

Maintenance Checklists

Periodic scheduled maintenance is intended to be performed in a complete maintenance facility by trained mechanics. Scheduled maintenance procedures can be found by referring to the appropriate section of the service manual.

Always refer to manufacture's (e.g. engine, transmission, axle) maintenance manual before performing any maintenance.

First 50 Hours

These checks should be performed after the machine has been in service for 50 hours.

1	Check fluid levels - differential, planetaries	ок 🗖	Add \square
2	Check hydraulic system - hoses, fittings	ок 🗖	Repair 🗖
3	Check battery - cables & connections	ок 🗖	Repair 🗖
4	Check all driveline capscrews - torque to spec. See service forms 80-1057 Torque Specification Chart & 80-627 Driveline Service.	ок 🗖	No 🗖
5	Check electrical system - lights, options, connections	ок 🗖	No 🗖
6	Check all pins, bushings and load bearing hardware	ок 🗖	No 🗖
7	Check accumulator pre-charge (see 80-1076)	ок 🗖	No 🗖
8	Check parking brake lining wear and readjust if necessary	ок 🗖	Readjust
9	Check wheel lug nuts and studs mechanically, check torque	ок 🗖	Readjust
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First 100 Hours

These checks should be performed after the machine has been in service for 100 hours.

	1	Drain and fill differential	ок 🗖	No 🗖
l	2	Drain and fill planetaries	ок 🗖	No 🗖
ĺ	3	Inspect wheel bearing preload, readjust if necessary	ок 🗖	No 🗖
ĺ	4	Check wheel lug nuts and studs mechanically, check torque	ок 🗖	Readjust
	5	Change transmission filters	ок 🗖	No 🗖

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Weekly Maintenance (50 Hours)

Perform these checks weekly, or after 50 hours, whichever occurs first.

1	Repeat the daily check - see form Daily/Shift Maintenance in section 5	ок 🗖	No 🗖
2	Check for fluid leaks - oil, fuel, water, transmission	ок 🗖	Repair 🗖
3	Check battery electrolyte level	ок 🗖	Add 🗖
4	Lubricate chassis & driveline cross assemblies	ок 🗖	No 🗖
5	Record engine rpm	High	Stall
6	Check for structural damage - inspect chassis & attachments for bending, cracking & broken welds	ок 🗖	Repair 🗖

Bi-Weekly Maintenance (100 Hours)

Perform these checks every other week, or after 100 hours, whichever occurs first.

1	Repeat the 50 hour check	ок 🗖	No 🗖
2	Check wheel lug nuts and studs mechanically, check torque	ok □	Repair 🗖

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Monthly Maintenance (250 Hours)

Perform these checks monthly, or after 250 hours, whichever occurs first.

1	Repeat the 100 hour check	OK □	No 🗖
2	Obtain engine oil sample for analysis	ок 🗖	No 🗖
3	Check axle differential oil level	ок 🗖	Add 🗖
4	Check axle planetary oil levels	ок 🗖	Add \square
5	Check all hydraulic pressures and record	ок 🗖	No 🗖
6	Check fire suppression actuator (if installed)	ок 🗖	No 🗖
7	Check and adjust the parking brake (if required)	ок 🗖	No 🗖
8	Clean radiator	ок 🗖	No 🗖
9	Change hydraulic tank breather assembly	ок 🗖	No 🗖
10	Check pump mounting bolts and hose connections. Re-torque if necessary.	ок 🗖	No 🗖
11	Inspect/Adjust/Replace engine serpentine belt	ок 🗖	No 🗖
12	Inspect/Clean/Tighten engine grounding stud	ок 🗖	Add \square

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Quarterly Maintenance (500 Hours)

Perform these checks quarterly, or after 500 hours, whichever occurs first.

1	Repeat the 250 hour check	ок 🗖	No □
2	Change high pressure hydraulic filters (if applicable)	ок 🗖	No 🗖
3	Change hydraulic return filters	ок 🗖	No 🗖
4	Change transmission filters	ок 🗖	No 🗖
5	Take oil samples from transmission, axle, and hydraulic system for analysis	ок 🗖	No 🗖
6	Check accumulator pre-charge pressure (see 80-1076)	ок 🗖	No 🗖
7	Change brake cooling return filters	ок 🗖	No 🗖
8	Change engine oil & filters	ок 🗖	No 🗖
9	Check antifreeze concentration	ок 🗖	Add \square
10	Test radiator pressure cap	ок 🗖	No 🗖
11	Check charge air cooler	ок 🗖	No 🗖
12	Replace fuel/water separator element	ок 🗖	No 🗖
13	Replace secondary fuel filter element	ок 🗖	No 🗖
14	Inspect/replace hoses and clamps on engine	ок 🗖	No 🗖

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Semi-Annual Maintenance (1000 Hours)

Perform these checks semi-annually, or after 1000 hours, whichever occurs first.

1	Repeat the 500 hour check	OK 🗖	No 🗖
2	Change transmission oil	ок 🗖	No 🗖
3	Change transmission filters	ок 🗖	No 🗖
4	Check pins and bushings for wear	ок 🗖	No 🗖
5	Steam clean machine, inspect for structural cracks	ок 🗖	No 🗖
6	Replace cab pressurizer and air recirculation elements.	ок 🗖	No 🗖
7	Drivelines - See service form 80-627, Driveline Service & Maintenance.	ок 🗖	No 🗖
8	Have fire suppression system inspected and recertified.	ок 🗖	No 🗖
9	Change the recirculating air filter elements	ок 🗖	No 🗖
10	Remove, clean and reinstall the air filters on the evaporators	ок 🗖	No 🗖
11	Inspect AC system components (see 80-1082 in Service Manual)	ок 🗖	No 🗖
12	Drain and fill differential	ок 🗖	No 🗖
13	Drain and fill planetaries	ок 🗖	No 🗖

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Annual Maintenance (2000 Hours)

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Perfor	m these checks annually, or after 2000 hours, whichever occurs first.			
1	Repeat the 1,000 hour check	OK		No 🗖
2	Change hydraulic oil	OK		No 🗖
3	Drivelines - Inspect slip splines for wear (backlash). See service form 80-627, Driveline Service & Maintenance	OK		No 🗖
4	Have Allied representative inspect machine (annually)	OK		No 🗖
5	Check wet disc brake lining wear	OK		No 🗖
6	Inspect wheel bearing preload, readjust if necessary	OK		Readjust
7	Obtain coolant sample (level 2) for analysis	OK		No 🗖
8	Test engine air shutoff	OK		No 🗖
	Every 2500 Hours			
Perfor	rm these checks every 2500 hours.			
1	Inspect/adjust/replace engine compression brake	OK		No 🗖
2	Check engine valve backlash	OK		No 🗖
3	Check engine valve actuators	OK		No 🗖
	Every 3000 Hours			
Perfor	rm these checks every 3000 hours or 3 years, whichever comes first.			
1	Change coolant	OK		No 🗖
Perfor	Every 4000 Hours rm these checks every 4000 hours.			
1	Inspect engine mounts	OK		No 🗖
2	Inspect starting motor	OK		No 🗖
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Every 5000 Hours Perform these checks every 5000 hours. Clean ARD spark plug OK 🗖 No 🗖 2 Replace diesel exhaust fluid filter ok □ No 🗖 3 Clean diesel particulate filter OK 🗖 No \square Replace diesel exhaust fluid injector ok □ No 🗖 Maintenance (6000 Hours), or 3 Years Perform these checks at 6000 hours, or 3 years, whichever occurs first. No 🗖 Add coolant extender (ELC) OK □ **Every 10,000 Hours** Perform these checks every 10,000 hours. Replace DEF manifold filters OK 🗖 No 🗖 **Every 12,000 Hours, or 6 Years** Perform these checks at 12,000 hours, or 6 years, whichever occurs first. Change coolant (ELC) ок 🗖 No 🗖

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Overhaul Schedule

To maximize efficiency and minimize downtime and costly failures, Allied Systems Company recommends the following overhaul chart to be used. When followed closely, your equipment will last longer with less unexpected downtime. Contact your local Wagner dealer for the kits necessary to overhaul your drivetrain components or allow your dealer to overhaul the components for you. They are authorized to overhaul and test your components.

It is recommended that some components be overhauled at the same time, even if they might have some time before their required rebuild, to minimize downtime. Many components may have to be removed in order to gain access to others so the parts should all be rebuilt together. This will save you from having to tear the machine down again a few thousand operation hours later. During the overhaul process, make sure all parts are thoroughly cleaned before installation. Parts that do not receive this cleaning can cause the lubricant to become contaminated, which leads to much shorter service life.

CAUTION

The overhaul schedule below is applicable when all preventive maintenance and oil testing is performed and only when genuine Wagner OEM replacement parts and lubricants are used. Major component overhauls may need to be performed more frequently if preventive maintenance is not performed, non-OEM replacement parts are used, and/or the machine is operated frequently on slopes, uneven terrain, or in poor traction conditions.

Component	Hours/Fuel Consumption in Liters
Engine	20,000/585,000
Transmission	20,000
Converter	10,000
Pumps	10,000
Axle	20,000
Brakes	20,000*
Hydraulic Cylinders - Reseal	10,000
Hoses and Fittings	20,000

^{*} Or sooner if indicated during 2,000 hour wear check.

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