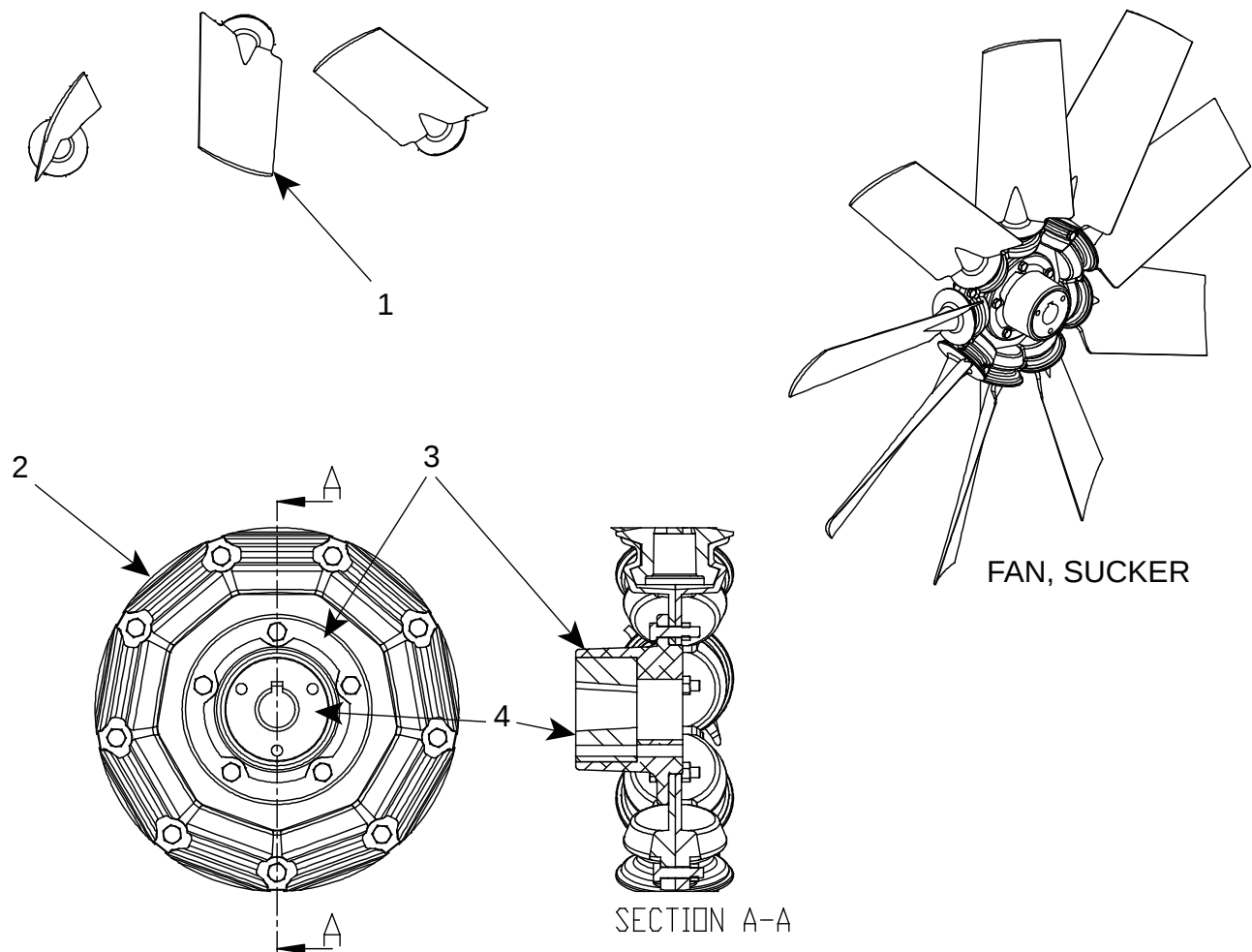


Fan, Sucker



Replacement steps for item 4, Steel Insert:

1. Apply Loctite 262 to the threads of the three bolts that attach the Steel Insert (4) to the Uniboss (3).
2. Place the Steel Insert into the pocket of the Uniboss (3).
3. Rotate the Steel Insert (4) to align the threaded holes with the clearance holes of the Uniboss (3).
4. Place the three bolts from the air intake side of the fan into the threaded holes of the steel insert.
5. Tighten bolts evenly to 80 in.-lbs. (9Nm)

Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	254082		Fan,Sucker				
1	588371	9	. Blade				
2	588370	1	. Hubset				
3	588368	1	.. Uniboss				
4	588369	1	.. Insert, Steel				