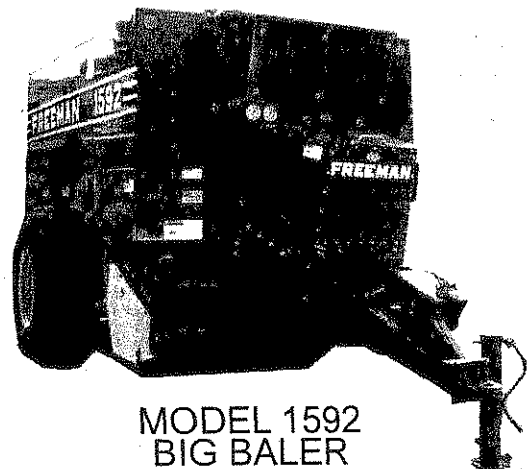
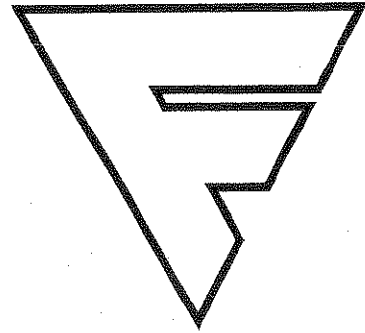


FREEMAN



MODEL 1592
BIG BALER
PARTS MANUAL

CAUTION PRUDENCE



ACHTUNG PRUDENZA

1. Keep all shields in place.
2. Always stop engine before leaving operator's position and in any case, make sure precautions are taken.
3. Wait for all movement to stop before servicing this Machine.
4. Keep hands, feet and clothing away from power driven parts.
5. Never adjust, lubricate, clean or unclog unless engine is stopped.
6. Read operator's manual before operating machine. Illustrated parts listing is available from your dealer.
7. After servicing, make sure that tools and parts are stored and reinstall shields.
8. Make certain everyone is clear of machine before starting engine or operation.
9. Contact with moving parts or with any material which can be drawn into moving parts can result in serious injury.
10. Use flashing warning lights when operating on highways except when prohibited by law.

1. Maintenir tous les protecteurs en place.
2. Toujours arrêter le moteur avant de quitter le poste de conduite et, d'une façon générale, s'assurer que toutes les précautions sont prises.
3. Attendre l'arrêt de toutes les pièces en mouvement avant d'intervenir sur la machine.
4. Ne pas approcher mains, pieds, vêtements des parties en mouvement.
5. Ne jamais régler, graisser, nettoyer ou déboucher la machine sans que le moteur soit arrêté.
6. Prendre connaissance du manuel d'utilisation avant de travailler avec la machine. Le catalogue pièces de rechanges est disponible chez votre concessionnaire.
7. Après intervention, veiller à ce que les outils et pièces soient rangés et remettre les carter en place.
8. S'assurer que personne n'est près de la machine avant de démarrer le moteur ou de travailler.
9. Risque de dégâts importants si quelqu'un ou quelque chose est happé par des pièces en mouvement.
10. Utiliser les feux de détresse pour la conduite sur routes, sauf si la loi l'interdit.

1. Bevor mit der Maschine gearbeitet wird, sind die Bedienungsanleitung und die angebrachten Hinweishilder zu lesen. Alle Sicherheitsvorschriften sind einzuhalten.
2. Vor Inbetriebnahme ist darauf zu achten, dass alle Schutzeinrichtungen angebracht sind, und dass sich keine Person im Gefahrenbereich der Maschine aufhält.
3. Instandsetzungs, Einstellungs, Wartungs und Reinigungsarbeiten nur bei abgeschaltetem Antrieb und stillstehender Maschine vornehmen.
4. Werkzeuge oder andere lose Teile nicht in oder auf der Maschine belassen.
5. Bei Fahrten auf öffentlichen Strassen sind die in Ihrem Lande geltende Vorschriften und Regelungen einzuhalten.

1. Tenere tutte le protezioni al loro posto.
2. Spegner sempre il motore prima di lasciare il posto di guida e, in linea di massima, assicurarsi che siano prese tutte le precauzioni.
3. Attendere l'arresto completo di tutti gli organi prima di intervenire sulla macchina.
4. Non avvicinare mani, piedi, vestiti agli organi in movimento.
5. Solo a motore spento si può registrare, ingrassare, pulire o eliminare gli ingolfamenti.
6. Consultare attentamente il manuale d'istruzione prima di iniziare il lavoro con la macchina. Il catalogo parti di ricambio è disponibile presso il vostro concessionario.
7. Dopo qualsiasi intervento sistemare attrezzi e pezzi e rimettere a posto le protezioni.
8. Assicurarsi che non ci sia nessuno nelle vicinanze della macchina prima di metterla in moto o iniziare il lavoro.
9. Rischio e gravi infortuni subiscono coloro che sono agganciati da parti in movimento.
10. Utilizzare i fari lampeggianti durante i trasferimenti su strada.

INTRODUCTION

HOW TO USE THE MANUAL

This manual contains illustrations and parts list of components and assemblies which make up the machine. Each page consist of the name of the assembly or component, a reference number, part number, part name and the quantities of the part used.

Assemble or component name helps identify the illustration and parts list for each figure. This name also helps locate the general area of the machine where the assemble or component can be located.

Reference numbers shown in a column refers to the numbered parts in the illustration. This ties the part in the illustration to the part number and description in the parts list.

Part numbers are used to identify individual parts or part assemblies

Part descriptions provide the name of the part, plus additional information such as dimensional specification and what parts are grouped together to form part assemblies, which helps you identify the part(s).

Quantities listed for each illustration are only for that assemble or component and not the total used per machine.

This parts manual is not intended to be a complete guide for machine service or repairs. Contact your dealer for any of your service or technical requirements.

UPDATING AN REORDERING MANUALS

The parts lists, illustrations and specifications in this manual are based on the latest information available at the time of publication. Your machine may have product improvement and options no yet contained in this manual.

J.A. Freeman & Son, Inc. reserves the right to make changes at any time without notice or obligation to you.

Your dealer will receive notice of these changes and can assist you with accurate parts identification when ordering.

A copy of this manual is supplied with each machine. Additional copies are available through you dealer. When ordering additional manuals, use the reorder number listed on the front cover and the quantity needed.

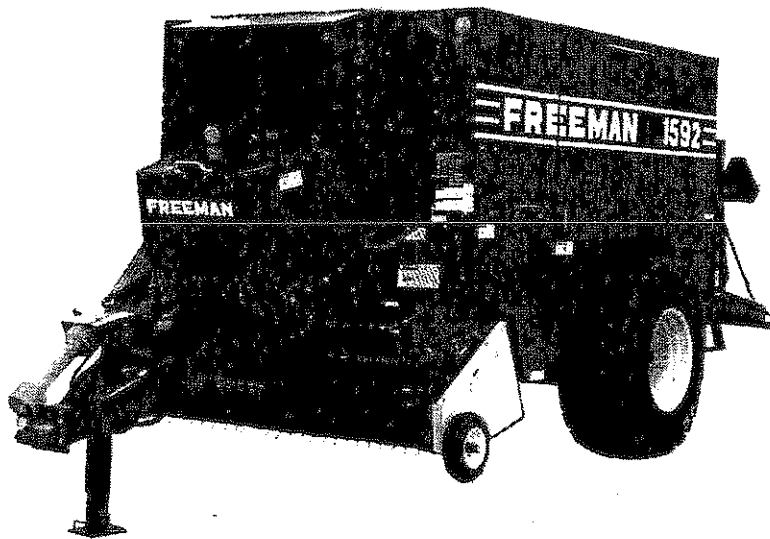
SERIAL NO. 601 -
ORDER NO. PB 1592200

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PARTS LIST

FOR

MODEL 1592 BALER



1. It is the policy of J.A. Freeman & Son, Inc. to constantly improve it's products whenever it is practical to do so.
2. J.A. Freeman & Son, Inc. reserves the right to redesign or change it's equipment or component parts thereof without incurring any obligation to install or furnish such changes on equipment previously delivered.
3. Unauthorized changes or additions to equipment manufactured by J.A. Freeman & Son Inc. relieves the company of further responsibility for warranted operation and breakage replacement.

J. A. FREEMAN & SON, INC.

LIMITED WARRANTY

J. A. Freeman & Son, Inc., (hereinafter referred to as Freeman), warrants all new equipment manufactured by Freeman to be free from material and workmanship defects for one year from date of purchase beginning on the date of delivery to the retail purchaser. One copy of the 'Equipment Delivery and Warranty Registration' must be completed and returned to J. A. Freeman & Son, Inc. in order to validate the warranty.

This warranty does not apply, cover or include equipment or parts which have been subject to misuse, operational abuse, negligence, alteration, accident, failure to lubricate, or used in any way which, in Freeman's opinion, adversely affects the equipment or the part's performance. Additionally, this warranty does not cover damage to parts, assemblies, or equipment due to loose or missing bolts or operation of the equipment in a miss-adjusted state. Wear items including but not limited to pickup teeth, belts, chains, sprockets and other wear items are expressly excluded from this warranty, regardless of time in service.

Warranty repair or replacement must be made at an authorized Freeman dealer, or a location designated by Freeman. Any warranty repair labor charge must be pre-authorized by Freeman and submitted with the authorization number to qualify for payment. Payment will be made at Freeman's standard warranty rate only. The original purchaser shall be responsible for the cost, if any, of transporting the equipment to a designated repair facility, any freight charges associated with a claim, or any travel time by the authorized dealer's service personnel to effect an authorized repair.

The Freeman warranty extends only to Freeman manufactured parts and components and does not cover any buy-out-items. Parts, components and items not of Freeman's manufacture are warranted only to the extent of the buy-out manufacturer's warranty and subject only to their allowance to the original purchaser or Freeman, and only if found defective by such manufacturer.

Except as set forth, Freeman shall not be liable for injuries or damages of any kind or nature, direct, consequential, or contingent, to person or property. This warranty does not apply, cover, or extend to loss of crop, loss because of delay or loss incurred for labor, supplies, substitute machinery, rental or for any other reason.

The obligation under this warranty is limited to replacement or repair at a facility designated by Freeman, of qualifying parts that Freeman determines to be defective in material or workmanship. **ONLY AUTHORIZED FREEMAN FACTORY PERSONNEL MAY MAKE THIS QUALIFYING DETERMINATION FOR THE PURPOSES OF THIS LIMITED WARRANTY.**

Freeman reserves the right to make improvements in design or changes in specifications without notice at any time and without incurring any obligation to owners of products previously sold.

SAFETY

J.A. Freeman & Son is greatly concerned with safety. The Freeman Equipment is furnished with safety features. Even with these safety features, personal injury can still occur if the operator is careless, negligent or thoughtless when maintaining, lubricating, operating, unclogging, or servicing the machine.

Your Freeman Equipment has safety shields to help prevent personal injury. Do not operate the machine unless all shields are in place. There are also **"CAUTION," "DANGER,"** and **"BE CAREFUL"** decals on the machine. Read and pay attention to the decals.

Following is a list of precautions that should be taken to help prevent personal injury:

1. **KEEP ALL SHIELDS IN PLACE.**
2. **SHUT OFF TRACTOR ENGINE BEFORE ADJUSTING, LUBRICATING, CLEANING OR SERVICING THE BALER.**
3. **WAIT FOR ALL MOVEMENT TO STOP BEFORE SERVICING BALER.**
4. **KEEP HANDS, FEET, AND CLOTHING AWAY FROM POWER DRIVEN PARTS.**
5. **KEEP ALL SHIELDS INSTALLED AND KEEP CLEAR OF THE P.T.O. DRIVE LINE.**
6. **KEEP ALL OTHERS OFF BALER.**
7. **USE APPROPRIATE SIGNS OR WARNING LIGHTS WHEN OPERATING ON HIGHWAYS.**
8. **MAKE CERTAIN EVERYONE IS CLEAR OF BALER BEFORE ENGAGING P.T.O. DRIVE LINE.**
9. **DO NOT RIDE ON ANY PART OF THE BALER WHILE IN OPERATION.**
10. **KEEP HANDS AND FEET CLEAR OF PICKUP.**
11. **KEEP HANDS AWAY FROM KNOTTER WHEN BALER P.T.O. DRIVE IS ENGAGED.**
12. **PERIODICALLY CHECK ALL NUTS AND BOLTS FOR TIGHTNESS.**
13. **ALWAYS USE LIGHTS FOR NIGHT WORK.**
14. **AS A SAFETY PRECAUTION IT IS RECOMMENDED THAT A "A" "B" "C" FIRE EXTINGUISHER BE CARRIED ON THE BALER AT ALL TIMES. IT IS ALSO RECOMMENDED TO CARRY A FOUR GALLON WATER CONTAINER WITH PUMP, OR AS REQUIRED BY LOCAL AND STATE LAW.**
15. **AVOID LOOSE CLOTHING WHICH CAN EASILY BE CAUGHT IN MOVING PARTS.**
16. **REMEMBER 'SAFETY' IS ONLY A WORD UNTIL IT IS PUT INTO PRACTICE.**

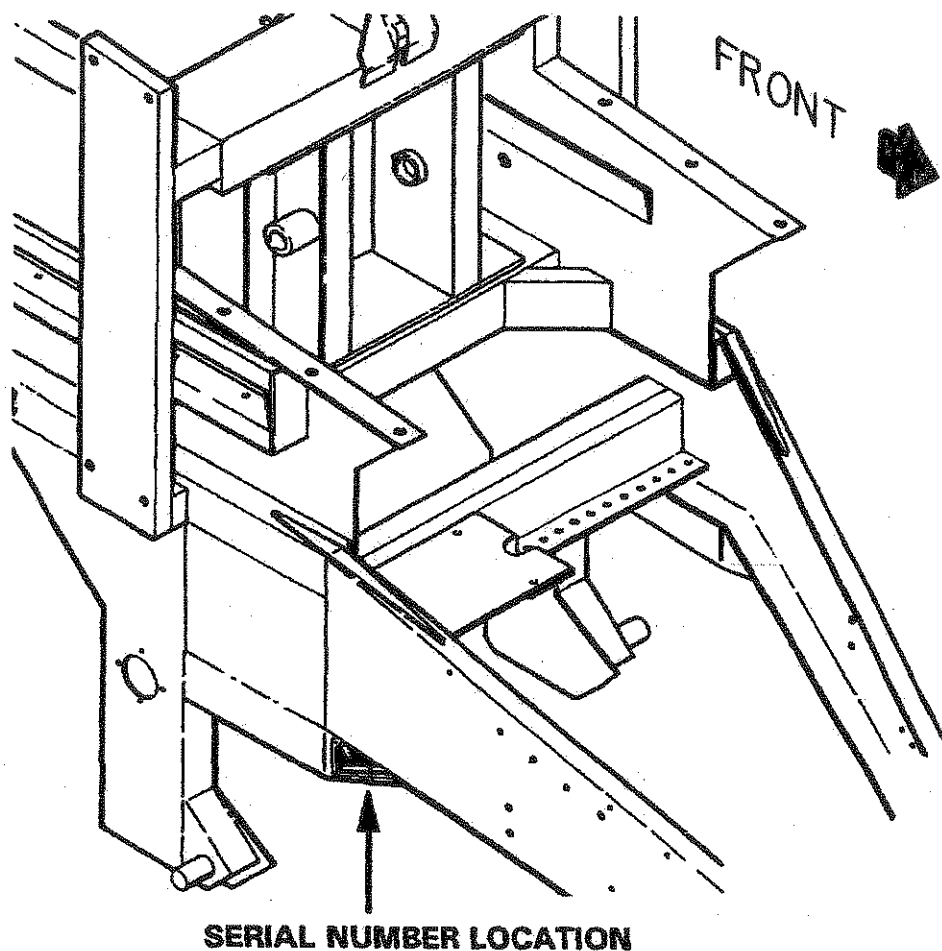


WARNING: SOME ILLUSTRATIONS IN THIS PARTS LIST SHOW THE BALER WITHOUT SHIELDS TO ALLOW FOR A BETTER VIEW OF THE AREA BEING ADDRESSED. THE BALER SHOULD NEVER BE OPERATED WITH ANY OF THE SAFETY SHIELDS REMOVED.

SERIAL NUMBER LOCATION AND IDENTIFICATION

SERIAL NUMBER LOCATION

The serial number is an important piece of information about the machine and it may be necessary to know it before obtaining the correct replacement part. The serial number is located on the right front tongue brace as shown.



WARNING: SOME ILLUSTRATIONS IN THIS PARTS LIST SHOW THE BALER WITHOUT SHIELDS TO ALLOW FOR A BETTER VIEW OF THE AREA BEING ADDRESSED. THE BALER SHOULD NEVER BE OPERATED WITH ANY OF THE SAFETY SHIELDS REMOVED.

NOTE: ILLUSTRATIONS ARE FOR "ORDERING" INFORMATION ONLY, AND ARE NOT INTENDED FOR USE AS AN ASSEMBLY GUIDE.

INSTRUCTIONS FOR ORDERING

1. Order by part number and description of part.
 - (a) Parts should NOT be ordered from illustration only.
 - (b) Parts should NOT be ordered from numbers on castings.
2. Order by baler serial number and model.
3. Much delay and confusion can be avoided if part numbers are arranged in sequence on all orders.
4. State how to ship: whether by truck, stage, parcel post, air parcel post, UPS, or air freight.
5. Claims for shortage or error in handling of an order for parts must be made upon receipt of goods.
6. Address all orders for parts as follows:

J.A. Freeman & Son, Inc.
Parts Department,
2034 N.W. 27th Avenue,
Portland, Oregon 97210

Place serial number of machine here for your convenience:

Model 1592 Baler Serial No. _____

Left and right of machine are understood to mean from a position facing in the direction of travel.

Permission must be secured before any parts are returned for credit. When parts are returned, the freight must be prepaid or arrangements made so that they can be brought in by our trucks.

"NOTE"

Parts are identified by reference numbers.

DO NOT USE REFERENCE NUMBERS AS PART NUMBERS.

See parts list for correct part numbers.

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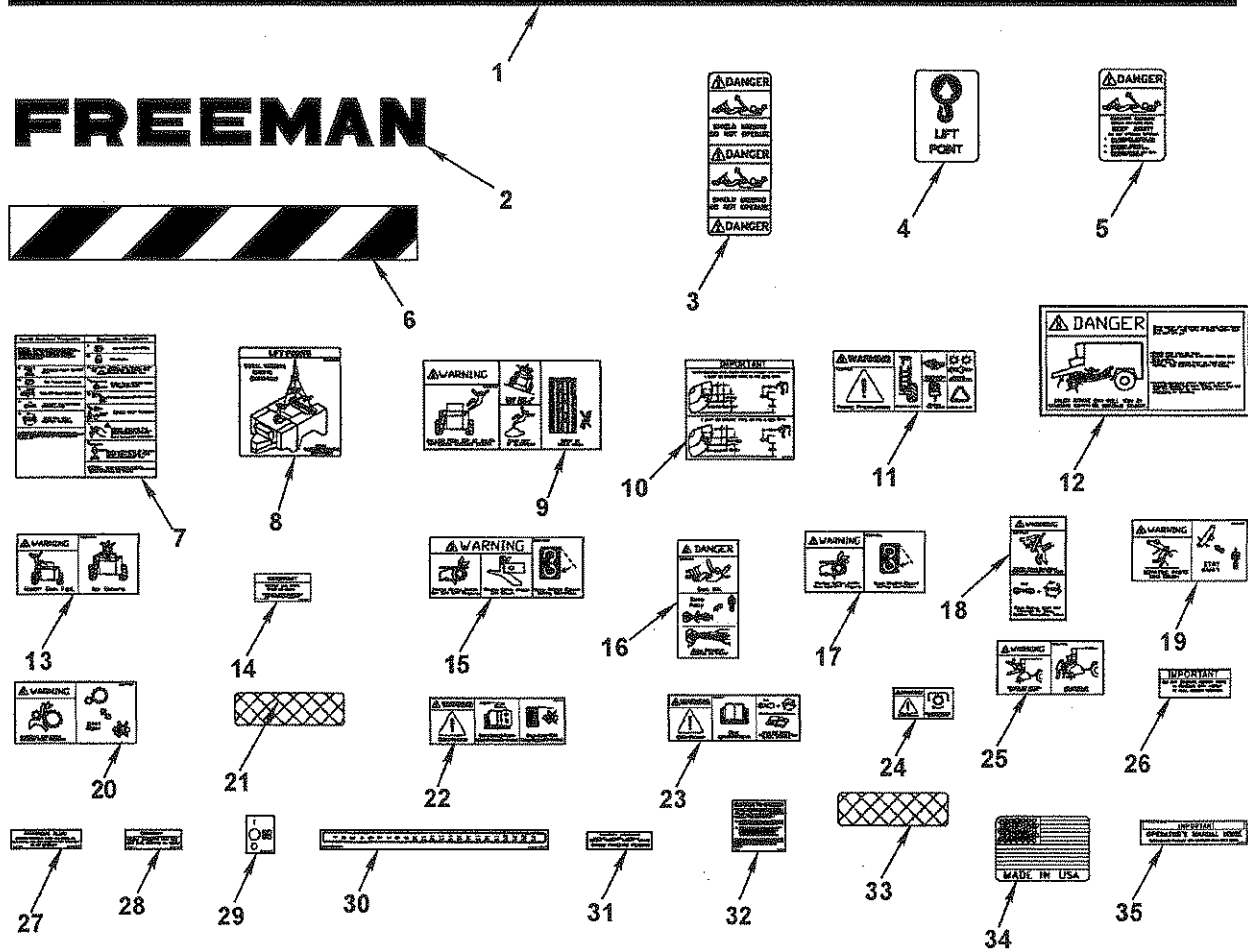
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DECAL ASSEMBLY

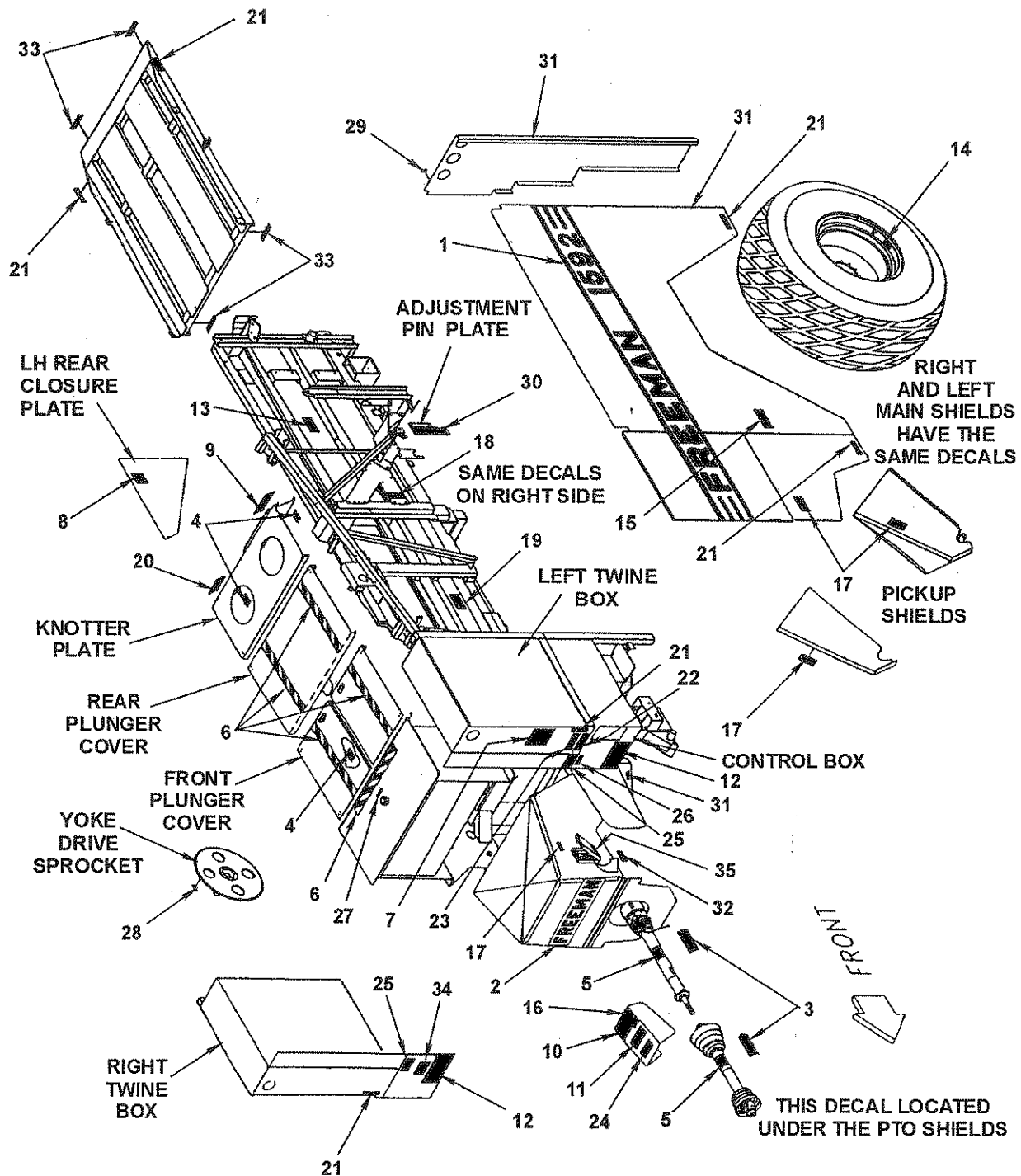
FREEMAN 1592



DECAL ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	FD 0024865	L. H. FREEMAN 1592 DECAL	1	18	FD7000A934	DECAL-WARNING NEEDLE FRAME	2
	FD 0024866	R. H. FREEMAN 1592 DECALS	1	19	FD7000A923	DECAL-WARNING FORK CRANK-1592	2
2	FD 0007111	25" X 4" WHITE "FREEMAN" DECAL	1	20	FD7000A936	DECAL-WARNING KNOTTERS- 1592	2
3	FD70000108	DECAL-KEEP SHIELDS IN PLACE	2	21	FD70000722	DECAL-YELLOW REFLECTOR STICKON	8
4	FD70000445	DECAL-LIFT POINT - 1592	3	22	FD7000A932	DECAL-WARNING READ MANUAL-1592	1
5	FD 0023531	"DANGER! ROTATING DEVICE..."	2	23	FD7000A937	DECAL-WARNING ALLOW TO STOP	1
6	FD0505626	DECAL-TAPE BLK/YELLOW 3"	14	24	FD7000A944	DECAL-TOWING PRECAUTION-1592	1
7	FD7000A961	DECAL-SHUTDOWN DIAGNOSTIC-1592	1	25	FD7000A925	DECAL-WARNING USE LADDER-1592	2
8	FD 0025249	DECAL-HOIST BALER-LIFT POINTS	1	26	FD 0029854	DECAL-FEEDER CRANK CAUTION	1
9	FD7000A920	DECAL-DANGER FALLING HAZARD	1	27	FD7000A943	DECAL-OIL REQUIREMENT-1592	1
10	FD7000A952	DECAL-DRAWBAR HITCH - 1592	1	28	FD 0028042	DECAL-SPROCKET ORIENTATION	1
11	FD 0023537	"CAUTION!OPERATE AT 1000 RPM	1	29	FD7001A948	DECAL-FAN SWITCH-1592	1
12	FD7000A897	DECAL-DANGER BALER INTAKE-1592	2	30	FD 0022521	BALE LENGTH ADJ DECAL -1592	1
13	FD 0023538	"WARNING!DO NOT RIDE ON..."	1	31	FD 0022124	DECAL,PATENT NUMBERS-HAY EQUIP	1
14	FD 0023951	DECAL LUG NUT 1592	2	32	FD7000A983	DECAL-NOTICE TO OWNER	1
15	FD7000A933	DECAL-WARNING MOVING,CRUSH	2	33	FD70000170	DECAL-RED REFLECTOR-1592	4
16	FD7000A919	DECAL-WARNING DRIVELINE-1592	1	34	FD70000434	DECAL-MADE IN USA - 1592	1
17	FD7000A896	DECAL-WARNING MOVING PARTS	6	35	FD7000A938	DECAL-READ OPERATORS MANUAL	1

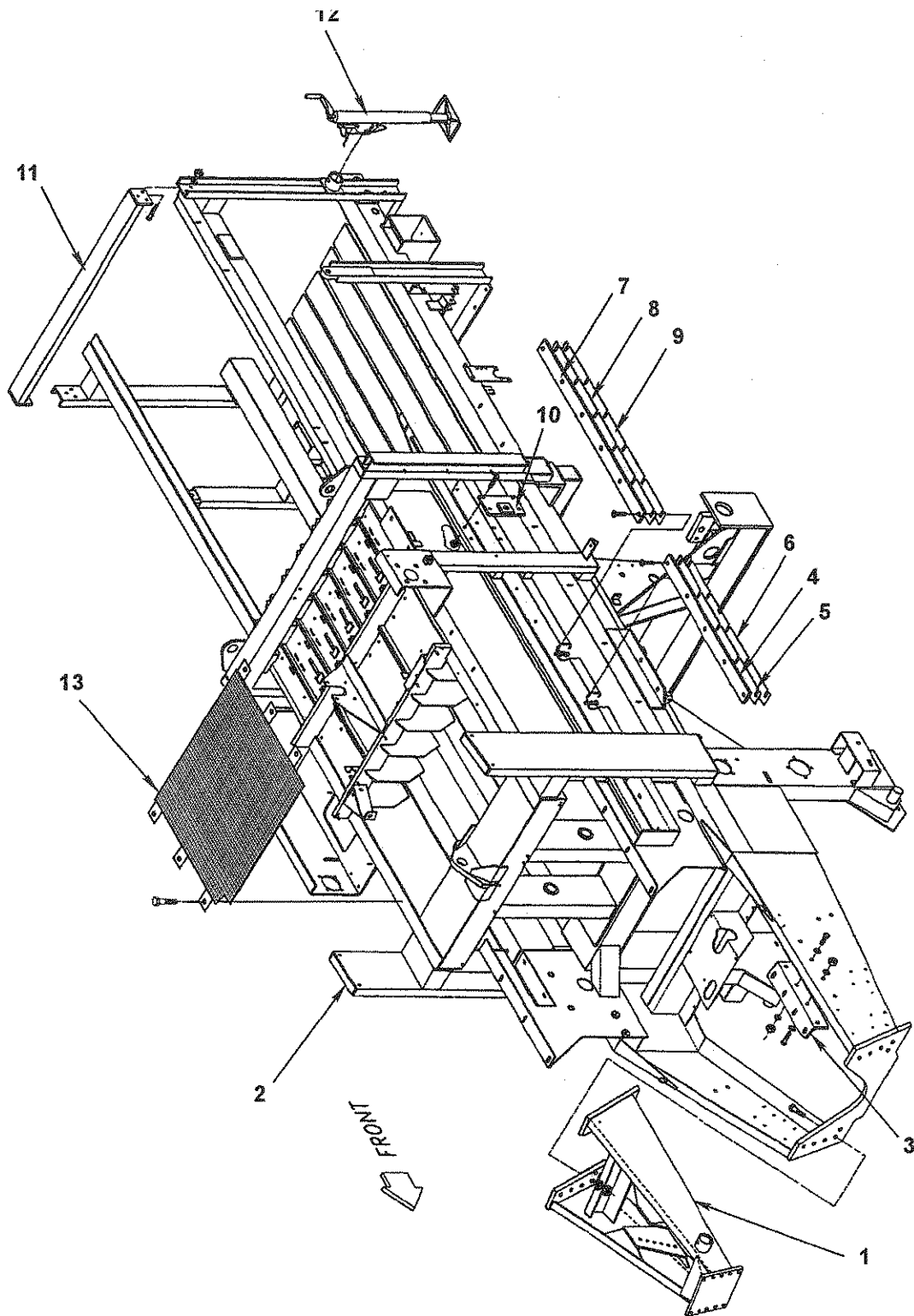
DECAL LOCATION DIAGRAM



DECAL LOCATION DIAGRAM

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	FD 0024865	L. H. FREEMAN 1592 DECAL	1	18	FD7000A934	DECAL-WARNING NEEDLE FRAME	2
	FD 0024866	R. H. FREEMAN 1592 DECALS	1	19	FD7000A923	DECAL-WARNING FORK CRANK-1592	2
2	FD 0007111	25" X 4" WHITE "FREEMAN" DECAL	1	20	FD7000A936	DECAL-WARNING KNOTTERS- 1592	2
3	FD70000108	DECAL-KEEP SHIELDS IN PLACE	2	21	FD70000722	DECAL-YELLOW REFLECTOR STICKON	8
4	FD70000445	DECAL-LIFT POINT - 1592	3	22	FD7000A932	DECAL-WARNING READ MANUAL-1592	1
5	FD 0023531	"DANGER! ROTATING DEVICE..."	2	23	FD7000A937	DECAL-WARNING ALLOW TO STOP	1
6	FD0505626	DECAL-TAPE BLK/YELLOW 3"	14'	24	FD7000A944	DECAL-TOWING PRECAUTION-1592	1
7	FD7000A961	DECAL-SHUTDOWN DIAGNOSTIC-1592	1	25	FD7000A925	DECAL-WARNING USE LADDER-1592	2
8	FD 0025249	DECAL-HOIST BALER-LIFT POINTS	1	26	FD 0029854	DECAL-FEEDER CRANK CAUTION	1
9	FD7000A920	DECAL-DANGER FALLING HAZARD	1	27	FD7000A943	DECAL-OIL REQUIREMENT-1592	1
10	FD7000A952	DECAL-DRAWBAR HITCH - 1592	1	28	FD 0028042	DECAL-SPROCKET ORIENTATION	1
11	FD 0023537	"CAUTION! OPERATE AT 1000 RPM	1	29	FD7001A948	DECAL-FAN SWITCH-1592	1
12	FD7000A897	DECAL-DANGER BALER INTAKE-1592	2	30	FD 0022521	BALE LENGTH ADJ DECAL -1592	1
13	FD 0023538	"WARNING! DO NOT RIDE ON..."	1	31	FD 0022124	DECAL,PATENT NUMBERS-HAY EQUIP	1
14	FD 0023951	DECAL LUG NUT 1592	2	32	FD7000A983	DECAL-NOTICE TO OWNER	1
15	FD7000A933	DECAL-WARNING MOVING, CRUSH	2	33	FD70000170	DECAL-RED REFLECTOR-1592	4
16	FD7000A919	DECAL-WARNING DRIVELINE-1592	1	34	FD70000434	DECAL-MADE IN USA - 1592	1
17	FD7000A896	DECAL-WARNING MOVING PARTS	6	35	FD7000A938	DECAL-READ OPERATORS MANUAL	1

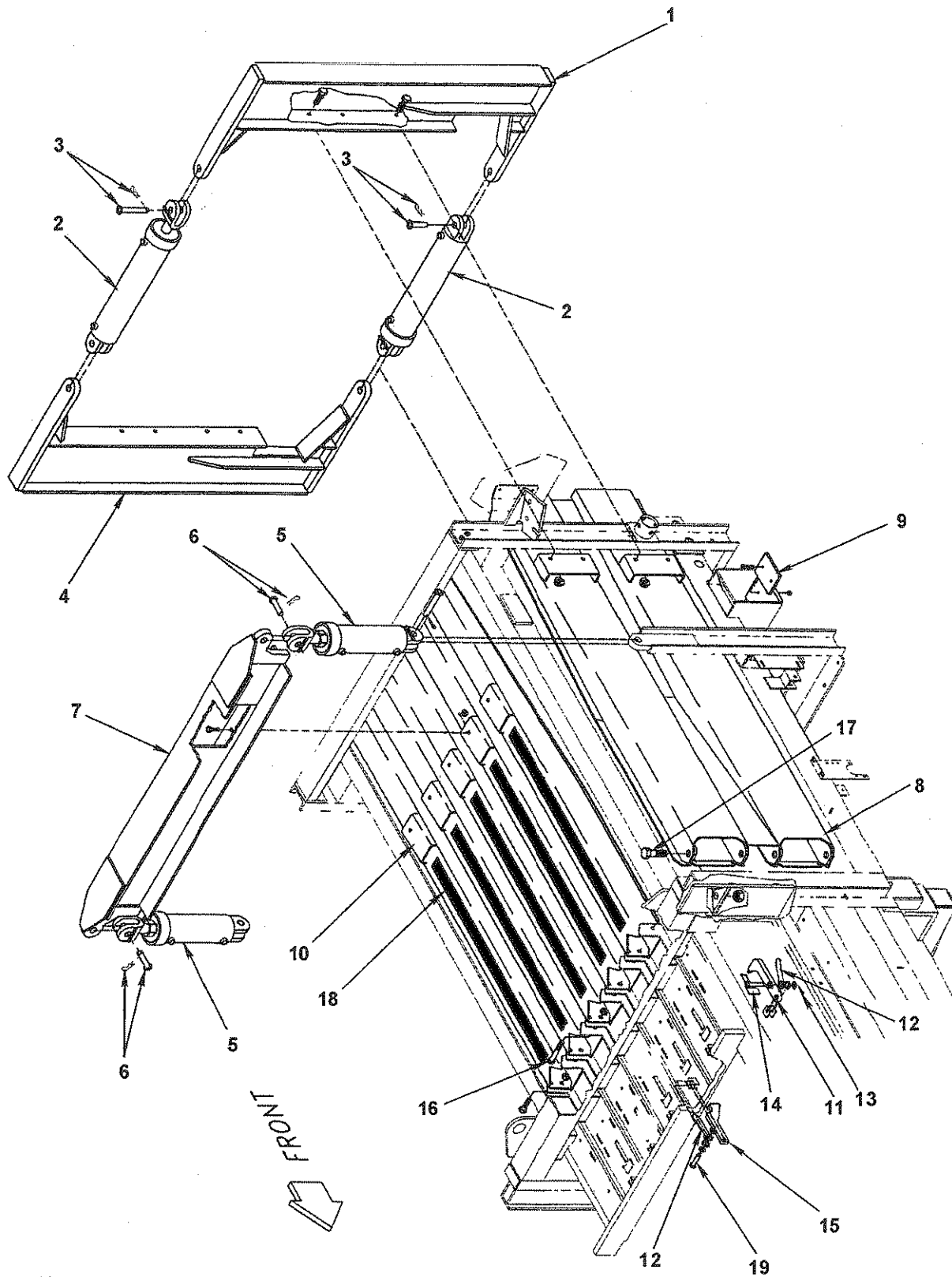
MAIN FRAME ASSEMBLY



MAIN FRAME ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	TNG0025604	FRONT TONGUE ASSEMBLY	1	7	PLG0022713	BOTTOM REAR ROLLER RAIL -1590	4
	WAS0000118	3/4 A325 STRUCTURAL WASHER-ZP	1	8	SHM0022727	REAR ROLLER RAIL SHIM -1590	A/R
	NCH0000750	3/4" NC HEX NUT - PLATED	10	9	SHM0022717	REAR ROLLER RAIL SHIM -1590	A/R
	SFC0000810	3/4 X 3 NF HT CAP SCREW	10		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	12
2	FRM0015921	MAIN FRAME W/2-PIECE TNG -1592	1		NCH0000375	3/8" NC HEX NUT - PLATED	12
3	SUP0216270	LH FLYWHEEL FRM MNT SUPT-A/87	1		PWB3751500	3/8 X 1-1/2 NC #3 PLOW BOLT-ZP	12
	SUP0216271	RH FLYWHEEL FRM MNT SUPT-AF/87	1	10	MNT0024733	MAKEUP CYL MOUNT	2
	NCH0000625	5/8" NC HEX NUT - PLATED	8		NMS0000252	1/2" NC WHIZ NUT - PLATED	8
	WLK0006250	5/8" MEDIUM LOCKWASHER-PLAIN	8		SCC0050003	1/2 X 1-1/4 NC HT CS - PLATED	8
	SCC0070006	5/8 X 2 NC HT CS - PLATED	6	11	YOK2400700	RR FRAME CHAMBER YOKE ASY	1
	WAS0000010	#10 HIGH COLLAR LOCKWASHER	8		SCC0040004	7/16 X 1-1/2 NC HT CS - PLATED	6
	SCC0070008	5/8 X 2-1/2 NC HT CS - PLATED	2		WLK0004375	7/16" MEDIUM LOCKWASHER	6
4	PLG0022712	BOTTOM FRONT ROLLER RAIL -1590	4		NCH0000437	7/16" NC HEX NUT - PLATED	6
5	SHM0022726	FRONT ROLLER RAIL SHIM -1590	A/R	12	JCK0000205	BUMPER JACK 9000# -1590	1
6	SHM0022716	FRONT ROLLER RAIL SHIM -1590	A/R	13	GRD0506128	GUARD, SECONDARY PLUNGER	1
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	10		SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	6
	NCH0000375	3/8" NC HEX NUT - PLATED	10				
	PWB3751500	3/8 X 1-1/2 NC #3 PLOW BOLT-ZP	10				

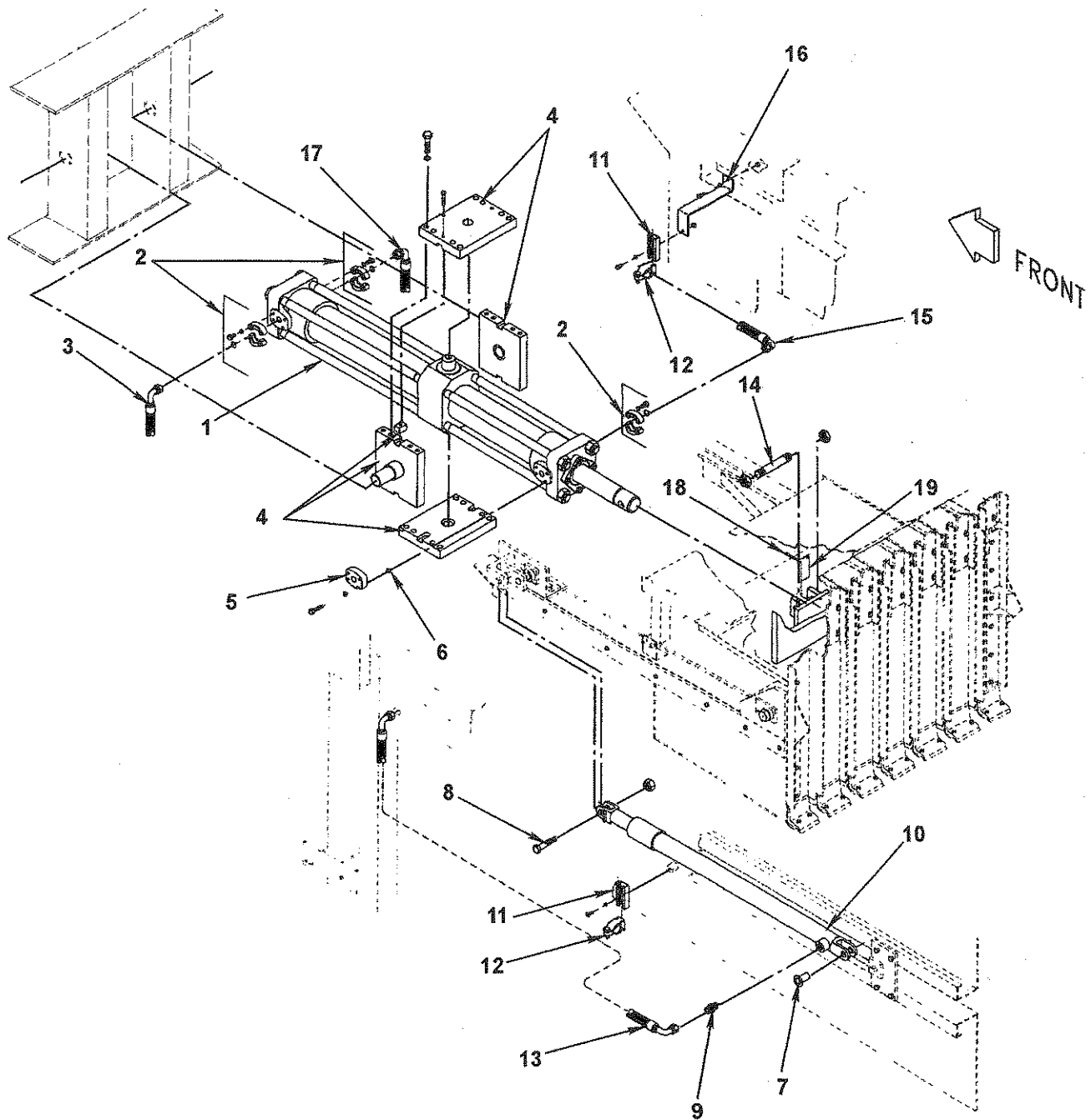
TENSION RAILS ASSEMBLY



TENSION RAILS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	TNS2287200	LEFT COMPRESSION BEAM -1592	1	10	TNS0028067	TOP TENSION RAIL-AF/12/93-1592	5
	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	4		NFE0000625	5/8" NF ESNA NUT - PLATED	2
	NMS0000252	1/2" NC WHIZ NUT - PLATED	4		SFC0080706	5/8 X 2 NF GR 8 CAP SCREW	2
2	CYL0TC3516	TC3.5 X 16 HYD CYL - MODIFIED	2	11	DOG0014820	CHAMBER DOG -1500/1590	2
3	TC 000035P	CLEVIS PIN	4	12	SPG0023160	SIDE HAY DOG SPRING-A/95 -1590	7
4	TNS2287201	RIGHT COMPRESSION BEAM-1592	1	13	COT0000503	1/8 X 1-1/4 COTTER PIN	7
	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	4	14	CLV0005035	1/2X3-1/2 CLEVIS PIN PLN -1500	2
	NMS0000252	1/2" NC WHIZ NUT - PLATED	4		WCT0000500	1/2" FLATWASHER - PLATED	4
5	CYL00TC408	TC4 X 8 HYD CYL-MODIFIED- 1592	2	15	DOG0023159	TOP CHAMBER DOG -1590	5
6	HYP000FA4P	CLEVIS PIN WITH COTTER PIN	4	16	TNS0020209	TOP TEN RAIL CTR PIVOT BOLT	4
7	TNS0022468	TOP TENS RAIL COMPRESSION BEAM	1		NFE0000625	5/8" NF ESNA NUT - PLATED	4
	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	5	17	TNS0022340	SIDE TENS RAIL PIVOT BOLT-1500	8
	NMS0000252	1/2" NC WHIZ NUT - PLATED	5		NCE0001000	1" NC ESNA NUT - PLATED	8
8	TNS0025988	SIDE TENSION RAIL -AFT/9-92	2	18	STP0002000	STEP COVER-SAFETY WALK 2"	A/R
	NCE0000250	1/4" NC ESNA NUT - PLATED	4	19	F 0000220	HAY DOG PIN (1/2 X 3 CLEVIS)	5
9	LIN0016227	BEAM SUPPORT WEAR LINER -1500	2		WCT0000500	1/2" FLATWASHER - PLATED	10
	SMF0001003	1/4 X 1-1/4 FH MACH SC-PLTD	4				

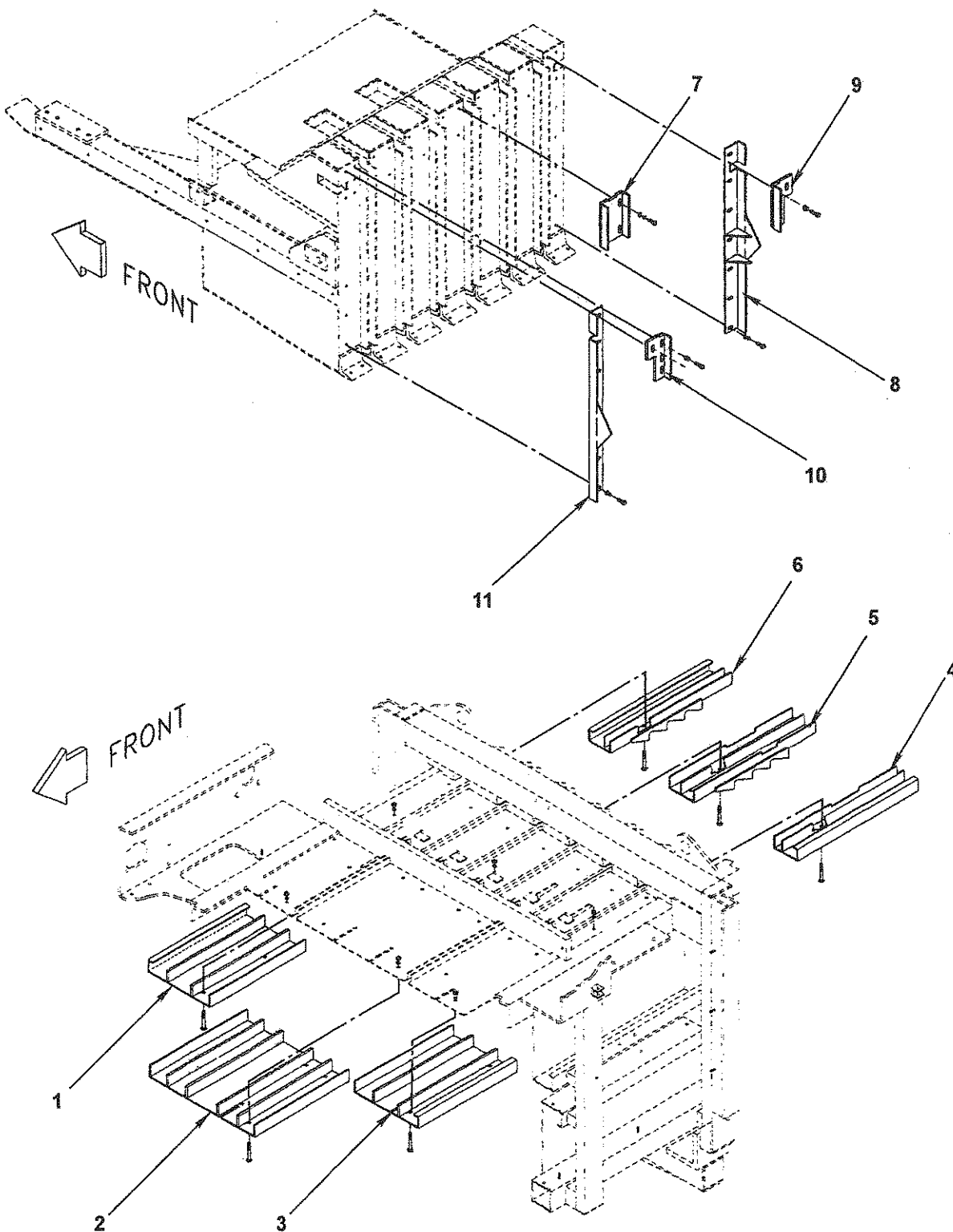
PLUNGER CYLINDERS AND MOUNTS ASSEMBLY



PLUNGER CYLINDERS AND MOUNTS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	CYL0001592	PLUNGER CYLINDER SUB ASSEMBLY	1	11	MNT0020255	UNISTRUT P4100 CHANNEL -1500	3
2	FLG0001501	1"SPLIT FLG W/O-RING &BOLT KIT	3		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3
3	HOS0024887	PLUNGER CYLINDER HOSE -1592	1		SCC0030001	3/8 X 3/4 NC HT CS - PLATED	3
4	FRM0033426	ASSY, FRAME, GIMBAL - 1592	1	12	CLP0100150	1-1/2 HYDRA ZORB HOSE CLAMP	3
	SCC0030006	3/8 X 2 NC HT CS - PLATED	4	13	HOS0023451	LH MAKE-UP CYL BASE-FDR LEG BH	1
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4		HOS0023452	RIGHT MAKE-UP CYL HOSE - 1592	1
	SCC0080009	3/4 X 2-3/4 NC HT CS - PLATED	16	14	PIN0024791	PLUNGER CYLINDER PIN -1592	1
	WLK0000750	3/4" MEDIUM LOCKWASHER-PLATED	16		NEJ0011250	1-1/8" NF ESNA JAM NUT - PLTD	4
5	FLG0001660	1" CODE 62 BLIND FLANGE	1	15	HOS0024889	PLUNGER CYLINDER ROD END HSE	1
	SCS0000405	7/16 X 1-3/4 NC SOCKET HEAD CS	4	16	BKT0023474	MAKE-UP CYL HSE CLAMP BKT-1590	1
	WAS0000102	7/16 HIGH COLLAR LOCKWASHER	4		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	1
6	F 0006450	O-RING F/F6269 4-BOLT FLANGE	1		SCC0030001	3/8 X 3/4 NC HT CS - PLATED	1
7	HYP FA22P	CLEVIS PIN W/COTTER PIN	2		NCH0000375	3/8" NC HEX NUT - PLATED	1
8	PLG0024471	FRONT MAKE UP CYL MOUNT BOLT	2	17	HOS0015874	PLUNGER CYL HOSE-6000PSI -1500	1
	NCE0001000	1" NC ESNA LOCKNUT - PLTD	2	18	ZZ 0000728	1/4 X 1 ROLL PIN	2
9	HYD5205070	1" JIC X 1" NPT MALE CONN	2	19	SHM0028130	PLNGR ROD END SHIM (.015)-1592	A/R
10	CYL0024785	MAKE-UP CYLINDER-AF/8-91 -1590	2		SHM0028363	PLNGR ROD END SHIM (.032)-1592	A/R

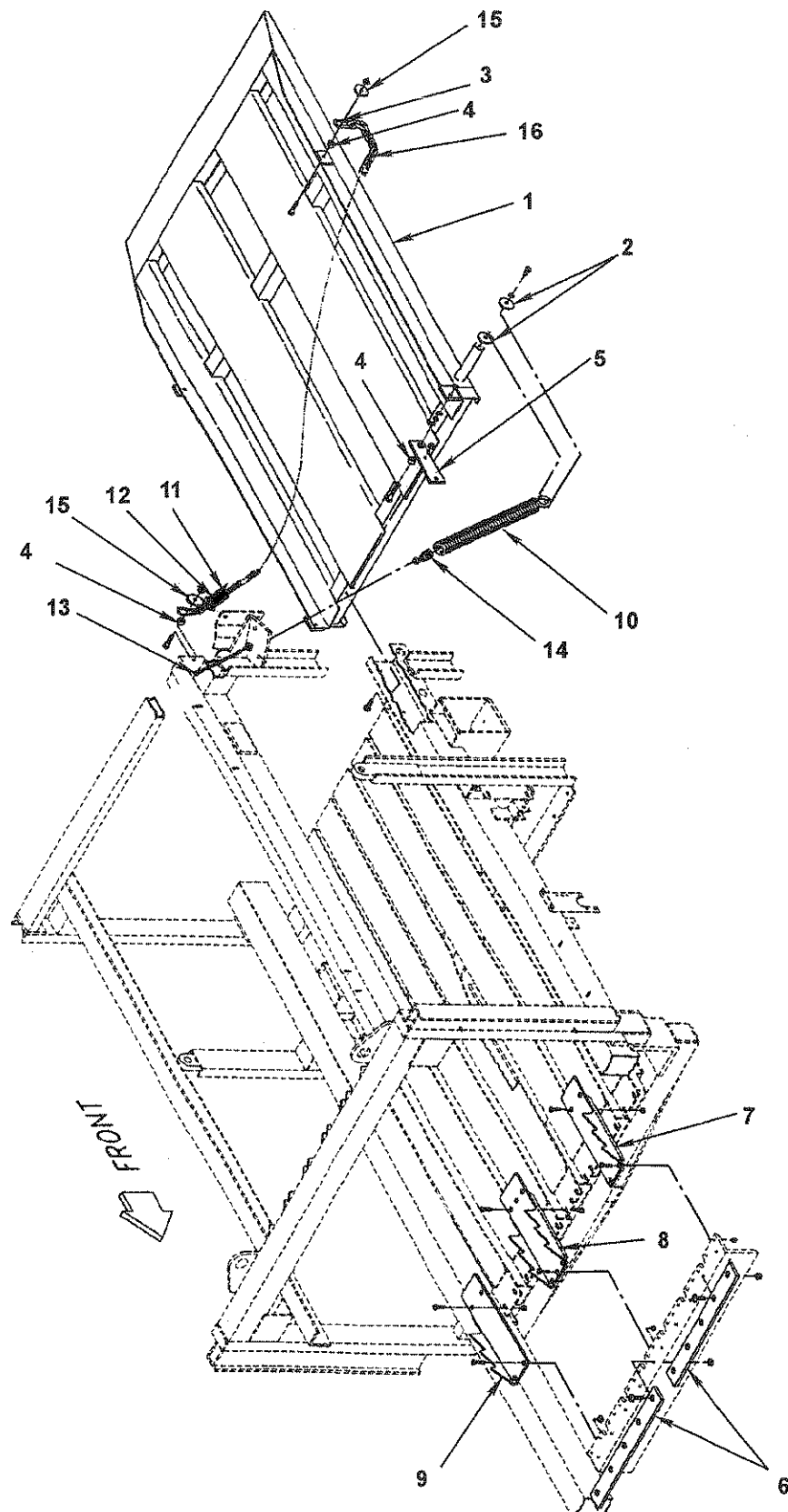
CHAMBER LINERS AND PLUNGER EXTENSION FOR 36" CHANGE OVER



CHAMBER LINERS AND PLUNGER EXTENSION FOR 36" CHANGE OVER

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	LIN0027251	RH FRONT CHAMBER LINER-36" C/O	1	7	PLG0027272	CTR PLG FACE EXTENSION-36" C/O	5
	CRB3750275	3/8 X 2-3/4 CARRIAGE BOLT-PLTD	4		SCC0030002	3/8 X 1 NC HT CS - PLATED	20
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	20
	NCH0000375	HEX NUT NC PLATED 3/8	4		WCT0000313	5/16" FLATWASHER-PLATED	20
2	LIN0027230	FRT CTR CHMB LINER PLT-36" C/O	1	8	PLG2725901	RH PLG SIDE FACE EXTEN-36" C/O	1
	CRB3750275	3/8 X 2-3/4 CARRIAGE BOLT-PLTD	8		SCC0030002	3/8 X 1 NC HT CS - PLATED	5
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	8		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	5
	NCH0000375	HEX NUT NC PLATED 3/8	8		WCT0000313	5/16" FLATWASHER-PLATED	5
3	LIN0027227	OUTSIDE FRT CHMB LINER-36" C/O	1	9	PLG2726801	RH OUTSIDE PLG FACE EXTEN -C/O	1
	CRB3750275	3/8 X 2-3/4 CARRIAGE BOLT-PLTD	4		SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	3
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3
	NCH0000375	HEX NUT NC PLATED 3/8	4		WCT0000313	5/16" FLATWASHER-PLATED	3
4	LIN0027235	RH REAR CHAMBER LINER -36" C/O	1	10	PLG2726800	LH OUTSIDE PLT FACE EXTEN -C/O	1
	CRB3750275	3/8 X 2-3/4 CARRIAGE BOLT-PLTD	3		SCC0030002	3/8 X 1 NC HT CS - PLATED	4
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4
	NCH0000375	HEX NUT NC PLATED 3/8	3		WCT0000313	5/16" FLATWASHER-PLATED	4
5	LIN0027232	CTR REAR CHAMBER LINER-36" C/O	5	11	PLG2725900	LH PLG SIDE FACE EXTEN-36" C/O	1
	CRB3750275	3/8 X 2-3/4 CARRIAGE BOLT-PLTD	15		SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	4
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	15		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4
	NCH0000375	HEX NUT NC PLATED 3/8	15		WCT0000313	5/16" FLATWASHER-PLATED	4
6	LIN0027234	LH REAR CHAMBER LINER -36" C/O	1				
	CRB3750275	3/8 X 2-3/4 CARRIAGE BOLT-PLTD	3				
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3				
	NCH0000375	HEX NUT NC PLATED 3/8	3				

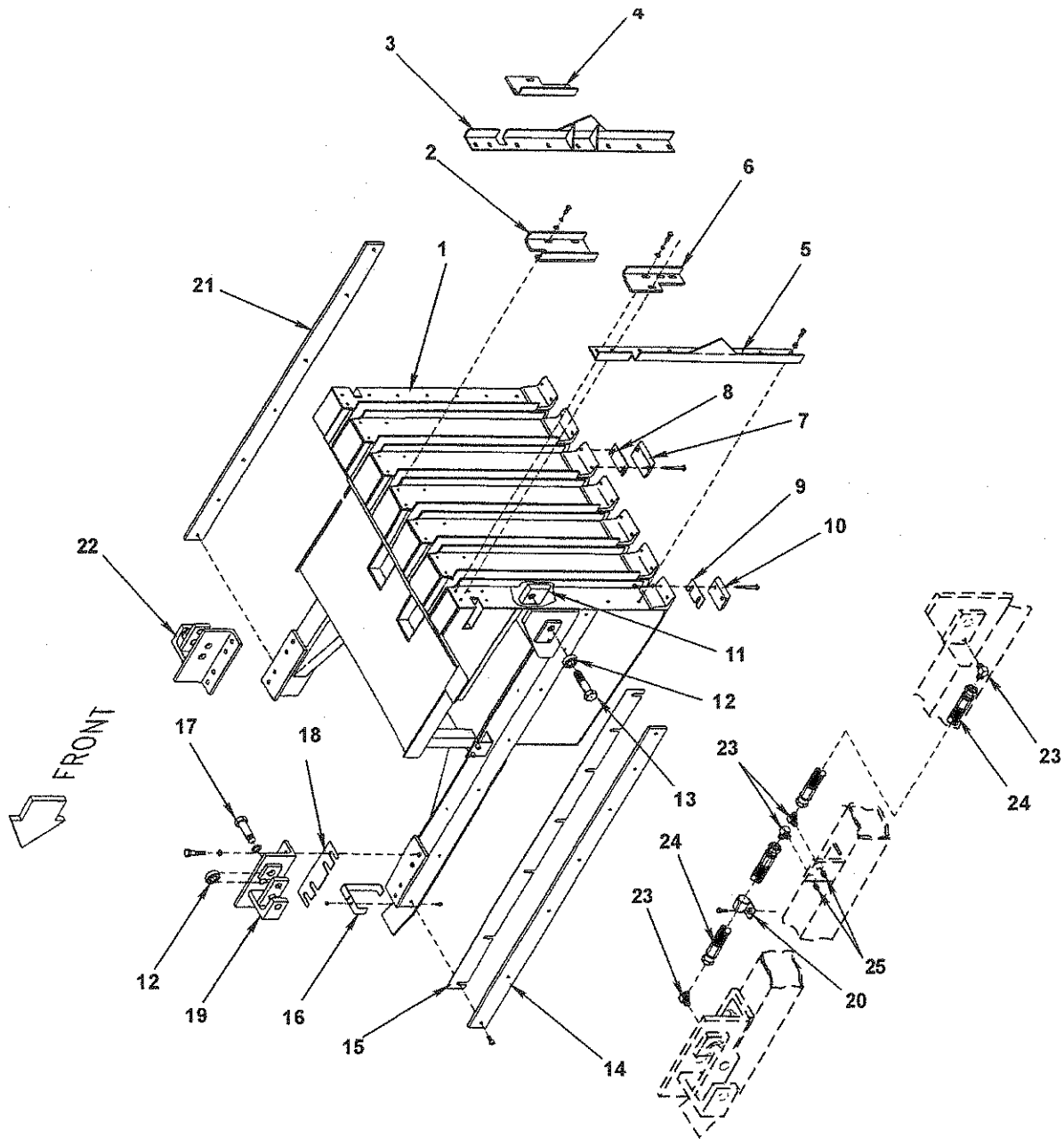
REAR CHAMBER AND BALE CHUTE ASSEMBLY



REAR CHAMBER AND BALE CHUTE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	CHU0022269	BALE CHUTE -AFT/9-88 -1592	1	9	LIN0276831	RH OUTSIDE CHM LINER/BALE DOG	1
2	WAS0035161	ROLLER BALE CHUTE FLAT WASHER	2		PWB3751500	3/8 X 1-1/2 NC #3 PLOW BOLT-ZP	2
3	CNK0000336	CONNECTING LINK- 3/8" A-336	4		PWB3751250	3/8 X 1-1/4 NC #3 PLOW BOLT-ZP	2
4	SPC0025812	CHAIN ANCHOR SPACER-AF/92-1592	6		NMS0000375	3/8" NC WHIZ NUT - PLATED	4
	SFC0080505	1/2-20 X 1-3/4" GR 8 CAP SCREW	6	10	SPG1789105	SPRING EXT .5W,2.88 OD,26.00 L	2
	NFH0080500	1/2"-20 GRADE 8 HEX NUT	6		SFC0000502	1/2X 1 NF HT CAP SCREW	2
	WCT0000500	1/2" FLATWASHER - PLATED	6		WLK0000500	1/2" LOCKWASHER - PLATED	2
5	MNT0026340	BALE CHUTE MNT -AFT/11-92-1592	2	11	AO 0000312	5/16 FABRICK WIRE LOOM	A/R
	SBH0005004	1/2 X 1-1/2 NC BUTTON HD - PLT	4	12	F 0008290	3/16 X 7-1/4 CABLE TIE - BLACK	4
	NCE0000500	1/2" NC ESNA NUT - PLATED	4	13	SMS0035135	SPRING PLUG BOLT ASSY	2
6	KNF0014787	MAIN FRAME STATION KNIFE -1500	2		WCT0000625	5/8" FLATWASHER -PLATED	2
	PWB5001750	1/2 X 1-3/4 NC #3 PLOW BOLT-ZP	10		NCH0000625	5/8" NC HEX NUT - PLATED	2
	NMS0000252	1/2" NC WHIZ NUT - PLATED	10	14	PLU0035136	ROLLER CHUTE SPRING PLUG	2
7	LIN0276830	LH OUTSIDE CHM LINER/BALE DOG	1	15	WAS0020049	WASHER FOR RUBBER BUSHING	6
	PWB3751500	3/8 X 1-1/2 NC #3 PLOW BOLT-ZP	2	16	CHN375HT50	3/8" SELF-COLORED GRD 04 CHAIN	A/R
	PWB3751250	3/8 X 1-1/4 NC #3 PLOW BOLT-ZP	2				
	NMS0000375	3/8" NC WHIZ NUT - PLATED	4				
8	LIN0027684	CENTER CHM LINER AND BALE DOG	5				
	PWB3751500	3/8 X 1-1/2 NC #3 PLOW BOLT-ZP	15				
	PWB3751250	3/8 X 1-1/4 NC #3 PLOW BOLT-ZP	15				
	NMS0000375	3/8" NC WHIZ NUT - PLATED	30				

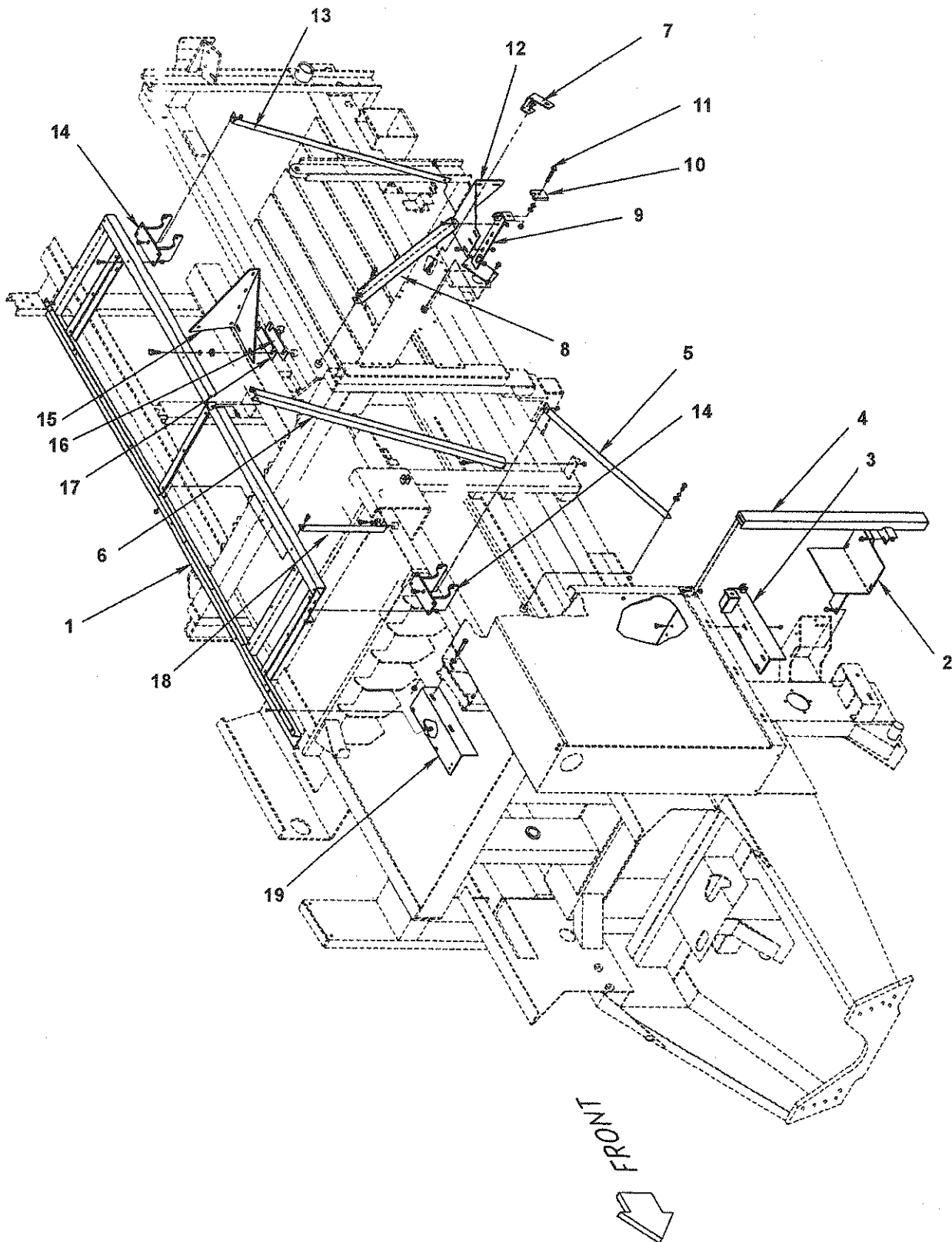
PLUNGER ASSEMBLY



PLUNGER ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	PLG0030232	PLUNGER FRM ASSY-AFT/8/95-1592	1	11	PLG0022711	NUT F/PLGR ROLLER BOLT-1590/92	2
2	PLG0027274	CENTER PLG FACE EXTENSION-1592	5	12	BRG00CYR3S	PLUNGER ROLLER BEARING -1500	4
	SCC0030002	3/8 X 1 NC HT CS - PLATED	20	13	PLG0014979	REAR PLUNGER ROLLER BOLT -1500	2
	WCT0000313	5/16" FLATWASHER-PLATED	20	14	PLG2599100	LH PLUNGER SLIDE RAIL-AFT/9-92	1
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	20		SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	7
	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	22	15	PLG0014974	PLUNGER SLIDE SHIM -1500	2
3	PLG1496701	RH PLUNGER FACE EXTENSION-1500	1	16	WIP0022693	SWITCH CAM WIPER -1590	1
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4		SMS0000171	1/4 X 5/8 NC WHIZ BOLT-PLATED	2
	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	4		NFH0001032	10-32 NF HEX NUT - PLATED	2
4	PLG2727701	RH OUTSIDE PLG FACE EXTEN -C/O	1	17	PLG0024740	FRT PLG ROLLER BOLT AF/8-91	2
	WCT0000313	5/16" FLATWASHER-PLATED	4		WLK0010000	1" LOCKWASHER - PLATED	2
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4	18	SHM0022718	FRONT ROLLER SHIM -1590	4
	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	4	19	MNT0024734	LFT MAKEUP CYL MNT-A/8-91-1590	1
5	PLG1496700	LH PLUNGER FACE EXTENSION-1500	1		WLK0000625	5/8" MEDIUM LOCKWASHER - PLTD	4
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4		SCC0070004	5/8 X 1-1/2 NC HT CS - PLATED	4
	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	4	20	CLP0001111	5/8 W 11/32 HOLE VINYL CLAMP	4
6	PLG2727700	LH OUTSIDE PLT FACE EXTEN -C/O	1		SMS0000171	1/4 X 5/8 NC WHIZ BOLT-PLATED	4
	WCT0000313	5/16" FLATWASHER-PLATED	4	21	PLG2599101	RH PLUNGER SLIDE RAIL-AFT/9-92	1
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4		SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	7
	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	4	22	MNT0024735	RT MAKEUP CYL MNT-AF-8/91-1590	1
7	KNF0022602	PLUNGER CENTER KNIFE -1590	5		WLK0000625	5/8" MEDIUM LOCKWASHER - PLTD	4
	PWB3752000	3/8 X 2" NC #3 PLOW BOLT-ZP	10		SCC0070004	5/8 X 1-1/2 NC HT CS - PLATED	4
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	10	23	HYD5405020	1/4 JIC X 1/8 NPT 90* MALE ELB	8
	NCH0000375	3/8 NC HEX NUT - PLTD	10	24	HOS0023436	PLUNGER ROLLER LUBER LINE-1590	4
8	SHM0226040	16 GA CENTER KNIFE SHIM -1590	A/R	25	ZZ 0000103	1/8 NPT STR 7/16 HEX ZERK	4
	SHM0226041	30 GA CENTER KNIFE SHIM -1590	A/R				
9	SHM0027993	OUTSIDE PLG KNIFE SHIM-A/11-93	A/R				
	SHM0027994	OUTSIDE PLG KNIFE SHIM-A/11-93	A/R				
10	KNF0027932	PLG OUTER KNIFE AFT/11-93-1592	2				
	PWB3752000	3/8 X 2" NC #3 PLOW BOLT-ZP	4				
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4				
	NCH0000375	3/8 NC HEX NUT - PLTD	4				

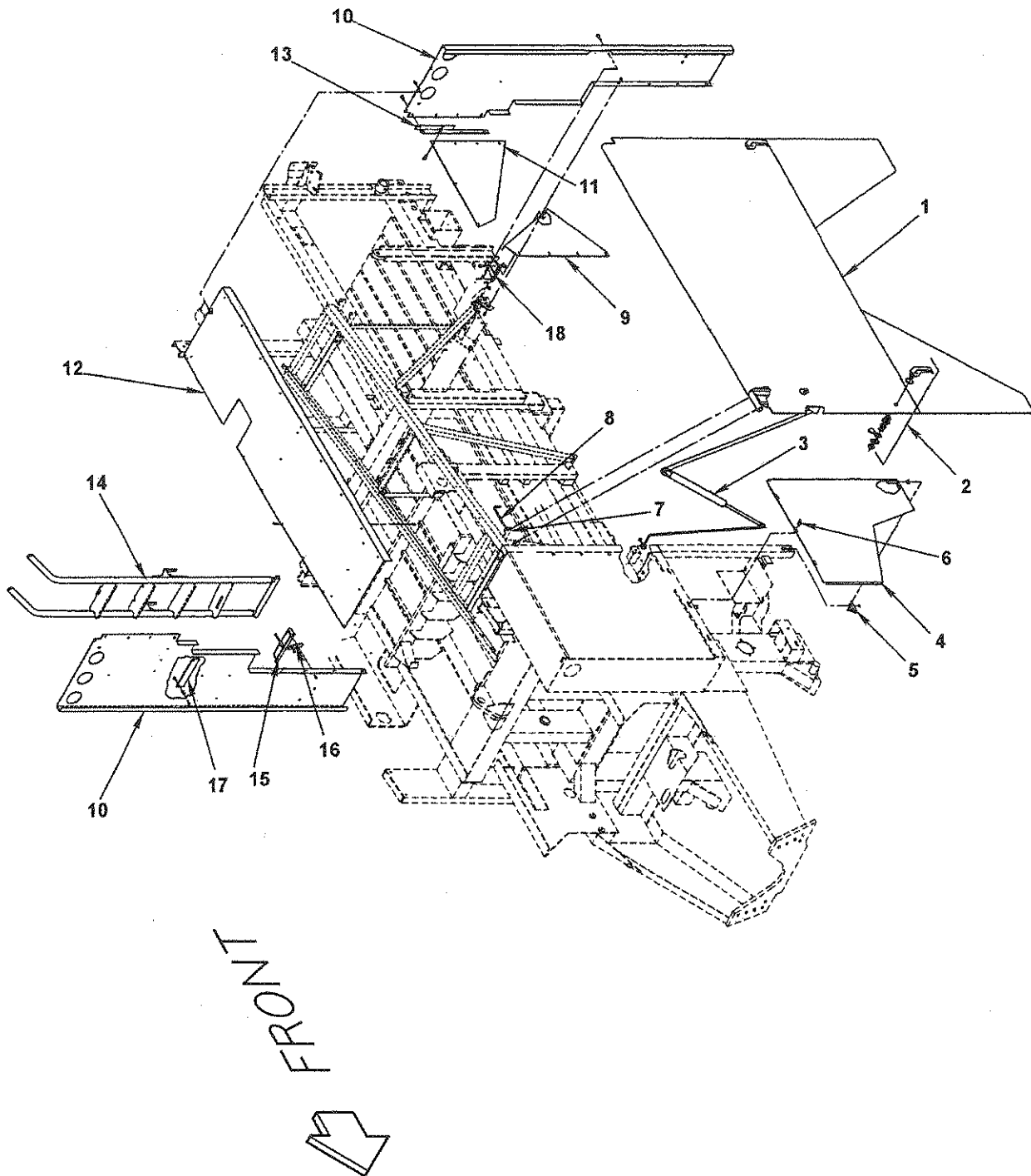
SIDE SHIELDS AND DOOR SUPPORTS ASSEMBLY



SIDE SHIELDS AND DOOR SUPPORTS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	FRM0232910	R.H. TOP SHIELD SUPT ASB	1	10	20-112	MOTOR MOUNT/STOP PAD - BBRS	4
	FRM0232911	L.H. TOP SHIELD SUPT ASB	1		NCH0000500	1/2" NC HEX NUT - PLATED	4
2	MNT0023489	L DOR SUP BRC W/ BAT MNT-1592	1		WCT0000500	1/2" FLATWASHER - PLATED	8
	BRC0233921	R. H. DOOR SUPPORT BRACE -1590	1	11	ROD0023528	DOOR BUMPER ADJ. ROD BOLT-1592	4
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	4	12	SUP0252950	L.H REAR SHD LOWER SUPT-A/3-92	1
3	MNT0233030	L. H. GAS SPRING FRM MNT ASSY	1		SUP0252951	R.H REAR SHD LOWER SUPT-A/3-92	1
	MNT0233031	R. H. GAS SPRING FRM MNT ASSY	1		SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	2
	CRB3130100	5/16X 1 CARRIAGE BOLT-PLTD	8		NMS0000117	5/16" NC WHIZ NUT - PLATED	2
	WCT0000313	5/16" FLATWASHER-PLATED	8	13	BRC0233290	L. H. DOOR REAR KNEE BRACE	1
4	SUP0023479	LOWER LEFT DOOR SUPPORT -1590	1		BRC0233291	R. H. DOOR REAR KNEE BRACE	1
	SUP0023357	LOWER RIGHT DOOR SUPPORT -1590	1		SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	2
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	4		NMS0000117	5/16" NC WHIZ NUT - PLATED	2
	NMS0000117	5/16" NC WHIZ NUT - PLATED	4		SMS0000177	5/16 X 1 NC WHIZ BOLT-PLATED	2
5	BRC0233310	L. H. FRONT KNEE BRACE -1590	1	14	MNT0023283	MAIN DOOR MOUNT ASSEMBLY -1590	4
	BRC0233311	R. H. FRONT KNEE BRACE -1590	1		NMS0000117	5/16" NC WHIZ NUT - PLATED	16
	NMS0000117	5/16" NC WHIZ NUT - PLATED	2		SMS0000177	5/16 X 1 NC WHIZ BOLT-PLATED	16
	SCC0030002	3/8 X 1 NC HT CS - PLATED	6	15	SUP0234500	L. H. REAR SHD UPPER SUPT-1590	1
	SMS0000177	5/16 X 1 NC WHIZ BOLT-PLATED	2		SUP0234501	R. H. REAR SHD UPPER SUPT-1590	1
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	6		WCT0000500	1/2" FLATWASHER - PLATED	4
	WCT0000375	3/8" FLATWASHER - PLATED	6		SCC0050003	1/2 X 1-1/4 NC HT CS - PLATED	4
6	BRC0233260	L. H. DOOR CENTER KNEE BRACE	1		WLK0000500	1/2" LOCKWASHER - PLATED	4
	BRC0233261	R. H. DOOR CENTER KNEE BRACE	1	16	SHM0023544	SHIELD SUPPORT SHIM -1592	A/R
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	4	17	SHM0023545	SHIELD SUPPORT SHIM -1592	A/R
	NMS0000117	5/16" NC WHIZ NUT - PLATED	4	18	SUP0233270	L. H. CENTER SHLD SUP LEG-1590	1
7	BKT0023355	NEEDLE YOKE GUARD BRACKET-1590	2		SUP0233271	R. H. CENTER SHLD SUP LEG-1590	1
	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	2		NMS0000117	5/16" NC WHIZ NUT - PLATED	2
	WLK0000500	1/2" LOCKWASHER - PLATED	2		SCC0030002	3/8 X 1 NC HT CS - PLATED	6
	NCH0000500	1/2" NC HEX NUT - PLATED	2		SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	4
8	BRC0233300	L. H. REAR KNEE BRACE -1590	1		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	6
	BRC0233301	R. H. REAR KNEE BRACE -1590	1		WCT0000375	3/8" FLATWASHER - PLATED	6
	SCC0030002	3/8 X 1 NC HT CS - PLATED	6	19	SUP0234260	L. H. FRONT CHANNEL SUPT.-1590	1
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	1		SUP0234261	R. H. FRONT CHANNEL SUPT.-1590	1
	NCH0000500	1/2" NC HEX NUT - PLATED	1		SMT0001001	1/4 X 3/4 TH MACH SCREW-PLT	6
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	6		NMS0000250	1/4" NC WHIZ NUT - PLATED	6
	WCT0000375	3/8" FLATWASHER - PLATED	6		SCC0050012	1/2 X 3-1/2 NC HT CS - PLATED	4
9	MNT0252940	LH REAR GAS SPG/BUMP MNT -A/92	1		NCE0000500	1/2" NC ESNA NUT - PLATED	4
	MNT0252941	RH REAR GAS SPG/BUMP MNT -A/92	1				
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	12				
	NMS0000117	5/16" NC WHIZ NUT - PLATED	12				

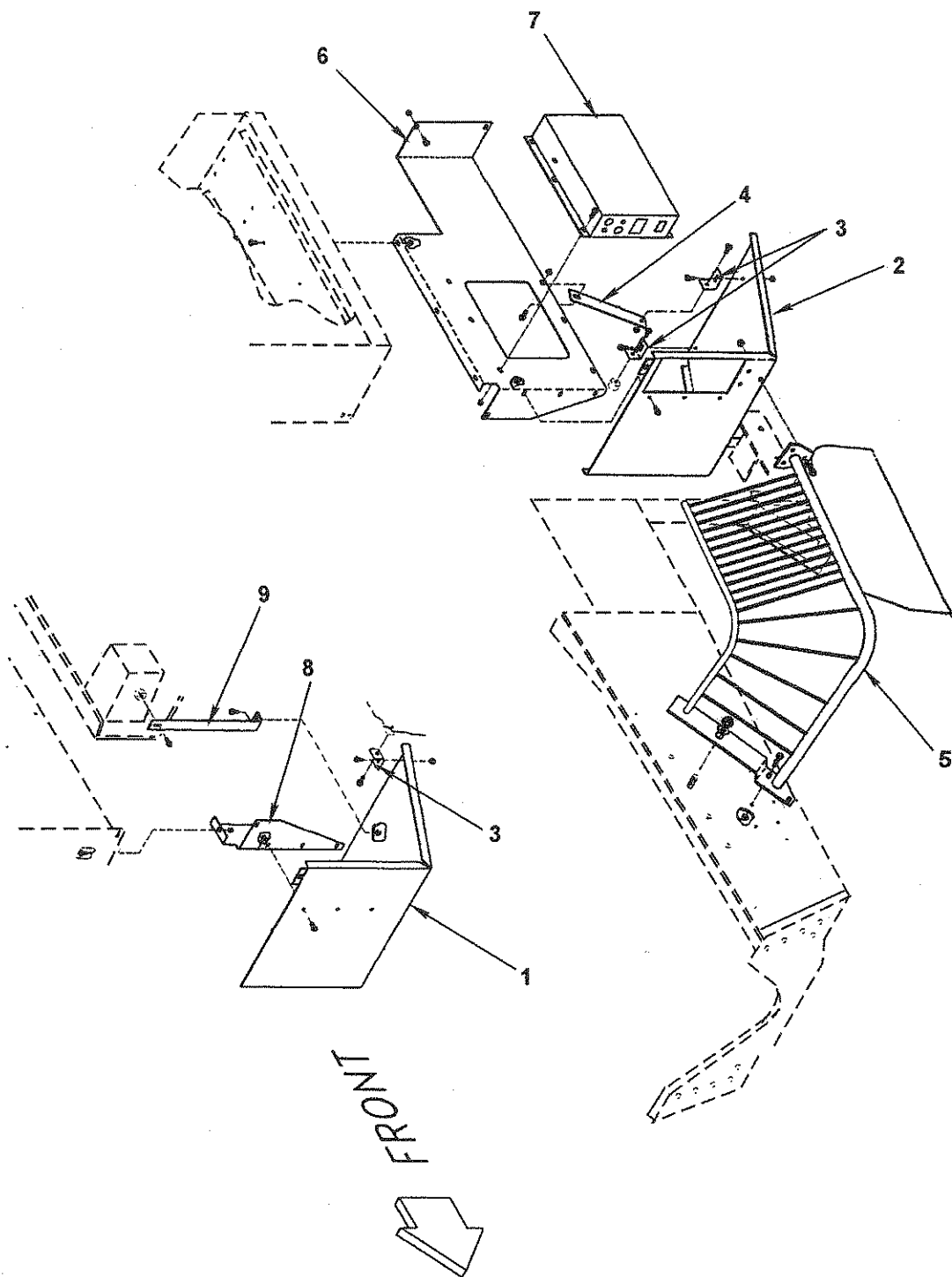
SHIELDS AND DOORS ASSEMBLY



SHIELDS AND DOORS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	DOR0232790	L.H. MAIN DOOR ASSY.	1	11	CVR0025413	REAR CLOSURE PLATE-AF/92 -1592	1
	DOR0232791	R. H. MAIN DOOR ASSEMBLY -1590	1		SMT0002001	5/16 X 3/4 TH MACH SCREW-PLT	4
2	HAN6210603	LIFT-N-LATCH HANDLE -1590	4		NMS0000250	1/4" NC WHIZ NUT - PLATED	4
3	CYL0080614	GAS SPRING CYLINDER	4	12	SHD0023286	TOP LEFT SHIELD -1592	1
	NCE0000313	5/16" NC ESNA NUT - PLATED	8		SHD0023287	TOP RIGHT SHIELD - 1592	1
	SCC0020004	5/16 X 1-1/2 NC HT CS - PLATED	8		SMT0001003	1/4 X 5/8 TH MACH SCREW-PLT	32
4	DOR0233320	L. H. LOWER FRONT DOOR -1590	1	13	MNT2541200	L. H. REAR SHIELD/CLOSURE PLT	1
	DOR0233321	R. H. LOWER FRONT DOOR -1592	1		MNT2541201	R. H. REAR SHIELD/CLOSURE PLT	1
	WCT0000375	3/8" FLATWASHER - PLATED	12		SMT0001003	1/4 X 5/8 TH MACH SCREW-PLT	4
5	HNG0233390	L. H. LOWER DOOR HINGE -1590	1		NMS0000250	1/4" NC WHIZ NUT - PLATED	4
	HNG0233391	R. H. LOWER DOOR HINGE -1590	1	14	LDR0016139	PORTABLE LADDER -1500	1
	NMS0000117	5/16" NC WHIZ NUT - PLATED	4	15	BKT0016157	BOTTOM LADDER STORAGE BRACKET	1
	SMT0002001	5/16 X 3/4 TH MACH SCREW-PLT	4		SMS0000172	1/4 X 3/4 NC WHIZ BOLT-PLATED	2
6	FST0010401	MED DUTY FOLDING HANDLE FASTNR	6		NMS0000250	1/4" NC WHIZ NUT - PLATED	2
7	COT0000801	3/16 X 1 COTTER PIN	4	16	PIN0021155	PORTABLE LADDER PIN - 1592	1
8	PIN0023475	SIDE DOOR HINGE PIN - 1592	4		SCC0020008	5/16 X 2-1/2 NC HT CS - PLATED	1
	WCT0000375	3/8" FLATWASHER - PLATED	12		NCE0000313	5/16" NC ESNA NUT - PLATED	1
9	GRD0233110	L. H. NEEDLE YOKE GUARD -1590	1	17	BKT0016158	TOP LADDER STORAGE BRACKET	1
	GRD0233111	R. H. NEEDLE YOKE GUARD -1590	1		NCH0000250	1/4" NC HEX NUT - PLATED	4
	SMT0001001	1/4 X 3/4 TH MACH SCREW-PLT	4		SCC0020002	5/16 X 1 NC HT CS - PLATED	2
	NMS0000250	1/4" NC WHIZ NUT - PLATED	4		NMS0000250	1/4" NC WHIZ NUT - PLATED	2
10	SHD0032078	LEFT REAR SHIELD - 1592	1	18	BKT0235270	L. H. NEEDLE YOKE BRACKET-1590	1
	SHD0032079	RIGHT REAR SHIELD - 1592	1		BKT0235271	R. H. NEEDLE YOKE BRACKET-1590	1
	SMT0001001	1/4 X 3/4 TH MACH SCREW-PLT	6		NMS0000117	5/16" NC WHIZ NUT - PLATED	4
	SMT0001003	1/4 X 5/8 TH MACH SCREW-PLT	8		SMT0001001	1/4 X 3/4 TH MACH SCREW-PLT	4
	SMT0002001	5/16 X 3/4 TH MACH SCREW-PLT	4		SMT0001003	1/4 X 5/8 TH MACH SCREW-PLT	2
	NMS0000250	1/4" NC WHIZ NUT - PLATED	20		SMS0000177	5/16 X 1 NC WHIZ BOLT-PLATED	1

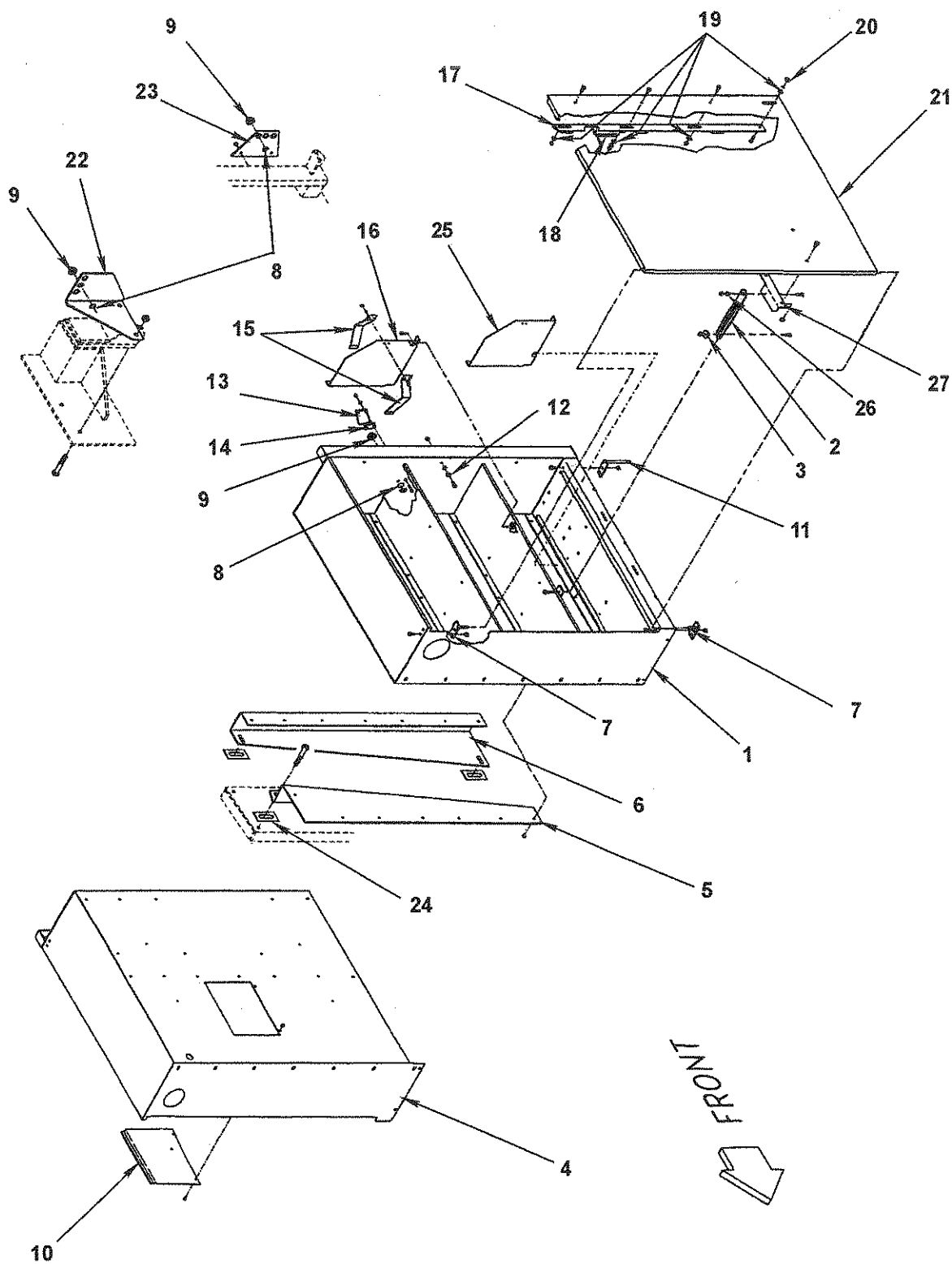
LOWER FRONT SHIELDS ASSEMBLY



LOWER FRONT SHIELDS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SHD0023399	LOWER RIGHT FRONT SHIELD -1592	1	6	MNT0023391	CONTROL & FAN BOX MOUNT-1592	1
	NMS0000117	5/16" NC WHIZ NUT - PLATED	3		NMS0000117	5/16" NC WHIZ NUT - PLATED	5
	SMT0002001	5/16 X 3/4 TH MACH SCREW-PLT	3		CRB3130075	5/16X 3/4 CARRIAGE BOLT-PLTD	3
2	SHD0024071	LOWER LFT FRT SHD-A/11-90-1592	1		SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	2
	NMS0000117	5/16" NC WHIZ NUT - PLATED	3	7	ELC0172950	CONTROL BOX ASSY, COMPLETE	1
	SMT0002001	5/16 X 3/4 TH MACH SCREW-PLT	3		NMS0000117	5/16" NC WHIZ NUT - PLATED	6
3	ANC0023506	FRONT SHIELD ANCHOR -1590	3		SMS0000177	5/16 X 1 NC WHIZ BOLT-PLATED	6
	NMS0000117	5/16" NC WHIZ NUT - PLATED	4	8	BRC0023404	RIGHT FRONT SHIELD BRACE -1590	1
	SMS0000181	3/8 X 3/4 NC WHIZ BOLT -PLATED	2		NMS0000117	5/16" NC WHIZ NUT - PLATED	1
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	4		CRB3130075	5/16X 3/4 CARRIAGE BOLT-PLTD	1
4	ANC0023322	LEFT FRONT SHIELD ANCHOR -1590	1	9	ANC0023403	RIGHT FRONT SHIELD ANCHOR-1590	1
	NMS0000117	5/16" NC WHIZ NUT - PLATED	1		NMS0000117	5/16" NC WHIZ NUT - PLATED	1
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	1		SMS0000181	3/8 X 3/4 NC WHIZ BOLT -PLATED	1
5	GRD0506228	ARM GUARD, LEFT	1		SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	1
	GRD0506481	ARM GUARD, RIGHT	1				
	NMS0000117	5/16" NC WHIZ NUT - PLATED	10				
	SMS0000177	5/16 X 1 NC WHIZ BOLT-PLATED	10				
	WCT0000625	5/8" FLATWASHER -PLATED	2				
	NMS1809013	5/8-11 WHIZ NUT, PLATED	2				

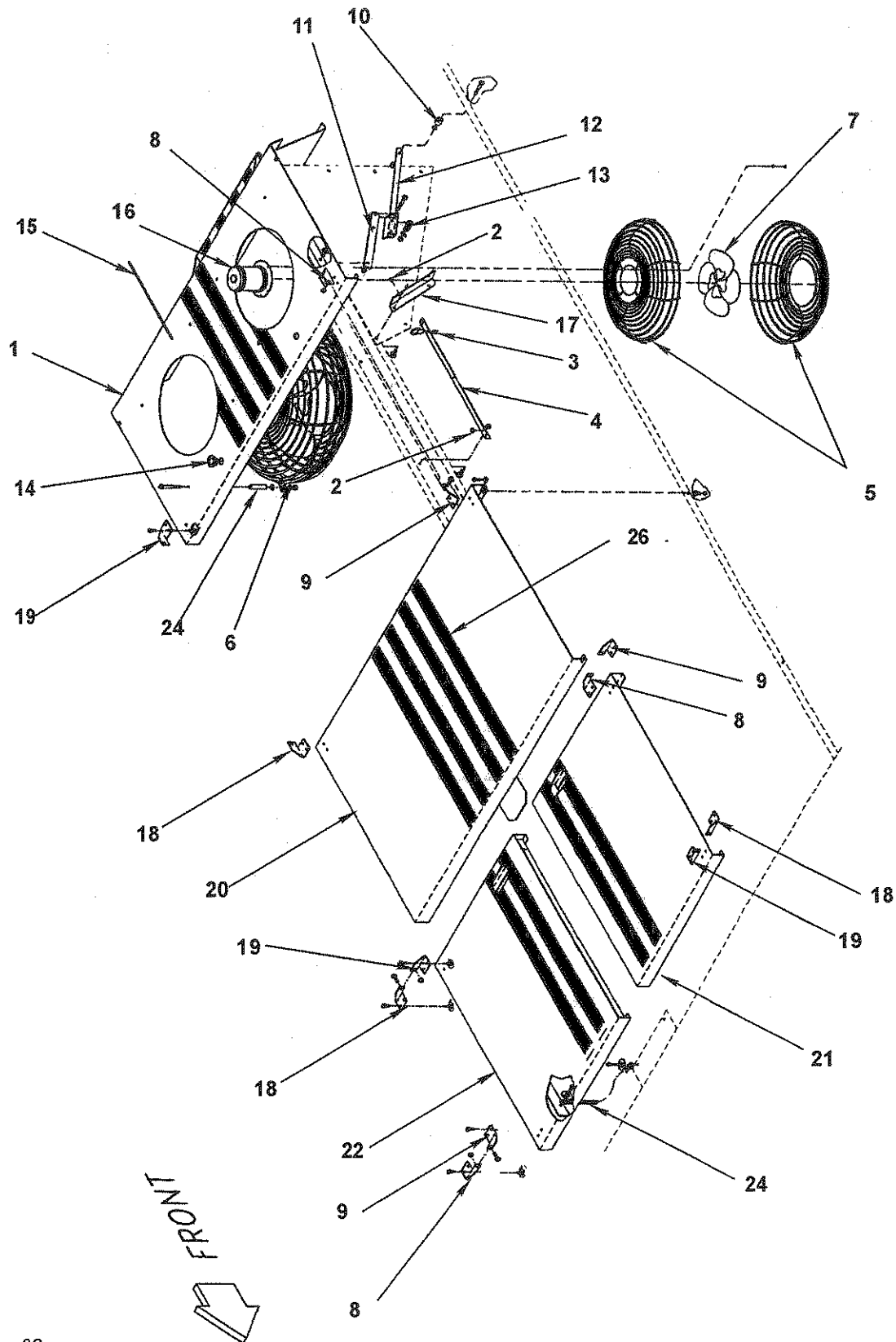
TWINE BOXES AND BRACKETS ASSEMBLY



TWINE BOXES AND BRACKETS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	BOX0024949	L. H. TWINE BOX -AFT/3-92-1592	1	16	BOX0232370	LH TWINE BOX OPT. DIVIDER	6
2	SHD0096569	STAY, SHIELD DOOR	2		BOX0232371	RH TWINE BOX OPT. DIVIDER	6
	SMT0002001	5/16 X 3/4 NC MACH. SCREW - PLTD	4		SMR0001001	1/4 X 3/4 NC MACH. SCREW - PLTD	24
	NCE0000313	5/16 NC ESNA LOCKNUT - PLTD	4		WLK0000250	1/4 MEDIUM LOCKWASHER PLTD	24
3	PLU0506009	PLUG, STAY DOOR	2		NCH0000250	1/4 NC HEX NUT - PLTD	24
4	BOX0024950	R. H. TWINE BOX -AFT/3-92-1592	1	17	LTH1584700	L. H. TWINE BOX DOOR LATCH	1
5	MNT0231010	LH FRONT TWINE BOX MOUNT -1592	1		LTH1584701	R. H. TWINE BOX DOOR LATCH	1
	MNT0231011	RH FRONT TWINE BOX MOUNT -1592	1	18	F 0000278	SPRING F/KNOTTER TRIP ARM	2
	NMS0000117	5/16 NC WHIZ NUT - PLTD	12		NCH000313	5/16 NC HEX NUT	4
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	12		SCC0010002	1/4 X 1 NC GRD 5 HEX BOLT - PLTD	2
6	MNT0231020	LH REAR TWINE BOX MOUNT -1592	1	19	BSH0015842	TWN BX DOOR LATCH GUID.BUSHING	8
	MNT0231021	RH REAR TWINE BOX MOUNT -1592	1		WCT0000313	5/16 FLAT WASHER - PLTD	4
	NMS0000117	5/16 NC WHIZ NUT - PLTD	12		SCC0020003	5/16 X 1-1/4 NC GRD 5 HEX BOLT - PLTD	2
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	12		SCC0020002	5/16 X 1 NC GRD 5 HEX BOLT - PLTD	6
7	HNG0232330	LH TOP HINGE PIN-AT/11-89-1590	2		NCE0000313	5/16 NC ESNA LOCK NUT - PLTD	6
	HNG0232331	RH TOP HINGE PIN-AF/11-89-1590	2	20	F 0001007	CONTROL KNOB - 5/16 NC THREAD	2
	NMS0000117	5/16 NC WHIZ NUT - PLTD	8		SCC0020002	5/16 X 1 NC GRD 5 HEX BOLT - PLTD	2
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	8		WLK0000313	5/16 MEDIUM LOCKWASHER - PLTD	2
	WCT0000313	5/16 FLAT WASHER - PLTD	8	21	DOR0232300	LH TWINE BOX DOOR -1590	1
8	F 0000857	SNAP RING F/TWN GUIDE BUSHING	18		DOR0232301	RH TWINE BOX DOOR -1590	1
9	F 0000856	TWINE & WIRE GUIDE BUSHING	18	22	BKT0263230	LH TWN GUIDE BRACKET-AFT/11-92	1
10	CVR0232361	R. H. TWN BX FILTER ACCESS CVR	1		BKT0263231	RH TWN GUIDE BRACKET-AFT/11-92	1
	SCC0000100	1/4 X 1/2 NC HT GRD 5 HEX CS	2		SCC0070012	5/8 X 3-1/2 NC GRD 5 HEX BOLT - PLTD	4
	NCC0002500	1/4 NC CAGE NUT	2		WLK0000625	5/8 MEDIUM LOCKWASHER - PLTD	4
11	HNG0235070	L. H. LOWER FRONT DOOR HINGE	1		NCH0000625	5/8 NC HEX NUT - PLTD	4
	HNG0235071	R. H. LOWER FRONT DOOR HINGE	1	23	BKT0023462	TWINE GUIDE BRACKET -1590	2
	NMS0000117	5/16 NC WHIZ NUT - PLTD	4		SCC0030001	3/8 X 3/4 NC GRD 5 HEX BOLT - PLTD	4
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	4		NCE0000375	3/8 NC ESNA LOCKNUT - PLTD	4
	WCT0000313	5/16 FLAT WASHER - PLTD	4	24	F 0000967	SHIM F/PINION SHAFT BRG - 16GA	12
12	BSH0015841	TWINE BOX DOOR LATCH BUSHING	6		F 0000967A	SHIM F/PINION SHAFT BRG - 20GA	12
	SCC0020002	5/16 X 1 NC GRD 5 HEX BOLT - PLTD	6		F 0000967B	SHIM F/PINION SHAFT BRG - 10GA	12
	NCE0000313	5/16 NC ESNA LOCK NUT - PLTD	6	25	BOX0507654	LH TWINE BOX BOTTOM	1
	WCT0000313	5/16 FLAT WASHER - PLTD	6		BOX0507655	RH TWINE BOX BOTTOM	1
13	CVR0016464	TWINE GUIDE COVER	6		SCC0020003	5/16 X 1-1/4 NC GRD 5 HEX BOLT - PLTD	2
	SCC0010002	1/4 X 1 NC GRD 5 HEX BOLT - PLTD	12	26	F 0008147	TWINE FINGER DRIVE ROD BUSHING	2
	WCT0000250	1/4 FLAT WASHER - PLTD	12	27	MNT5064110	LH MOUNT, DOOR STAY	1
	NCE0000250	1/4 NC ESNA LOCKNUT - PLTD	12		MNT5061131	RH MOUNT, DOOR STAY	1
14	SPC0016465	TWINE GUIDE COVER SPACER	6		SMT0002001	5/16 X 3/4 NC MACH. SCREW - PLTD	4
15	RET0023771	RETAINER, TWINE BALL	18		NMS0000117	5/16 NC WHIZ NUT - PLTD	4
	SMR0001001	1/4 X 3/4 NC MACH. SCREW - PLTD	18				
	WLK0000250	1/4 MEDIUM LOCKWASHER PLTD	18				
	NCH0000250	1/4 NC HEX NUT - PLTD	18				

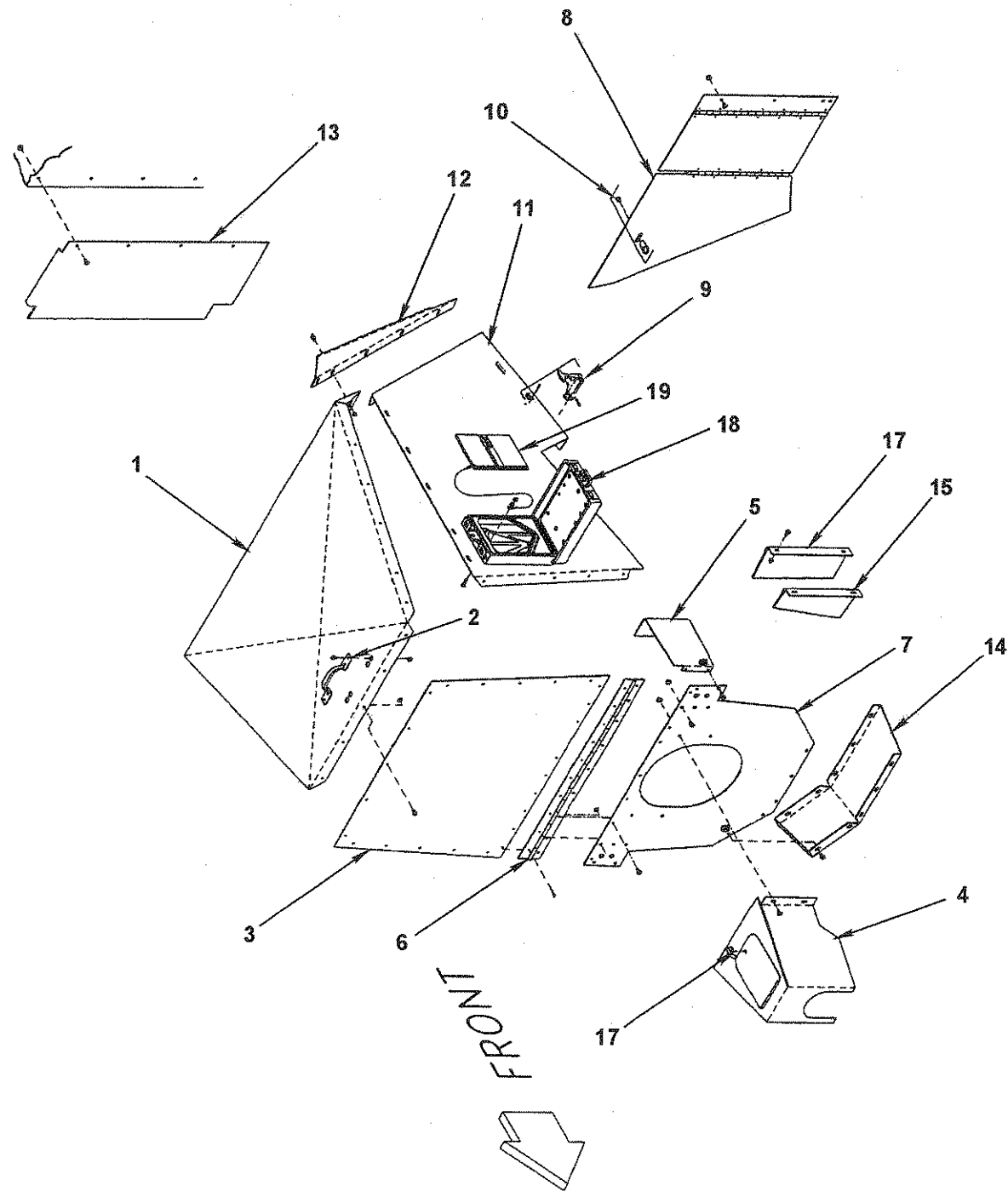
TOP COVERS AND KNOTTER FANS ASSEMBLY



TOP COVERS AND KNOTTER FANS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	CVR0023406	KNOTTER COVER -1590	1	14	GRM0002285	7/8ID 1-1/8OD 1/16GRV GROMMET	2
2	BMP0004243	RUBBER BUMPER F/HOOD	10	15	CBT5151250	3/16 X 15-1/8 CABLE TIE	4
3	FST0010401	MED DUTY FOLDING HANDLE FASTNR	2	16	MTR0022706	KNOTTER FAN MOTOR W/LEADS-1590	2
4	SUP0503560	LH KNOTTER COVER SUPPORT	1		NFH0001032	10-32 NF HEX NUT - PLTD	4
	SUP0503561	RH KNOTTER COVER SUPPORT	1		WCT0010000	#10 FLAT WASHER	4
	NMS0000117	5/16 NC WHIZ NUT - PLTD	2	17	SUP5061231	RH KNOTTER COVER SUPPORT-1592	1
5	GRD0004432	CAGE F/KNOTTER BLOWER-COMPLETE	2		SUP5061240	LH KNOTTER COVER SUPPORT-1592	1
6	CLP0022526	FAN GUARD CLIP -1500	16		NMS0000117	5/16 NC WHIZ NUT - PLTD	4
	WCT0000250	1/4 FLAT WASHER	8		SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	4
	NMS0000250	1/4 NC WHIZ NUT - PLTD	8	18	HNG1598500	L. H. PLUNGER COVER HINGE SECT	3
7	FAN0250937	FAN BLADE F/KNOTTER BLOWER	2		NMS0000250	1/4 NC WHIZ NUT - PLTD	6
8	HNG1598501	R. H. PLUNGER COVER HINGE SECT	3		SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	6
	NMS0000250	1/4 NC WHIZ NUT - PLTD	6	19	HNG1598600	L. H. PLUNGER COVER HINGE SECT	3
	SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	6		NMS0000250	1/4 NC WHIZ NUT - PLTD	6
9	HNG1598601	R. H. PLUNGER COVER HINGE SECT	3		SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	6
	NMS0000250	1/4 NC WHIZ NUT - PLTD	6		SCC0020001	5/16 X 3/4 NC GRD 5 HEX BOLT - PLTD	1
	SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	6		NCE0000313	5/16 LOCK NUT NYLON INSERT	1
	SCC0020001	5/16 X 3/4 NC GRD 5 HEX BOLT - PLTD	1	20	CVR0023300	REAR PLUNGER COVER ASSY -1590	1
	NCE0000313	5/16 LOCK NUT NYLON INSERT	1		WCT0000250	1/4 FLAT WASHER	4
10	TUB1075023	TUBING RND 3/4 OD X 5/16 ID	.75		WLK0000250	1/4 S/T LOCK WASHER	2
	NMS0000117	5/16 NC WHIZ NUT - PLTD	1		NCH0000250	1/4 NC HEX NUT - PLTD	2
	SCC0000206	5/16 X 2 GRD 5 HEX BOLT	1		SCC0010001	1/4 X 3/4 NC GRD 5 HEX BOLT	2
	NMS0000117	5/16 NC WHIZ NUT - PLTD	2	21	CVR5060231	RH HALF PLUNGER CVR,SHLD-1592	1
11	SUP5061180	LH ARM-SHIELD SUPPORT - 1592	1	22	CVR5060240	LH HALF PLUNGER CVR,SHLD-1592	1
	NMS0000117	5/16 NC WHIZ NUT - PLTD	1	23	SPC0506402	SPACER, KNOTTER FANS - 1592	8
12	SUP5061201	RH ARM - SHIELD SUPPORT -1592	1		SCC0000110	1/4 X 3 HEX HD BOLT GRD 5 - PLTD	8
13	SPG1803105	SPRING, COMPRESSION #28 X 1-1/4 OD	1	24	CHN0506116	CHAIN 3/6 LONG LINK	2
	NMS0000117	5/16 NC WHIZ NUT - PLTD	1		SCC0010002	1/4 X 1 NC GRD 5 HEX BOLT	2
	SCC0000208	5/16 X 2-1/2 GRD 5 HEX BOLT	1		WCT0000250	1/4 FLAT WASHER	2
	WCT0000250	1/4 FLAT WASHER	1	25	STP5776001	TAPE, SAFETY WALK 4 WIDE	A/R

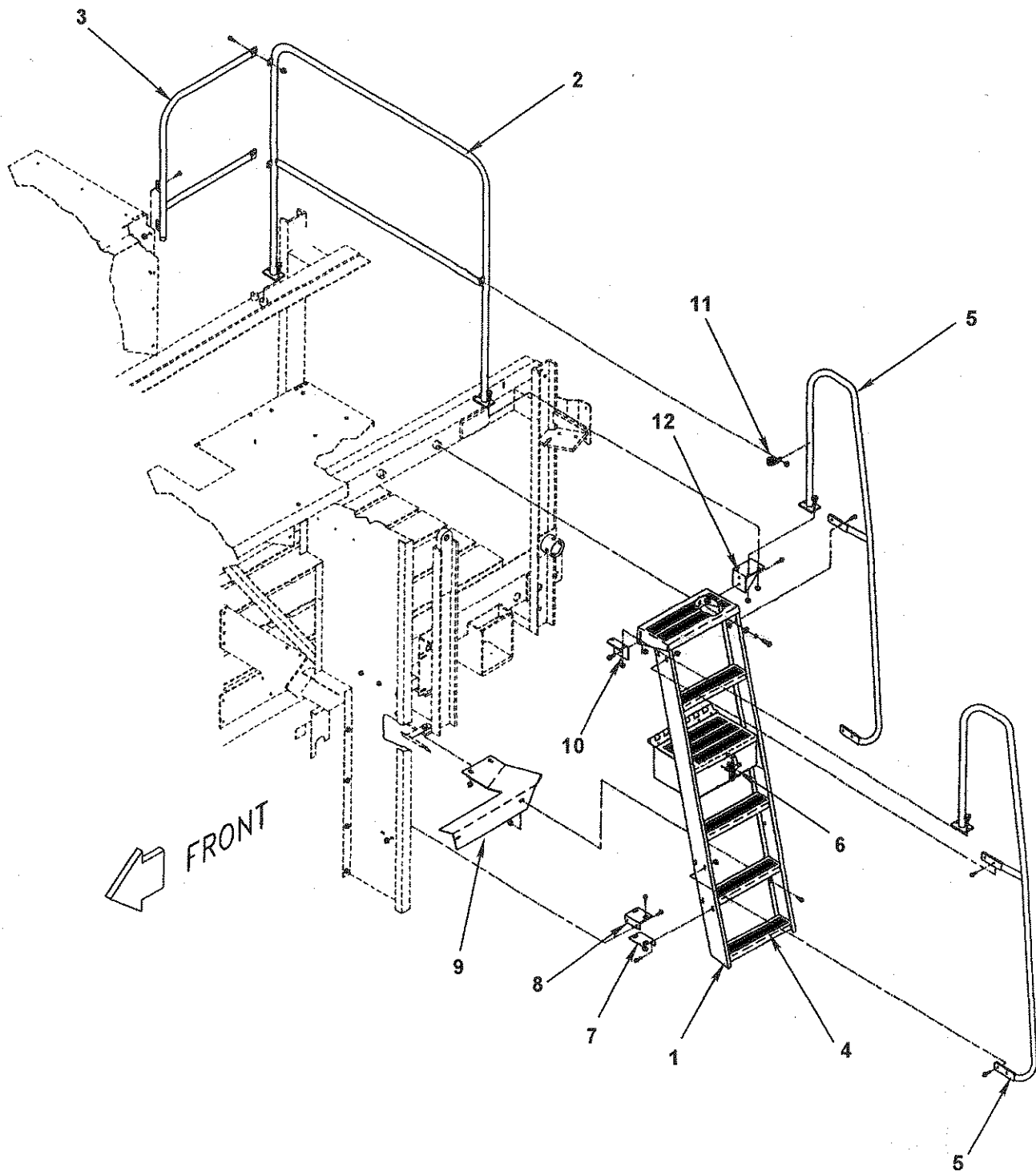
DRIVE UNIT SHIELDS ASSEMBLY



DRIVE UNIT SHIELDS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SHD0023412	DRIVE UNIT TOP SHIELD -1590	1	12	SHD0235000	L. H. DRIVE UNIT DUST SHD-1590	1
2	HAN0000817	CHROME GRAB HANDLE-#817	1		SHD0235001	R.H. DRIVE UNIT DUST SHD-1592	1
	SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	4		SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	10
	NMS0000240	1/4 NC WHIZ NUT - PLTD	4		NMS0000240	1/4 NC WHIZ NUT - PLTD	10
3	SHD0023443	SHEAVE FRONT UPPER SHIELD-1590	1	13	SHD0234050	TOP FRONT SHIELD, LEFT	1
	SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	4		SHD0234051	TOP FRONT SHIELD, RIGHT	1
	NMS0000240	1/4 NC WHIZ NUT - PLTD	4		SMT0002001	5/16 X 3/4 MACHINE SCREW - PLTD	8
4	SHD0506642	SHIELD, PTO CLUTCH COVER	1		NMS0000117	5/16 NC WHIZ NUT - PLTD	8
	SMT0002001	5/16 X 3/4 MACHINE SCREW - PLTD	4	14	SHD0023422	MAIN SHEAVE BOTTOM SHIELD-1590	1
	NMS0000117	5/16 NC WHIZ NUT - PLTD	4		SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	10
5	SHD0235080	L. H. SHEAVE DUST SHIELD -1590	1		NMS0000240	1/4 NC WHIZ NUT - PLTD	10
	SHD0235081	R. H. SHEAVE DUST SHIELD -1590	1	15	SHD0237720	LH SIDE DUST SHD ASSY -1592	1
	SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	4		SHD0237721	RH SIDE DUST SHD-HESSTON ACCUM	1
	NMS0000240	1/4 NC WHIZ NUT - PLTD	4		SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	4
6	HNG0023458	SHEAVE FRONT SHIELD HINGE-1590	1		NMS0000240	1/4 NC WHIZ NUT - PLTD	4
	RIV0000604	3/16X1/4 STAINLESS GRIP RIVET	14	16	SHD0237730	L.H. REAR DUST SHD ASSY - 1592	1
7	SHD0023442	SHEAVE FRONT LOWER SHIELD-1590	1		SHD0237731	R.H. REAR DUST SHD ASSY -1592	1
	SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	9		SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	4
	NMS0000240	1/4 NC WHIZ NUT - PLTD	9		NMS0000240	1/4 NC WHIZ NUT - PLTD	4
8	CVR5048970	LH FRONT ACCESS COVER ASY 1592	1	17	LAT0129684	LATCH, LIFT & TURN	1
	CVR5048991	RH FRONT ACCESS COVER ASY 1592	1	18	BOX0014241	CASE, 6 X 9 X 1 MANUAL	1
	SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	4	19	PB 0159200	OPERATOR/SERVICE MANUAL	1
	NMS0000240	1/4 NC WHIZ NUT - PLTD	4		SCC0000102	1/4 X 1 NC GRD 5 HEX BOLT - PLTD	2
9	LAT0000201	RUBBER DRAW LATCH	2		WCT00000250	1/4 FLAT WASHER	2
10	FST0010401	MED DUTY FOLDING HANDLE FASTNR	2		NMS0000240	1/4 NC WHIZ NUT - PLTD	2
11	SHD0235050	L.H. DRV UNIT SHIELD ASB-1592	1				
	SHD0235051	R.H. DRV UNIT SHIELD ASB-1592	1				
	SMS0000171	1/4 X 5/8 NC WHIZ BOLT - PLTD	10				
	NMS0000240	1/4 NC WHIZ NUT - PLTD	10				

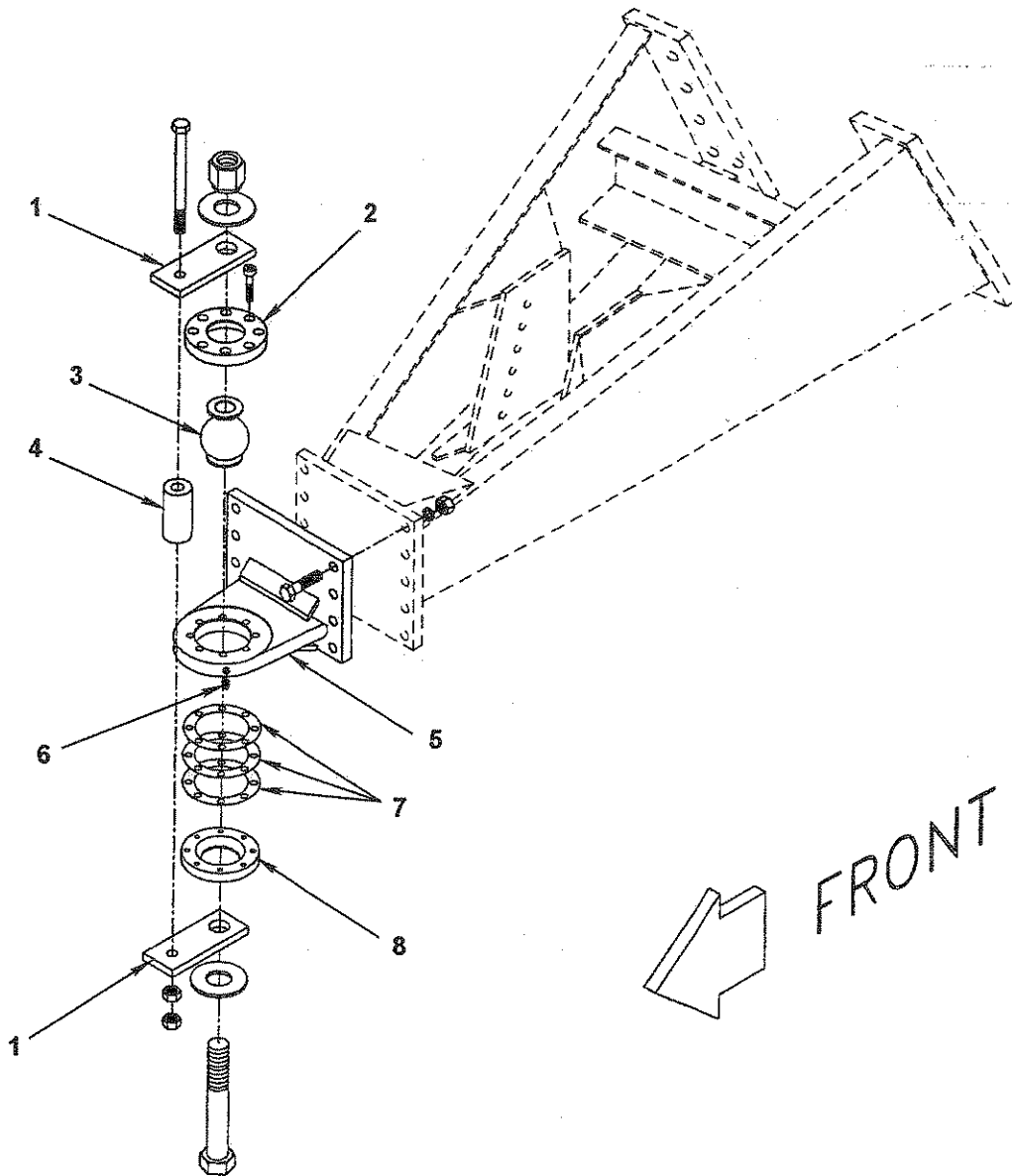
SERVICE LADDER AND HANDRAILS ASSEMBLY



SERVICE LADDER AND HANDRAILS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	LDR0023313	SERVICE LADDER ASSEMBLY - 1592	1	7	BRC0025407	SERVICE LADDER BRACE-AFT/4-92	1
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	2		SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	2
	NMS0000117	5/16 NC WHIZ NUT - PLTD	2		NMS0000117	5/16 NC WHIZ NUT - PLTD	2
	SCC0030002	3/8 X 1 NC HT CAPSCREW - PLTD	2	8	BRC0025406	SERVICE LADDER BRACE-AFT/4-92	1
	WLK0000375	3/8 MEDIUM LOCK WASHER - PLTD	2		SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	2
	WCT0000375	3/8 FLAT WASHER - PLTD	2		NMS0000117	5/16 NC WHIZ NUT - PLTD	2
2	RAL0024153	REAR RAIL ASSEMBLY -1590	1	9	SUP0023344	LADDER SUPPORT -1590	1
	SMS0000177	5/16 X 1 NC WHIZ BOLT - PLTD	2		SMS0000177	5/16 X 1 NC WHIZ BOLT - PLTD	2
	NMS0000117	5/16 NC WHIZ NUT - PLTD	2		NMS0000117	5/16 NC WHIZ NUT - PLTD	2
	SMS0000181	3/8 X 3/4 NC WHIZ BOLT - PLTD	2	10	BKT0023510	SERV LADDER HANDRAIL TOP BKT	1
3	RAL0024152	SIDE RAIL ASSEMBLY -1590	1		SMS0000177	5/16 X 1 NC WHIZ BOLT - PLTD	2
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	4		NMS0000117	5/16 NC WHIZ NUT - PLTD	2
	NMS0000117	5/16 NC WHIZ NUT - PLTD	4	11	CLP0000125	32 HOLE VNYL CLAMP SEE:7701163	2
4	STP0002000	STEP COVER-SAFETY WALK 2"	10		SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	1
5	RAL0023318	SERVICE LADDER HANDRAIL ASSY.	2		NMS0000117	5/16 NC WHIZ NUT - PLTD	1
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT - PLTD	8	12	BKT0024175	LADDER HANDRAIL BRACKET -1590	1
	NMS0000117	5/16 NC WHIZ NUT - PLTD	12		SMS0000177	5/16 X 1 NC WHIZ BOLT - PLTD	2
	SMS0000177	5/16 X 1 NC WHIZ BOLT - PLTD	4		NMS0000117	5/16 NC WHIZ NUT - PLTD	2
6	CLP0000130	HOOK-TYPE FASTENER	1				
	RIV0000604	3/16X1/4 STAINLESS GRIP RIVET	12				

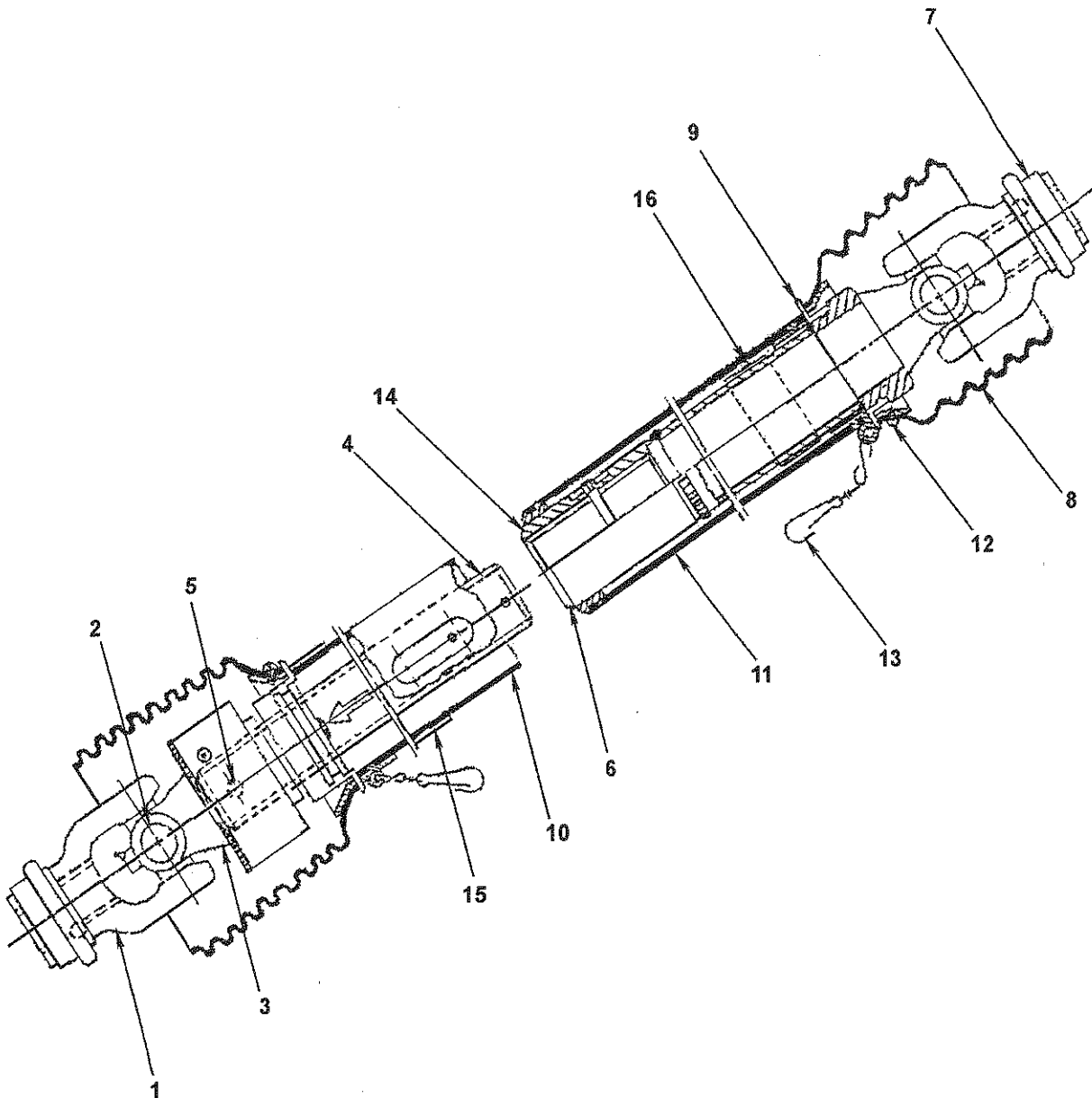
BALL HITCH ASSEMBLY



BALL HITCH ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	PLT0021488	CLEVIS PIN PLATE(HESSTON BALL)	2
	SCC0000721	5/8 X 7-1/2 NC HT CAP SCREW	1
	NCH0000625	5/8 NC HEX NUT PLTD	2
2	PLT0021486	BALL HITCH TOP PLATE -1592	1
	SCS0000306	3/8 X 2 NC SOCKET HD CS - PLTD	8
3	HTH0021490	HITCH BALL -1500	1
4	SPC0021489	CLEVIS PLT SPACER(HESSTON BALL	1
	SCC0001325	1-1/4 X9-1/2 NC HT CAP SCREW	1
	WCT0125000	1-1/4" FLATWASHER	2
	NCE0012500	1-1/4" NC ESNA NUT - PLTD	1
5	HTH0021484	OPTIONAL BALL HITCH MOUNT-1500	1
	SCC0070008	5/8 X 2-1/2 NC HT CAPSCREW - PLTD	8
	WLK0000625	5/8 MEDIUM LOCKWASHER - PLTD	8
	NCH0000625	5/8 NC HEX NUT - PLTD	8
6	ZZ 0000105	1/8 NPT STR 5/16 HEX ZERK	1
7	SHM0021483	HITCH BALL SHIM -1500	4
8	PLT0021487	BALL HITCH BOTTOM PLATE -1500	1

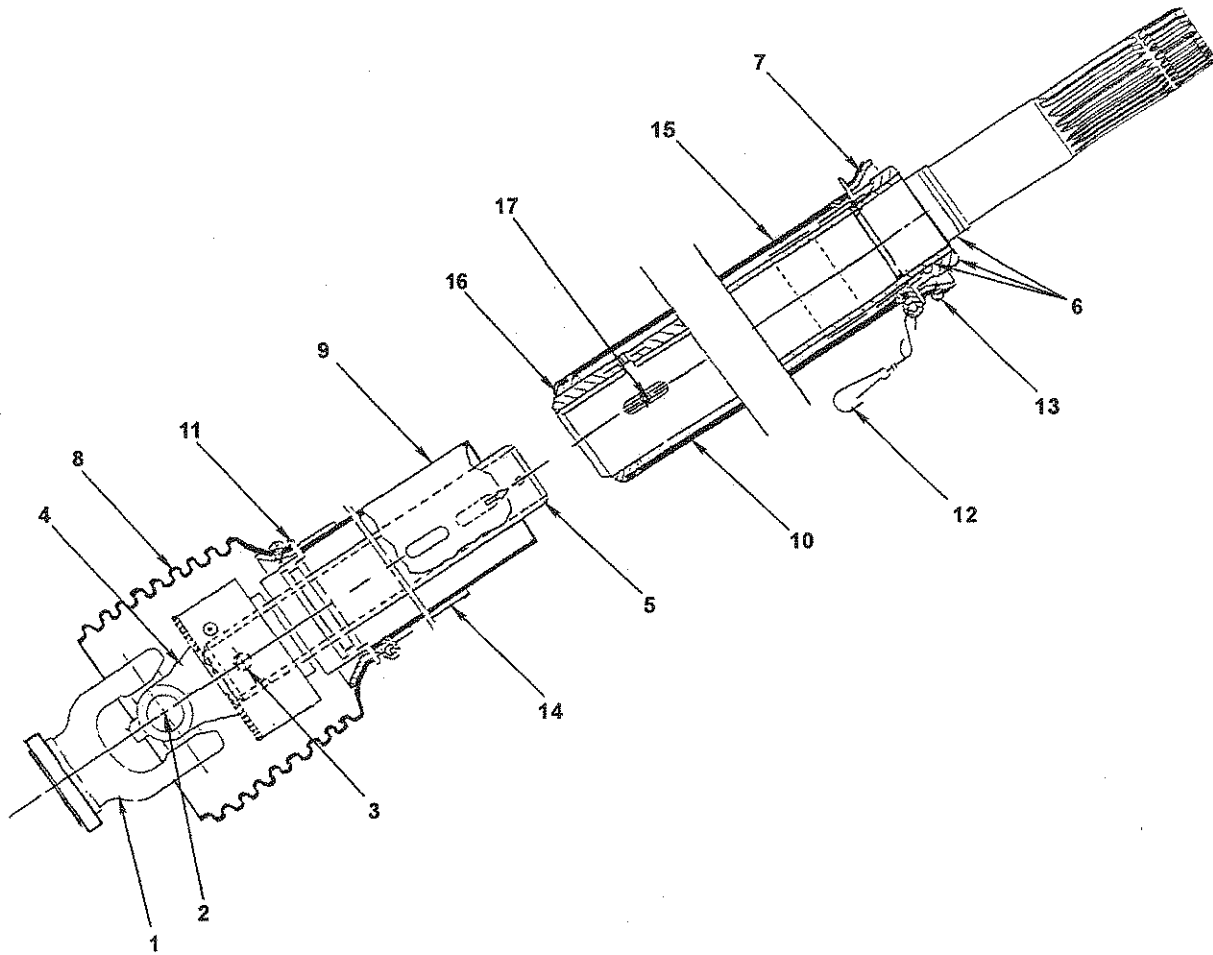
P.T.O. SHAFT ASSEMBLY



P.T.O. SHAFT ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	DRV0363617	YOKE 1-3/8" - 6 SPLINES	1
	DRV0362434	FRONT YOKE F/3 PIECE DRV LINE	1
2	DRV0312209	U-JOINT KIT F/1500 REAR DRVLIN	2
3	YOK0174039	INBOARD YOKE F/DRV389774 1-3/4	1
4	DRV0388944	INNER PROFILE	1
	DRV0388242	INNER PROFILE	1
5	DRV0304046	SPRING PACK	1
6	DRV0389775	SLEEVE, TUBE & INBOARD YOKE WA	1
	DRV0388243	SLEEVE, TUBE & INBOARD YOKE WA	1
7	DRV0389774	1-3/4"x20 FRNT SHF F/3PC DRVLN	1
8	DRV0365387	SHIELD CONE 7-RIB	2
9	DRV0087276	BEARING RING-SC25	2
10	DRV0389772	OUT SHIELD TUBE OVL	1
	DRV0389776	OUT SHIELD TUBE OVL	1
11	DRV0389773	INN. SHIELD TUBE ROUND	1
	DRV0389777	INN. SHIELD TUBE ROUND	1
12	DRV0365305	SCREW	2
13	CHN0044321	SAFETY CHAIN	2
14	DRV0355155	SUPPORT BEARING	1
15	DRV0383333	DECAL OUT. IN ITEM 11	1
16	DRV0383334	DECAL INN. IN ITEM C	1

P.T.O. SHAFT ASSEMBLY



P.T.O. SHAFT ASSEMBLY

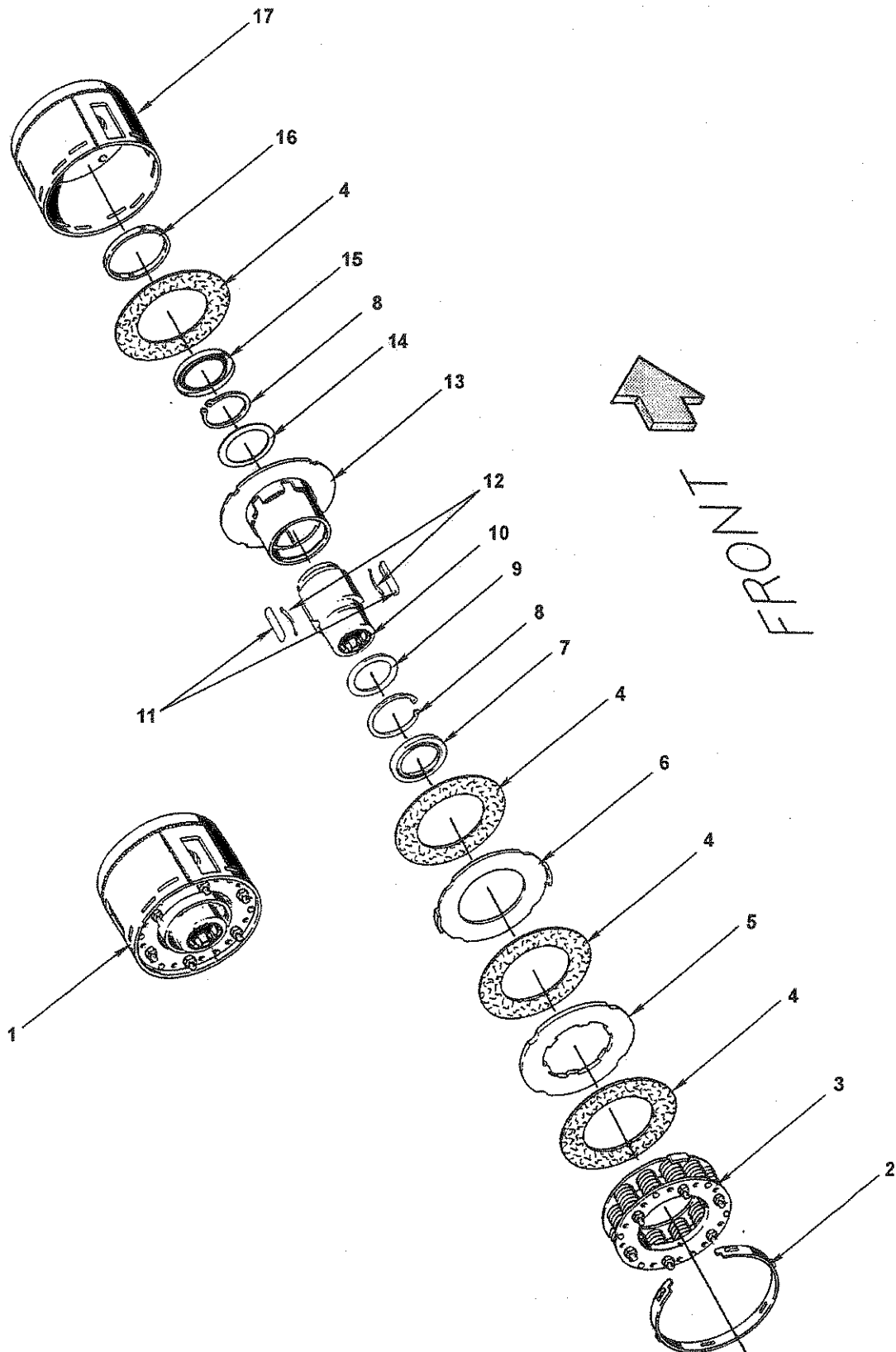
REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	DRV0323155	FLANGE YOKE	1
2	DRV0312209	U-JOINT KIT F/1500 REAR DRVLIN	1
3	DRV0304046	SPRING PACK	1
4	DRV0097133	INBOARD YOKE S4	1
5	DRV0323756	INNER PROFILE S4	1
6	DRV0389778	S5 PROFILE, SLEEVE, SHEILD SUPPORT1 & STUB SHAFT	1
7	DRV0365556	GUARD RING SC25	1
8	DRV0365385	SHIELD CONE - 5 RIB	1
9	DRV0389780	OUTER SHIELD TUBE OVAL	1
10	DRV0389781	INNER SHIELD TUBE RND	1
11	DRV0087276	BEARING RING-SC25	2
12	CHN0044321	SAFETY CHAIN	1
13	DRV0365305	SCREW	2
14	DRV0383333	DECAL OUT. IN ITEM 11	1
15	DRV0383334	DECAL INN. IN ITEM C	1
16	DRV0355155	SUPPORT BEARING	1
17	DRV0380371	ZERK FITTING	1



3-PIECE P.T.O. DRIVE LINE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	DRV0389771	1-3/8"x21 FRNT SHF F/3PC DRVLN	1
	DRV0389774	1-3/4"x20 FRNT SHF F/3PC DRVLN	1
2	BRG0004501	CENTER BEARING F/3-PC DRVLN	1
3	BRG0000085	FLANGETTE F/3-PC DRVLN CTR BRG	2
	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	4
	WLK0000500	1/2" LOCKWASHER - PLATED	4
	NCH0000500	1/2" NC HEX NUT - PLATED	4
4	MNT0028883	PTO SHAFT BRG MNT-A/8-94 -1592	1
	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	4
	WLK0000500	1/2" LOCKWASHER - PLATED	4
	NCH0000500	1/2" NC HEX NUT - PLATED	4
5	ANG0027391	PTO SHF CTR BRG MNT ANGLE-1592	2
	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	4
	WLK0000500	1/2" LOCKWASHER - PLATED	4
	NCH0000500	1/2" NC HEX NUT - PLATED	4
6	DRV0389779	SECONDARY SHAFT F/3PC DRVLN	1
	SCCM112025	12M X 25M MC HEX HD CS-PLT-8.8	6
	WLKM100120	12 MM LOCKWASHER - PLATED	6
7	BMP0093769	MOUNT,SANDWICH SNGL STUD 1592	2
	NMS0000250	1/4" NC WHIZ NUT - PLATED	2
8	SHD027449V	PTO SHAFT SHIELD -W/DECAL	1
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	4
	NMS0000117	5/16" NC WHIZ NUT - PLATED	4
9	BKT0027448	PTO SHAFT SHIELD BRACKET -1592	1

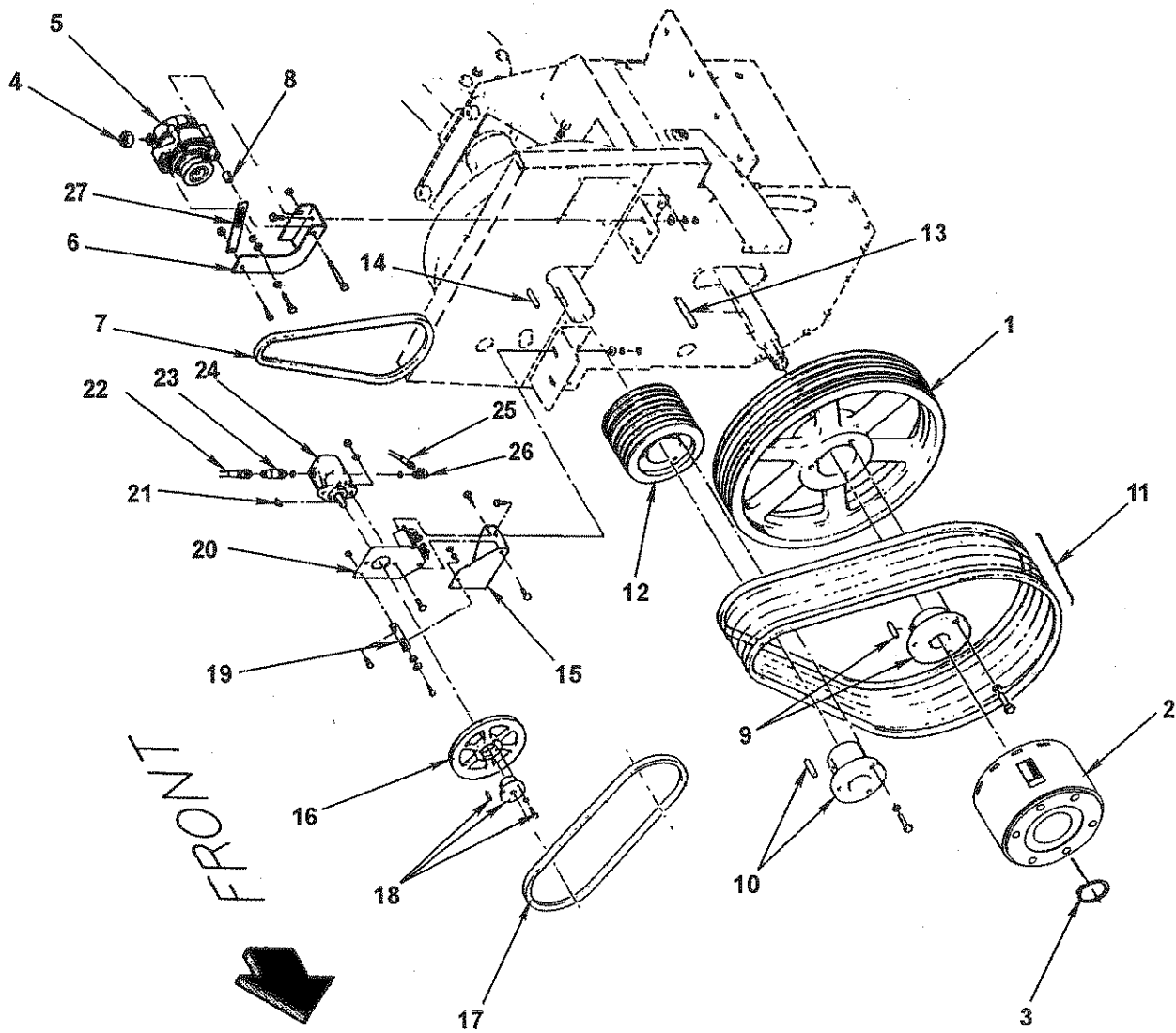
P.T.O. CLUTCH ASSY ASSEMBLY



P.T.O. CLUTCH ASSY ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	CLH0388110	TORQUE LIMITER CLUTCH	1
2	RNG0367720	SETTING RING	1
3	SPG0377672	SPRING PACK	1
4	CLH0177009	FRICTION DISK	4
5	PLT0367725	DRIVE PLATE	1
6	PLT0367726	DRIVE PLATE	1
7	RNG0170012	SEALING RING	1
8	RNG0702100	RETAINING RING	2
9	DSK0304235	WASHER	1
10	DRV0388109	HUB 1-3/4" 6 SPLINE	1
11	KEY0331737	KEY	2
12	SPG0332185	LEAF SPRING	2
13	HSN0177008	HOUSING & DRIVE PLATE	1
14	DSK0353203	WASHER	1
15	RNG0175048	SEAL RING	1
16	RNG0367718	RING	1
17	HSN0388108	CLUTCH HOUSING	1

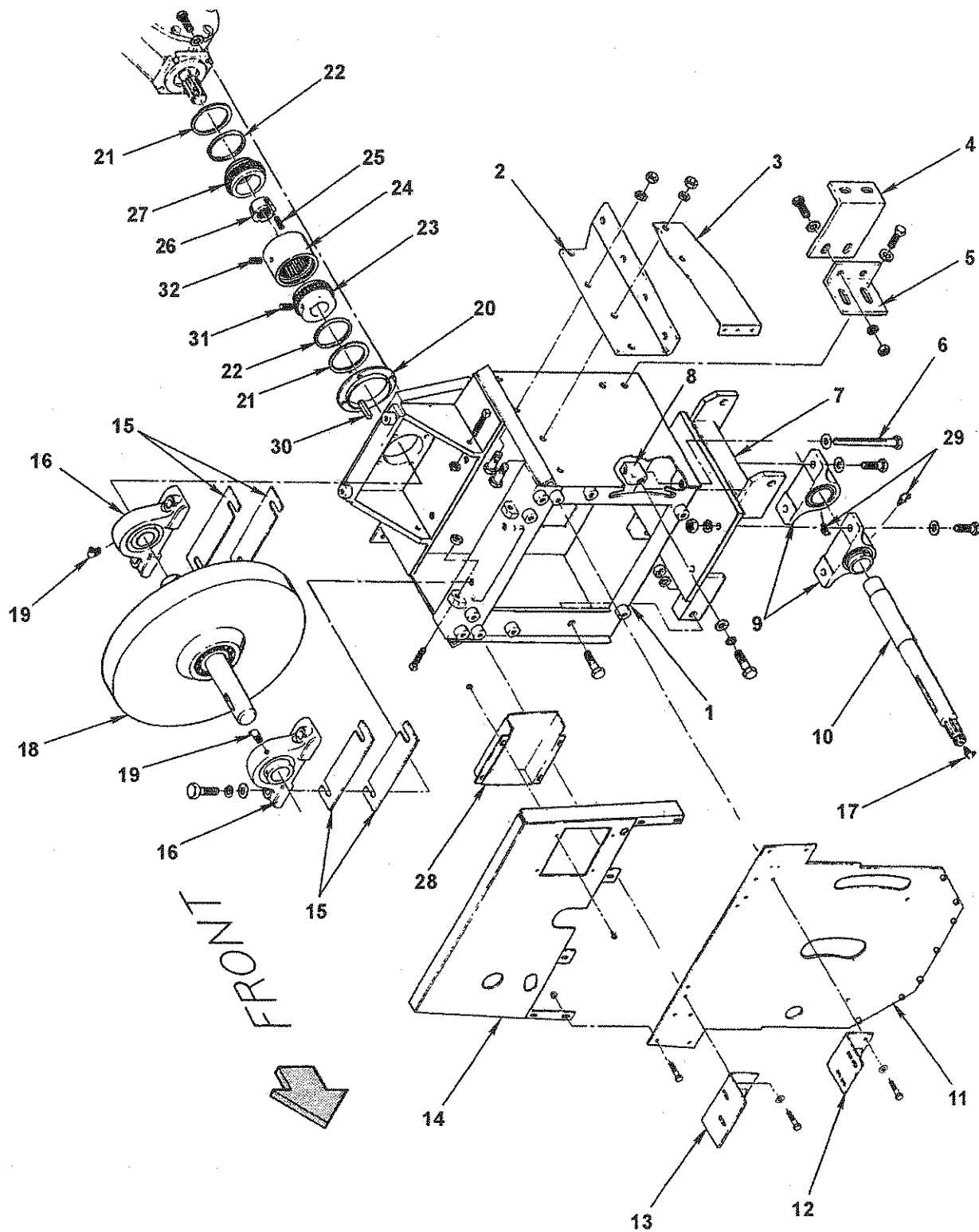
MECHANICAL DRIVE UNIT ASSEMBLY



MECHANICAL DRIVE UNIT ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SHV0000250	SHEAVE - 6S5V250	1	16	SHV0000079	SHEAVE - AK79H	1
2	CLH0388110	NEW CLUTCH-TORQUE LMTR F/1592	1	17	BLT0000042	AX-42 COG BELT /JD	1
3	RNG5160175	1-3/4"H.D.EXTERNAL SNAP RING	1	18	BSH0005625	"H" X 9/16"BUSHING	1
4	NCHM008125	8M X 1.25 MC HEX NUT GR 8.8	1		WLK0000250	1/4" LOCKWASHER - PLATED	3
5	ALT1002116	NIPPONDENSO ALTERNATOR	1	19	BKT0015770	TNS CNTRL PUMP TENSION BRACKET	1
	WCT0000313	5/16" FLATWASHER-PLATED	2		SCC0020002	5/16 X 1 NC HT CS - PLATED	1
	SCCM108035	8M X 35M MC HES HD CS-PLT-8.8	1		WCT0000313	5/16" FLATWASHER-PLATED	2
	WLKM100080	8 MM LOCKWASHER	1		NCH0000313	5/16" NC HEX NUT - PLATED	1
6	BKT0023414	ALTERNATOR MOUNT BRACKET -1590	1		WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	1
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2		SCC0020001	5/16 X 3/4 NC HT CS - PLATED	1
	SCC0030002	3/8 X 1 NC HT CS - PLATED	2		NCE0000313	5/16" NC ESNA NUT - PLATED	1
	NCH0000375	3/8" NC HEX NUT - PLATED	2	20	MNT0018742	SAE "AA" 2-BOLT PUMP MNT -1500	1
	WCT0000375	3/8" FLATWASHER - PLATED	2		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2
7	BLT0000038	ALTERNATOR COG BELT	1		NCH0000375	3/8" NC HEX NUT - PLATED	2
8	SPC0028022	NIPPONDENSO ALTERNATOR SPACER	1		SCC0030002	3/8 X 1 NC HT CS - PLATED	2
	NCE0000375	3/8" NC ESNA NUT - PLATED	1	21	ZZ 0000403	1/8 X 1/8 X 1 KEY	1
	SCC0030013	3/8 X 3-3/4 NC HT CS - PLATED	1	22	HOS0023494	TENSION PUMP SUCTION HOSE-1592	1
9	BSH0121875	S1X2-3/16 BUSHING	1	23	HYD5515045	1/2 JIC X 5/8 O-RING 90° ELBOW	1
	WLK0000500	1/2" LOCKWASHER - PLATED	3	24	PMP0022226	LFT HAND PUMP-REPLACE PMP1500T	1
	SCC0050007	1/2 X 2-1/4 NC HT CS - PLATED	3		NCH0000375	3/8" NC HEX NUT - PLATED	2
10	BSH0221875	R2X2-3/16" BUSHING	1		SCC0030002	3/8 X 1 NC HT CS - PLATED	2
	SCS0000306	3/8 X 2 NC SOCKET HEAD CS	3		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3	25	HOS0016655	HOSE-TENS. CONTROL PRESSURE	1
11	BLT0005950	BELT-COG	6	26	HYD5515043	3/8 JIC X 1/2 O-RING 90° ELBOW	1
12	SHV0000080	SHEAVE - 8R5V80	1	27	BKT0023423	ALTERNATOR BELT TENS BKT -1590	1
13	ZZ 0000438	3/8 X 3/8 X 1 KEY	1		SCC0020001	5/16 X 3/4 NC HT CS - PLATED	1
14	F 0000072	1/2 X 1/2 X 3-1/2 KEY	1		NCE0000313	5/16" NC ESNA NUT - PLATED	1
15	MNT0023288	TENS CONTROL PUMP MNT BKT-1590	1				
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2				
	SCC0030002	3/8 X 1 NC HT CS - PLATED	2				
	NCH0000375	3/8" NC HEX NUT - PLATED	2				
	WCT0000375	3/8" FLATWASHER - PLATED	2				

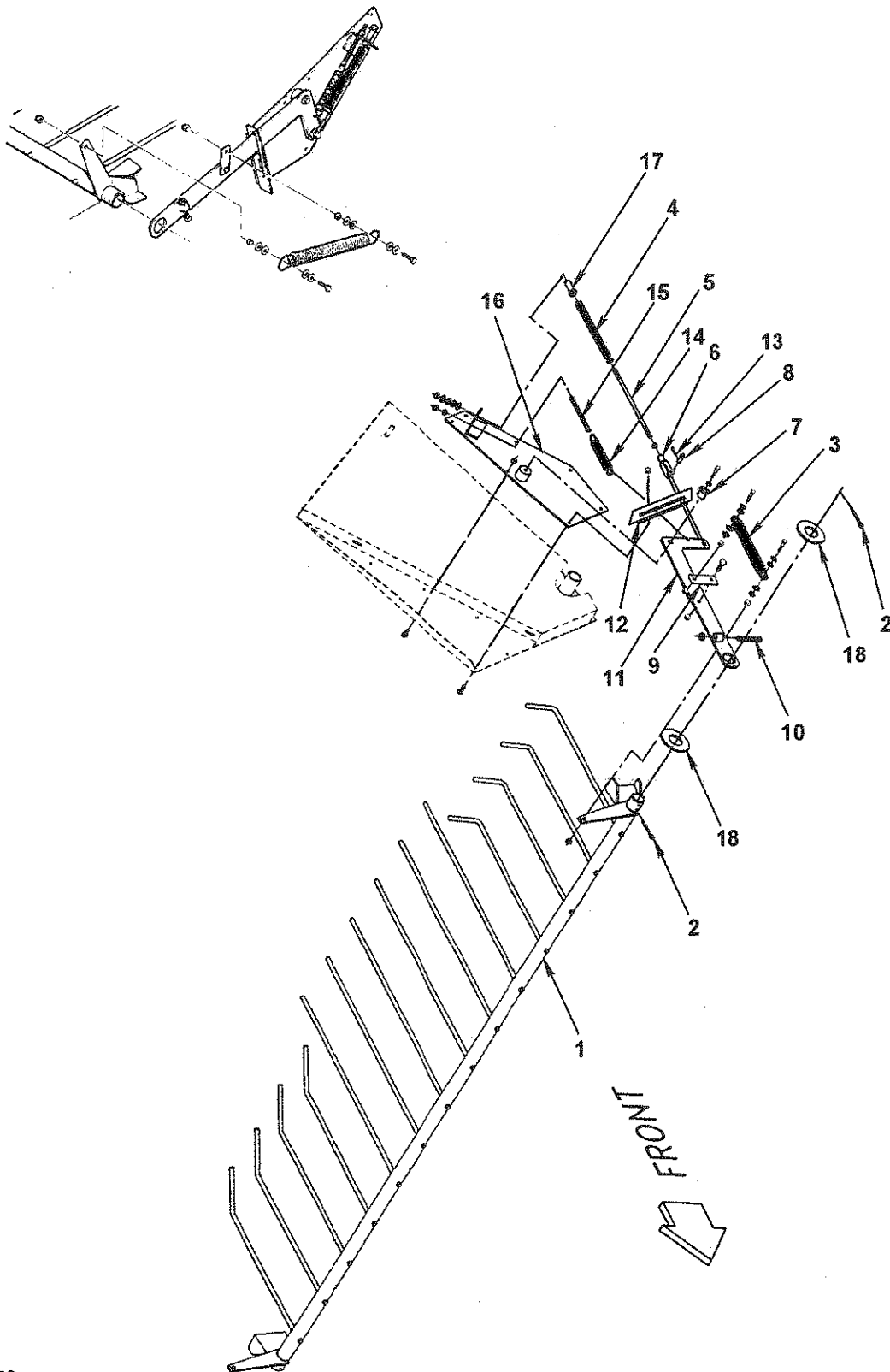
MECHANICAL DRIVE UNIT ASSEMBLY



MECHANICAL DRIVE UNIT ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	FRM0023252	FLYWHEEL MOUNT FRAME	1	11	SHD0023440	FLYWHEEL FRONT SHIELD BOTTOM	1
2	BKT0216260	L. H. FLYWHEEL FRAME MOUNT BKT	1		SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	4
	BKT0216261	R. H. FLYWHEEL FRAME MOUNT BKT	1		NMS0000117	5/16" NC WHIZ NUT - PLATED	4
	WLK0000625	5/8" MEDIUM LOCKWASHER - PLTD	4	12	BKT0026243	ALTERNATOR SUPT BKT ASY-AF/92	1
	NCH0000625	5/8" NC HEX NUT - PLATED	12		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4
	WCT0000625	5/8" FLATWASHER -PLATED	16		SCC0030002	3/8 X 1 NC HT CS - PLATED	4
	SCC0070006	5/8 X 2 NC HT CS - PLATED	8	13	MNT0023468	TENSION PUMP MOUNT ASSY -1590	1
	SCC0070005	5/8 X 1-3/4 NC HT CS - PLATED	4		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4
3	BKT0233410	L. H. FRT SLEEVE CVR SUPT BKT	1		SCC0030002	3/8 X 1 NC HT CS - PLATED	4
	BKT0233411	R. H. FRT SLEEVE CVR SUPT BKT	1	14	SHD0026246	FLYWHEEL FRT SHD TOP ASSY-A/92	1
	WLK0000625	5/8" MEDIUM LOCKWASHER - PLTD	4	15	SHM0015708	10 GA. FLYWHEEL BEARING SHIM	2
	NCH0000625	5/8" NC HEX NUT - PLATED	4		SHM0015709	16 GA. - FLYWHEEL BEARING SHIM	2
	SCC0070006	5/8 X 2 NC HT CS - PLATED	4		SHM0015710	30 GA - FLYWHEEL BEARING SHIM	4
4	SUP0021636	ANCHOR SUPPORT -1500	2	16	BRG2187500	2-3/16"HEAVY PILLOW BLOCK BRG	2
	SCC0070006	5/8 X 2 NC HT CS - PLATED	4		SQS5003000	1/2-13 X 3 SQ HD CS	4
	WLK0000625	5/8" MEDIUM LOCKWASHER - PLTD	4		NCJ0000500	1/2" NC JAM NUT - PLATED	4
	WCT0000625	5/8" FLATWASHER -PLATED	4		WAS0000118	3/4 HARDENED FLATWASHER - PLTD	4
	NCH0000625	5/8" NC HEX NUT - PLATED	4		WLK0000750	3/4" MEDIUM LOCKWASHER-PLATED	4
	WAS0000105	5/8 STRUCTURAL WASHER	4		SCC0080008	3/4 X 2-1/2 NC HT CS - PLATED	4
5	BKT0025876	FLYWHEEL MNT ANCHOR BKT-A/8-92	2	17	ZZ 0000107	1/8 NPT 45° X 7/16 HEX ZERK	1
	SCC0070005	5/8 X 1-3/4 NC HT CS - PLATED	4	18	FLW0023253	BALANCED FLYWHEEL	1
	SCC0070006	5/8 X 2 NC HT CS - PLATED	4	19	ZZ 0000105	1/8 NPT STR 5/16 HEX ZERK	2
	WLK0000625	5/8" MEDIUM LOCKWASHER - PLTD	4	20	DPT0018751	PUMP PILOT ADAPTER -1592	1
	WCT0000625	5/8" FLATWASHER -PLATED	4		WAS0000103	1/2 HARDENED FLATWASHER - PLTD	4
	NCH0000625	5/8" NC HEX NUT - PLATED	4		WLK0000500	1/2" LOCKWASHER - PLATED	4
6	ROD0015498	DRIVE BELT TAKE UP ROD	1		SCC0050006	1/2 X 2 NC HT CS - PLATED	4
	WAS0000118	3/4 HARDENED FLATWASHER - PLTD	1	21	RNG0149396	RETAINING RING F/SLV0149918	2
7	MNT0023278	DRV UNIT BELT TAKEUP-AFT/12-89	1	22	SEL0149223	GREASE SEAL F/SLV0149918	2
	NCH0000750	3/4" NC HEX NUT - PLATED	4	23	CPL0018917	PMP DR. CPLG. HALF-BORED-WALDR	1
	WLK0000750	3/4" MEDIUM LOCKWASHER-PLATED	4	24	SLV0149918	SLEEVE F/CPL18917/21616	1
	SCC0080007	3/4 X 2-1/4 NC HT CS - PLATED	4	25	STS4375075	7/16 X 3/4 SOCKET SET SCREW	3
8	BLK0015661	BELT TAKE-UP TIGHTENER BLOCK	1	26	BSH0021617	BUSHING F/CPL21616	1
	WAS0000118	3/4 HARDENED FLATWASHER - PLTD	1	27	CPL0021616	PUMP DRIVE REAR COUPLING HALF	1
	WLK0000750	3/4" MEDIUM LOCKWASHER-PLATED	1	28	HSG0026245	ALTERNATOR HOUSING -1592	1
	SCC0080007	3/4 X 2-1/4 NC HT CS - PLATED	1		NMS0000250	1/4" NC WHIZ NUT - PLATED	4
9	BRG0218750	2-3/16"PILLOW BLOCK BEARING	2		SMS0000173	1/4 X 1/2 NC WHIZ BOLT-PLATED	4
	WLK0000625	5/8" MEDIUM LOCKWASHER - PLTD	4	29	ZZ 0000107	1/8 NPT 45° X 7/16 HEX ZERK	2
	NCH0000625	5/8" NC HEX NUT - PLATED	4	30	ZZ 0000451	1/2 X 1/2 X 1-1/2 KEY	1
	WAS0000105	5/8 STRUCTURAL WASHER	4	31	ZZ 0000104	1/8 NPT 90° X 7/16 HEX ZERK	2
	SCC0070008	5/8 X 2-1/2 NC HT CS - PLATED	4	32	STS3750375	3/8 X 3/8 SOCKET SET SCREW	2
10	SHF0023255	PRIMARY DRIVE SHAFT	1				

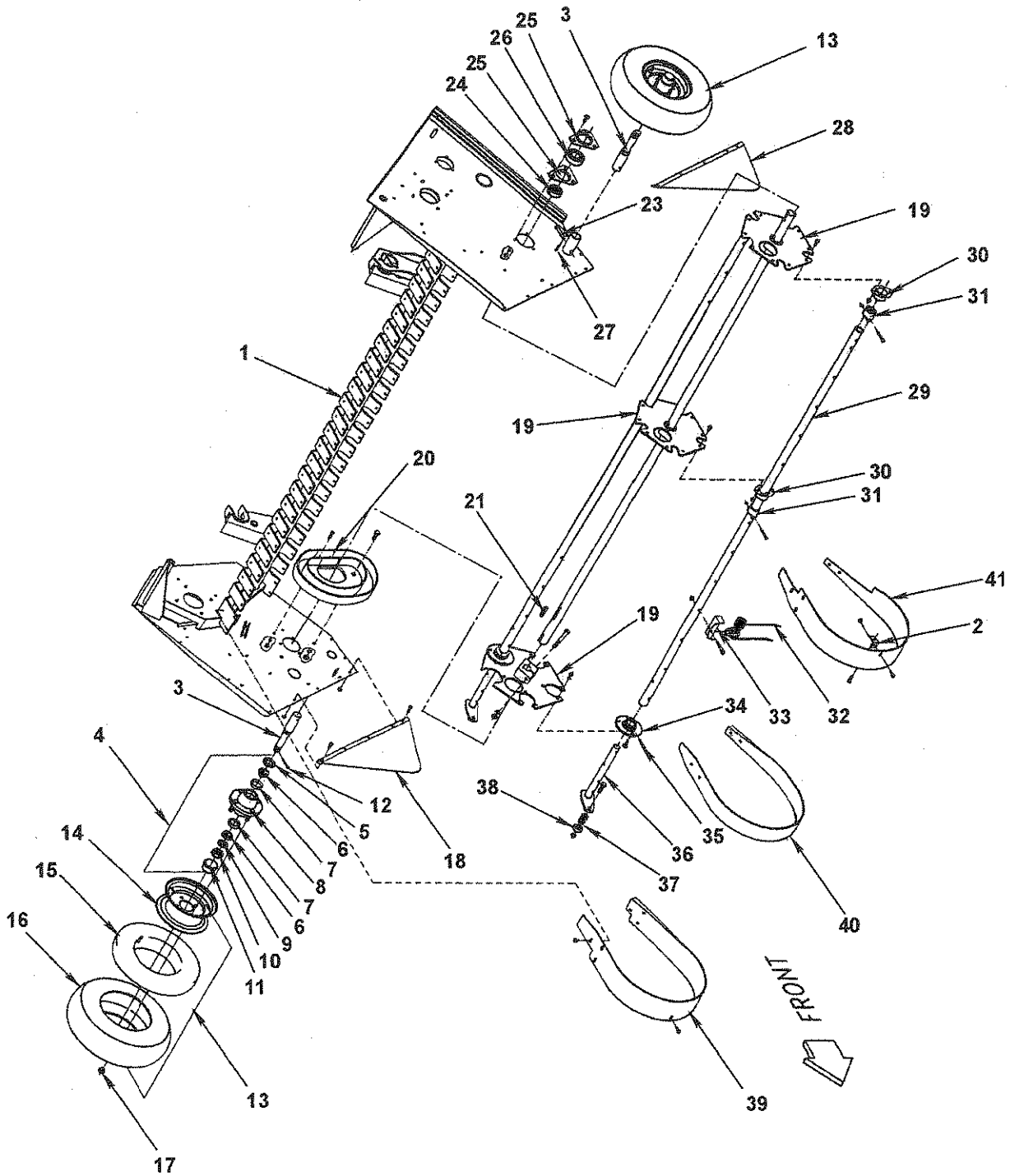
WIND GUARD ASSEMBLY



WIND GUARD ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	GRD0025282	WIND GRD 98-1/2" -F/93" STD PU	1	10	SQS5003000	1/2 X 3 NC SQ HD CS - PLATED	2
2	COT0000806	3/16 X 2-1/4 COTTER PIN	4		NCJ0000500	1/2" NC JAM NUT - PLATED	2
3	F 0001517	TRIP SPRING	2	11	LEV2527900	L.H. MNTD WINDGRD SPRING LEVER	1
	NCH0000375	3/8" NC HEX NUT - PLATED	4		LEV2527901	R.H. MNTD WINDGRD SPRING LEVER	1
	WCT0000375	3/8" FLATWASHER - PLATED	16	12	GUD2527800	L. H. WIND GUARD MOUNT GUIDE	1
	NCE0000375	3/8" NC ESNA NUT - PLATED	4		GUD2527801	R. H. WIND GUARD MOUNT GUIDE	1
	SCC0030004	3/8 X 1-1/2 NC HT CS - PLATED	4		NMS0000117	5/16" NC WHIZ NUT - PLATED	4
4	SPG0025309	WINDGUARD OVERTRAVEL SPRING	2		SBH0020002	5/16 X 1 NC BUTTON HEAD CS	4
	WCT0000375	3/8" FLATWASHER - PLATED	2	13	COT0000502	1/8 X 1 COTTER PIN	2
5	ROD0025329	P/U MNT WINDGRD SPG ADJUST ROD	2	14	SPG0010555	BRAKE ACTUATING CYLINDER SPRNG	2
	WCT0000375	3/8" FLATWASHER - PLATED	8	15	FT 0006205	ADJUSTING SCREW	2
	NFH0000375	3/8" NF HEX NUT - PLATED	2		NCH0000375	3/8" NC HEX NUT - PLATED	4
	NFE0000375	3/8"-24 FULL ESNA NUT-PLATED	2	16	MNT2527600	L.H. OPTIONAL MNTD WINDGRD MNT	1
6	06-125	3/8 CLEVIS	2		MNT2527601	R.H. OPTIONAL MNTD WINDGRD MNT	1
7	F 0000440	FERRULE	4		SBH0020001	5/16 X 3/4 NC BUTTON HEAD CS	10
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2		NMS0000117	5/16" NC WHIZ NUT - PLATED	10
	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	2	17	SPC0025340	MNTD WINDGRD SPG SPACER/SLIDER	2
8	06-126	3/8 CLEVIS PIN	2	18	BSH0505909	2-1/2 X 1-3/4 X 14 GA MACH BUSH	4
9	LNK0025281	WIND GUARD SPRING LINK	2				
	NCE0000375	3/8" NC ESNA NUT - PLATED	2				
	SCC0030002	3/8 X 1 NC HT CS - PLATED	2				

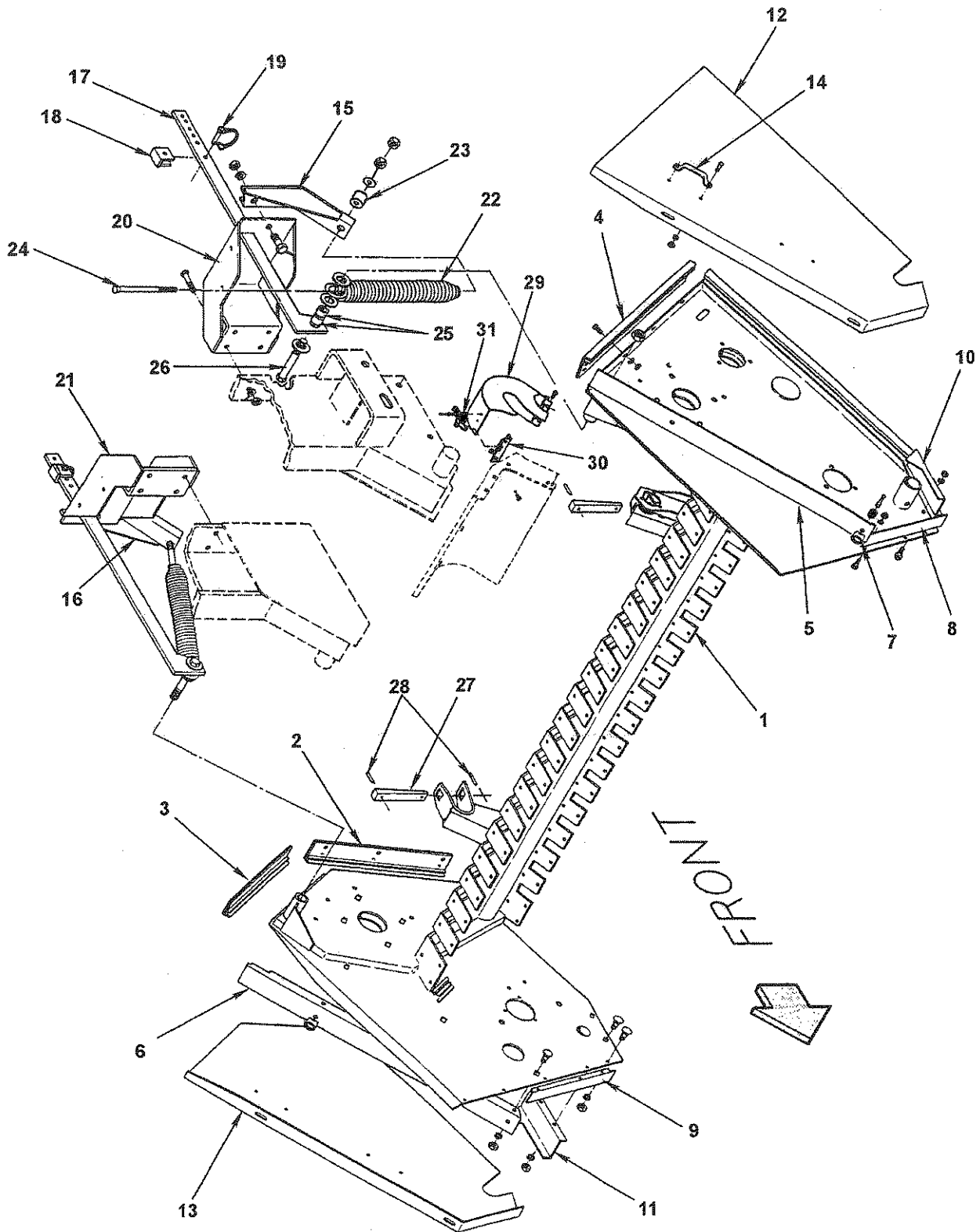
PICKUP REEL COMPONENTS ASSEMBLY



PICKUP REEL COMPONENTS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	PCY0028026	P/U FRAME - 93" AFT/1-94 -1592	1	21	F 0007904	3/8 X 3/8 X 2 KEY	3
2	PCY0017634	P/U STRIPPER MOUNT ANGLE	1	22	SHF0025191	P/U REEL SHAFT(EXT OPTION-1592	1
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	1	23	CLV0120014	3/8" X 2-1/2" CLEVIS - PLAIN	2
	NCH0000313	5/16" NC HEX NUT - PLATED	1	24	F 0008381	LOCKING COLLAR F/F8102	1
3	SPN0017647	**1-5/16**P/U WHEEL SPN -1500	2	25	F 0008383	FLANGETTE-NO ZERK F/F8102	4
4	HUB0000348	HUB W/BRGS & SEALS -BBRS P/U	2		CRB3751000	3/8 X 1 CARRIAGE BOLT	6
5	SEL0034823	SEAL F/HUB	2		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	6
6	F 0001909	BEARING CONE	4		NCH0000375	3/8" NC HEX NUT - PLATED	6
7	F 0001654	OUTER BEARING CUP	4	26	F 0008380	BEARING & LOCK COLLAR F/F8102	2
8	HUB0008T12	HUB ONLY	2	27	COT0000501	1/8 X 3/4 COTTER PIN	2
9	ZZ 0000219	1 X 2 X 14 GA MACHINE BUSHING	2	28	FEN1763200	L. H. PICKUP FENDER FLARE-1500	1
10	NFC0010000	1" NF CASTLE NUT	2		SCC0020002	5/16 X 1 NC HT CS - PLATED	6
11	CAP0046749	CAP FOR HUB348	2		SCC0020001	5/16 X 3/4 NC HT CS - PLATED	4
12	COT0000502	1/8 X 1 COTTER PIN	2		NCH0000313	5/16" NC HEX NUT - PLATED	10
13	WHL0401530	WHL/TIR ASSY 4 X 8	2	29	BAR0025204	P/U TOOTH BAR PIPE-EXTE OPTION	5
14	WHL0412530	WHEEL-8 X 3.75(4 ON 4)P/U	2	30	HSN0017505	P/UP TOOTH BAR BRG HSG-ASSEMBL	10
15	TIR0199128	4.00 X 8 TUBE F/TIR4008	2	31	BRG0017508	NYLON TOOTH BAR BEARING -1500	10
16	TIR0004008	TIRE F/1500 P/U(400X8 4 PLY)	2		SCC0010006	1/4 X 2 NC HT CS - PLATED	10
17	SMS0005393	LUG BOLT	8		NCE0000250	1/4" NC ESNA NUT - PLATED	10
18	FEN1763201	R. H. PICKUP FENDER FLARE-1500	1	32	PCY0013464	PICKUP FINGER -1500	65
	SCC0020002	5/16 X 1 NC HT CS - PLATED	6	33	MNT0013456	PICKUP TOOTH MOUNT -1500	65
	SCC0020001	5/16 X 3/4 NC HT CS - PLATED	4		SFC0030007	3/8 X 2-1/4 NF HT CS - PLATED	65
	NCH0000313	5/16" NC HEX NUT - PLATED	10		NFX0000375	3/8" NF FLEX-LOCK NUT	65
19	PCY0023053	PICK UP REEL PLATE -1592	3	34	BRG0001101	TOOTH BAR BEARING 1590	5
	SCC0050011	1/2 X 3-1/4 NC HT CS - PLATED	3	35	ZZ 0000715	1/4 X 1-3/4 ROLL PIN	5
	NCH0000500	1/2" NC HEX NUT - PLATED	3	36	LEV0023055	TOOTH BAR CAM LEVER -1592	5
	WLK0000500	1/2" LOCKWASHER - PLATED	3		SCC0800505	1/2-13 X 1-3/4"GRD 8 CS -PLTD	5
	SCC0020001	5/16 X 3/4 NC HT CS - PLATED	20		NCJ0000500	1/2" NC JAM NUT - PLATED	5
	NCH0000313	5/16" NC HEX NUT - PLATED	20		WAS0000104	1/2" STRUCTURAL WASHER	5
	CRB3751000	3/8 X 1 CARRIAGE BOLT	10	37	BSH0006231	CAM LEVER ROLLER BUSH 60"+70"	5
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	10	38	BRG0002029	CAM FOLLOWER BEARING 1/2"BORE	5
	NCH0000375	3/8" NC HEX NUT - PLATED	10	39	PCY0025861	P/U RIGHT HAND STRIPPER-AF/92	1
20	CAM0017414	PICKUP REEL CAM -1592	1		SMS0000198	5/16 X 1/2 NC WHIZ BOLT-PLATED	1 6
	SCC0050003	1/2 X 1-1/4 NC HT CS - PLATED	1		SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	1
	SCC0000303	3/8-16 X 1-1/4" GRD 5 CAP SCRW	1	40	PCY0025860	P/U CENTER STRIPPER -AFT/8-92	25
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	1		SMS0000198	5/16 X 1/2 NC WHIZ BOLT-PLATED	1 100
	NCH0000375	3/8" NC HEX NUT - PLATED	1	41	PCY0025859	P/U LEFT HAND STRIPPER-AF/8-92	1
	NCH0000500	1/2" NC HEX NUT - PLATED	1		SMS0000198	5/16 X 1/2 NC WHIZ BOLT-PLATED	1 5
	WLK0000500	1/2" LOCKWASHER - PLATED	71		SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	1

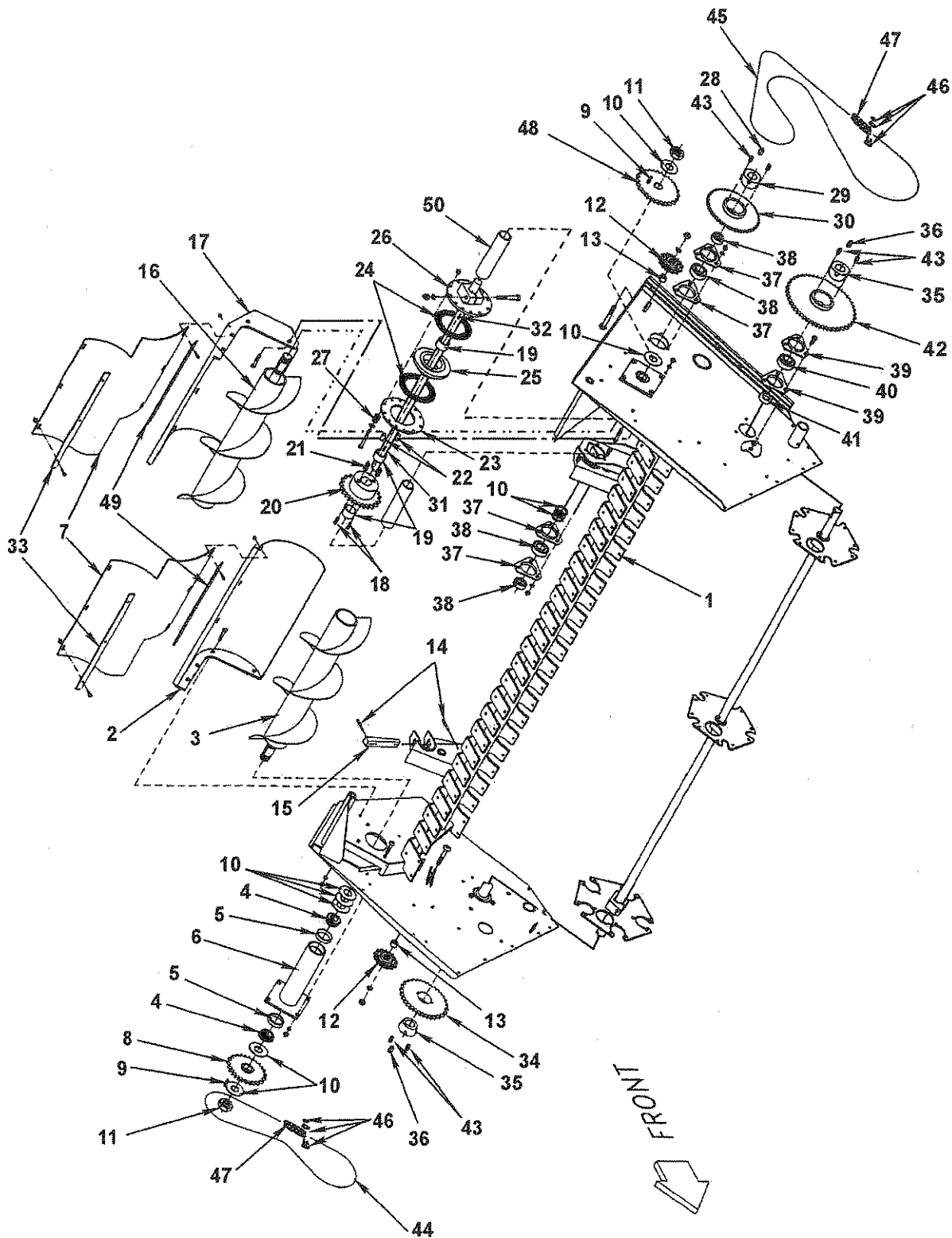
PICKUP SHIELDS AND MOUNTS ASSEMBLY



PICKUP SHIELDS AND MOUNTS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	PCY0028026	P/U FRAME - 93" AFT/1-94 -1592	1	15	BKT1616200	L. H. P/U LIFT SPRING BRACKET	1
2	GUD0018010	P/U SHIELD GUIDE ASSEMBLY-1500	1		SCC0070003	5/8 X 1-1/4 NC HT CS - PLATED	1
	SCC0020001	5/16 X 3/4 NC HT CS - PLATED	3		WLK0000625	5/8" MEDIUM LOCKWASHER - PLTD	1
	NCH0000313	5/16" NC HEX NUT - PLATED	3		NCH0000625	5/8" NC HEX NUT - PLATED	1
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	3	16	BKT1616201	R. H. P/U LIFT SPRING BRACKET	1
3	GUD0018011	P/U SHIELD GUIDE ASSEMBLY-1500	1		SCC0070003	5/8 X 1-1/4 NC HT CS - PLATED	1
	SCC0020001	5/16 X 3/4 NC HT CS - PLATED	2		WLK0000625	5/8" MEDIUM LOCKWASHER - PLTD	1
	NCH0000313	5/16" NC HEX NUT - PLATED	2		NCH0000625	5/8" NC HEX NUT - PLATED	1
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2	17	ARM0015684	LIFT ARM F/PICKUP -1500	2
4	GUD0018012	P/U SHIELD GUIDE ASSEMBLY-1500	1	18	BKT0015687	P/UP LIFT STOP BRACKET -1500	2
	SCC0020001	5/16 X 3/4 NC HT CS - PLATED	2	19	PIN0375125	3/8 X 1-1/4 SNAPPER PIN	2
	NCH0000313	5/16" NC HEX NUT - PLATED	2	20	BKT2350200	LH P/U LIFT SPRG ANCHOR BKT	1
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2		SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	4
5	SHD2734400	LH P/U SIDE SHIELD SUPT. -1592	1		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4
	CRB3130750	5/16X 3/4 CARRIAGE BOLT-PLTD	3		NCH0000375	3/8" NC HEX NUT - PLATED	4
	NCH0000313	5/16" NC HEX NUT - PLATED	3	21	BKT2350201	RH P/U LIFT SPRG ANCHOR BKT	1
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	3		SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	4
6	SHD2734401	RH P/U SIDE SHIELD SUPT. -1592	1		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4
	CRB3130750	5/16X 3/4 CARRIAGE BOLT-PLTD	3		NCH0000375	3/8" NC HEX NUT - PLATED	4
	NCH0000313	5/16" NC HEX NUT - PLATED	3	22	SPG0017462	PICKUP LIFT SPRING -1500	2
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	3		NCH0000625	5/8" NC HEX NUT - PLATED	4
7	FST0010401	MED DUTY FOLDING HANDLE FASTNR	4		WCT0000625	5/8" FLATWASHER -PLATED	8
8	SUP1763500	LH PICKUP SHIELD SUPPORT -1592	1	23	BSH0501129	BUSHING CUT .86	2
	SCC0020002	5/16 X 1 NC HT CS - PLATED	3	24	ANC0016029	PICKUP LIFT SPRING ANCHOR-1500	2
	NCH0000313	5/16" NC HEX NUT - PLATED	3	25	SPC0016659	P/UP LIFT SPRING ANCHOR SPACER	4
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	3	26	ROD0025263	P/U BALANCE SPG ROD F/EXTEND	2
9	SUP1763501	RH PICKUP SHIELD SUPPORT -1592	1		NCE0000625	5/8" NC ESNA NUT - PLATED	2
	SCC0020002	5/16 X 1 NC HT CS - PLATED	3	27	PIN0015507	PICKUP PIVOT PIN -1500	2
	NCH0000313	5/16" NC HEX NUT - PLATED	3	28	ZZ 0000705	1/4 X 2 ROLL PIN	4
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	3	29	SHD0502998	SHIELD - PICKUP CLUTCH - 1592	1
10	SHD0176360	LH P/U BACKING SHIELD -1592	1		SMS0000184	5/16 X 3/4 NC WHIZ BOLT	2
	SCC0020001	5/16 X 3/4 NC HT CS - PLATED	2		NCH0000313	5/16" NC HEX NUT - PLATED	2
	NCH0000313	5/16" NC HEX NUT - PLATED	2		WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2	30	DRW0023056	TOOTH BAR LEVER RAM	1
11	SHD0176361	RH P/U BACKING SHIELD -1592	1		CRB3130750	5/16X 3/4 CARRIAGE BOLT-PLTD	2
	SCC0020001	5/16 X 3/4 NC HT CS - PLATED	2		NCH0000313	5/16" NC HEX NUT - PLATED	2
	NCH0000313	5/16" NC HEX NUT - PLATED	2	31	CLP0000130	HOOK-TYPE FASTENER	1
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2		RIV0000604	3/16 X 1/4 SS GRIP RIVET	2
12	SHD0027343	LEFT P/U SHIELD -AFT/1-93-1592	1				
13	SHD0027342	RIGHT P/U SHIELD-AFT/1-93-1592	1				
14	HAN0000150	PLATED DOOR HANDLE	4				
	SMF1032500	10-32 X 1/2 FH MACHINE SCREW	8				
	WLK0000100	#10 LOCKWASHER - PLATED	8				
	NFH0001032	10-32 NF HEX NUT - PLATED	8				

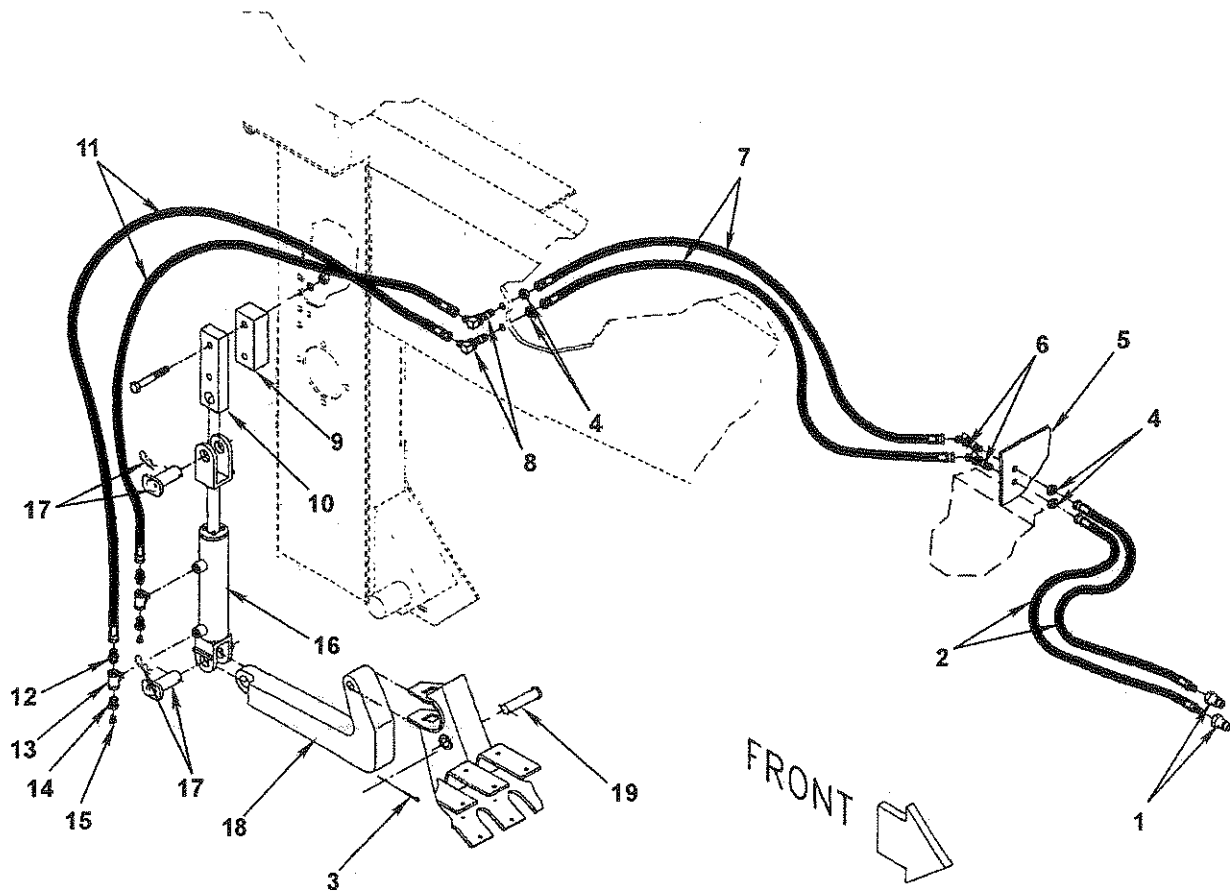
PICKUP DRIVE COMPONENTS ASSEMBLY



PICKUP DRIVE COMPONENTS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	PCY0028026	P/U FRAME - 93" AFT/1-94 -1592	1	27	F 0001797	CLUTCH PLT COMPRESSION SPRING	2
2	AUG0026179	RH P/U AUGER TROUGH -AFT/11-92	1		SCC0030011	3/8 X 3-1/4 NC HT CS - PLATED	2
	CRB3752000	3/8 X 2 CARRIAGE BOLT	4		WCT0000375	3/8" FLATWASHER - PLATED	2
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4		NCE0000375	3/8" NC ESNA NUT - PLATED	2
	NCH0000375	3/8" NC HEX NUT - PLATED	4	28	ZZ 0000406	1/4" X 1/4" X 1" KEY	1
3	AUG0025184	P/U RHT AUGER ASSY-EXT OPTION	1	29	BSH1252012	#2012 BUSHING 1-1/4"BORE	1
4	BRG0067000	BEARING COMPLETE	2	30	SPK0005041	SPROCKET 50BTL41 TAPER LOCK	1
5	F 0008011	OUTER WHEEL BEARING CUP	2	31	SHF0025234	93" PICKUP DRIVE SHAFT -1592	1
6	HSN0027989	EXTEND P/U AUGER BRG HSN-AF/93	2	32	ZZ 0000454	1/4 X 1/4 X 2 KEY	2
	SMS0000305	1/4 X 1 NC WHIZ BOLT-PLATED	8	33	BAR0026169	UPPER DEFLECTOR BLT RETAIN BAR	2
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	8		NMS0000250	1/4" NC WHIZ NUT - PLATED	6
	NCH0000375	3/8" NC HEX NUT - PLATED	1		SMT0001001	1/4 X 3/4 TH MACH SCREW-PLT	6
7	BLT0026167	TROUGH HAY DEFLECTOR BELT	2	34	SPK0000536	SPROCKET -50BTL36	1
8	SPK0005023	SPK 1-1/4BORE 1/4 KW 2SS UST	1	35	BSH0001021	1-3/8 BORE X 3/8 KEYWAY BUSHG	1
9	ZZ 0000406	1/4" X 1/4" X 1" KEY	2	36	ZZ 0000438	3/8 X 3/8 X 1 KEY	1
10	WAS0015783	HARDENED ZZ228 MACHINE BUSHING	9	37	BRG0000063	FLANGETTE G62MSB	4
11	NEJ0001250	1-1/4" NF ESNA JAM NUT - PLTD	2		SCC0030002	3/8 X 1 NC HT CS - PLATED	3
12	SPK0002416	SPROCKET IDLER 17T 1/2"B	2		SCC0030006	3/8 X 2 NC HT CS - PLATED	3
	CRB5003750	1/2 X 3-3/4 CARRIAGE BOLT	1		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	6
	CRB5003000	1/2 X 3 CARRIAGE BOLT	1		NCH0000375	3/8" NC HEX NUT - PLATED	6
	WLK0000500	1/2" LOCKWASHER - PLATED	2	38	BRG0000103	1-1/4"(2)BOLT BEARING+COLLAR	2
	NCH0000500	1/2" NC HEX NUT - PLATED	2	39	F 0008383	FLANGETTE-NO ZERK F/F8102	2
13	SPC0017669	P/UP IDLER SPROCKET SPACER	2		CRB3750100	3/8 X 1 CARRIAGE BOLT-PLTD	3
14	ZZ 0000705	1/4 X 2 ROLL PIN	2		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3
15	PIN0015507	PICKUP PIVOT PIN -1500	1		NCH0000375	3/8" NC HEX NUT - PLATED	3
16	AUG0025183	P/U LEFT AUGER ASSY-EXTEN OPTI	1	40	F 0008380	BEARING & LOCK COLLAR F/F8102	1
17	AUG0026178	LH P/U AUGER TROUGH 93"-AFT/92	1	41	F 0008381	LOCK COLLAR	1
	CRB3752000	3/8 X 2 CARRIAGE BOLT	4	42	SPK0000554	SPROCKET - 50BTL54	1
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4	43	SCO0000403	7/16 X 7/8 NC FH SOCKET CS	2
	NCH0000375	3/8" NC HEX NUT - PLATED	4	44	CHN0005087	CHAIN - RC50 X 85 PITCH	1
18	HYD3169030	3/8 SOCKET HD STEEL PIPE PLUG	2	45	CHN0050177	CHAIN - RC50 X 177 PITCH	1
19	BRG0020016	P/U DRIVE SHAFT BUSHING	3	46	F 0000025	CONNECTING LINK RC50	2
20	SPK0017769	P/UP DRIVE SPROCKET -1500	1	47	F 0000123	RC50 OFFSET LINK	2
21	F 0001790	COMPRESSION SPRING F/PTO CLTCH	2	48	SPK0005035	SPK 1-1/4BORE 1/4 KW 2SS	1
22	F 0001791	CLUTCH PIN	2		ZZ 0000406	1/4" X 1/4" X 1" KEY	1
23	CLH0017849	P/U CLUTCH DISC - 270/370/1500	1	49	BAR0026170	LOWER DEFLECTOR BLT RETAIN BAR	2
24	F 0001793	FRICTION DISC F/PTO CLUTCH	4		NMS0000250	1/4" NC WHIZ NUT - PLATED	6
25	CLH0017767	PICKUP DRIVE CLUTCH -1500	1		SMT0001001	1/4 X 3/4 TH MACH SCREW-PLT	6
26	CLH0017773	P/UP CLUTCH ADAPTER	1	50	GRD0506144	PICKUP DRIVE SHAFT GUARD-1592	2

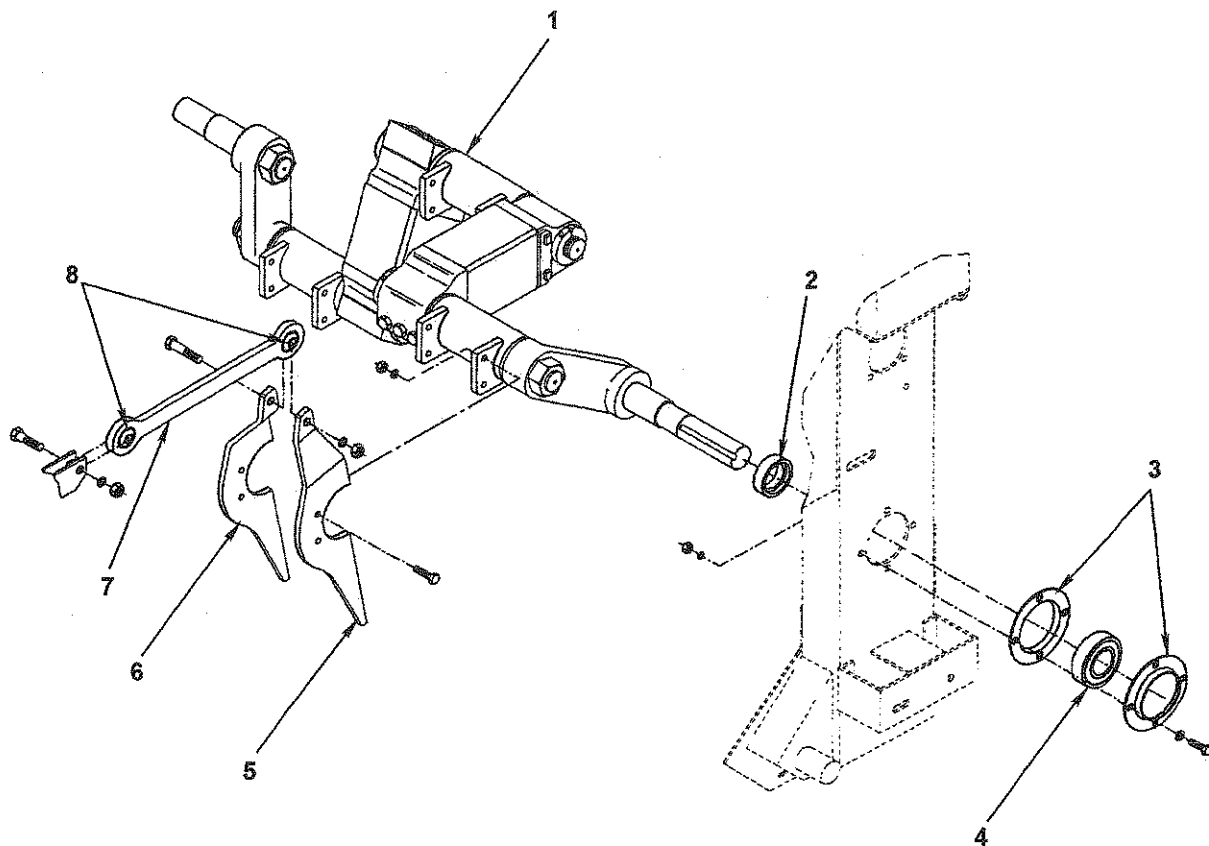
HYDRAULIC PICKUP LIFT ASSEMBLY



HYDRAULIC PICKUP LIFT ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	CPL0080104	1/2" HYDRAULIC QUICK COUPLER	2
2	HOS0016658	HOSE-PICKUP LIFT SUPPLY -1500	2
3	COT0000503	1/8 X 1-1/4 COTTER PIN	1
4	HYD5924030	3/8 BULKHEAD NUT	4
5	SHD0023442	SHEAVE FRONT LOWER SHIELD-1590	1
6	HYD5375030	3/8 JIC 45° BLKHD UNION ELBOW	2
7	HOS0024293	LONG P/U LIFT HSE AF/3-91-1592	2
8	HYD5525030	3/8 JIC X 90° BLKHD UNION ELB	2
9	SPC0024097	P/U LIFT CYL MNT SPACER -1592	1
10	MNT0024096	P/U LIFT CYL MNT-AF-11-90-1592	1
	NCH0000500	1/2" NC HEX NUT - PLATED	2
	SCC0050012	1/2 X 3-1/2 NC HT CS - PLATED	2
	WLK0000500	1/2" LOCKWASHER - PLATED	2
11	HOS0020760	PICKUP LIFT CYLINDER HOSE-1592	2
12	HYD5205033	3/8 JIC X 3/8 NPT MALE CONN	2
13	HYD3609030	3/8 NPT STEEL MALE BRANCH TEE	2
14	HYD3109031	3/8 X 1/8 STEEL PIPE BUSHING	2
15	HYD0000705	1/8 NPT MULTI-PURPOSE AIR VENT	2
16	CYL0000205	P/U LIFT CYL F/1500 - FA2 X 5	1
17	HYP000FA2P	CLEVIS PIN FOR CYL205	2
18	ARM0027984	P/U LIFT ARM ASSY-A/11-93-1592	1
19	CLV0120045	3/4" X 3-3/4" CLEVIS - PLAIN	1

FEEDER CRANK AND TINES ASSEMBLY

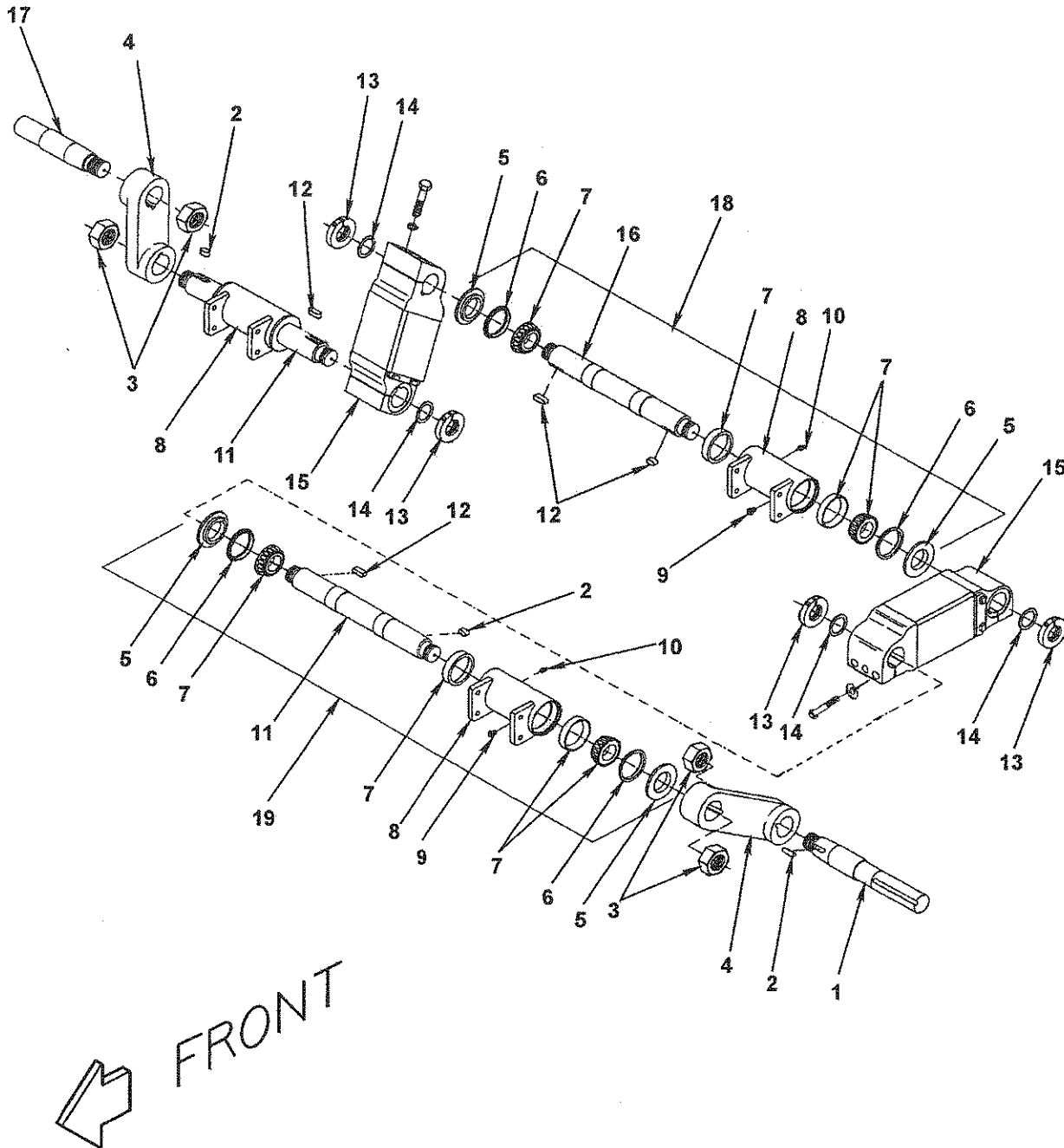


➡ FRONT

FEEDER CRANK AND TINES ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SHF0023127	FEEDER CRANK SHAFT -1590	1
2	BRG0002002	LOCK COLLAR	2
3	BRG0002001	BEARING STAMPING F/BRG2000	4
	WAS0000104	1/2 STRUCTURAL WASHER	16
	SFC0080504	1/2 X 1-1/2 NF GR 8 CS -PLATED	8
	NFH0080500	1/2"-20 GRADE 8 HEX NUT	8
4	BRG0002000	1ST FEEDER 1592 CRANK BEARING	2
5	TIN0231340	L. H. FEED CRANK TINE -1590	3
	WLK0000500	1/2" LOCKWASHER - PLATED	20
	NFH0080500	1/2"-20 GRADE 8 HEX NUT	12
	SFC0080500	1/2 X 1-3/4 NF GR 8 CS -PLATED	12
6	TIN0231341	R. H. FEED CRANK TINE -1590	3
	WLK0000500	1/2" LOCKWASHER - PLATED	20
	NFH0080500	1/2"-20 GRADE 8 HEX NUT	12
	SFC0080500	1/2 X 1-3/4 NF GR 8 CS -PLATED	12
7	LNK0023133	FEEDER TINE LINK -1590	3
	SCC0070007	5/8 X 2-1/4 NC HT CS - PLATED	3
	SCC0070010	5/8 X 3 NC HT CS - PLATED	3
	WLK0000625	5/8" LOCKWASHER - PLATED	6
	NCH0000625	5/8" NC HEX NUT - PLATED	6
8	BRG0106250	1ST FEEDER TINE LINK BRG -1500	6

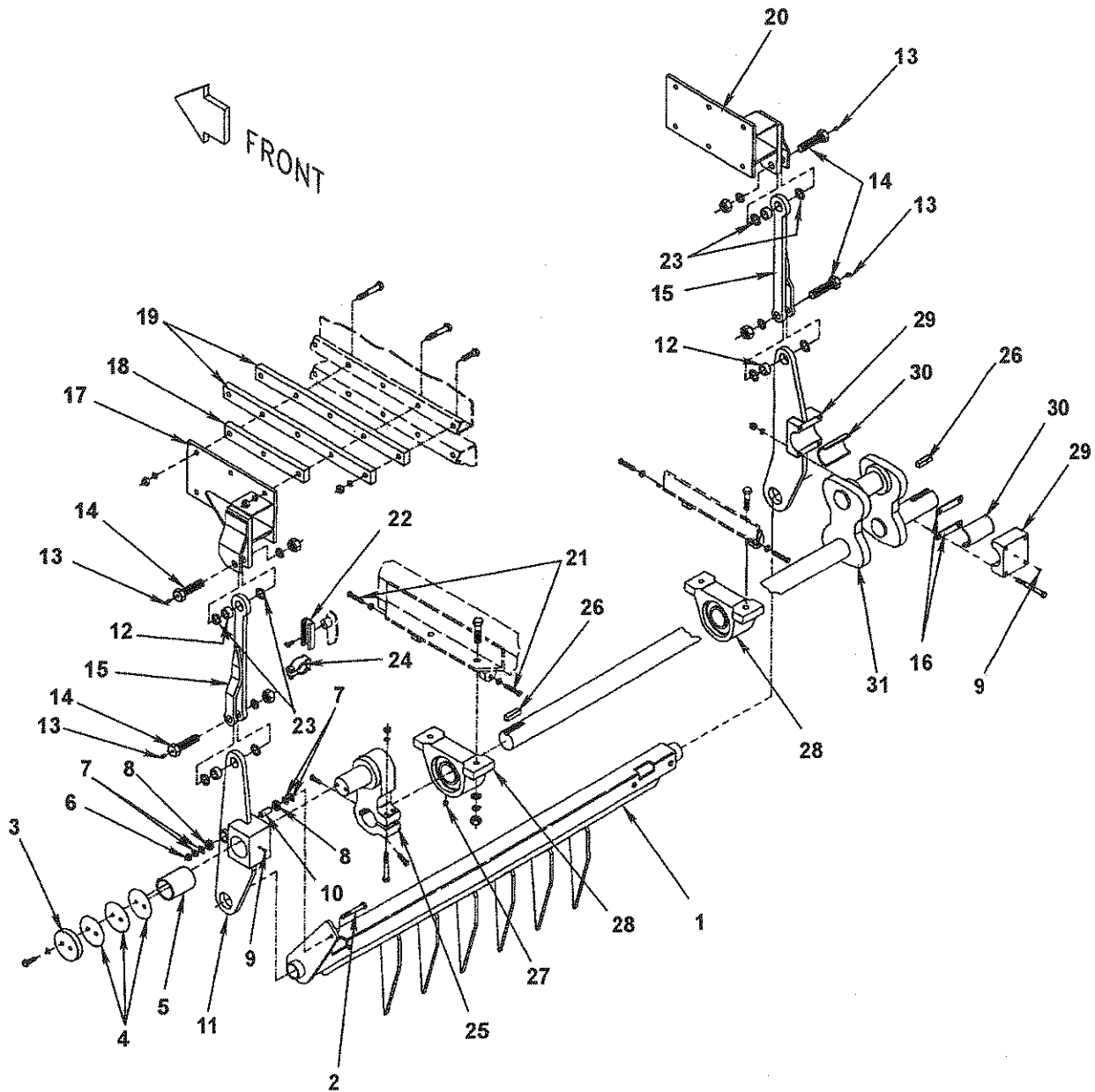
PICKUP AND FEEDER CONTROL VALVE ASSEMBLY



PICKUP AND FEEDER CONTROL VALVE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SHF0023130	LEFT BEARING SHAFT	1
2	ZZ 0000453	1/2 X 1/2 X 1 KEY	3
3	NMS0023666	1-3/4-12 NF JAM NUT PLTD	4
4	ARM0023120	FEEDER CRANK ARM	2
5	RNG0023161	THRUST RING	6
6	KITV507949	BEARING SEAL	6
7	BRG0507910	BEARING CUP-L507910	6
8	HSN0023116	BEARING HOUSING	3
9	LUB0047200	1/8" STRAIGHT RELIEF FITTING	3
10	ZZ 0000103	1/8 NPT STR 7/16 HEX ZERK	3
11	SHF0023129	CRANK SHAFT	2
12	ZZ 0000451	1/2 X 1/2 X 1-1/2 KEY	4
13	LOK0017500	1-3/4 LOCK COLLAR	4
14	ZZ 0000203	1-3/4 X 18 GA MACHINE BUSHING	A/R
15	ARM0023168	FEEDER CRANK ARM	2
	WLK0000750	3/4 LOCK WASHER PLTD	12
	SCC0000812	3/4 X 3-1/2 NC HT CAP SCREW	12
16	SHF0023128	CRANK SHAFT	1
17	SHF0023131	RIGHT BEARING SHAFT	1
18	SHF0023203	SHAFT ASSY DETAIL(INC. 5-10 & 16)	1
19	SHF0023204	SHAFT ASSY DETAIL(INC. 5-11)	2

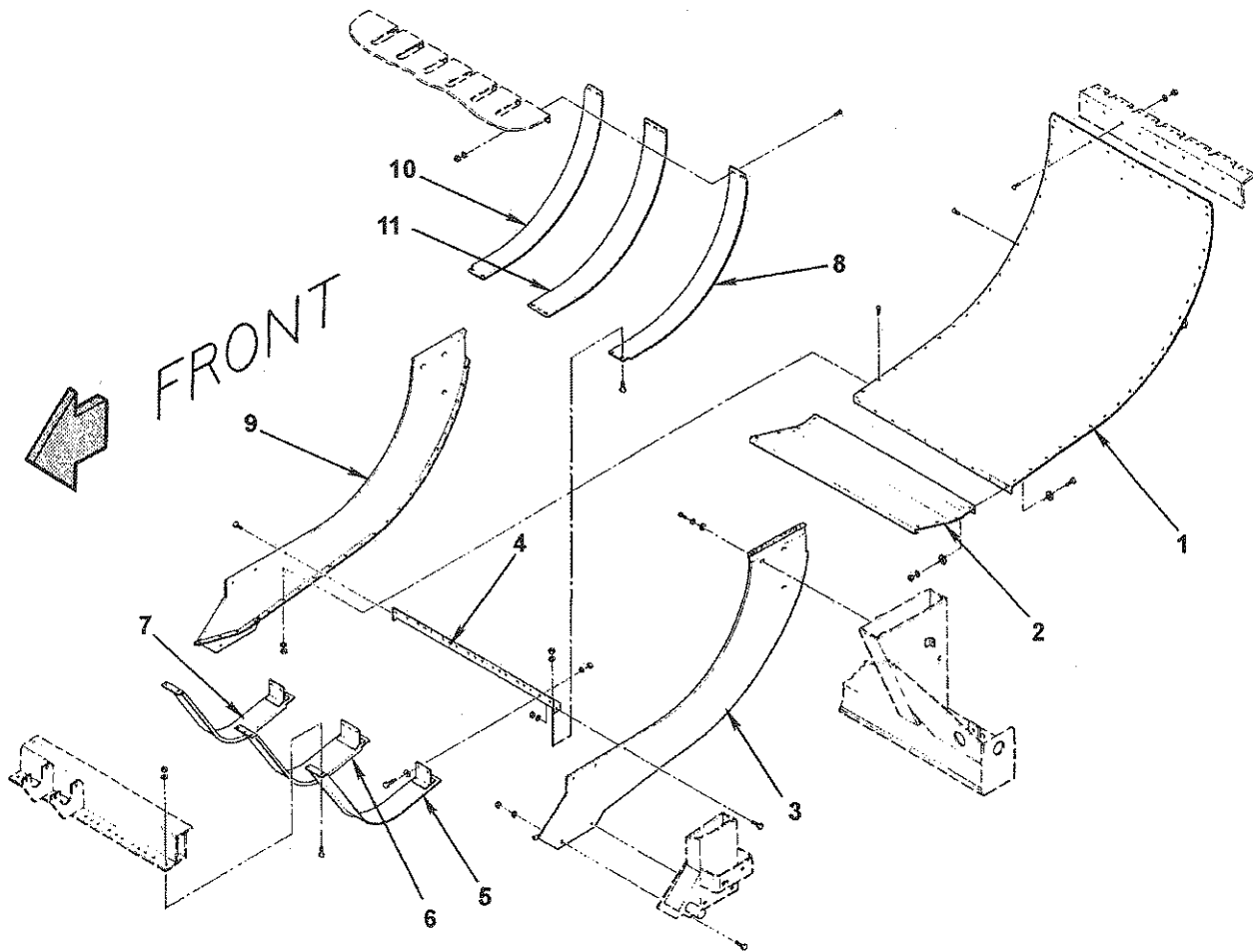
FEED FORK ASSEMBLY



FEED FORK ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	FRK0031700	FEED FORK TINE ASSEMBLY -1592	1	19	SPC0023265	LINK MOUNT SPACER	8
2	SFC0080513	1/2-20 X 3-3/4"GRD 8 CS-PLTD	1		NCH0000625	5/8" NC HEX NUT - PLATED	4
3	CAP0014877	CRANK CAP PLATE 1500-1590	1		WLK0000625	5/8" LOCKWASHER - PLATED	4
	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	2		SCC0070006	5/8 X 2 NC HT CS - PLATED	4
	WLK0000500	1/2" LOCKWASHER - PLATED	2	20	ANC0025670	RHT FEEDER LINK ANCHOR -A/6-92	1
4	SHM0172811	2-1/2 X .015 CAP PLATE SHIM	A/R	21	SQS5002500	BOLT 1/2-13 X 2-1/2 SQ HD SS	4
	SHM0172812	2-1/2 X .030 CAP PLATE SHIM	A/R		NCJ0000500	1/2" NC JAM NUT - PLATED	4
	SHM0172813	2-1/2 X .060 CAP PLATE SHIM	A/R	22	MNT0020255	UNISTRUT P4100 CHANNEL -1500	2
5	BSH0016583	FEED ARM BUSHING	1		SMS0000181	3/8 X 3/4 NC WHIZ BOLT -PLATED	2
6	NFH0080500	1/2"-20 GRADE 8 HEX NUT	2	23	WAS0025693	FEEDER LINK BOLT WASHER	8
7	WAS0020049	WASHER FOR RUBBER BUSHING	2	24	CLP0100150	1-1/2 HYDRA ZORB HOSE CLAMP	2
8	BSH0001026	SHOCK ABSORBER BUSHING-1592	2	25	ARM0021679	SECONDARY FEED CRANK ARM -1592	1
9	ZZ 0000100	1/4-28 STR 5/16 HEX ZERK	2		SQS5001250	BOLT 1/2-13 X 1-1/4 SQ HD SS	1
10	SLV0018935	SHOCK BUSHING BOLT SLEEVE-1500	1		NCH0000500	1/2" NC HEX NUT - PLATED	6
11	ARM0021549	L. H. FEED FORK ARM -AFT/11-87	1		SCC0050014	1/2 X 4 NC HT CS - PLATED	2
12	BRG0001016	NON SEALED-BEARING -1592	4		SQS5001500	BOLT 1/2-13 X 1-1/2 SQ HD SS	1
13	LUB0005099	1/8 PTF SAFETY VENT FTG	4	26	ZZ 0000456	5/8 X 5/8 X 2-1/2 KEY	2
14	LNK0025692	FEED FORK LINK BOLT-AFT/6-92	4	27	HYD3169010	1/8 SOCKET HD STEEL PIPE PLUG	2
	WLK0010000	1" LOCKWASHER - PLATED	4	28	BRG0268250	2-11/16"PILLOW BLOCK BEARING	2
	NFH0001000	1" NF HEX NUT	4		SCC0080010	3/4 X 3 NC HT CS - PLATED	4
15	LNK0025676	FEED FORK ARM LINK - AFT/6-92	2		WAS0000118	3/4 HARDENED FLATWASHER - PLTD	4
16	RET0030474	FEED FORK BRG RETAINER-AF/95	2		WLK0000750	3/4" MEDIUM LOCKWASHER-PLATED	4
	SHM0017952	BRONZE BEARING SHIM .005 -1500	A/R		NCH0000750	3/4" NC HEX NUT - PLATED	4
	SHM0020281	BRONZE BEARING SHIM-.010 -1500	A/R	29	ARM0021547	RH FEED FORK ARM/CAP (PE) A/87	1
17	ANC0025669	LEFT FEEDER LINK ANCHOR-A/6-92	1		SCC0000516	1/2 X 5 NC HT CS - PLATED	4
	NCH0000625	5/8" NC HEX NUT - PLATED	4	30	BSH0014894	FEED FORK SPLIT BUSH-1592(2PC)	2
	WLK0000625	5/8" LOCKWASHER - PLATED	4	31	SHF0025438	FEED FORK CRANK SHAFT W/BRGS	1
	SCC0070013	5/8 X 3-3/4 NC HT CS - PLATED	4				
18	SPC0023264	LINK MOUNT SPACER	4				
	SCC0070012	5/8 X 3-1/2 NC HT CS - PLATED	12				

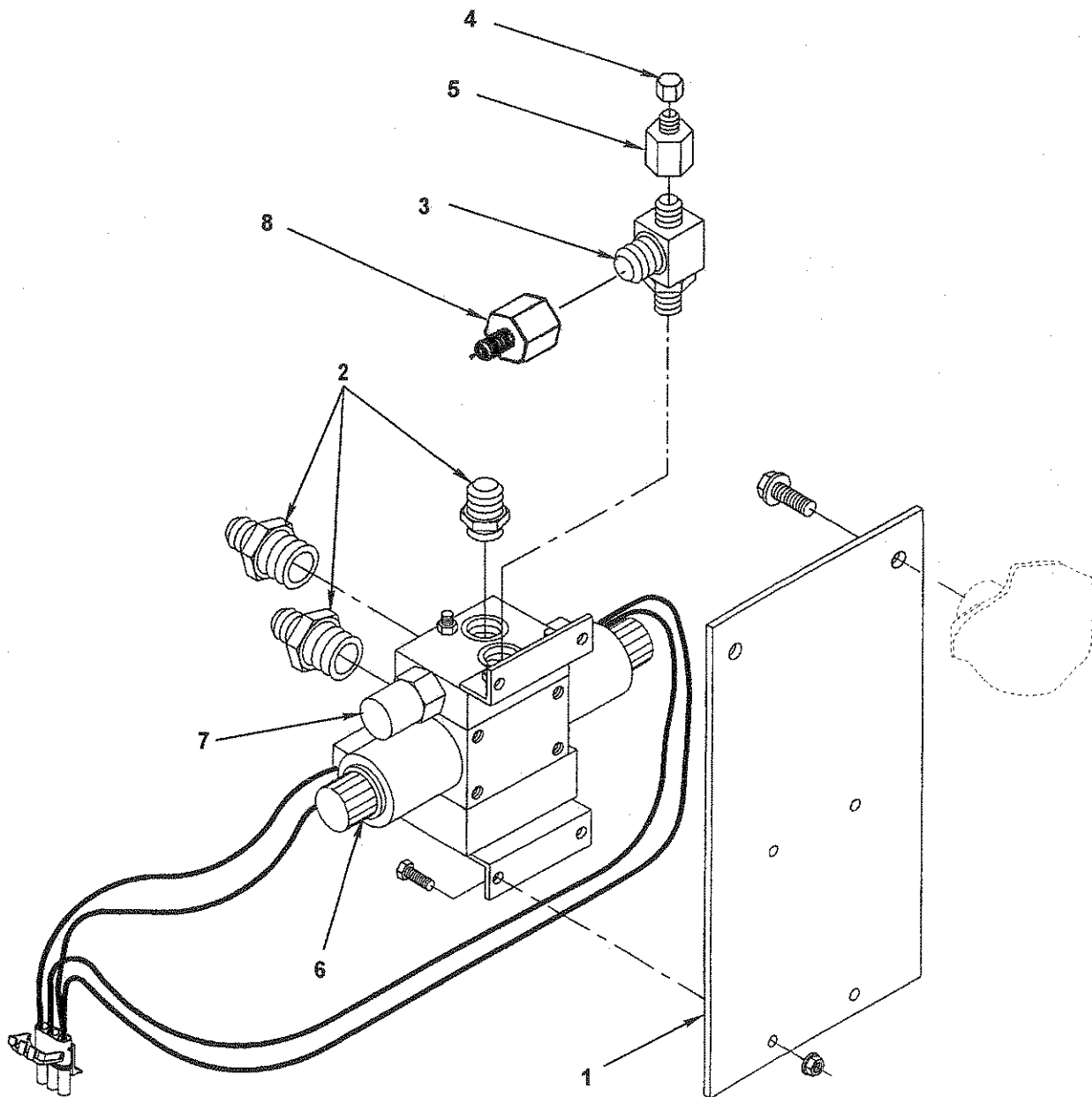
INFEED CHUTE ASSEMBLY



INFEED CHUTE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	CHU0022765	INFEED CHUTE REAR PAN ASY-1590	1	7	GRD0224961	RH OUTSIDE FEEDER GUARD -1500	1
	CRB3130100	5/16X 1 CARRIAGE BOLT-PLTD	10		CRB3130100	5/16X 1 CARRIAGE BOLT-PLTD	2
	NCH0000313	5/16" NC HEX NUT - PLATED	10		SCC0020002	5/16 X 1 NC HT CS - PLATED	2
	WCT0000313	5/16" FLATWASHER-PLATED	10		NCH0000313	5/16" NC HEX NUT - PLATED	4
2	CHU0022767	INFEED CHUTE FRONT PAN -1590	1		WCT0000313	5/16" FLATWASHER-PLATED	4
	SCC0020002	5/16 X 1 NC HT CS - PLATED	10	8	GRD2521300	LFT OUTSIDE CHUTE GRD-MODIFIED	1
	WCT0000313	5/16" FLATWASHER-PLATED	10		CRB3130100	5/16X 1 CARRIAGE BOLT-PLTD	2
	NCH0000313	5/16" NC HEX NUT - PLATED	10		SCC0020002	5/16 X 1 NC HT CS - PLATED	2
3	CHU0028810	LFT INFEED CHUTE SIDE PLT-A/94	1		NCH0000313	5/16" NC HEX NUT - PLATED	4
	CRB2500075	1/4 X 3/4 CARRIAGE BOLT	20		WCT0000313	5/16" FLATWASHER-PLATED	4
	NCH0000250	1/4" NC HEX NUT - PLATED	20	9	CHU0028811	INFEED CHUTE RHT SIDE PLT-A/94	1
	SBH0003001	3/8 X 3/4 NC BUTTON HD - PLT	2		CRB2500075	1/4 X 3/4 CARRIAGE BOLT	20
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	5		SBH0003001	3/8 X 3/4 NC BUTTON HD - PLT	2
	WCT0000375	3/8" FLATWASHER - PLATED	11		SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	5
	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	5		NCH0000250	1/4" NC HEX NUT - PLATED	20
	NCH0000375	3/8" NC HEX NUT - PLATED	7		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	5
4	SUP0022487	FEEDER GUARD SUPPORT -1590	1		WCT0000375	3/8" FLATWASHER - PLATED	11
5	GRD0224960	LH OUTSIDE FEEDER GUARD -1500	1	10	GRD2521301	RHT OUTSIDE CHUTE GRD-MODIFIED	1
	CRB3130100	5/16X 1 CARRIAGE BOLT-PLTD	2		CRB3130100	5/16X 1 CARRIAGE BOLT-PLTD	2
	SCC0020002	5/16 X 1 NC HT CS - PLATED	2		SCC0020002	5/16 X 1 NC HT CS - PLATED	2
	NCH0000313	5/16" NC HEX NUT - PLATED	4		NCH0000313	5/16" NC HEX NUT - PLATED	4
	WCT0000313	5/16" FLATWASHER-PLATED	4		WCT0000313	5/16" FLATWASHER-PLATED	4
6	GRD0022492	CENTER FEEDER GUARD -1500	5	11	GRD0022486	CENTER FEED CHUTE GUARD -1590	5
	CRB3130100	5/16X 1 CARRIAGE BOLT-PLTD	15		CRB3130100	5/16X 1 CARRIAGE BOLT-PLTD	30
	SCC0020002	5/16 X 1 NC HT CS - PLATED	15		NCH0000313	5/16" NC HEX NUT - PLATED	30
	NCH0000313	5/16" NC HEX NUT - PLATED	30		WCT0000313	5/16" FLATWASHER-PLATED	30
	WCT0000313	5/16" FLATWASHER-PLATED	30				

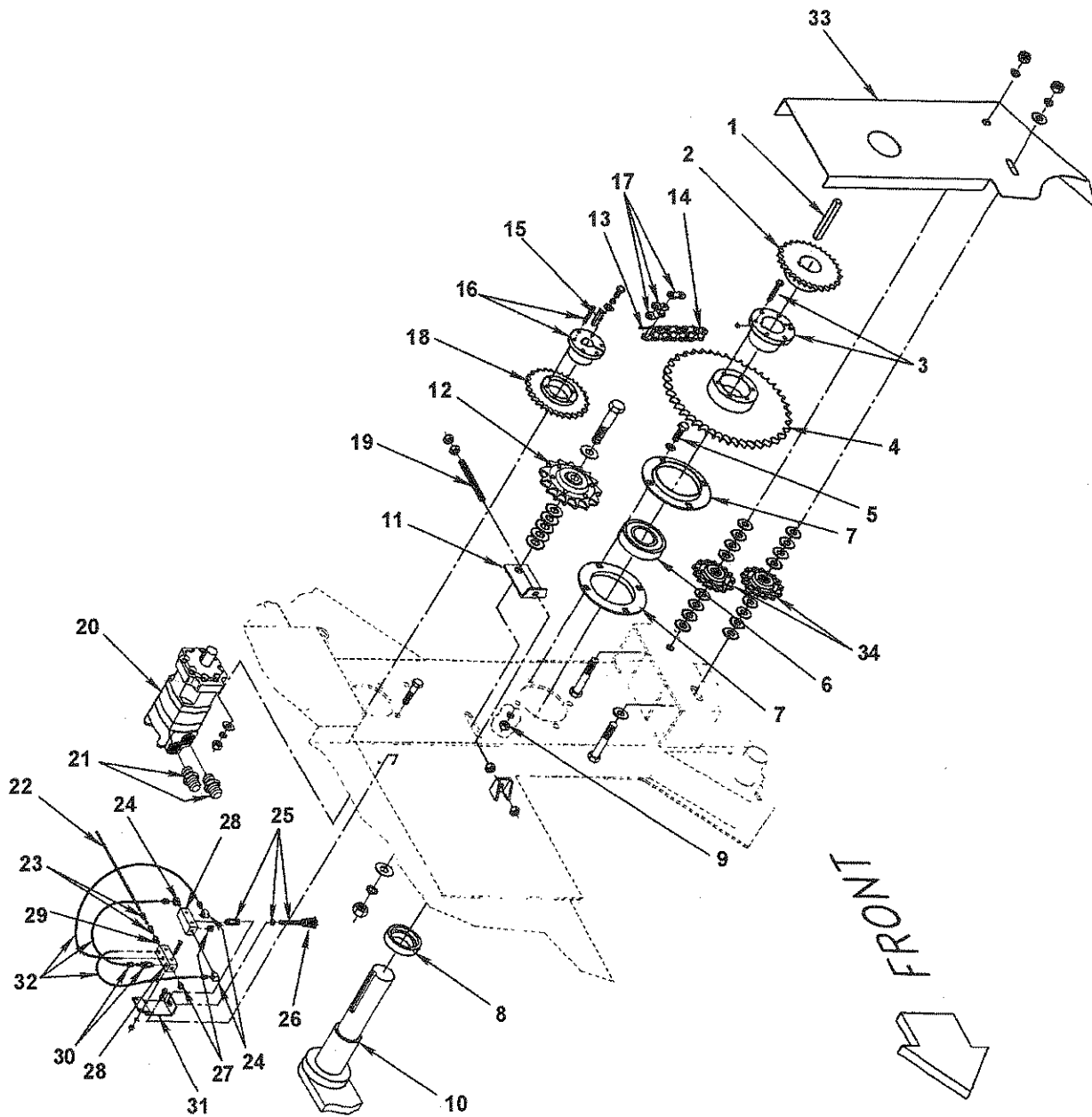
PICKUP AND FEEDER CONTROL VALVE ASSEMBLY



PICKUP AND FEEDER CONTROL VALVE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	MNT0505622	SOLENOID VALVE MOUNT	1
	SMS0000181	3/8 X 3/4 NC WHIZ BOLT -PLATED	2
2	HYD5205064	3/4 JIC X 1/2 NPT MALE CONN	3
3	HYD5606044	1/2 JIC X 1/2 NPT MLE BRCH TEE	1
4	HYD5129020	1/4" JIC CAP	1
5	HYD5015042	1/2 TO 1/4 JIC TUBE REDUCER	1
6	VLV0512542	SINGLE SPOOL DIR CONTROL VALVE	1
	NMS0000250	1/4" NC WHIZ NUT - PLATED	4
	SMS0000172	1/4 X 3/4 NC WHIZ BOLT-PLATED	4
7	VLV0505911	5000 PSI RELIEF VLV F/VLV516542	2
8	HYD5015061	3/4 TO 1/2 JIC TUBE REDUCER	1

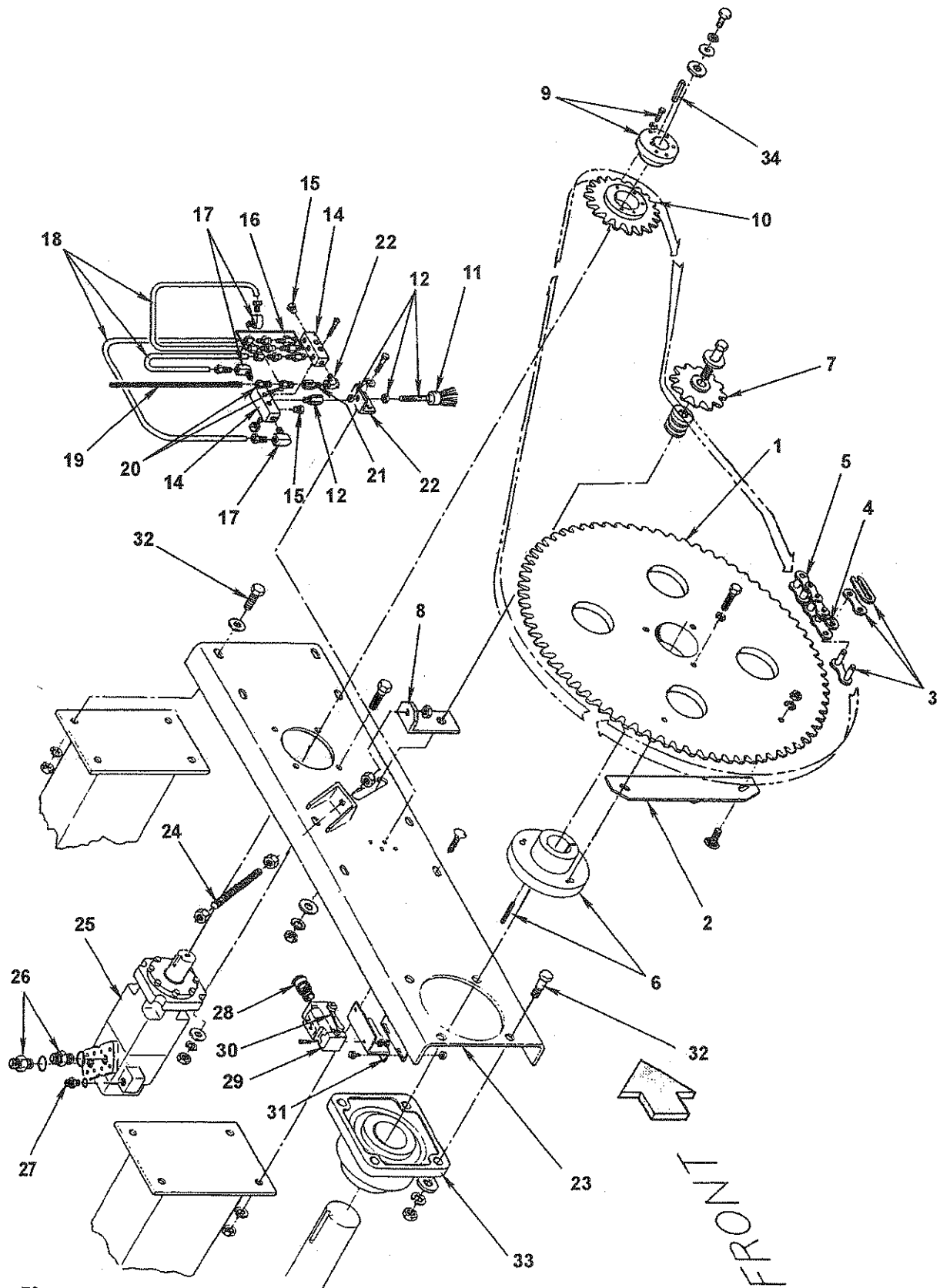
FEEDER AND PICKUP DRIVE ASSEMBLY



FEEDER AND PICKUP DRIVE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	ZZ 0000458	1/2 X 1/2 X 4-1/2 KEY	1	18	SPK0080190	SPROCKET - 80SK19H	1
2	SPK0602202	SPROCKET -60B22H-2" B-1/2KW	1	19	ROD0017217	NEEDLE YOKE DRIVE ROD - 1592	1
3	BSH0020000	P/U FEED CRANK DRV BUSHING 2"	1		NCH0000500	1/2" NC HEX NUT	4
4	SPK0080360	SPROCKET 80SF36	1	20	MTR1091104	MOTOR - 109-1104-4000 HP15 CID	1
5	SFC0080504	1/2-20 X 1-1/2 GRD 8 CAP SCREW	4		SCC0050007	1/2 X 2-1/4 NC HT CS - PLATED	4
	WAS0000104	1/2 STRUCTURAL WASHER	4		NCH0000500	1/2" NC HEX NUT	4
	WLK0000500	1/2" LOCKWASHER - PLATED	4		WCT0000500	1/2" FLATWASHER - PLATED	4
6	BRG0002000	1ST FEEDER 1592 CRANK BEARING	1		WLK0000500	1/2" LOCKWASHER - PLATED	4
7	BRG0002001	BEARING STAMPING F/BRG2000	2	21	HYD5315060	3/4JIC X 3/4 O-RNG ST THD CONN	2
8	BRG0002002	LOCK COLLAR	1	22	TBE0002509	TUBING W/SLEEVE TO CHN-1/4"NYL	1
9	NFH0080500	1/2"-20 GRADE 8 HEX NUT	4	23	CNR0066415	STRAIT TUBE CONNECTORS	1
10	SHF0023127	FEEDER CRANK SHAFT -1590	1	24	ELB0066414	ELBOW	3
11	BKT0020148	#80 CHAIN TIGHTENER BRACKET	1	25	DPT0009540	BRUSH ADAPTER-GITS	1
12	SPK128012S	IDLER SPOCKET - 012-8012S	1	26	BRU0009551	1" RND NYLON CHAIN BRUSH -1500	1
	NCH0000750	3/4" NC HEX NUT - PLATED	1	27	HYD3159010	1/8 HEX HEAD STEEL PIPE PLUG	2
	WLK0000750	3/4" MEDIUM LOCKWASHER-PLATED	1	28	LUB0017303	LUBER VLV MANIFOLD BLK 2-3/4"	2
	WCT0000750	3/4" FLATWASHER - PLATED	1		SMR1032100	10-32X1 RH MACH SCREW-PLT	2
	SCC0080007	3/4 X 2-1/4 NC HT CS - PLATED	1		WLK0000100	#10 LOCKWASHER - PLATED	2
	WAS0000139	3/4 SAE FLATWASHER	5		NFH0001032	10-32 NF HEX NUT - PLATED	2
13	CNK0000801	CONNECTING LINK- RC80	1	29	VLV5093551	10 PSI LUBER CHECK VALVE	1
14	CHN0008064	CHAIN - #80 X 64 PITCH	1	30	VLV4640205	LUBRICATION FITTING	3
15	ZZ 0000432	5/16 X 5/16 X 1-5/8 KEY	1	31	MNT0021755	FEED LUBER BRUSH MOUNT -1500	1
16	BSH0101251	HUB-SK 1-1/4 B 5/16 KW	1		SMS0000171	1/4 X 5/8 NC WHIZ BOLT-PLATED	1
	WCT0000375	3/8" FLATWASHER - PLATED	1	32	NYL0000125	1/8" NYLAFLOW TUBING - TYPE H	3
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	1	33	GRD0505568	PICKUP DRIVE CHAIN GUARD-1592	1
	SCC0030001	3/8 X 3/4 NC HT CS - PLATED	1	34	SPK011536S	IDLER SPOCKET - 010-6015S	2
17	OFL0000102	OFFSET LINK- RC80	1		SCC0070013	5/8 X 3-3/4 NC HT CS - PLATED	2
					WCT0000625	5/8" FLATWASHER -PLATED	24
					WLK0000625	5/8" LOCKWASHER - PLATED	2
					NCH0000625	5/8" NC HEX NUT - PLATED	2

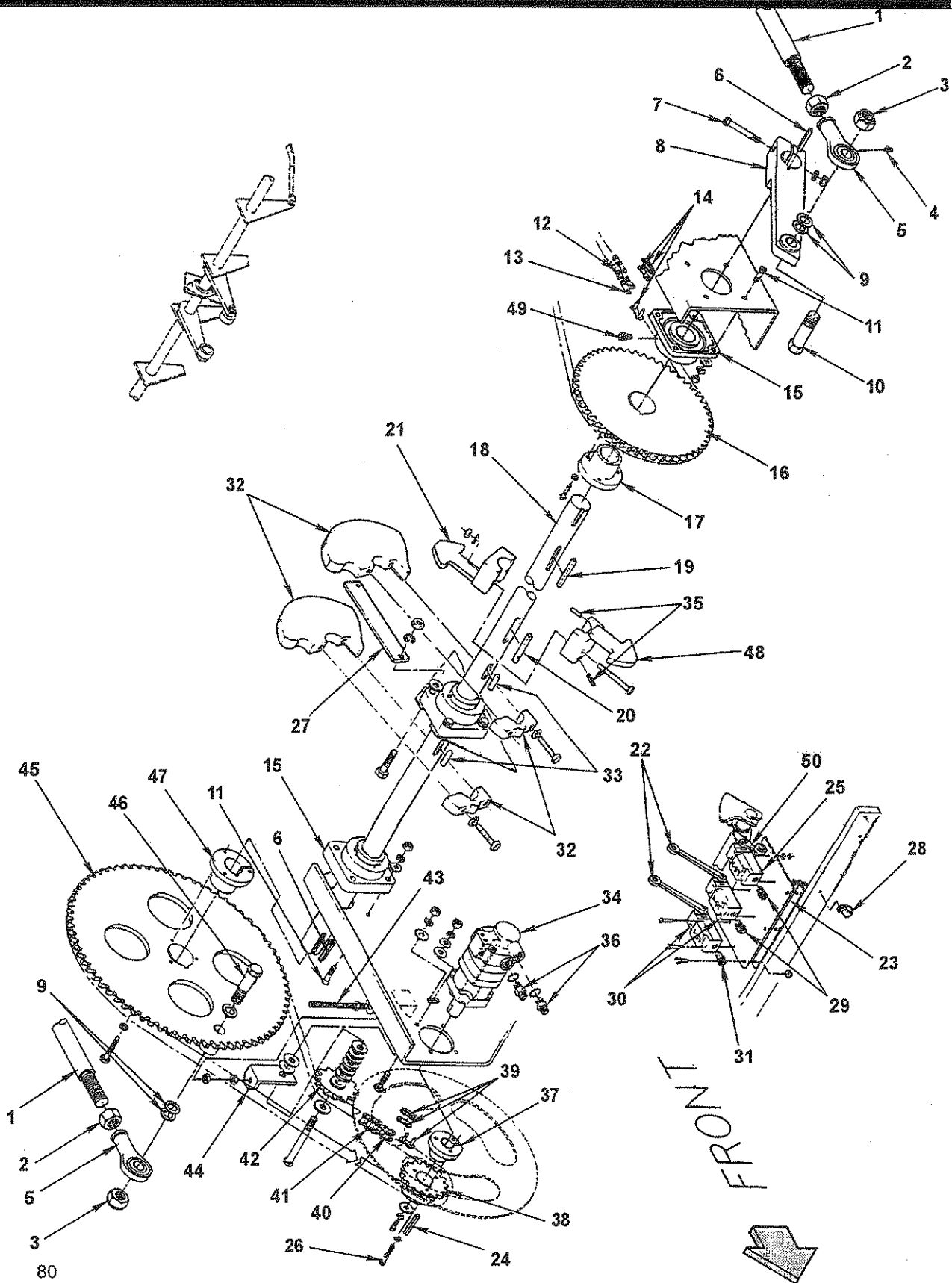
FEED FORK DRIVE ASSEMBLY



FEED FORK DRIVE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SPK0008072	SPROCKET 80E72 MARTIN	1	18	NYL0000125	1/8" NYLAFLOW TUBING - TYPE H	3
2	CAM0013897	FEEDER SWITCH CAM -1500	1	19	TBE0002509	TUBING W/SLEEVE TO CHN-1/4"NYL	1
	CRB3131000	5/16X 1 CARRIAGE BOLT	1	20	CNR0066415	STRAIT TUBE CONNECTORS	1
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	1	21	VLV5093551	10 PSI LUBER CHECK VALVE	1
	NCH0000313	5/16" NC HEX NUT - PLATED	1	22	HYD3409010	1/8 X 90° STEEL STREET ELBOW	1
3	CNK0000801	CONNECTING LINK- RC80	1	23	MNT0018946	CHAR LYNN 6000 MOTOR MNT -1500	1
4	OFL0000102	OFFSET LINK- RC80	1	24	ROD0015719	CHAIN TIGHTENER ADJUSTMENT ROD	1
5	CHN0080100	2ND FDR DRV CHN-#80 X 100PITCH	1		NCH0000500	1/2" NC HEX NUT - PLATED	4
6	BSH0026875	BSH SPECIAL QDE 2-11/16 5/8KWY	1	25	MTR1121067	MOTOR-112-1067-6000HP-23.9 CID	1
7	SPK128012S	IDLER SPOCKET - 012-8012S	1		NCH0000500	1/2" NC HEX NUT - PLATED	4
	SCC0080014	3/4 X 4 NC HT CS - PLATED	1		SCC0050007	1/2 X 2-1/4 NC HT CS - PLATED	4
	WAS0000139	3/4 SAE FLATWASHER	5		WAS0000104	1/2 STRUCTURAL WASHER	4
	WCT0000750	3/4" FLATWASHER - PLATED	1	26	HYD5315067	3/4JIC X 1" O-RNG ST THD CONN	2
	NCH0000750	3/4" NC HEX NUT - PLATED	1	27	F 0006684	1/4JIC X 1/4 O-RNG ST THD CONN	1
	WLK0000750	3/4" MEDIUM LOCKWASHER-PLATED	1	28	CNR0000193	1/2" CORD CONN (.250-.375)F2	1
8	BKT0020148	#80 CHAIN TIGHTENER BRACKET	1	29	SWI0005079	LIMIT SWITCH -4 POST	1
9	BSH0101502	QDSF X 1-1/2 BUSHING	1		SMR1032150	10-32X1-1/2 RH MACH SCREW-PLT	2
	WCT0000500	1/2" FLATWASHER - PLATED	1		NFH0001032	10-32 NF HEX NUT - PLATED	2
	WCT0000375	3/8" FLATWASHER - PLATED	1		WLK0000100	#10 LOCKWASHER - PLATED	2
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	1	30	ARM0005084	3" LEVER ARM W/3/4" ROLLER	1
	SCC0030001	3/8 X 3/4 NC HT CS - PLATED	1	31	BKT0017448	2ND FEED SWITCH BKT -AFT/1-85	1
10	SPK0080210	SPROCKET-80SF21H	1		SMS0000307	1/4 X 3/4 NC WHIZ BOLT	2
11	BRU0009551	1" RND NYLON CHAIN BRUSH -1500	1		NMS0000250	1/4" NC WHIZ NUT - PLATED	2
12	DPT0009540	BRUSH ADAPTER-GITS	1	32	CRB7500175	1/2 X 1-3/4 GR 5 CARR BOLT-PLT	8
13	MNT0015754	CHAIN LUBER BRUSH MOUNT	1		WAS0000104	1/2 STRUCTURAL WASHER	4
	SCC0010002	1/4 X 1 NC HT CS - PLATED	2		NCH0000500	1/2" NC HEX NUT - PLATED	8
	WLK0000250	1/4" LOCKWASHER - PLATED	2		WLK0000500	1/2" LOCKWASHER - PLATED	8
14	LUB0017303	LUBER VLV MANIFOLD BLK 2-3/4"	2	33	BRG0268750	2-11/16"4-BOLT FLANGE BEARING	1
	SMR1032150	10-32X1-1/2 RH MACH SCREW-PLT	2		SCC0070006	5/8 X 2 NC HT CS - PLATED	4
	NFH0001032	10-32 NF HEX NUT - PLATED	2		WLK0000625	5/8" LOCKWASHER - PLATED	4
	WLK0000100	#10 LOCKWASHER - PLATED	2		NCH0000625	5/8" NC HEX NUT - PLATED	4
15	HYD3159010	1/8 HEX HEAD STEEL PIPE PLUG	2		WAS0000105	5/8 STRUCTURAL WASHER	4
16	VLV4640205	LUBRICATION FITTING	3	34	F 0004104	3/8 X 3/8 X 1-1/2 KEY	1
17	ELB0066414	ELBOW	3				

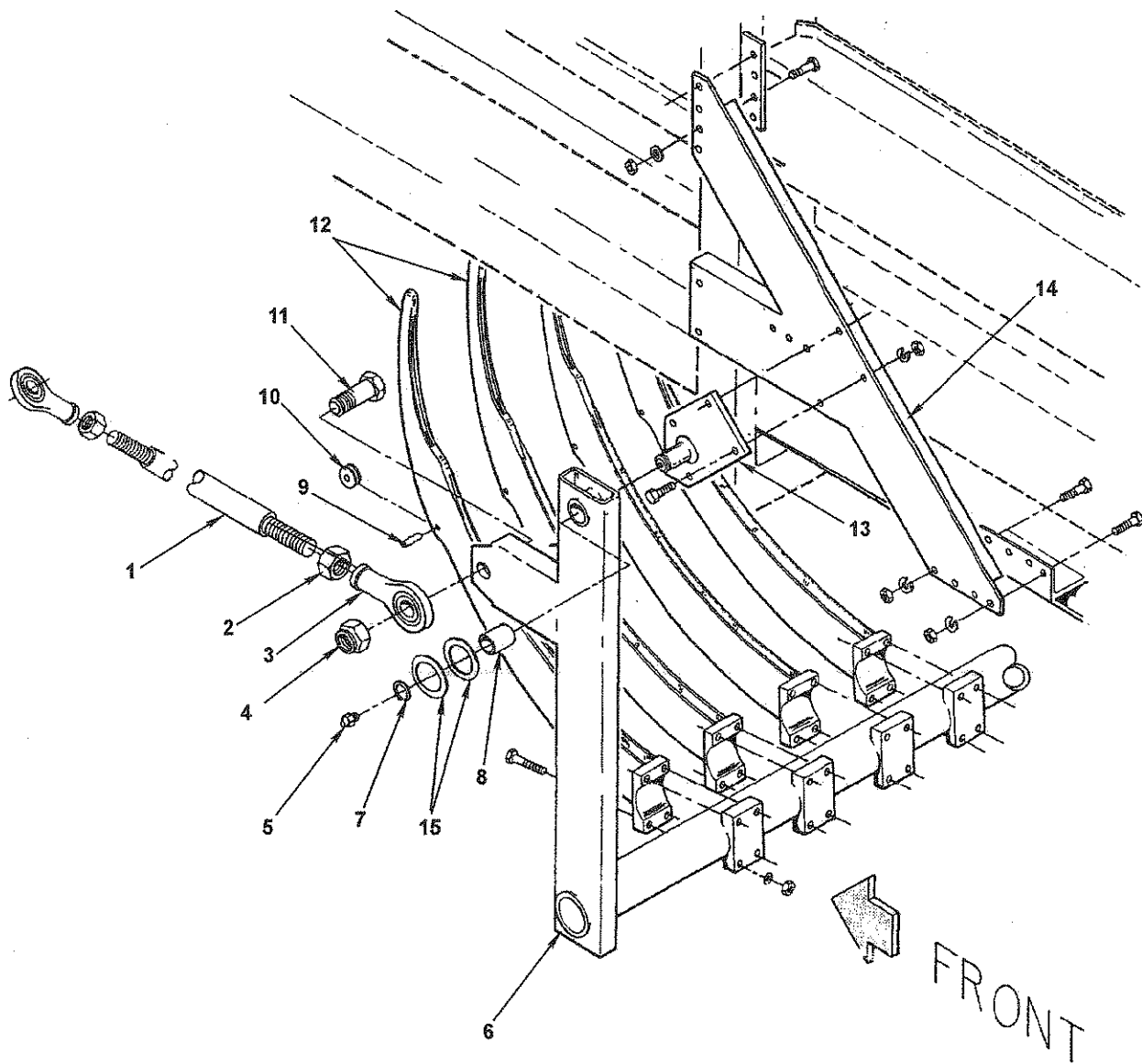
NEEDLE YOKE DRIVE SYSTEM ASSEMBLY



NEEDLE YOKE DRIVE SYSTEM ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	ROD0015503	NEEDLE YOKE DRIVE ROD -1500	2	28	CLP7701160	3/4"INSULATED HOSE CLP W/13/32"	1
2	NFJ0125000	1-1/4" NF LH JAM NUT	2	29	CNR0000193	1/2" CORD CONN (.250-.375)F2	2
3	NFE0001000	1" NF ESNA NUT - PLATED	2	30	SWI0005081	LIMIT SWITCH -8 POST	2
4	ZZ 0000100	1/4-28 STR 5/16 HEX ZERK	2		SMR1032150	10-32X1-1/2 RH MACH SCREW-PLT	4
5	ROD0001600	LH ROD END	2		NFH0001032	10-32 NF HEX NUT - PLATED	4
6	F 0000225	KNTR DRV SH KEY 1/2 X 2	2		WLK0000100	#10 LOCKWASHER - PLATED	4
7	SCC0070014	5/8 X 4 NC HT CS - PLATED	1	31	CNR0000195	1/2NPT CORD CONN(.500-.625)F2	1
	NCH0000625	5/8" NC HEX NUT - PLATED	1	32	CAM0027324	TWN FINGER DRV CAM-A/7-93-1592	2
	WLK0000625	5/8" LOCKWASHER - PLATED	1		SCC0030008	3/8 X 2-1/2 NC HT CS - PLATED	4
8	ARM0015342	NEEDLE YOKE DRIVE CRANK ARM	1		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4
9	ZZ 0000209	1" X 1 1/2 18GA MACH BUSHING	A/R	33	F 0000225	KNTR DRV SH KEY 1/2 X 2	2
	ZZ 0000218	1 X 2 X 10 GA MACHINE BUSHING	A/R	34	MTR1091105	MOTOR - 109-1105-4000 HP19 CID	1
	ZZ 0000219	1 X 2 X 14 GA MACHINE BUSHING	A/R		WLK0000500	1/2" LOCKWASHER - PLATED	4
10	SFC0001015	1 X 4-1/2 NF HT CAP SCREW	1		NCH0000500	1/2" NC HEX NUT - PLATED	4
11	SCO0000505	1/2"X1.75"N.C.F.H.SOCKET CAP	8		WCT0000500	1/2" FLATWASHER - PLATED	4
	WLK0000500	1/2" LOCKWASHER - PLATED	8		WAS0000104	1/2 STRUCTURAL WASHER PLTD	4
	WAS0000104	1/2 STRUCTURAL WASHER PLTD	8		SCC0050007	1/2 X 2-1/4 NC HT CS - PLATED	4
	NCH0000500	1/2" NC HEX NUT - PLATED	8	35	ZZ 0000704	1/4 X 1-1/2 ROLL PIN	2
12	CHN0006098	CHAIN, #60 - 98 PITCH	1	36	HYD5315060	3/4JIC X 3/4 O-RNG ST THD CONN	2
13	OFL0000107	OFFSET LINK - RC60	1	37	BSH0010125	QSDS-1-1/4-5/16KW SPECIAL BSH	1
14	F 0000760	CONNECTING LINK - RC60	1		WLK0000250	1/4" LOCKWASHER - PLATED	3
15	BRG0193750	1-15/16" 1590 NEEDLE YOKE BRG	3		SCC0030002	3/8 X 1 NC HT CS - PLATED	3
16	SPK0006056	NDL YOK DRV SPROCKET 56 TOOTH	1		WCT0000375	3/8" FLATWASHER - PLATED	3
17	BSH0119375	Q1 X 1-15/16 BUSHING	1		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3
	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	3	38	SPK0080140	SPROCKET 80SDS14H	1
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3	39	CNK0000800	CONNECTING LINK- RC80	1
18	SHF0022555	NEEDLE YOKE DRIVE SHAFT -1590	1	40	OFL0000102	OFFSET LINK- RC80	2
19	ZZ 0000457	1/2 X 1/2 X 2-3/4 KEY	1	41	CHN0008090	CHAIN - #80 X 90 PITCH	1
20	ZZ 0000426	1/2 X 1/2 X 3-1/4 KEY	1	42	SPK128012S	IDLER SPOCKET - 012-8012S	1
21	CAM1610500	KNOTTER STOP CAM -1592	1		SCC0080014	3/4 X 4 NC HT CS - PLATED	1
	SCC0000213	5/16 X 3-3/4 NC HT CAP SCREW	2		WAS0000139	3/4 SAE FLATWASHER	5
	NCH0000313	5/16" NC HEX NUT - PLATED	2		NCH0000750	3/4" NC HEX NUT - PLATED	1
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2		WLK0000750	3/4" MEDIUM LOCKWASHER-PLATED	1
22	ARM0005084	3" LEVER ARM W/3/4" ROLLER	2		WCT0000750	3/4" FLATWASHER - PLATED	1
23	MNT0015848	KNOTTER SWITCH MOUNT -1500	1	43	ROD0015719	CHAIN TIGHTENER ADJUSTMENT ROD	1
	NMS0000117	5/16" NC WHIZ NUT - PLATED	3		NCH0000500	1/2" NC HEX NUT - PLATED	4
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	3	44	BKT0020148	#80 CHAIN TIGHTENER BRACKET	1
24	ZZ 0000432	5/16 X 5/16 X 1-5/8 KEY	1		WCT0000750	3/4" FLATWASHER - PLATED	2
25	SWI0005079	LIMIT SWITCH -4 POST	1	45	SPK0015698	1592 NDL YOKE DRIVE SPK 80E72	1
	SMR1032150	10-32X1-1/2 RH MACH SCREW-PLT	2	46	SFC0001017	1"X 5-1/2"UNF GRD 5 CAP SCREW	1
	NFH0001032	10-32 NF HEX NUT - PLATED	2	47	BSH0193750	QDE X 1-15/16 SPECIAL BUSHING	1
	WLK0000100	#10 LOCKWASHER - PLATED	2		WLK0000500	1/2" LOCKWASHER - PLATED	3
26	SCC0080107	1/4 X 2-1/4 NC GR 8 CAP SCREW	3		SCC0050009	1/2 X 2-3/4 NC HT CS - PLATED	3
27	BAR0027935	TWN FINGER DRIVE TIE BAR -1592	1	48	CAM1610501	R. H. KNOTTER SWITCH CAM -1500	1
	SCC0050006	1/2 X 2 NC HT CS - PLATED	1	49	HYD3159010	1/8 HEX HEAD STEEL PIPE PLUG	2
	WLK0000500	1/2" LOCKWASHER - PLATED	1	50	ARM0005001	1-1/2" LEVER ARM W/3/4" ROLLER	1
	NCH0000500	1/2" NC HEX NUT - PLATED	1				
	WAS0000128	1/2 SAE FLATWASHER	1				

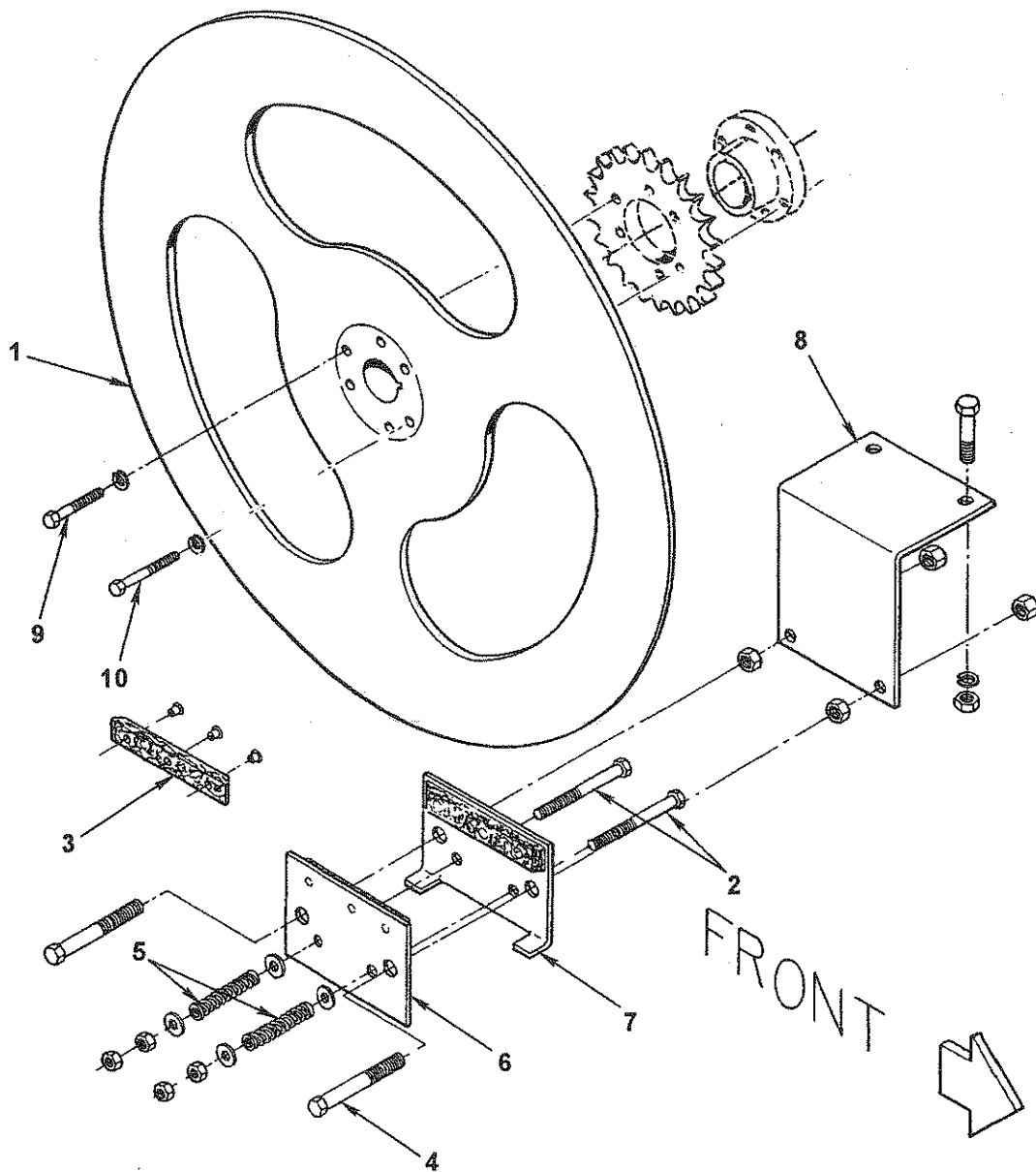
NEEDLES AND NEEDLE YOKE ASSEMBLY



NEEDLES AND NEEDLE YOKE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	ROD0015503	NEEDLE YOKE DRIVE ROD -1500	2
2	NFJ0012500	1-1/4" NF JAM NUT	2
	NFJ0125000	1-1/4" NF LH JAM NUT	2
3	ROD0000160	RH ROD END	2
	ROD0001600	LH ROD END	2
4	NFE0001000	1" NF ESNA NUT - PLATED	4
5	ZZ 0000100	1/4-28 STR 5/16 HEX ZERK	2
6	YOK0022475	NEEDLE YOKE - 1592	1
	SQS5005000	BOLT 1/2-13 X 5" SQ HD PLTD	24
	NCH0000500	1/2" NC HEX NUT - PLATED	24
	WLK0000500	1/2" LOCKWASHER - PLATED	24
7	F 0007988	SNAP RING F/KNOTTER SHAFT	2
8	F 0004137	1-1/2 X 1-3/8 X 2 BUSHING	2
9	ZZ 0000723	3/16 X 3/4 ROLL PIN	2
10	ROL0022066	ROLLER F/TWN NEEDLE-A/88 -1500	6
11	SFC0001015	1 X 4-1/2 NF HT CAP SCREW	2
12	NDL0034076	NEEDLE ASSY 1592	6
13	MNT1656800	L. H. NEEDLE YOKE MOUNT -1500	1
	MNT1656801	R.H. NEEDLE YOKE MOUNT - 1592	1
	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	8
	NCH0000500	1/2" NC HEX NUT - PLATED	8
	WLK0000500	1/2" LOCKWASHER - PLATED	8
14	SUP0031993	NEEDLE YOKE PIVOT SUPPORT -LH	1
	SUP0028216	NEEDLE YOKE PIVOT SUPPORT -RH	1
	NCH0000500	1/2" NC HEX NUT - PLATED	8
	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	6
	WLK0000500	1/2" LOCKWASHER - PLATED	8
	SCC0050005	1/2 X 1-3/4 NC HT CS - PLATED	2
15	F 0007977	1-3/8 X 1-7/8 X .010 SPACER WASHER	2
	SHM0000103	1-3/8 X 1-7/8 X .015 STEEL SHIM	2

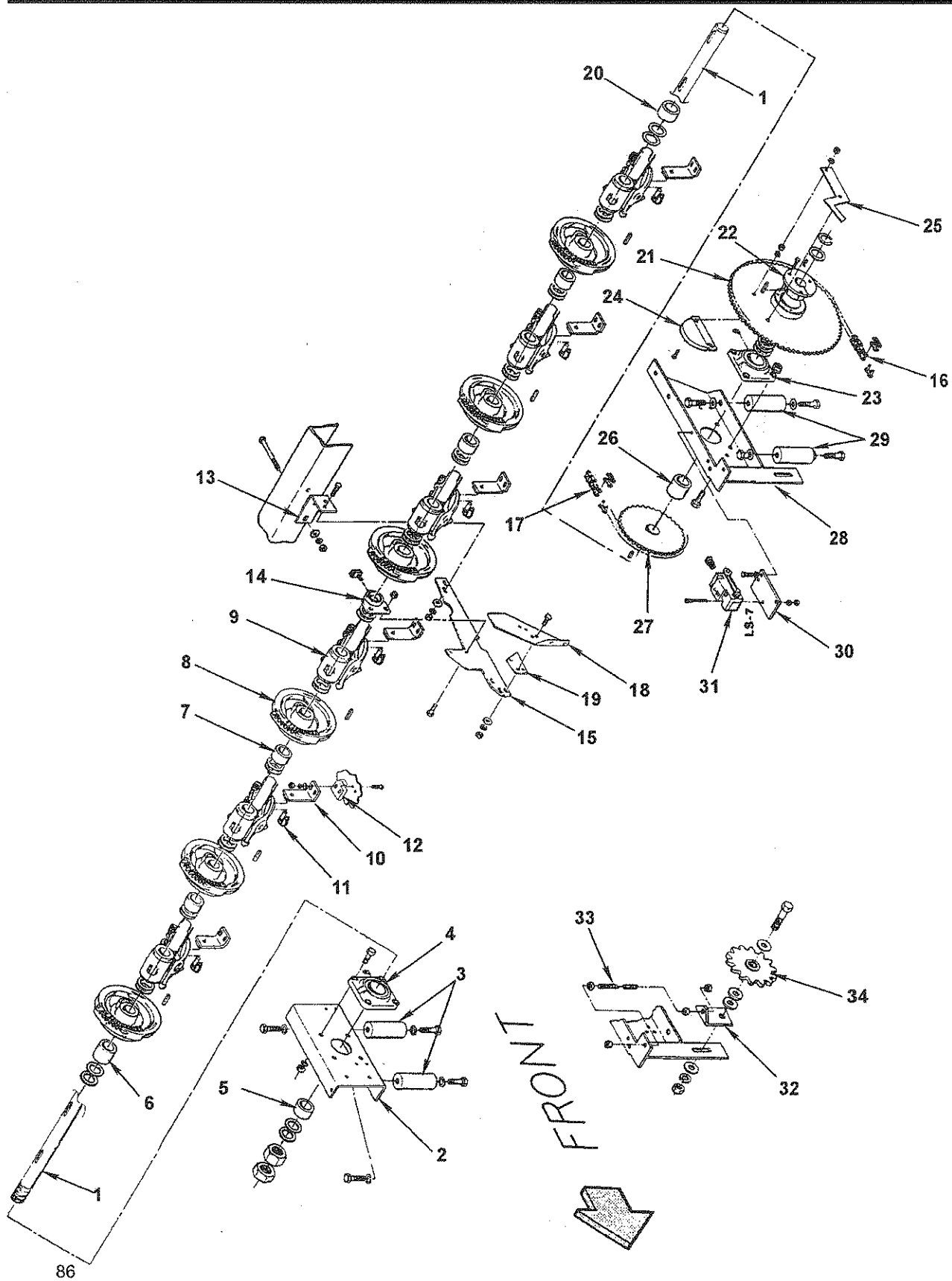
KNOTTER BRAKE ASSEMBLY



KNOTTER BRAKE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	KNT0018949	KNOTTER BRAKE DISC -1500	1
2	SCC0000111	1/4 X 3-1/4 NC HT CAP SCREW	2
	NCH0000250	1/4" NC HEX NUT - PLATED	4
	WCT0000250	1/4" FLATWASHER - PLATED	4
3	F 0007454	BRAKE LINING W/RIVETS (PAIR)	2
	RIV0000106	RIVET F/KNOTTER BRAKE LINING	6
4	SFC0030010	3/8"X3" N.F. H.T. C.S. PLT	2
	NFH0000375	3/8" NF HEX NUT - PLATED	4
5	F 0007453	BRAKE PLATE SPRING	2
6	F 0007450	OUTSIDE BRAKE PLATE W/LINING	1
7	F 0007449	INSIDE BRAKE PLATE W/LINING	1
8	MNT0018954	KNOTTER BRAKE CALIPER MNT-1500	1
	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	2
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2
	NCH0000375	3/8-18 NC HEX NUT - PLATED	2
9	SCC0080107	1/4 X 2-1/4 NC GR 8 CAP SCREW	3
	WLK0000250	1/4" LOCKWASHER - PLATED	3
10	SCC0080110	1/4 X 3 NC GR 8 CAP SCREW	3
	WLK0000250	1/4" LOCKWASHER - PLATED	3

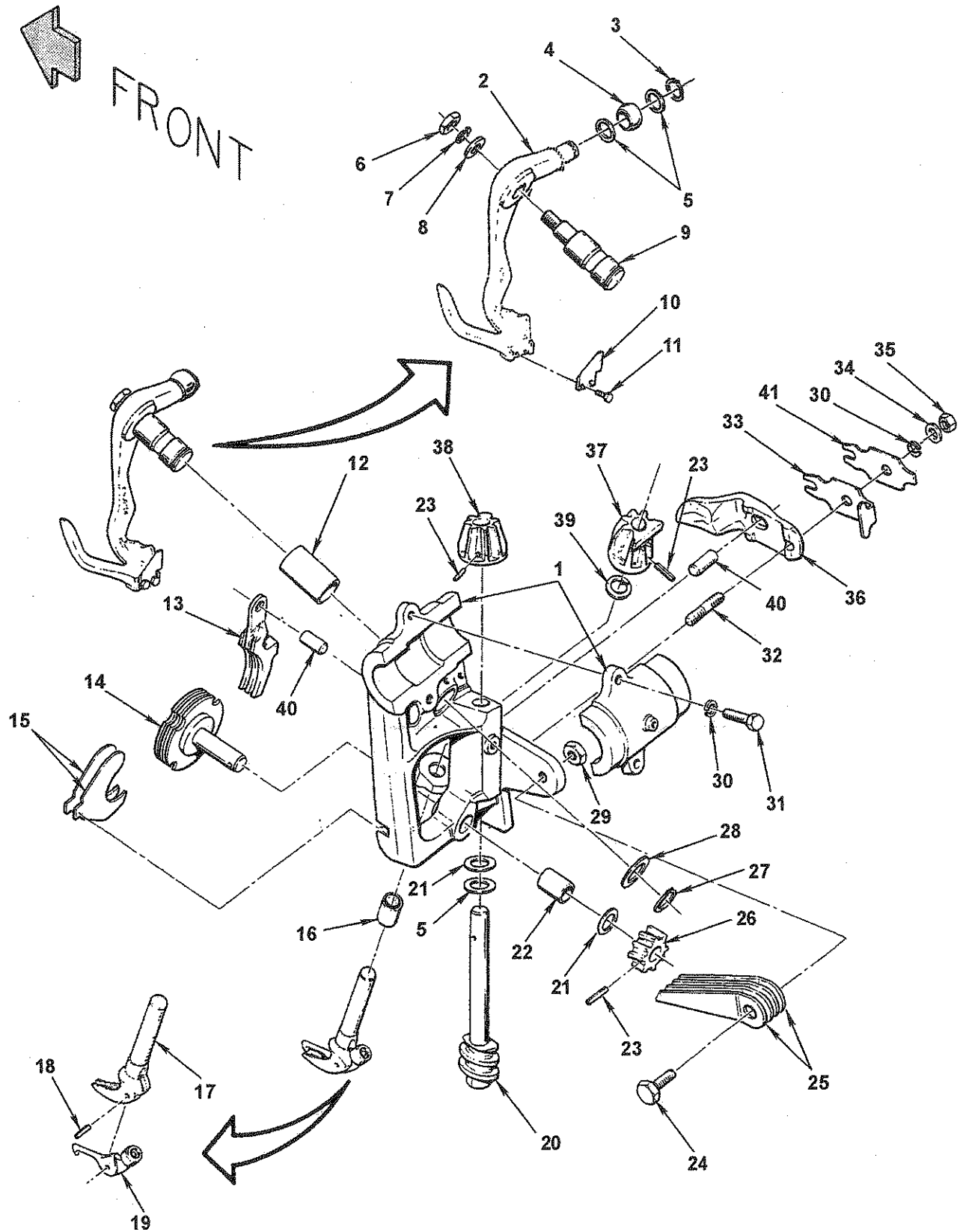
KNOTTER SHAFT ASSEMBLY



KNOTTER SHAFT ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SHF0030951	KNOTTER SHAFT-AF/1/96 -1592	1	19	SPC0016001	KNOTTER ANCHOR SPACER -1500	A/R
2	MNT0015325	R. H. KNOTTER MOUNT -1500	1		SCC0020003	5/16 X 1-1/4 NC HT CS - PLATED	2
	SCC0070004	5/8 X 1-1/2 NC HT CS - PLATED	4		NCH0000313	5/16 NC HEX NUT - PLATED	2
	WLK0000625	5/8" MEDIUM LOCKWASHER-PLTD	4		WLK0000313	5/16 LOCKWASHER - PLATED	2
3	KNT0015323	KNOTTER BEARING PEDESTAL -1500	2		WCT0000313	5/16" FLATWASHER-PLATED	2
4	BRGRCJ1375	1-3/8 4 BOLT FLANGE BEARING	1	20	SPC0022554	KNOTTER SHAFT SPACER	1
	HYD3159010	1/8 HEX HEAD STEEL PIPE PLUG	1		F 0004159	1-3/8 X 10 GA MACHINE BUSHING	A/R
	SCC0050005	1/2 X 1-3/4 NC HT CS - PLATED	4		F 0004161	1-3/8 X 18 GA MACHINE BUSHING	A/R
	NCH0000500	1/2" NC HEX NUT - PLATED	4	21	SPK0016363	KNOTTER DRIVE SPROCKET -1500	1
	WLK0000500	1/2" LOCKWASHER - PLATED	4		F 0007988	SNAP RING F/KNOTTER SHAFT	1
5	SPC0015400	KNOTTER SHAFT SPACER	1		SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	3
	NFH0013750	1-3/8" NF HEX NUT	1		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3
	NEJ0013750	1-3/8" NF ESNA JAM NUT - PLTD	1	22	BSH0022979	KNOT DRIVE SPROCKET BUSHG-1500	1
	F 0004159	1-3/8 X 10 GA MACHINE BUSHING	A/R		ZZ 0030970	3/8 X 3/8 X 1 KEY	1
	F 0004161	1-3/8 X 18 GA MACHINE BUSHING	A/R		NCH0000500	1/2" NC HEX NUT - PLATED	4
6	SPC0022552	KNTR SHAFT SPACER 1-7/8" -1590	1		WLK0000500	1/2" LOCKWASHER - PLATED	4
	F 0004159	1-3/8 X 10 GA MACHINE BUSHING	A/R	23	BRGRCJ1375	1-3/8 4 BOLT FLANGE BEARING	1
	F 0004161	1-3/8 X 18 GA MACHINE BUSHING	A/R		HYD3159010	1/8 HEX HEAD STEEL PIPE PLUG	1
7	SPC0022551	KNOTTER SHAFT SPACER 1" -1592	4		SCC0050005	1/2 X 1-3/4 NC HT CS - PLATED	4
	F 0004159	1-3/8 X 10 GA MACHINE BUSHING	A/R		F 0004159	1-3/8 X 10 GA MACHINE BUSHING	A/R
	F 0004161	1-3/8 X 18 GA MACHINE BUSHING	A/R		F 0004161	1-3/8 X 18 GA MACHINE BUSHING	A/R
8	GER006068	MODULAR CAM GEAR	6	24	CAM0015809	KNTR SW REVERSE SAFTY CAM-1500	1
	ZZ 0030969	3/8 X 3/8 X 1-1/2 KEY	6	25	KNT0029254	KNOTTER TIMING POINTER-A/11-94	1
9	KNT0600600	KNOTTER HEAD COMPLETE	6		NCH0000313	5/16 NC HEX NUT - PLATED	4
	F 0007977	1-3/8X1-7/8X.010 SPACER WASHER	A/R		WLK0000313	5/16 LOCKWASHER - PLATED	4
	F 0007978	1-3/8X1-7/8X.005 SPACER WASHER	A/R		CRB3130125	5/16X 1-1/4 CARRIAGE BOLT-PLTD	2
	SHM0000103	1-3/8 X 1-7/8 X.015 STEEL SHIM	A/R	26	SPC0015399	KNTR SHAFT SPACER-2-3/4" -1500	1
	SHM0000105	1-3/8" X 1-7/8 X.020 STEEL SHIM	A/R	27	SPK0041401	1592 KNOTTER SHAFT SPROCKET	1
10	KNT0029387	KNOTTER ANCHOR ASSEMBLY -1592	6		ZZ 0030968	3/8 x 5/16 x 1" KEY	1
	NCH0000313	5/16 NC HEX NUT - PLATED	6	28	MNT0015328	L. H. KNOTTER MOUNT ASSY -1500	1
	WLK0000313	5/16 LOCKWASHER - PLATED	6	29	KNT0015323	KNOTTER BEARING PEDESTAL -1500	2
	WCT0000313	5/16" FLATWASHER-PLATED	6		SCC0070004	5/8 X 1-1/2 NC HT CS - PLATED	4
	CRB3130125	5/16X 1-1/4 CARRIAGE BOLT-PLTD	6		WLK0000625	5/8" MEDIUM LOCKWASHER-PLTD	4
11	PIN0375125	3/8 X 1-1/4 SNAPPER PIN	6	30	MNT0015802	KNTR REVERSE SAFTY SW MNT-1500	1
12	DEF0029374	TWINE DEFLECTOR -1592	6	31	SWI0005079	LIMIT SWITCH -4 POST	1
13	ANC0020159	BEARING SUP ANC F/ANC0023322	1		WLK0000100	#10 LOCKWASHER - PLATED	2
	SCC0020018	BOLT 5/16-18 X 5 - PLATED	2		NFH0001032	10-32 NF HEX NUT - PLATED	2
	F 0008288	90° AUTO LUBER FITTING	1		SMR1032150	10-32X1-1/2 RH MACH SCREW-PLT	2
14	BRG0022548	KNOTTER SHAFT CENTER BRG -1590	1		ARM0005084	3" LEVER ARM W/3/4" ROLLER	1
	SFC0030002	3/8 X 1 NF HT CS - PLATED	2		SCC0020001	5/16 X 3/4 NC HT CS - PLATED	2
15	SUP0025265	KNT SHAFT CNTR BRG SUPT-A/2-92	1		WLK0000313	5/16 LOCKWASHER - PLATED	2
	NCH0000313	5/16 NC HEX NUT - PLATED	2		CNR0000193	1/2" CORD CONN (.250-.375)F2	1
	WLK0000313	5/16 LOCKWASHER - PLATED	2	32	BKT0020150	KNOTTER CHAIN TIGHTENER BKT	1
	WCT0000313	5/16" FLATWASHER-PLATED	2		WAS0000105	5/8 STRUCTURAL WASHER	1
	NFX0003750	3/8" NF FLEX-LOCK JAM NUT	2		WLK0000625	5/8" MEDIUM LOCKWASHER-PLTD	8
16	CHN0006098	CHAIN, #60 - 98 PITCH	1		NCH0000500	1/2" NC HEX NUT - PLATED	13
	CNK0000110	CONNECTING LINK- RS60	1		NCH0000625	5/8" NC HEX NUT - PLATED	1
	OFL0000107	OFFSET CONNECTING LINK- RS60	1	33	ROD0017218	TAKE-UP ADJUSTMENT ROD	1
17	FT 0000113	CONNECTING LINK - #41 CHAIN	1	34	SPK011536S	IDLER SPOCKET - 010-6015S	1
	FT 0000165	PUMP DRIVE CHAIN-93 PITCH RC41	1		SCC0000709	5/8 X 2-3/4 NC HT CAP SCREW	1
	FT 0000114	OFFSET LINK - #41 CHAIN	1		WCT0000625	5/8" FLATWASHER - PLATED	2
18	MNT0015373	TWINE FING DRIV CENT BRG MNT	1		WAS0000105	5/8 STRUCTURAL WASHER	1

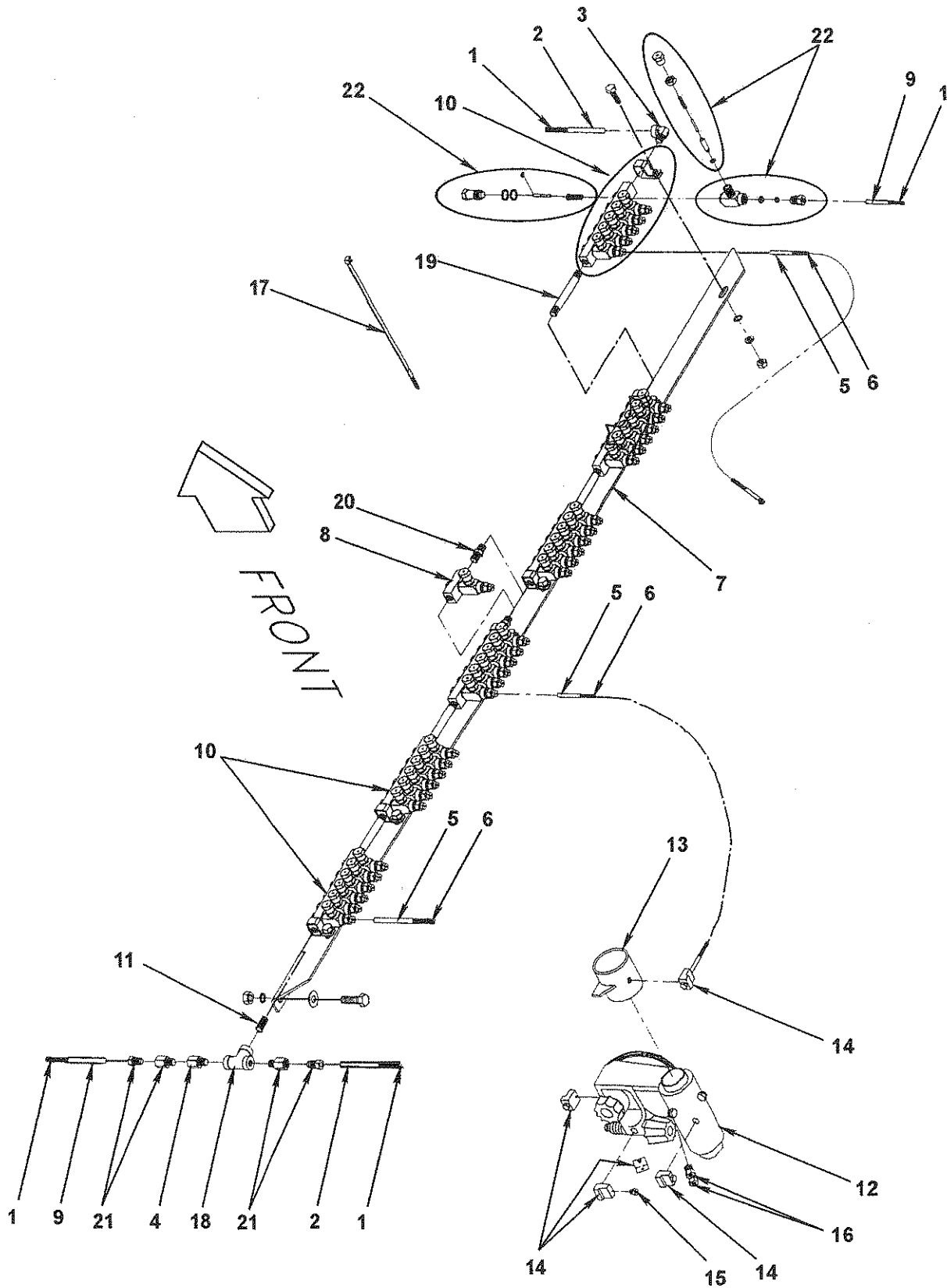
KNOTTER ASSEMBLY



KNOTTER ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	KNT0060060	KNOTTER FRAME ONLY	1	22	RS 0006003	TWINE DISC BUSHING F/KNT60060	1
2	RS 0006050	KNIFE ARM A3K4	1	23	RS 5227344	SPIRAL PIN F/KNOTTER GEARS	3
3	F 0008275	SNAP RING F/KNIFE ARM ROLLER	1	24	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	1
4	F 0008274	ROLLER F/KNIFE ARM	1		SCCM008030	8MM X 30MM MC HEX HD CS	1
5	F 0008280	1MM WASHER	3	25	F 0008052	TWINE HOLDER SPRING	4
6	F 0007893	NUT F/ KNIFE ARM PIN	1	26	F 0007871	TWINE HOLDER DISC PINION	1
7	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	1	27	F 0007976	SNAP RING F/KNIFE ARM SHAFT	1
8	F 0007892	SPACER F/KNIFE ARM PIN	1	28	F 0007860	KNIFE ARM WASHER 25 X 20 X .5M	A/R
9	F 0007884	KNIFE ARM PIN	1	29	NCH0000375	3/8" NC HEX NUT - PLATED	1
10	F 0008049	TWINE KNIFE	1	\	NCHM008125	8MM X 1.25 MC HEX NUT GR8.8	1
11	F 0007859	TWINE KNIFE SCREW	2	30	WLKM000080	8MM LOCKWASHER	3
12	RS 0006022	KNIFE ARM BUSHING	1	31	SCCM108025	8MM X 25MM MC HEX HD CS	2
13	F 0007868	TWINE HOLDER	1	32	F 0007948	KNTR HOOK CAM ADJUSTING SCREW	1
14	RS 0006055	TWINE DISC ASSY F/KNT6006	1	33	F 0007947	KNOTTER HOOK CAM ADJUST SPRING	1
15	F 0007870	TWINE DISC CLEANER	2	34	WCT0000313	5/16" FLATWASHER-PLATED	1
16	RS 0006002	BILL HOOK BUSHING F/KNT60060	1	35	F 0007949	KNOTTER HOOK CAM ADJUSTING NUT	1
17	RS 0006035	BILL HOOK F/KNT6006	1	36	F 0008051	KNOTTER HOOK CAM	1
18	RS 5187344	ROLL PIN F/KNOTTER TRIGGER	1	37	GER0007862	HARDENED BILL HOOK PINION	1
19	RS 0006036	TRIGGER ONLY F/RS6035 BILL HK	1	38	GER0007873	HARDENED KNOTTER WORM PINION	1
20	F 0007876	KNT WORM & SHAFT (COMPL ONLY)	1	39	F 0008068	SPACER F/BILL HOOK PIN - .20	A/R
21	F 0000658	14 GA. KNOTTER WORM WASHER	A/R		F 0008068	SPACER F/BILL HOOK PIN - .032	A/R
	F 0000659	18 GA. KNOTTER WORM WASHER	A/R	40	RS 3451926	PIN F/BILL HOOK CAM & SPRING	21
	F 0001680	28 GA. KNOTTER WORM WASHER	A/R	41	SPG0025466	KNOTTER HOOK CAM ADJUST SPRING	1
	RS 0010500	.5MM KNOTTER WORM WASHER	A/R				

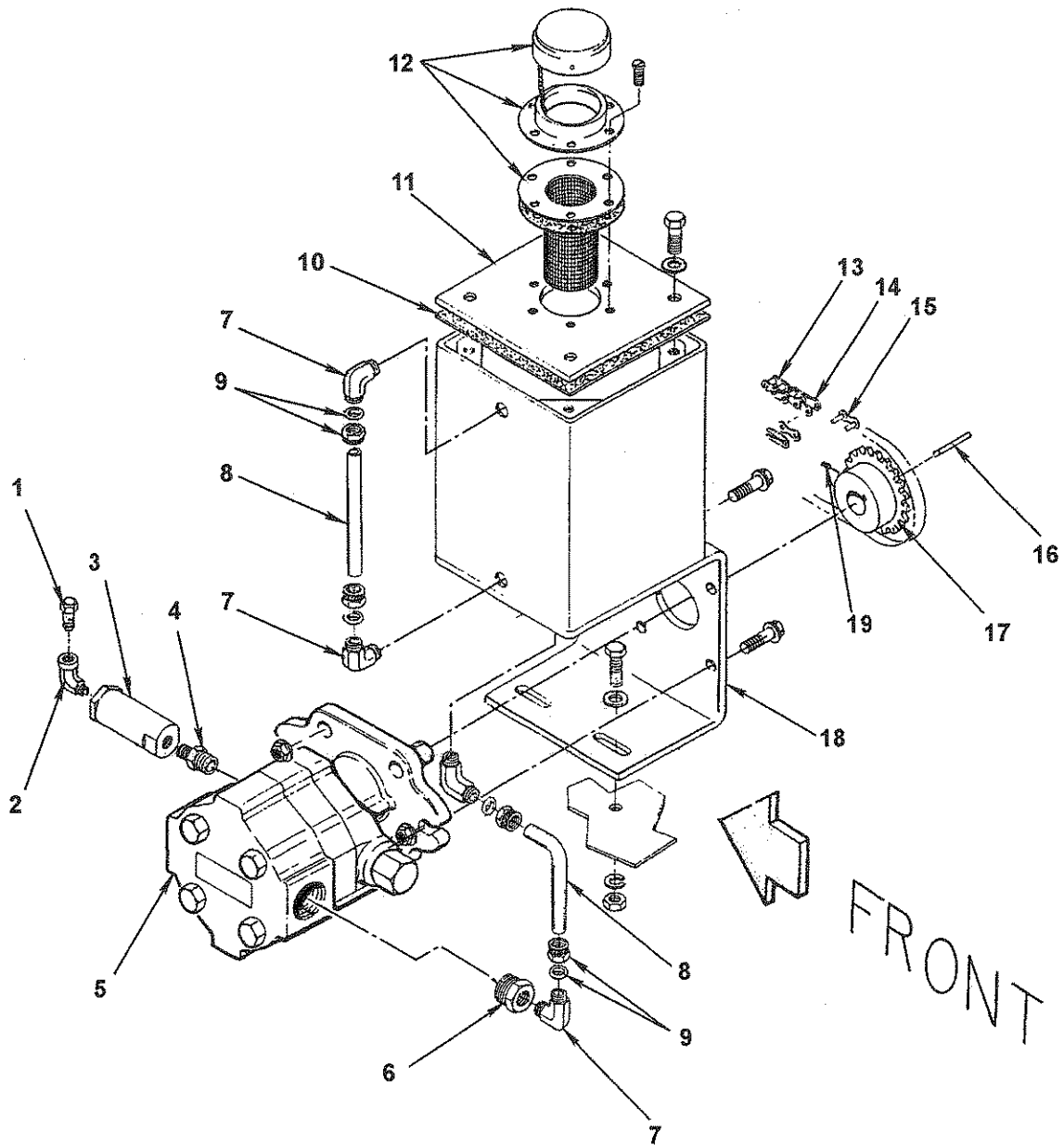
KNOTTER LUBER ASSEMBLY



KNOTTER LUBER ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	AO 0000312	5/16" FABRIC WIRE LOOM	A/R	10	LUB0833116	LUBER ASSY, MANIFOLD, 6 HOLE	6
2	TBE0002509	TUBING W/SLEEVE TO CHN-1/4"NYL	2		SCC0010002	1/4 X 1 NC HT CS - PLATED	1
3	F 0001441	1/4 X 1/8 90* ELBOW	2		NCH0000250	1/4 NC HEX NUT PLATED	1
4	VLV00B1113	AUTO LUBER VALVE	37		WLK0000250	1/4 MEDIUM LOCKWASHER -PLATED	1
5	F 0007400	1/8 NYLAFLOW TUBING 32"	37	11	PPE00000125	1/8 XCLOSE NIPPLE, STD BLK PIPE	1
6	F 0008291	COVER FOR 1/8 TUBING	37	12	KNT0600600	KNOTTER HEAD ASSY	6
7	BKT0032981	BRACKET, LUBER MOUNTING	1	13	BRG0022548	KNOTTER SHAFT CENTER BEARING	1
	SCC0020002	5/16 X 1 NC HT CS - PLATED	2	14	F 0008288	90* AUTO LUBER FITTING	25
	WCT0000313	5/16" FLATWASHER-PLATED	2	15	F 0008306	FERRULE F/AUTO LUBER FITTING	25
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2	16	F 0008287	STR AUTO LUBER FITTING	12
	NCH0000313	5/16" NC HEX NUT - PLATED	2	17	F 0008290	3/16 X 7-1/4 CABLE TIE - BLACK	36
8	LUB0833111	LUBER ASSY, MANIFOLD, 1 HOLE	1	18	PPE0040125	1/8 STD BLK PIPE TEE	1
	SCC0010002	1/4 X 1 NC HT CS - PLATED	1	19	PPE1250300	1/8 X 3 STD BLK PIPE NIPPLE	4
	NCH0000250	1/4 NC HEX NUT PLATED	1	20	HYD3069021	1/8 NPT STL HEX NIPPLE	2
				21	F 0000778	1/4 X 1/8 HVY DUTY TUBE CONN.	2
				22	LUB0083313	INJECTOR, REPLACEMENT ONLY	A/R
					LUB0032982	LUBER, KNOTTER ASSY, 1592	1

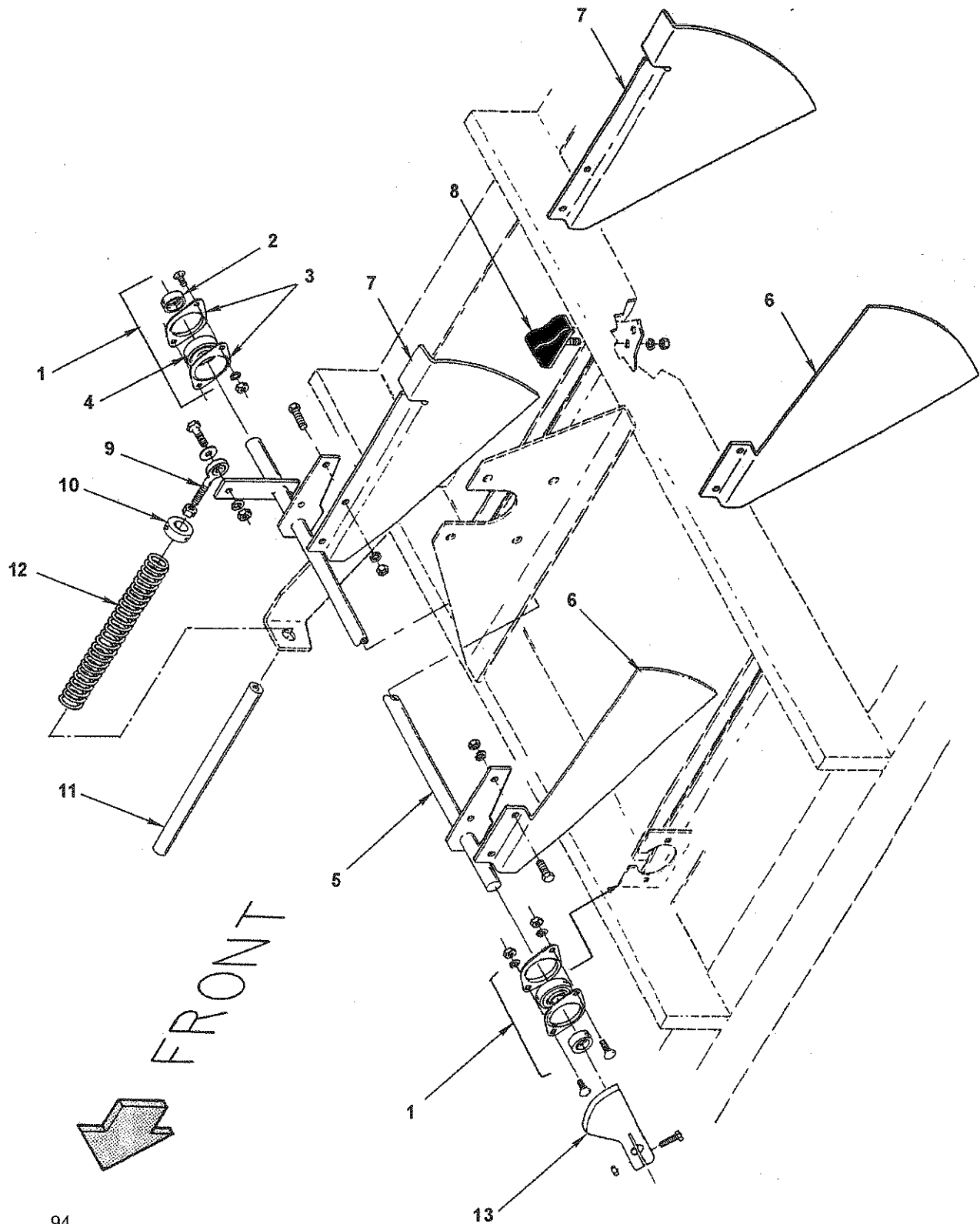
LUBER PUMP & TANK ASSEMBLY



LUBER PUMP & TANK ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	F 0008312	1/4 SLEEVE F/F1441	1	12	FIL0010003	FILTER CAP COMPLETE W/SCREEN	1
2	F 0001441	1/4 X 1/8 90° ELBOW	1		SCC0020003	5/16 X 1-1/4 NC HT CS - PLATED	4
3	FIL0009052	1/4 IN-LINE FILTER	1		WAS0725002	WAHER 5/16 X 11/16 OD.	4
4	HYD3069032	NIPPLE 1/4X3/8 NPT HEX	1	13	FT 0000165	PUMP DRIVE CHAIN-93 PITCH RC41	1
5	PMP4731107	AUTO LUBER PUMP	1		SMR1032500	10-32X1/2 RH MACH SCREW-PLT	6
	SEL0047311	SEAL KIT	1	14	FT 0000113	CONNECTING LINK - #41 CHAIN	1
	NMS0000117	5/16" NC WHIZ NUT - PLATED	4	15	FT 0000114	OFFSET LINK - #41 CHAIN	1
	SCC0020002	5/16 X 1 NC HT CS - PLATED	4	16	ZZ 0000403	1/8 X 1/8 X 1 KEY	1
6	PPE0500250	1/2" X 1/4" STD BLK HEX BUSH	1	17	F 0008201	LUBER/KNOTTER SPROCKET 41B15T	1
7	F 0008209	3/8"X 1/4"90°BRASS MALE ELBOW	4	18	LUB0017169	LUBER TANK ONLY-1592	1
8	F 0008199	SITE GAUGE F/AUTO LUBER TANK	2		SCC0030002	3/8 X 1 NC HT CS - PLATED	2
9	IMP0026106	3/8 NUT & SLEEVE ASSEMBLY	4		WCT0000375	3/8" FLATWASHER - PLATED	2
	IMP0026006	3/8" PLASTIC SLEEVE ONLY	4		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2
10	F 0008198	GASKET F/AUTO LUBER TANK	1		NCH0000375	3/8" NC HEX NUT - PLATED	2
11	F 0008197	TANK COVER F/F-8196	1	19	STS2500250	1/4-20 X 1/4 SOC. SETSCREW	2

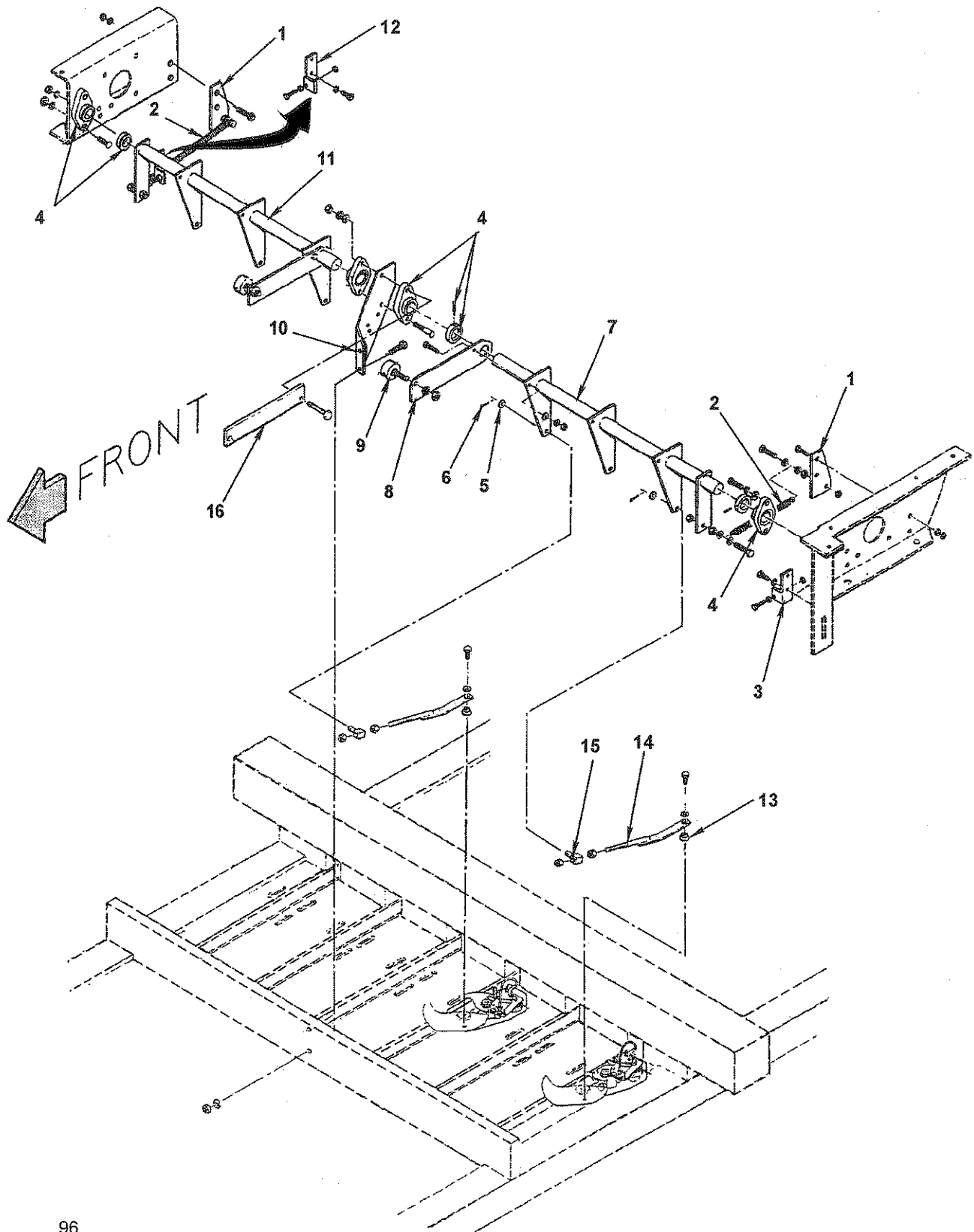
FULL FEED SENSOR ASSEMBLY



FULL FEED SENSOR ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	F 0001618	METER WHEEL SHAFT BRG W/CLAMPS	2	8	F 0008264	RUBBER BUMPER	1
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	4		WLK0000375	LOCKWASHER 3/8 MEDIUM PLTD	1
	NCH0000313	5/16" NC HEX NUT - PLATED	4		NFH0000375	3/8" NF HEX NUT - PLATED	1
	CRB3130075	5/16X 3/4 CARRIAGE BOLT-PLTD	4	9	ROD0000600	MORSE TM-6N ROD END - OR EQUAL	1
2	F 0001890	LOCKING COLLAR (PART OF REF#4)	2		SCC0030004	3/8 X 1-1/2 NC HT CS - PLATED	1
3	F 0001889	FLANGETTE F/F1618 BEARING	4		WCT0000375	3/8" FLATWASHER - PLATED	1
4	F 0001619	METER WHEEL SHAFT-BEARING ONLY	2		WLK0000375	LOCKWASHER 3/8 MEDIUM PLTD	1
5	ARM0022540	FEED SENSOR ARM ASSEMBLY -1590	1		NCH0000375	3/8" NC HEX NUT - PLATED	1
6	PDL0015668	FEED SENSOR LEFT PADDLE	1		NFH0000375	3/8" NF HEX NUT - PLATED	1
	PDL0027208	LH FEED SENSOR PADDLE -36" C/O	1	10	F 0000172	3/4"STEEL SET COLLAR	1
	WLK0000375	LOCKWASHER 3/8 MEDIUM PLTD	2	11	ROD0015671	FEED SENSOR GUIDE ROD	1
	NCH0000375	3/8" NC HEX NUT - PLATED	2	12	04-105	06-130,INDEX TRIP,RETURN	1
	SCC0030002	3/8 X 1 NC HT CS - PLATED	2	13	CAM0015917	CHARGE SWITCH CAM	1
7	PDL0017210	FEED SENSOR RIGHT PADDLE	1		SCC0030002	3/8 X 1 NC HT CS - PLATED	4
	PDL0027207	RH FEED SENSOR PADDLE -36" C/O	1		SCC0020005	5/16 X 1-3/4 NC HT CS - PLATED	1
	WLK0000375	LOCKWASHER 3/8 MEDIUM PLTD	2		NCE0000313	5/16" NC ESNA NUT - PLATED	1
	NCH0000375	3/8" NC HEX NUT - PLATED	2				
	SCC0030002	3/8 X 1 NC HT CS - PLATED	2				

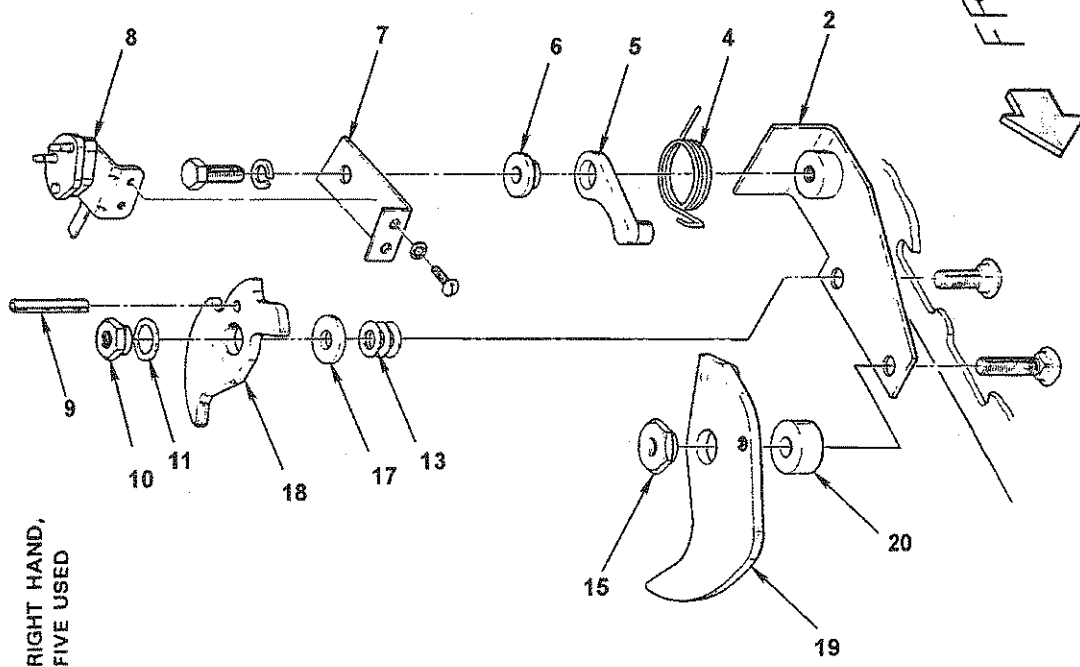
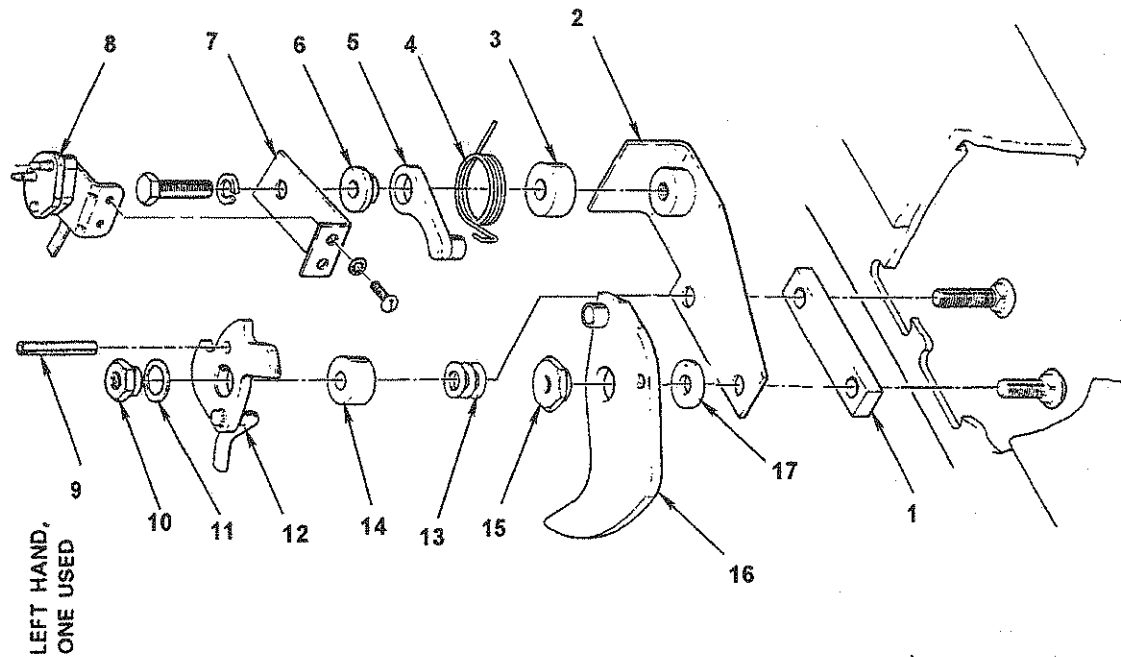
TWINE FINGER DRIVE ASSEMBLY



TWINE FINGER DRIVE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	BKT0022078	TWINE FINGER RETURN SPRG BKT	2	9	F 0001572	CAM FOLLOWER-RESET-SADDLE LEV	2
	SCC0020002	5/16 X 1 NC HT CS - PLATED	4		NFH0000375	3/8" NF HEX NUT - PLATED	2
	NCH0000313	5/16" NC HEX NUT - PLATED	4		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	4	10	MNT0015373	TWINE FING DRIV CENT BRG MNT	1
2	F 0001517	TRIP SPRING	2		SCC0020005	5/16 X 1-3/4 NC HT CS - PLATED	2
	NCH0000375	NUT 3/8-18 HEX PLTD	8		NCH0000313	5/16" NC HEX NUT - PLATED	2
	WCT0000375	3/8" FLATWASHER - PLATED	8		WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2
	SCC0030004	BOLT 3/8-18 X 1-1/2 GRD 5 PLTD	4	11	SHF0028936	RH TWINE FINGER DRIVE SHAFT	1
3	BKT1537100	L. H. TWINE FINGER STOP BKT	1	12	BKT1537101	R. H. TWINE FINGER STOP BKT	1
	SCC0020003	5/16 X 1-1/4 NC HT CS - PLATED	2		CRB3130125	CARR.BOLT 5/16-18 X 1-1/4 GRD 5 PLTD	2
	NCH0000313	5/16" NC HEX NUT - PLATED	2		SCC0020003	5/16 X 1-1/4 NC HT CS - PLATED	2
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2		NCH0000313	5/16" NC HEX NUT - PLATED	2
4	BRG0001001	2 BOLT 1"FLUSHMOUNT BALL BRG	4		WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2
	SCC0020003	5/16 X 1-1/4 NC HT CS - PLATED	2	13	F 0008147	BUSHING-TWINE FINGER DRV ROD	6
	CRB3130125	CARR.BOLT 5/16-18 X 1-1/4 GRD 5 PLTD	2		SFC0020001	5/16 X 3/4 NF HT CS - PLATED	6
	CRB3130150	CARR.BOLT 5/16-18 X 1-1/2 GRD 5 PLTD	1		WAS0000109	5/16 STRUCTURAL WASHER	6
	NCH0000313	5/16" NC HEX NUT - PLATED	4	14	ROD0021408	TWN FINGER DRV ROD-A/4/95-1500	6
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	6		NFH0000375	3/8" NF HEX NUT - PLATED	6
	WCT0000313	5/16" FLATWASHER-PLATED	4	15	F 0000159	TWN FINGER LINK BLOCK-AF/12-91	6
5	F 0001623	CLUTCH PAWL WASHER-200/270/330	6		NFH0000375	3/8" NF HEX NUT - PLATED	6
6	COT0000301	3/32 X 3/4 COTTER PIN	6	16	BAR0027935	TWN FINGER DRIVE TIE BAR -1592	1
7	SHF0028935	LH TWINE FINGER DRIVE SHAFT	1		SCC0020005	5/16 X 1-3/4 NC HT CS - PLATED	1
8	ARM0015370	CAM ARM-TWN FINGR DRIVE -1500	2				
	SCC0010002	BOLT 1/4-20 X 1" GRD 5 PLTD	2				
	WCT0000250	1/4" FLATWASHER - PLATED	2				
	WLK0000250	1/4" LOCKWASHER - PLATED	2				
	NCH0000250	1/4" NC HEX NUT - PLATED	2				

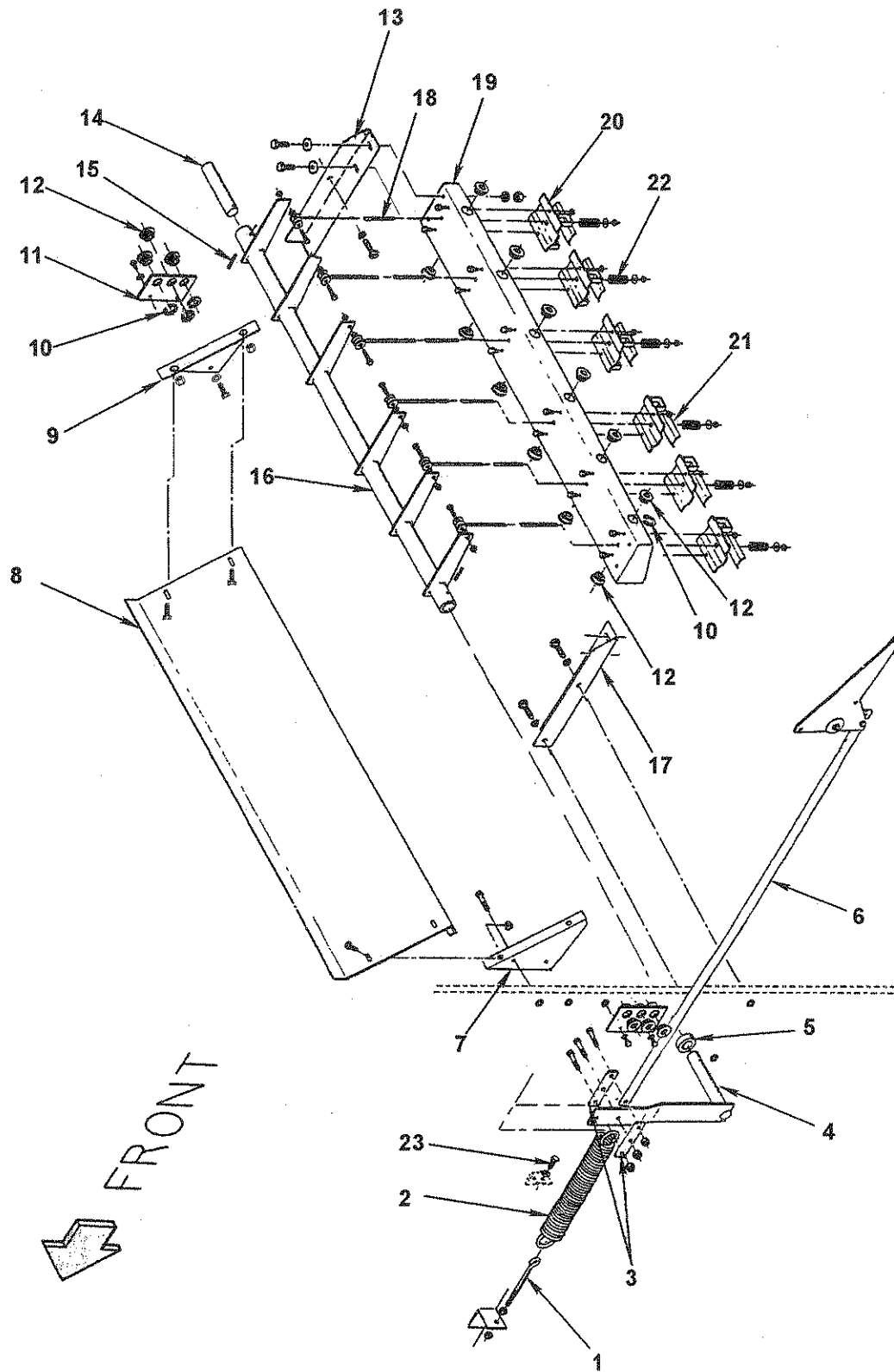
KNOTTER SENSOR ASSEMBLY



KNOTTER SENSOR ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SPC0021711	TWINE FINGER & SENSOR SPACER	1	9	ZZ 0000705	1/4 X 2 ROLL PIN	6
2	MNT0021609	KNOT SENSOR MOUNT -1500	6	10	BSH0021610	BSH0021617R BUSHING -1500	6
	CRB737125	3/8 X 1-1/4 GR 5 CARR BOLT-PLT	6	11	WCB0087500	7/8 FLATWASHER PHOS-BRONZE	6
	CRB7375175	3/8 X 1-3/4 GR 5 CARR BOLT-PLT	1	12	KNT0030063	LH KNOT SENSOR FINGER-AFT/95	1
	CRB7375100	3/8 X 1 GR 5 CARR BOLT-PLT	1	13	F 0004119	WASHER 3/8 X 7/8 X .025	18
3	SPC0030377	LH SWITCH MOUNT SPACER	1	14	SPC0021601	LEFT SWITCH MOUNT SPACER -1500	1
4	SPG0021607	TWINE SENSOR LATCH LEVER SPRG	6	15	F 0008144	TWINE FINGER BUSHING NUT	6
5	KNT0021604	TWINE SENSOR LATCH LEVER -1500	6	16	KNT0028938	LH TWN FINGER ASSY-AF/94 -1592	1
6	F 0000440	FERRULE	6	17	F 0008146	TWINE FINGER WASHER	6
7	MNT0021603	KNOT SENSOR SWITCH MOUNT -1500	6	18	KNT0030068	KNOT SENSOR FINGER-AF/95 -1592	5
	WLK0003750	3/8" MEDIUM LOCKWASHER - PLAIN	6	19	KNT0028939	RH TWINE FINGER - AF/94 -1592	5
	SCC0000304	3/8-16 X 1-1/2" GRD 5 CAP SCRW	1	20	SPC0015552	TWINE FINGER SPACER	5
	SCC0030002	3/8 X 1 NC HT CS - PLATED	5				
8	ELC0021608	KNOT SENSOR SWITCH -1500	6				
	WIS0001000	#10 INTERNAL STAR WASHER-PLT	12				
	SMR1032500	MACH SCR 10-32 X 1/2 LH	12				

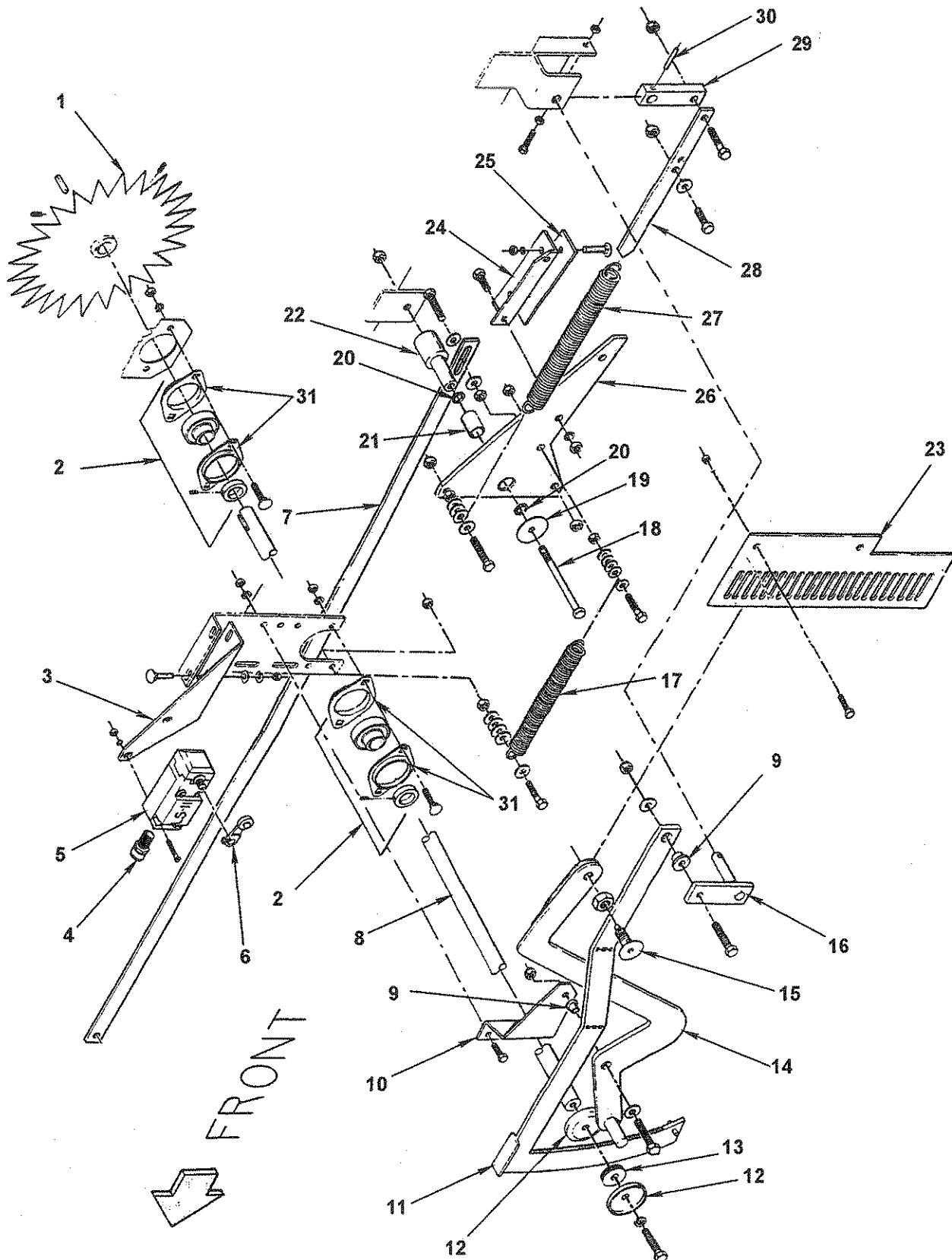
TWINE TENSIONER ASSEMBLY



TWINE TENSIONER ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SMS0000301	3/8 X 5-1/2 EYE BOLT - G-6	1	14	PIN0015610	TWINE TENSION LEVER PIVOT PIN	1
	NCH0000375	3/8" NC HEX NUT - PLATED	2	15	ZZ 0000704	1/4 X 1-1/2 ROLL PIN	2
2	F 0000108	PICKUP BALANCE SPRING	1	16	LEV0022476	TWINE TENSION LEVER ASSY -1592	1
3	LNK0027739	TWN TENS RELEASE LNK-AF/10-93	2	17	MNT2617500	LEFT TWINE TENSIONER MOUNT	1
	NCE0000375	3/8" NC ESNA NUT - PLATED	3		SCC0030002	3/8 X 1 NC HT CS - PLATED	2
	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	3		WCT0000375	3/8" FLATWASHER - PLATED	2
4	LEV0015603	TWINE TENSIONER-SPRING LEVER	1		NCH0000375	3/8" NC HEX NUT - PLATED	2
5	ZZ 0002003	1" STEEL SET COLLAR	1		SCC0030001	3/8 X 3/4 NC HT CS - PLATED	2
6	ROD0027726	TWINE TENSION RESET LEVER	1		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2
7	MNT1660700	L. H. CHAFF SHIELD MOUNT	1	18	ROD0026174	TWN TENS TAKE UP ROD-AFT/11-92	6
	SMS0000181	BOLT 3/8-18 X 3/4 WHIZ	2		NCH0000313	5/16" NC HEX NUT - PLATED	12
8	SHD0022480	TWINE TENS CHAFF SHIELD -1590	1		SCC0020004	5/16 X 1-1/2 NC HT CS - PLATED	6
	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	4		WCT0000313	5/16" FLATWASHER-PLATED	12
	NMS0000117	5/16" NC WHIZ NUT - PLATED	4	19	TNS0026172	TWN TENS BASE MNT-A/11-92-1592	1
9	MNT1660701	R. H. CHAFF SHIELD MOUNT	1		SMS0000171	1/4 X 5/8 NC WHIZ BOLT-PLATED	12
	SMS0000181	BOLT 3/8-18 X 3/4 WHIZ	2		NMS0000250	1/4" NC WHIZ NUT - PLATED	12
10	F 0000857	SNAP RING F/TWN GUIDE BUSHING	18	20	TNS0015598	TWINE TENSION BASE -1500	6
11	BKT0015602	TWN TENSIONER TWN GUIDE BRKT	2	21	F 0007890	TWINE TENSION TOP	6
	WLK0000250	1/4" LOCKWASHER - PLATED	4	22	F 0007541	COMPRESSION SPRING	6
	SCC0010001	1/4 X 3/4 NC HT CS - PLATED	4		WCT0000313	5/16" FLATWASHER-PLATED	6
12	F 0000856	TWINE & WIRE GUIDE BUSHING	18		NCE0000313	5/16" NC ESNA NUT - PLATED	6
13	MNT2617501	RIGHT TWINE TENSIONER MOUNT	1	23	HTH0030006	BOLT 3/8-16 X 2 FULL THD	1
	SCC0030002	3/8 X 1 NC HT CS - PLATED	2		NCH0000375	3/8" NC HEX NUT - PLATED	1
	WCT0000375	3/8" FLATWASHER - PLATED	2				
	NCH0000375	3/8" NC HEX NUT - PLATED	2				
	SCC0030001	3/8 X 3/4 NC HT CS - PLATED	2				
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4				

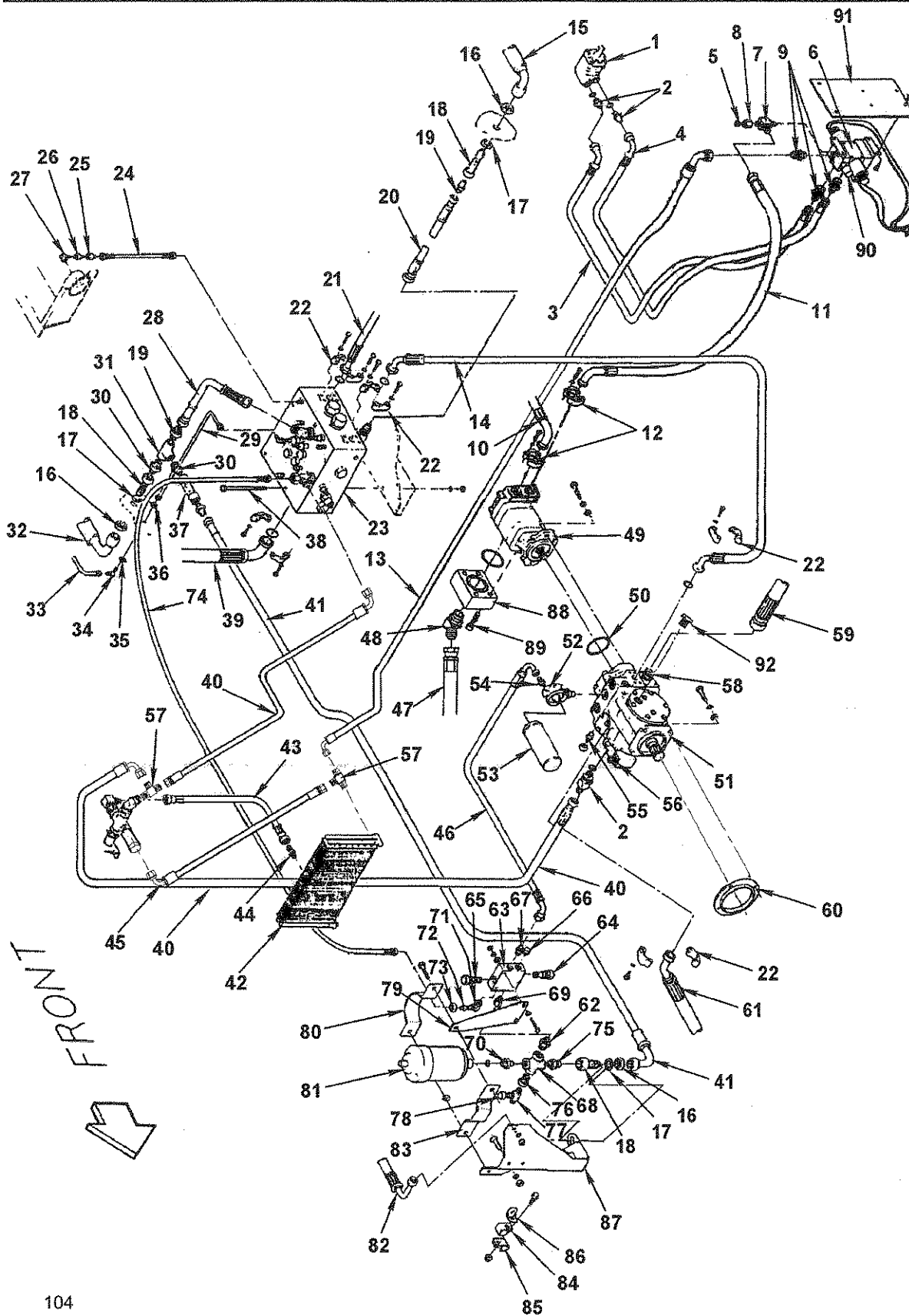
BALE LENGTH ADJUSTMENT MECHANISM ASSEMBLY



BALE LENGTH ADJUSTMENT MECHANISM ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	KNT0024098	METER WHEEL ASSEMBLY	1	17	F 0000747	SQ. TIP RON RETURN SPRING	1
	ZZ 0000404	3/16 X 3/16 X 1-1/2 KEY	1		NCH0000313	NUT 5/16-18 HEX	2
	STS2500313	SETSCREW 1/4-20 X 5/16 SOC. HD	2		SCC0020004	BOLT 5/16-18 X 1-1/2 GRD 5 PLTD	2
2	F 0001618	BEARING-METER WHEEL SHAFT	2		WCT0000313	FLAT WASHER 5/16 PLTD	8
	NCH0000313	NUT 5/16-18 HEX	4		NCE0000313	NUT 5/16-18 ESNA LOCK	2
	WLK0000313	LOCKWASHER 5/16 MEDIUM PLTD	4	18	SCC0030015	BOLT 3/8-18 X 4-1/2 GRD 5 PLTD	1
	CRB7313100	CARRIG BOLT 5/16-18 X 1" GRD 5 PLTD	4	19	F 0000246	KNOTTER BRAKE DISC WASHER	1
3	BKT0024068	BRACKET-KNOTTER TRIP SWITCH	1	20	F 0007587	ANCHOR SEAL	2
	CRB7313100	CARRIG BOLT 5/16-18 X 1" GRD 5 PLTD	2	21	F 0007586	BUSHING	1
	NCH0000313	NUT 5/16-18 HEX	2	22	SLV0015542	KNOTTER TRIP PIVOT BOLT SLEEVE	1
	WLK0000313	LOCKWASHER 5/16 MEDIUM PLTD	2		NCE0000375	NUT 3/8-18 ESNA LOCK PLTD	1
	WCT0000313	FLAT WASHER 5/16 PLTD	2	23	PLT0022880	ADJUSTMENT PIN PLATE	1
4	CNR0000195	1/2 NPT CORD STRAIN RELIEF	1		SCC0020002	BOLT 5/16-18 X 1" GRD 5 PLTD	2
5	SWI0005081	LIMIT SWITCH 8 POSITION	1		NMS0000117	NUT 5/16-18 FLG WHIZ	2
	NFH0001032	HEX NUT 10-32NF PLTD	2	24	MNT0017158	WEAR LINER MOUNT	1
	SMR1032150	MACH. SCR 10-32 X 1-1/2 RND HD PLTD	2	25	LIN0017159	RESET LEVER WEAR LINER	1
	WLK0000100	LOCKWASHER #10 PLTD	2		CRB7313100	CARRIG BOLT 5/16-18 X 1" GRD 5 PLTD	2
6	ARM0005001	1-1/2 LEVER ARM W/3/4 ROLLER	1		NCH0000313	NUT 5/16-18 HEX	2
7	ROD0027726	TWINE TENSION RESET LEVER	1		WLK0000313	LOCKWASHER 5/16 MEDIUM PLTD	2
8	SHF0015527	SHAFT-METER WHEEL	1	26	LEV0015533	KNOTTER TRIP RESET LEVER	1
9	F 0000440	FERRULE	2		WLK0000375	LOCKWASHER 3/8 MEDIUM PLTD	2
	NCE0000375	NUT 3/8-18 ESNA LOCK PLTD	2		NCH0000375	NUT 3/8-18 HEX PLTD	3
	SCC0030003	BOLT 3/8-18 X 1-1/4 GRD 5 PLTD	2		SCC0030002	BOLT 3/8-18 X 1" GRD 5 PLTD	2
	WCT0000375	FLAT WASHER 3/8 PLTD	2		SCC0030004	BOLT 3/8-18 X 1-1/2 GRD 5 PLTD	2
10	MNT0022342	ADJUSTMENT BAR MOUNT	1		NCE0000375	NUT 3/8-18 ESNA LOCK PLTD	1
	SCC0020002	BOLT 5/16-18 X 1" GRD 5 PLTD	2		WCT0000375	FLAT WASHER 3/8 PLTD	5
	NCH0000313	NUT 5/16-18 HEX	2	27	F 0001517	TRIP SPRING	1
	WLK0000313	LOCKWASHER 5/16 MEDIUM PLTD	2	28	LNK0015541	KNOTTER TRIP SPRING LINK	1
11	KNT0031232	KNOTTER TRIP METER BAR	1		SCC0030002	BOLT 3/8-18 X 1" GRD 5 PLTD	1
12	F 0008023	GUIDE WASHER	2		NCE0000375	NUT 3/8-18 ESNA LOCK PLTD	1
13	KNT0020500	KNOTTER TRIP FRICTION DISC	1		WCT0000375	FLAT WASHER 3/8 PLTD	1
	WLK0000375	LOCKWASHER 3/8 MEDIUM PLTD	1	29	LEV0015537	KNOTTER TRIP SPRING LEVER	1
	SCC0030005	BOLT 3/8-18 X 1-3/4 GRD 5 PLTD	1		F 0001887	LOCK NUT 1/4-20 FLG WHIZ	2
14	BAR0025880	KNOTTER TRIP ADJ. BAR ASSY	1		HTB0010003	BOLT 1/4-20 X 1-12/ FULL THD GRD 5	1
15	PIN00FHR44	PLUNGER SPRING PIN	1		SCC0030003	BOLT 3/8-18 X 1-1/4 GRD 5 PLTD	1
	NCJ0000500	JAM NUT 1/2-13 PLTD	1		NCE0000375	NUT 3/8-18 ESNA LOCK PLTD	1
16	LEV0015534	KNOTTER TRIP METER BAR LEVER	1	30	ZZ 0000726	EXPANSION PIN 3/16 X 1	1
				31	F 0001889	FLANGETTE BEARING	4

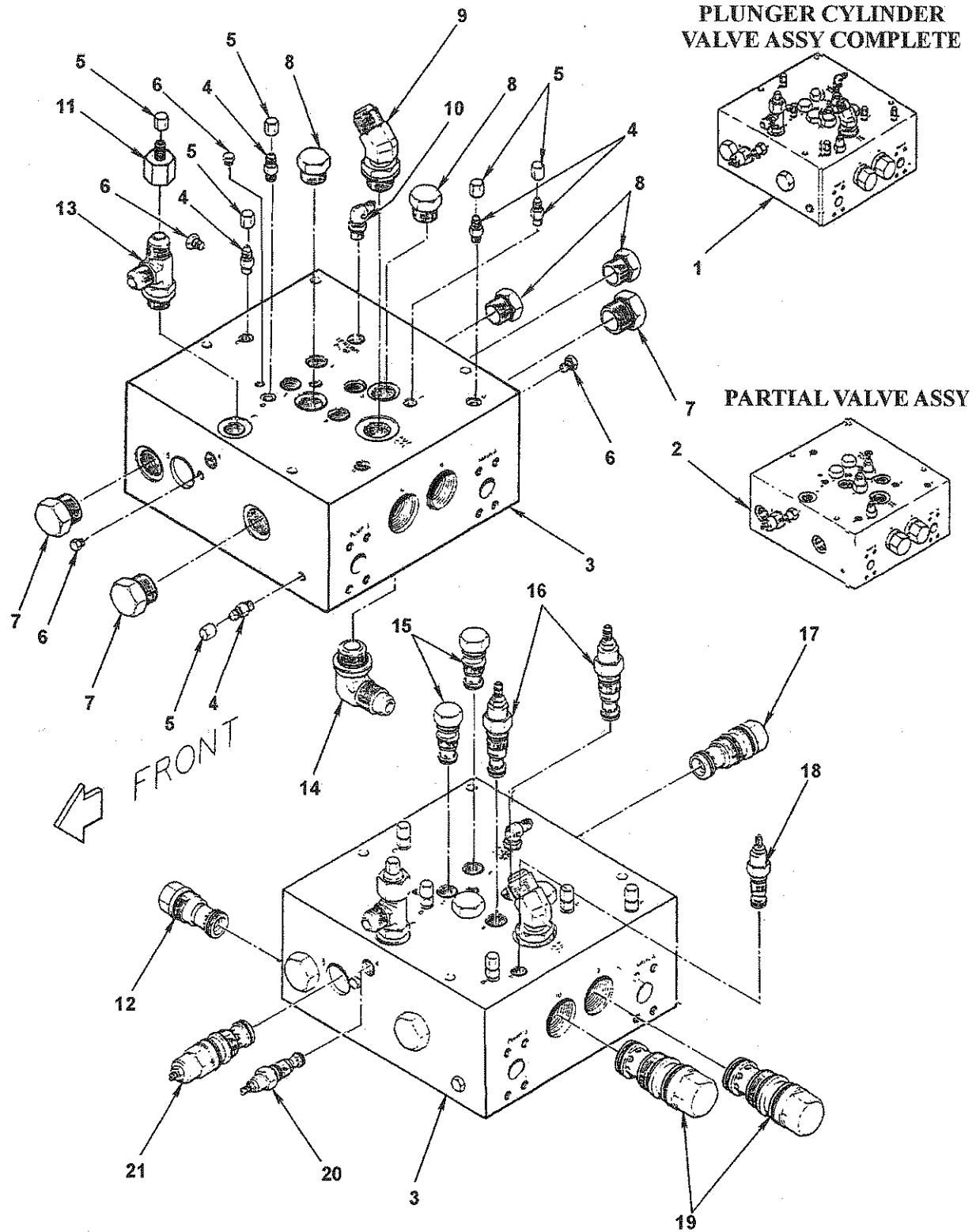
MAIN SYSTEM HYDRAULICS ASSEMBLY



MAIN SYSTEM HYDRAULICS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	MTR1091104	MOTOR 40000 HP 15 CID	1	47	HOS0024972	HOSE-WEBSTER PUMP SUCTION	1
	SEL0061236	FRONT SEAL KIT	A/R	48	HYD5365051	ELB 1-1/2 JIC X 1-1/2 O-RING 45 DEG.	1
	SEL0061234	REAR SEAL KIT	A/R	49	KIT00150CB	DUAL PUMP, MAIN	1
2	HYD5315060	CONN. 3/4 JIC X 3/4 O-RING STR THD	2		SEL0600652	SEAL KIT	A/R
3	HOS0021436	HOSE-FOR MTF & VLV SUPPLY	1	50	RNG0000045	O-RING- MECHANICAL DRIVE PUMP	1
4	HOS0021435	HOSE-CHAR LYNN 4000 FEEDER	1	51	PMP0000090	PUMP-SERIES 90	1
5	HYD5129020	CAP 4M JIC	1	52	FIL8800200	FILTER MANIFOLD	1
6	VLV0512542	SINGLE SPOOL DIR CONT. VALVE	1	53	FIL0164056	FILTER FOR PUMP	1
7	HYD5755060	RUN TEE-8M X 8M JIC (BCH) X 8M JIC	1	54	HYD5315043	CONN. 1/2 JIC X 3/8 O-RING STR THD	1
8	HYD5015062	CONN. 12F JIC X 4M JIC STR	1	55	HYD5315023	CONN. 1/4 JIC X 3/8 O-RING STR THD	1
9	HYD5205064	CONN. 3/4 JIC X 1/2 NPT MALE	3	56	PMP1111002	PUMP CONTROLLER	1
10	HOS0023438	HOSE FEED FORK MOTOR	1	57	HYD5716060	RUN TEE 3/4 JIC X 3/4 MALE	2
11	HOS0032167	HOSE PMP-FDR VLV PRESSURE PORT	1	58	HYD5315121	CONN. 1-1/2 JIC X 1-1/4 O-RING	1
12	FLG0001501	CODE 61 FLANGE KIT	2	59	HOS0023488	HOSE-PUMP SUCTION	1
13	HOS0016649	HOSE-RETURN FEEDER VALVE	1	60	DPT0018751	PUMP PILOT ADAPTER	1
14	HOS0024980	HOSE-PRESSURE RETRACE	1	61	HOS0015874	HOSE-PLUNGER CYLINDER	1
15	HOS0023451	HOSE-LH MAKE UP CYLINDER BASE	1	62	HYD3069064	NIPPLE 3/4 X 1/2 NPT STEEL HEX	1
16	HYD5924080	BULKHEAD NUT 1"	3	63	VLV1312YCF	DUMP VALVE	1
17	WIS0012500	WASHER 1-5/16 INTERNAL STAR PLTD	3	64	VLVCXFAXCN	RELIEF VALVE	1
18	HYD5275080	CONN. 1" JIC X 1" NPT FML BULKHEAD	3	65	VLVCOFAXAN	RELIEF VALVE	1
19	HYD5205070	CONN. 1" JIC X 1" NPT MALE	3	66	HYD7237040	PLUG 1/2 O-RING HEX HD PLTD	1
20	HOS0024984	HOSE-LEFT MAKE UP CYLINDER 54"	1	67	HYD5315040	CONN. 1/2 JIC X 1/2 O-RING STR THD	1
21	HOS0024887	HOSE-PLUNGER CYLINDER	1	68	HYD3959060	CROSS 3/4 STEEL PIPE	1
22	FLG0001501	1" SPLIT FLG W/O RING & BOLT KIT	5	69	HYD3269044	ADAPTER 1/2 O-RING X 1/2 NPT FMLE	1
23	VLV0013120	PLUNGER CYL. VALVE ASSY COMP.	1	70	HYD3249060	ADAPTER 3/4 O-RING X 3/4 NPT MLE	1
24	HOS0028188	HOSE-CONTR. VLV TO 10 PRES GAUGE	1	71	HYD5515040	ELBOW 1/2 JIC X 1/2 O-RING 90 DEG.	1
25	HYD5255022	CONN. 1/4 JIC X 1/4 NPT FMLE	1	72	HYD5015042	REDUCER 1/2 JIC X 1/4 JIC	1
26	HYD0010000	PULSATION DAMPENER F/23350	1	73	HYD5105030	NUT 3/8 JIC	1
27	HYD3409020	STREET ELBOW 1/4 X 90 DEG.	1	74	HOS0022137	HOSE-CONTRL VALVE TO DUMP VALVE	1
28	HOS0024973	HOSE-PLUNGER VALVE	1	75	HYD3069071	NIPPLE 1 NPT X 3/4 NPT STEEL HEX	1
29	TBE0024975	TUBE-PLUNGER VLV-BULKHEAD	1	76	HYD3109064	BUSHING 3/4 NPT X 1/2 NPT STEEL	1
30	HYD3069070	BUSHING 1" NPT HEX STEEL	2	77	HYD5755444	RUN TEE 1/2 JIC X 1/2 NPT MALE	1
31	HYD3709070	PIPE TEE 1" FEMALE STEEL	1	78	HYD5129040	CAP 1/2 JIC	1
32	HOS0023452	HOSE-RIGHT MAKE UP CYLINDER	1	79	BKT0024954	ACCUM. DUMP VALVE BRACKET	1
33	TBE0023719	TUBE-FRONT TENSION PILOT	1	80	CLP0022217	ACCUMULATOR CLIP 1/2 GREER	1
34	HYD5525030	ELB 3/8" JIC X 90 DEG. BLKHD UNION	1	81	ACM0800087	ACCUMULATOR 1 GAL CHARGED	1
35	WIS0005625	WASHER 9/16 INTERNAL STAR PLTD	1	82	HOS0016624	HOSE-VALVE MANIFOLD PILOT	1
36	HYD5924030	BULKHEAD NUT 3/8	1	83	CLP0022216	ACCUMULATOR CLIP 1/2 GREER	1
37	VLV0000453	CHECK VALVE	1	84	CLP7701164	1-1/4 INSULATED HOSE CLAMP	1
38	SCC0030020	BOLT 3/8 NE X 7 GRD 5 HEX PLTD	4	85	CLP7701163	1" INSULATED HOSE CLAMP	1
39	HOS0024889	HOSE-PLUNGER CYLINDER ROD END	1	86	BKT0023472	HOSE SUPPORT BRCKT TENS CONTRL.	1
40	HOS0025040	HOSE-PUMP CASE DRAIN-CK & RLF	2	87	MNT0015856	ACCUMULATOR MOUNT	1
41	HOS0023460	HOSE-ACCUMULATOR DISCHARGE	1	88	HYD0505857	ADAPTER BLOCK	1
42	CLR21133S1	OIL COOLER	1	89	HYD0505858	BOLT KIT	1
43	HOS0023435	HOSE-FEED KNOTTER MNFLD RETURN	1	90	VLV0505911	RELIEF CARTRIDGE 5000 PSI	1
44	F 0006675	CONN. 3/4" JIC X 1" NPT MALE	2	91	MNT0505622	MOUNT-SOLENOID VALVE	1
45	HOS0023457	HOSE-IL COOLER SUPPLY	1	92	HYD5229060	3/4 JIC PLUG	1
46	HOS0020543	HOSE-5X00	1				

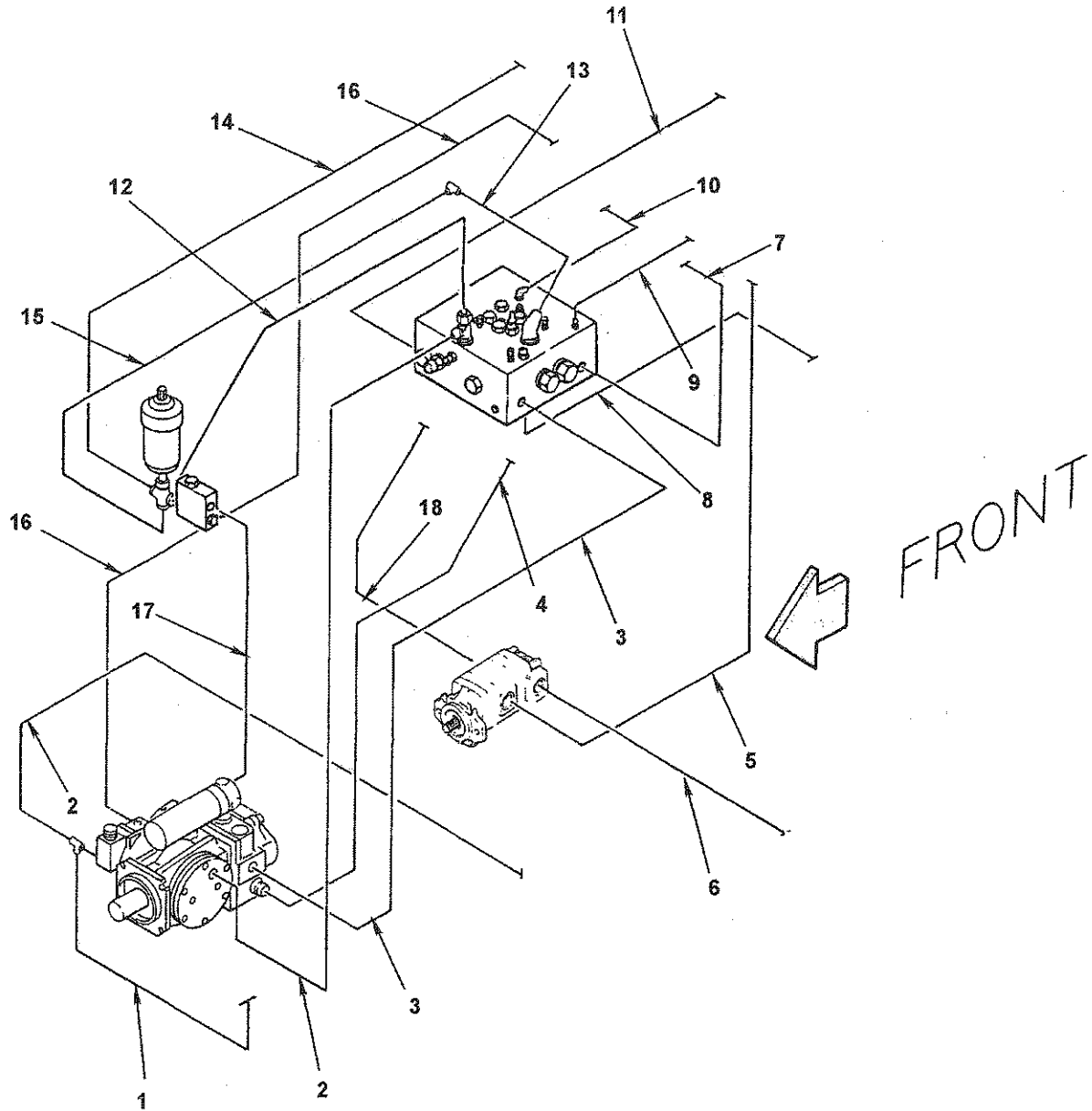
PLUNGER CYLINDER VALVE ASSEMBLY



PLUNGER CYLINDER VALVE ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	VLV0013120	PLUNGER CYL. VALVE ASSY COMP.	1	14	HYD5515070	ELBOW 16M X 16M JIC 90 DEG.	1
	KIT0013120	SEAL KIT-PLUNGER CYL. VALVE	1	15	VLVLKFCXDV	SUN LOGIC CARTRIDGE #5	2
2	VLV0028071	PLUNGER CYL. VALVE W/O FITTINGS	1		SEL0002006	SEAL KIT-SUN LOGIC CARTRIDGE	2
3	VLV1312000	PLUNGER CYL. VALVE BODY	1	16	VLVRPGCLCV	RELIEF VALVE CARTRIDGE	2
4	F 0006684	CONN. 6M O-RING X 4M JIC STR	5		SEL0003006	SEAL KIT-RELIEF VALVE CARTRIDGE	2
5	HYD5129020	CAP 1/4 JIC	6	17	VLVCOHBXFP	PILOT CLOSE CHECK CARTRIDGE	1
6	HYD7237020	PLUG 6M	5		SEL0017006	SEAL KIT-PILOT CLOSE CHECK CART.	1
7	HYD7237080	PLUG 16M	3	18	VLVNCCBLV	NEEDLE VALVE CARTRIDGE	1
8	HYD7237060	PLUG 12M	4		SEL0010006	SEAL KIT-NEEDLE VALVE CARTRIDGE	1
9	HYD5365080	ELBOW 16M O-RING X 16M JIC 45 DEG.	1	19	VLVLKJCXDV	LOGIC VALVE CARTRIDGE	2
10	HYD5515030	ELBOW 6M JIC X 6M ADJ. 90 DEG.	1		SEL0019006	SEAL KIT-LOGIC VALVE CARTRIDGE	2
11	HYD5105062	CONN. 12F JIC X 4M JIC STR	1	20	VLVRPECLQV	RELIEF VALVE CARTRIDGE	1
12	VLVCXHAXCV	CHECK VALVE CARTRIDGE	1		SEL0010006	SEAL KIT-RELIEF VALVE CARTRIDGE	1
	SEL0002006	SEAL KIT-CHECK VALVE CARTRIDGE	1	21	VLVCBGYLHV	COUNTERBALANCE VALVE	1
13	HYD5716060	TEE 12 JIC X 12M ADJ. STR THD	1		SEL0017006	SEAL KIT-COUNTERBALANCE VALVE	1

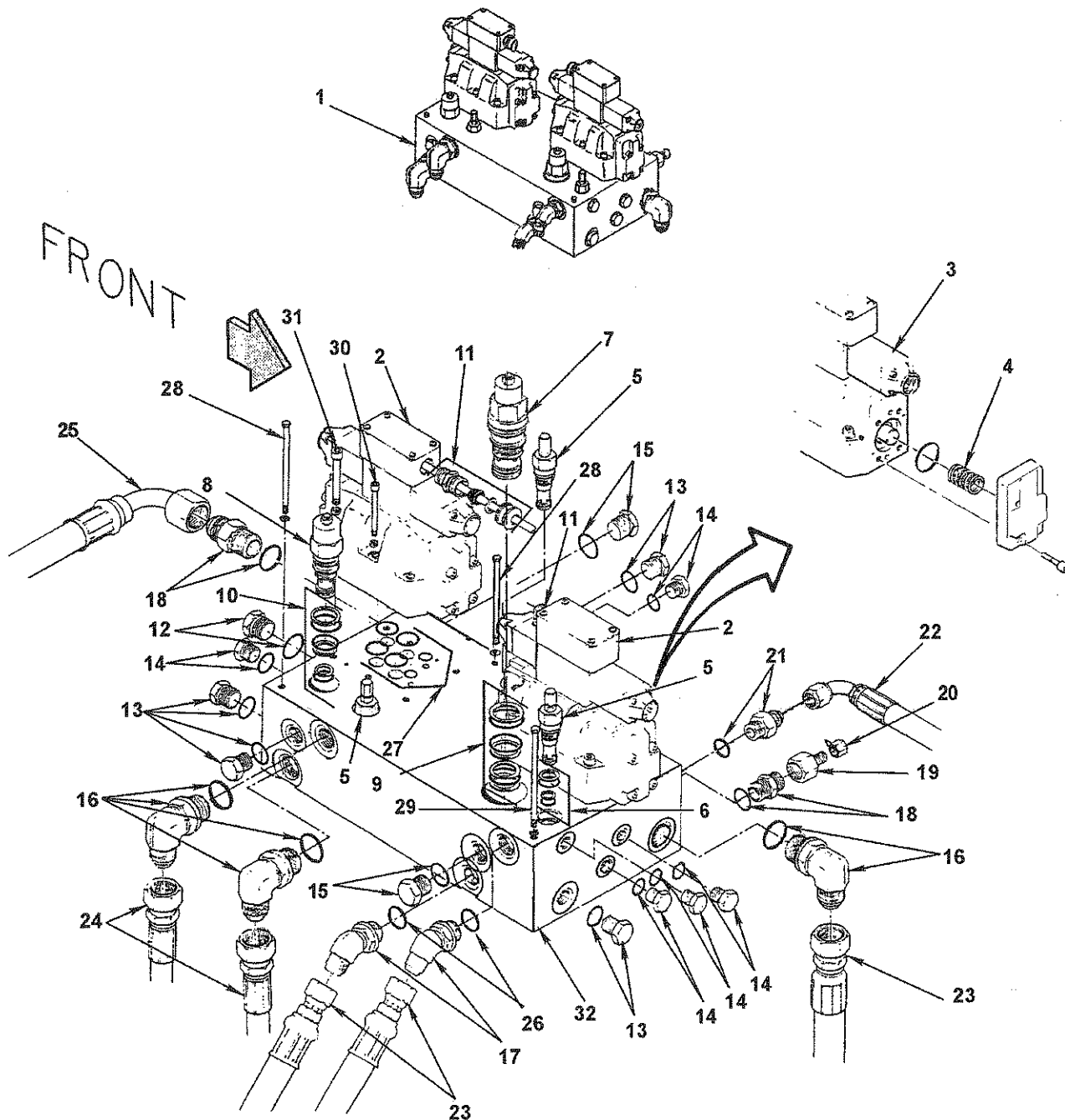
MAIN SYSTEM HOSE ASSEMBLIES



MAIN SYSTEM HOSE ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	HOS0023457	HOSE-OIL COOLER SUPPLY	1
2	HOS0025040	HOSE-PMP CASE DRAIN TO CK & RELF 2	2
3	HOS0024980	HOSE-PRESSURE RETRACE	1
4	HOS0023488	HOSE-PUMP SUCTION	1
5	HOS0023438	HOSE-FEED FORK MOTOR	1
7	HOS0024887	HOSE-PLUNGER CYLINDER	1
8	HOS0024984	HOSE-LEFT MAKE UP CYLINDER 54"	1
9	HOS0028188	HOSE-CONT. VAL TO 10M PRESS. GAG	1
10	TBE0024975	TUBE-PLUNGER VALVE PILOT	1
11	HOS0024889	HOSE-PLUNGER CYLINDER ROD END	1
12	HOS0022137	HOSE-10M PRESSURE GAUGE	1
13	HOS0024973	HOSE PLUNGER VALVE BULKHEAD	1
14	HOS0016624	HOSE-VALVE MANIFOLD PILOT	1
15	HOS0023460	HOSE-ACCUMULATOR DISCHARGE	1
16	HOS0015874	HOSE-PLUNGER CYLINDER	1
17	HOS0020543	HOSE-ACCUMULATOR CHARGE	1
18	HOS0024972	HOSE-PUMP SUCTION	1

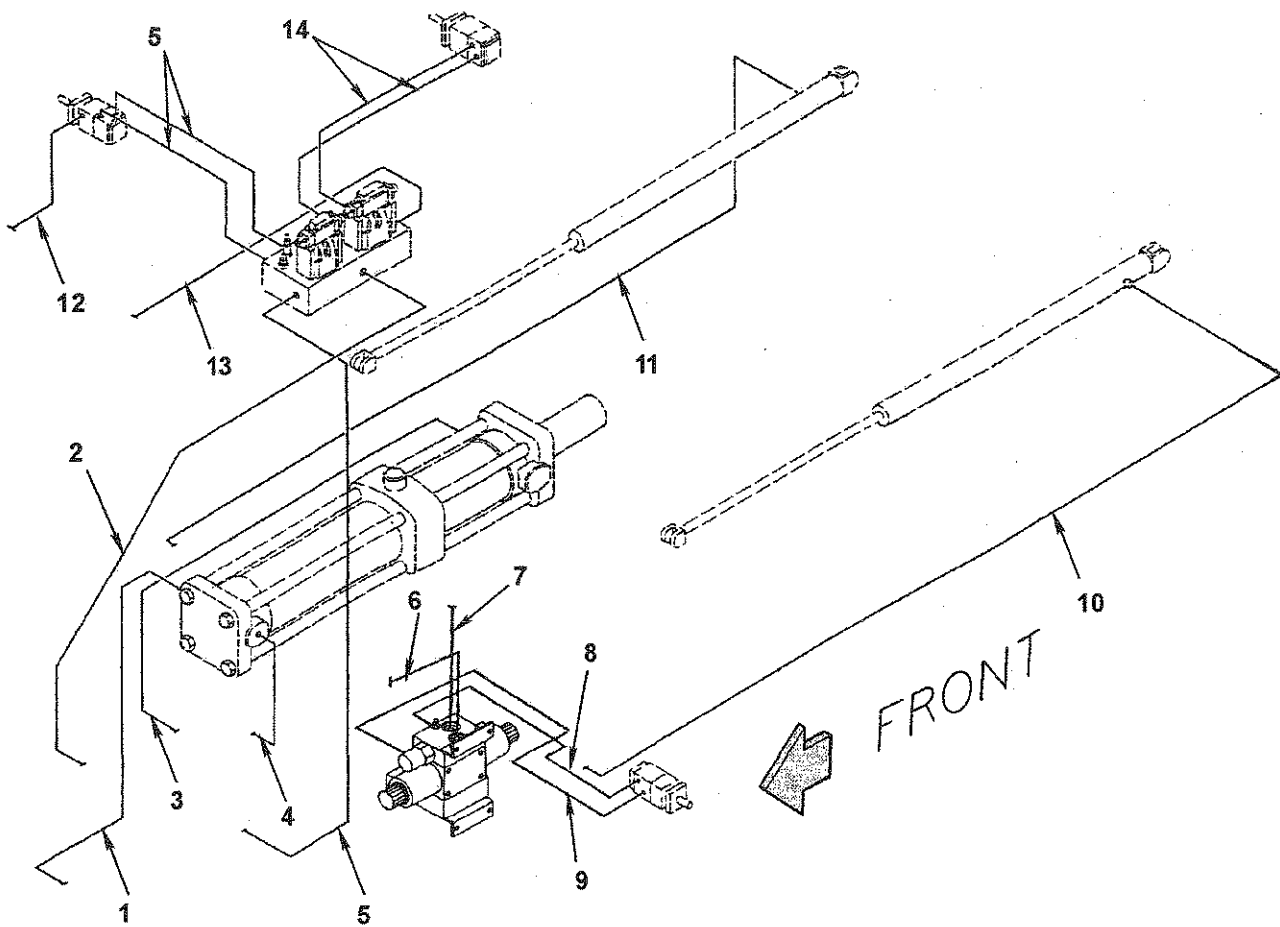
KNOTTER AND FEED FORK MANIFOLD VALVE/HOSE ASSEMBLIES



KNOTTER AND FEED FORK MANIFOLD VALVE/HOSE ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	VLV1730401	VALVE-KNOTTER/FEED COMPLETE	1	19	HYD5015062	CONN. 12F JIC X 4M JIC STR	1
2	VLV0000416	VALVE-RESERVOIR	2	20	HYD5129020	CAP 1/4 JIC	1
3	COI0035G12	SOLENOID COIL 12 VDC	4	21	HYD5315043	CONN. 1/2 JIC X 3/8 O-RING STR THD	1
	KIT046J515	SEAL KIT F/VLV046J515	1	22	HOS0016624	HOSE-VALVE MANIFOLD PILOT	1
	VLV046J515	VALVE 4WE6J5X/AG 12ND/5	2	23	HOS0023438	HOSE-FEED FORK MOTOR	3
4	SPG0011549	RETURN SPRING	4	24	HOS0016631	HOSE-KNOTTER DRIVE	2
5	VLV0000026	RELIEF VALVE CARTRIDGE	3	25	HOS0023435	HOSE-FEED KNOTER MANIFOLD RTRN	1
6	KIT0991010	SEAL KIT F/VLV0000026	3	26	KIT0000017	O-RING SEAL KIT F/VLV0017304	1
7	VLV1592CBG	COUNTER BALANCE VALVE	1	27	KIT0000010	SEAL KIT F/VLV0000416	2
8	VLV1592CBE	COUNTER BALANCE VALVE	1	28	SCC0030015	BOLT 3/8-16 X 4-1/2 GRD 5 HEX	2
9	KIT0000013	SEAL KIT F/VLV1592CBG	1		WLK0000375	WASHER 3/8 S/T LOCK	2
10	SEL0002006	SEAL KIT F/VLV1592CBE	1	29	SCC0030016	BOLT 3/8-16 X 5 GRD 5 HEX	1
11	CNR0000194	3/8 TO 1/2 CONNECTOR	2		WLK0000375	WASHER 3/8 S/T LOCK	1
12	HYD7237060	HEX HD PLUG 3/4 O-RING PLTD	1	30	SCS0000107	BOLT 1/4 X 2-1/4 NC SOC. HD	4
13	HYD7237040	HEX HD PLUG 1/2 O-RING PLTD	4		WAS0000025	LOCKWASHER 1/4 HIGH COLLAR	4
14	HYD7237030	HEX HD PLUG 3/8 O-RING PLTD	5	31	SCS0000307	BOLT 3/8-16 X 2-1/4 SOC. HD PLTD	8
15	HYD7237050	HEX HD PLUG 5/8 O-RING PLTD	2		WAS0000107	LOCKWASHER 3/8 HIGH COLLAR	3
16	HYD5515060	ELBOW 3/4 JIC X 3/4 O-RING 90 DEG	3		WLK0000375	WASHER 3/8 S/T LOCK	5
17	HYD5365060	ELBOW 12M JIC X 12M ADJ 45 DEG	2	32	VLV0017304	FEEDER VALVE MANIFOLD BODY	1
18	HYD5315060	CONN. 12M O-RING X 12M JIC STR	2				

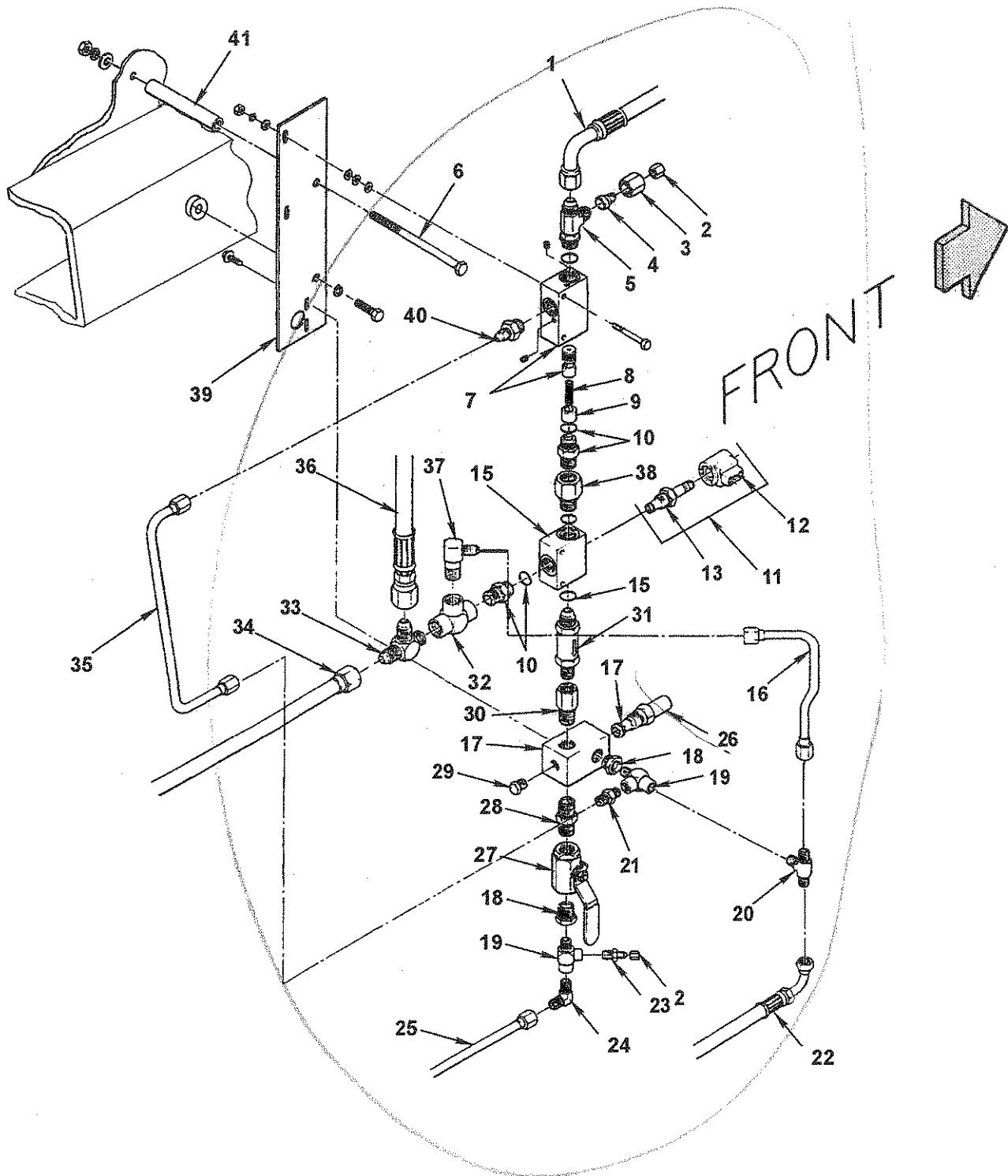
PLUNGER, FEEDER AND KNOTTER HOSE ASSEMBLIES



PLUNGER, FEEDER AND KNOTTER HOSE ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	HOS0015874	HOSE-PLUNGER CYLINDER	1
2	HOS0016624	HOSE-VALVE MANIFOLD PILOT	1
3	HOS0024889	HOSE-PLUNGER CYLINDER ROD END	1
4	HOS0024887	HOSE-PLUNGER CYLINDER	1
5	HOS0032166	HOSE-FEED FORK MOTOR	1
6	HOS0021436	HOSE-FEEDER MOTOR SUPPLY	1
7	HOS0016649	HOSE-RETURN FEEDER VALVE	1
8	HOS0021436	HOSE-FEEDER MOTOR SUPPLY	1
9	HOS0021435	HOSE-FEEDER MOTOR HYD	1
10	HOS0023451	HOSE-LH MAKE UP CYLINDER BASE	1
11	HOS0023452	HOSE-RH MAKE UP CYLINDER BASE	1
12	HOS0023455	HOSE-PRESSURE SWITCH	1
13	HOS0023435	HOSE-FDR KNTR MANIFOLD RETURN	1
14	HOS0016631	HOSE-KNOTTER DRIVE	2

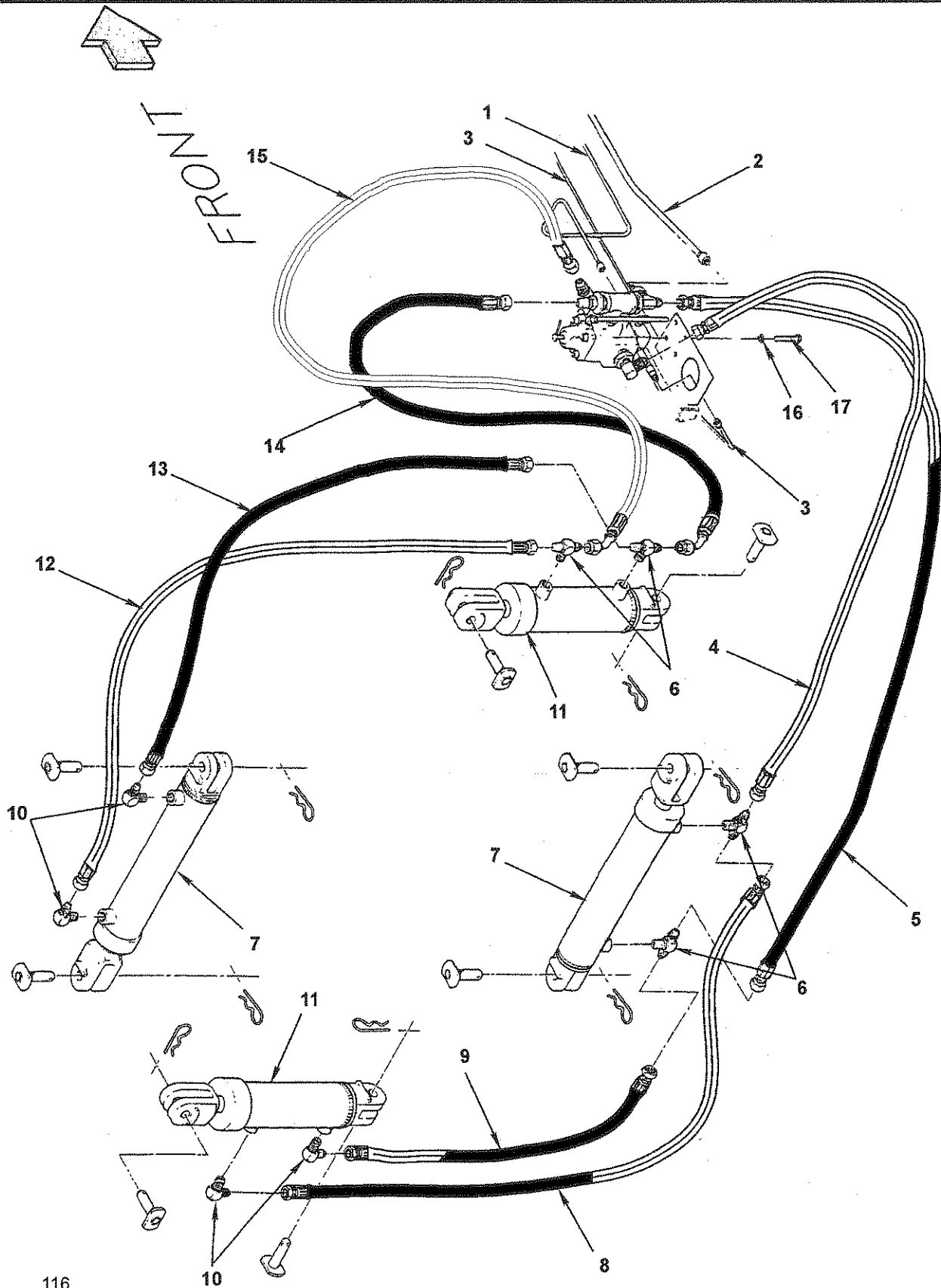
TENSION CONTROL VALVE ASSEMBLIES



TENSION CONTROL VALVE ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	HOS0016655	HOSE-TENSION CONTROL PRESSURE	1	23	HYD5205022	CONN. 1/4 JIC X 1/4 NPT M	1
2	HYD5129020	CAP 1/4 JIC	2	24	F 0006638	ELBOW 3/8 JIC X 1/4 NPT 90 DEG. M	1
3	HYD5105040	3-PIECE NUT 1/2	1	25	TBE0023718	TUBE-FRONT TENSION PRESSURE	1
4	HYD5015042	TUBE REDUCER 1/2 TO 1/4 JIC	1	26	VLV0000028	VALVE CARTRIDGE	1
5	HYD5716040	RUNNING TEE 1/2 JIC X 1/2 O-RING	1	27	VLV0002005	1/2 BALL VALVE STEEL BODY	1
6	SCC0030017	BOLT 3/8 X 5-1/2 NC GRD 5 PLTD	1	28	HYD3069040	NIPPLE 1/2 NPT HEX STEEL	1
7	VLV0015004	BYPASS VALVE BODY	1	29	HYD3159020	PIPE PLUG 1/4 HEX STEEL	2
	VLV0015006	BYPASS VALVE SPOOL	1	30	HYD0011086	PIPE ADAPTER 1/2 X 3/8	1
	SCC0010007	BOLT 1/4 X 2-1/4 NC GRD 5 PLTD	2	31	VLV0000708	CHECK VALVE 1/2"	1
	WCT0000250	WASHER 1/4 FLAT PLTD	8	32	HYD3709040	TEE 1/2 NPT FEMALE STEEL	1
	WLK0000250	WASHER 1/4 LOCK PLTD	2	33	HYD5755050	RUNNING TEE 5/8 JIC X 1/2 NPT M	1
	NCH0000250	NUT 1/4 NC HEX PLTD	2	34	TBE0023717	TUBE-FRONT TENSION RETURN	1
8	F 0000169	COMPRESSION SPRING	1	35	TBE0023711	TUBE-TENSION SOLENOID BYPASS	1
9	VLV0015005	SPOOL SPRING GUIDE	1	36	HOS0023454	HOSE-TENSION VALVE RETURN	1
10	HYD3249044	ADAPTER 1/2 O-RING X 1/2 NPT M	2	37	F 0006673	ELBOW 3/8 JIC X 1/2 NPT 90 DEG. M	1
11	VLV5081812	SOLENOID VLV & CART. F/TENS CTRL	1	38	HYD3269044	ADAPTER 1/2 O-RING X 1/2 NPT F	1
12	SOL0320617	SOLENOID ONLY F/VLV5081812	1	39	MNT0023389	TENSION CONTROL VALVE MOUNT	1
13	VLV5081812	VLVE CARTRIDGE ONLY F/VLV5081812	1		SCC0030001	3/8 X 3/4 NC GRD 5 PLTD	1
14	VLV0022295	TENSION SOLENOID VLV BODY	1		WLK0000375	WASHER 3/8 MED. LOCK PLTD	2
15	HYD7629040	O-RING 1/2" DIA.	1	40	F 0006989	CONN. 3/8 JIC X 1/2 O-RING STR THD	1
16	TBE0023712	TUBE-TENSION VALVE BY-PASS	1	41	SPC0023388	TENSION CONTROL VLV MNT SPACER	1
17	VLV0000027	RELIEF VALVE 2150 STEEL BODY	1		WCT0000375	WASHER 3/8 FLAT PLTD	1
	SMS0000172	BOLT 1/4 X 3/4 NC WHIZ PLTD	2		WLK0000375	WASHER 3/8 MED. LOCK PLTD	2
18	HYD3109042	PIPE BUSHING 1/2 X 1/4 STEEL	2		NCH0000375	NUT 3/8 NC HEX PLTD	1
19	HYD3759020	RUNNING TEE 1/4 NPT M STEEL	1		SAL9000053	TENSION CONTROL VALVE ASSY	
20	FT 0000220	BRANCH TEE 3/8 JIC X 1/4 NPT M	1			(INCLUDES 2-6, 8-43, 45-49)	
21	FT 0000219	CONN. 3/8 JIC X 1/4 NPT M	1				
22	HOS0023455	HOSE-FEED MOTOR CASE DRAIN	1				

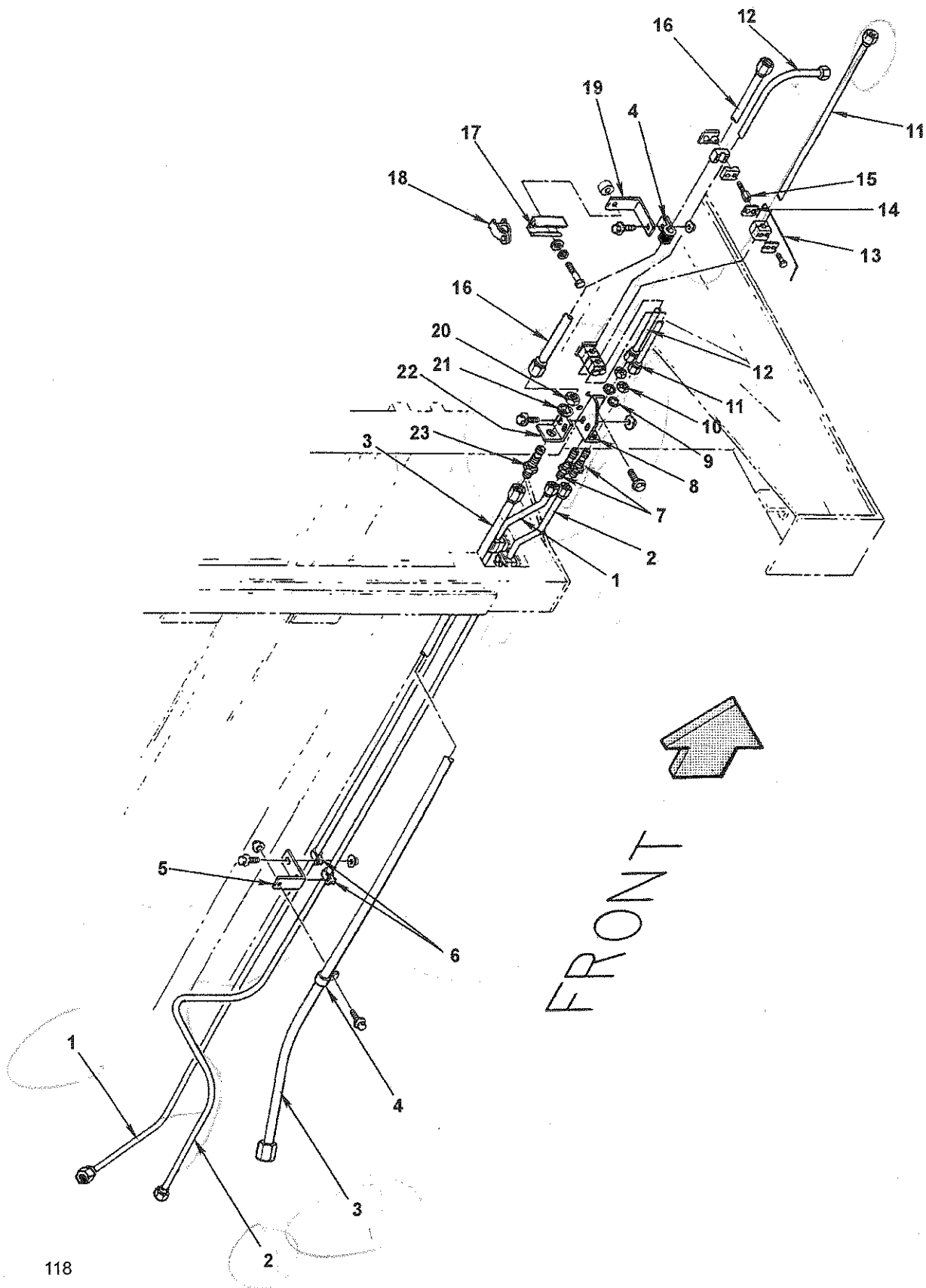
TENSION CONTROL TUBE ASSEMBLIES



TENSION CONTROL TUBE ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	TBE0023714	TUBE-REAR TENSION PRESSURE	1
2	TBE0023715	TUBE-REAR TENSION RETURN	1
3	TBE0023716	TUBE-REAR TENSION PILOT	1
4	HOS0023467	HOSE-ROD END BTM TENSION CYL	1
5	HOS0023466	HOSE-BASE END BTM TENSION CYL	1
6	HYD5605060	BRNCH TEE 3/4 M X 12M JIC X 12 M JIC	4
7	CYL0TC3516	CYLINDER TC 3.5 X 16 MODIFIED	2
8	HOS0020947	HOSE-TC STYLE TENS CYL AFT 2/87	1
9	HOS0020948	HOSE-TC STYLE TENS CYL AFT 2/87	1
10	HYD5405060	3/4 JIC X 3/4 NPT M 90 ELBOW	4
11	CYL00TC408	CYLINDER TC 4 X 8 MODIFIED	2
12	HOS0015761	HOSE TENS CONTROL CYL 49.5	1
13	HOS0015762	HOSE TENS CONTROL CYL 42	1
14	HOS0023464	HOS-BASE END RH TENSION CYL	1
15	HOS0023465	HOS-ROD END RH TENSION CYL	1
16	WLKM100120	WASHER 12MM LOCK	2
17	SCCM112065	BOLT 12-8.8MM C 65MM HEX PLTD	2

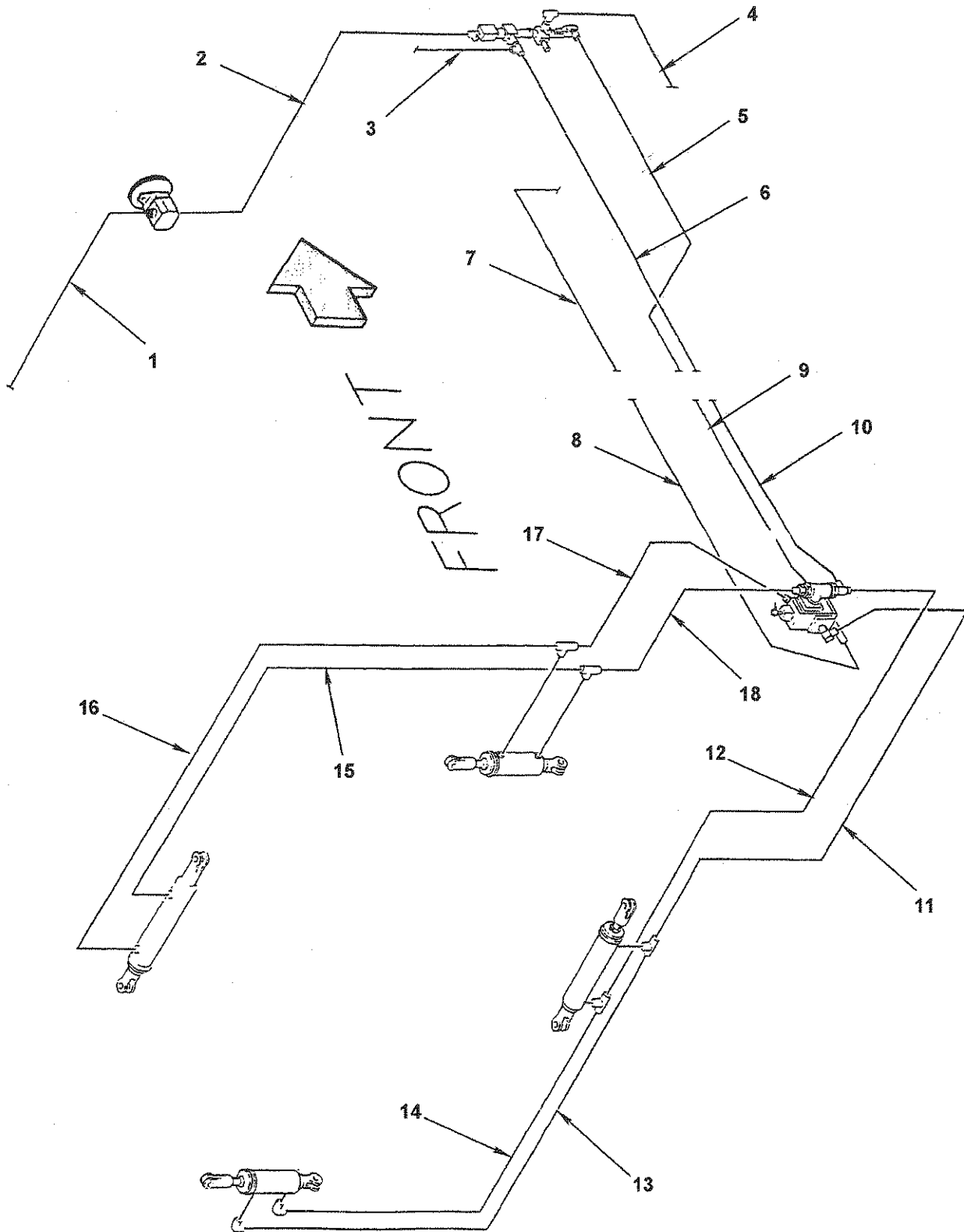
TENSION CONTROL TUBE ASSEMBLIES



TENSION CONTROL TUBE ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	TBE0023716	TUBE-REAR TENSION PILOT	1	14	PLT10951SP	SAFETY PLATE	2
2	TBE0023714	TUBE-REAR TENSION PRESSURE	1	15	SMS10951SP	BOLT STACK	4
3	TBE0023715	TUBE-REAR TENSION RETURN	1	16	TBE0023717	TUBE-FRONT TENSION RETURN	1
4	CLP7701158	HOSE CLAMP	2	17	MNT0020255	UNISTRUT CHANNEL	1
	SMS0000172	BOLT 1/4 X 3/4 NC WHIZ PLD	2		WCT0000375	WASHER 3/8 FLAT	1
	NMS0000250	NUT 1/4 NC FLG WHIZ	2		WLK0000375	WASHER 3/8 S/T LOCK	1
5	BKT0031949	TENSION RETURN TUBE ANCHOR BKT	1		SCC0030002	BOLT 3/8-16 X 1 GRD 5 HEX	1
	SMS0000172	BOLT 1/4 X 3/4 NC WHIZ PLD	1	18	CLP0100150	1-1/2 HYDRA ZORB CLAMP	1
	NMS0000250	NUT 1/4 NC FLG WHIZ	1	19	BKT0031949	TENSION RETURN TUBE ANCHOR BKT	1
6	CLP7701154	INSULATED HOSE CLAMP	2		SMS0000184	BOLT 5/16-18 X 3/4 FLG WHIZ	1
7	HYD5325030	BULKHEAD UNION 3/8 JIC	2		NMS0000117	NUT 5/16 NC FLG WHIZ LOCK	1
8	BKT0018160	BULKHEAD BRACKET 3/8	2	20	HYD5924050	BULKHEAD NUT 5/8	1
	SMS0000184	BOLT 5/16-18 X 3/4 FLG WHIZ	2	21	WIS0007500	WASHER 3/4 INT. STAR	1
9	WIS0005625	WASHER 9/16 INT STAR PLTD	2	22	BKT0018013	BULKHEAD BRACKET 5/8 TUBE	1
10	HYD5924030	BULKHEAD NUT 3/8	2		SMS0000184	BOLT 5/16-18 X 3/4 FLG WHIZ	2
11	TBE0023718	TUBE-FRONT TENSION PRESSURE	1		NMS0000117	NUT 5/16 NC FLG WHIZ LOCK	2
12	TBE0023719	TUBE-FRONT TENSION PILOT	1	23	HYD5325050	BULKHEAD UNION 5/8 JIC	1
13	CLP0010951	CLAMP 3/8 HYCON TUBE	6				
	SCC0010003	BOLT 1/4-20 X 1-1/4 GRD 5 HEX	8				

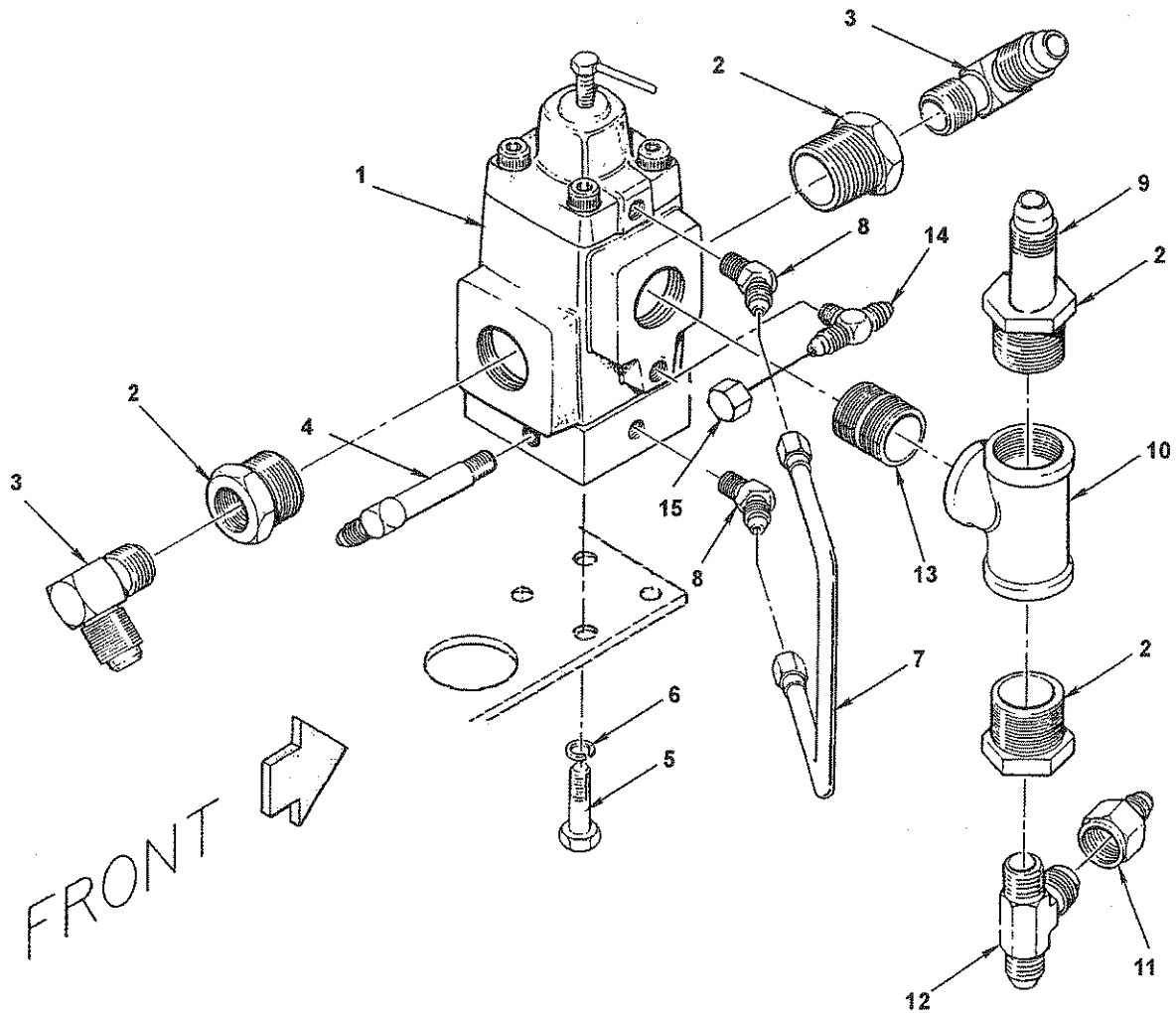
TENSION SYSTEM HOSE ASSEMBLIES



TENSION SYSTEM HOSE ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	HOS0023494	HOSE-TENSION PUMP SUCTION	1
2	HOS0016655	HOSE-TENSION CONTROL PRESSURE	1
3	HOS0025038	HOSE-TENSION REGULATOR TO TANK	1
4	HOS0023455	HOSE-FEED MOTOR CASE DRAIN	1
5	TBE0023718	TUBE-FRONT TENSION PRESSURE	1
6	TBE0023717	TUBE-FRONT TENSION RETURN	1
7	TBE0023719	TUBE-FRONT TENSION PILOT	1
8	TBE0023716	TUBE-REAR TENSION PILOT	1
9	TBE0023714	TUBE-REAR TENSION PRESSURE	1
10	TBE0023715	TUBE-REAR TENSION RETURN	1
11	HOS0023467	HOSE-ROD END BTM TENSION CYL	1
12	HOS0023466	HOSE-BASE END BTM TENSION CYL	1
13	HOS0020947	HOSE-TC STYLE TENS CYL AFT 2/87	1
14	HOS0020948	HOSE-TC STYLE TENS CYL AFT 2/87	1
15	HOS0015762	HOSE TENS CONTROL CYL 42	1
16	HOS0015761	HOSE TENS CONTROL CYL 429.5	1
17	HOS0023465	HOS-ROD END RH TENSION CYL	1
18	HOS0023464	HOS-BASE END RH TENSION CYL	1

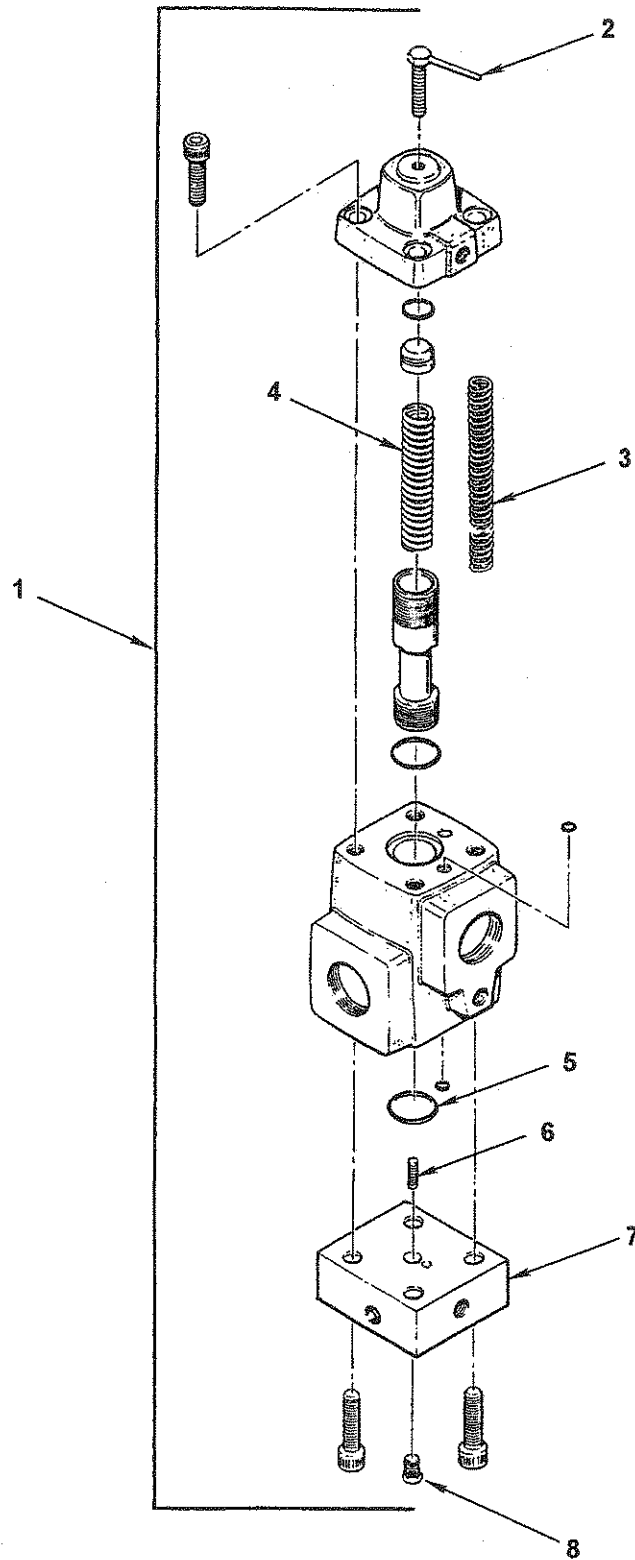
UNLOADER VALVE COMPONENTS



UNLOADER VALVE COMPONENTS

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	VLV0104000	TENSION UNLOADER VALVE (BREAKDOWN PAGE 128)	1
2	PPE1250750	BUSHING 1-1/4 X 3/4 HEX BLACK STEEL	3
3	HYD5405060	3/4 JIC X 3/4 NPT 90 DEG MALE ELBOW	2
4	HYD2501L65	3/8 JIC X 1/4 NPT 90 XXL ELBOW	1
5	SCCM112065	BOLT 12-8.8 MM X 65MM HEX PLTD	2
6	WLKM100120	WASHER 12MM LOCK	2
7	TBE0024088	TENS UNLOADER VLV TRANSFR TUBE	1
8	HYD5355030	3/8 JIC X 1/4 NPT 45 M ELBOW	2
9	HYD5205060	3/4 JIC X 3/4 NPT MALE CONN	1
10	PPE0041250	TEE 1-1/4 BLACK STEEL	1
11	HYD5015060	3/4 TO 5/8 JIC TUBE REDUCER	1
12	HYD5755060	RUN TEE 3/4 JIC X 3/4 NPT M	1
13	PPE0012500	CLOSE NIPPLE 1-1/4 XH BLACK STEEL	1
14	FT 0000220	BRANCH TEE 3/8 JIC X 1/4 NPT M	1
15	HYD5129030	CAP 3/8 JIC	1

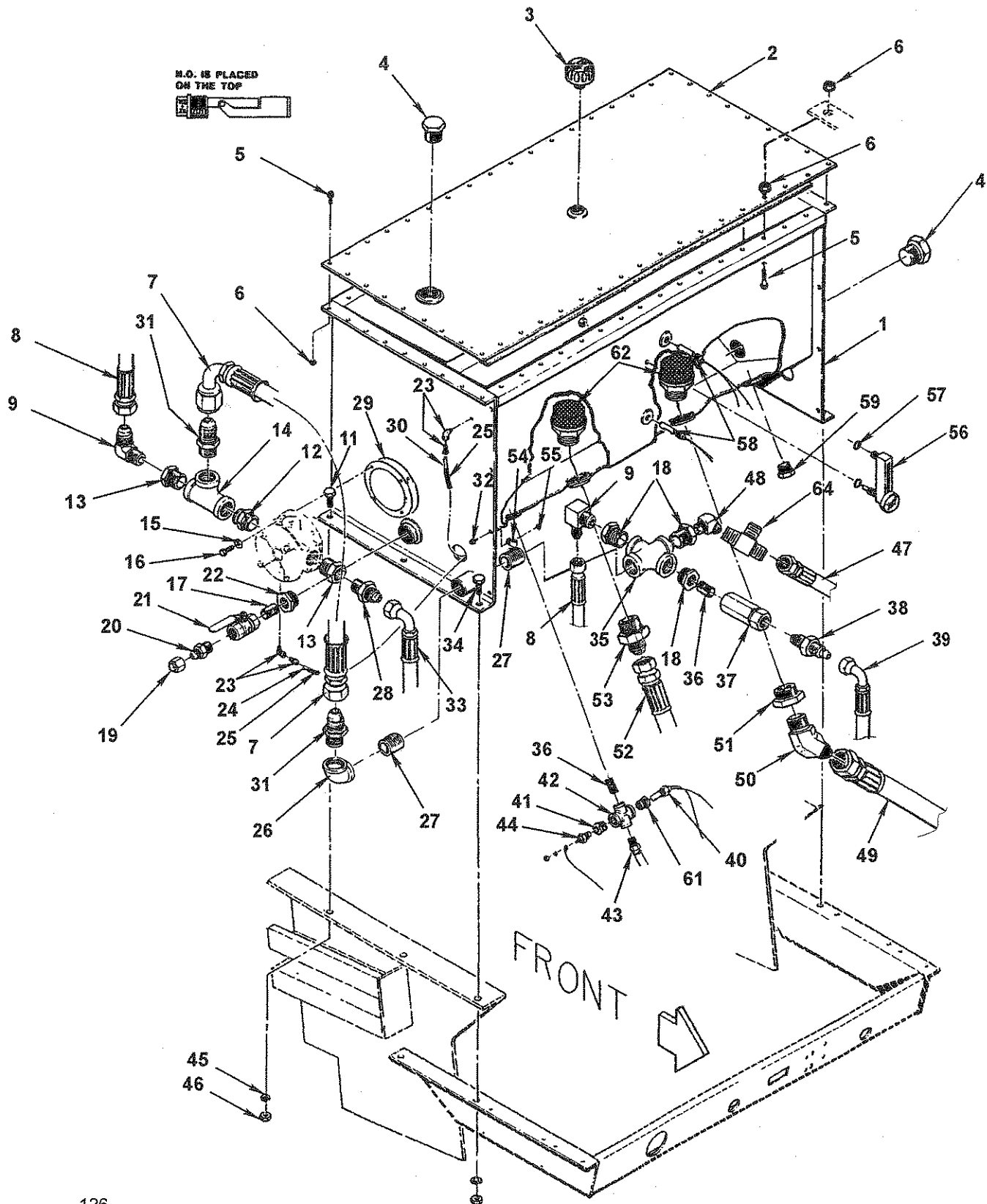
UNLOADER VALVE COMPONENTS



UNLOADER VALVE COMPONENTS

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	VLV0104000	MANUAL TENSION UNLOADER VALVE	1
2	VLV0024086	MANUAL ADJUSTMENT BOLT	1
3	SPG0025617	UNLOADER VLV SECONDARY SPRING	1
4	SPG0025616	UNLOADER VLV PRIMARY SPRING	1
5	RNG2222V90	O-RING VITON 90 DURO	1
6	VLV0017225	UNLOADER VALVE PISTON	1
7	VLV0030135	UNLOADER VALVE PILOT HOUSING	1
8	HYD3159010	PIPE PLUG 1/8 HEX STEEL	1
9	SEL9511004	O-RING SEAL KIT	1

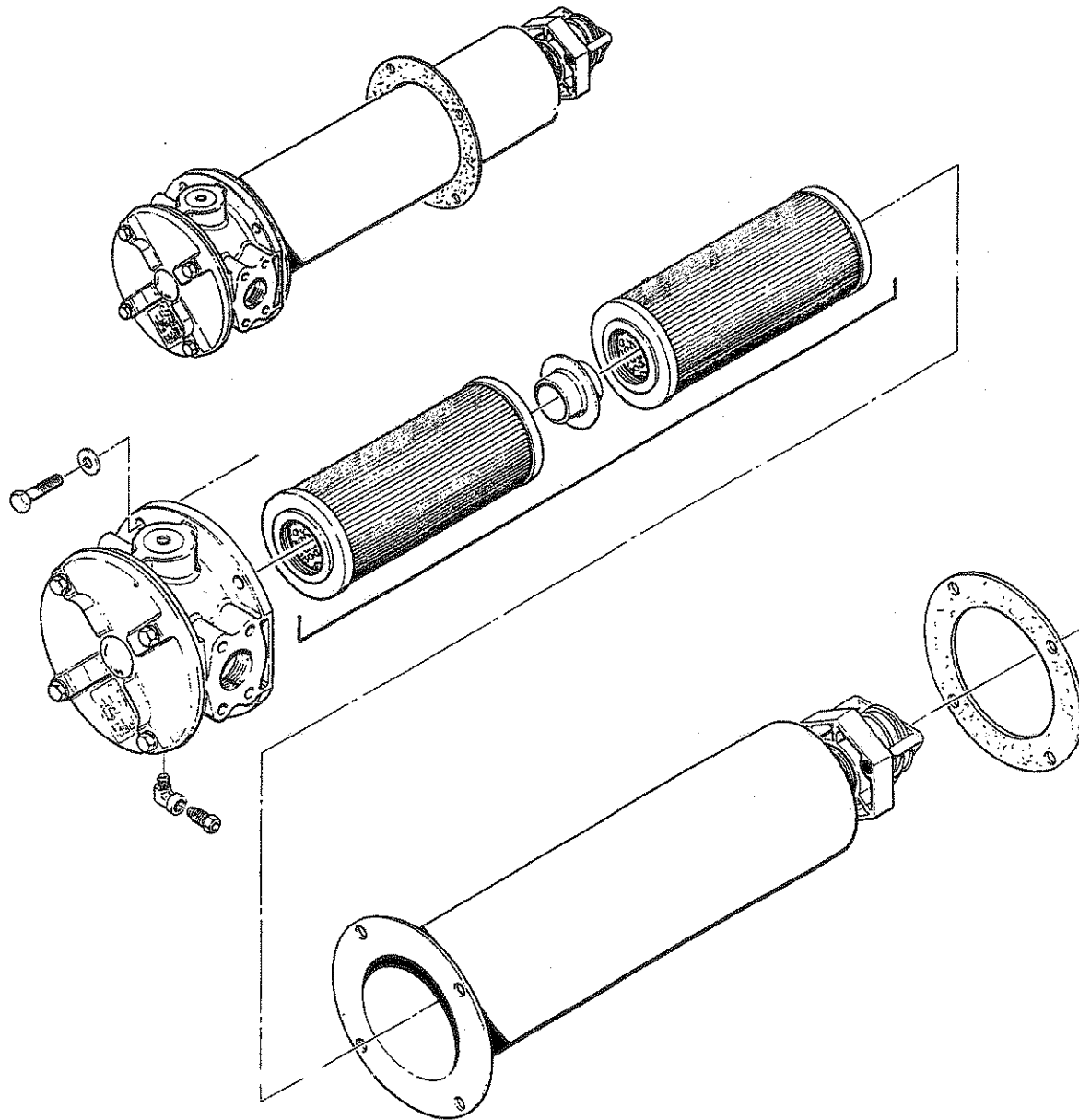
RESERVOIR ASSEMBLY



RESERVOIR ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	TNK0030831	TANK, HYDRAULIC OIL	1	33	HOS0025038	HOSE-TENSION REGULATOR TO TANK	1
2	TNK0015455	COVER, HYDRAULIC TANK	1	34	SCC0050004	BOLT 1/2-13 X 1-1/2 GRD 5 HEX	4
3	FIL1731101	BREATHER FILTER, HYD TANK	1	35	PPE0051125	CROSS 1-1/4 BLACK MALE PIPE	1
4	HYD3159022	PIPE PLUG 1-1/2 HEX STEEL	2	36	PPE0000750	3/4 CLOSE NIPPLE BLACK STEEL	2
5	SMS0000177	BOLT 5/16-18 X 1 FLG WHIZ PLD	50	37	VLV0075005	CHECK VALVE 3/4 X 5LB	1
6	NMS0000117	NUT 5/16 NC FLG WHIZ LOCK	52	38	HYD5205060	CONN. 3/4 JIC X 3/4 NPT M	1
7	HOS0024955	HOSE-SYSTEM RETURN TO FILTER	1	39	HOS0025040	HOSE-RT PUMP CASE DRAIN-CHK VLV	1
8	HOS0023435	HOSE-FEED KNOTTER MANIFOLD RTN	2	40	THM0018054	220F TEMP WIRING HARNESS	1
9	HYD5405060	12M JIC X 3/4 NPT 90 DEG	2	41	PPE0750375	BUSHING 3/4 X 3/8 HEX STEEL	1
10	HYD5205120	CONN 1-1/4 JIC X 1-1/2 NPT	1	42	PPE0051750	3/4 ST CROSS BLACK STEEL	1
11	SCC0050003	BOLT 1/2-13 X 1-1/4 GRD 5 HEX	2	43	HOS0023494	HOSE TENSION PUMP SUCTION	1
12	HYD3069081	NIPPLE 1-1/2 STEEL PIPE HEX	1	44	ELC0000334	SENDING UMIT- HYD TEMP	1
13	HYD3109096	PIPE BUSHING 1-1/2 X 3/4 STEEL	2	45	WLK0000500	WACHER 1/2 LOCK PLTD	6
14	PPE0415300	TEE 1-1/2 BLK MAL 300#	1	46	NCH00000500	HEX NUT 1/2 NC PLTD	6
15	WAS0093781	WASHER 3/8 THREAD SEALING	4	47	HOS0016649	HOSE-RETUN FEEDER LALVE	1
16	SCC0030004	BOLT 3/8-16 X 1-1/2 GRD 5 HEX	4	48	HYD5355060	3/4 JIC X 3/4 NPT 45M	1
17	PPE0001000	1" CLOSE NIPPLE BLACK STEEL	1	49	HOS0023488	HOSE, SUND. PUMP SUCTION	1
18	HYD3109086	PIPE BUSHING 1-1/4 X 3/4 STEEL	3	50	HYD5355121	ELBOW 1-1/2 JIC X 1-1/2 NPT 45M	1
19	HYD5129060	CAP NUT 12F JIC	1	51	PPE2001500	BUSHING, 2M X 1-1/2 HEX STEEL	1
20	F 0006675	ADAPTER 12M JIC X 1M SY	1	52	HOS0024972	HOSE-WESTERN PUMP SUCTION	1
21	VLV0006001	VALVE 1" BALL BRASS	1	53	5205092	CONN. 1-1/2 JIC X 2 NPT M	1
22	PPE1501000	1-1/2 X 1 HEX BUSHING	1	54	CLP0001111	CLAMP 5/8W X 11/32 HOLD	1
23	F 0001441	CONN 1/8NPT M X 1/4 ELBOW W/NUT	2	55	NMS0000250	NUT 1/3 WHIZ 1/4 CLAOC	3
24	F 0007400	TUBING 1/8 NYLAFLOW TYPE H	A/R	56	GAG0006451	GAUGE-THERMOMETER SIGHT (INCLUDES 57 & 1	1
25	AO 0000313	LOOM FLEX GUARD HI TEMP 5/16	A/R				
26	PPE1259000	1-1/4 X 90 DEG BLACK ELBOW	1	57	HYD7629040	1/2 O-RING	2
27	PPE0012500	1-1/4 CLOSE NIPPLE STEEL	2	58	SWI1396024	SWITCH - LIWUID LEVEL	2
28	HYD5205056	CONN 5/8 JIC X 3/4 NPT M	1	59	HYD3159060	PIPE PLUG 3/4 HEX STEEL	1
29	GSK0000RG4	GASKET, FILTER HOUSING	1	60	NFJ0005000	JAM NUT 1/2 NF HEX	2
30	PPE0750500	3/4 X 1/2 BUSHING BLACK MALL	1	61	SCR3001592	SCREEN 3" SUCTION	2
31	HYD5205100	CONN 1-1/4 JIC 1-1/4 NPT M	1	62	BAF0030832	BAFFLE - HYD TANK (NOT SHOWN)	1
32	SMS0000172	BOLT 1/4-20 X 3/4 FLG WHIZ	3	63	SMS0000815	BOLT 5/16-18 X 1-1/4 FLG WHIZ	2

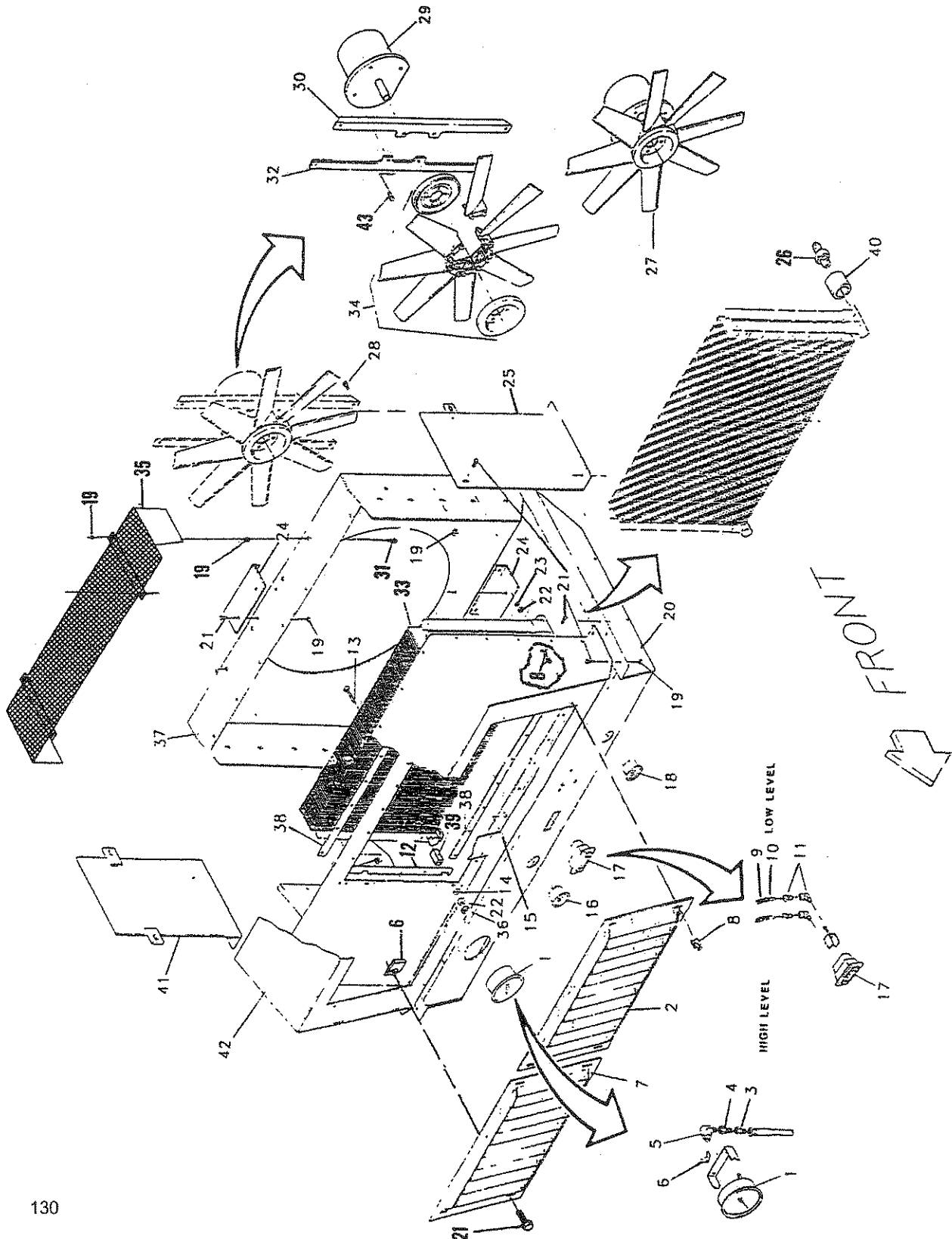
MAIN SYSTEM HYDRAULIC FILTER COMPONENTS



MAIN SYSTEM HYDRAULIC FILTER COMPONENTS

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	FIL0001592	FILTER - MAIN SYSTEM HYDRAULIC (INC 4 & 6)	
2	SCC0030004	BOLT 3/8-16 X 1-1/2 NC HEX PLTD	4
3	WAS0093781	THREAD SEALING WASHER	4
4	KIT003000	ELEMENT KIT (2 ELEMENT AND CONN)	1
5	F 0001441	CONN. 1/8 NPT M X 1/4 ELBOW W/NUT	1
6	GSK0000RG4	GASKET - FILTER HOUSING	1

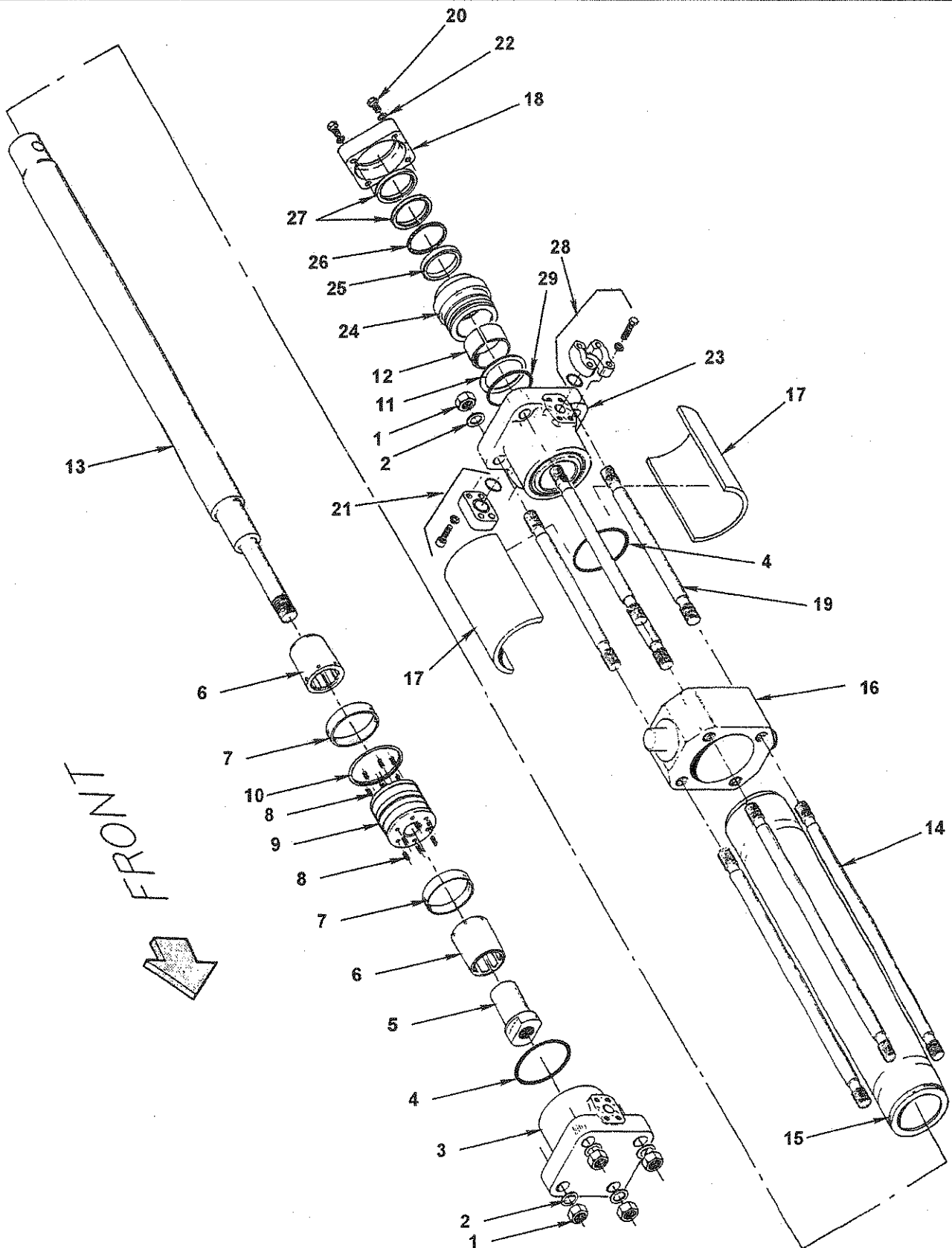
OIL COOLING SYSTEMS AND GAUGE PANEL ASSEMBLIES



OIL COOLING SYSTEMS AND GAUGE PANEL ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	GAG2335010	GAUGE LIQ FILL HYD 10000 PSI 4"	1	23	WLK0000313	WASHER 5/16 S/T LOCK	4
2	GRL0023379	OIL COOLER GRILL (SPEC. LEFT)	1	24	MNT0023349	OIL COOLER FAN MOUNT	2
3	HYD5255022	FITTING 1/4F X 1/4M JIC SOLID STR	1	25	SHD0023373	LEFT FAN SHIELD	1
4	HYD0010000	PULSATION DAMPENER	1	26	F 0006675	12M JIC X 1M ST ADAPTER	2
5	HYD3409020	STREET ELBOW 1/4 X 90	1	27	FAN5002147	FAN & MTR ASSY F/OIL COOLER	1
6	CLP0411001	NUT 5/16 U-CLIP	4	28	SCC0020001	BOLT 5/16-18 X 3/4 GRD 5 HEX	4
7	GRL0023379	OIL COOLER GRILL (SPEC. RIGHT)	1	29	FAN5000211	FAN MOTOR ONLY	1
8	FST0010401	MED DUTY FLDING HANDLE FASTNER	2	30	SUP0233770	LEFT OIL COOLER FAN MTR MOUNT	1
9	AO 0000313	LOOM-FLEX GUARD HI TEMP 5/16 (SPECIFY LENGTH)	A/R	31	SMS0000177	BOLT WHIZ 5/16 X 1	4
10	F 0007400	TUBING 1/8 NYLAFLOW-TYPE H 32"	1	32	SUP0233771	RIGHT OIL COOLER FAN MTR MOUNT	1
11	F 0001441	CONN. 1/8 NPT M X 1/4 ELBOW W/NUT	1	33	CLR21133S1	OIL COOLER	1
12	SPC0023370	SPACER - HEAT EXCHANGER	2	34	FAN5000212	BLADE ASSY - COOLER FAN 21"	1
13	CRB3130225	BOLT 5/16-18 X 2-1/4 GRD 5 CARRIAGE	4	35	GRD0023386	GUARD - FAN OIL COOLER	1
14	WCT0000313	WASHER 5/16 FLAT	4	36	NCE0000313	NUT 5/16 NC ESNA PLTD	4
15	RIV0000604	POP RIVET SS64D	26	37	SHR0023371	OIL COOLER FAN SHROUD	1
16	GAG0082112	GAUGE VOLTAGE METER 12V NEG	1	38	SPC0017429	SPACER - HEAT EXCHANGER	2
17	HYD0162037	INDICATOR - REMOTE HYDRAULIC	1	39	CLR0002094	MOUNTING BLOCK - OIL COOLER	4
18	GAG0082115	GAUGE - OIL TEMP	1	40	STO0025075	OIL COOLER FAN SHROUD AIR STOP	2
19	NMS0000117	NUT 5/16 NC FLG WHIZ LOCK	27	41	SHD0023375	RIGHT FAN SHIELD	1
20	MNT0023349	OIL COOLER MOUNT	1	42	SHR0023365	OIL COOLER SHIELD	1
21	SMS0000184	BOLT 5/16-18 X 3/4 FLANGE WHIZ	22	43	SMS0000181	BOLT 3/8 X 3/4 WHIZ	4
22	NCH0000313	NUT 5/16 NC HEX	4				

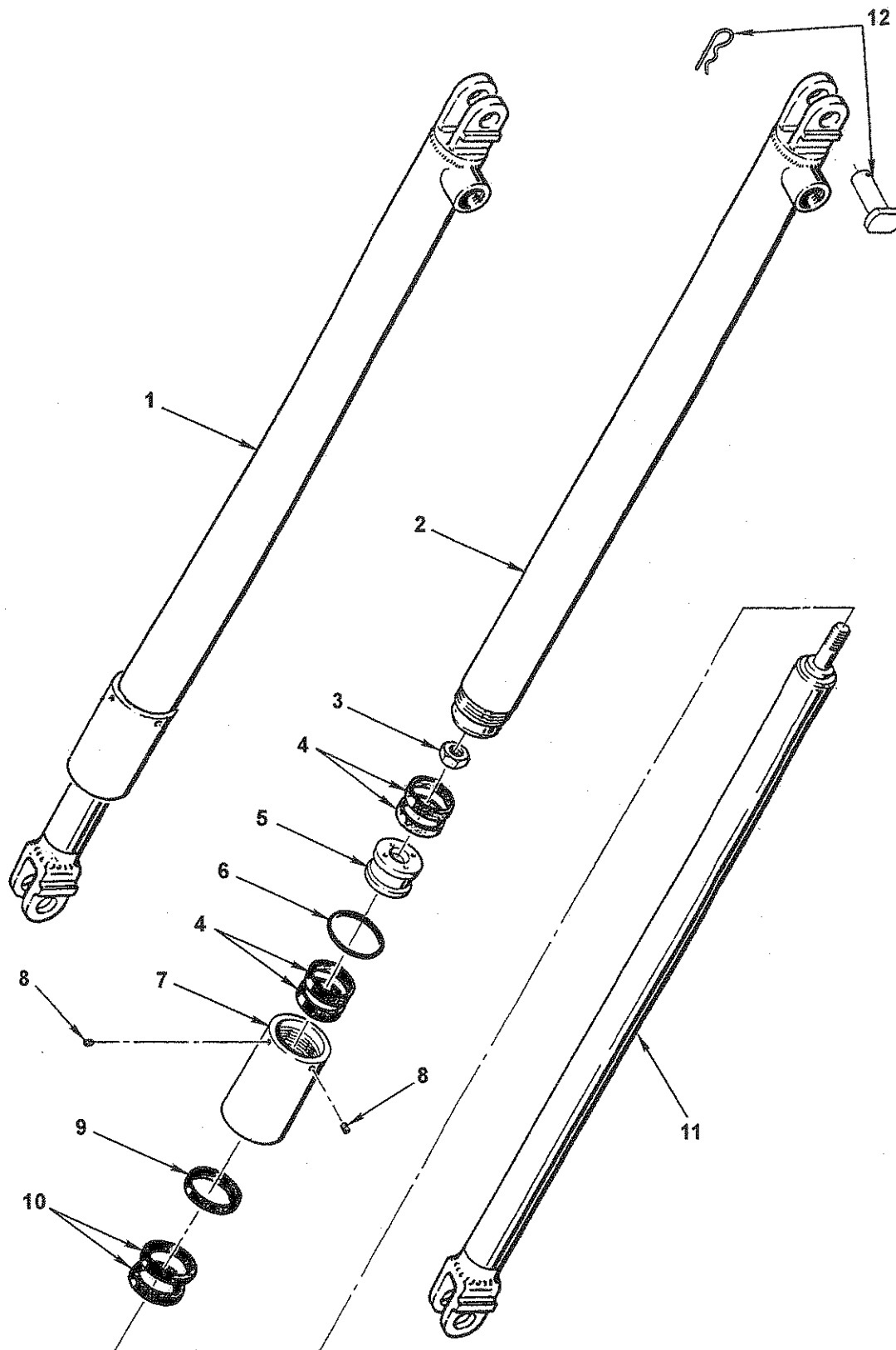
PLUNGER CYLINDER COMPONENTS



PLUNGER CYLINDER COMPONENTS

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	NFH0012600	1-1/4 NF NUT HEX GRD 8	8	20	SCC0050008	BOLT 1/2 X 2-1/2 NC GRD 8 PLTD	4
2	WAS0028076	HARDENED WASHER	8	21	FLG0001660	1" CODE 62 BLIND FLANGE	1
3	CYL0023692	PLUNGER CYLINDER BASE	1		SCC0040005	BOLT 7/16 X 1-3/4 NC GRD 8 PLTD	4
4	RNG0002245	DURO POLYURETHANE O-RUING	2		WLK0004375	7/16 MEDIUM LOCK WASHER	4
5	CYL0023699	PLUNGER CYLINDER ROD NUT	1		RNG0002219	O-RING VITON 90 DURO	1
6	CYL0023695	PLUNGER CYLINDER CUSHION	2	22	WAS0000104	1/2 FLAT WASHER	4
7	BRG3751125	3-3/4 ID X 1 X .125 HYDRO RING	2	23	CYL0023690	PLUNGER CYLINDER HEAD	1
8	SPG0023737	PLUNGER CYLINDER SPRING	12	24	CYL0023697	PLUNGER CYL ROD PACK GLAND	1
9	CYL0023694	PLUNGER CYLINDER PISTON	1	25	SEL0001182	PLUNGER CYLINDER ROD SEAL	1
10	RNG0004914	PISTON RING	1	26	FLT3125350	5/16 X 5/16 X 3-1/2 OD FELT RING	1
11	RNG0008342	BACKUP RING	1	27	WIP0110042	PLUNGER CYLINDER ROD WIPER	2
12	BRG2752125	2-3/4 ID X 2 X .125 BUTT CUT RD. BRG	1	28	FLG0001501	1" SPLIT FLNG W/BOLT KIT & O-RING	3
13	ROD0023698	PLUNGER CYLINDER ROD	1		SCC0040005	BOLT 7/16 X 1-3/4 NC GRD 8 PLTD	12
14	CYL0017121	PLUNGER CYL BASE END TIE ROD	4		WLK0004375	7/16 MEDIUM LOCK WASHER	12
15	CYL0023700	PLUNGER CYLINDER BARREL	1		RNG0002219	O-RING VITON 90 DURO	3
16	CYL0023701	PLUNGER CYLINDER TRUNION	1	29	RNG0023420	O-RING VITON 90 DURO	1
17	SPC0023696	PLUNGER CYL TRUNION SPACER	2				
18	RET0023770	PLUNGER CYL GLAND RETAINER	1		CYL0001592	PLUNGER CYLINDER ASSEMBLE (INC. 1-32)	
					SEL0001592	SEAL KIT PLUNGER CYL (INC	

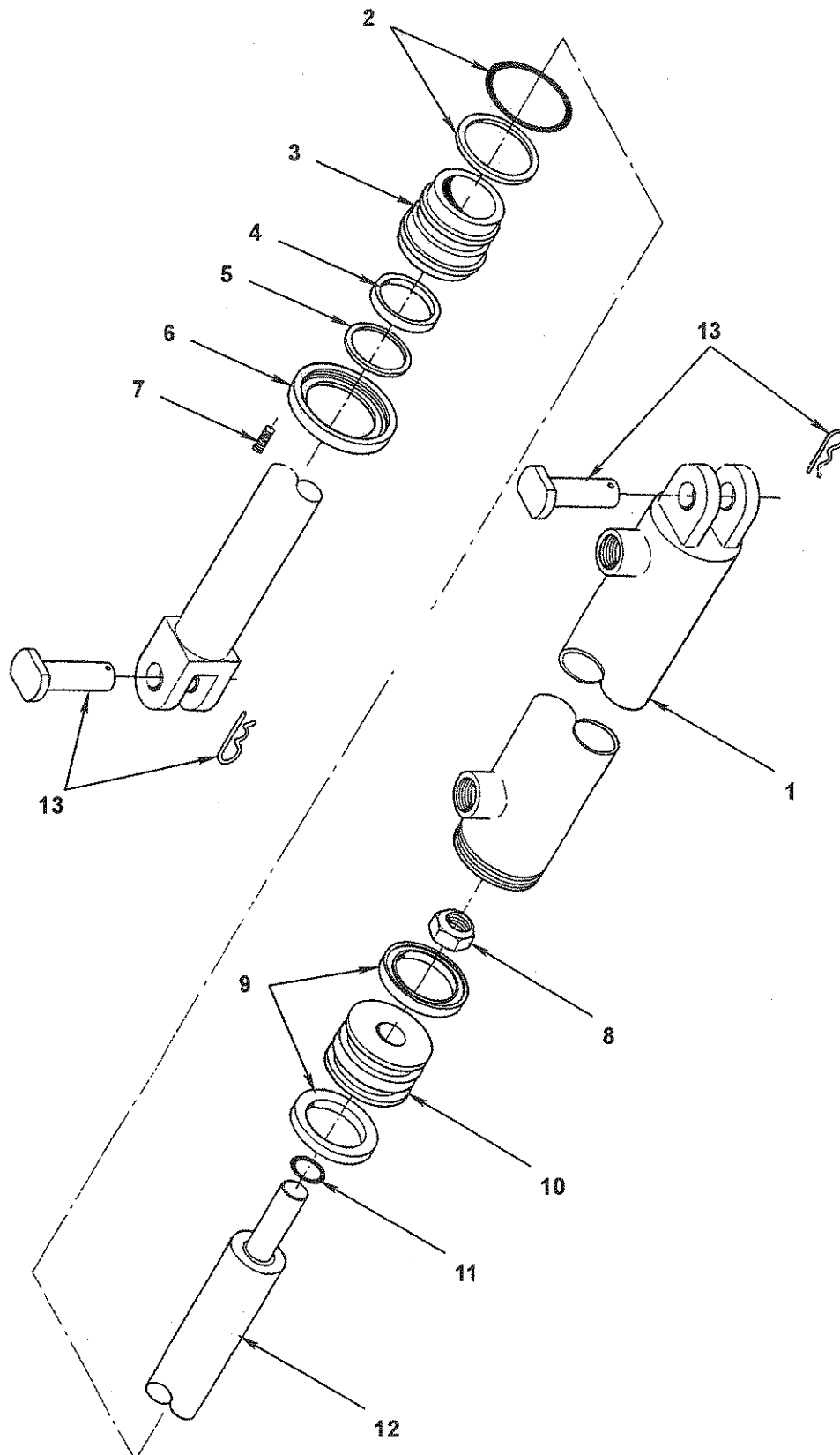
MAKE-UP CYLINDER COMPONENTS



MAKE-UP CYLINDER COMPONENTS

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	CYL0024785	MAKE-UP CYLINDER-AF/8-91 -1590	2
2	CYL0024787	MAKE-UP CYLINDER BARREL -1590	1
3	NFX0000750	3/4" DEFORMED HEAD NUT	1
4	RNG0030107	WEAR RING	4
5	CYL0024789	MAKE-UP CYLINDER PISTON -1590	1
6	RNG0002230	WEAR RING	1
7	CYL0024790	MAKE-UP CYLINDER HEAD -1590	1
8	STS2500250	1/4 X 1/4 NC SOCKET SET SCREW	2
9	SEL0001143	ROD SEAL	1
10	WIP0110023	ROD WIPER	2
11	ROD0024786	MAKE-UP CYLINDER ROD -1590	1
12	HYP FA22P	CLEVIS PIN W/COTTER PIN	1
13	SEL0024785	SEAL KIT FOR CYL0024785 (INC. REF #3,4,6,9,10)	A/R

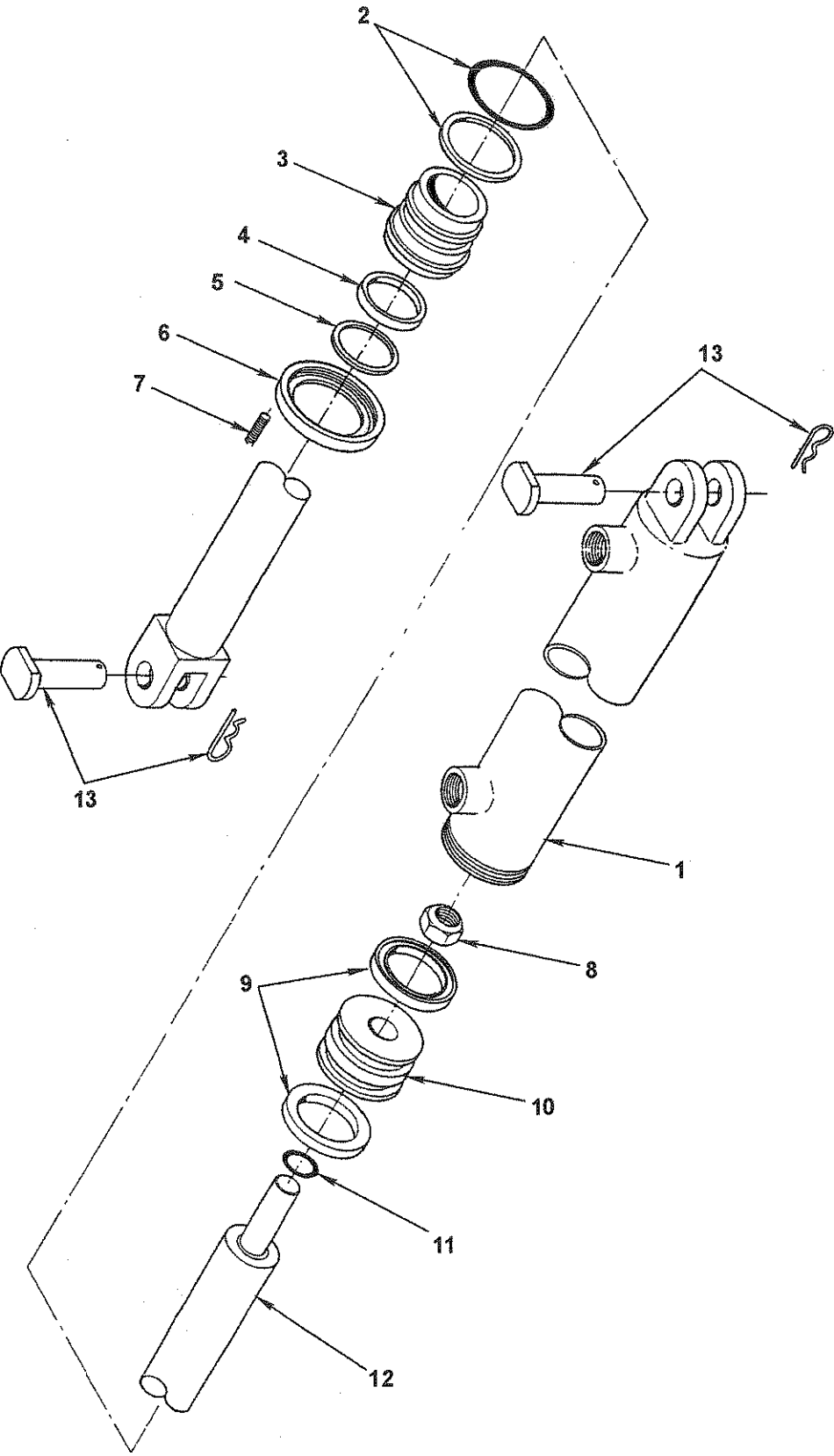
TOP AND BOTTOM TENSION CYLINDER COMPONENTS



TOP AND BOTTOM TENSION CYLINDER COMPONENTS

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	TC 000035C	TUBE ASSEMBLY	1
2	HYP TC350	HEAD O-RING ASSEMBLY	1
3	TC 000035E	HEAD	1
4	TC 00035US	SHAFT PACKING	1
5	TC 00035RW	ROD WIPER	1
6	HYP00035EC	THEADED END CAP	1
7	TC 00035SC	SET SCREW	1
8	HYP TC35N	PISTON LOCK NUT	1
9	TC 00035VP	PISTON PACKING	1
10	TC 000035V	PISTON	1
11	TC 00035SO	SMALL O-RING	1
12	TC 000035S	SHAFT ASSEMBLY	1
13	TC 000035P	CLEVIS PIN	1
	SELOT3516	SEAL KIT F/CYL0TC3516	A/R

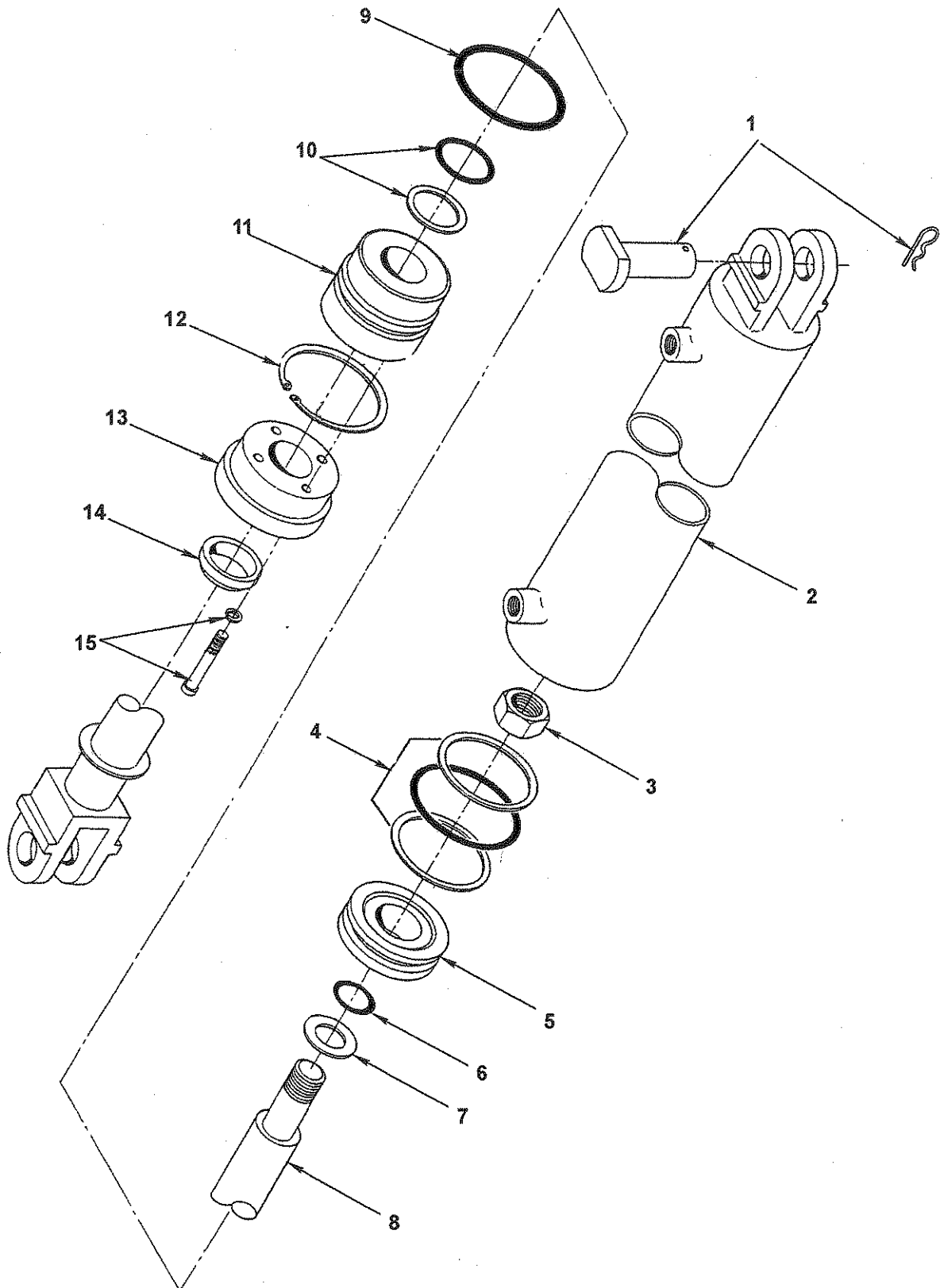
SIDE TENSION CYLINDER COMPONENTS



SIDE TENSION CYLINDER COMPONENTS

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	TC 000004C	TUBE ASSEMBLY	1
2	TC 000004O	HEAD O-RING ASSEMBLY	1
3	TC 000004E	HEAD	1
4	TC 00004US	SHAFT PACKING	1
5	TC 00004RW	ROD WIPER	1
6	HY[00004EC	THREADED END CAP	1
7	TC 00004SC	SET SCREW	1
8	HY[000TC4N	PISTON LOCK NUT	1
9	TC 00004UP	PISTON PACKING (SET)	1
10	TC 000004V	PISTON	1
11	TC 00004SO	SMALL O-RING	1
12	HY[000TC4S	SHAFT ASSEMBLY	1
13	HYP TC4P	CLEVIS PIN	2
	SEL0000KT4	SEAL KIT (INC. REF. 2,4,5,9 & 11)	A/R

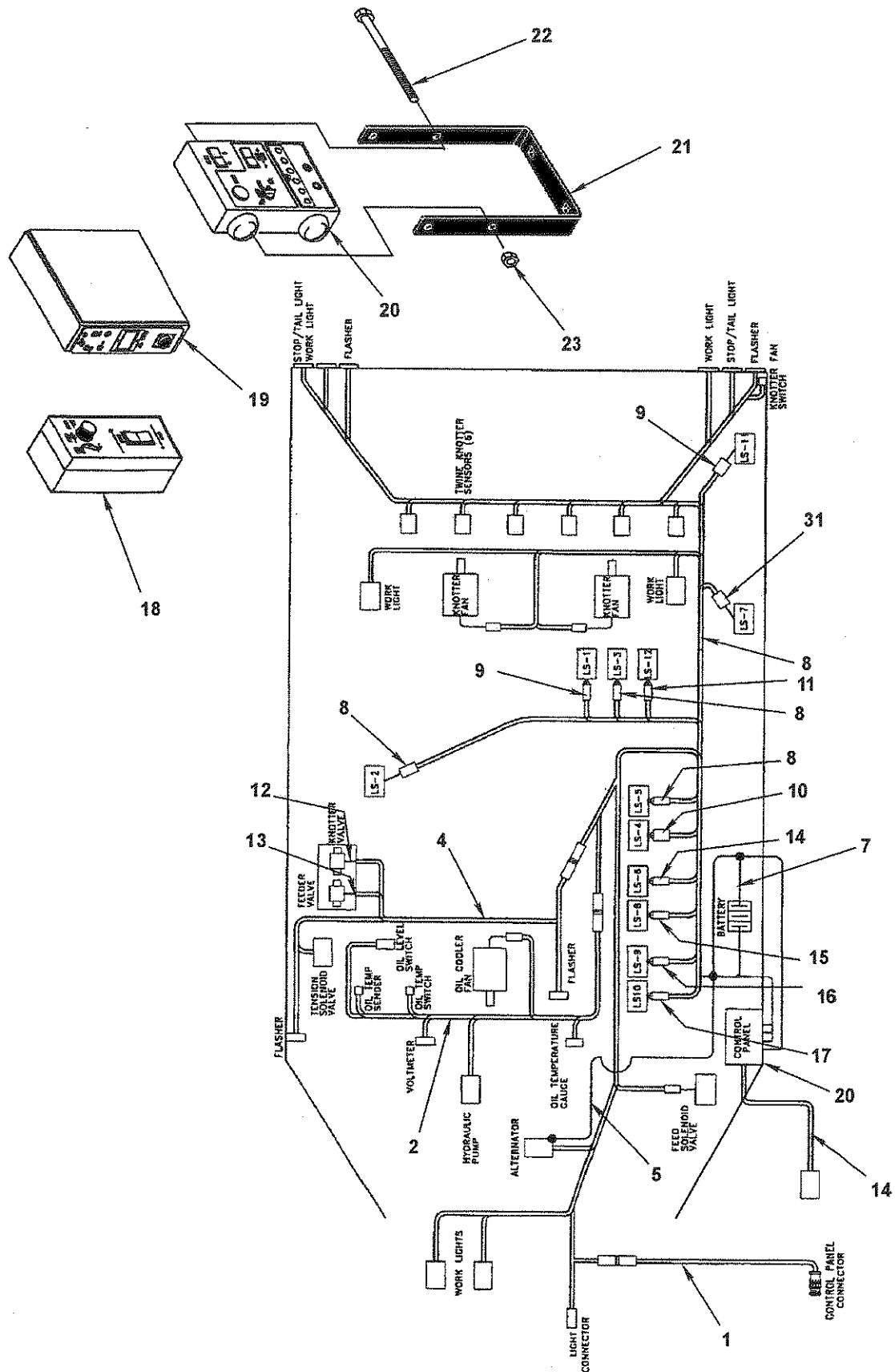
PICKUP LIFT CYLINDER COMPONENTS



PICKUP LIFT CYLINDER COMPONENTS

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	HYP000FA2P	CLEVIS PIN	2
2	HYP0FA25-C	TUBE ASSEMBLY	1
3	HYP000FA2N	PISTON LOCK NUT	1
4	HYP00FA2PO	PISTON O-RING ASSEMBLY	1
5	HYP000FA2V	PISTON	1
6	HYP00FA2SO	SMALL O-RING	1
7	HYP000FA2M	STEEL WASHER	1
8	HYP0FA25-S	SHAFT ASSEMBLY	1
9	HYP000FA2O	O-RING	1
10	HYO00FA2US	SHAFT PACKING (SET)	1
11	HYP000FA2E	PISTON HEAD	1
12	HYP00FA2LR	HEAD LOCKING RING	1
13	HYP000FA2G	PACKING GLAND	1
14	HYP00FA2RW	ROD WIPER	1
15	SCS1024075	10-24 X 3/4 NC SOC. HD CS	4
	HYP000FA2T	PACKING GLAND BOLT W/LKWSR	4
	SEL0001505	SEAL KIT F/CYL0000205	A/R
	CYL0000205	PICK-UP LIFT CYLINDER COMPLETE	

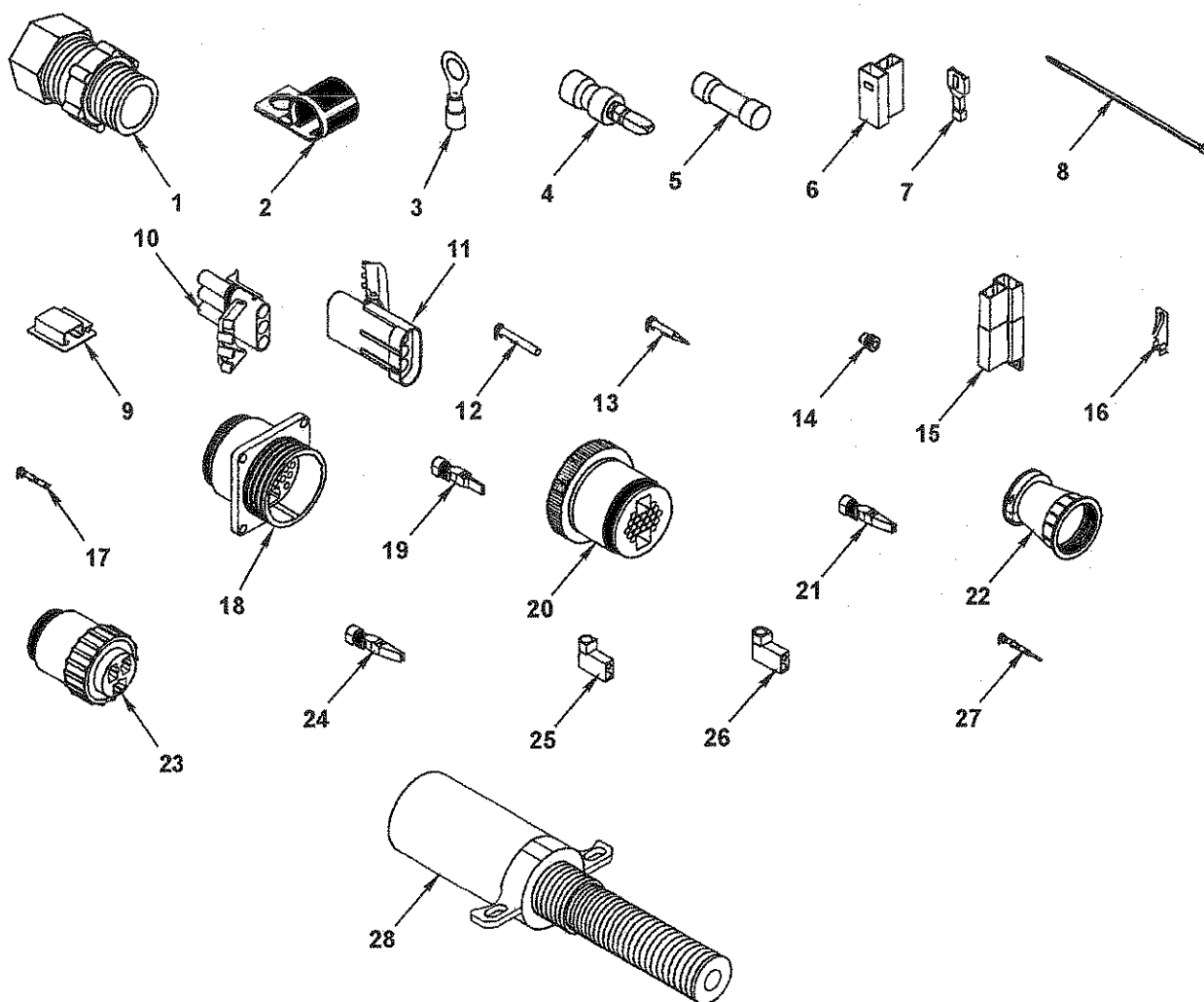
WIRE HARNESS LOCATIONS



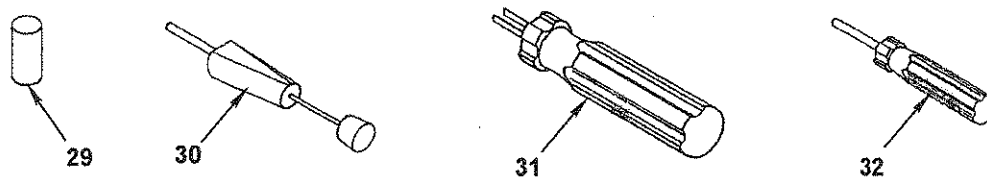
WIRE HARNESS LOCATIONS

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	HRN0505883	HARNESS, CCAB EXTENSION	1	14	HRN0505667	HARNESS, LS6	1
2	HRN0505884	HARNESS, FRONT GAUGES	1	15	HRN0505668	HARNESS, LS8	1
3	HRN050885	HARNESS, MAIN	1	16	HRN0505669	HARNESS, LS9	1
4	HRN0505886	HARNESS, KNOTTER/FEEDER	1	17	HRN0505670	HARNESS, LS10	1
5	HRN0505887	HARNESS, ALTERNATOR	1	18	ELC0505895	DIAGNOSTIC CONTROLLER	1
6	HRN0505888	HARNESS, CONTROLLER GROUND	1	19	ELC0505861	CONTROL PANEL (BREAKDOWN PG)	1
7	HRN0505889	HARNESS, BATTERY GROUND	1	20	ELC5056401	BALER CONTROLER, INCLUDES	1
8	HRN0505671	HARNESS, LS2, 3, 5, 7	1	21	MNT0035127	MOUNT, BALER CONTROLLER	1
9	HRN0505913	HRANESS, LS1, 11	1	22	BOLT 1/4-20 XX 6 GRD 5 HEX		1
10	HRN0505892	HARNESS,, LS4	1	23	NCE0000250	NUT 1/4 LOCK	1
11	HRN0505893	HARNESS, LS12	1	24	KNB0505673	KNOB W/STUD & WASHER	2
12	HRN0505672	HARNESS, KNOTTER VALVE	1		KIT0505638	KIT, CONTROL SYSTEM W/O CAB BOX	1
13	HRN0505666	HARNESS, FEEDER VALVE	1			(INCLUDES ITEM 1-19)	

WIRE HARNESS COMPONENTS



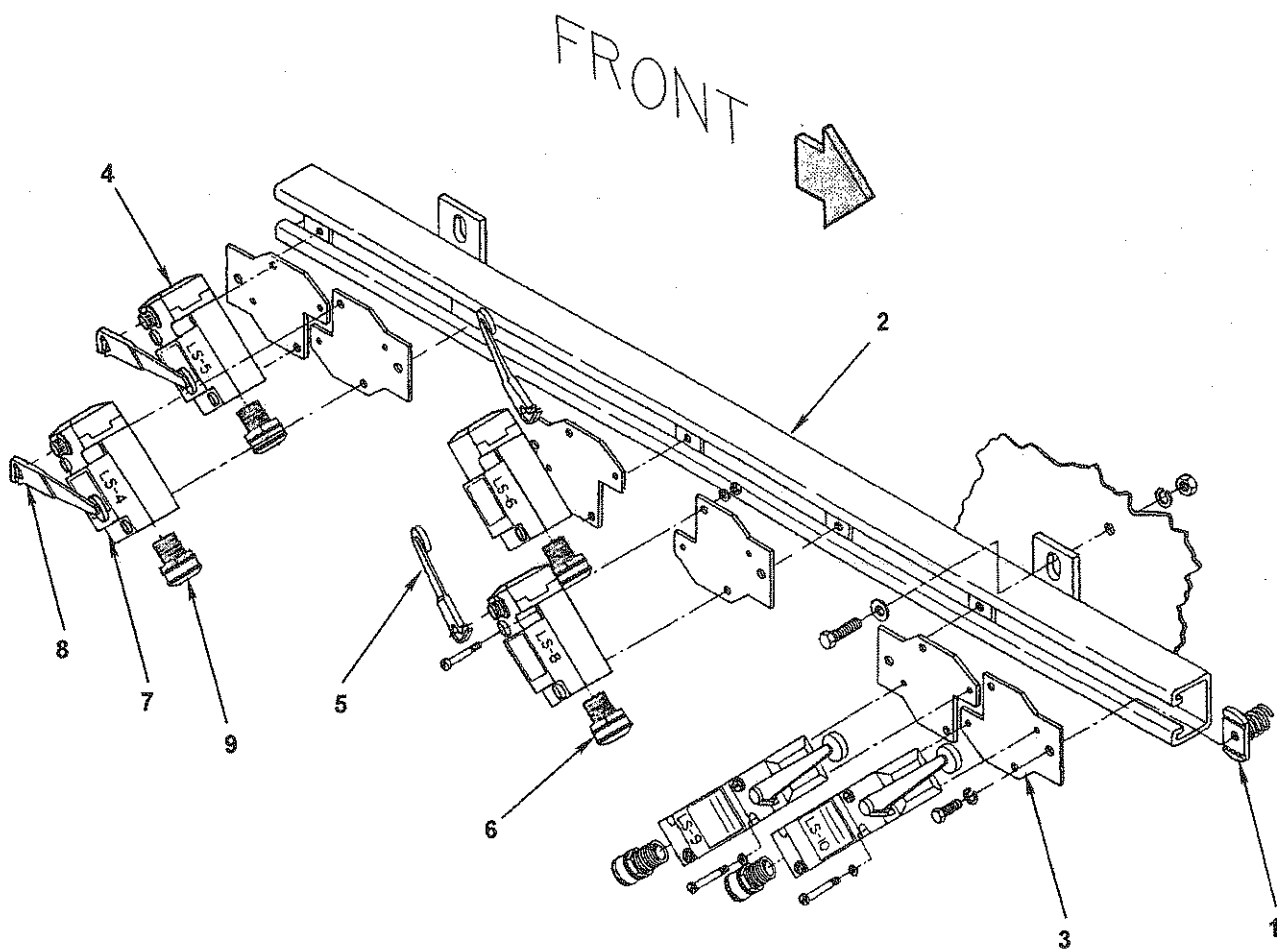
TOOLS



WIRE HARNESS COMPONENTS

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	CNR0506648	CONNECTOR 1/2 STRAIN RELIEF	A/R	11	CNR0114380	RECPT 3 PIN TOWER FMLE	A/R
2	CLP7701164	CLAMP 1-1/4"	3		CNR0079981	PLUG 4 PIN TOWER MALE	A/R
	CLP0000125	CLAMP 1"	9		CNR0114381	RECPT 6 PIN TOWER FMLE	A/R
	CLP0000123	CLAMP 3/4"	14		CNR0091348	RECPT 2 PIN TOWER FMLE	A/R
	CLP0000131	CLAMP 1/2"	27		CNR0505914	RECPT 4 PIN SQ TOWER FMLE	A/R
	CLP0000711	CLAMP 3/8"	10	12	TER0087702	PIN, FEMALE TERM	A/R
3	TER0633839	TERMINAL 3/8 RING 12-10 GA	A/R	13	TER0079982	TERMINAL MALE	A/R
	TER0565630	TERMINAL 5/16 RING 16-14 GA	A/R	14	TER0079983	SEAL, TERMINAL	A/R
4	TER0004719	TERMINAL .156 BULLET PLUG 16-14 GA	A/R	15	CNR0059705	CONNECTOR P-E	A/R
5	TER0004701	TERMINAL .156 BULLET RCPT 16-14 GA	A/R	16	TER0087358	TERMINAL MALE 14-16 GA BRASS NP	A/R
6	CNR0059704	CONNECTOR P.E 2973781	A/R	17	TER0087406	CONTACT FEMALE (SOCKET) 18-14 GA	A/R
7	TER0087359	TERMINAL FMLE 14-16 GA BRASS NP	A/R	18	CNR0079988	RECEPTACLE SQ FLANGE AMP 23-22	A/R
8	CBT5151250	NYTIE 15-1/2"	10	19	TER0079989	CONTACT MALE CRIMP	A/R
	F 0008290	NYTIE 7-1/2"	10	20	CNR0086672	PLUG	A/R
	CBT0503159	NYTIE 30# X 5-1/2"	20		CNR0069384	LOCKING RING FOR PLUG #206251-1	A/R
9	CLP0426113	3/4 ADHESIVE BACKED CLAMP	12	21	TER0087361	CONTACT FEMALE W/SPRING 10-8 GA	A/R
10	CNR0114378	PLUG 3 PIN TOWER MALE	A/R	22	CLP0087403	CLAMP, CABLE 15/16-20UNF	A/R
	CNR0091344	PLUG 4 PIN TOWER MALE	A/R	23	CNR0087353	PLUG W/ SCKET CONTACTS, SERIES 3	A/R
	CNR0114379	PLUG 6 PIN TOWER MALE	A/R	24			
	CNR0505915	PLUG 4 PIN SQ TOWER MALE	A/R	25			
	CNR0091349	PLUG 2 PIN TOWER MALE	A/R	26			
				27			
				28			
				29			
				30			
				31			
				32			

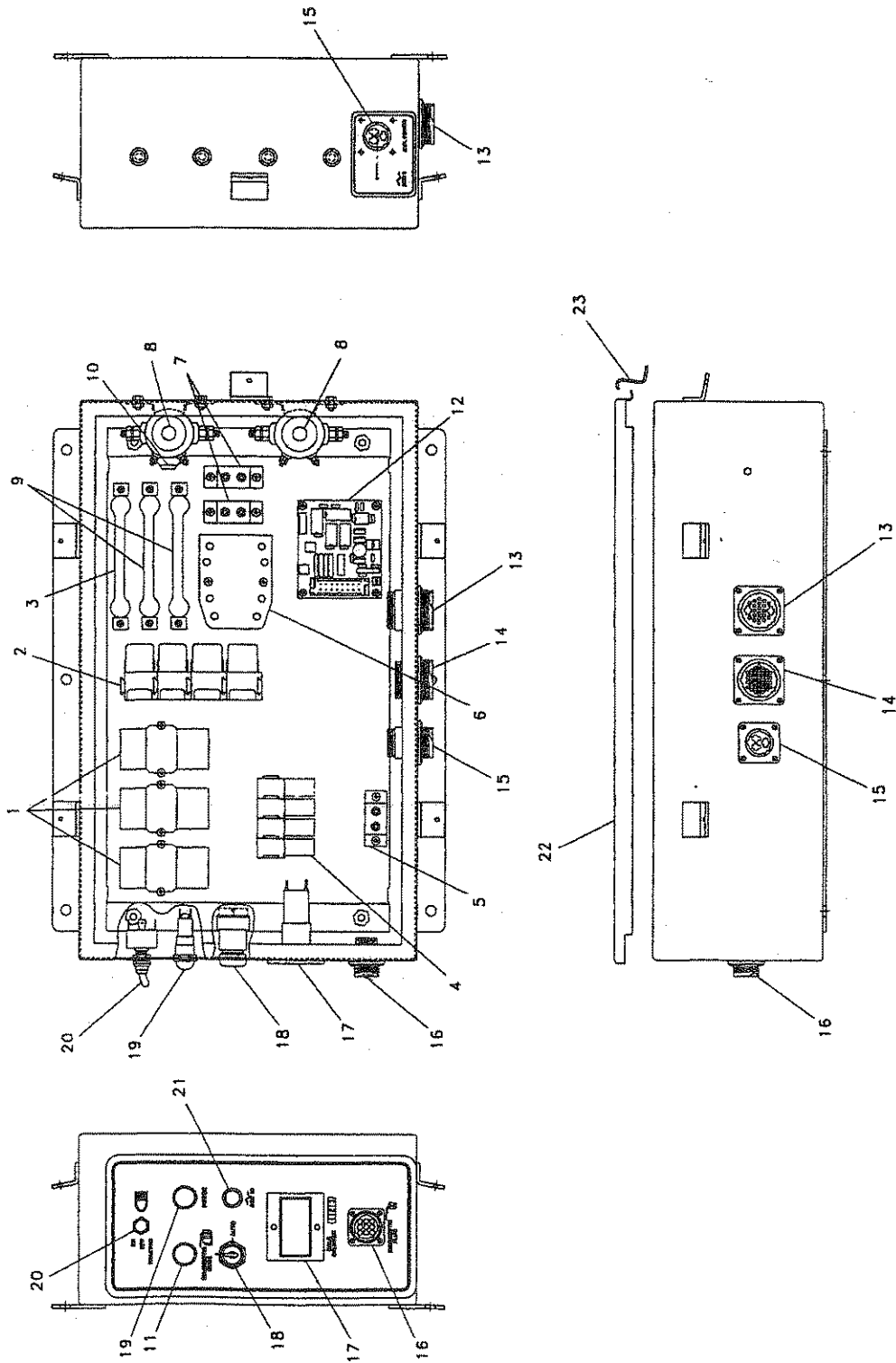
PLUNGER LIMIT SWITCHES ASSEMBLY



PLUNGER LIMIT SWITCHES ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	NMS0001007	NUT UNISTRUT	6
2	MNT0015827	PLGR SWITCH MTG CHNL ASB	1
	WLK0000313	WASHER MED. LOCK 5/16 PLTD	4
	NCH0000313	NUT 5/16 NC HEX	4
	SCC0020002	BOLT 5/16-18 X 1 GRD 5 HEX	4
	WCT0000313	5/16 FLAT WASHER, PLATED	4
3	MNT0015823	PLUNGER SWITCH MOUNT	6
	WLK0000313	WASHER MED. LOCK 5/16 PLTD	6
	SCC0020001	BOLT 5/16-18 X 3/4 GRD 5 HEX	6
4	SWI0005079	SWITCH LIMIT 4 POSITION	5
5	ARM0005084	3"LEVER ARM W/3/4"ROLLER	5
6	CNR0000193	1/2 STRAIN RELIEF CONNECTOR	5
	SMR1032150	MACH.SCREW 10-32 X 1-1/2 RH PLTD	10
	WLK0000100	LOCKWASER #10 PLATED	10
	NFH0001032	NUT 10-32 NF HEX	10
7	SWI0005081	SWITCH, LIMIT 8 POSITION	1
8	ARM0005084	3"LEVER ARM W/3/4"ROLLER	1
9	CNR0000193	1/2 STRAIN RELIEF CONNECTOR	1
	NFH0001032	NUT 10-32 NF HEX	2
	SMR1032150	MACH.SCREW 10-32 X 1-1/2 RH PLTD	2
	WLK0000100	LOCKWASER #10 PLATED	2

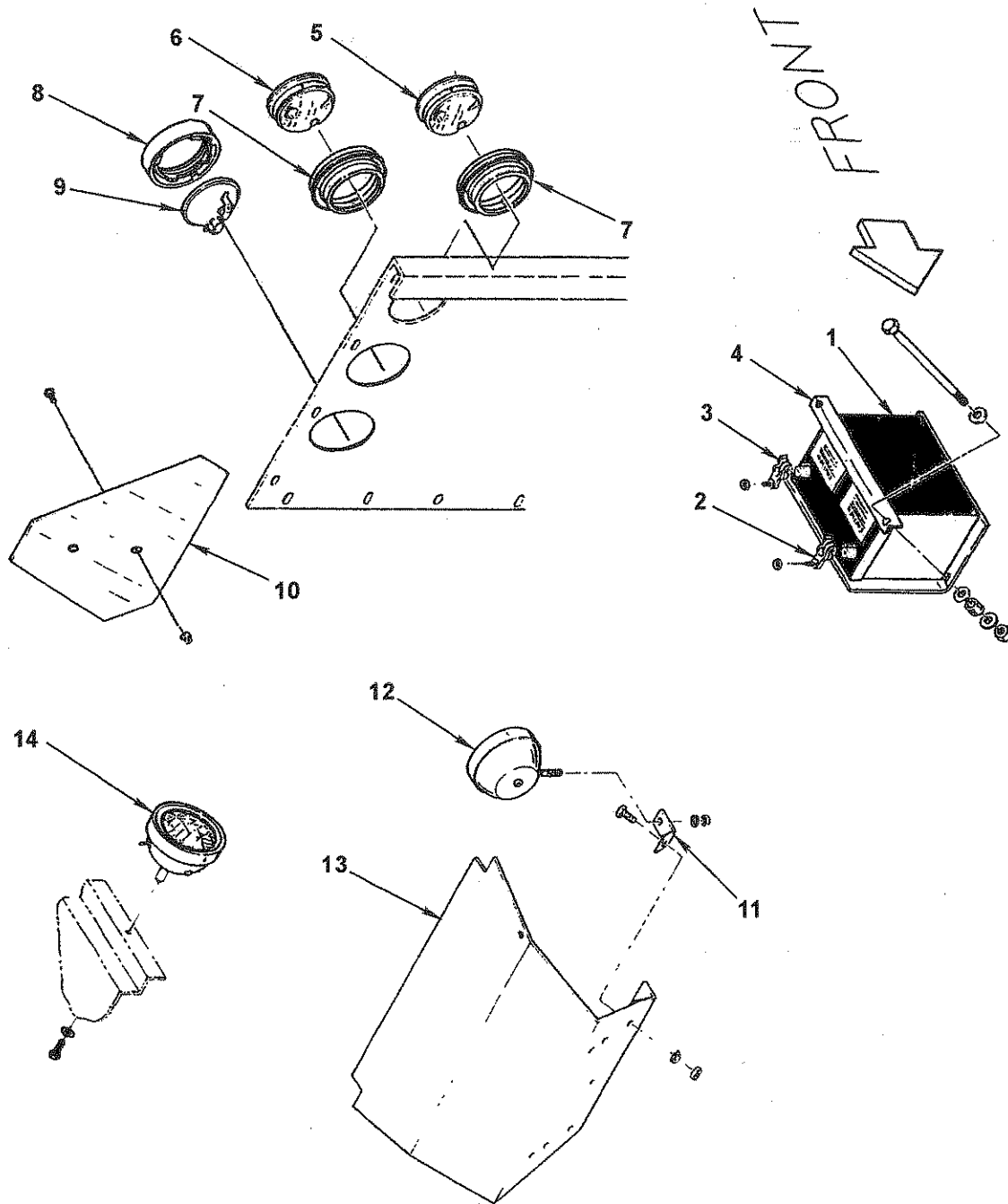
CONTROL PANEL ASSEMBLY



CONTROL PANEL ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	REL5058962	RELAY LATCHING DPDT 12V 10 A	3	14	CNR0589612	CONNECTOR AMP 23-37M	1
2	REL5058963	RELAY 12V 40A	4	15	CNR0589613	CONNECTOR AMP 17-3M	1
3	RES0045022	RESISTOR VARIABLE 50 W 200 OHM	1	16	CNR0589614	CONNECTOR 16F	1
4	REL5058966	RELAY 12V 10 A	4	17	BCO0011631	COUNTER MECHANICAL FIVE DIGIT	1
5	CBK0005530	CIRCUIT BREAKER 30 A	1	18	SWI0589616	KEY SWITCH CONTROL PANEL	1
6	REL5058968	RELAY DPDT	1		KEY0589026	KEY SET FOR SWI0589616	1
7	CBK0005540	CIRCUIT BREAKER 40 A	1	19	LIT0589617	BULB & SOCKET GREEN LENS	1
8	SOL0589610	SOLENOID 12V 85 AMP	2	20	SWI0589622	SWITCH SPDT	1
9	RES0045019	RESISTOR VARIABLE 50W 100 OHM	2	21	FUS0000025	FUSE HOLDER	1
10	DIO0589623	DIODE	1		FUS0000036	FUSE AGC 10	1
11	LIT0589618	BULB & SOCKET CLEAR LENS	1	22	CVR0589624	COVER CONTROL PANEL	1
	LIT0589619	BULB	2	23	CLP0589625	CLIP CONTROL PANEL COVER	4
12	ELC0589611	PCA, FAN REVERSER SEQUENCER	1		ELC05058961	CONTROL PANEL COMPLETE ASSY	
13	CNR0079988	CONNECTOR AMP 23-22	1		DOC5059081	SCHEMATIC SET POINT LOCATIONS LOCATED INSIDE COVER	

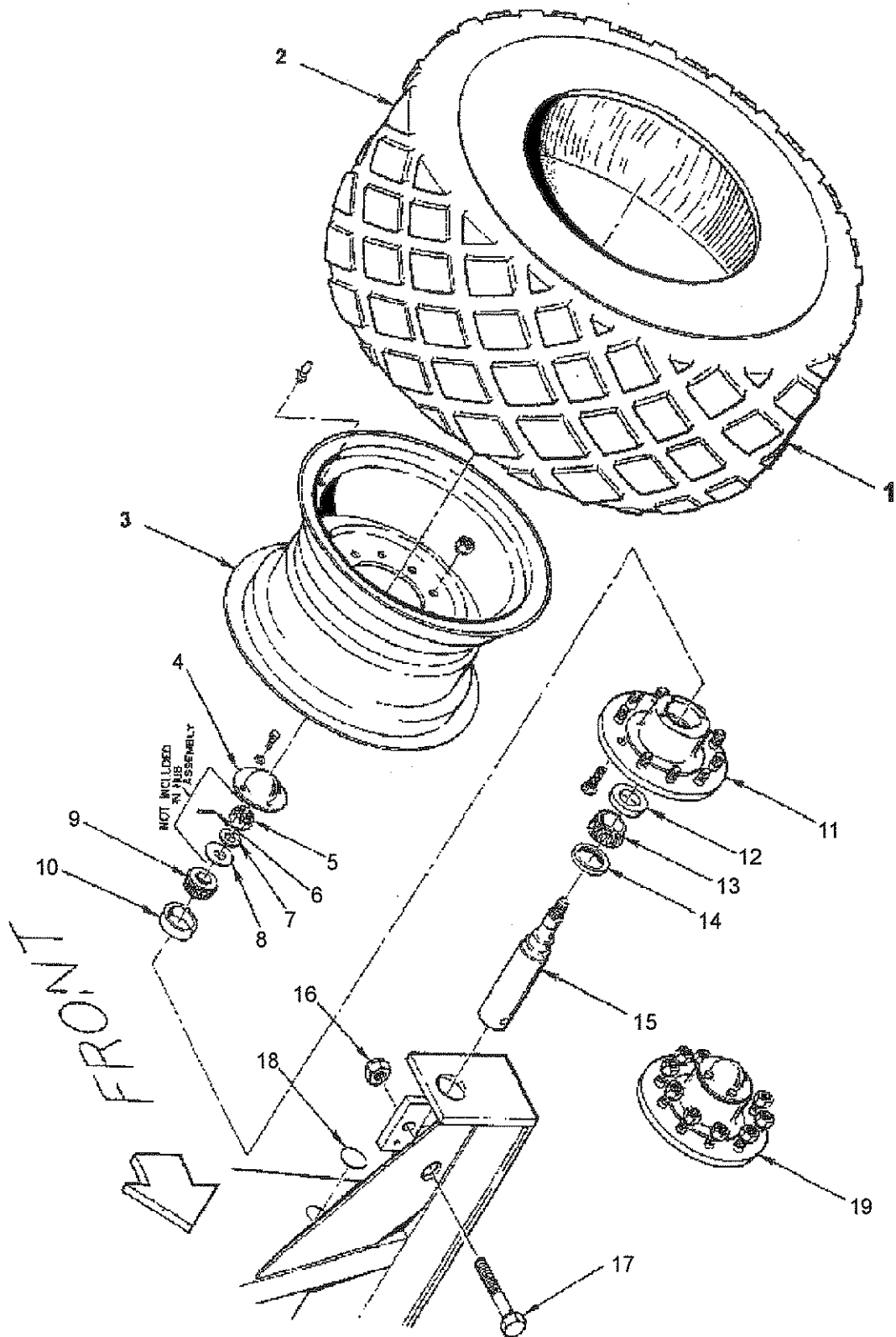
BATTERY AND LIGHTS ASSEMBLY



BATTERY AND LIGHTS ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	F 0006639	BATTERY GROUP 24	1	9	LIT0503228	LIGHT SEALED BEAM 12 VOLT	2
	F 0006551	BOLT 3/8 NC X 12 GRD 5 HEX PLTD	2	10	SGN0024006	SIGN #2 SMV PLASTIC	1
	WCT0000375	WASHER 3/8 FLAT	6		NMS0000117	NUT 5/16 NC FLG WHIZ LOCK	1
	F 0006328	GROMMET-BATTERY HOLD DOWN	2		SMS0000177	BOLT 5/16-18 X FLG WHIZ PLATED	1
	NCE0000375	LOCKNUT 3/8 NC NYLON INSERT PLTD	2	11	BKT0016005	FRONT WORK LIGHT BRACKET	2
2	BAT0000038	BATTERY TERMINAL -POS MARINE	1		SCC0050002	BOLT 1/2-13 X 1 GRD 5 HEX	2
	NCE0000313	5/16 NC ESNA NUT PLTD	1		NCH0000500	NUT 1/2 HEX	2
3	03-204	BATTERY TERMINAL - NEG MARINE	1		WLK0000500	WASHER 1/2 S/T LOCK	2
	NCE0000375	LOCKNUT 3/8 NC NYLON INSERT PLTD	1	12	LIT0503157	LIGHT ROUND HALOGEN	2
4	BKT0015916	BATTERY HOLD DOWN BRACKET	1		WLK0000500	WASHER 1/2 S/T LOCK	2
5	LIT1410112	LIGHT YELLOW 12 VOLT SEALED	2		NFH0000500	1/2 NF HEX NUT PLATED	4
6	LIT1410122	LIGHT RED 12 VOLT SEALED	2	13	BKT0021619	MOUNT BRACKET AND SHIELD	1
7	GRM0127469	LIGHT GROMMET 12 VOLT SEALED	4	14	LIT0503693	LIGHT HALOGEN W/SWITCH	2
8	LIT0503207	PROTRUDING RING F/LIT7072903	2		SCC0000313	BOLT 3/8-16 X 1-1/4 GRD 5 HEX	2
					WCT0000375	WASHER 3/8 FLAT	2

TIRE AND WHEEL ASSEMBLY



TIRE AND WHEEL ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	TIR0000001	TIRE/WHEEL, WHITE	2	10	BRG0000453	BEARING CUP	2
2	TIR	TIRE	2	11	HUB2871660	HUB W/INNER-OUTER BEARING-CAP	2
3	WHL	WHEEL WHITE	2		STD9530331	WHEEL STUD	20
	NMS0005708	SWIVEL FLANGE CAP NUT	20	12	F 0007034	BEARING CUP	2
	19-109	VALVE STEM	2	13	F 0007033	BEARING CONE	2
4	HUB0909915	HUB CAP	2	14	SEL0033772	GREASE SEAL	2
5	NSL0013750	1-3/8 SLOTTED NUT	2	15	SPN0023108	WHEEL SPINDLE	2
6	COT0000807	3/16 X 2-1/2 COTTER PIN	2	16	NCE0012500	LOCKNUT ESNA 1-1/4 NC PLTD	2
7	WCT0137500	WASHER 1-3/8 FLAT	2	17	SCC0001322	BOLT 1-1/4 NC X 8 GRD 5 HEX PLTD	2
8	ZZ 0000238	MACH. BSNG 1-3/8 X 2-1/2 X 10 GA	2	18	PLU0051056	2-1/4 CHROME BUTTON HEAD PLUG	2
9	BRG0000455	OUTER BEARING CONE	2	19	HUB0001592	HUB ASSY, COMPLETE	2

PARTS INDEX

03-204	BATTERY TERMINAL - NEG MARINE	151	BKT0032981	BRACKET, LUBER MOUNTING	91
04-105	06-130, INDEX TRIP, RETURN	95	BKT0216260	L. H. FLYWHEEL FRAME MOUNT BKT	55
06-125	3/8 CLEVIS	57	BKT0216261	R. H. FLYWHEEL FRAME MOUNT BKT	55
06-126	3/8 CLEVIS PIN	57	BKT0233410	L. H. FRT SLEEVE CVR SUPT BKT	55
19-109	VALVE STEM	153	BKT0233411	R. H. FRT SLEEVE CVR SUPT BKT	55
20-112	MOTOR MOUNT/STOP PAD - BBRs	29	BKT0235270	L. H. NEEDLE YOKE BRACKET-1590	31
ACM0800087	ACCUMULATOR 1 GAL CHARGED	105	BKT0235271	R. H. NEEDLE YOKE BRACKET-1590	31
ALT1002116	NIPPONDENSO ALTERNATOR	53	BKT0263230	LH TWN GUIDE BRACKET-AFT/11-92	35
ANC0016029	PICKUP LIFT SPRING ANCHOR-1500	61	BKT0263231	RH TWN GUIDE BRACKET-AFT/11-92	35
ANC0020159	BEARING SUP ANC F/ANC0023322	87	BKT1537100	L. H. TWINE FINGER STOP BKT	97
ANC0023322	LEFT FRONT SHIELD ANCHOR -1590	33	BKT1537101	R. H. TWINE FINGER STOP BKT	97
ANC0023403	RIGHT FRONT SHIELD ANCHOR-1590	33	BKT1616200	L. H. P/U LIFT SPRING BRACKET	61
ANC0023506	FRONT SHIELD ANCHOR -1590	33	BKT1616201	R. H. P/U LIFT SPRING BRACKET	61
ANC0025669	LEFT FEEDER LINK ANCHOR-A/6-92	71	BKT2350200	LH P/U LIFT SPRG ANCHOR BKT	61
ANC0025670	RHT FEEDER LINK ANCHOR -A/6-92	71	BKT2350201	RH P/U LIFT SPRG ANCHOR BKT	61
ANG0027391	PTO SHF CTR BRG MNT ANGLE-1592	49	BLK0015661	BELT TAKE-UP TIGHTENER BLOCK	55
AO 0000312	5/16 FABRICK WIRE LOOM	25, 91	BLT0000038	ALTERNATOR COG BELT	53
AO 0000313	LOOM FLEX GUARD HI TEMP 5/16	127, 131	BLT0000042	AX-42 COG BELT /JD	53
ARM0005001	1-1/2" LEVER ARM W/3/4" ROLLER	81, 103	BLT0005950	BELT-COG	53
ARM0005084	3" LEVER ARM W/3/4" ROLLER	79, 81, 87, 147	BLT0026167	TROUGH HAY DEFLECTOR BELT	63
ARM0015342	NEEDLE YOKE DRIVE CRANK ARM	81	BMP0004243	RUBBER BUMPER F/HOOD	37
ARM0015370	CAM ARM-TWN FINGER DRIVE -1500	97	BMP0093769	MOUNT, SANDWICH SNGL STUD 1592	49
ARM0015684	LIFT ARM F/PICKUP -1500	61	BOX0014241	CASE, 6 X 9 X 1 MANUAL	39
ARM0021547	RH FEED FORK ARM/CAP (PE) A/87	71	BOX0024949	L. H. TWINE BOX -AFT/3-92-1592	35
ARM0021549	L. H. FEED FORK ARM -AFT/11-87	71	BOX0024950	R. H. TWINE BOX -AFT/3-92-1592	35
ARM0021679	SECONDARY FEED CRANK ARM -1592	71	BOX0232370	LH TWINE BOX OPT. DIVIDER	35
ARM0022540	FEED SENSOR ARM ASSEMBLY -1590	95	BOX0232371	RH TWINE BOX OPT. DIVIDER	35
ARM0023120	FEEDER CRANK ARM	69	BOX0507654	LH TWINE BOX BOTTOM	35
ARM0023168	FEEDER CRANK ARM	69	BOX0507655	RH TWINE BOX BOTTOM	35
ARM0027984	P/U LIFT ARM ASSY-A/11-93-1592	65	BRC0023404	RIGHT FRONT SHIELD BRACE -1590	33
AUG0025183	P/U LEFT AUGER ASSY-EXTEN OPTI	63	BRC0025406	SERVICE LADDER BRACE-AFT/4-92	41
AUG0025184	P/U RHT AUGER ASSY-EXT OPTION	63	BRC0025407	SERVICE LADDER BRACE-AFT/4-92	41
AUG0026178	LH P/U AUGER TROUGH 93"-AFT/92	63	BRC0233260	L. H. DOOR CENTER KNEE BRACE	29
AUG0026179	RH P/U AUGER TROUGH -AFT/11-92	63	BRC0233261	R. H. DOOR CENTER KNEE BRACE	29
BAF0030832	BAFFLE - HYD TANK	127	BRC0233290	L. H. DOOR REAR KNEE BRACE	29
BAR0025204	P/U TOOTH BAR PIPE-EXTE OPTION	59	BRC0233291	R. H. DOOR REAR KNEE BRACE	29
BAR0025880	KNOTTER TRIP ADJ. BAR ASSY	103	BRC0233300	L. H. REAR KNEE BRACE -1590	29
BAR0026169	UPPER DEFLECTOR BLT RETAIN BAR	63	BRC0233301	R. H. REAR KNEE BRACE -1590	29
BAR0026170	LOWER DEFLECTOR BLT RETAIN BAR	63	BRC0233310	L. H. FRONT KNEE BRACE -1590	29
BAR0027935	TWN FINGER DRIVE TIE BAR -1592	81, 97	BRC0233311	R. H. FRONT KNEE BRACE -1590	29
BAT0000038	BATTERY TERMINAL -POS MARINE	151	BRC0233921	R. H. DOOR SUPPORT BRACE -1590	29
BCO0011631	COUNTER MECHANICAL FIVE DIGIT	149	BRG0000063	FLANGETTE G62MSB	63
BKT0015602	TWN TENSIONER TWN GUIDE BRKT	101	BRG0000085	FLANGETTE F/3-PC DRVLN CTR BRG	49
BKT0015687	P/U LIFT STOP BRACKET -1500	61	BRG0000103	1-1/4"(2)BOLT BEARING+COLLAR	63
BKT0015770	TNS CNTRL PUMP TENSION BRACKET	53	BRG0000453	BEARING CUP	153
BKT0015916	BATTERY HOLD DOWN BRACKET	151	BRG0000455	OUTER BEARING CONE	153
BKT0016005	FRONT WORK LIGHT BRACKET	151	BRG0001001	2 BOLT 1"FLUSHMOUNT BALL BRG	97
BKT0016157	BOTTOM LADDER STORAGE BRACKET	31	BRG0001016	NON SEALED-BEARING -1592	71
BKT0016158	TOP LADDER STORAGE BRACKET	31	BRG0001101	TOOTH BAR BEARING 1590	59
BKT0017448	2ND FEED SWITCH BKT -AFT/1-85	79	BRG0002000	1ST FEEDER 1592 CRANK BEARING	67, 77
BKT0018013	BULKHEAD BRACKET 5/8 TUBE	119	BRG0002001	BEARING STAMPING F/BRG2000	67, 77
BKT0018160	BULKHEAD BRACKET 3/8	119	BRG0002002	LOCK COLLAR	67, 77
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