
SPREADER ARM ADJUSTMENT PROCEDURE

SUBJECT: Setting the Spacing of SP 20-40 Arms.

1. Level Spreaders
2. Drop Plumb. bob from center of twistlock (Hook Lock) cross boxes.
3. Set the face of right rear shoe (as view from operators platform) 45" from the plumb. bob.
4. Set face of right front shoe 94" from face of right rear shoe.
5. Set face of left rear shoe 47" from plumb. bob.
6. Set face of left front shoe 94" from face of left rear shoe.

Setting the arms in this manner puts the right set of arms 2" ahead of the arms on the left. This eliminates the tip of the right hand shoe from doing damage to the left hand arm rotate link assembly.