

Warm Up

Model:	L4100F
Serial #:	094051

IMPORTANT: The machine must be warmed up prior to performing any of the tests described in this document.

IMPORTANT: Make sure that all assembly procedures are complete and signed off prior to performing these tests.

Note: Temperatures indicated are relevant for factory fill fluids only. Any substitution may require adjusting these temperatures.

Engine Warm up

1. Idle engine for 3 minutes.
2. Bring engine to 1000 rpm and hold for 3 minutes.
3. Bring engine to 1800 rpm and hold for 3 minutes.
4. Minimum engine coolant temperature: 180° F

Transmission Warm up

1. Release the parking brake.
2. Fully apply service brakes (brake pedal).
3. Shift transmission into 4th gear forward.
4. Bring engine to 1500 rpm, and hold for 30 seconds.
5. Shift transmission into neutral.
6. Bring engine to 1500 rpm, and hold for 15 seconds.
7. Repeat steps 3-6 until the transmission fluid reaches 200° F.
8. Shift transmission into 4th gear forward.
9. Bring engine to maximum throttle, and hold for 30 seconds.
10. Shift transmission into neutral.
11. Bring engine to maximum throttle, and hold for 15 seconds.
12. Repeat steps 8 through 11 until the transmission fluid reaches 230° F.
13. Fluid temperature should stabilize between values indicated on the transmission pressure test page.

Hydraulic System Warm Up

1. Minimum hydraulic oil operating temperature prior to starting the machine is 35° F.
2. Slowly operate hydraulic circuits by fully extending and retracting all of the cylinders for five minutes.
3. Move the machine to full work capacity slowly until the hydraulic oil has achieved an operating temperature of 95° F.
4. Maximum hydraulic oil operating temperature is 177° F.

Hydraulic Systems Pressure Settings

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NOTE: Set all hydraulic pressures with engine at idle and hydraulic temperatures above 115°. See hydraulic schematic for pressure setting procedure.

	Min PSI	Max PSI	Set or Observed PSI
Steering Main Relief :	2400	2600	1
LH HD/KO/Aux HD Main Relief :	2400	2600	2
LH HD Base End Circuit Relief :	2600	2800	3
LH HD Stem End Circuit Relief :	2600	2800	4
LH KO Base End Circuit Relief :	2600	2800	5
LH KO Stem End Circuit Relief :	1000	1200	6
LH Aux HD Base End Circuit Relief :	2600	2800	7
LH Aux HD Stem End Circuit Relief :	2600	2800	8
RH HD/KO/Aux HD Main Relief :	2400	2600	9
RH HD Base End Circuit Relief :	2600	2800	10
RH HD Stem End Circuit Relief :	2600	2800	11
RH KO Base End Circuit Relief :	2600	2800	12
RH KO Stem End Circuit Relief :	1000	1200	13
RH Aux HD Base End Circuit Relief :	NA	NA	14
RH Aux HD Stem End Circuit Relief :	NA	NA	15
Hoist/Tilt Main Relief :	2400	2500	16
Hoist Base End Circuit Relief :	2650	2850	17
Hoist Stem End Circuit Relief :	2650	2850	18
Tilt Base End Circuit Relief :	850	950	19
Tilt Stem End Circuit Relief :	2650	2850	20
Accumulator Charge Manifold, Pilot Supply Manifold :	425	475	21
Accumulator Charge Manifold, Pilot Operating Reducing Valve :	425	475	22
Accumulator Charge Manifold, Brake Main Relief Valve :	2250	2350	23
Accumulator Charge Manifold, Accumulator Sense Valve :	1750	1850	24

Initials :

Date :

Pump Inlet Pressure Test

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Check pump inlet conditions on pumps equipped with diagnostic quick couplers. Record non applicable (N/A) if the pump is not included, and **No Port** if a diagnostic coupler is not called for on the pump installation documentation. Close hydraulic tank vent, prior to warming up hydraulic system.

	Min	Max	Observed
Engine Idle Value (RPM):	740	760	25
Hydraulic Tank Temperature (°F):	100	140	26

	Required Engine RPM	Min PSI	Max PSI	Observed PSI
Tandem Front, Implement Pump :	2090-2110	-2.5	15	27
Tandem Rear, Implement Pump :	2090-2110	-2.5	15	28
Steering Pump :	2090-2110	-2.5	15	29
Fan Drive Pump :	2090-2110	-2.4	15	30
Brake Pump :	2090-2110	-2.5	15	31

Engine Cooling Test (Logstackers equipped with hydraulic driven fan only)

Place cardboard in front of Jacket Water core or the CAC/radiator assembly and load engine to elevate the jacket water temperature.

	Min	Max	Observed
Fan Speed with Engine Coolant temp < 193° F (RPM) :	300	500	32
Temperature at which Fan Speed begins to increase (°F) :	191	195	33
Observed Maximum Fan Speed (Transducer Disconnected) (RPM)	2250	2650	34

Initials :	
Date :	

Transmission Pressure Test

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	Min	Max	Observed
Transmission Oil Temperature (°F) :	180	200	35
	Min PSI	Max PSI	Observed PSI
Transmission Pressure, at Idle (PSI):	180	220	36
	<i>Measured at Startup (no calculated value)</i>		37
Converter In Pressure (PSI):	55	70	38
	<i>Measured at Startup (no calculated value)</i>		39
Converter Out Pressure, At 2000 RPM (PSI):	55	70	38
	<i>Measured at Startup (no calculated value)</i>		40
Cooler In Pressure, At H.F.I. (PSI):	55	70	39
	<i>Measured at Startup (no calculated value)</i>		40
Cooler Out Pressure, At H.F.I. (PSI):	NA	25	41
Lube Pressure (Port on Transmission Valve Plate), At H.F.I. (PSI):			

Note: Calculate the Delta Pressure by subtracting the cooler out Pressure from the cooler in Pressure.

Calculated
Delta-P

Maximum Calculated Delta Pressure (PSI) :	40		42
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	Forward Clutch Engine at Idle			Reverse Clutch Engine at Idle		
	Min PSI	Max PSI	Observed PSI	Min PSI	Max PSI	Observed PSI
Fwd/Rev:	180	220		180	220	
1st Gear:	180	220		180	220	
2nd Gear:	180	220		180	220	
3rd Gear:	180	220		180	220	
4th Gear:	180	220		180	220	

Note: Calculate the maximum observed difference in clutch pressures by subtracting the lowest value of the eight observed clutch pressures from the highest value of the eight.

Max
Difference

Maximum Observed Difference in Clutch Pressures (PSI):	5		48
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Initials :

Date :

Brake System Test

Model:	L4100F
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	Min PSI	Max PSI	Observed PSI
Brake application pressure * (PSI):	800	1000	49
Secondary brake pressure ** (PSI):	650	1000	50

* Idle engine for minimum 1 minute, release parking brake, depress brake pedal fully and record pressure at idle.

** Engine off, key on, release parking brake, depress pedal (hold 5 sec.), release pedal (off 5 sec.); repeat 5 times, record pressure on 6th depression.

	Min PSI	Max PSI	Observed PSI
At Idle with the brake not applied, residual brake circuit pressure (PSI):	0	5	51
At HFI with the brake not applied, residual brake circuit pressure (PSI):	0	5	52
Brake cooling pressure (inlet to brake) (PSI):	0	10	53
Brake cooling pressure (outlet from brake) (PSI):	0	10	54
Parking brake release pressure (PSI):	1500	1900	55

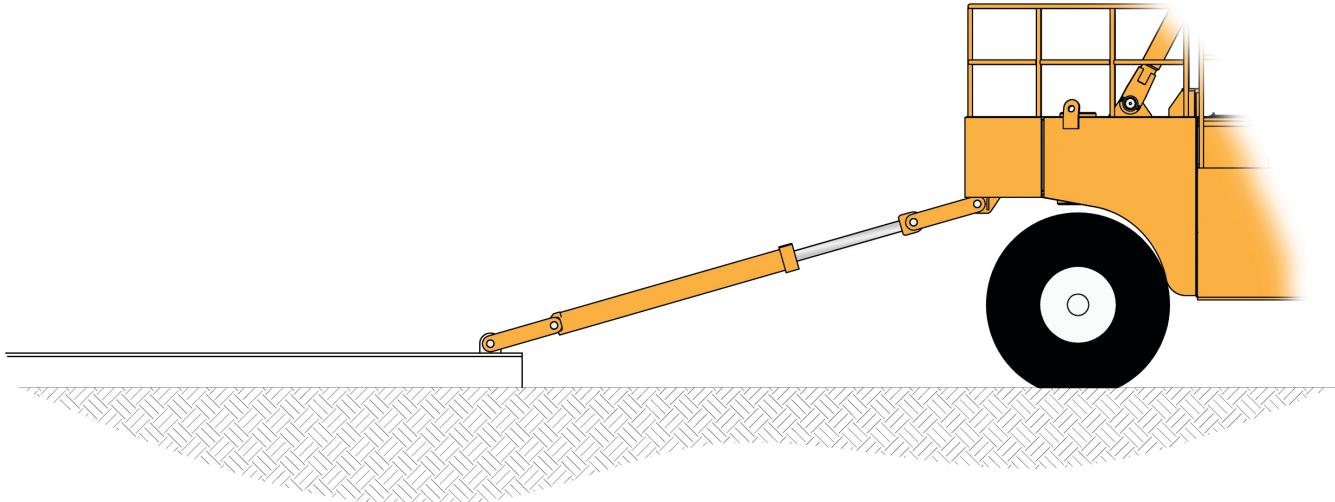
	Min PSI	Max PSI	Observed PSI
*Low brake pressure activation (PSI):	1000	1200	56

Record "Yes" or "No" in the box if Audio/Visual low brake pressure indicators work properly		57
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Initials :
 Date :

Drawbar Test (Tractive Effort)

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	Left Side		Observed		Right Side		Observed	
Tire Pressure, Front (PSI):	95	95			95	95		58
Tire Pressure, Rear (PSI):		65			65			59

Verify and record the following values prior to performing this test:

	Min	Max	Observed
Hydraulic tank temperature (°F) :	100	160	
Engine Idle Value (RPM) :	725	775	
Engine High Free Idle Value (RPM) :	2150	2300	
Converter stall (RPM) :	1925	1975	
Hydraulic stall (hoist end of stroke) (rpm):	2050	2150	
Converter & Hydraulic stall (hoist end of stroke) (RPM):	1475	1525	

Install pressure gauge on stem port.

Record cylinder pressure and stall rpm at converter stall in 1st, 2nd, 3rd and 4th gears.

Note: Annular area of cylinder used for factory testing is 25.92 in²

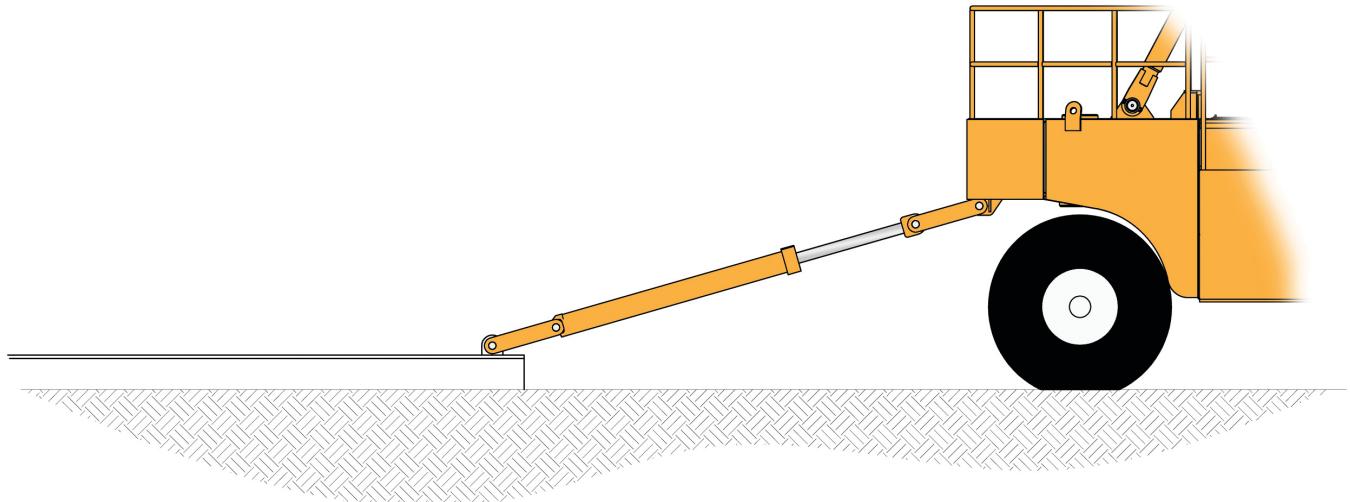
Did Tire Slip?	Min	Max	Observed
First Gear (if tire slips, record pressure at that moment) (PSI) Y <input type="checkbox"/> N <input type="checkbox"/> :	2400	3200	
Second Gear (PSI) :	1500	1800	
Third Gear (PSI) :	800	1000	
Fourth Gear (record NA if locked out) (PSI) :	400	550	

Initials :

Date :

Brake Pull Test

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Install pressure gauge on stem port.

Pressurize stem port separately against service brake and then the parking brake.

Record pressure to move vehicle / slip brake.

When testing parking brake, release brake accumulator pressure to ensure service brakes are not actuated.

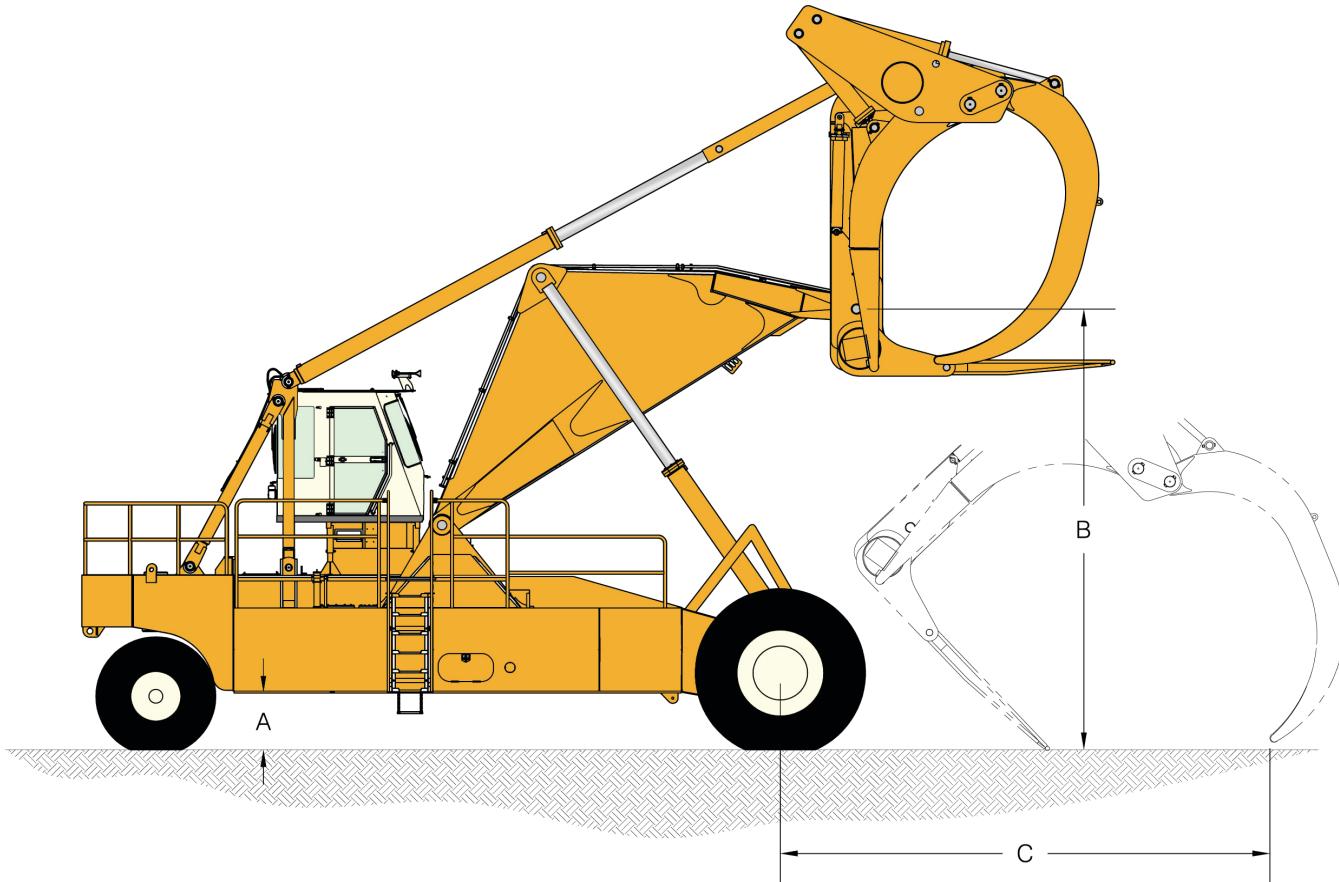
Note: Annular area of cylinder used for factory testing is 25.92 in².

	Min	Max	Observed
Service Brake Test (psi) :	1500	2500	70
Parking Brake Test (psi) :	1300	2500	71

Initials :	
Date :	

Dimensions

Model: L4100F
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Ground Clearance, Chassis (measure from rear of chassis side tank) (A) :

	Min	Max	Observed
32"	36"		72
310"	322"		73
275"	299"		74

Ground to Carriage Pivot Pin at Maximum Hoist (B) :

Axle to Hold-down Tip at Maximum Reach (C) :

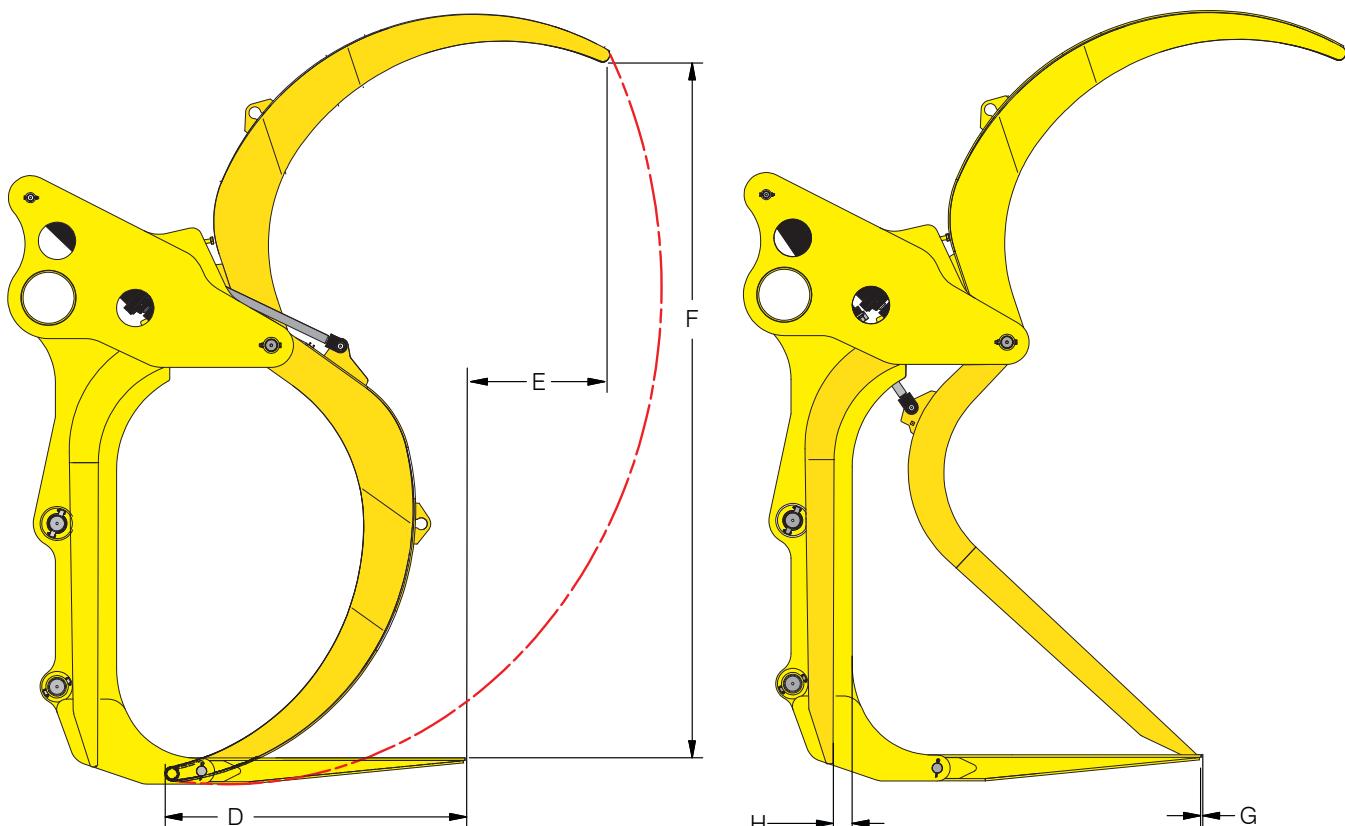
Initials :
Date :

Dimensions

Model:	L4100F
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With Tine horizontal, verify dimensions D, E, F, and G.

Verify that the Kickoff Arm is flush or recessed (max 1") from the carriage face when fully retracted.

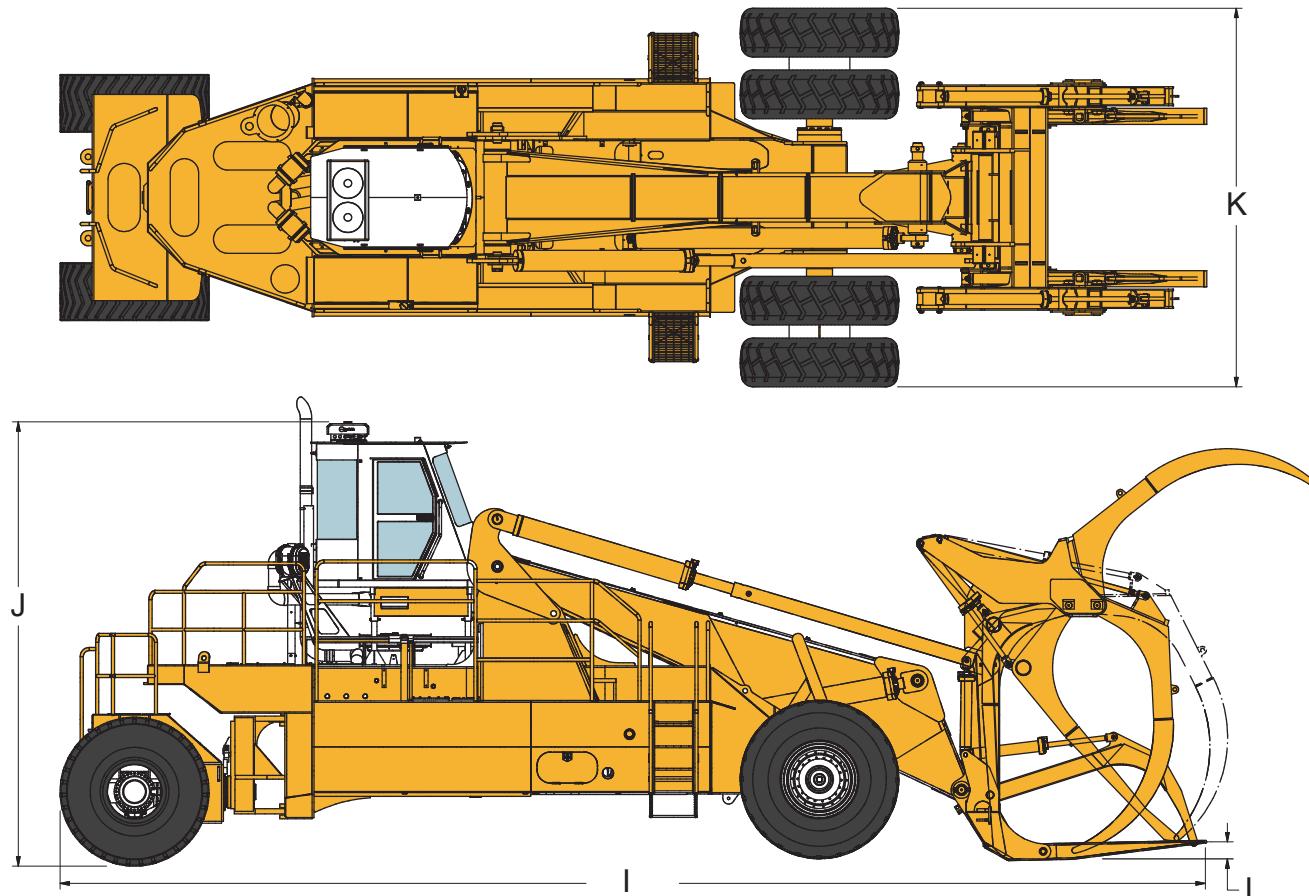


	Min	Max	Observed
Tine Tip to HD Tip, Horizontal, HD Closed (D) :	66"	77"	75
Tine Tip to HD Tip, Horizontal, HD Open (E) :	52"	62"	76
Tine Tip to HD Tip, Vertical, HD Open (F) :	177"	201"	77
KO Arm Tip to End of Tine (G) :	11"	17"	78
KO Arm to Carriage Face (H) :	-1"	0"	79

Initials :	
Date :	

Dimensions

Model: L4100F
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	Min	Max	Observed
Overall Length (I) :	599"	611"	80
*Overall Height (J) :	226"	236"	81
Overall Width (K) :	197"	203"	82
Ground to front tip of tine (L) :	7"	11"	83

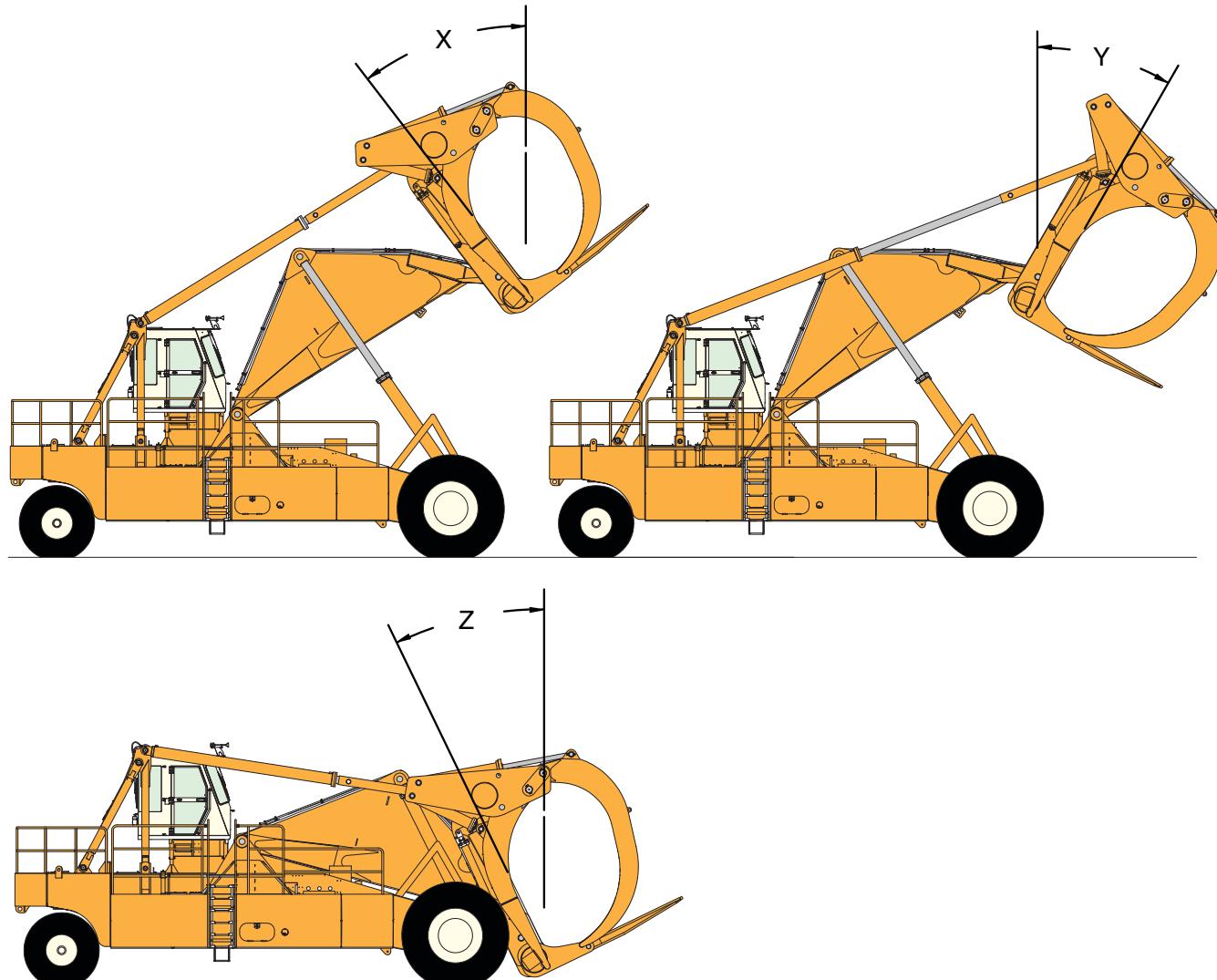
* Overall height depends on what options are installed; horn, air conditioner or beacon light.

Initials :

Date :

Dimensions

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	Min	Max	Observed
Carriage Angle from Vertical - Hoist Fully Extended, Tilt Fully Retracted (X) :	54°	58°	° 84
Carriage Angle from Vertical - Hoist Fully Extended, Tilt Fully Extended (Y) :	8°	12°	° 85
Carriage Angle from Vertical - Hoist Fully Retracted, Tilt Fully Retracted (Z) :	13°	17°	° 86
Axle Weight, Rear (Lbs) :	51,000	53,000	87
Axle Weight, Front (Lbs) :	100,000	120,000	88

Initials :
Date :

Cycle Times

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			Engine Idle		Engine H.F.I			
	Retract :	Measured at Startup (no calculated value)	Min	Max	Observed (Sec)	Min	Max	Observed (Sec)
					13	25		89
Hoist Cylinder	Extend :				24	28		90
	Retract :	Measured at Startup (no calculated value)			8	14		91
Tilt Cylinder	Extend :				11	14		92
RH Holddown Cylinder	Retract :	Measured at Startup (no calculated value)			2	5		93
	Extend :				3	5		94
LH Holddown Cylinder	Retract :	Measured at Startup (no calculated value)			2	5		95
	Extend :				3	5		96
RH Kickoff Cylinder	Retract :	Measured at Startup (no calculated value)			1	4		97
	Extend :				2	4		98
LH Kickoff Cylinder	Retract :	Measured at Startup (no calculated value)			1	4		99
	Extend :				2	4		100
RH Aux Holddown Cylinder	Retract :	Measured at Startup (no calculated value)			1	4		101
	Extend :				2	4		102
LH Aux Holddown Cylinder	Retract :	Measured at Startup (no calculated value)			1	4		103
	Extend :				2	4		104
Steering Wheel	Right-Left	Measured at Startup (no calculated value)			NA	NA		105
	Left-Right				NA	NA		106
Pushbutton Steering	Right-Left	Measured at Startup (no calculated value)			NA	NA		107
	Left-Right				NA	NA		108

	Right-Left	Measured at Startup (no calculated value)	Min	Max	Observed (Turns)	Initials :	Date :
			Turns	Turns	Turns		
Steering Wheel Turns	Right-Left	Measured at Startup (no calculated value)	4	6		109	
	Left-Right		4	6		110	

Performance Validation

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Record "Yes" or "No" in the box for each joystick to indicate if the machine operates as indicated.

Left

HOOLDDOWN UNCLAMP

HOOLDDOWN CLAMP

594233

Verify that the functions controlled by the left joystick operate as indicated.

		111
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Right

HOIST DOWN

HOIST UP

597685

Verify that the functions controlled by the right joystick operate as indicated.

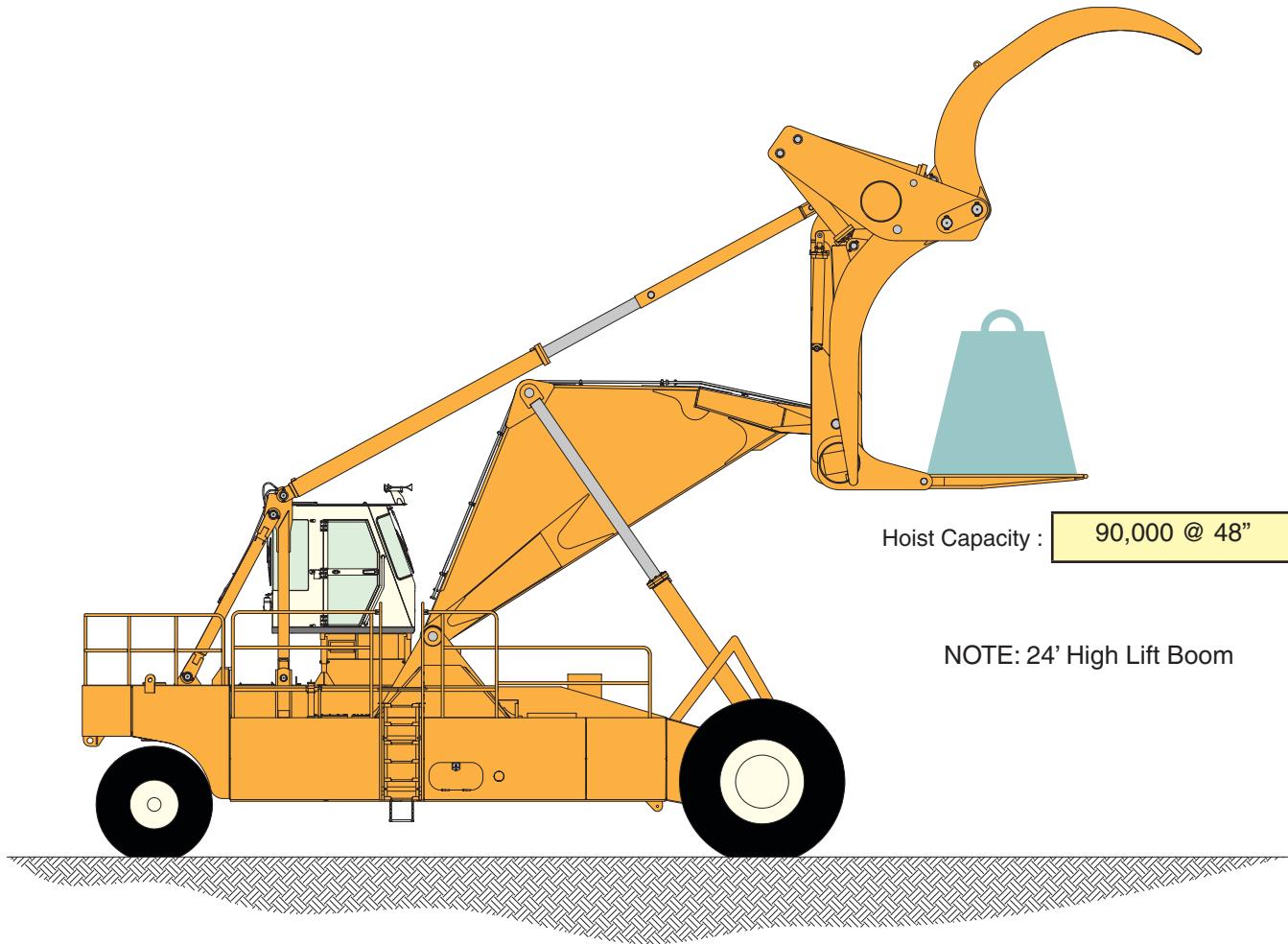
		112
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Initials :
Date :

Performance Validation

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Record "Yes" or "No" in the box to indicate if the machine can hoist the rated load.



Verify that the machine can hoist the rated load.
Secure back end before testing.
- Load centered in carriage
- Carriage level
- Carriage raised to its highest point

	113
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Initials :

Date :