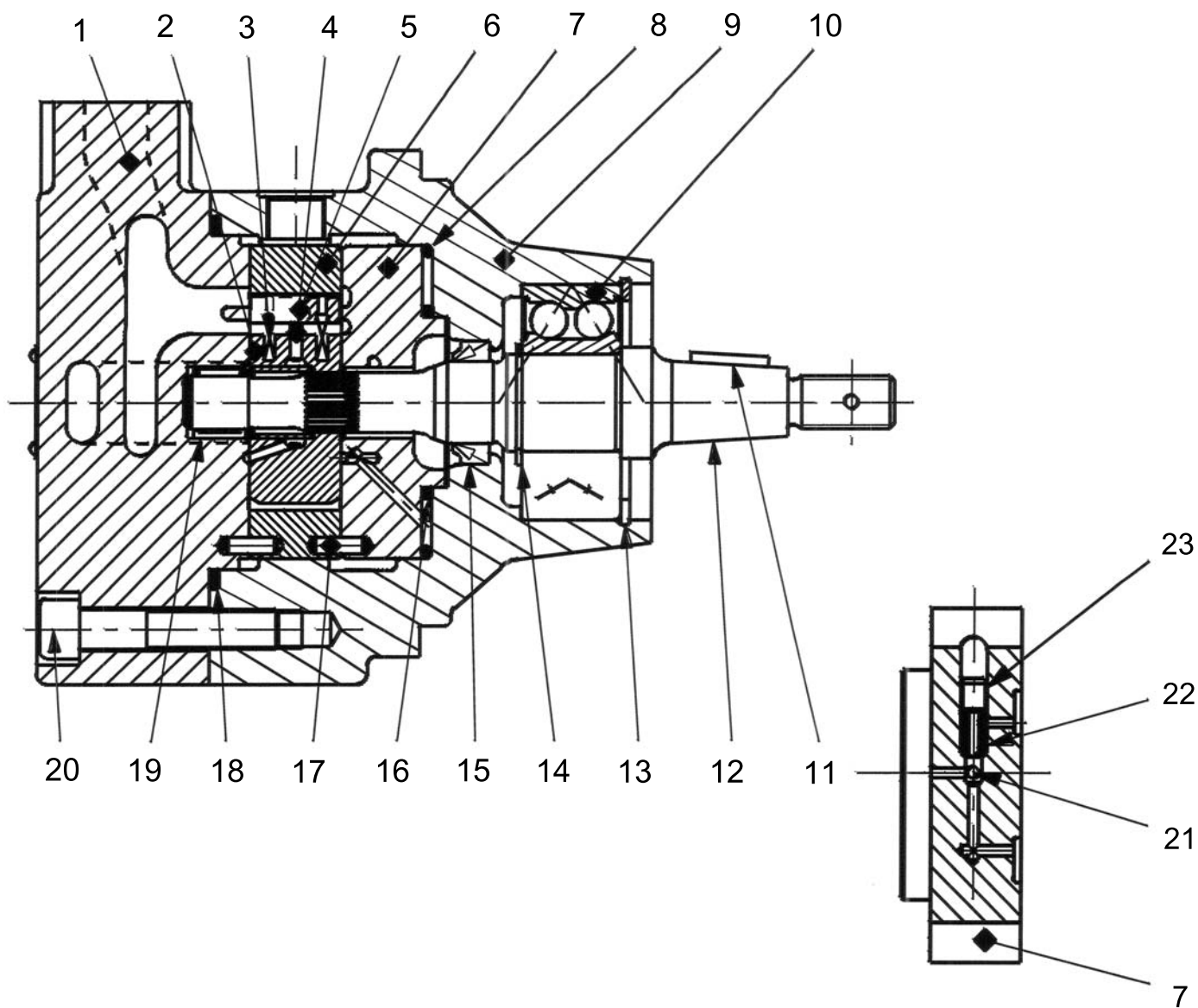


Vane Motor



Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
254090			Vane Motor				
1	*e	1	. End Cap	16	*c	1	. Section Seal
2	*a	1	. Rotor Insert Assy	17	NSS	2	. Dowel Pin
3	*a	24	. Spring Vane	18	*c	1	. Section Seal
4	*a	12	. Vane Holdout Pin	19	*e	1	. Needle Bearing
5	*a	12	. Vane	20	NSS	4	. Screw
6	*a	1	. Cam Ring	21	*d	1	. Ball
7	*d	1	. Port-Pressure Assy	22	*d	1	. Adapter Valve
8	*c	1	. O-Ring	23	*d	1	. Screw
9	NSS	1	. Housing				
10	*b	1	. Ball Bearing	*a Available in Cartridge Kit 254728			
11	*b	1	. Key	*b Available in Shaft & Bearing Kit 252168			
12	*d	1	. Shaft	*c Available in Seal Kit 252165			
13	254727	1	. Retaining Ring	*d Available in Port Plate-Pressure Assy 252167			
14	*b	1	. Retaining Ring	*e Available in End Cap Assy Kit 252169			
15	*c	1	. Shaft Seal	NSS Not Sold Separately			