. The diesel particulate filter and related components external temperature may reach up to 700°C during normal operation. Extreme personal injury is possible if these components are handled while still hot. Consult the Operation and Maintenance Manual supplied with your engine for more information.

2. Remove the temperature probes in the DPF.
3. Disconnect the straps securing the DPF. See Figure 16.
4. Remove the DPF. Route through the superstructure. See Figure 17.
5. Service or replace the DPF as required. Consult with your local Cummins dealer.



17 Removing Diesel Particulate Filter

Hydraulic Tank Breather Assemblies

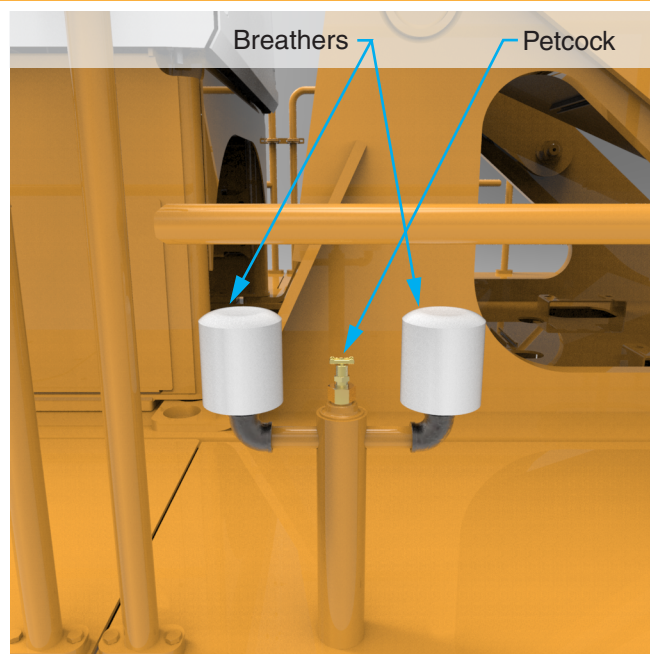
The hydraulic tank breather assemblies each consist of a filter, and a check valve assembly. The check valve maintains positive pressure in the hydraulic tank (5 PSI), helping to prevent pump cavitation. Incoming air passes through the filter, keeping your hydraulic oil clean.

Periodic maintenance of the hydraulic tank breather assemblies will ensure that your hydraulic system operates at peak efficiency.

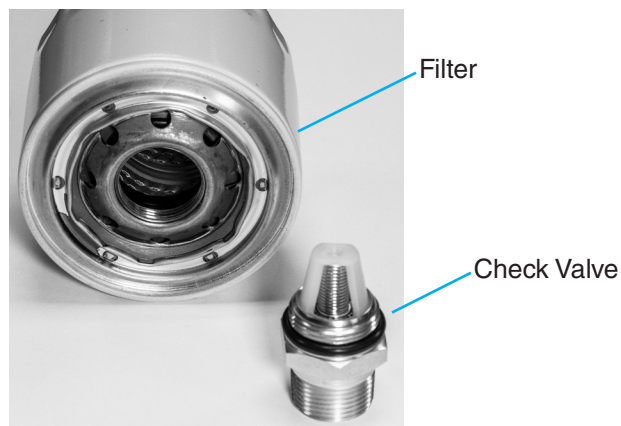
Service Interval: Every 6 months or every 1,000 hours, whichever occurs first.

Service Instructions

1. Put the machine in the normal park position (see Section 4-2).
2. Shut down the machine, and employ lockout/tagout procedures.
3. Relieve pressure in the tank by opening the petcock between the breathers. See Figure 18.
4. Using a wrench, remove the breather assemblies.
5. Remove the check valves. Discard the old filters in accordance with local regulations. See Figure 19.
6. Clean the check valves with a non-corrosive solvent.
7. Assemble the cleaned check valves with new filter elements.
8. Reinstall the breather assemblies and ensure that they operate normally during operation. Make sure the petcock is closed for normal operation.



18 Hydraulic Tank Breathers



19 Breather Assembly

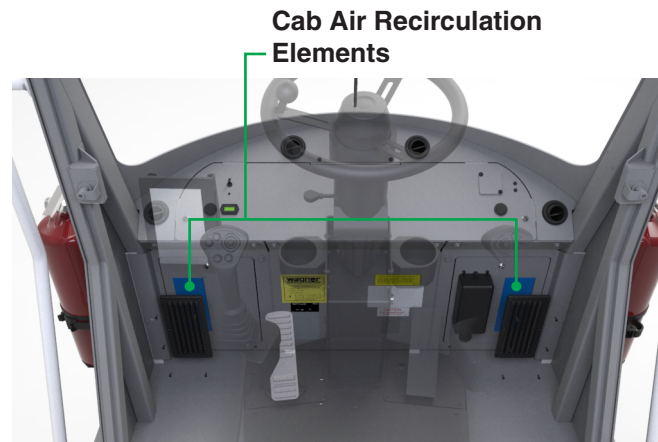
Cab Air Recirculation Elements

The cab air recirculation elements are located in the cab, under the dash. See Figure 20.

Service Interval: Semi-annually, every 1,000 hours, or when the cab pressurizer element is replaced, whichever occurs first.

Service Instructions

1. Shut down the machine.
2. Remove the covers.
3. Remove and discard the elements.
4. Clean the filter mounting areas.
5. Install new filter elements.
6. Install the covers.



20 Cab Air Recirculation Elements

Cab Pressurizer Filter Element

The cab pressurizer is mounted to the back of the cab. See Figure 21.

Service Interval: Semi-annually, every 1,000 hours, or when a noticeable drop in cab pressure occurs, whichever occurs first.

Service Instructions

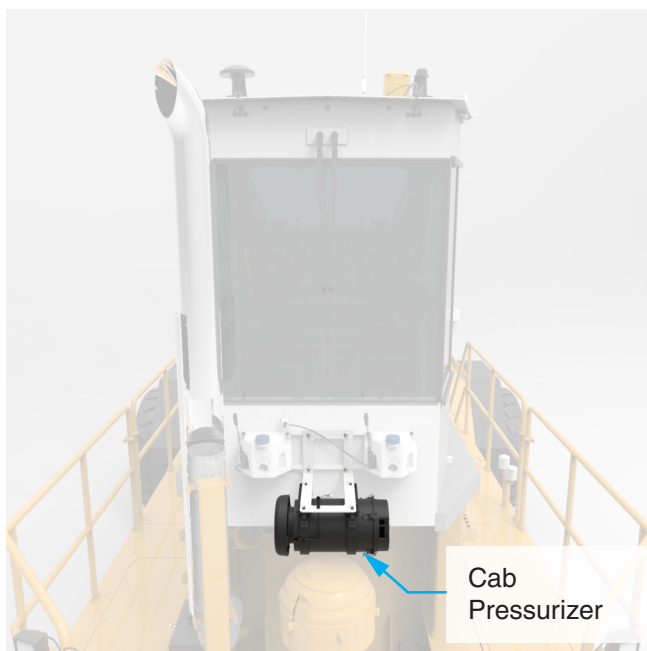
1. Work in a clean covered area to reduce operator and HVAC exposure to harmful particles.
2. Wear appropriate personal protection equipment such as gloves, mask, and coverall to protect against contaminants.
3. The machine should be off.
4. Inspect the system for any damage.
5. Release the 4 filter latches that retain the filter element noting the orientation of the ejection ports when applicable.
6. Once the filter latches are released remove the filter element. Note: Place thumbs on the exterior hardware for additional leverage when removing filter element.
7. Bag and seal used filter element and dispose of according to local regulation.
8. Inspect and remove any loose debris using a clean rag – never use compressed air.
9. Before installing the new filter, inspect for proper operation.
 - i. Turn on the system, staying clear of the open end of filter housing.
 - ii. Ensure that air is blowing out of the empty filter housing cavity.
 - iii. Turn off the system.
10. Install new filter element ensuring the ejection port orientation, when applicable, is correct and that the filter element end cap seats properly on the filter housing.
11. Restrain the filter element by reattaching the 4 filter latches.



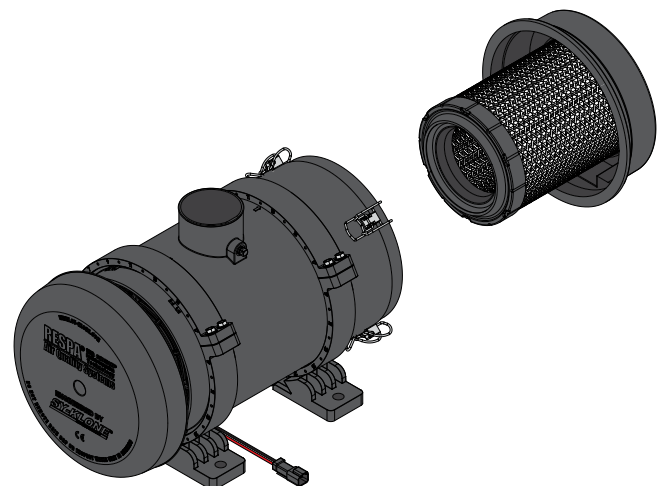
CAUTION

When cleaning equipment, care should be taken to prevent high pressure water or High Pressure air from entering the ejection slots.

When replacing the filter, do not point ejection slots at a solid surface in close proximity to the slots.



21 Cab Pressurizer



22

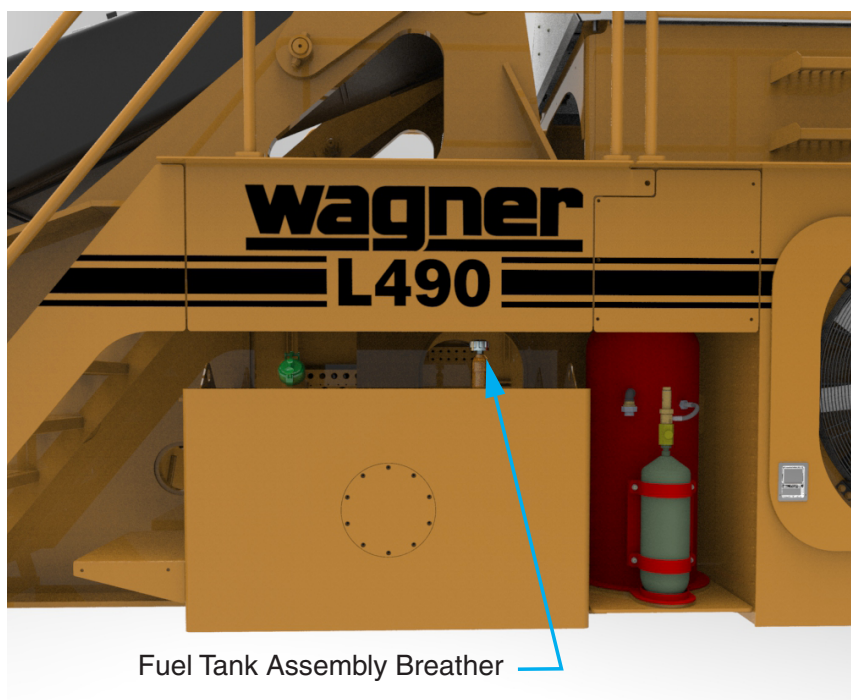
Fuel Tank Assembly Breather

Periodic maintenance of the fuel tank assembly breather will help your fuel system to operate at peak efficiency.

Service Interval: Every 6 months or every 1,000 hours, whichever occurs first.

Service Instructions

1. Put the machine in the normal park position (see Section 4-2 of the Operator's Manual).
2. Shut down the machine, and employ lockout/tagout procedures.
3. Clean the area beneath the breather to remove dirt/grime or any debris that might fall into the fuel.
4. Using a wrench on the hex shank at the breather's threaded area, remove the breather.
5. Install new breather and tighten 1/4 turn by hand.



23 Fuel Tank Assembly Breather

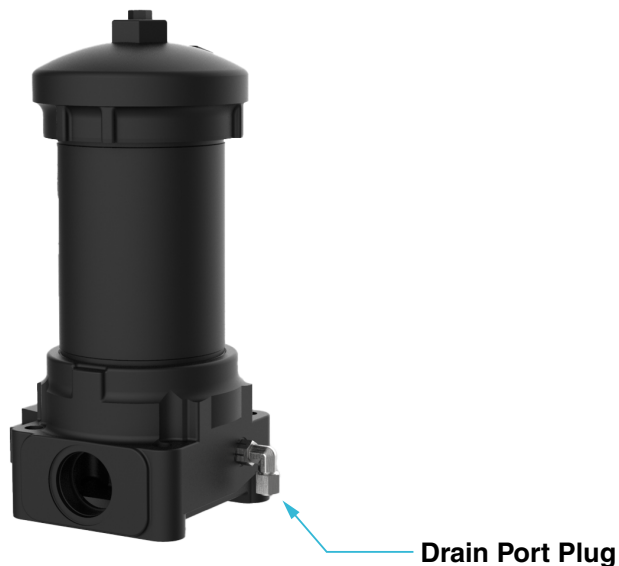
Optional High Pressure Filter Service Instructions

Service Interval: Quarterly, every 500 hours, or when a warning appears on the Wagner smart screen, whichever occurs first.

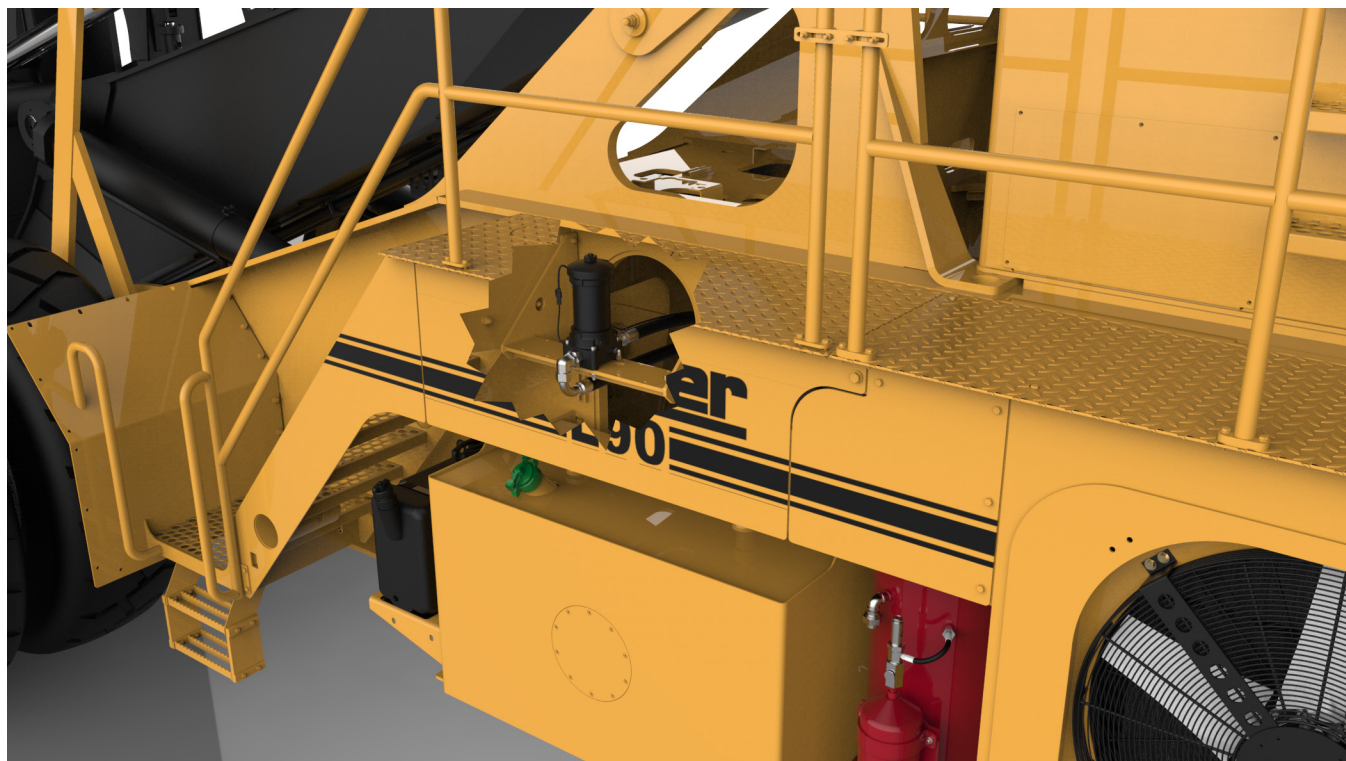
Service Instructions

When servicing the high pressure filter, use the following procedure.

1. Shut down the machine.
2. Relieve any pressure in the filter or line.
3. If desired, oil can be drained from filter housing by removing the drain port plug located in the head.
4. Rotate the cover counterclockwise and remove.
5. Remove element from housing.
6. Place new, clean element into housing centering element over locator.
7. Inspect cover o-ring and replace if necessary.
8. Apply cover to filter and tighten to 45-50 ft. lbs.
9. Replace drain plug and tighten 20-25 ft. lbs.



24 High Pressure Filter (Drain Port Plug)



25 High Pressure Filter



INTENTIONALLY LEFT BLANK