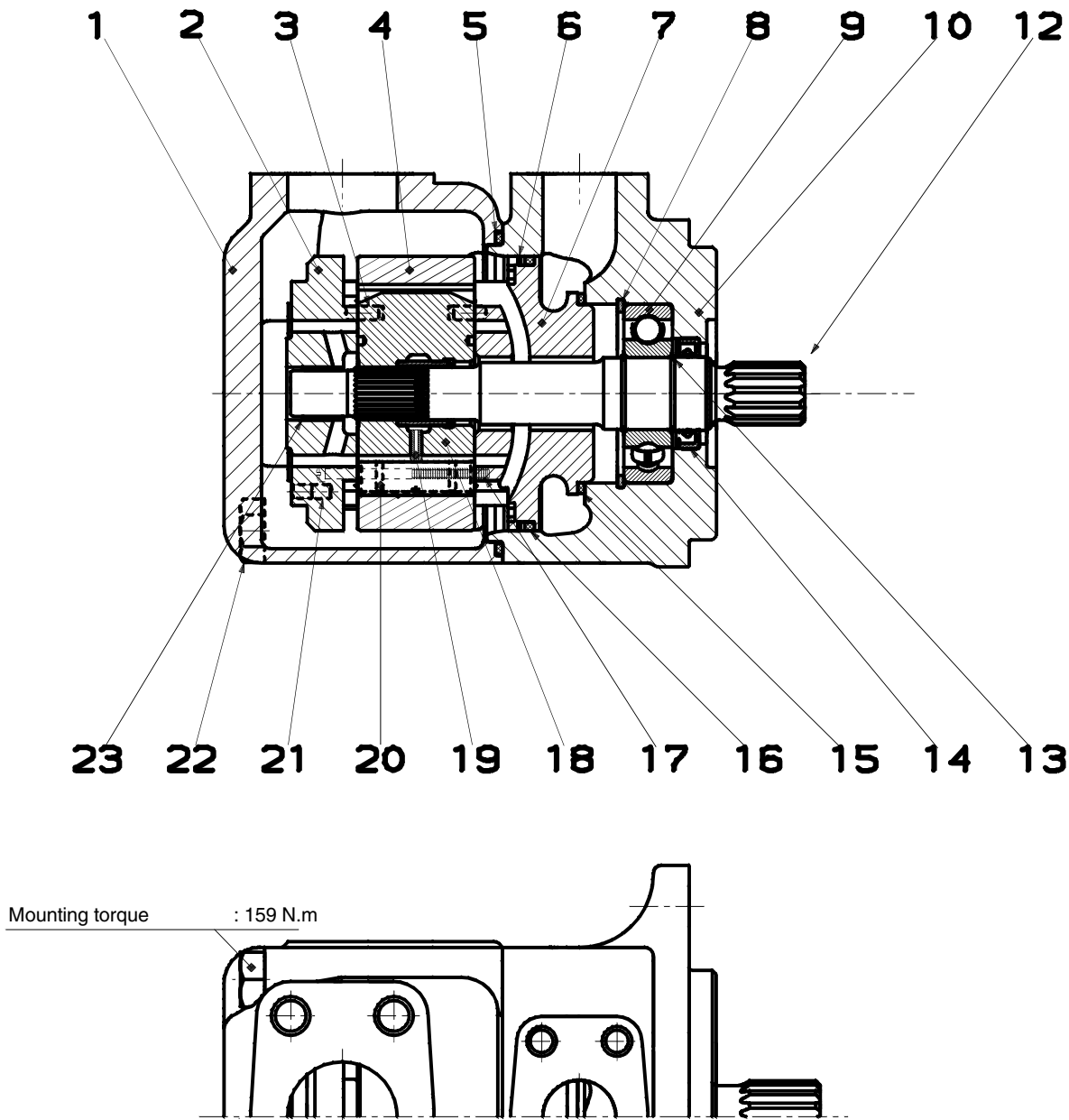


Vane Pump



Item	Part No.	Qty	Description	Item	Part No.	Qty	Description
	253325	1	Vane Pump				
1	NSS	1	. Housing	13	254755	2	. Section Ring, Round
2 *a*d	NSS	1	. Port Plate, Rear	14	*b NSS	1	. Shaft Seal
3 *a	NSS	2	. Dowel Pin	15 *a*b	NSS	1	. Section Seal, Square
4 *a	NSS	1	. Cam Ring	16 *a*b	NSS	1	. Section Seal, Square
5 *a*b	NSS	1	. O-Ring	17 *a	NSS	2	. Screw
6 *a*b	NSS	1	. Backup Ring	18 *a	NSS	1	. Rotor Insert Assy
7 *a	NSS	1	. Port Plate, Pressure	19 *a	NSS	10	. Pin, Vane Holdout
8	254752	1	. Retaining Ring	20 *a	NSS	10	. Vane
9	254753	1	. Ball Bearing	21 *a*d	NSS	1	. Dowel Pin
10	254754	1	. Mounting Cap	22	254756	4	. Screw
12 *c	NSS	1	. Shaft, Splined	23 *a*d	NSS	1	. Bushing

*a Included in 254757 Cartridge Kit
*b Included in 254758 Seal Kit
*c Included in 254759 Shaft & Bearing Assy
*d Included in 254760 Port Plate & Bushing Assy