Warm Up

Model:	LC120
Serial #:	201

IMPORTANT: The machine must be warmed up prior to performing any of the tests described in this document.

IMPORTANT: Make sure that all assembly procedures are complete and signed off prior to performing these tests.

Note: Temperatures indicated are relevant for factory fill fluids only. Any substitution may require adjusting these temperatures.

Engine Warm up

1. Idle engine for 3 minutes.
2. Bring engine to 1000 rpm and hold for 3 minutes.
3. Bring engine to 1800 rpm and hold for 3 minutes.
4. Minimum engine coolant temperature: 180° F.

Transmission Warm up

1. Release the parking brake.
2. Fully apply service brakes (brake pedal).
3. Shift transmission into 4th gear forward.
4. Bring engine to 1500 rpm, and hold for 30 seconds.
5. Shift transmission into neutral.
6. Bring engine to 1500 rpm, and hold for 15 seconds.
7. Repeat steps 3-6 until the transmission fluid reaches 200° F.
8. Shift transmission into 4th gear forward.
9. Bring engine to maximum throttle, and hold for 30 seconds.
10. Shift transmission into neutral.
11. Bring engine to maximum throttle, and hold for 15 seconds.
12. Repeat steps 8 through 11 until the transmission fluid reaches 230° F.
13. Fluid temperature should stabilize between values indicated on the transmission pressure test page.

Hydraulic System Warm Up

1. Minimum hydraulic oil operating temperature prior to starting the machine is 35° F.
2. Slowly operate hydraulic circuits by fully extending and retracting all of the cylinders for five minutes.
3. Move the machine to full work capacity slowly until the hydraulic oil has achieved an operating temperature of 95° F.
4. Maximum hydraulic oil operating temperature is 177° F.

Hydraulic Systems Pressure Settings

Model:	LC120
Serial #:	201

NOTE: Hydraulic pressures should be set or observed at 1500 RPM unless otherwise noted. Check pressures in sequence shown and only when hydraulic oil is hot (above 115° F or 46° C).

	Min PSI	Max PSI	Set or Observed PSI	
Steering Pump, Standby :	**375**	**425**		1
Steering Pump, Compensator :	**3200**	**3400**		2
Accumulator Charge Supply Pressure :	**2650**	**2900**		3

Initials :	
Date :	

Pump Inlet Pressure Test

Model:	LC120
Serial #:	201

Check pump inlet conditions on pumps equipped with diagnostic quick couplers. Record non applicable (**N/A**) if the pump is not included, and **No Port** if a diagnostic coupler is not called for on the pump installation documentation. Close hydraulic tank vent, prior to warming up hydraulic system.

	Min	Max	Observed	
Engine Idle Value (rpm):	725	775		4
Top Engine Limit Value (rpm):	na	na		5
Hydraulic Tank Temperature (°F):	80°	140°		6

	Required Engine RPM	Min PSI	Max PSI	Observed PSI	
Steering Pump :	2090-2100	-2.5	15		7
Fan Drive Pump :	2090-2100	-2.5	15		8

Engine Cooling Test

Place cardboard in front of Jacket Water core or the CAC/radiator assembly and load engine to elevate the jacket water temperature.

	Min	Max	Observed	
Fan Speed with Engine Coolant temp < 193° F (RPM) :	300	500		9
Temperature at which Fan Speed begins to increase (°F) :	191°	195°		10
Temperature at which Max Fan Speed is observed (°F) :	201°	205°		11
Observed Maximum Fan Speed at H.F.I. (RPM) :	1500	1900		12

Initials :	
Date :	

Transmission Pressure Test

Model:	LC120
Serial #:	201

	Min	Max	Observed	
Transmission Oil Temperature (°F):	180	220		13

	Min PSI	Max PSI	Observed PSI	
Transmission Pressure, at Idle:	180	220		14
Converter In Pressure:	*Measured at Startup (no calculated value)*			15
Converter Out Pressure, At Idle / H.F.I.:	55	70		16
Cooler In Pressure, At H.F.I. :	*Measured at Startup (no calculated value)*			17
Cooler Out Pressure, At H.F.I. :	*Measured at Startup (no calculated value)*			18
Lube Pressure (Port on Transmission Valve Plate), At H.F.I. :	na	25		19

Note: Calculate the Delta Pressure by subtracting the cooler out Pressure from the cooler in Pressure.

		Calculated Delta-P	
Maximum Calculated Delta Pressure (PSI) :	40		20

	Forward Clutch Engine at Idle			*Reverse Clutch Engine at Idle*			
	Min PSI	Max PSI	Observed PSI	Min PSI	Max PSI	Observed PSI	
1st Gear:	180	220		180	220		21
2nd Gear:	180	220		180	220		22
3rd Gear:	180	220		180	220		23
4th Gear:	180	220		180	220		24

Note: Calculate the maximum observed difference in clutch pressures by subtracting the lowest value of the eight observed clutch pressures from the highest value of the eight.

		Max Difference	
Maximum Observed Difference in Clutch Pressures:	5		25

	Min	Max	Observed	
Transmission Over-Temperature Activation Value (°F) :	na	na		26

Initials :	
Date :	

Brake System Test

Model: LC120
Serial #: 201

	Min PSI	Max PSI	Observed PSI	
Brake application pressure :	1225	1425		27
Secondary brake pressure [1] :	950	1425		28

[1] Engine off, record pressure on 6th application, six applications per minute.

	Min PSI	Max PSI	Observed PSI	
At Idle with the brake not applied, residual brake circuit pressure [2] :	-1.0	+4.5		29
At HFI with the brake not applied, residual brake circuit pressure [2] :	-1.0	+4.5		30
Brake cooling pressure (inlet to brake) :	0	72.5		31
Brake cooling pressure (outlet from brake) [2] :	0	14.5		32
Accumulator #1 Charge Pressure :	925	1025		33
Accumulator #2 Charge Pressure :	925	1025		34
Parking brake release pressure :	1450	2610		35

	Min PSI	Max PSI	Observed PSI	
Low brake warning alarm activation pressure :	1100	1300		36

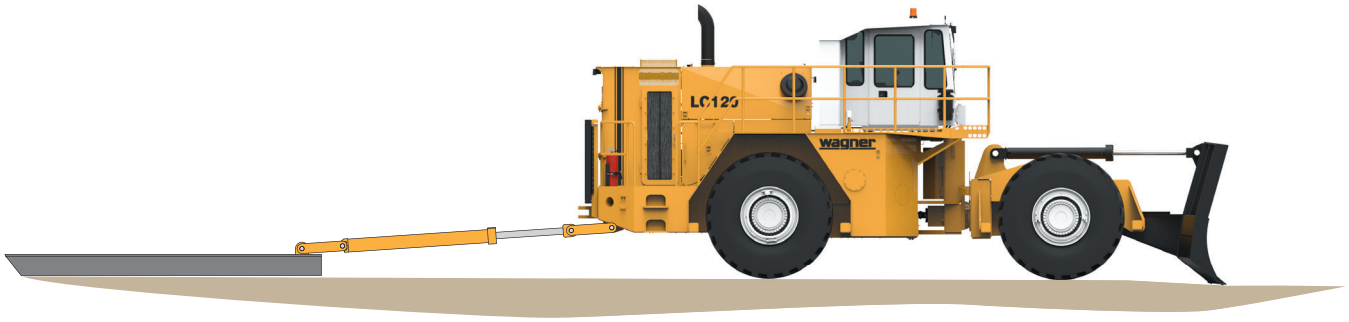
Initials :

Date :

Drawbar Pull Test (Tractive Effort)

Model:	LC120
Serial #:	201

Note: Factory test performed with rubber tires.



Verify and record the following values prior to performing this test:

	Min	Max	Observed	
Hydraulic tank temperature (°F) :	80	140		37
Engine Idle Value (rpm) :	725	775		38
Engine High Free Idle Value (rpm) :	2150	2300		39
Converter stall (rpm) :	1965	2015		40

Install pressure gauge on stem port.

Record cylinder pressure and stall rpm at converter stall in 1st, 2nd, 3rd and 4th gears.

Note: Annular area of cylinder used for factory testing is 25.92 in^2

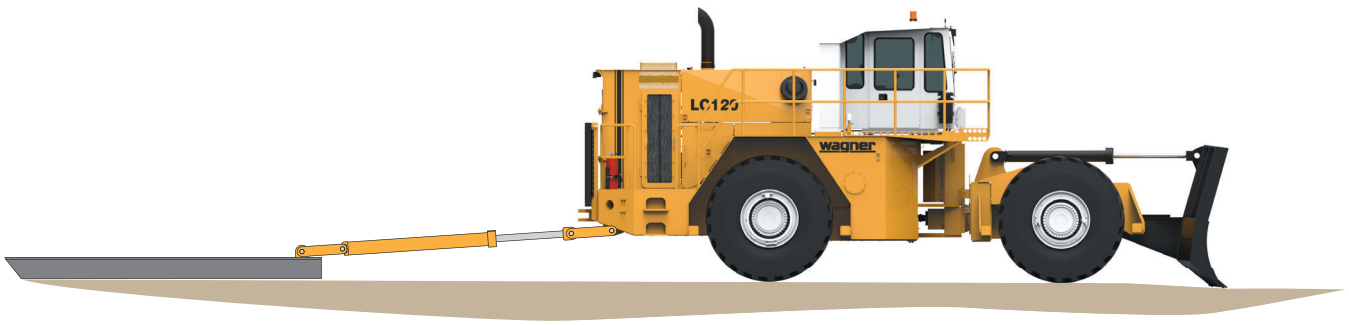
	Min	Max	Observed	
First Gear (if tire slips, record pressure at that moment) (PSI) Y ❑ N ❑:	2300	3960		41
Second Gear (PSI) :	2200	2500		42
Third Gear (PSI) :	1225	1375		43
Fourth Gear (record na if locked out) (PSI) :	450	700		44

Initials :	
Date :	

Brake Pull Test

Model:	LC120
Serial #:	201

Note: Factory test performed with rubber tires.



Install pressure gauge on stem port.

Pressurize stem port separately against service brake and then the parking brake.

Record pressure to move vehicle / slip brake, and whether the vehicle moved (skidded tire) or slipped the brake.

When testing parking brake, release brake accumulator pressure to ensure service brakes are not actuated.

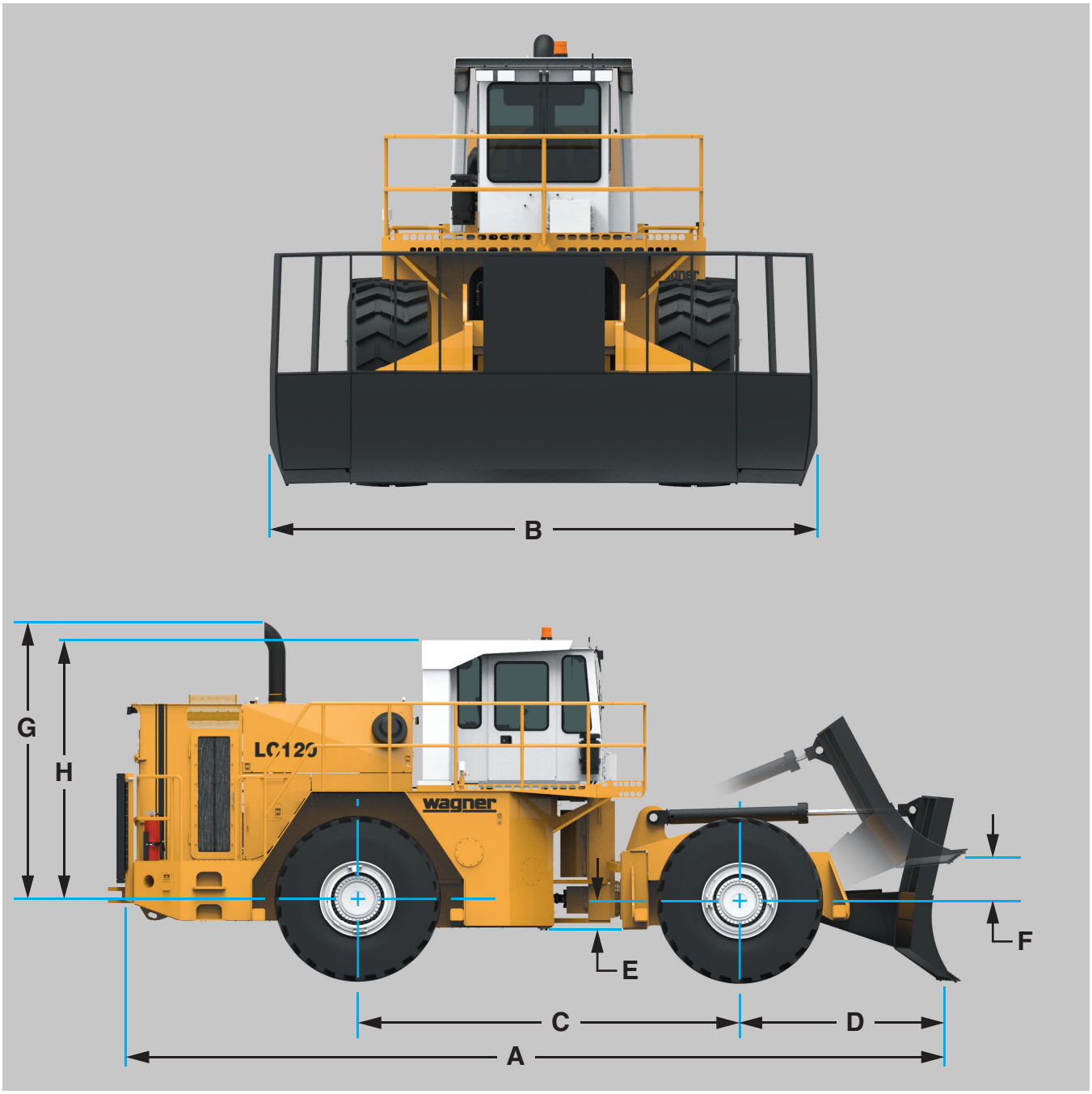
Note: Annular area of cylinder used for factory testing is 25.92 in^2

	Min	Max	Observed	Move Vehicle or Slip Brake?	
Service Brake Test (psi) :	**1080**	**na**			45
Parking Brake Test (psi) :	**1530**	**1870**			46

Initials :	
Date :	

Dimensions

Model:	LC120
Serial #:	201



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Operating Specifications

Dimensions / Weights

Model:	LC120
Serial #:	201

	Min	Max	Observed	
Machine Length (A) :	383”	387”		47
Blade Width (B) :	201”	205”		48
Wheelbase (C) :	175”	179”		49
Front Axle to Forward Edge of Blade (D) :	90”	95”		50
Axle Centerline to Chassis Low Point (E) :	13”	16”		51
Axle Centerline to Blade in Raised Position (F) :	19”	22”		52
Axle Centerline to Top of Exhaust Stack (G) :	125”	130”		53
Axle Centerline to top of ROPS (H) :	117”	122”		54

	Min lbs	Max lbs	Observed lbs*	
Axle Weight, Rear :	53,800	57,800		55
Axle Weight, Front :	32,300	36,300		56

* Weights are with transport wheels and without blade.

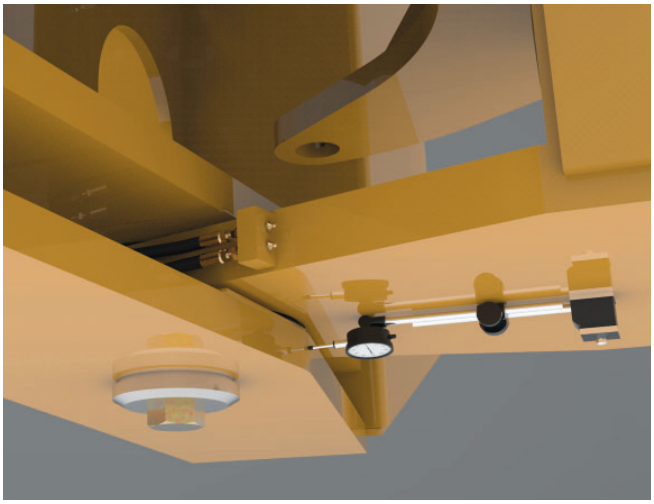
Initials :	
Date :	

Swivel Box Joint Wear Check

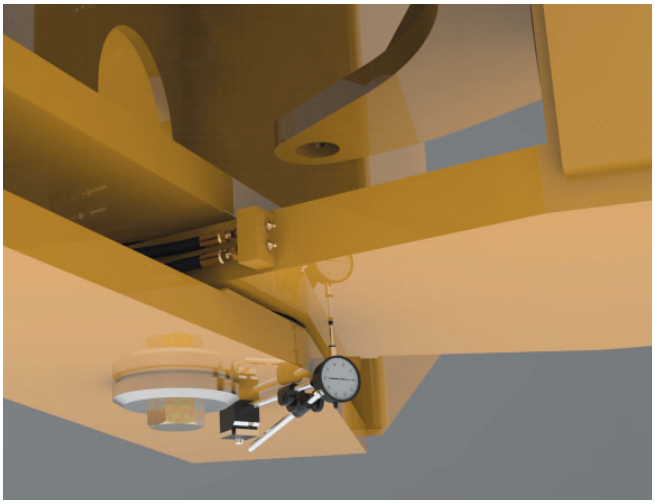
Model:	LC120
Serial #:	201

Swivel Box Joint Wear Check

See form 80-1166-*machine sn* for procedure.



Horizontal Wear Check



Vertical Wear Check

	Horizontal Movement		Vertical Movement		
	Lower Hinge Bar	Upper Hinge Bar	Lower Hinge Bar	Upper Hinge Bar	
Factory Measurement					57

Initials :	
Date :	

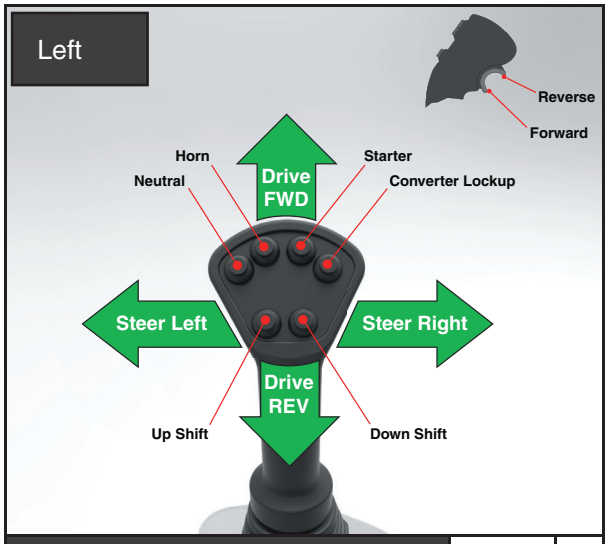
Cycle Times / Performance Validation

Model: LC120
Serial #: 201

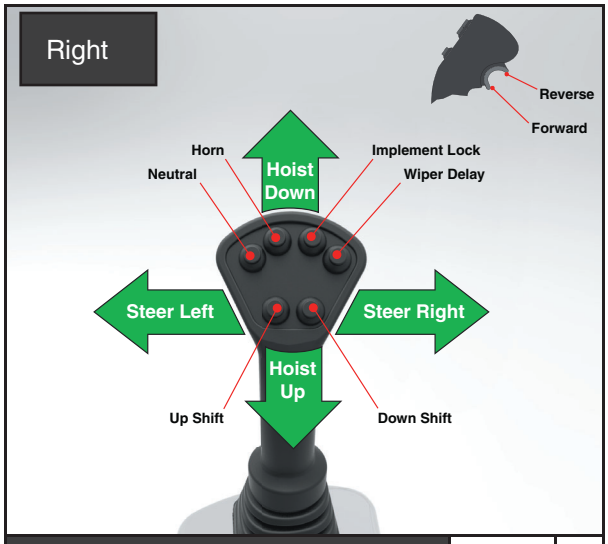
		Engine Idle			Engine H.F.I			
		Min	Max	Observed (Sec)	Min	Max	Observed (Sec)	
Hoist Cylinder	*Retract :*	*Measured at Startup (no calculated value)*			**3**	**6**		58
	Extend :				**2**	**6**		59
Joystick Steering	*Right-Left*	*Measured at Startup (no calculated value)*			**3**	**7**		60
	Left-Right				**3**	**7**		61

Initial boxes below if the machine operates as indicated.

Left and Right Joystick Controls



Verify that the functions controlled by the left joystick operate as indicated. 63



Verify that the functions controlled by the right joystick operate as indicated. 64

Initials :

Date :