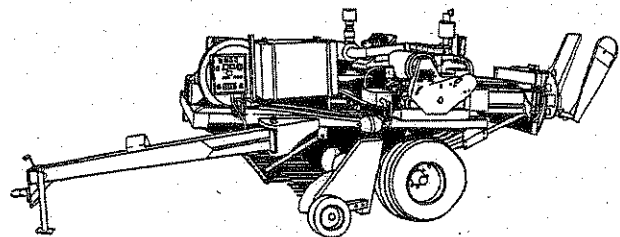
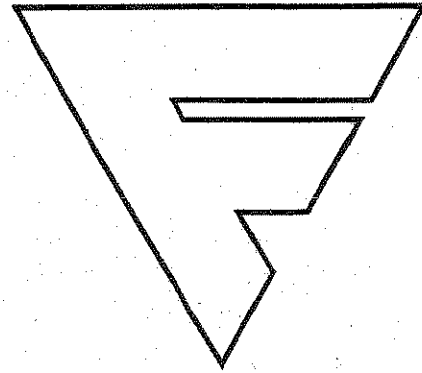


FREEMAN



MODEL 1390
AUTOMATIC HAY BALER

PARTS MANUAL

CAUTION PRUDENCE



ACHTUNG PRUDENZA

1. Keep all shields in place.
2. Always stop engine before leaving operator's position and in any case, make sure precautions are taken.
3. Wait for all movement to stop before servicing this Machine.
4. Keep hands, feet and clothing away from power driven parts.
5. Never adjust, lubricate, clean or unclog unless engine is stopped.
6. Read operator's manual before operating machine. Illustrated parts listing is available from your dealer.
7. After servicing, make sure that tools and parts are stored and reinstall shields.
8. Make certain everyone is clear of machine before starting engine or operation.
9. Contact with moving parts or with any material which can be drawn into moving parts can result in serious injury.
10. Use flashing warning lights when operating on highways except when prohibited by law.

1. Bevor mit der Maschine gearbeitet wird, sind die Bedienungsanleitung und die angebrachten Hinweishilder zu lesen. Alle Sicherheitsvorschriften sind einzuhalten.
2. Vor Inbetriebnahme ist darauf zu achten, dass alle Schutzeinrichtungen angebracht sind, und dass sich keine Person im Gefahrenbereich der Maschine aufhält.
3. Instandsetzungen, Einstellungs, Wartungs und Reinigungsarbeiten nur bei abgeschaltetem Antrieb und stillstehender Maschine vornehmen.
4. Werkzeuge oder andere lose Teile nicht in oder auf der Maschine belassen.
5. Bei Fahrten auf öffentlichen Strassen sind die in Ihrem Lande geltende Vorschriften und Regelungen einzuhalten.

1. Maintenir tous les protecteurs en place.
2. Toujours arrêter le moteur avant de quitter le poste de conduite et, d'une façon générale, s'assurer que toutes les précautions sont prises.
3. Attendre l'arrêt de toutes les pièces en mouvement avant d'intervenir sur la machine.
4. Ne pas approcher mains, pieds, vêtements des parties en mouvement.
5. Ne jamais régler, graisser, nettoyer ou déboucher la machine sans que le moteur soit arrêté.
6. Prendre connaissance du manuel d'utilisation avant de travailler avec la machine. Le catalogue pièces de rechanges est disponible chez votre concessionnaire.
7. Après intervention, veiller à ce que les outils et pièces soient rangés et remettre les carter en place.
8. S'assurer que personne n'est près de la machine avant de démarrer le moteur ou de travailler.
9. Risque de dégâts importants si quelqu'un ou quelque chose est happé par des pièces en mouvement.
10. Utiliser les feux de détresse pour la conduite sur routes, sauf si la loi l'interdit.

1. Tenere tutte le protezioni al loro posto.
2. Spegner sempre il motore prima di lasciare il posto di guida e, in linea di massima, assicurarsi che siano prese tutte le precauzioni.
3. Attendere l'arresto completo di tutti gli organi prima di intervenire sulla macchina.
4. Non avvicinare mani, piedi, vestiti agli organi in movimento.
5. Solo a motore spento si può registrare, ingrassare, pulire o eliminare gli ingolfamenti.
6. Consultare attentamente il manuale d'istruzione prima di iniziare il lavoro con la macchina. Il catalogo parti di ricambio è disponibile presso il vostro concessionario.
7. Dopo qualsiasi intervento sistemare attrezzi e pezzi e rimettere a posto le protezioni.
8. Assicurarsi che non ci sia nessuno nelle vicinanze della macchina prima di metterla in moto o iniziare il lavoro.
9. Rischio di gravi infortuni subiscono coloro che sono agganciati da parti in movimento.
10. Utilizzare i fari lampeggianti durante i trasferimenti su strada.

INTRODUCTION

HOW TO USE THE MANUAL

This manual contains illustrations and parts list of components and assemblies which make up the machine. Each page consist of the name of the assembly or component, a reference number, part number, part name and the quantities of the part used.

Assemble or component name helps identify the illustration and parts list for each figure. This name also helps locate the general area of the machine where the assemble or component can be located.

Reference numbers shown in a column refers to the numbered parts in the illustration. This ties the part in the illustration to the part number and description in the parts list.

Part numbers are used to identify individual parts or part assemblies

Part descriptions provide the name of the part, plus additional information such as dimensional specification and what parts are grouped together to form part assemblies, which helps you identify the part(s).

Quantities listed for each illustration are only for that assemble or component and not the total used per machine.

This parts manual is not intended to be a complete guide for machine service or repairs. Contact your dealer for any of your service or technical requirements.

UPDATING AN REORDERING MANUALS

The parts lists, illustrations and specifications in this manual are based on the latest information available at the time of publication. Your machine may have product improvement and options no yet contained in this manual.

J.A. Freeman & Son, Inc. reserves the right to make changes at any time without notice or obligation to you.

Your dealer will receive notice of these changes and can assist you with accurate parts identification when ordering.

A copy of this manual is supplied with each machine. Additional copies are available through you dealer. When ordering additional manuals, use the reorder number listed on the front cover and the quantify needed.

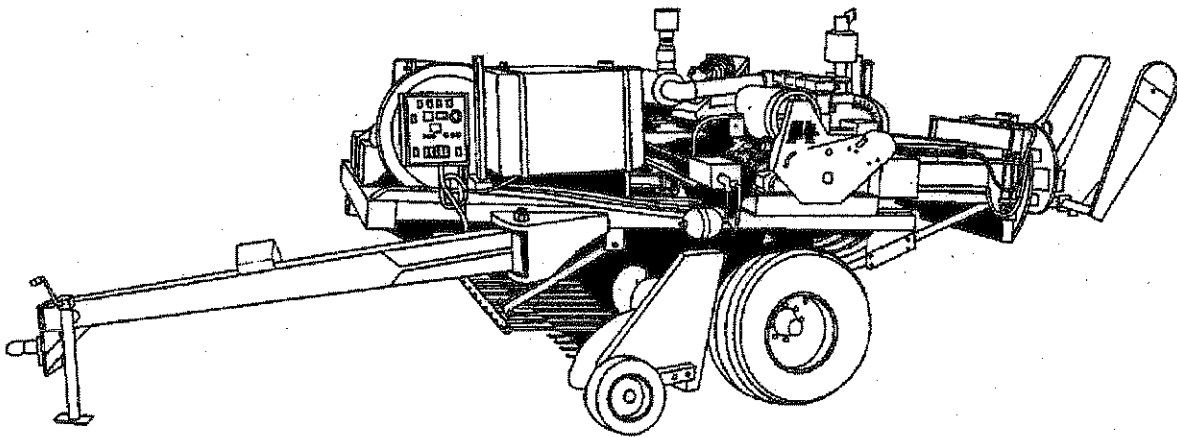
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ORDER NO. PB 1390200

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PARTS LIST

FOR

MODEL 1390 BALER



1. It is the policy of J.A. Freeman & Son, Inc. to constantly improve it's products whenever it is practical to do so.
2. J.A. Freeman & Son, Inc. reserves the right to redesign or change it's equipment or component parts thereof without incurring any obligation to install or furnish such changes on equipment previously delivered.
3. Unauthorized changes or additions to equipment manufactured by J.A. Freeman & Son Inc. relieves the company of further responsibility for warranted operation and breakage replacement.

SAFETY

J.A. Freeman & Son is greatly concerned with safety. The Freeman Baler is furnished with safety features. Even with these safety features, personal injury can still occur if the operator is careless, negligent or thoughtless when maintaining, lubricating, operating, unclogging, or servicing the machine.

Your Freeman Baler has safety shields to help prevent personal injury. Do not operate the machine unless all shields are in place. There are also **"CAUTION," "DANGER,"** and **"BE CAREFUL"** decals on the machine. Read and pay attention to the decals.

Following is a list of precautions that should be taken to help prevent personal injury:

1. **KEEP ALL SHIELDS IN PLACE.**
2. **SHUT OFF TRACTOR ENGINE BEFORE ADJUSTING, LUBRICATING, CLEANING OR SERVICING THE BALER.**
3. **WAIT FOR ALL MOVEMENT TO STOP BEFORE SERVICING BALER.**
4. **KEEP HANDS, FEET, AND CLOTHING AWAY FROM POWER DRIVEN PARTS.**
5. **KEEP ALL SHIELDS INSTALLED AND KEEP CLEAR OF THE P.T.O. DRIVE LINE.**
6. **KEEP ALL OTHERS OFF BALER.**
7. **USE APPROPRIATE SIGNS OR WARNING LIGHTS WHEN OPERATING ON HIGHWAYS.**
8. **MAKE CERTAIN EVERYONE IS CLEAR OF BALER BEFORE ENGAGING P.T.O. DRIVE LINE.**
9. **DO NOT RIDE ON ANY PART OF THE BALER WHILE IN OPERATION.**
10. **KEEP HANDS AND FEET CLEAR OF PICKUP.**
11. **KEEP HANDS AWAY FROM KNOTTER WHEN BALER P.T.O. DRIVE IS ENGAGED.**
12. **PERIODICALLY CHECK ALL NUTS AND BOLTS FOR TIGHTNESS.**
13. **ALWAYS USE LIGHTS FOR NIGHT WORK.**
14. **AS A SAFETY PRECAUTION IT IS RECOMMENDED THAT A "A" "B" "C" FIRE EXTINGUISHER BE CARRIED ON THE BALER AT ALL TIMES. IT IS ALSO RECOMMENDED TO CARRY A FOUR GALLON WATER CONTAINER WITH PUMP, OR AS REQUIRED BY LOCAL AND STATE LAW.**
15. **AVOID LOOSE CLOTHING WHICH CAN EASILY BE CAUGHT IN MOVING PARTS.**
16. **REMEMBER 'SAFETY' IS ONLY A WORD UNTIL IT IS PUT INTO PRACTICE.**

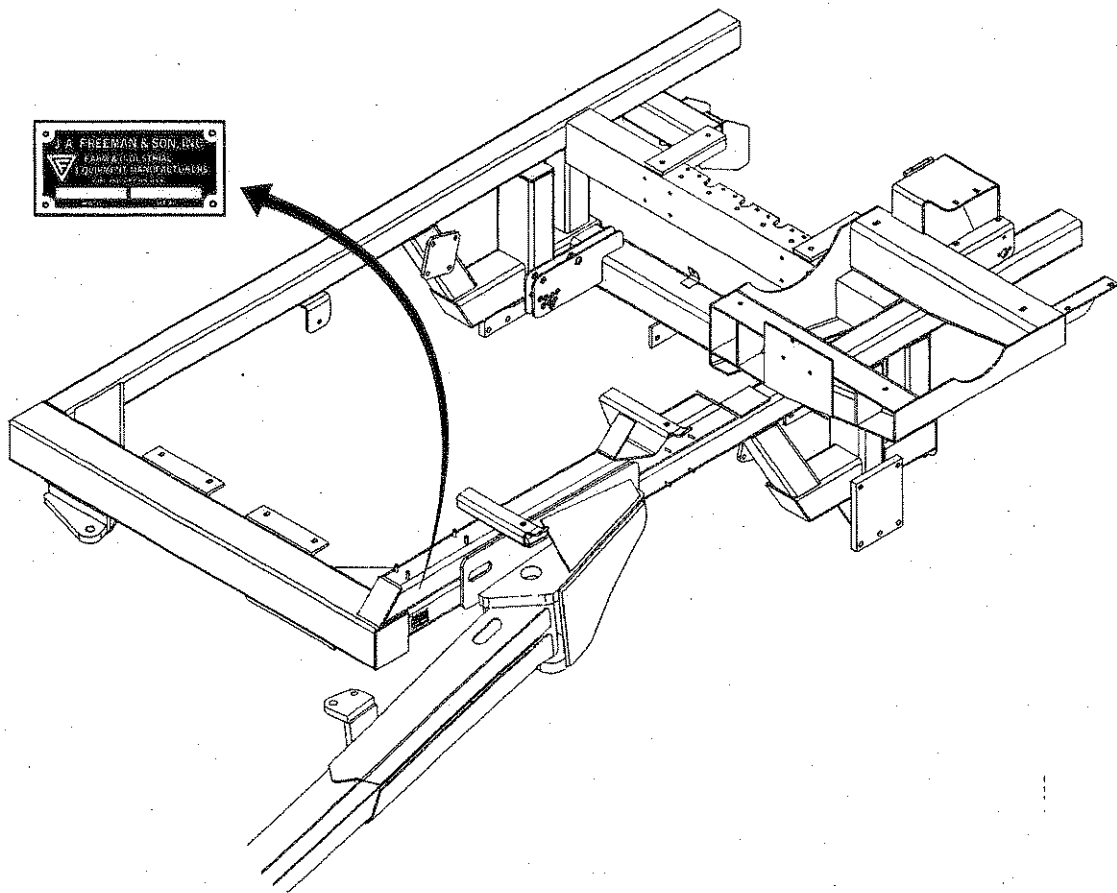


WARNING: SOME ILLUSTRATIONS IN THIS PARTS LIST SHOW THE BALER WITHOUT SHIELDS TO ALLOW FOR A BETTER VIEW OF THE AREA BEING ADDRESSED. THE BALER SHOULD NEVER BE OPERATED WITH ANY OF THE SAFETY SHIELDS REMOVED.

SERIAL NUMBER LOCATION AND IDENTIFICATION

SERIAL NUMBER LOCATION

The serial number is an important piece of information about the machine and it may be necessary to know it before obtaining the correct replacement part. The serial number is located on the right front tongue brace as shown.



WARNING: SOME ILLUSTRATIONS IN THIS PARTS LIST SHOW THE BALER WITHOUT SHIELDS TO ALLOW FOR A BETTER VIEW OF THE AREA BEING ADDRESSED. THE BALER SHOULD NEVER BE OPERATED WITH ANY OF THE SAFETY SHIELDS REMOVED.

NOTE: ILLUSTRATIONS ARE FOR "ORDERING" INFORMATION ONLY, AND ARE NOT INTENDED FOR USE AS AN ASSEMBLY GUIDE.

INSTRUCTIONS FOR ORDERING

1. Order by part number and description of part.
 - (a) Parts should NOT be ordered from illustration only.
 - (b) Parts should NOT be ordered from numbers on castings.
2. Order by baler serial number and model.
3. Much delay and confusion can be avoided if part numbers are arranged in sequence on all orders.
4. State how to ship: whether by truck, stage, parcel post, air parcel post, UPS, or air freight.
5. Claims for shortage or error in handling of an order for parts must be made upon receipt of goods.
6. Address all orders for parts as follows:

J.A. Freeman & Son, Inc.
Parts Department,
2034 N.W. 27th Avenue,
Portland, Oregon 97210

Place serial number of machine here for your convenience:

Model 1390 Baler Serial No. _____

Left and right of machine are understood to mean from a position facing in the direction of travel.

Permission must be secured before any parts are returned for credit. When parts are returned, the freight must be prepaid or arrangements made so that they can be brought in by our trucks.

"NOTE"

Parts are identified by reference numbers.

DO NOT USE REFERENCE NUMBERS AS PART NUMBERS.

See parts list for correct part numbers.

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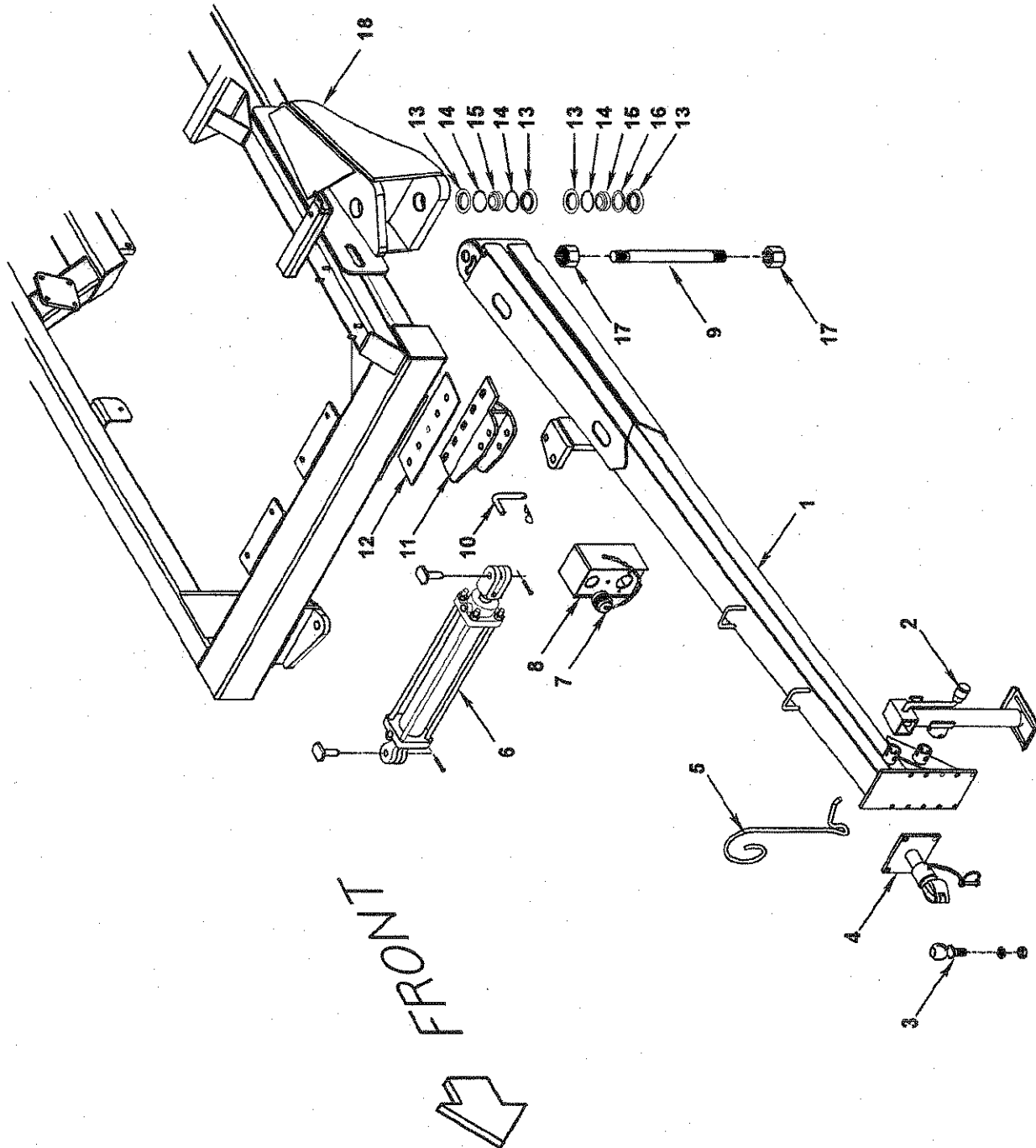
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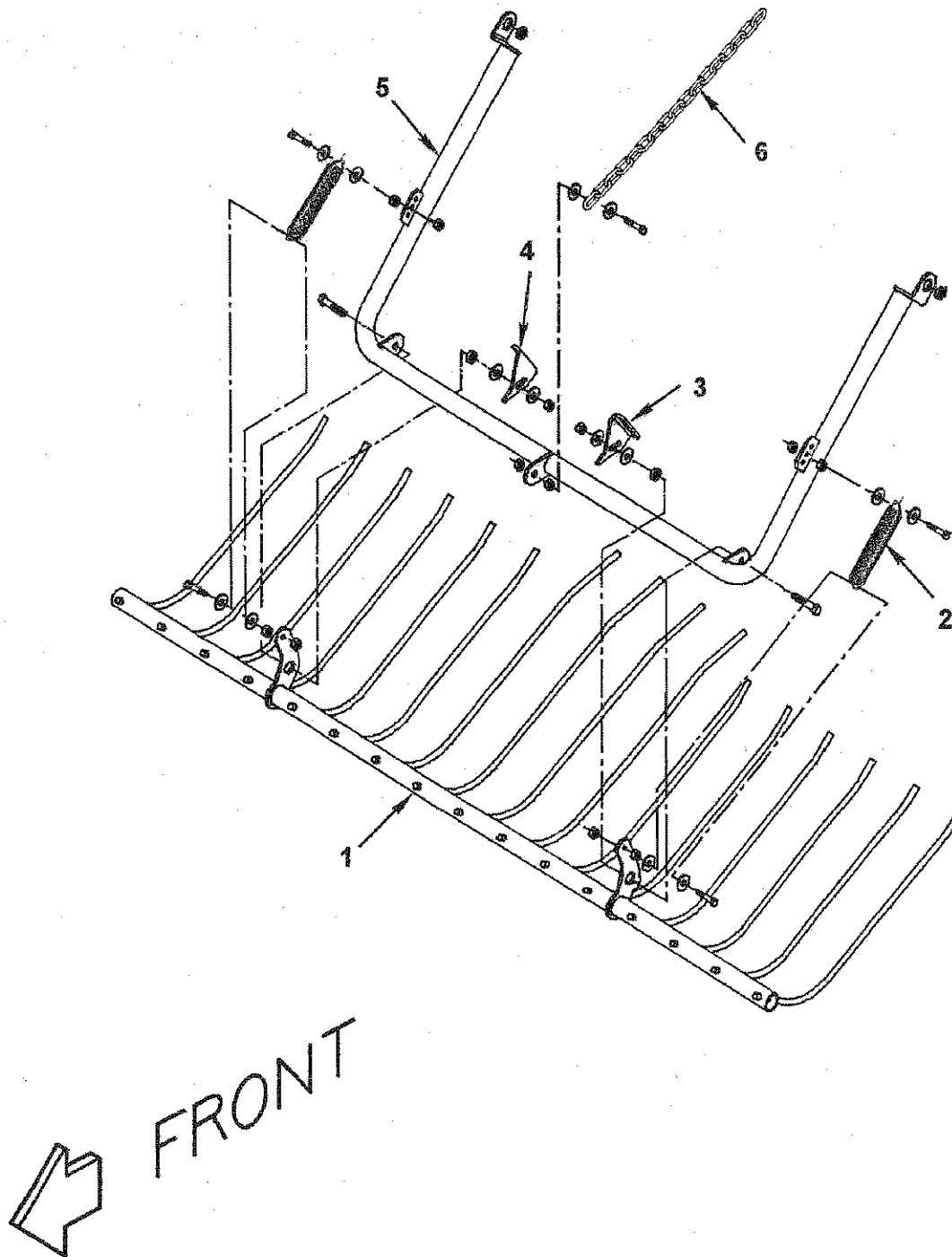
DRAWBAR AND FRAME ASSEMBLY



DRAWBAR AND FRAME ASSEMBLY

REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED
1	DRB0031783	DRAWBAR ASSEMBLY - 1390	1
2	JCK0178203	JACK,5000LB,SIDEWIND-1390	1
3	HTH0028450	COUPLER LESS BALL	1
4	HTH0021097	BALL HITCH W/FLAT PLT -NO BALL	1
5	HGR0016785	HYDRAULIC HOSE HANGER	1
6	CYL0000324	DRAWBAR SWING CYLINDER-1390	1
7	CAP0000002	ELEC PROTECTIVE CAP- 1390	1
8	BKT0034638	PLUG BRACKET- 1390	1
9	PIN0031833	DRAWBAR PIVOT PIN 1390	1
10	PIN0000002	DRAWBAR LATCH PIN- 1390	1
11	LAT0034428	DRAWBAR LATCH- 1390	1
12	SHM0034430	DRAWBAR LATCH SHIM- 1390	1
13	SPC0031714	DRAWBAR BEARING SPACER-1390	4
14	RNG0002133	PARKER O'RING-NITRILE COMPOUND	3
15	BRG015SF24	DRAWBAR MOUNT BEARING -1390	2
16	RNG5000244	INTERNAL RETAINING RING- 1390	1
17	NCE0015000	1-1/2" NC ESNA NUT-PLATED	2
18	FRM0031309	FRAME, SUPPORT, BALER - 1390	1

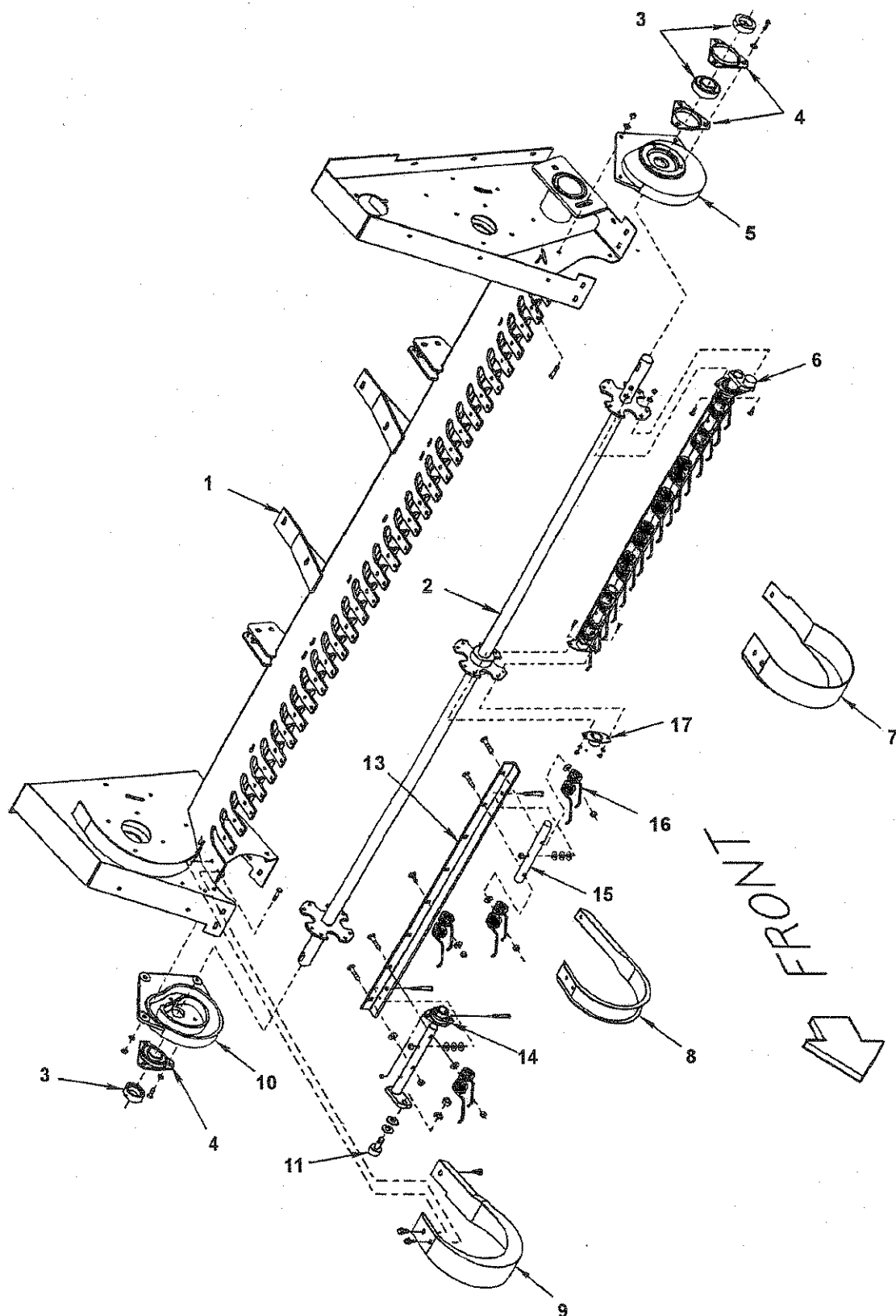
WIND GUARD ASSEMBLY



WIND GUARD ASSEMBLY

REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED
1	GRD0034649	WIND GUARD- 1390	1
2	F 0001517	TRIP SPRING	2
	NCH0000313	HEX NUT NC PLATED 5/16	8
	WCT0000313	5/16" FLATWASHER-PLATED	8
	SCC0020004	5/16 X 1-1/2 NC HT CS - PLATED	4
3	STO0034879	STOP, GUARD, WIND, LEFT-1390	1
	SCC0050005	1/2 X 1-3/4 NC HT CS - PLATED	1
	NCE0000500	1/2" NC ESNA NUT - PLATED	1
	WCT0000500	1/2" FLATWASHER - PLATED	2
	BSH0034650	WIND GUARD BUSHING- 1390	1
4	STO0034880	STOP, GUARD, WIND, RIGHT - 1390	1
	SCC0050005	1/2 X 1-3/4 NC HT CS - PLATED	1
	NCE0000500	1/2" NC ESNA NUT - PLATED	1
	WCT0000500	1/2" FLATWASHER - PLATED	2
	BSH0034650	WIND GUARD BUSHING- 1390	1
5	YOK0034643	WIND GUARD YOKE- 1390	1
	BSH0034650	WIND GUARD BUSHING- 1390	2
6	CHN0000210	CHAIN 1/4 PROOF COIL-BLU-KROME	1
	WCT0000375	3/8" FLATWASHER - PLATED	2
	SCC0030007	3/8 X 2-1/4 NC HT CS - PLATED	1
	NCH0000375	HEX NUT NC PLATED 3/8	2

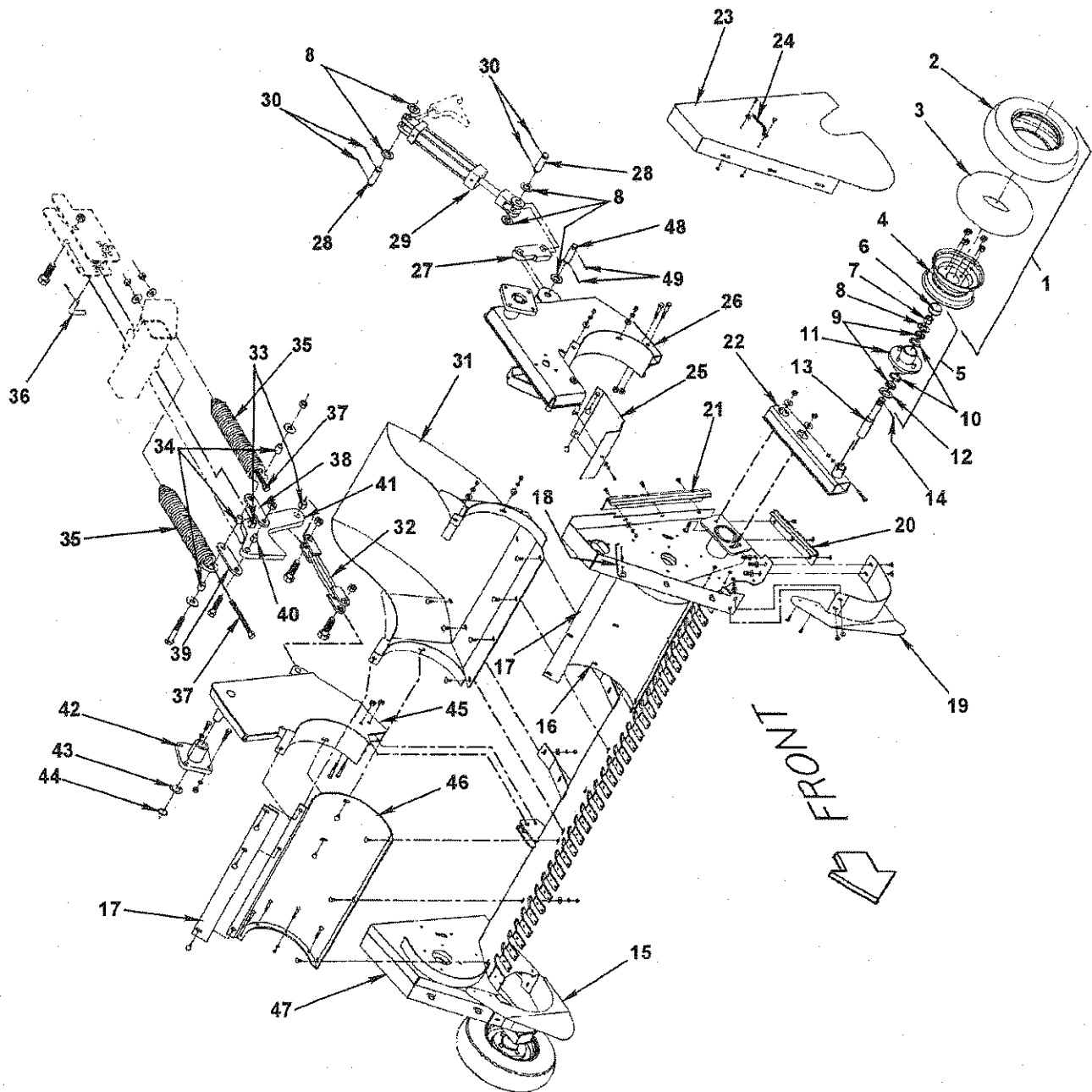
PICKUP REEL ASSEMBLY



PICKUP REEL ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	PCY0032551	FRAME, PICKUP 1390	1	12	LEV0034020	PICKUP RIGHT CAM LEVER	4
2	PCY0032248	REEL, PICKUP 1390	1		WCT0000375	3/8" FLATWASHER - PLATED	12
3	BRGRA106RR	P/U REEL BEARING 1-3/8"-1390	2		SCC0030007	3/8 X 2-1/4 NC HT CS - PLATED	4
4	F 0008383	FLANGETTE-NO ZERK F/F8102	4		NCE0000375	3/8" NC ESNA NUT - PLATED	4
	NCH0000375	HEX NUT NC PLATED 3/8	6	13	PCY0034017	PICKUP TINE BAR - 1390	8
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	6	14	BRG4164PP2	TINE BAR BEARING 1"BORE -1390	8
5	CAM0034129	LEFT PICKUP CAM- 1390	1		SCC0020001	5/16 X 3/4 NC HT CS - PLATED	16
	NCH0000375	HEX NUT NC PLATED 3/8	3		NCH0000313	HEX NUT NC PLATED 5/16	16
	SCC0030002	3/8 X 1 NC HT CS - PLATED	3		WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	16
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3		NCH0000250	HEX NUT NC PLATED 1/4"	8
6	LEV0034019	PICKUP LEFT CAM LEVER	4		SCC0010005	1/4 X 1-3/4 NC HT CS - PLATED	8
	WCT0000375	3/8" FLATWASHER - PLATED	12	15	SHF0034018	TINE BAR CENTER SHAFT- 1390	8
	SCC0030007	3/8 X 2-1/4 NC HT CS - PLATED	4		WCT0000375	3/8" FLATWASHER - PLATED	24
	NCE0000375	3/8" NC ESNA NUT - PLATED	4		SCC0030007	3/8 X 2-1/4 NC HT CS - PLATED	8
7	STR0032387	LEFT END STRIPPER-PICKUP- 1390	1		NCE0000375	3/8" NC ESNA NUT - PLATED	8
	SMS0000198	5/16 X 1/2 NC WHIZ BOLT-PLATED	3	16	PCY0034008	PICKUP TINE - 1390	64
8	STR0032060	STRIPPER, CENTER, PICKUP-1390	31		CRB3750100	3/8 X 1 CARRIAGE BOLT-PLTD	48
	SMS0000198	5/16 X 1/2 NC WHIZ BOLT-PLATED	93		CRB3752000	3/8 X 2 CARRIAGE BOLT-PLTD	16
9	STR0032388	RIGHT END STRIPPER-PICKUP-1390	1		WCT0000375	3/8" FLATWASHER - PLATED	64
	SMS0000198	5/16 X 1/2 NC WHIZ BOLT-PLATED	3		NCE0000375	3/8" NC ESNA NUT - PLATED	64
10	CAM0034130	RIGHT PICKUP CAM- 1390	1	17	BRG0034014	TINE BAR CENTER BEARING	8
	NCH0000375	HEX NUT NC PLATED 3/8	3		SCC0020001	5/16 X 3/4 NC HT CS - PLATED	16
	SCC0030002	3/8 X 1 NC HT CS - PLATED	3		NCH0000313	HEX NUT NC PLATED 5/16	16
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3		WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	16
11	BRGCRSBC20	1-1/4"STUD CAM FOLLOWER-1390	8				
	WCT0000500	1/2" FLATWASHER - PLATED	8				
	WLK0000500	1/2" LOCKWASHER - PLATED	4				
	NFH0000500	1/2" NF HEX NUT - PLATED	4				

PICKUP ASSEMBLY

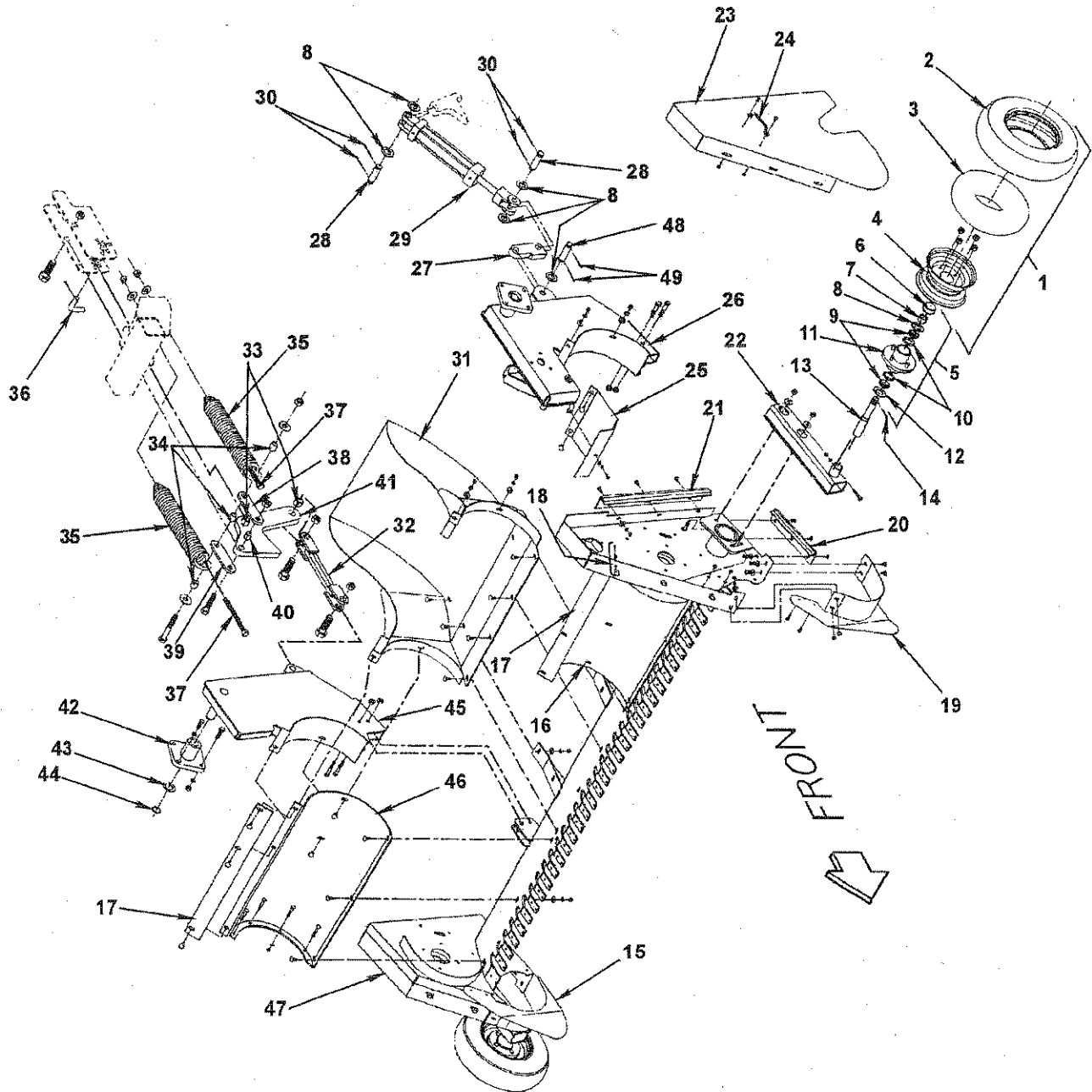


PICKUP ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	WHL0401530	WHL/TIR ASSY 4 X 8	2	21	ARM0032537	PICKUP WHEEL ARM- 1390	2
2	TIR0004008	TIRE F/1500 P/U(400X8 4 PLY)	2		CRB3750150	3/8 X 1-1/2 CARRIAGE BOLT-PLTD	4
3	TIR0199128	4.00 X 8 TUBE F/TIR4008	2		NCH0000500	HEX NUT NC PLATED 1/2	4
	NMS0001023	LUG NUT F/STD0165981-SP,53,54	8		WCT0000500	1/2" FLATWASHER - PLATED	4
4	WHL0412530	WHEEL-8 X 3.75(4 ON 4)P/U	2	22	SHD0032702	LEFT PICKUP SHIELD 1390	1
5	HUB0000348	HUB W/BRGS & SEALS -BBRS P/U	2	23	HAN0000150	PLATED DOOR HANDLE	2
6	CAP0046749	CAP FOR HUB348	2		SMF1032500	10-32 X 1/2 FH MACHINE SCREW	4
7	NFC0010000	1" NF CASTLE NUT	2		WLK0000100	#10 LOCKWASHER - PLATED	4
8	ZZ 0000219	1 X 2 X 14 GA MACHINE BUSHING	8		NFH0001032	10-32 NF HEX NUT - PLATED	4
9	F 0001909	BEARING CONE	4	24	GRD0034122	PICKUP CHAIN GUARD- 1390	1
10	F 0001654	OUTER BEARING CUP	4		SCC0010001	1/4 X 3/4 NC HT CS - PLATED	1
11	HUB000BT12	HUB ONLY	2		WLK0000250	1/4" LOCKWASHER - PLATED	1
12	SEL0034823	SEAL F/HUB	2		WCT0000250	1/4" FLATWASHER - PLATED	1
13	SPN0034103	PICKUP WHEEL SPINDLE - 1390	2		CRB3750100	3/8 X 1 CARRIAGE BOLT-PLTD	2
	SCC0030007	3/8 X 2-1/4 NC HT CS - PLATED	2		NCH0000375	HEX NUT NC PLATED 3/8	2
	NCH0000375	HEX NUT NC PLATED 3/8	2		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2		WCT0000375	3/8" FLATWASHER - PLATED	2
14	COT0000505	1/8 X 1-3/4 COTTER PIN	2	25	PCY0032376	RH PICKUP SWING PLATE 1390	1
15	FEN0032430	FENDER FLARE, PICKUP, RH 1390	1		SCC0050008	1/2 X 2-1/2 NC HT CS - PLATED	2
	NCH0000313	HEX NUT NC PLATED 5/16	4		NCH0000500	HEX NUT NC PLATED 1/2	2
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	4	26	LNK0032711	P/U LIFT FLOATING LINK- 1390	1
	SCC0010001	1/4 X 3/4 NC HT CS - PLATED	2	27	F 0006498	CYLINDER PIVOT PIN	2
	SMT0002001	5/16 X 3/4 TH MACH SCREW-PLT	4	28	F 0006519	2 X 8 HYDRAULIC CYLINDER	1
	WCT0000313	5/16" FLATWASHER-PLATED	4	29	COT0000704	5/32 X 1-3/4 COTTER PIN	6
16	AUG0032567	LEFT AUGER TROUGH 1390	1	30	CHU0032300	FRONT FEEDCHUTE 1390	1
	SCC0020006	5/16 X 2 NC HT CS - PLATED	4		CRB3750100	3/8 X 1 CARRIAGE BOLT-PLTD	8
	NCH0000313	HEX NUT NC PLATED 5/16	4		NCH0000375	HEX NUT NC PLATED 3/8	8
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	4		WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	8
	CRB3750100	3/8 X 1 CARRIAGE BOLT-PLTD	5		WCT0000375	3/8" FLATWASHER - PLATED	8
	NCH0000375	HEX NUT NC PLATED 3/8	5	31	LNK0032708	PICKUP BALANCE LINK- 1390	1
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	5		NCE0001000	1" NC ESNA NUT - PLATED	2
	WCT0000375	3/8" FLATWASHER - PLATED	5		SCC0010110	1" X 3-1/4" NC CAP SREW-PLATED	2
17	AUG0032793	SCRAPER, AUGER 1390	2	32	BSH00VG400	1.25"OD X 1"ID X 1"LG TEN BUSH	2
	CRB3750100	3/8 X 1 CARRIAGE BOLT-PLTD	6	33	SPC0034229	PICKUP SPRING SPACER- 1390	3
	NCH0000375	HEX NUT NC PLATED 3/8	6		SCC0080017	3/4 X 5-1/2 NC HT CS - PLATED	1
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	6		WAS0000118	3/4 A325 STRUCTURAL WASHER-ZP	2
	WCT0000375	3/8" FLATWASHER - PLATED	6		NCE0000750	3/4" NC ESNA NUT - PLATED	1
18	FEN0032427	FENDER FLARE, PICKUP, LH 1390	1	34	04-123	PICKUP COUNTERBALANCE SPRING	2
	SCC0010001	1/4 X 3/4 NC HT CS - PLATED	2	35	PIN0001390	P/U STOP PIN 3/4"X 3-1/2"1390	1
	WLK0000250	1/4" LOCKWASHER - PLATED	2	36	ANC0016029	PICKUP LIFT SPRING ANCHOR-1500	2
	SMT0002001	5/16 X 3/4 TH MACH SCREW-PLT	4		WCT0000625	5/8" FLATWASHER - PLATED	2
	NCH0000313	HEX NUT NC PLATED 5/16	4		NCH0000625	HEX NUT NC PLATED 5/8	2
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	4	37	LNK0032663	LH SPRING BALANCE LINK- 1390	1
	WCT0000313	5/16" FLATWASHER-PLATED	4	38	LNK0032695	RH SPRING BALANCE LINK- 1390	1
19	GUD0032696	GUIDE, BOTTOM, SHIELD 1390	2	39	BSH00VG290	VOGELSANG VG-290 BUSHING	1
	SMT0002001	5/16 X 3/4 TH MACH SCREW-PLT	6	40	CRA0032662	CRANK, BALANCE, PICKUP-1390	1
	NCH0000313	HEX NUT NC PLATED 5/16	6		NCE0000750	3/4" NC ESNA NUT - PLATED	1
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	6		SCC0080010	3/4 X 3 NC HT CS - PLATED	1
20	GUD0032697	GUIDE, REAR, SHIELD 1390	2				
	SMT0002001	5/16 X 3/4 TH MACH SCREW-PLT	6				
	NCH0000313	HEX NUT NC PLATED 5/16	6				
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	6				

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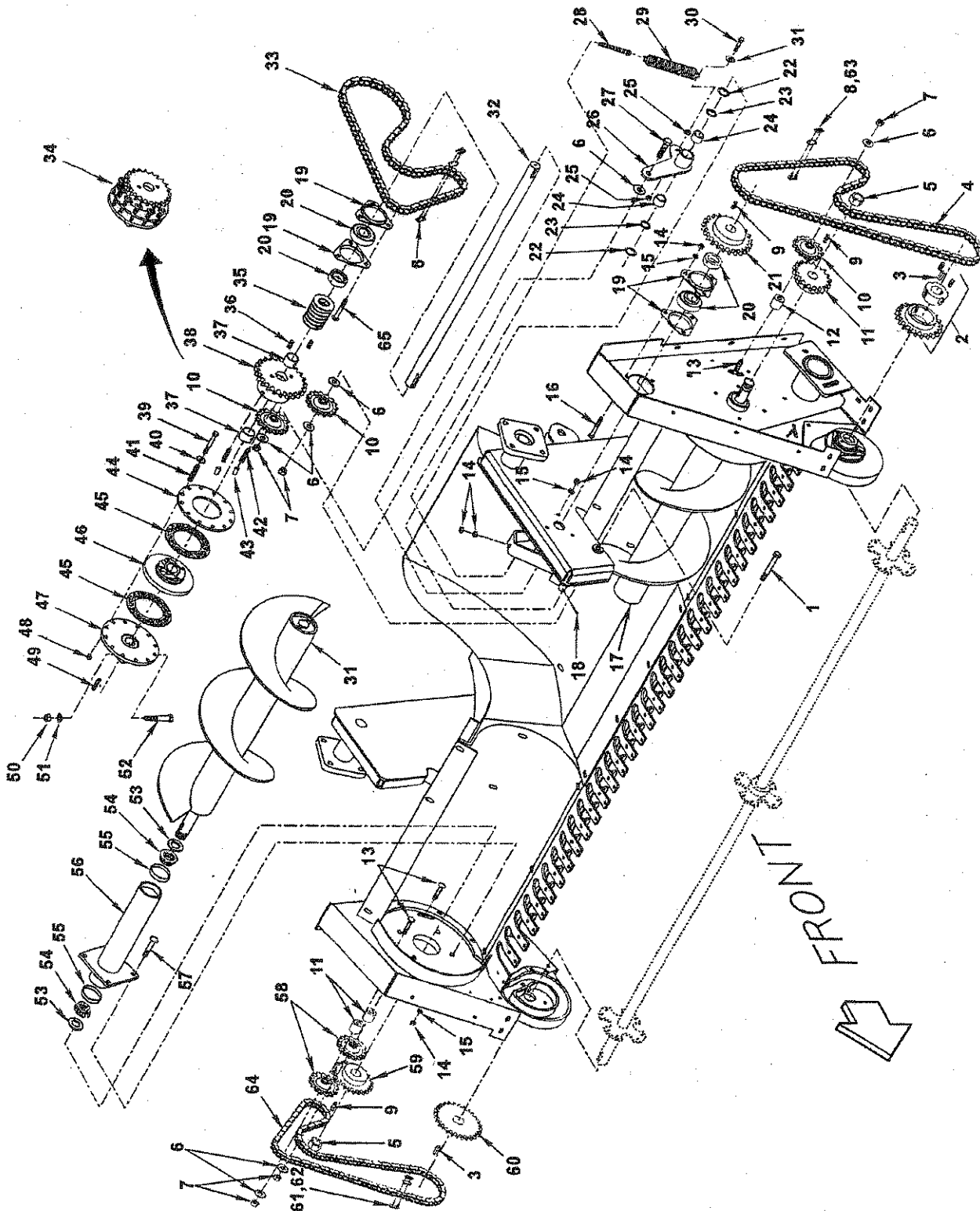
PICKUP ASSEMBLY CONT.



PICKUP ASSEMBLY CONT.

REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED
41	MNT0032800	PICKUP MOUNT 1390	2
	SCC0050009	1/2 X 2-3/4 NC HT CS - PLATED	4
	SCC0050003	1/2 X 1-1/4 NC HT CS - PLATED	4
	WLK0000500	1/2" LOCKWASHER - PLATED	8
	NCH0000500	HEX NUT NC PLATED 1/2	8
	WCT0000500	1/2" FLATWASHER - PLATED	8
42	F 0004161	1-3/8 X 18 GA MACHINE BUSHING	2
43	F 0007988	SNAP RING F/KNOTTER SHAFT	2
44	PCY0032375	L.H. PICKUP SWING PLATE 1390	1
	SCC0050008	1/2 X 2-1/2 NC HT CS - PLATED	2
	NCH0000500	HEX NUT NC PLATED 1/2	2
45	AUG0032568	RIGHT AUGER TROUGH - 1390	1
	SCC0020006	5/16 X 2 NC HT CS - PLATED	4
	NCH0000313	HEX NUT NC PLATED 5/16	4
	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	4
	CRB3750100	3/8 X 1 CARRIAGE BOLT-PLTD	5
	NCH0000375	HEX NUT NC PLATED 3/8	5
	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	5
	WCT0000375	3/8" FLATWASHER - PLATED	5
46	SHD0032703	RIGHT PICKUP SHIELD 1390	1
47	FST0010401	MED DUTY FOLDING HANDLE FASTNR	5
48	PIN0000001	1"DIA CYL ROD CLEVIS PIN	1
49	COT0000001	HAIR PIN CLIP F/1" DIA CLV PIN	2

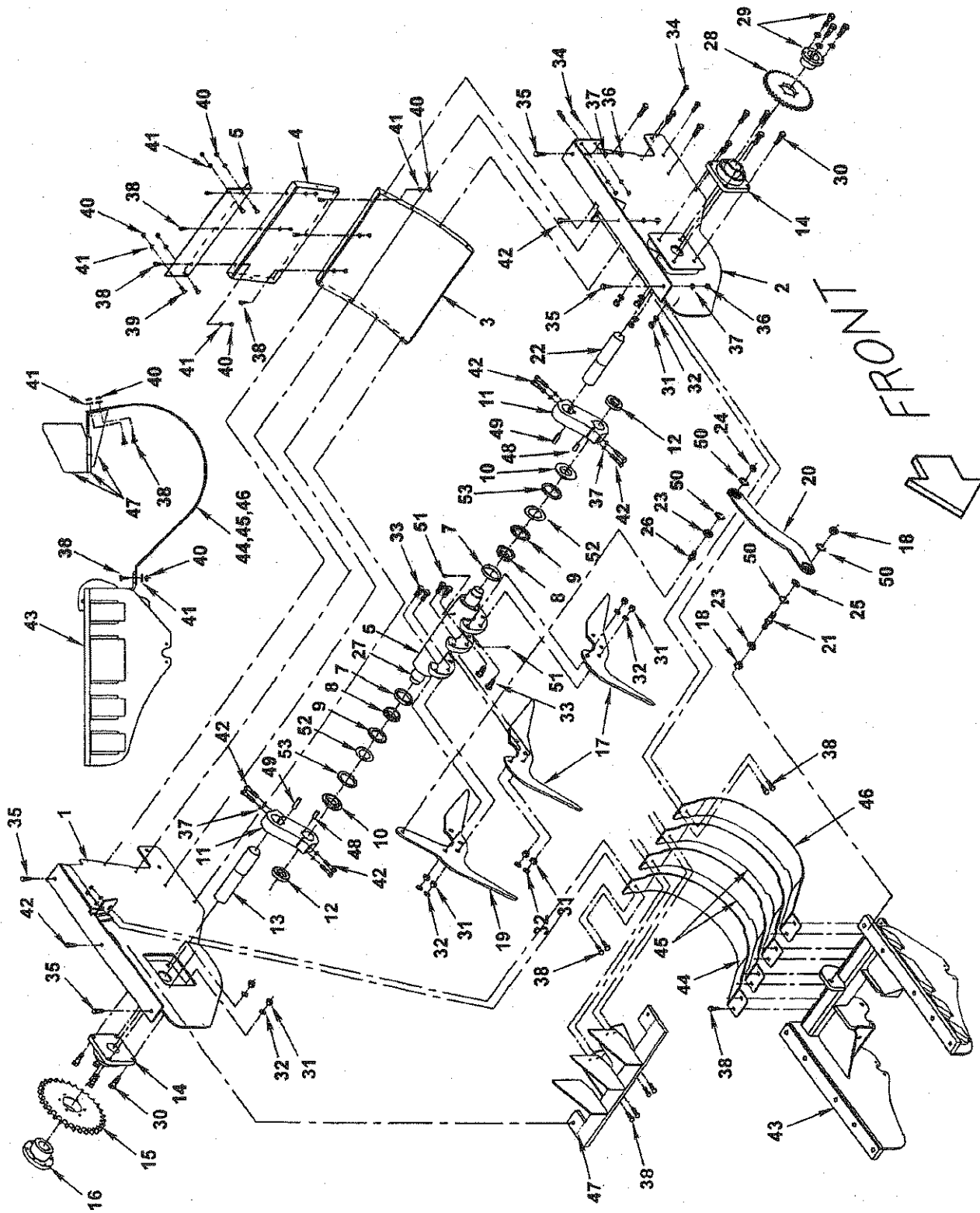
PICKUP DRIVE COMPONENTS



PICKUP DRIVE COMPONENTS

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SCC0050018	1/2 X 6 NC HT CS - PLATED	1	34	CLH0PU1390	PICK UP CLUTCH- 1390	1
2	SPK60BTB21	P/U TAPERLOCK SPROCKET -1390	1	35	ZZ 0000228	1-7/8"X 1-1/4"10GA MACH BSH	7
3	ZZ 0000428	5/16 X 5/16 X 1 KEY	2	36	HYD3169030	3/8 SOCKET HD STEEL PIPE PLUG	2
4	CHN0060109	LH PICKUP DRIVE CHAIN	1	37	BRG0020016	P/U DRIVE SHAFT BUSHING	2
5	NEJ0001250	1-1/4" NF ESNA JAM NUT - PLTD	2	38	SPK0033912	P/U DRIVEN SPROCKET-1390+8/98	1
6	WCT0000500	1/2" FLATWASHER - PLATED	3	39	SCC0030011	3/8 X 3-1/4 NC HT CS - PLATED	6
7	NCE0000500	1/2" NC ESNA NUT - PLATED	3	40	WCT0000375	3/8" FLATWASHER - PLATED	6
8	F 0000760	CONNECTING LINK - RC60	2	41	F 0001797	CLUTCH PLT COMPRESSION SPRING	6
9	ZZ 0000450	1/4 X 1/4 X 1-1/8 KEY	3	42	F 0001790	COMPRESSION SPRING FIPTO CLTCH	2
10	F 0007397	SPROCKET 1/2"BORE F/CHN TIGHTN	1	43	F 0001791	CLUTCH PIN	2
11	SPK0060B18	60B18 1.25"BR,KW 2-SS SPROCKET	1	44	CLH0017767	PICKUP DRIVE CLUTCH -1500	1
12	SPC0032740	SPACER, IDLER 1390	3	45	F 0001793	FRICTION DISC FIPTO CLUTCH	2
13	CRB5000400	1/2 X 4 CARRIAGE BOLT-PLTD	3	46	CLH0017849	P/U CLUTCH DISC - 270/370/1500	1
14	NCH0000375	HEX NUT NC PLATED 3/8	8	47	CLH0017773	P/U CLUTCH ADAPTER	1
15	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	11	48	NCE0000375	3/8" NC ESNA NUT - PLATED	6
16	SCC0030006	3/8 X 2 NC HT CS - PLATED	3	49	ZZ 0000454	1/4 X 1/4 X 2 KEY	1
17	AUG0032222	LEFT SIDE PICKUP AUGER 1390	1	50	NCH0000500	HEX NUT NC PLATED 1/2	1
18	COT0000704	5/32 X 1-3/4 COTTER PIN	1	51	WLK0000500	1/2" LOCKWASHER - PLATED	1
19	F 0008383	FLANGETTE-NO ZERK F/F8102	6	52	SCC0050011	1/2 X 3-1/4 NC HT CS - PLATED	1
20	BRGRA104RR	P/U DRIVE BEARING-1-1/4"-1390	2	53	WAS0015783	HARDENED ZZ228 MACHINE BUSHING	4
21	SPK0060B24	60B24 SPK,1.25"BR,1/4KW,2SS 90	1	54	BRG0067000	BEARING COMPLETE	4
22	ZZ 0000208	7/8 X 18 GA MACHINE BUSHING	2	55	F 0008011	OUTER WHEEL BEARING CUP	4
23	RNG0002212	CAM LEVER O-RING	2	56	BRG0032234	P/U AUGER SHFT BRG HSG - 1390	2
24	BSHP141812	CAM LEVER BUSHING-1390	2	57	CRB3750250	3/8 X 2-1/2 CARRIAGE BOLT-PLTD	8
25	NCH0003125	HEX NUT NC 5/16	48	58	SPK0002416	IDLER SPROCKET-1/2"BR,17T	2
26	TNS0033671	TENSIONER,CHAIN,PICKUP - 1390	1	59	SPK0050B24	50B24 SPROCKET, 1-1/4" BORE	1
27	SCC0050003	1/2 X 1-1/4 NC HT CS - PLATED	1	60	SPK0050B28	50B28 SPK,1.375"BR,5/16"KW,2SS	1
28	F 0007448	SADDLE LEVER SPRING EYEBOLT	1	61	F 0000025	CONNECTING LINK-RC50	1
29	F 0007559	SADDLE LEVER SPRING	1	62	F 0000123	RC 50 OFFSET LINK	1
30	SCC0020004	5/16 X 1-1/2 NC HT CS - PLATED	1	63	F 0000759	OFFSET LINK - RC60	1
31	AUG0032221	RIGHT SIDE PICKUP AUGER -1390	1	64	CHN0050107	RH PICKUP DRIVE CHAIN	1
32	SHF0032786	PICKUP DRIVE SHAFT 1390	1	65	CRB3753000	CARRIAGE BOLT 3/8 X 3 UNC	3
33	CHN0006081	P/U TO FEEDER DRV CHAIN- 1390	1				

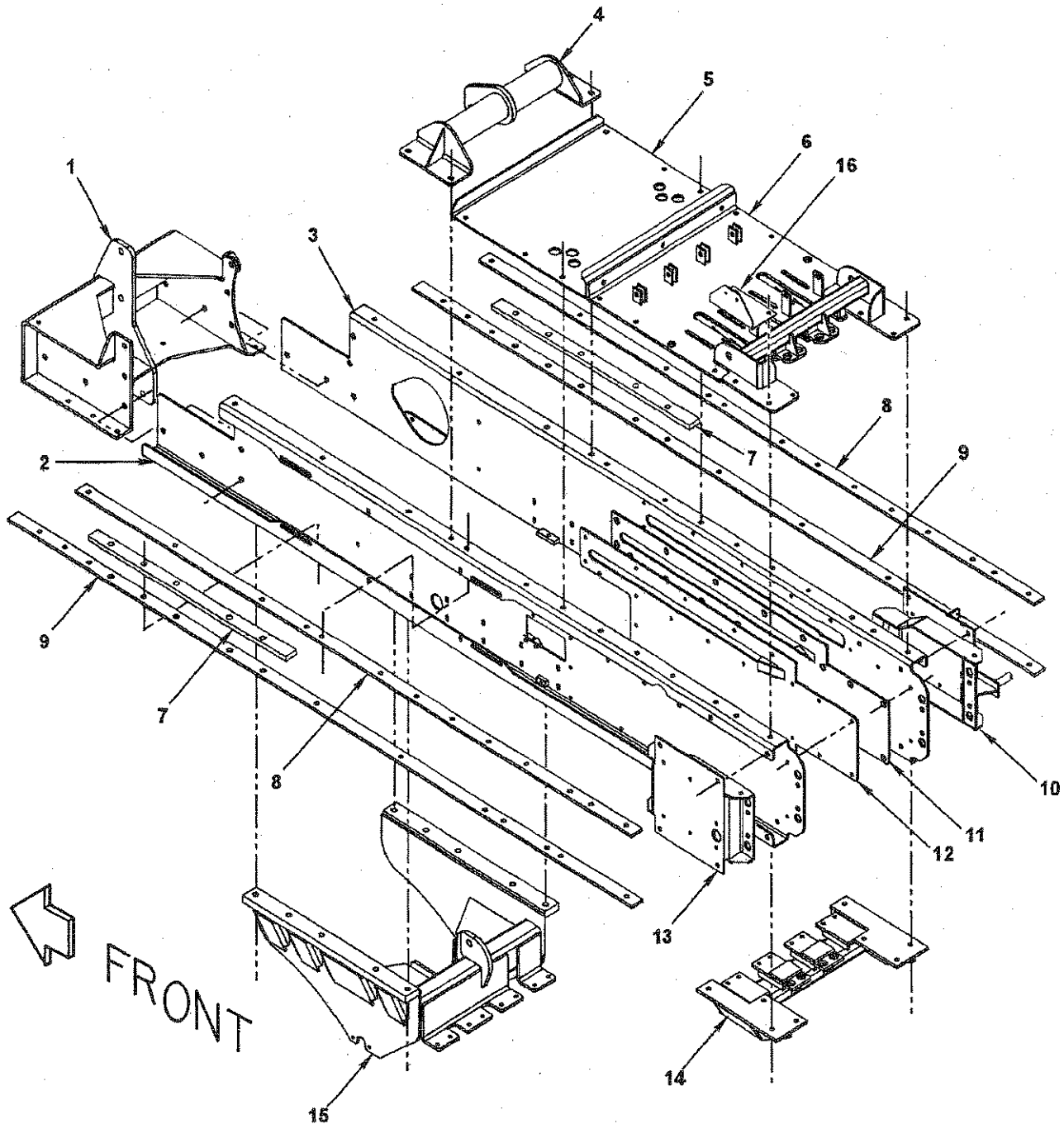
FEEDER ASSEMBLY



FEEDERASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	CHU0031506	RH FEED CHUTE SIDE PLATE -1390	1	28	SPK060SK33	P/U DRIVE SPROCKET-1390	1
2	CHU0031507	LH FEED CHUTE SIDE PLATE -1390	1	29	BSHSK21875	BSH-QD-TYPE	1
3	CHU0031517	FEED CHUTE BACK ASSY - 1390	1	30	SCC0070006	5/8 X 2 NC HT CS - PLATED	8
4	DOR0031542	FEED CHUTE ACCESS DOOR - 1390	1	31	NCH0000625	HEX NUT NC PLATED 5/8	12
5	CHU0031541	FEED CHUTE TOP SECTION - 1390	1	32	WLK0000625	5/8" MEDIUM LOCKWASHER - PLTD	12
6	HSG0032183	FEEDER BEARING HOUSING -1390	1	33	SCC0070007	5/8 X 2-1/4 NC HT CS - PLATED	12
7	BRG0507910	BEARING CUP-L507910	2	34	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	12
8	BRG0507949	BEARING-TAPERED ROLLER L507949	2	35	SCC0050005	1/2 X 1-3/4 NC HT CS - PLATED	12
9	SELV507949	BRG SEAL-USE W/SPC34397- 1390	2	36	NCH0000500	HEX NUT NC PLATED 1/2	32
10	RNG0023161	BEARING THRUST RING	2	37	WLK0000500	1/2" LOCKWASHER - PLATED	32
11	CRA0032174	CRANK, FEEDER - 1390	2	38	SCC0030002	3/8 X 1 NC HT CS - PLATED	22
12	LOK0017500	1-3/4 STD THD LOCK COLLAR-16L	2	39	CRB3750013	3/8 X 1-1/4 CARRIAGE BOLT-PLTD	4
13	SHF0032317	R.H.FEEDER DRIVE SHAFT -1390	1	40	NCH0000375	HEX NUT NC PLATED 3/8	26
14	BRG0021135	4 BOLT FLANGE BEARING-1390	2	41	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	26
15	SPK0100E30	SPROCKET-FEEDER ASSEMBLY-1390	1	42	SCC0050008	1/2 X 2-1/2 NC HT CS - PLATED	10
16	BSH0E21875	2-3/16"QD BUSHING F/SPK100E30	1	43	FRM0031522	REAR GEAR BOX CROSS FRM - 1390	1
17	TIN0034001	TINE, FEEDER - 1390	2	44	STR0032016	STRIPPER, FEEDER, RH 1390	1
18	NFH0000750	3/4" NF HEX NUT - PLATED	1	45	STR0032313	STRIPPER, FEEDER, CENTER -1390	2
19	TIN0034907	FEEDER PIVOT TINE ASSY- 1390	1	46	STR0032015	STRIPPER, FEEDER, LH -1390	1
20	LNK0032823	FEEDER LINK ASSY 1390	1	47	STR0032170	CNTR FEEDER STRIPPER MNT ASSY	1
21	PIN0033506	FEEDR LNK FRONT PIVOT PIN-1390	1	48	ZZ 0000451	1/2 X 1/2 X 1-1/2 KEY	2
22	SHF0032318	L.H.FEEDER DRIVE SHAFT -1390	1	49	F 0000225	KNTR DR SHF KEY 1/2 X 2	2
23	F 0007523	NEEDLE YOKE BEARING	2	50	RNG5000162	1-5/8"INTERNAL RETAINING RING	4
24	NFJ0000750	3/4" NF HEX JAM NUT-PLAIN	1	51	HYD3159010	1/8 HEX HEAD STEEL PIPE PLUG	2
25	WAS0000118	3/4 A325 STRUCTURAL WASHER-ZP	1	52	SPC0034397	FEEDER BRG SEAL SPACER- 1390	2
26	PIN0033507	FEEDR LNK REAR PIVOT PIN-1390	1	53	FLT0034591	FEEDER BEARING SEAL FELT-1390	2
27	SHF0032184	FEEDER TINE PIVOT SHAFT-1390	1				

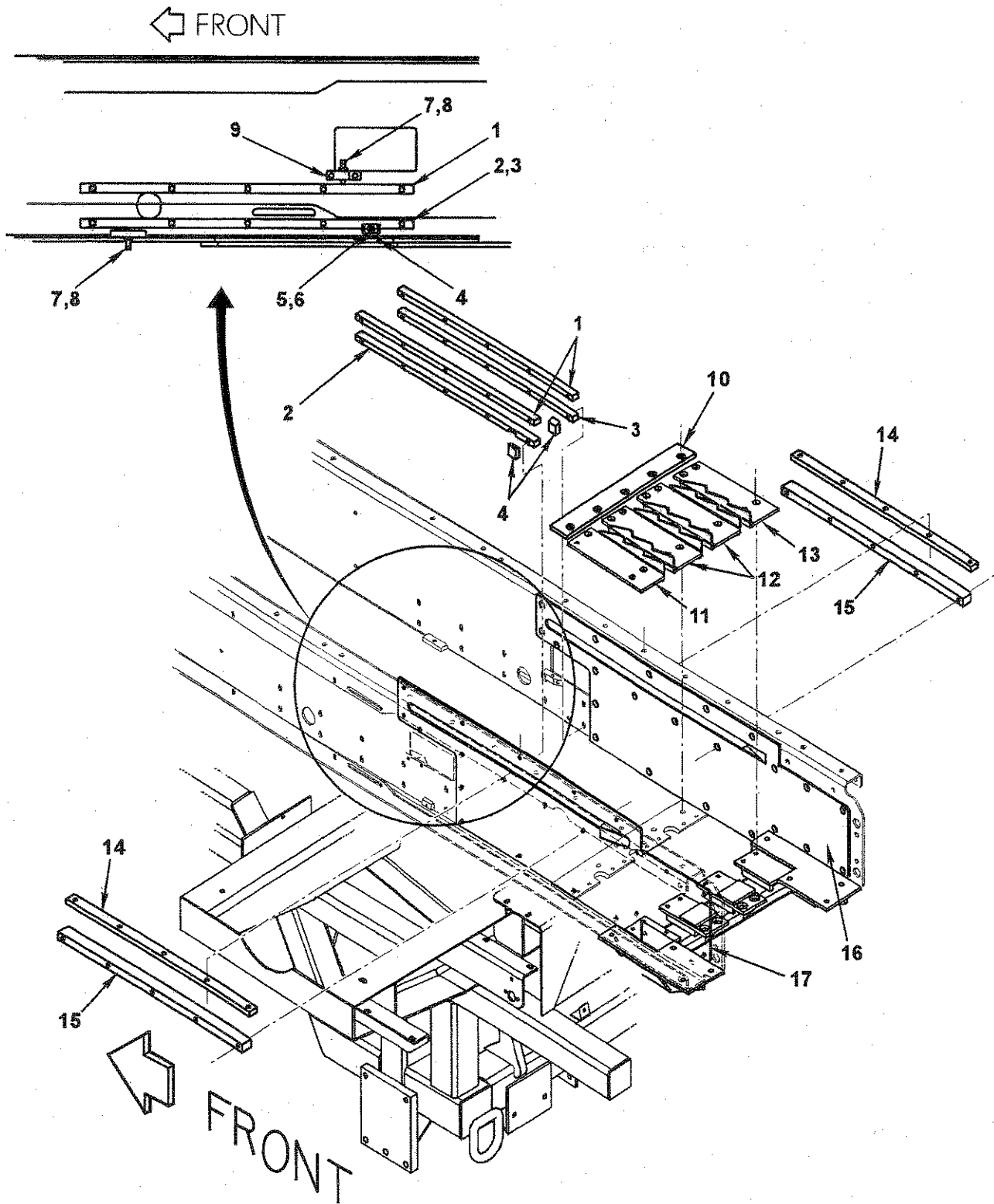
CHAMBER ASSEMBLY



CHAMBER ASSEMBLY

REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED
1	FRM0031616	FRONT MAIN FRAME ASSY - 1390	1
2	CHM0032664	SIDE ASSEMBLY, CHMBR, LH 1390	1
3	CHM0032665	SIDE ASSEMBLY, CHMBR, RH 1390	1
4	SUP0031615	UPPER REAR, GEAR BX SUPPORT 1390	1
5	CHM0033970	FRONT TOP CHAMBER-16" 1390	1
	CHM0032445	FRT TOP CHM PLATE 15" CHAMBER-	1
6	CHM0032435	TOP CHAMBER PLATE ASSY- 1390	1
7	CHM0033528	CHAMBER STIFFENER BAR-1390	2
8	CHM0032660	UPPER CHAMBER STIFFENER 1390	2
9	CHM0032661	LOWER CHAMBER STIFFENER 1390	2
10	MNT0032474	RH SIDE TNS RAIL MNT ASSY 1390	1
11	LIN0031078	R.H. CHMB WEAR LINER ASSY-1390	1
12	LIN0031077	L.H. CHMB WEAR LINER ASSY-1390	1
13	MNT0032470	LH SIDE TNS RAIL MNT ASSY-1390	1
14	FRM0031536	BOTTOM FRAME CROSS MEMBER-1390	1
15	FRM0031522	REAR GEAR BOX CROSS FRM - 1390	1
16	MNT0033924	TENSION VALVE MOUNT 1390	1

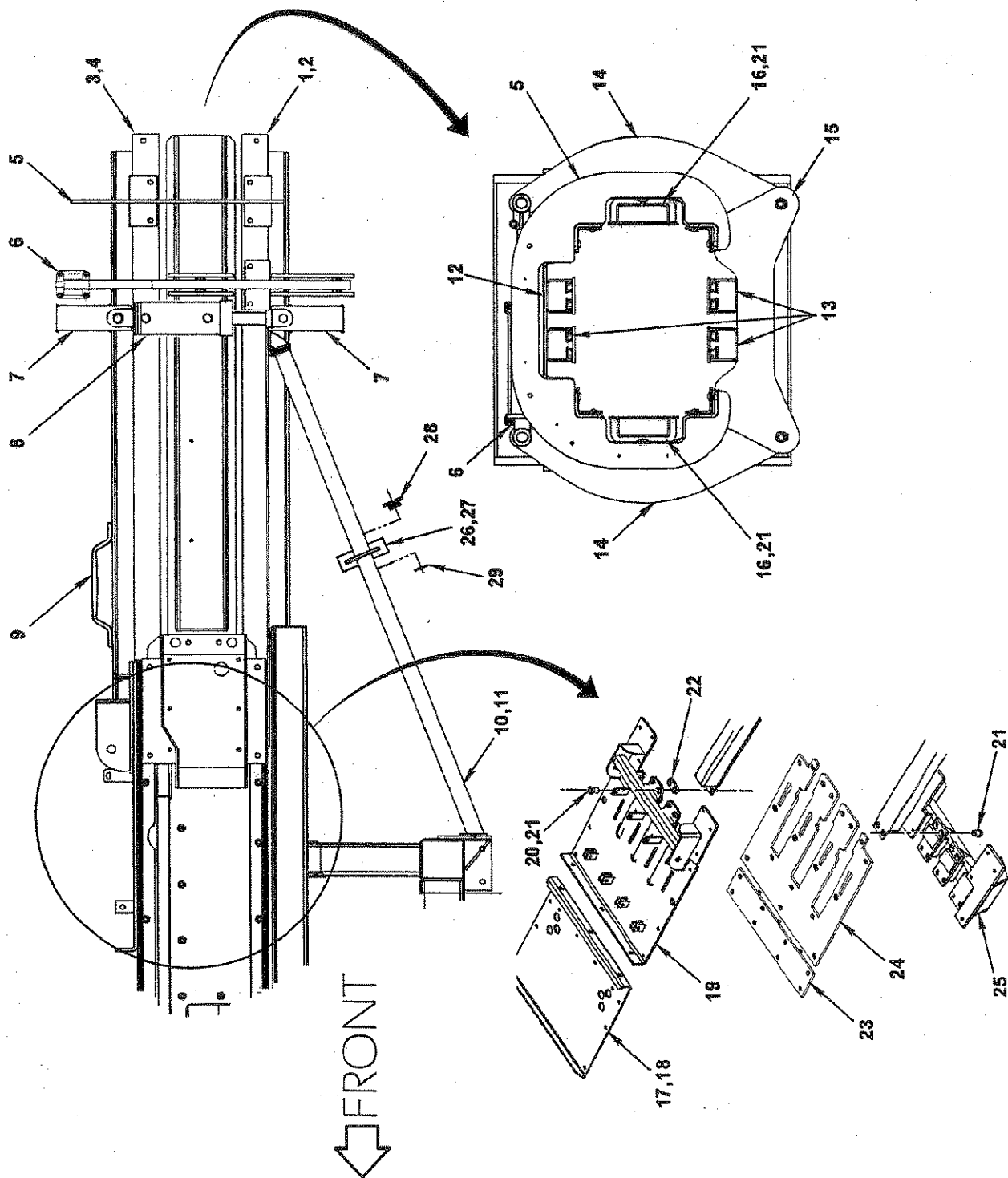
CHAMBER LINERS AND STATIONARY KNIFE



CHAMBER LINERS AND STATIONARY KNIFE

REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED
1	PLG0031038	PLUNGER FRNT ROLLER RAIL UPPER	2
2	PLG0032677	RAIL,ROLLER,PLNGR,FRONT,LOW,LH	1
3	PLG0032678	RAIL,ROLLER,PLNGR,FRONT,LOW,RH	1
4	BLK0032668	LOWER PLG ROLLER BLOCK-1390	2
5	SQS3131500	5/16 X 1-1/2 SQ HEAD SCREW (07-118)	2
6	NCJ0000313	5/16" NC JAM NUT - PLATED	2
7	SQS3752500	3/8 X 2-1/2 SQ HEAD SCREW (07-118)	4
8	NCJ0000375	3/8" NC JAM NUT - PLATED	4
9	BLK0032966	BLOCK, JACK, RAIL, PLGR 1390	2
10	KNF0031755	STATIONARY KNIFE- 1390	1
11	LIN0035157	LEFT CHAMBER LINERS 1390 +4/00	1
12	LIN0035158	CENTER CHAMBER LINER-1390	2
13	LIN0035159	RIGHT CHAMBER LINER F/1390	1
14	PLG0031043	UPPER PLG REAR ROLR RAIL -1390	2
15	PLG0031042	LOWER PLG REAR ROLR RAIL -1390	2
16	LIN0031078	R.H. CHMB WEAR LINER ASSY-1390	1
17	LIN0031077	L.H. CHMB WEAR LINER ASSY-1390	1

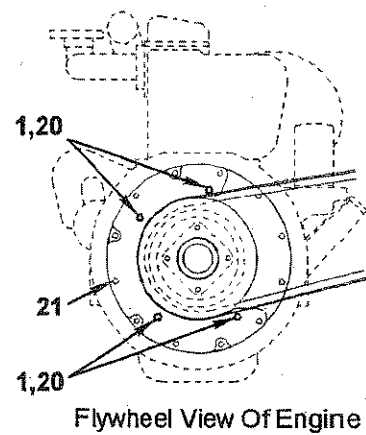
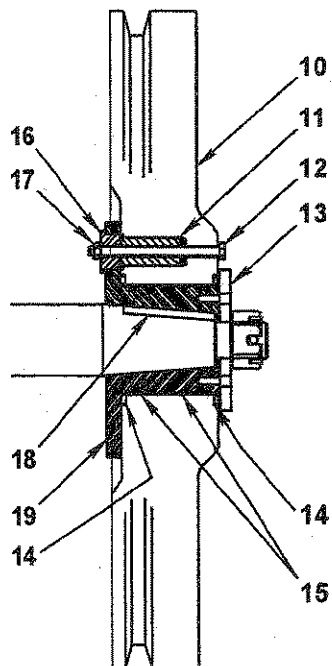
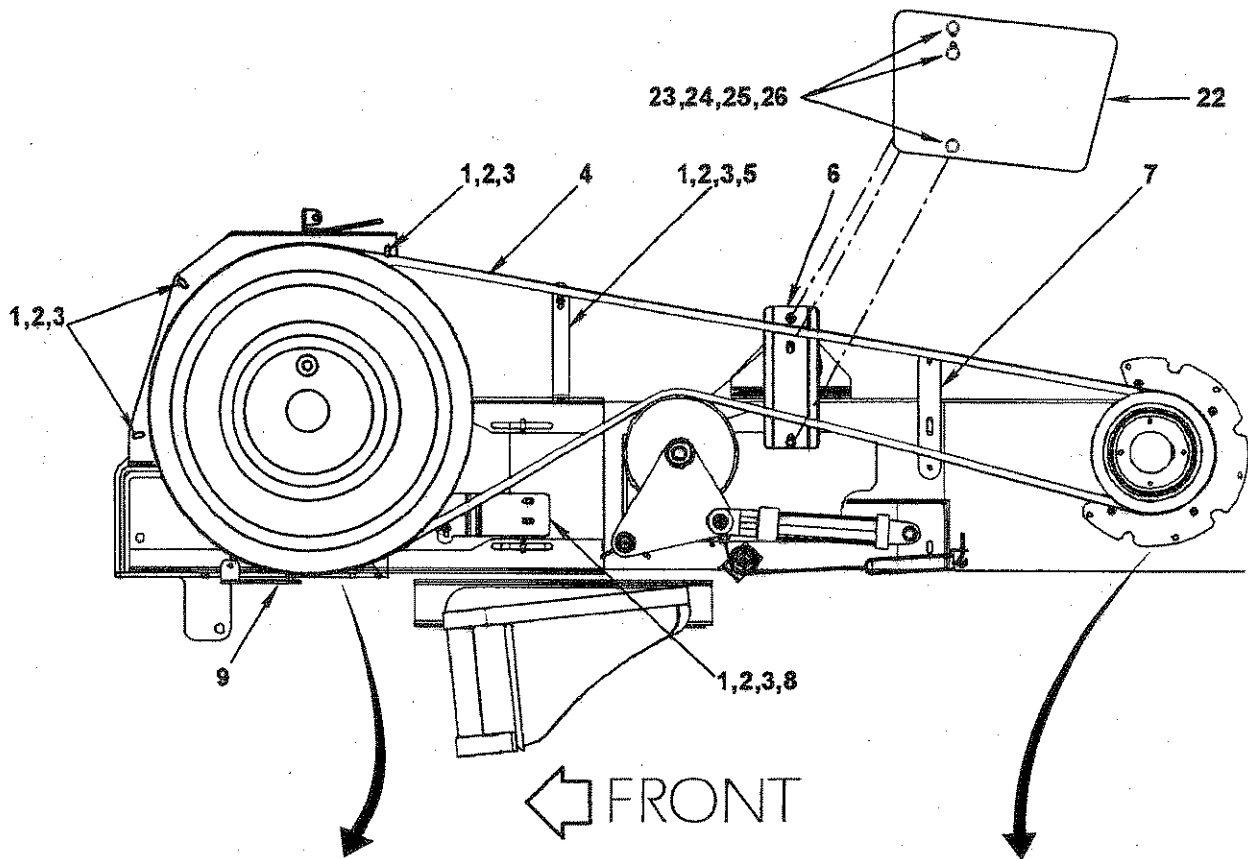
TENSION BEAMS, RAILS AND SQUEEZE ASSEMBLIES



TENSION BEAMS, RAILS AND SQUEEZE ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	ANG0031588	LOWER L. CHAMBER EXT ANG-1390	1	16	TNS0033601	SIDE TENSION RAIL - 1390	2
2	ANG0031589	LOWER R. CHAMBER EXT ANG-1390	1	17	CHM0032445	FRT TOP CHM PLATE 15" CHAMBER-	1
3	ANG0031915	ANGLE,EXT,CHMBR, L., TOP-1390	1	18	CHM0033970	FRONT TOP CHAMBER-16" 1390	1
4	ANG0031916	ANGLE,EXT, CHMBR R. TOP-1390	1	19	CHM0032435	TOP CHAMBER PLATE ASSY- 1390	1
5	YOK0031891	TOP REAR CHAMBER YOKE 1390	1	20	BSH0034240	TOP TNS RAIL PIVOT BSH- 1390	4
6	F 0006519	2 X 8 HYDRAULIC CYLINDER	1	21	BSH0031605	TNS RAIL PIVOT BSH 14.5" CHAMBER	8
7	TNS0033588	BEAM, RAIL, TENSION - 1390	2		BSH0031605	TNS RAIL PIVOT BSH 15" CHAMBER	12
8	CYL0033749	VERTICAL TENSION CYLINDER-1390	2	22	SPC0034242	TOP TENSION RAIL SPACER- 1390	2
9	HAN0000817	CHROME GRAB HANDLE-#817	2	23	LIN0034231	FRONT TOP CHM LINER ASSY- 1390	1
10	BRC0031937	LEFT REAR CHMBR BRACE - 1390	1	24	LIN0034233	REAR TOP CHAMBER LINER- 1390	1
11	BRC0031938	RIGHT REAR CHMBR BRACE - 1390	1	25	FRM0031536	BOTTOM FRAME CROSS MEMBER-1390	1
12	TNS0033587	TOP R.H. TENSION RAIL - 1390	1	26	BKT0034709	REAR TWINE GUIDE BRACKET- 1390	1
13	TNS0033586	TOP (LH ONLY) & BTM TNS RAIL	3	27	CLP0035408	2"STD DUTY MUFFLER CLAMP	2
14	TNS0031889	HORIZONTAL TENS RAIL SQZ-1390	2	28	F 0000856	TWINE & WIRE GUIDE BUSHING	3
15	YOK0031895	BOTTOM REAR CHAMBER YOKE-1390	1	29	F 0000857	SNAP RING F/TWN GUIDE BUSHING	3

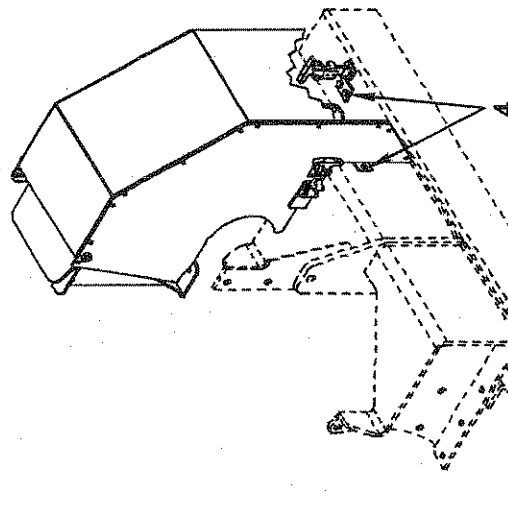
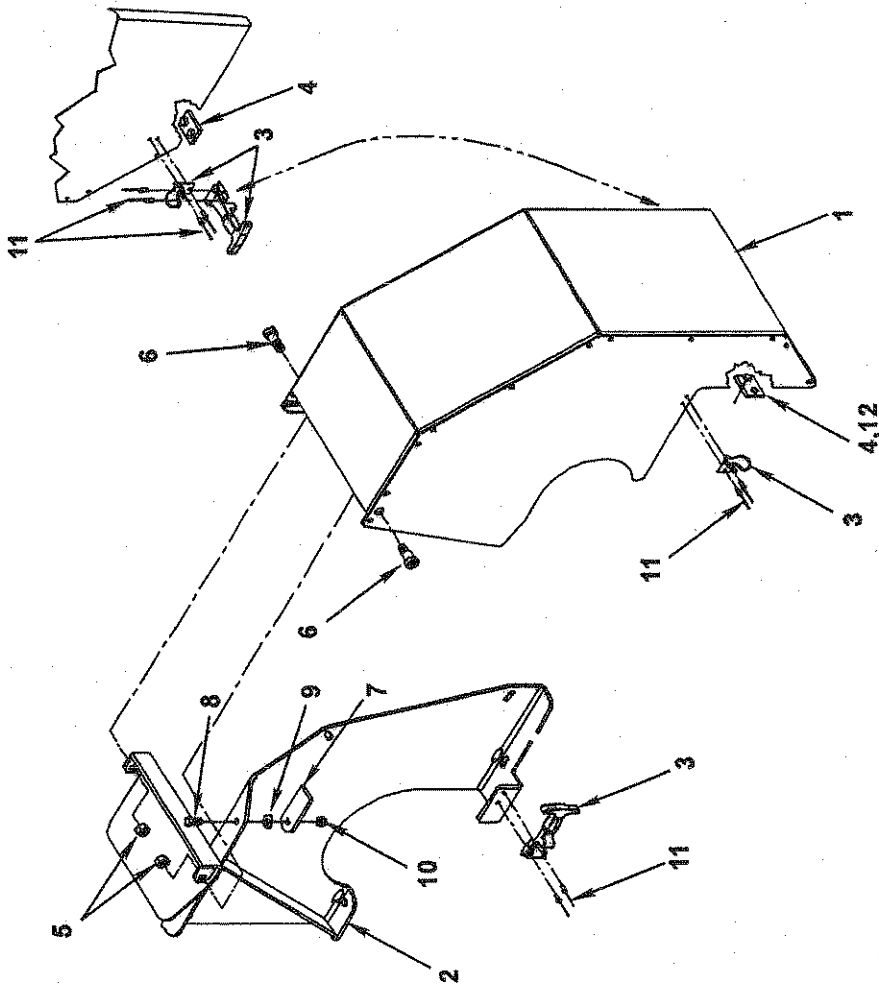
FLYWHEEL, DRIVE BELT AND GUIDES



FLYWHEEL, DRIVE BELT AND GUIDES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	PIN0034696	FLYWHEEL BELT GUIDE PIN- 1390	9	15	BRG072DU32	GARLOCK DU BRG F/BLT DRIVE-1390	2
2	NCH0000375	HEX NUT NC PLATED 3/8	10	16	BSH0031143	FLYWHEEL SHEAR BUSHING HUB END	1
3	WCT0000375	3/8" FLATWASHER - PLATED	10	17	NCE0000375	3/8" NC ESNA NUT - PLATED	1
4	BLT000D210	MAIN DRIVE BELT- 1390	1	18	F 0000072	1/2 X 1/2 X 3 1/2" L KEYSTOCK	1
5	BKT0034705	MIDSPIN BLT GUIDE BRACKET-1390	1	19	HUB0031140	FLYWHEEL SHEAR HUB -1390	1
6	GUD0033425	CENTER BELT GUIDE ASSY- 1390	1	20	NMS0000375	3/8 NC WHIZ NUT - PLTD	4
7	GUD0033484	REAR BELT GUIDE ASSY- 1390	1	21	PLT0033418	BELT GUIDE PLATE- 1390	1
8	BKT0033451	BKT, GUIDE, BELT, REAR, LOWER-1390	1	22	SHD0034280	FLYWHEEL DRV BELT SHIELD- 1390	1
9	BKT0033444	BTM BELT GUIDE BRACKET- 1390	1	23	SPC0033423	SPACER, GUIDE, BELT	3
10	FLW0031112	FLYWHEEL -1390	1	24	SCC0050012	1/2 X 3-1/2 NC HT CS - PLATED	3
11	BSH0031142	FLYWHEEL SHEAR BSH & END -1390	1	25	WCT0000500	1/2" FLATWASHER - PLATED	6
12	SCC0030019	3/8 X 6-1/2 NC HT CS - PLATED	1	26	NCE0000500	1/2" NC ESNA NUT - PLATED	3
13	RET0031144	FLYWHEEL RETAINER WASHER -1390	1				
14	SEL0045025	OIL SEAL C/R 45025 -1380	2				

FLYWHEEL SHIELD ASSEMBLY

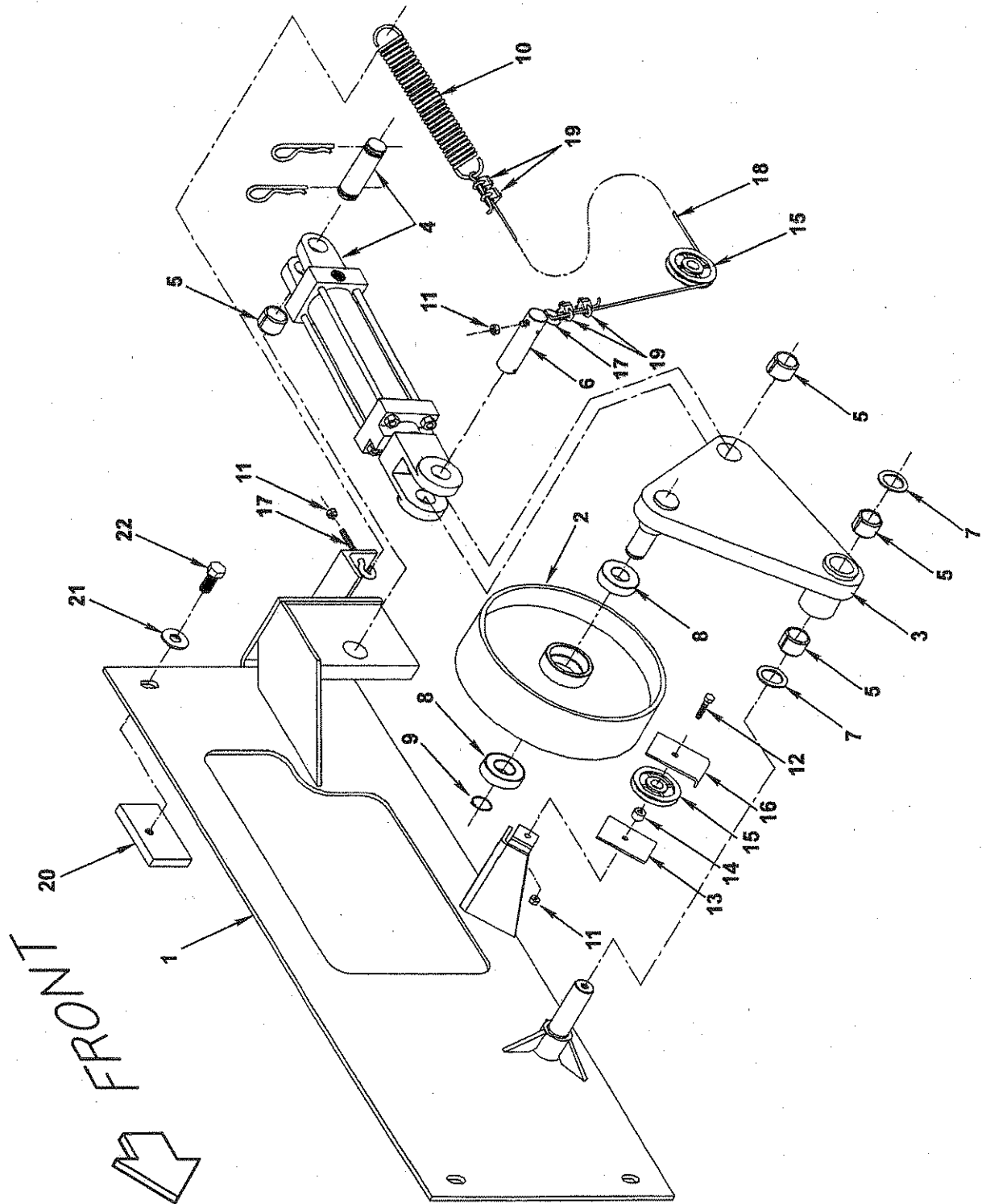


FRONT 

FLYWHEELSHIELDASSEMBLY

REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED
1	SHD0034290	FLYWHEEL SHIELD - 1390	1
2	MNT0034697	FLYWHEEL SHD MNT ASSY- 1390	1
3	LAT0000201	RUBBER DRAW LATCH	2
4	F 0001589	HAY DOG SILENCER CNTR W/SCREWS	2
5	NCH0000375	HEX NUT NC PLATED 3/8	2
6	SMS6257500	5/8"X 3/4"N.C. SHOULDER BOLT	2
7	SUP0034853	FLYWHEEL SHIELD SUPPORT- 1390	1
8	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	1
9	WCT0000375	3/8" FLATWASHER - PLATED	1
10	NCE0000375	3/8" NC ESNA NUT - PLATED	1
11	RIV0000604	3/16X1/4 STAINLESS GRIP RIVET	8

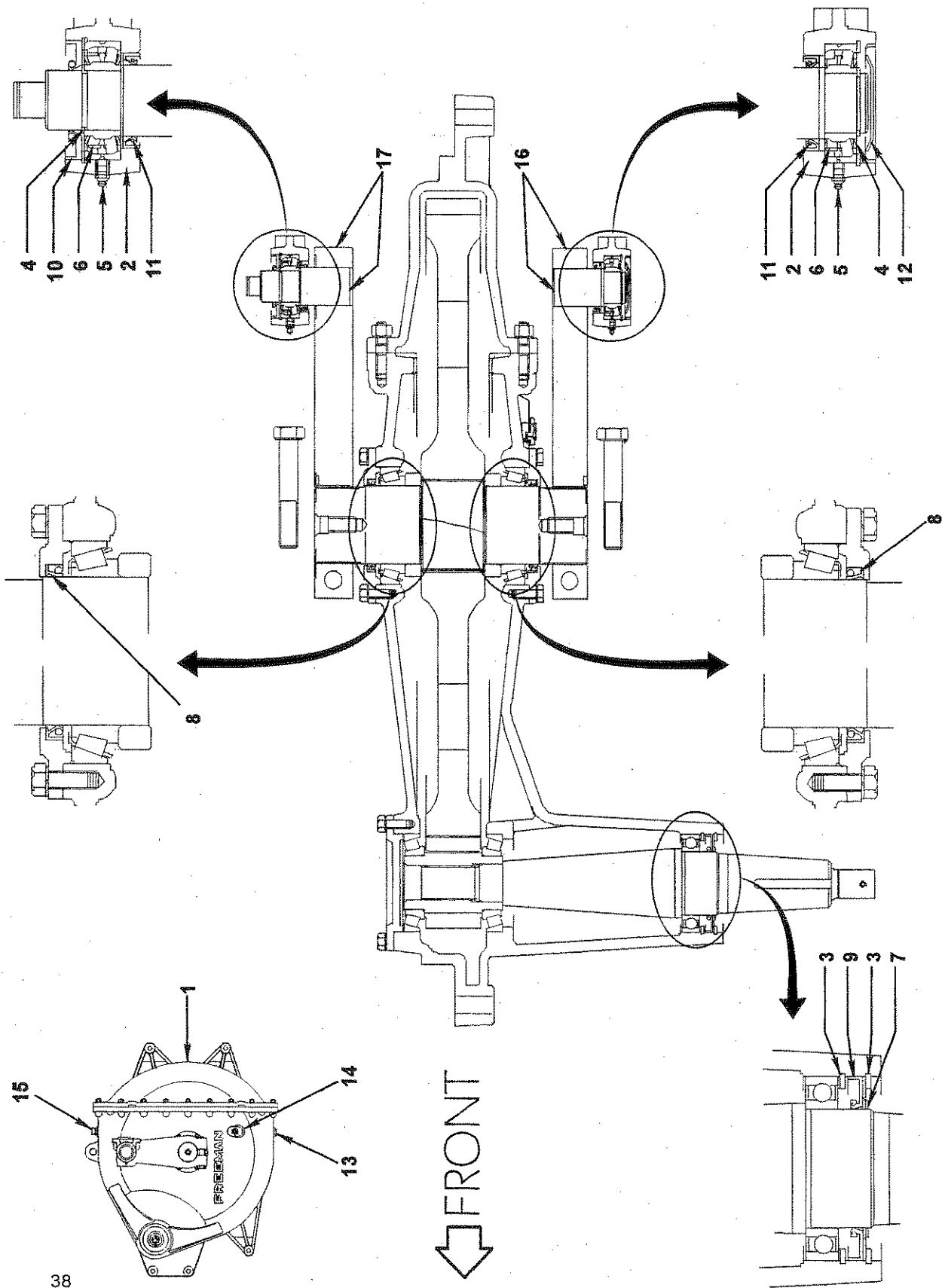
DRIVE BELT IDLER ASSEMBLY



DRIVE BELT IDLER ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	MNT0030787	BELT IDLER MOUNT ASSEMBLY-1390	1	21	WAS0000128	1/2 SAE FLATWASHER	4
2	PUL0030770	IDLER PULLEY ASSEMBLY -1390	1	22	SCC0050003	1/2 X 1-1/4 NC HT CS - PLATED	4
3	CRA0030777	BELT IDLER BELLCRANK ASSY-1390	1	23	F 0000246	KNOTTER BRAKE DISC WASHER	1
4	CYL0034537	CLUTCH BELT CYLINDER- 1390	1	24	SMS0000181	3/8 X 3/4 NC WHIZ BOLT -PLATED	3
5	BSH00VG400	1.25"OD X 1"ID X 1"LG TEN BUSH	4	25	WLK0000500	1/2" LOCKWASHER - PLATED	2
6	PIN0033395	PIN,CYLINDER,CLUTCH,BELT -1390	1	26	NCH0005000	HEX NUT NC 1/2	2
7	ZZ 0000214	1X1-1/2X14 GA MACHINE BUSHING	1	27	SCC0050016	1/2 X 5 NC HT CS - PLATED	2
8	BRG00205PP	BALL BEARING 1390	2	28	GUD0034503	GUIDE,INNER,IDLER,BELT - 1390	1
9	RET0516098	RETAINING RING 1390	1	29	SHD0034308	SHIELD, BELT - 1390	1
10	SPG0020662	PLUNGER LATCH SPRING 370	1	30	SCC0030002	3/8 X 1 NC HT CS - PLATED	3
11	NCE0000250	1/4" NC ESNA NUT - PLATED	1	31	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2
12	SCC0050006	1/2 X 2 NC HT CS - PLATED	1	32	WAS0000138	3/8" SAE FLATWASHER-PLATED	10
13	F 0000883	IDLER PULLEY F/KNOT CHAIN DRIV	1	33	BKT0034532	LOWER REAR BLT GUIDE BKT- 1390	1
14	FT 0000197	PUMP DRIVE CHAIN 69#41	1	34	PIN0034696	FLYWHEEL BELT GUIDE PIN- 1390	1
15	FT 0000113	CONNECTING LINK - #41 CHAIN	1	35	NCH0000375	HEX NUT NC PLATED 3/8	7
16	GUD0034500	GUIDE,OUTER,IDLER,BELT - 1390	1	36	HYD7230040	1/2" O-RING HEX HEAD PLUG	2
17	SMS0001390	OPEN EYE STEEL WIRE EYEBOLT-ZP	1	37	HYD5315034	3/8 JIC X 1/2 O-RNG ST THD CON	1
18	COT0000805	3/16 X 2 COTTER PIN	1	38	SFC0050003	1/2 X 1-1/4 NF HT CS - PLATED	1
19	SPC0034170	BELT IDLER OUTER GUD SPC- 1390	2	39	NFH0005000	1/2" NF HEX NUT	1
20	PLT0033259	BELT IDLER NUT PLATE -1390	4	40	SHF0034539	BELLCRNK CLTCH PIVOT ASSY-1390	1

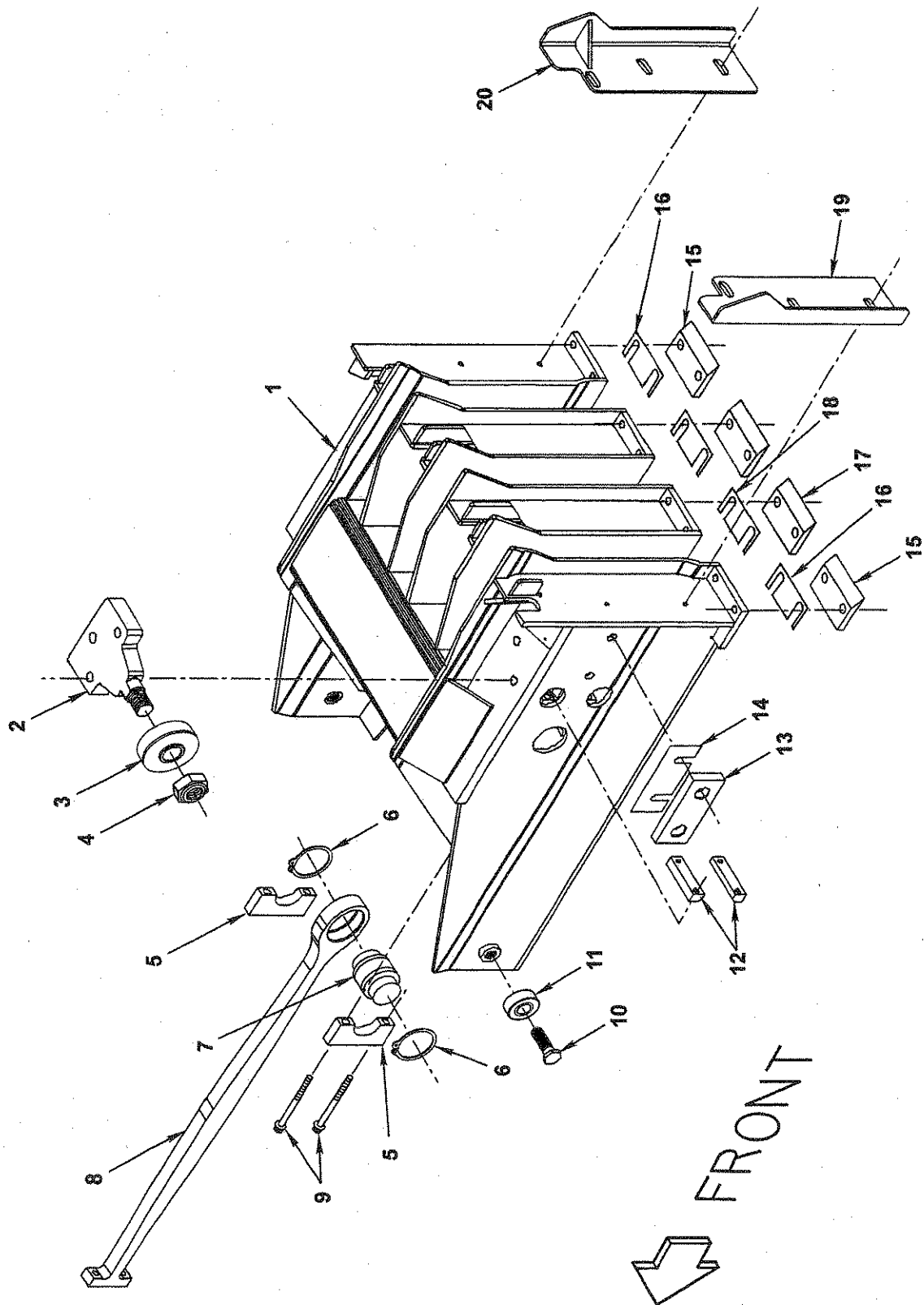
BONDIOLI GEARBOX ASSEMBLY



BONDIOLI GEARBOX ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	GER0033083	BONDIOLI GEARBOX- 1390	1
2	BON0000001	GEARBOX CRANK ARM HUB- 1390	2
3	BON0000002	SNAP RING- 1390	2
4	BON0000003	CRANK ARM RETAINING RING- 1390	2
5	BON0000004	GEARBOX GREASE ZERK- 1390	2
6	BON0000005	GEARBOX CRANK ARM BEARING-1390	2
7	BON0000006	GEARBOX DIRT EXCLUDER- 1390	1
8	BON0000007	GEARBOX MAIN SHF OIL SEAL-1390	2
9	BON0000008	INPUT SHAFT OIL SEAL- 1390	1
10	BON0000009	GEARBOX RH CRANK ARM SEAL-1390	1
11	BON0000010	CRANK ARM BEARING SEAL- 1390	2
12	BON0000011	LH BEARING CLOSURE CAP- 1390	1
13	BON0000012	GEARBOX DRAIN PLUG- 1390	1
14	BON0000013	OIL LEVEL SIGHT GLASS- 1390	1
15	BON0000014	PRESSURE/BREATHER PLUG- 1390	1
16	BON0000015	GEARBOX LH CRANK ARM- 1390	1
17	BON0000016	GEARBOX RH CRANK ARM- 1390	1

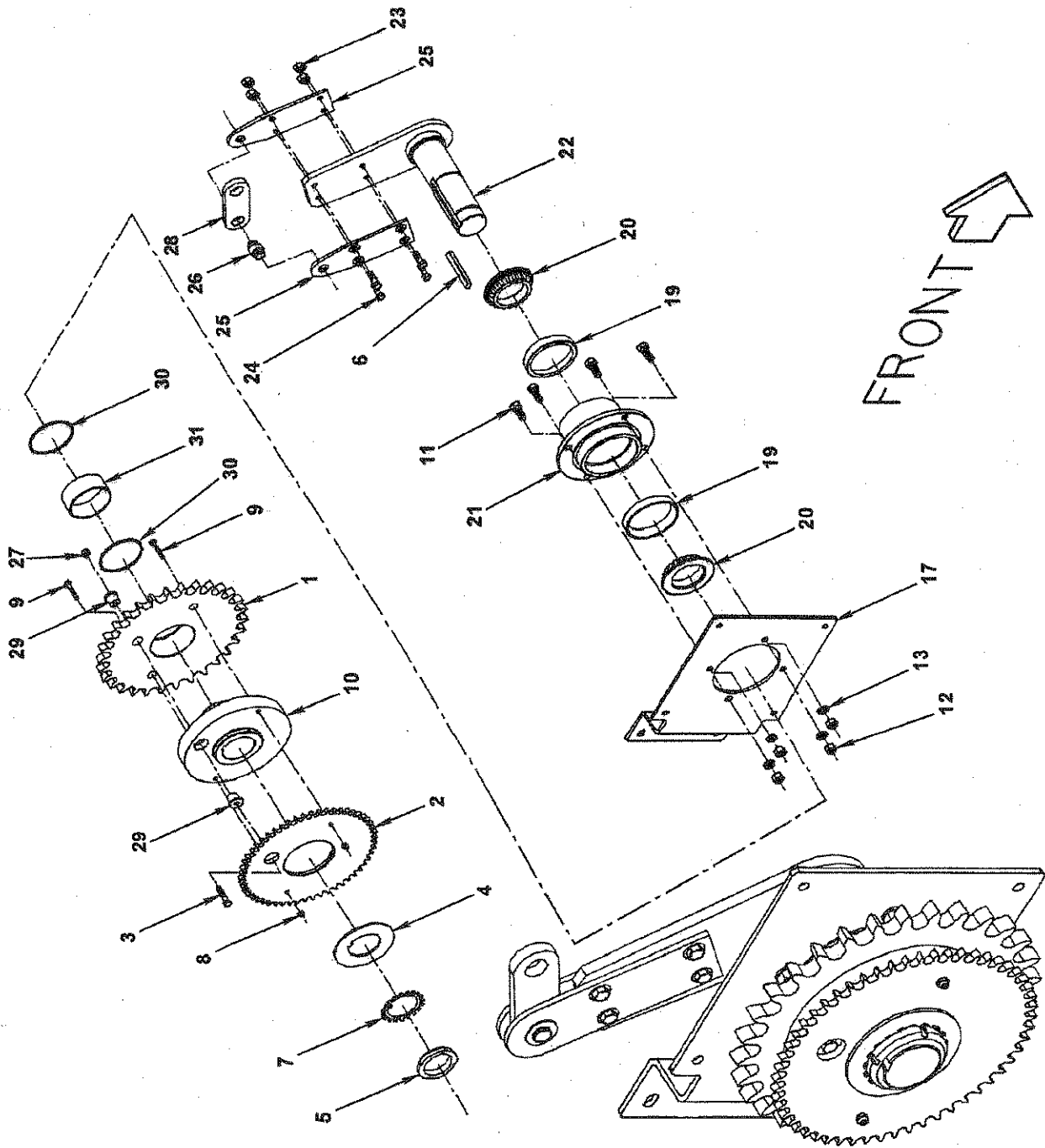
PLUNGER AND CONNECTING ROD ASSEMBLIES



PLUNGER AND CONNECTING ROD ASSEMBLIES

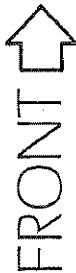
REF	PART		QTY.	REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED	NO.	NO.	DESCRIPTION	USED
1	PLG0035058	PLGR ASSY FOR 16 X 22 CHM-1390	1	13	PLG0031035	PLUNGER HARD SLIDE -1390	2
	PLG0035059	PLG ASSY FOR 15 X 22 CHM- 1390	1	14	PLG0031037	PLUNGER HARD SLIDE SHIM -1390	A/R
2	SHF0035345	REAR PLG ROL SHAFT BLOCK- 1390	2	15	KNF0034496	LH OUTER PLUNGER KNIFE- 1390	1
3					KNF0034497	RH OUTER PLUNGER KNIFE- 1390	1
4	NEJ0001000	1" NC ESNA JAM NUT - PLTD	2	16	SHM0031388	OUTER PLNGR KNIFE SHIM - 1390	A/R
5					SHM0031389	OUTER PLNGR KNIFE SHIM - 1390	A/R
6	RNG5000433	INTERNAL RETAINING RING F/1390	4	17	KNF0034498	INNER PLUNGER KNIFE- 1390	2
7	PIN0030841	CONNECTION ROD PLG PIN -1390	2	18	SHM0031386	INNER PLNGR KNIFE SHIM -1390	A/R
8	ROD0030844	PLUNGER CONNECTING ROD -1390	2		SHM0031387	INNER PLNGR KNIFE SHIM - 1390	A/R
9	SMS0080317	3/8"NC X 5"FLANGED 12PT CAP SC	8	19	PLG0031022	LH PLG SIDE EXTENSION ASY-1390	1
10	PLG0034588	FRONT PLUNGER ROLLER BOLT-1390	2	20	PLG0031021	RH PLUNGER SIDE EXT ASSY 1390	1
11	BRG203KRR3	FRONT PLUNGER ROLLER BRG- 1390	2				
12	PLT0031204	CON ROD PIN CLAMP NUT PLT-1390	4				

AUXILLARY DRIVE ASSEMBLY



AUXILIARY DRIVE ASSEMBLY

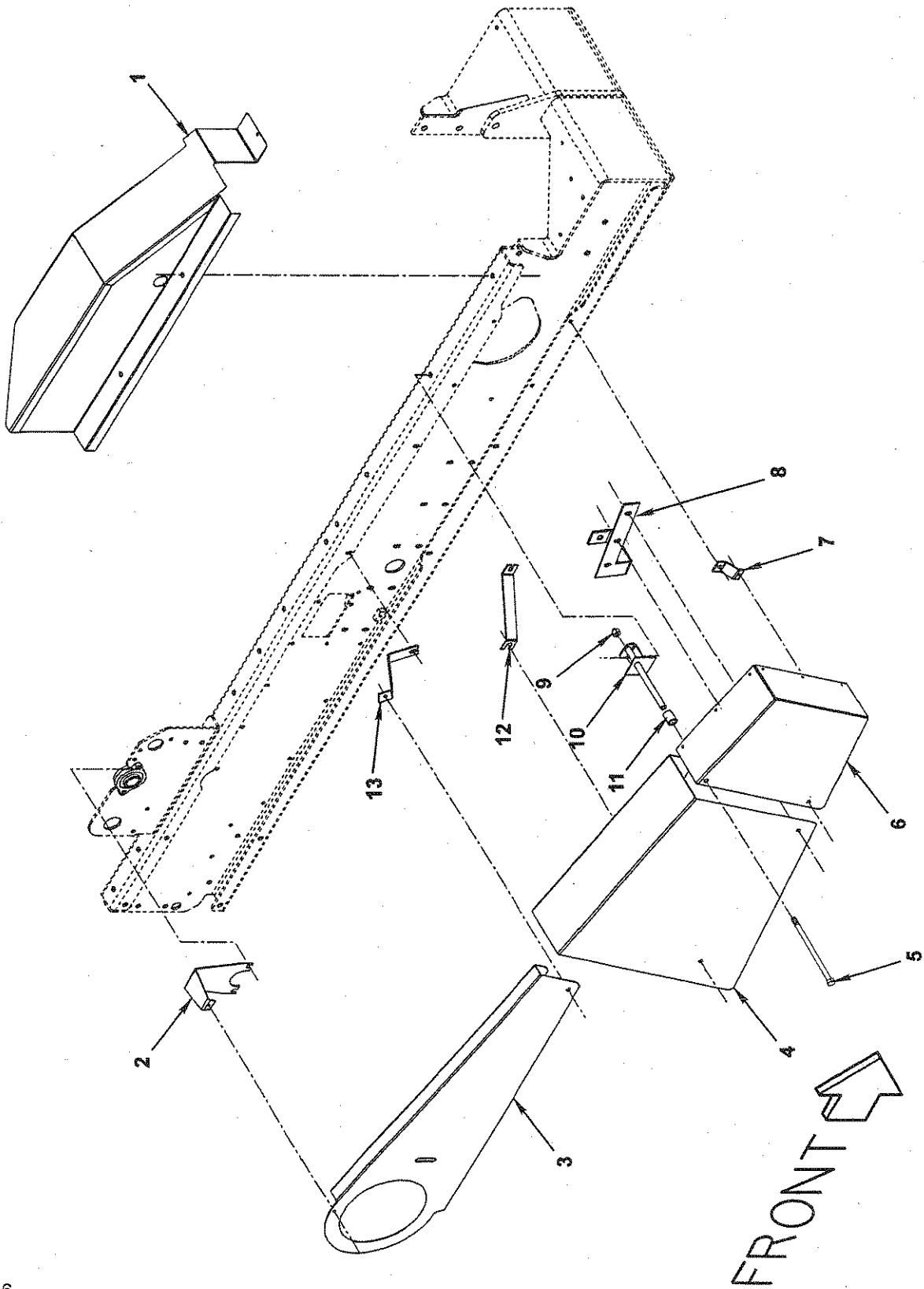
REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SPK0031501	FEEDER DRIVE SPROCKET-1390	1	17	PLT0031352	AUXILIARY DRV BRG MNT PLT-1390	1
2	SPK0033113	SPROCKET, KNOTTER DRIVE - 1390	1	18	WCT0000375	3/8" FLATWASHER - PLATED	4
3	SCC0030007	3/8 X 2-1/4 NC HT CS - PLATED	1	19	BRG000394A	BEARING CUP F/AUX.DRIVE -1390	2
4	SPC0031349	AUX CRANK ARM SPACER- 1390	1	20	BRG395LA90	TIMKEN 2-11/16" CONE ASSY	2
5	NMS000TN13	BEARING LOCKNUT-TN13	1	21	HSN0031353	AUX DRIVE BRG HOUSING 1390	1
6	ZZ 0000463	1/2 X 3/8 X 3-3/4 LONG KEY	1	22	ARM0031341	AUXILIARY DRIVE CRANK ARM ASSY	1
7	WAS00TW113	BEARING LOCKWASHER TW113	1	23	NFX0003750	3/8" NF FLEX-LOCK JAM NUT	4
8	SCC0010005	1/4 X 1-3/4 NC HT CS - PLATED	2	24	SFC0030003	3/8 X 1-1/4 NF HT CS - PLATED	4
9	NCE0000250	1/4" NC ESNA NUT - PLATED	2	25	PLT0031348	AUXILIARY CRANK LINK PLT-1390	2
10	HUB0031350	AUXILIARY DRIVE SHEAR HUB-1390	1	26	PIN0031504	AUX DRIVE DRAG LINK PIN-1390	1
11	SCC0050003	1/2 X 1-1/4 NC HT CS - PLATED	4	27	NCE0000375	3/8" NC ESNA NUT - PLATED	1
12	WLK0000500	1/2" LOCKWASHER - PLATED	4	28	LNK0031503	AUXILIARY DRIVE DRAG LINK-1390	1
13	NCH0000500	HEX NUT NC PLATED 1/2	4	29	BSH0031351	AUXILIARY DRIVE SHEAR BUSHING	2
14	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	8	30	RNG0002239	2-239 O'RING F/AUX DRV 1390	2
15	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	8	31	BRG0000019	FDR DRV SPROCKET BEARING- 1390	1
16	NCH0000375	HEX NUT NC PLATED 3/8	8				



CHAIN DRIVE ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	WLK0000500	1/2" LOCKWASHER - PLATED	5	18	CHN0010097	MAIN DRIVE CHAIN- 1390	1
2	NCH0000500	HEX NUT NC PLATED 1/2	5	19	CNK0001000	CONN LINKS, #100, COTTER PIN	1
3	CHN0032297	FEEDER CHAIN GUIDE WEAR STRIP	2		OFL0001000	OFFSET LINKS, #100	2
4	SMS0000201	SMS #8 X 5/8 HEX HEAD TYPE AB	20	20	SPK0000100	FDR DRV IDLER SPROCKET- 1390	1
5	ANG0034583	KNT CHAIN GUD ANGLE ASSY- 1390	1	21	SCC0100010	1" X 3 NC HT CS - PLTD	1
	ANG0034585	KNT CHN GUD SHORT ANGLE- 1390	1	22	WAS0000110	1" SAE FLAT WASHER	A/R
6	SCC0030004	3/8 X 1-1/2 NC HT CS - PLATED	2	23	MNT0032296	FEEDER CHAIN GUIDE MOUNT- 1390	2
7	WCT0000375	3/8" FLATWASHER - PLATED	4	24	MNT0032288	FEEDER CHAIN IDLER MOUNT- 1390	2
8	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2	25	SCC0070006	5/8 X 2 NC HT CS - PLATED	1
9	NCH0000375	HEX NUT NC PLATED 3/8	2	26	WLK0000625	5/8" MEDIUM LOCKWASHER - PLTD	2
10	MNT0034786	KNT CHN IDLER MOUNT ASSY- 1390	1	27	NCH0000625	HEX NUT NC PLATED 5/8	2
11	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	2	28	SCC0070008	5/8 X 2-1/2 NC HT CS - PLATED	1
12	WCT0000500	1/2" FLATWASHER - PLATED	5	29	WCT0000625	5/8" FLATWASHER - PLATED	1
13	SCC0050018	1/2 X 6 NC HT CS - PLATED	1	30	SPC0035239	KNT LUBER PMP MNT SPACER- 1390	1
14	SPK0002416	IDLER SPROCKET-1/2"BR,17T	2	31	SCC0050005	1/2 X 1-3/4 NC HT CS - PLATED	1
15	CHN0000291	AUTO LUBER CHAIN F/1390	1	32	ANG0032292	FEEDER CHAIN GUIDE ANGLE	2
16	F 0000025	CONNECTING LINK-RC50	1				
17	F 0000123	RC 50 OFFSET LINK	1				

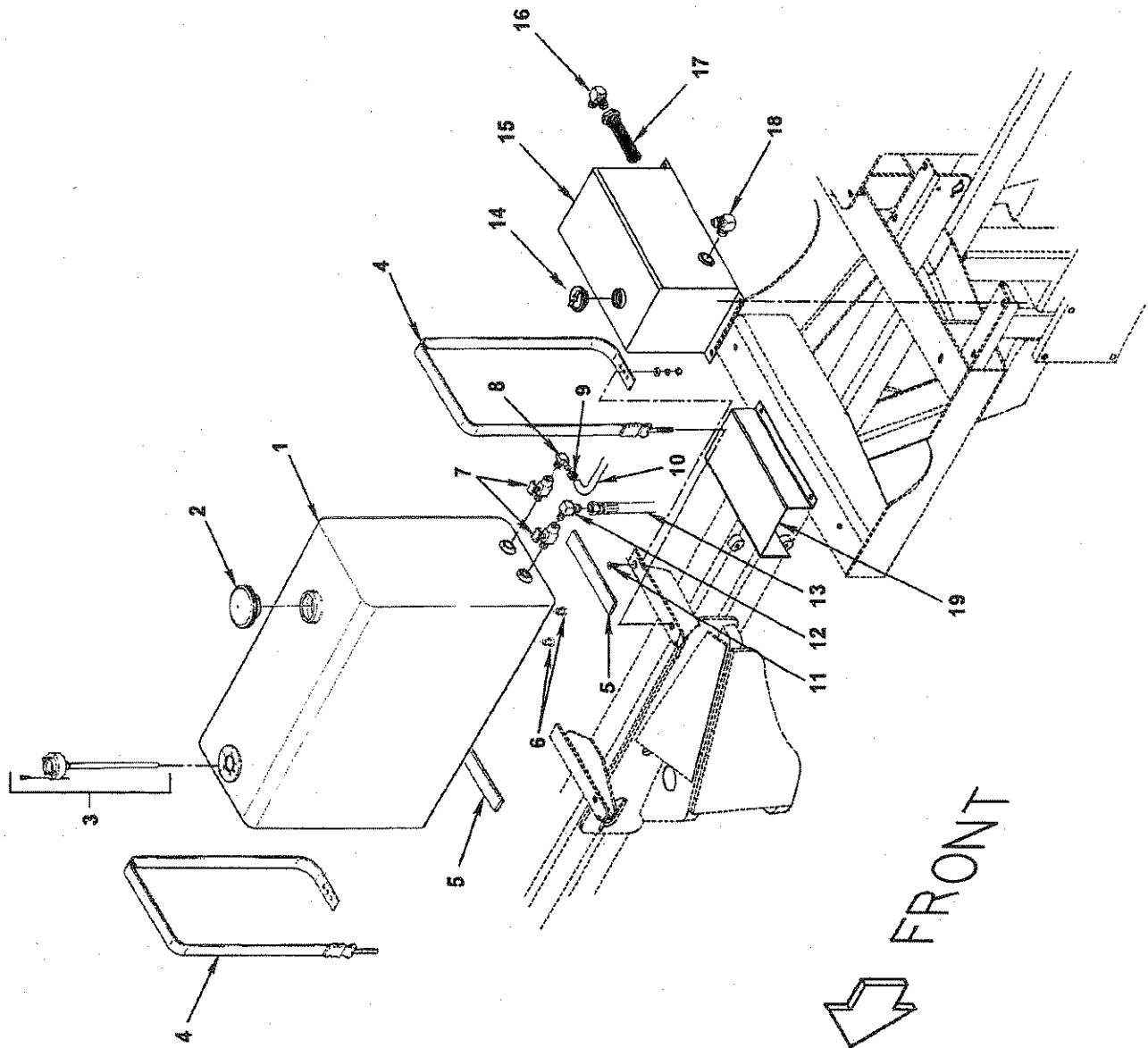
CRANK ARM AND CHAIN DRIVE SHIELDS



CRANK ARM AND CHAIN DRIVE SHIELDS

REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED
1	SHD0034844	R. H. CRANK SHIELD- 1390	1
2	BKT0034279	KNT CHN SHD TOP BRACKET- 1390	1
3	SHD0034277	KNT DRV SPROCKET REAR SHD-1390	1
4	SHD0034281	CHN SHIELD FOR KNT/FDR- 1390	1
5	SCC0030100	3/8 X 10" NC HT CS - PLATED	1
6	SHD0034289	IDLER SPK SHIELD ASSY	1
7	SUP0034861	CHN SHD LOWER SUPPORT- 1390	1
8	SUP0034836	CHAIN SHIELD SUPPORT F/1390	1
9	NCE0000375	3/8" NC ESNA NUT - PLATED	1
10	MNT0034856	MOUNT, SHIELD, CHAIN - 1390	1
11	SPC0034862	SPACER, MOUNT, SHIELD, CHAIN, 1390	1
12	BKT0034213	CHN SHD FWD STANDOFF BKT- 1390	1
13	BKT0034278	KNT CHN SHD BOTTOM BKT- 1390	1

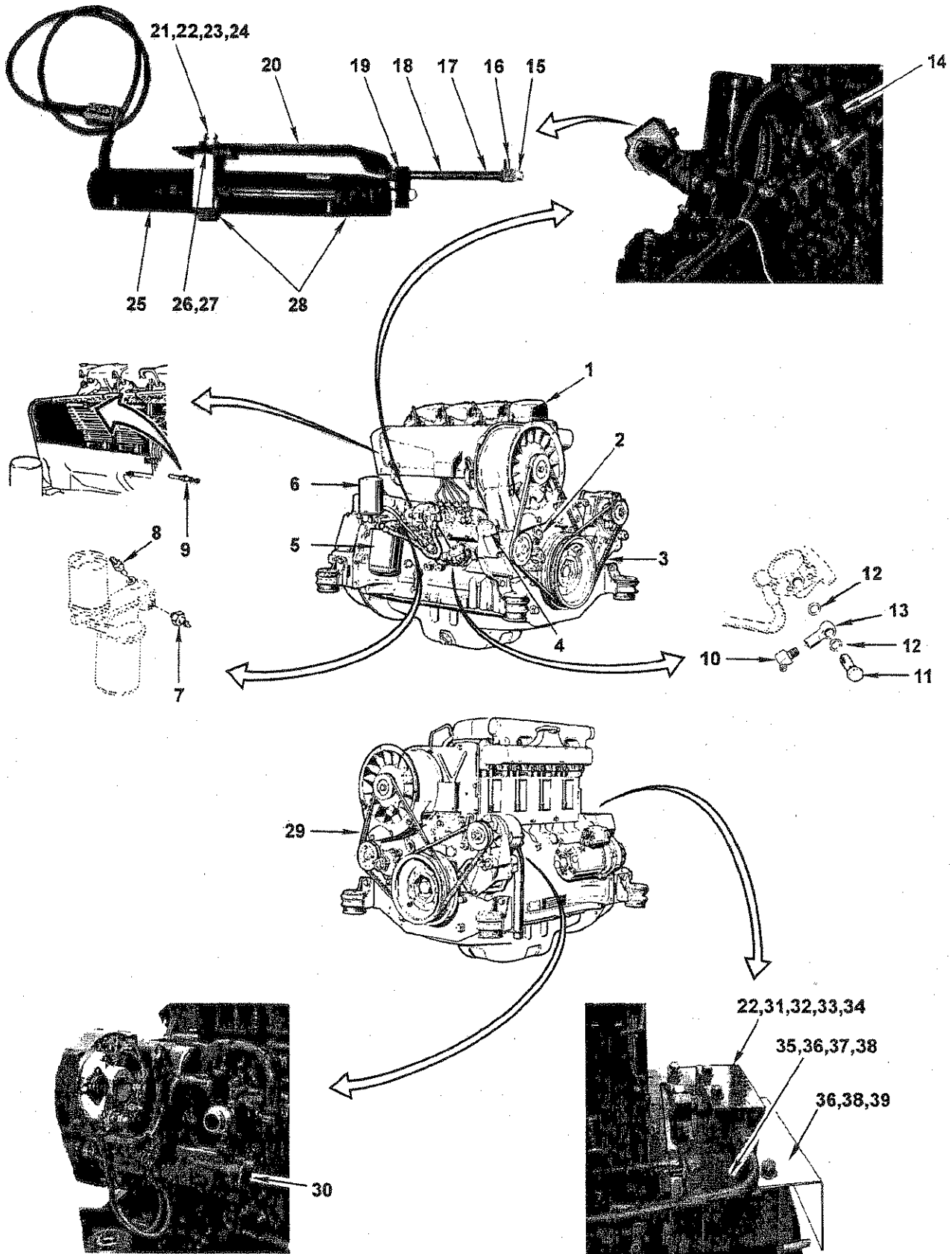
FUEL AND HYDRAULIC TANK ASSEMBLIES



FUEL AND HYDRAULIC TANK ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	TNK0032767	30 GAL. FUEL TANK/AFT 12/99	1
2	F 0001689	FUEL TANK CAP	1
3	SDR0RA9320	FUEL LEVEL SENDER - 1390	1
4	CLP0708501	FUEL TANK STRAP	2
5	F 0000893	TANK FELTS, SET OF 3	1
6	HYD3169020	1/4 SOCKET HD STEEL PIPE PLUG	2
7	F 0008189	SHUT-OFF VALVE	2
8	HYD1069022	1/4HOS X 1/4NPT 90* MINI-BARB	1
9	CLP7051170	MINI HOSE CLAMP	1
10	HSE0001875	3/16"ID FUEL LINE HOSE-BULK	5
11	SMF0002001	5/16 X 3/4 FH MACH. SCR - PLTD	2
12	HYD5405045	3/8 JIC X 3/8 NPT 90* MALE ELB	1
13	HOS0034415	ENGINE FUEL INLET TO TNK FRONT	1
14	CAP0001390	PRESSURE VENT CAP ONLY	1
15	TNK004Z980	HYD RESERVOIR W/FILL NECK-5GAL	1
16	HYD5405070	1" JIC X 1" NPT 90* MALE ELB	1
17	FILS1510V3	HYD TANK FILTER- 1390	1
18	HYD5405060	3/4 JIC X 3/4 NPT 90* MALE ELB	1
19	SHD0034802	SHIELD MANIFOLD, HYDRAULIC 1390	1

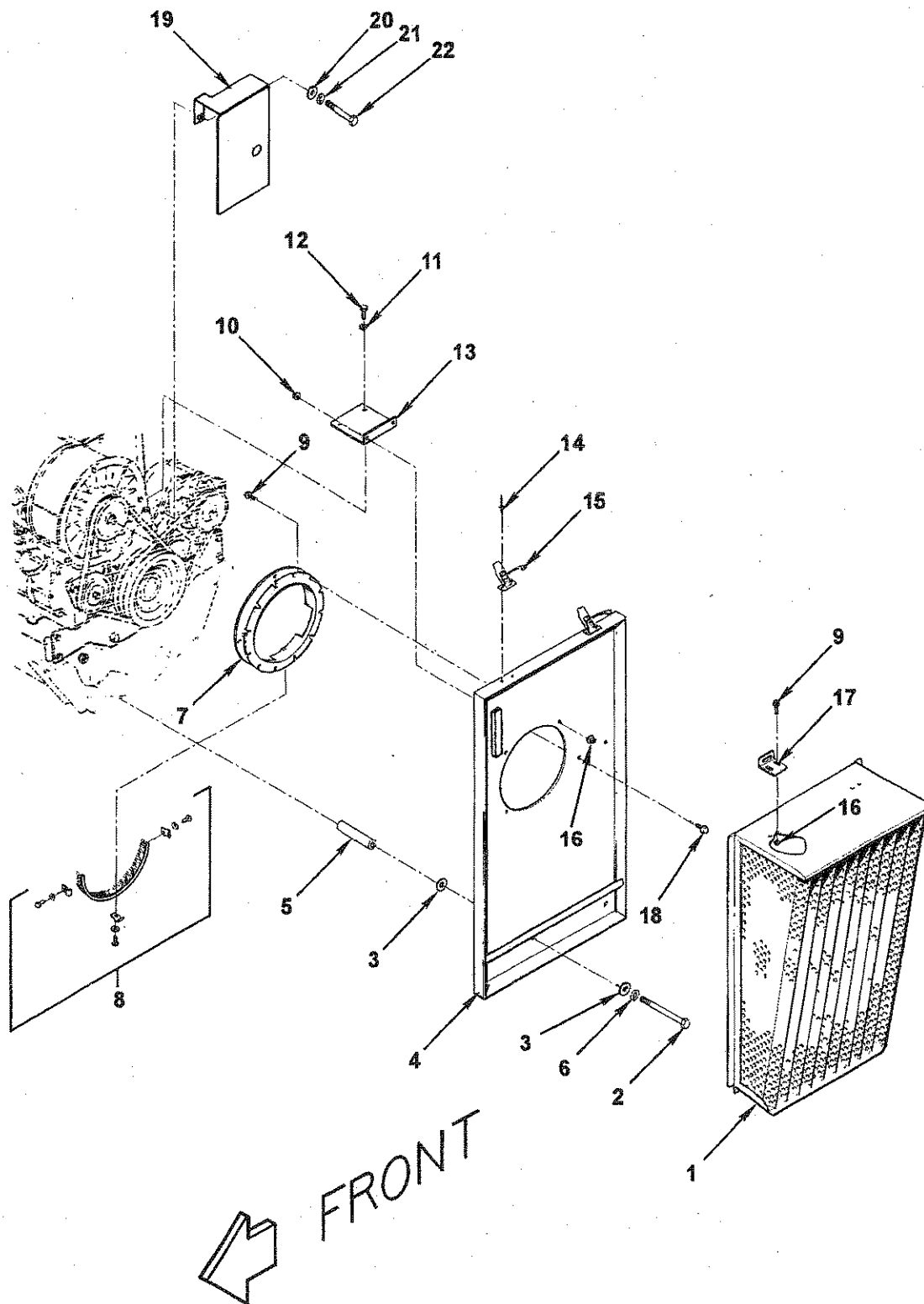
DEUTZ ENGINE, FILTERS AND ASSEMBLIES



DEUTZ ENGINE, FILTERS AND ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	DTZ0001390	DTZ 4 CYLINDER ENG- 1390 ONLY	1	21	SCC0020002	5/16 X 1 NC HT CS - PLATED	1
2	DTZ0272326	V BELT FAILURE SWITCH KIT	1	22	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	3
3	DTZ2235178	ALTERNATOR BELT F/DEUTZ ENG	1	23	BSH0032160	BSH, ACCEL RATOR, THROTTLE 1390	1
4	DTZ1236291	OIL FILLER CAP-DEUTZ ENGINE	1	24	F 0006781	43/64 X 1-1/8" WAVE WASHER	2
5	FIL1160024	OIL FILTER, DEUTZ	1	25	ACT00A330R	ADDCO ELECTRIC ACTUATOR ERC330	1
6	FIL1160243	FUEL FILTER - DEUTZ	1	26	MNT0032161	MNT, SWIVEL, ACCEL THROTTLE-1390	1
7	DTZ1176023	OIL PRESSURE SENDER -DEUTZ	1	27	SMF0001001	1/4 X 3/4 FH MACH SCREW-PLT	2
8	DTZ0271160	OIL TEMPERATURE SWITCH	1	28	ACT0012409	ADDCO ACTUATOR MNTNG KIT- 1390	1
9	DTZ1173470	TEMPERATURE SENSOR	1	29	DTZ2235175	COOLING FAN BELT-DEUTZ	1
10	HYD5355030	3/8 JIC X 1/4 NPT 45° MALE ELB	1	30	PMP12S8XG2	HYDRAULIC GEAR PUMP F/1390	1
11	DTZ1119246	BANJO BOLT	1	31	FILCF90081	INLINE HYD PRESSURE FIL- 1390	1
12	DTZ1118688	WASHER	2	32	SCC0020009	5/16 X 2-3/4 NC HT CS - PLATED	2
13	DTZ1290579	BANJO FITTING	1	33	WCT0000313	5/16" FLATWASHER-PLATED	2
14	DTZ9990172	FUEL SHUTDOWN SOLENOID KIT	1	34	NCH0000313	HEX NUT NC PLATED 5/16	2
15	NCE0000250	1/4" NC ESNA NUT - PLATED	2	35	MNT0034401	HYD PRESSURE FILTER MNT- 1390	1
16	LEV0032159	LVR ADAPTOR, ROD, ACCEL THROTTLE	1	36	SCCM210025	10M X 25M MC HEX HD CS-PLT-8.8	4
17	F 0000169	BALE COUNTER ROD SPRING -SP	2	37	WCTM100100	10 MM FLATWASHER - PLTD	2
18	ROD0032162	ROD, ACCELERATOR THROTTLE-1390	1	38	WLKM000100	10 MM LOCKWASHER	4
19	DPT0032158	THROTTLE ROD ACCEL ADAPTR-1390	1	39	SHD0034301	ENGINE DRV BELT SHIELD- 1390	1
20	SUP0032163	THROTTLE ACCEL SWIVEL SUP-1390	1				

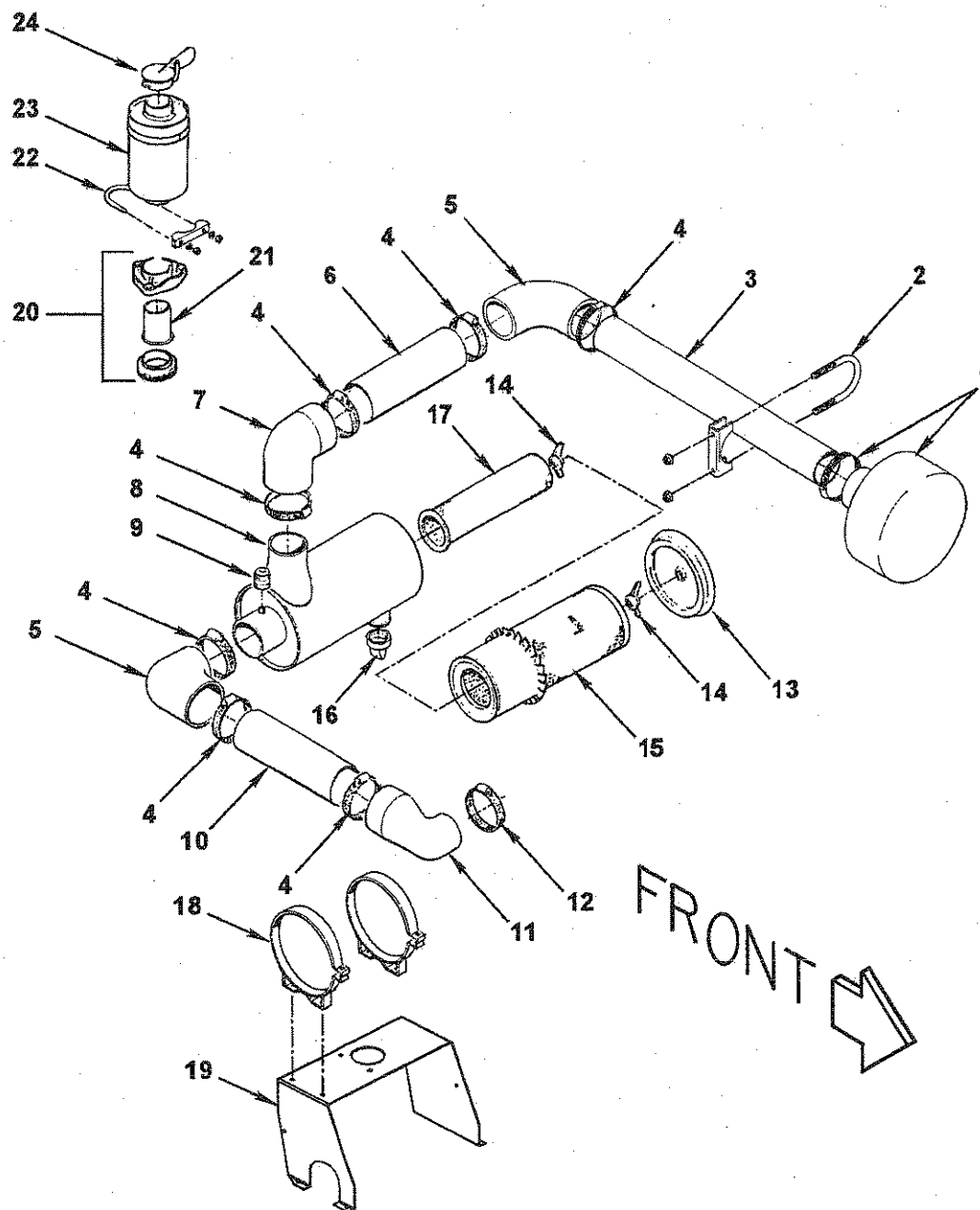
DEUTZ ENGINE AIR SCREEN ASSEMBLY



DEUTZ ENGINE AIR SCREEN ASSEMBLY

REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED
1	SCR0020449	FRONT SCR N ASSY F/DTZ AIR SCR N	1
2	SCCM114100	14M X 100M MC HEX HD CS-PLTD	2
3	WCTM100140	14 MM FLATWASHER - PLATED	2
4	SCR0028976	SCR N ATACH PNL ASSY-A/94-3&4CY	1
5	SPC0034714	AIR SCREEN SPACER- 1390	2
6	WLKM100140	14 MM LOCKWASHER - PLATED	2
7	DTZ0272401	BRUSH RING F/DEUTZ AIR SCREEN	1
8	DTZ2234942	BRUSH ONLY F/DTZ272401	1
9	SMS0000172	1/4 X 3/4 NC WHIZ BOLT-PLTD	5
10	NMS0000117	5/16" NC WHIZ NUT - PLTD	2
11	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2
12	SCCM108020	8M X 20M MC HEX HD CS-PLTD	2
13	SUP0021012	SCREEN PANEL SUPT.-200/330/370	1
14	RIV0000604	3/16X1/4 STAINLESS GRIP RIVET	4
15	CLP0000130	HOOK-TYPE FASTENER	2
16	NMS0000250	1/4" NC WHIZ NUT - PLATED	5
17	LTH0021009	SCREEN LATCH EYE -230/370W/DTZ	2
18	SMS0000184	5/16 X 3/4 NC WHIZ BOLT-PLATED	2
19	SHD0033708	MAIN SHIELD MOUNT- 1390	1
20	WCTM100100	10 MM FLATWASHER - PLATED	1
21	WLKM100100	10 MM LOCKWASHER - PLATED	1
22	SCCM110080	10M X 80M MC HEX HD CS-PLT-8.8	1

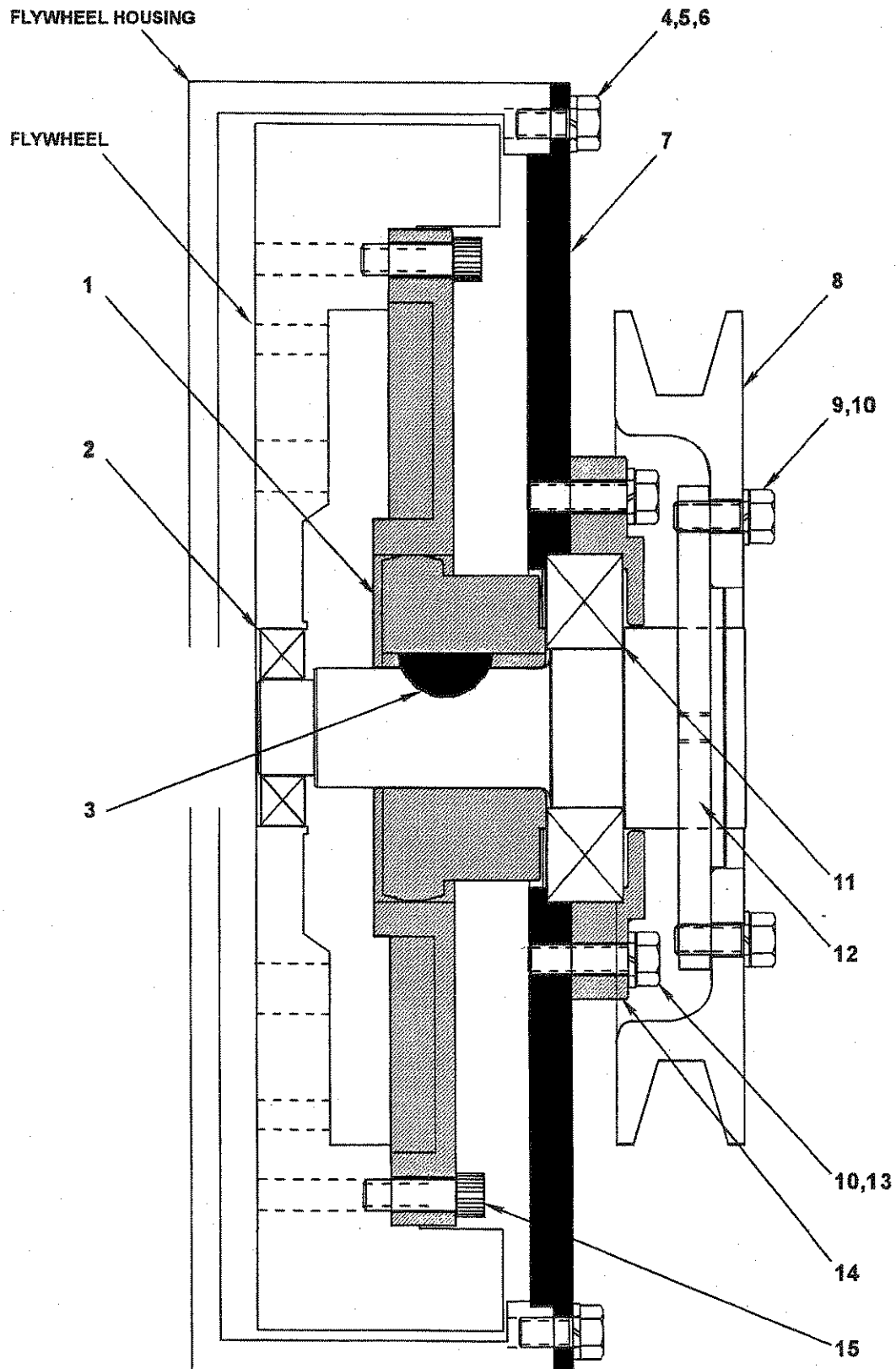
COMBUSTION AIR INTAKE AND EXHAUST ASSEMBLIES



COMBUSTION AIR INTAKE AND EXHAUST ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	ACL0000440	ENGINE AIR PRE-CLEANER-1390	1	16	ACL0112003	VACUATOR VALVE-DEUTZ (1-85)	1
2	CLP7335752	4"MUFFLER CLAMP- 1390	2	17	ACL0119410	SAFETY ELEMENT-DEUTZ (1-85)	1
3	TUB0034759	36 1/2" INTAKE TUBE- 1390	1	18	ACL0004307	BAND F/8" AIR CLEANER	2
4	CLP7051029	STANDARD WORM DRIVE CLAMP #72	7	19	MNT0034737	AIR CLEANER MOUNT- 1390	1
5	ELB0090HL4	4" X 90* RUBBER ELBOW	2	20	DTZ0009462	EXHAUST MANIFOLD FLANGE KIT	1
6	TUB0034758	12 1/2" INTAKE TUBE- 1390	1		DTZ1137391	BRASS BOLT F/DTZ EXHAUST DONUT (NOT SHOWN)	3
7	ELB0903540	3-1/2 X 4 X 90* RUBBER ELB	1		DTZ1137394	BRASS NUT F/DTZ EXHAUST DONUT (NOT SHOWN)	3
8	ACL0080372	AIR CLEANER-DEUTZ (1-85)	1		DTZ3348038	EXHAUST DONUT F/DEUTZ ENGINE	1
9	ACL0002251	MINI RESTRICTION INDICATOR 20"	1	21	EXH0013806	EXHAUST TUBE-DEUTZ & MURPHY	1
10	TUB0034757	10" INTAKE TUBE- 1390	1	22	CLP0035751	2-1/2"H.D. EXHAUST CLAMP	1
11	ELB0904028	4"X 2-3/4"X 90*RUBBER ELBOW	1	23	DTZ0000524	SPARK ARRESTOR-FITS 2-1/2 TUBE	1
12	F 0006793	AIR CLEANER WORM CLAMP-3"	1	24	EXH0011007	#6 EXHAUST CAP 2-1/2 - 2-11/16	1
13	ACL0119711	OUTER CUP F/DTZ AIR CLNR(1-85)	1				
14	ACL0101870	AIR CLNR NUT ASSY F/DEUTZ-1/85	2				
15	ACL0148573	PRIMARY ELEMENT-DEUTZ (1-85)	1				

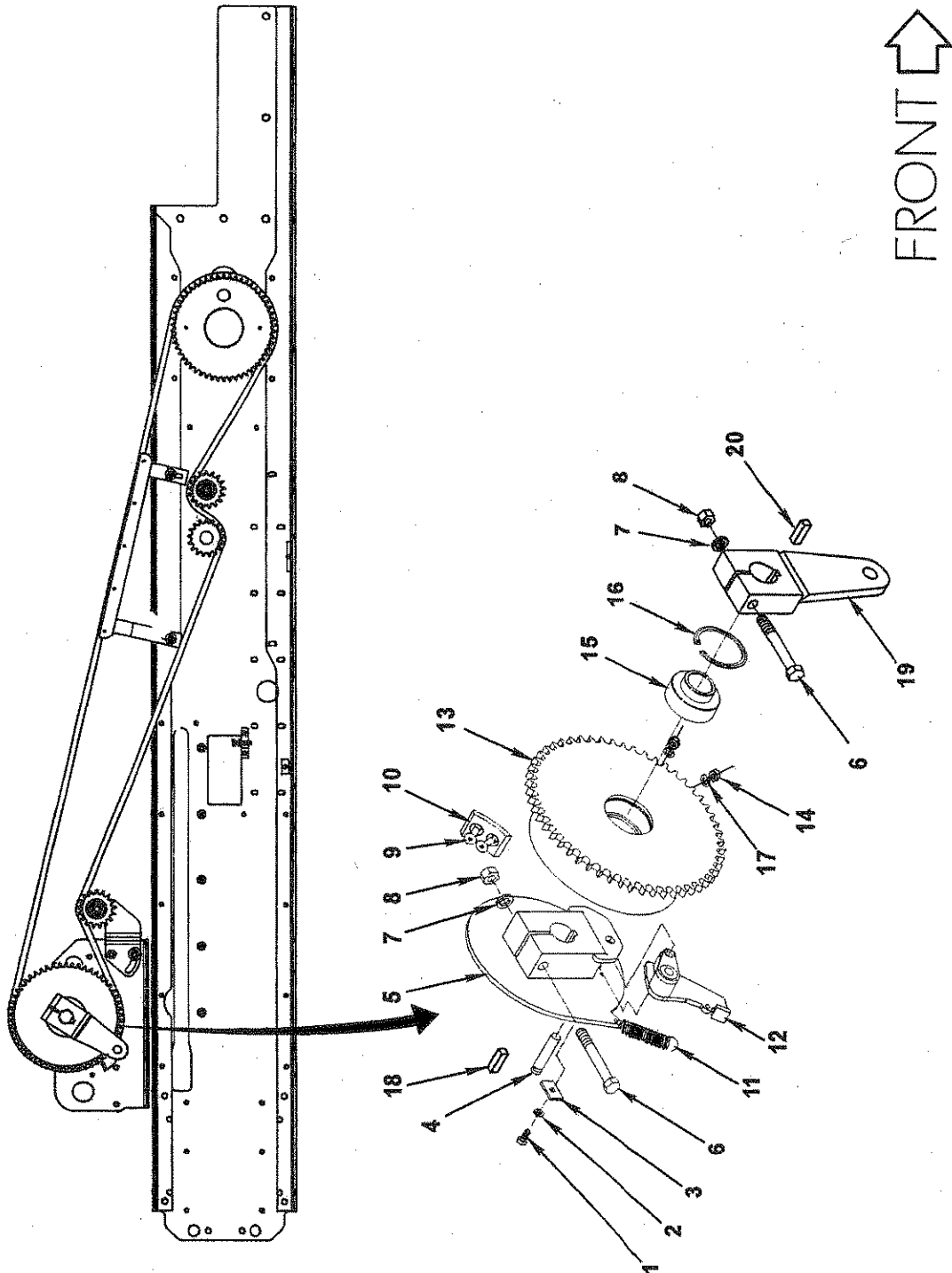
BELT DRIVE ASSEMBLY



BELT DRIVE ASSEMBLY

REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED
1	CPL0031253	BELT DRIVE COUPLING ASSY -1390	1
2	BRG00206PP	BALL BEARING #206PP F/1390	1
3	ZZ 0000452	3/8"X 1-1/4"WOODRUFF KEY #1210	1
4	SCCM110020	10M X 20M MC HEX HD CS-ZP 8.8	7
5	SCCM110030	10M X 30M MC HEX HD CS-PLT-8.8	5
6	WLKM100100	10 MM LOCKWASHER - PLTD	12
7	PLT0030665	FLYWHEEL HSG BEARING PLT-1390	1
8	SHV0030660	DRIVE BELT SHEAVE -1390	1
9	SCC0030002	3/8 X 1 NC HT CS - PLATED	4
10	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	8
11	BRG0040310	CONN ROD.BELT DRIVE BRG-1390	1
12	SPN0030661	BELT DRIVE SPINDLE ASSY -1390	1
13	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	4
14	PLT0030664	BEARING CLAMP PLATE -1390	1
15	SCOM110040	10M X 40M 1.5 SOCKET HD CS-8.8	8

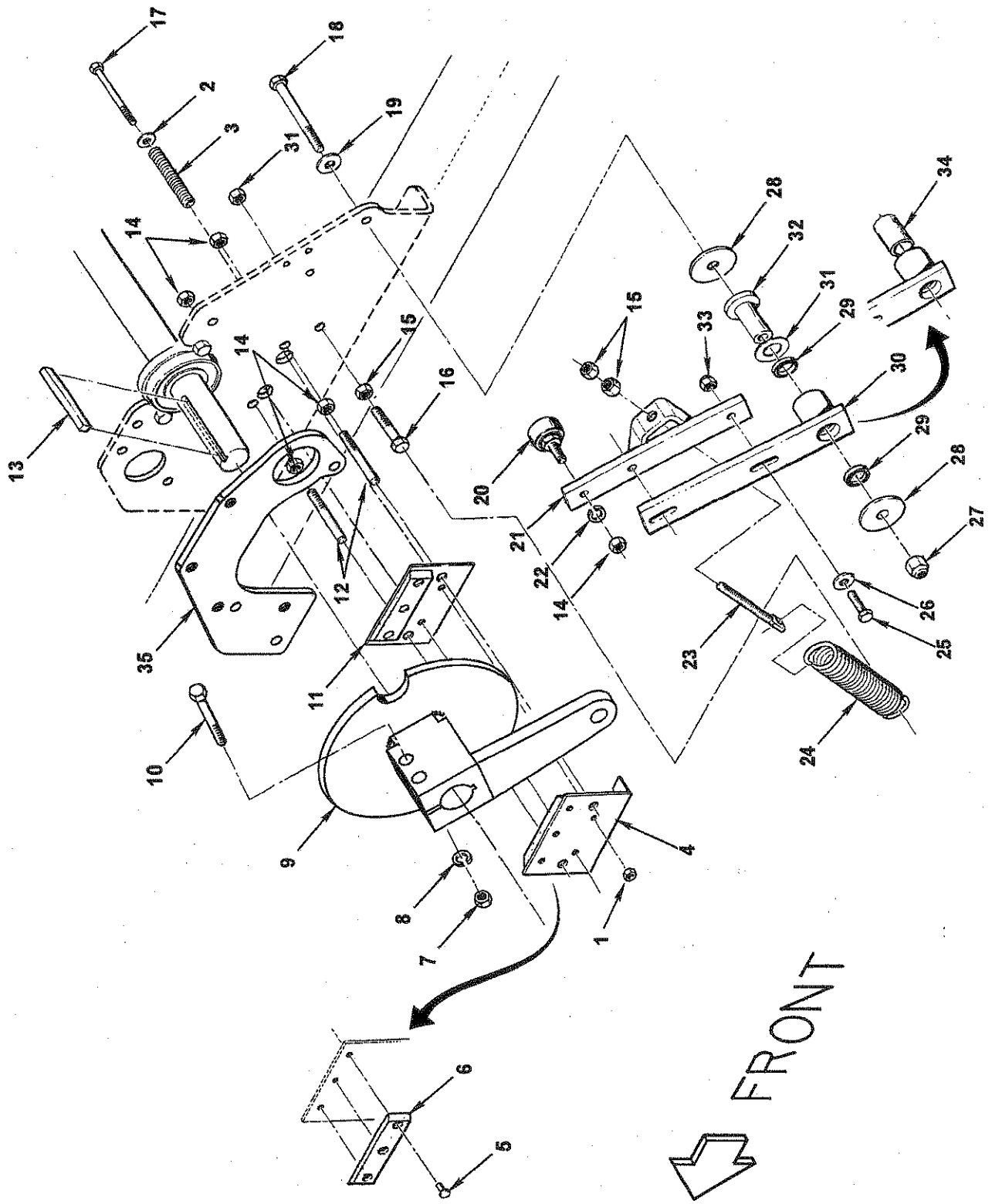
KNOTTER CLUTCH ASSEMBLY



KNOTTER CLUTCH ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SCC0010000	1/4 X 1/2 NC HT CS - PLATED	1
2	WLK0000250	1/4" LOCKWASHER - PLATED	1
3	KRP0020740	CLUTCH PAWL PIN KEEPER	1
4	PIN0035199	KNOTTER CLUTCH PAWL PIVOT PIN	1
5	CLH0032045	KNOTTER CLUTCH DRIVEN HUB ASSY	1
6	SCC0050013	1/2 X 3-3/4 NC HT CS - PLATED	1
7	WLK0000500	1/2" LOCKWASHER - PLATED	2
8	NCH0000500	HEX NUT NC PLATED 1/2	2
9	SCO0020002	5/16-18 X 1" FLAT HD SOCKET CS	2
10	CLH0032044	KNOTTER CLUTCH STOP CLEAT-1390	1
11	SPGE758535	EXTENSION SPRING 1390	1
12	CLH0032034	KNOTTER CLUTCH PAWL 1390	1
13	CLH0033112	HUB ASY, DRIVE CLUTCH, KNTR-1390	1
14	NCH0000313	HEX NUT NC PLATED 5/16	2
15	BRGER20722	BEARING, KNOTTER CLUTCH 1390	1
16	RNG5002281	RETAINING RING, BEVELED 1390	1
17	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	2
18	ZZ 0000411	3/8 X 5/16 X 2 KEY (HITON SHV)	1
19	ARM0032481	NDL YOKE DRV CRANK ARM ASY 1390	1
20	ZZ 0000435	3/8 X 5/16 X 1-1/4 LONG KEY	1

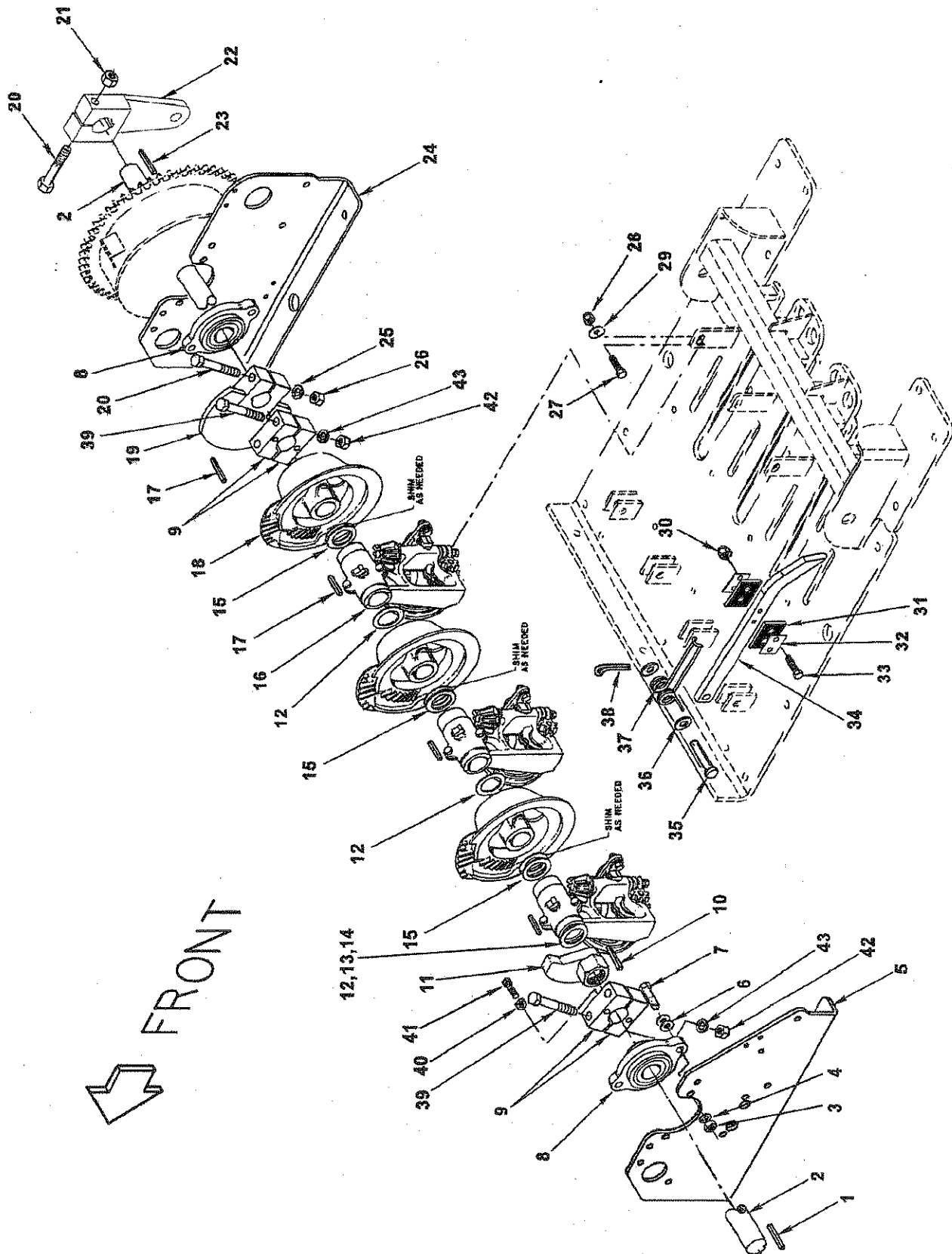
KNOTTER BRAKE ASSEMBLY



KNOTTER BRAKE ASSEMBLY

REF	PART		QTY.	REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED	NO.	NO.	DESCRIPTION	USED
1	NCE0000250	1/4" NC ESNA NUT - PLATED	8	19	WCT0000375	3/8" FLATWASHER - PLATED	1
2	WCT0000250	1/4" FLATWASHER - PLATED	6	20	F 0001572	CAM FOLLOWER-RESET-SADDLE LEV	1
3	F 0007453	BRAKE PLATE SPRING	6	21	LEV0032483	LEVER ASSY, SADDLE 1390	1
4	F 0007450	OUTSIDE BRAKE PLATE W/LINING	3	22	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	1
5	RIV0000106	RIVET F/KNOTTER BRAKE LINING	9	23	F 0007448	SADDLE LEVER SPRING EYEBOLT	1
6	F 0007454	BRAKE LINING W/RIVETS	3	24	F 0007559	SADDLE LEVER SPRING	1
7	NCH0000500	HEX NUT NC PLATED 1/2	2	25	SCC0020003	5/16 X 1-1/4 NC HT CS - PLATED	2
8	WLK0000500	1/2" LOCKWASHER - PLATED	2	26	WCT0000313	5/16" FLATWASHER-PLATED	2
9	KNT0032478	KNOTTER BRAKE DISC ASSY -1390	1	27	NCE0000375	3/8" NC ESNA NUT - PLATED	1
10	SCC0050011	1/2 X 3-1/4 NC HT CS - PLATED	2	28	F 0000246	KNOTTER BRAKE DISC WASHER	2
11	F 0007449	INSIDE BRAKE PLATE W/LINING	3	29	F 0007587	SADDLE LEVER ANCHOR SEAL	1
12	F 0007451	BRAKE PLATE STUD	6	30	LEV0025133	LOWER SADDLE LEVER ASSY-A/1-92	1
13	ZZ 0000434	3/8 X 5/16 X 3 LONG KEY	1	31	F 0000802	1-3/8 FEED ARM WASHER -200/270	1
14	NFH0003750	3/8" NF HEX NUT	13	32	F 0007585	SLEEVE F/SADDLE LEVER ANCHOR	1
15	NCH0003750	HEX NUT NC 3/8-PLAIN	4	33	NCE0000313	5/16" NC ESNA NUT - PLATED	2
16	SCC0030004	3/8 X 1-1/2 NC HT CS - PLATED	1	34	F 0007586	BUSHING F/SADDLE LEVER ANCHOR	1
17	SCC0010012	1/4 X 3-1/2 NC HT CS - PLATED	6	35	MNT0034860	KNOTTER DUAL BRAKE MOUNT-1390	1
18	SCC0030012	3/8 X 3-1/2 NC HT CS - PLATED	1				

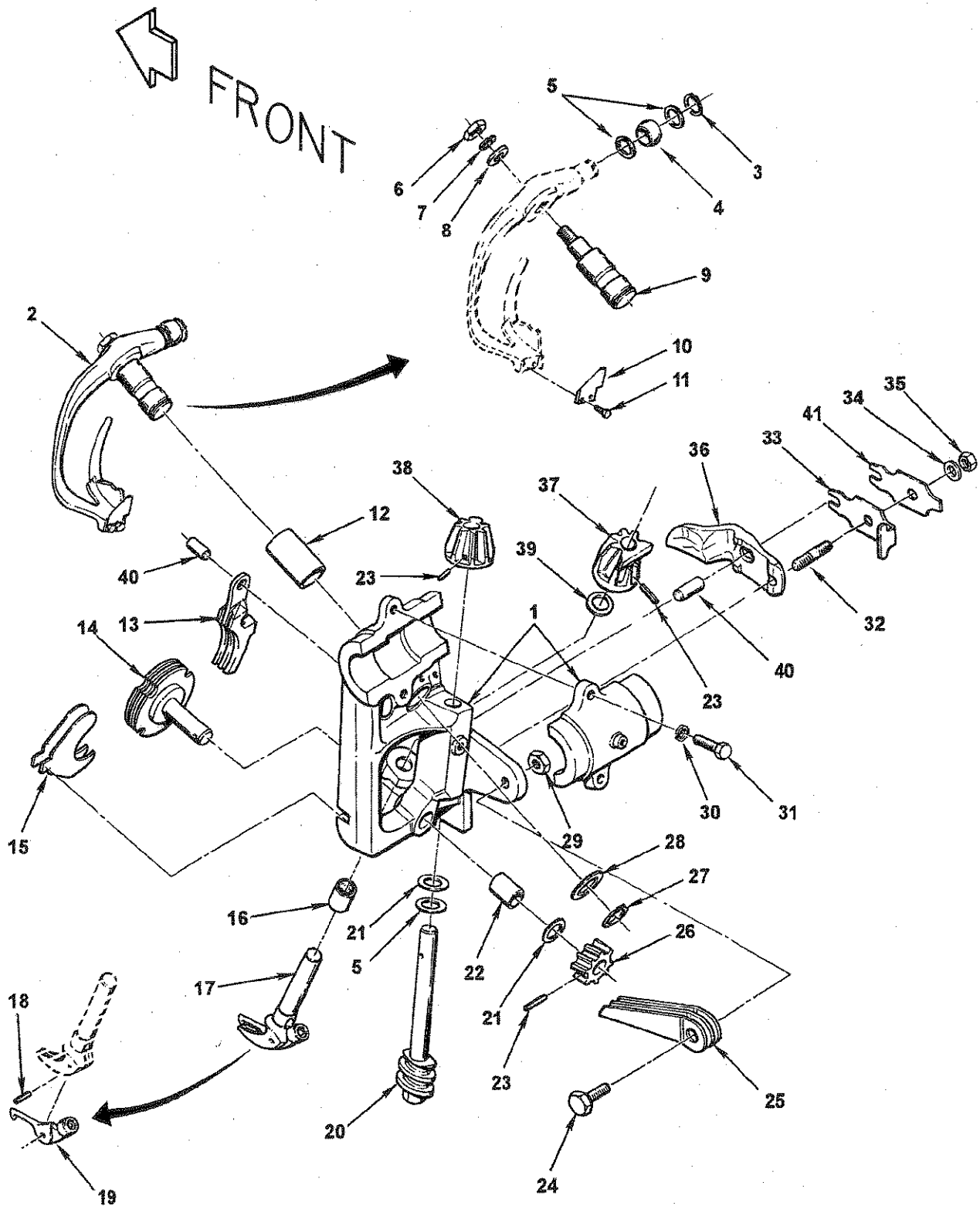
KNOTTER SHAFT ASSEMBLY



KNOTTER SHAFT ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	ZZ 0000434	3/8 X 5/16 X 3 LONG KEY	1	21	NCE0000500	1/2" NC ESNA NUT - PLATED	1
2	SHF0032455	KNOTTER SHAFT- 1390	1	22	ARM0032481	NDL YOKE DRV CRANK ARM ASY1390	1
3	NCH0000437	HEX NUT NC PLATED 7/16"	4	23	ZZ 0000435	3/8 X 5/16 X 1-1/4 LONG KEY	1
4	WLK0000438	7/16" LOCKWASHER - PLATED	4	24	KNT0032447	RIGHT HAND KNOTTER MOUNT 1390	1
5	KNT0032448	LEFT HAND KNOTTER MOUNT 1390	1	25	WLK0000500	1/2" LOCKWASHER - PLATED	1
6	WCT0000438	7/16" FLATWASHER - PLATED	8	26	NCH0000500	HEX NUT NC PLATED 1/2	1
7	SCC0040004	7/16 X 1-1/2 NC HT CS - PLATED	4	27	SCC0030004	3/8 X 1-1/2 NC HT CS - PLATED	3
8	F 0007063	1-3/8" KNOTTER SHAFT BEARING	2	28	WCT0000375	3/8" FLATWASHER - PLATED	7
9	CLP0034840	KNOTTER SHAFT CLAMP- 1390	2	29	NCE0000375	3/8" NC ESNA NUT - PLATED	3
10	ZZ 0000440	3/8 X 5/16 X 3/4 LONG KEY	1	30	NCE0000250	1/4" NC ESNA NUT - PLATED	8
11	CAM0034586	TWN FINGER DRV CAM ASSY- 1390	1	31	CUS0032524	BLACK HAY DOG CUSHION 1390	8
12	F 0004161	1-3/8 X 18 GA MACHINE BUSHING	A/R	32	CLP0032525	HAY DOG CUSHION CLAMP 1390	8
13	F 0004160	1-3/8 X 14 GA MACHINE BUSHING	A/R	33	SCC0010004	1/4 X 1-1/2 NC HT CS - PLATED	8
14	F 0004159	1-3/8 X 10 GA MACHINE BUSHING	A/R	34	DOG0032523	DOG, HAY 1390	4
15	F 0007977	1-3/8X1-7/8X.010 SPACER WASHER	A/R	35	F 0000220	HAY DOG PIN (1/2 X 3 CLEVIS)	4
	F 0007978	1-3/8X1-7/8X.005 SPACER WASHER	A/R	36	WCT0000500	1/2" FLATWASHER - PLATED	8
	SHM0000103	1-3/8 X 1-7/8 X.015 STEEL SHIM	A/R	37	SPG0023160	SIDE HAY DOG SPRING-A/95 -1590	4
	SHM0000105	1-3/8"X 1-7/8 X.020 STEEL SHIM	A/R	38	COT0000502	1/8 X 1 COTTER PIN	4
16	KNT006006A	HEAD ASSY-W/F7661,F7869,F8049	3	39	SFC0080513	1/2"X 3.75"NF GRD 8 CS-PLTD	4
17	ZZ 0000433	3/8 X 5/16 X 1-1/2 KEY	4	40	NCJ0000375	3/8" NC JAM NUT - PLATED	2
18	GER0006068	MODULAR CAM GEAR - WAS:GER7942	3	41	SQS3751000	3/8 X 1" SQUARE HD SET SCREW	2
19	CAM0032465	KNT TRIP RESET CAM ASSY 1390	1	42	NFH0080500	1/2"-20 GRADE 8 HEX NUT-PLATED	4
20	SCC0050013	1/2 X 3-3/4 NC HT CS - PLATED	2	43	WAS0000104	1/2"A-325 STRUCTURAL WASHER	4

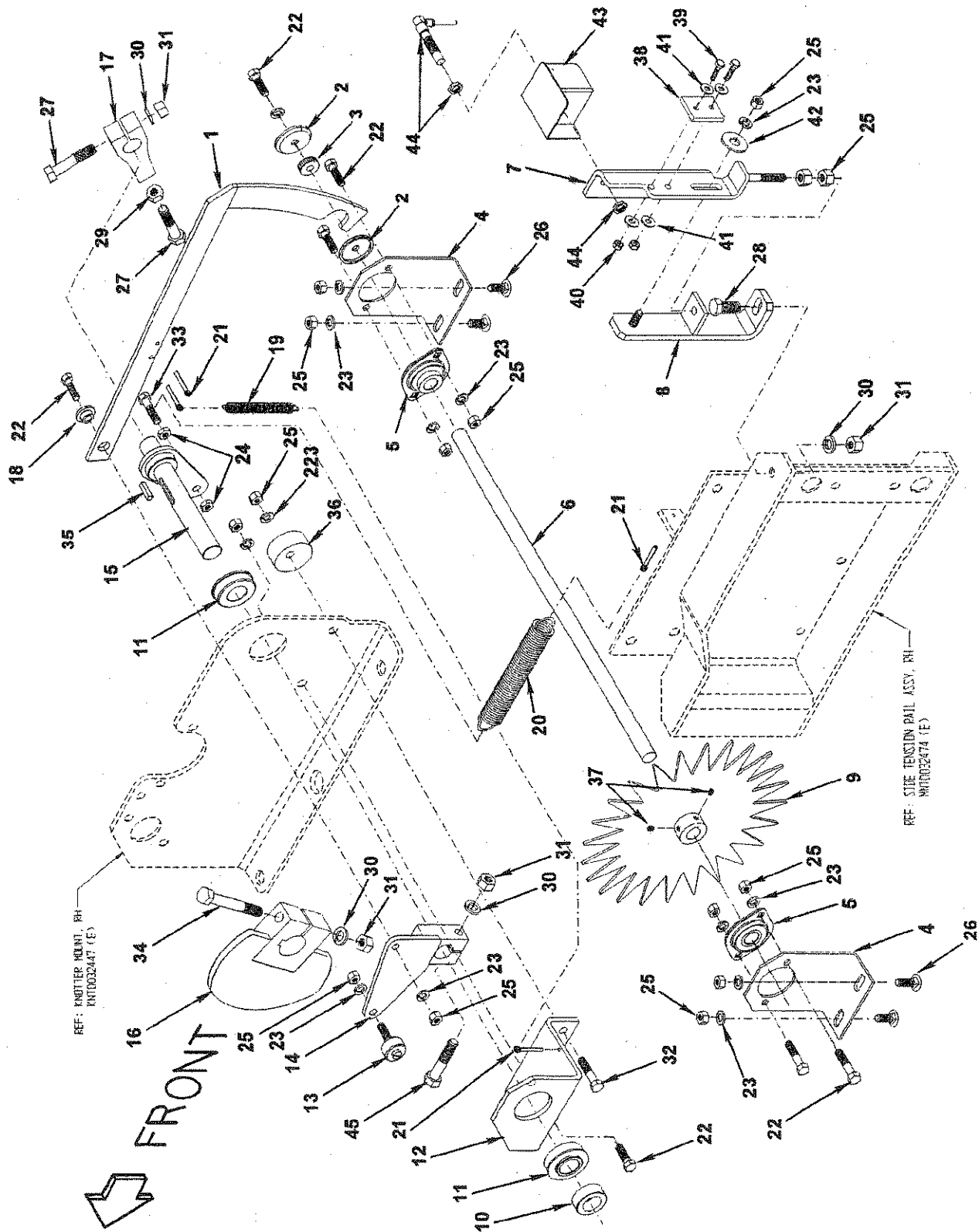
KNOTTER ASSEMBLY KNT006006A



KNOTTER ASSEMBLY KNT006006A

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	KNT0060060	KNOTTER FRAME ONLY	1	22	RS 0006003	TWINE DISC BUSHING F/KNT60060	1
2	F 0008050	KNIFE ARM COMP(WAS:F7857&7945)	1	23	RS 5227344	SPIRAL PIN F/KNOTTER GEARS	3
3	F 0008275	SNAP RING F/KNIFE ARM ROLLER	1	24	SCCM008030	8MM X 30MM MC HEX HD CS	1
4	F 0008274	ROLLER F/KNIFE ARM	1	25	F 0008052	TWINE HOLDER SPRING	3
5	F 0008280	1 MM WASHER-WORM SHF & KNF ARM	3	26	F 0007871	TWINE HOLDER DISC PINION	1
6	F 0007893	NUT F/KNIFE ARM PIN	1	27	F 0007976	SNAP RING F/KNIFE ARM SHAFT	1
7	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	1	28	F 0007860	KNIFE ARM WASHER 25 X 20 X .5M	A/R
8	F 0007892	SPACER WASHER F/KNIFE ARM PIN	1	29	NCHM008125	8MM X 1.25 MC HEX HUT - GR 8.8	1
9	F 0007884	KNIFE ARM PIN	1	30	WLKM000080	8 MM LOCKWASHER	2
10	F 0008049	TWINE KNIFE	1	31	SCCM108025	8MM X 25MM MC HEX HD CS	2
11	F 0007859	TWINE KNIFE SCREW	2	32	F 0007948	KNOT HOOK CAM ADJUSTING SCREW	1
12	RS 0006022	KNIFE ARM BUSHING F/KNT60060	1	33	F 0007947	KNOTTER HOOK CAM ADJUST SPRING	1
13	F 0007868	TWINE HOLDER -WAS: F 78 RA	1	34	WCT0000313	5/16" FLATWASHER-PLATED	1
14	F 0007869	TWINE DISC	1	35	F 0007949	KNOTTER HOOK CAM ADJ SCREW-NUT	1
15	F 0007870	TWINE DISC CLEANER	2	36	F 0008051	KNOTTER HOOK CAM	1
16	RS 0006002	BILL HOOK BUSHING F/KNT60060	1	37	GER0007862	HARDENED BILL HOOK PINION	1
17	F 0007861	KNOTTER BILL HOOK	1	38	GER0007873	HARDENED KNOTTER WORM PINION	1
18	F 0008071	PIN FOR BILL HOOK TRIGGER-4X16	1	39	F 0008068	SPACER F/BILL HOOK PIN - .020	A/R
19	F 0008070	TRIGGER F/KNOTTER BILL HOOK	1		F 0008069	SPACER F/BILL HOOK PIN - .032	A/R
20	F 0007876	KNT WORM & SHAFT (COMPL ONLY)	1	40	RS 3451926	PIN F/BILL HOOK CAM & SPRING	2
21	F 0000658	14 GA. KNOTTER WORM WASHER	A/R	41	SPG0025466	KNT HOOK CAM ADJ SPRING	1
	F 0000659	18 GA. KNOTTER WORM WASHER	A/R				
	F 0001680	28 GA. KNOTTER WORM WASHER	A/R				
	RS 0010500	.5MM WASHER-WORM SHF & KNF ARM	A/R				

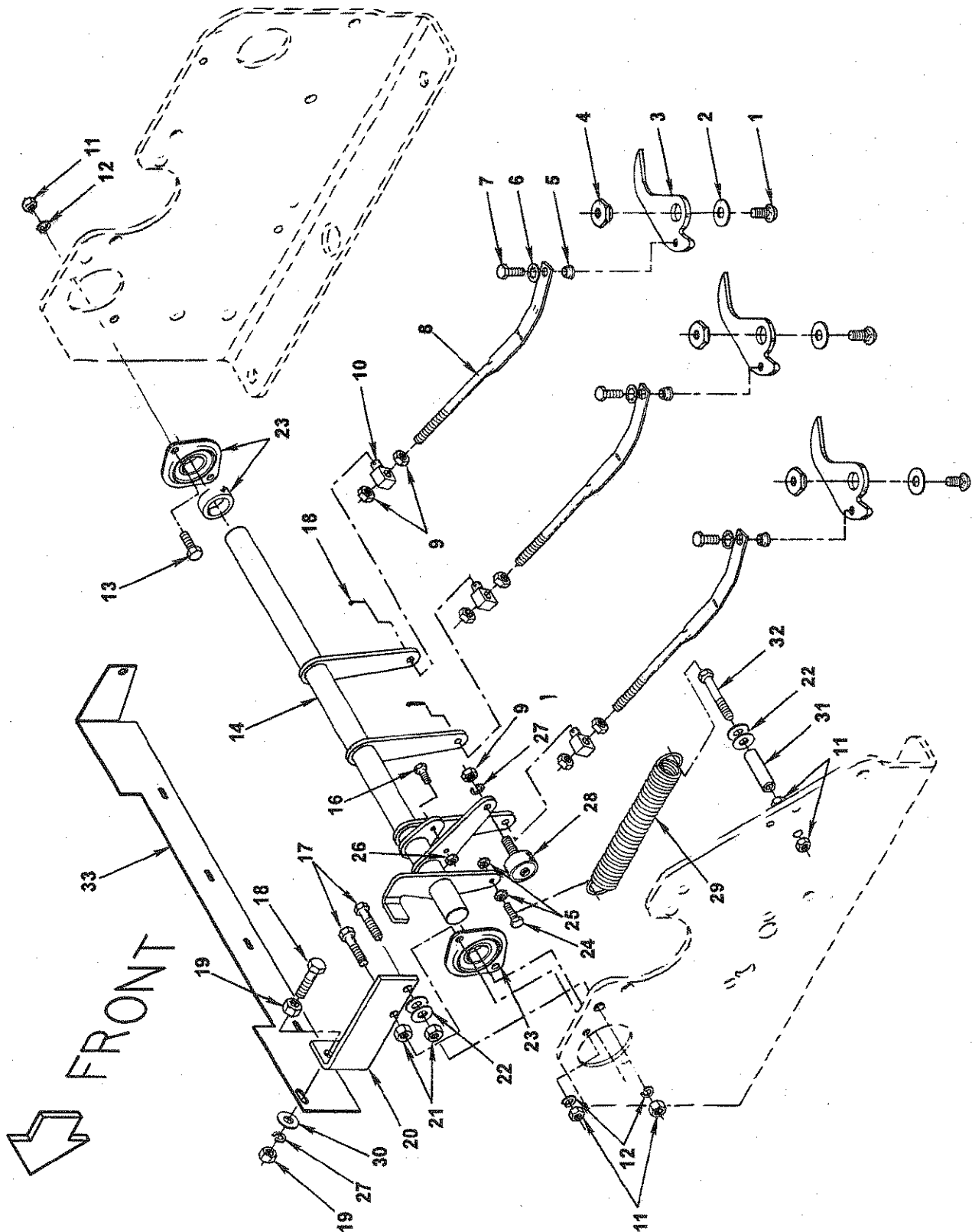
KNOTTER TRIP ASSEMBLY



KNOTTER TRIP ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	KNT0032132	BAR ASSY, TRIP, METER, KNOTTER	1	22	SCC0030003	3/8 X 1-1/4 NC HT CS - PLATED	7
2	F 0008023	GUIDE WASHER	2	23	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	14
3	F 0001687	KNURLED FRICTION DISC	1	24	NCJ0000375	3/8" NC JAM NUT - PLATED	3
4	MNT0031918	METER WHL BRG MNT-16" CHAMBER	2	25	NCH0000375	HEX NUT NC PLATED 3/8	15
	MNT0034642	METER WHL BRG MNT-15" CHAMBER	2	26	CRB7375100	3/8 X 1 GR 5 CARR BOLT-PLT	4
5	F 0001618	METER WHEEL SHAFT BRG W/CLAMPS	2	27	SCC0050008	1/2 X 2-1/2 NC HT CS - PLATED	4
	F 0001889	FLANGETTE F/F1618 BEARING	2	28	SCC0050003	1/2 X 1-1/4 NC HT CS - PLATED	1
	F 0001619	METER WHEEL SHAFT-BEARING ONLY	1	29	NCJ0000500	1/2" NC JAM NUT - PLATED	2
	F 0001890	LOCKING COLLAR F/F1619 BEARING	1	30	WLK0000500	1/2" LOCKWASHER - PLATED	5
6	F 0008022	METER WHEEL SHAFT ONLY - 3 TIE	1	31	NCH0000313	HEX NUT NC PLATED 5/16	4
7	KNT0033330	ASSY, STOP, BAR, TRIP, METER -1390	1	32	SCC0030005	3/8 X 1-3/4 NC HT CS - PLATED	1
8	MNT0033327	METER TRIP BAR MOUNT ASSY-1390	1	33	SCC0030004	3/8 X 1-1/2 NC HT CS - PLATED	1
9	KNT0024098	METER WHEEL ASSY-AF/11-90-1590	1	34	SCC0050013	1/2 X 3-3/4 NC HT CS - PLATED	1
10	ZZ 0002003	1" STEEL SET COLLAR	1	35	ZZ 0000406	1/4" X 1/4" X 1" KEY	1
11	BRG64F64PP	1"SINGLE ROW FLANGED BEARING	2	36	CAM0032464	STOP TRIP KNOTTER CAM 1390	1
12	KNT0032458	BRG TRIP KNOTTER MOUNT 1390	1	37	STS2500313	1/4 X 5/16 SOCKET SET SCREW	2
13	F 0001572	CAM FOLLOWER-RESET-SADDLE LEV	1	38	CUS0032524	BLACK HAY DOG CUSHION 1390	1
14	KNT0032459	KNOTTER TRIP BELLCRNK ASY-1390	1	39	SCC0010002	1/4 X 1 NC HT CS - PLATED	2
15	KNT0032462	TRIP KNOTTER SHAFT ASSY 1390	1	40	NCE0000250	1/4" NC ESNA NUT - PLATED	2
16	CAM0032465	KNT TRIP RESET CAM ASSY 1390	1	41	WCT0000250	1/4" FLATWASHER - PLATED	4
17	LEV0032456	STOP CLUTCH LEVER 1390	1	42	WCT0000375	3/8" FLATWASHER - PLATED	1
18	F 0000440	FERRULE	1	43	SHD0033337	BALE SENSOR SHIELD	1
19	F 0000278	SPRING F/KNOTTER TRIP ARM	1	44	SWI8UMT12P	INDUCTIVE PROXIMITY SENSOR	2
20	F 0001517	TRIP SPRING	1	45	SCC0030008	3/8 X 2-1/2 NC HT CS - PLATED	4
21	COT0000803	3/16 X 1-1/2 COTTER PIN	4				

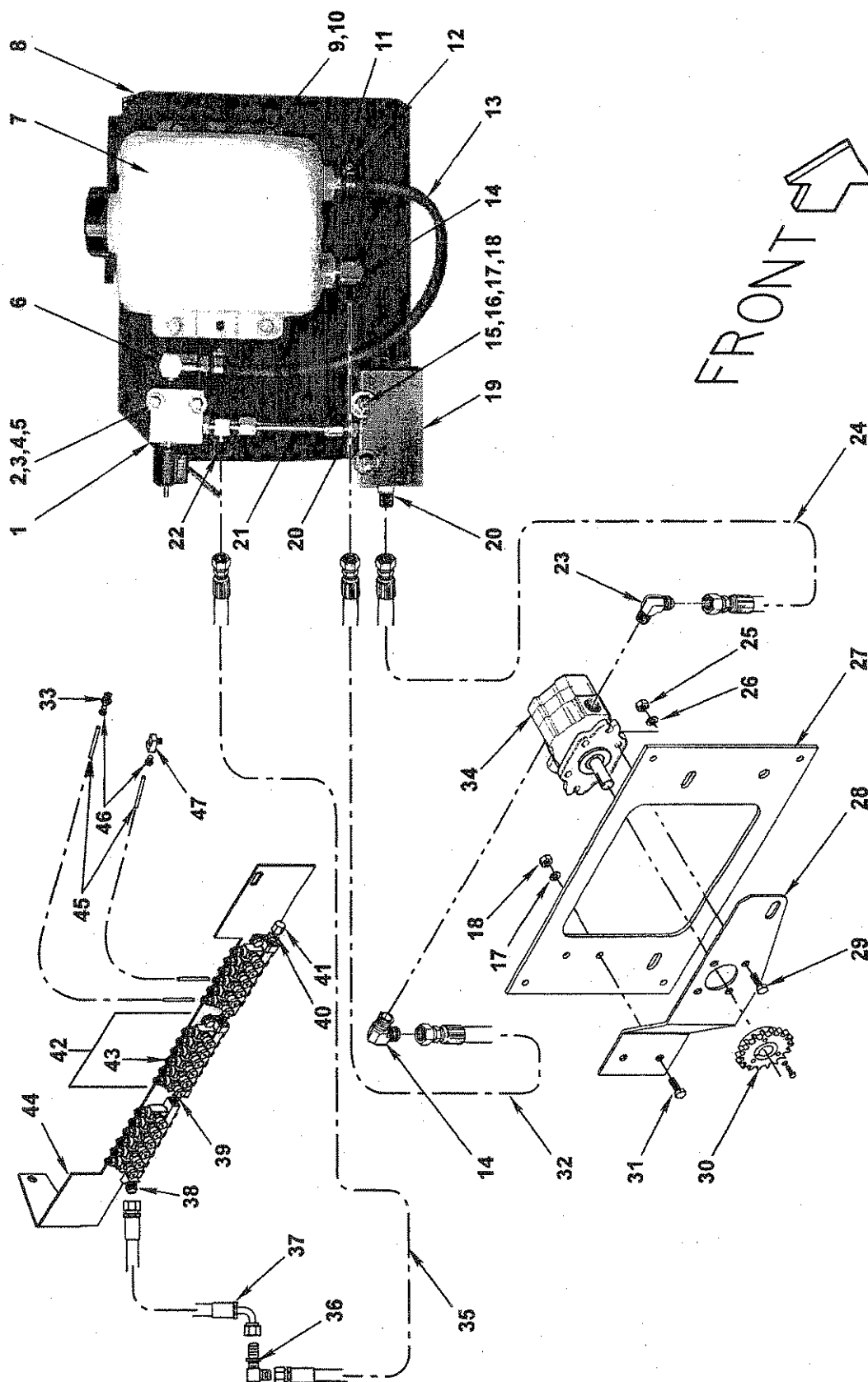
TWINE FINGER DRIVE ASSEMBLY



TWINE FINGER DRIVE ASSEMBLY

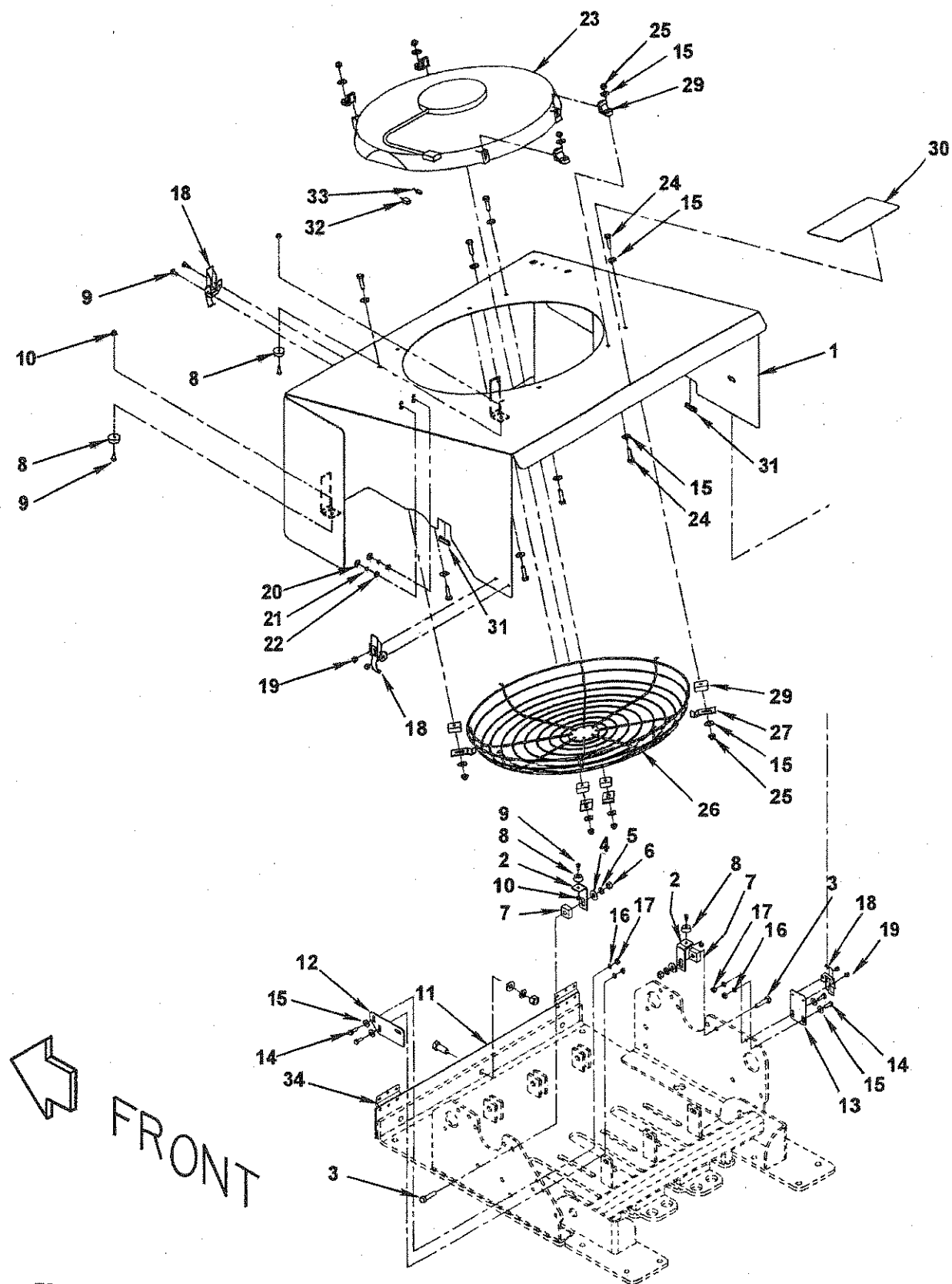
REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	CRB3750100	3/8 X 1 CARRIAGE BOLT-PLTD	3	18	HTB0030006	3/8"-16 X 2" HEX TAP BOLT-PLTD	1
2	F 0008146	TWINE FINGER WASHER	3	19	NCH0000375	HEX NUT NC PLATED 3/8	2
3	KNT0034845	TWINE FINGER- 1390	3	20	BKT0034727	TWINE FNGR STOP BRACKET- 1390	1
4	F 0008144	TWINE FINGER BUSHING NUT	3	21	NCH0000500	HEX NUT NC PLATED 1/2	2
5	F 0008147	TWINE FINGER DRIVE ROD BUSHING	3	22	WCT0000313	5/16" FLATWASHER-PLATED	4
6	WIS0003125	5/16" INTERNAL STAR WASHER-PLT	3	23	BRG51FLMX8	BRG, 2 BOLT FLANGE 1-1/4" BORE	2
7	SFC0020001	5/16 X 3/4 NF HT CS - PLATED	3	24			
8	ROD0034894	ROD,DRIVE,FINGER,TWINE - 1390	3	25	NCH0000250	HEX NUT NC PLATED 1/4"	2
9	NFH0000375	3/8" NF HEX NUT - PLATED	7	26	NCX0000250	FLEXLOC NUT NC PLATED 1/4"	1
10	F 0000159	TWINE FINGER LINK BLOCK	3	27	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	2
11	NCH0000313	HEX NUT NC PLATED 5/16	6	28	F 0001572	CAM FOLLOWER-RESET-SADDLE LEV	1
12	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	4	29	F 0001517	TRIP SPRING	1
13	SCC0020002	5/16 X 1 NC HT CS - PLATED	2	30	WCT0000375	3/8" FLATWASHER - PLATED	1
14	KNT0032449	TWN FINGER DRV SHAFT ASSY 1390	1	31	TUB0037500	3/8" BUNDY TUBING, 1" LONG	1
15	COT0000502	1/8 X 1 COTTER PIN	3	32	SCC0020007	5/16 X 2-1/4 NC HT CS - PLATED	1
16	SCC0010003	1/4 X 1-1/4 NC HT CS - PLATED	1	33	BKT0032972	BRACKET, LUBER, MANIFOLD 1390	1
17	SCC0020004	5/16 X 1-1/2 NC HT CS - PLATED	3				

AUTOMATIC KNOTTER LUBER



AUTOMATIC KNOTTER LUBER

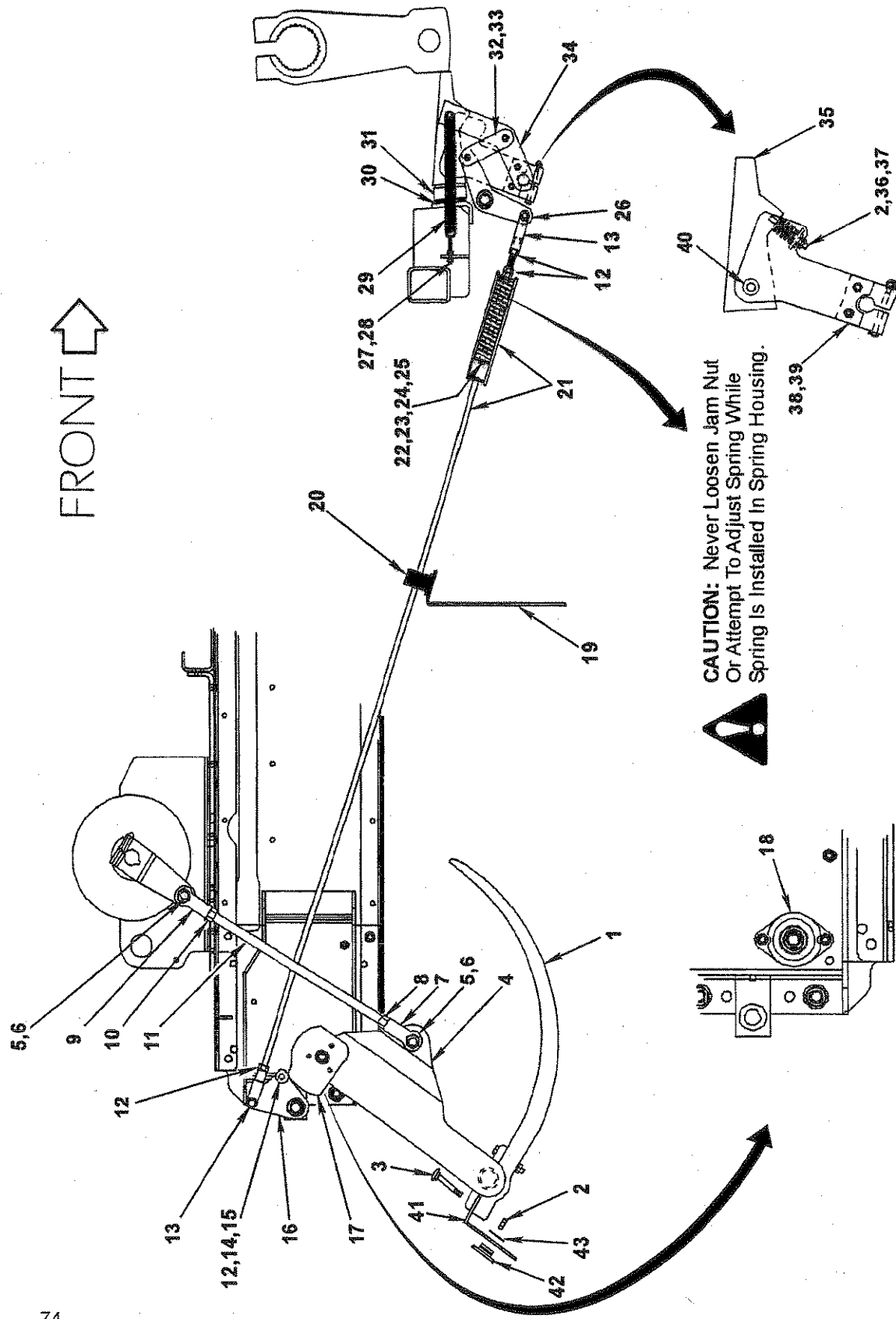
REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	VLV0000003	KNOTTER LUBE VALVE ASSY-1390	1	25	NCH0000313	HEX NUT NC PLATED 5/16	4
2	SCC0010007	1/4 X 2-1/4 NC HT CS - PLATED	2	26	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	4
3	WCT0000250	1/4" FLATWASHER - PLATED	14	27	PLT0032291	FEEDER CHAIN GUIDE PLATE 1390	1
4	WLK0000250	1/4" LOCKWASHER - PLATED	2	28	MNT0033111	MOUNT,PUMP,LUBE,KNTR - 1390	1
5	NCH0000250	HEX NUT NC PLATED 1/4"	2	29	SCC0020002	5/16 X 1 NC HT CS - PLATED	4
6	HYD3459030	3/8"90*ST THREAD O'RING MALE L	1	30	SPK50JA16H	KNOTTER LUBE PUMP DRIVE	1
7	TNK0034556	KNOTTER LUBER TANK- 1390	1	31	SCC0030002	3/8 X 1 NC HT CS - PLATED	2
8	MNT0034661	KNT LUBER TANK MNT ASSY- 1390	1	32	HOS0034754	DRAWBAR & LUBER TO PUMP HOSES	1
9	SMS0000184	5/16 X 3/4 NC WHIZ BOLT -PLATED	4	33	F 0008287	STR AUTO LUBER FITTING	6
10	NMS0000117	5/16" NC WHIZ NUT - PLTD	4	34	PMP4731107	AUTO LUBER PUMP -WAS:F 8200	1
11	FT 0000193	3/8" X 1/2" HOSE COUPLER	2	35	HOS0034791	HOSE,HYD,PORT 2 KNT SOL-KNT MF	1
12	FT 0000252	5/16 - 7/8 MINI WORM CLAMP	2	36	HYD5525020	1/4 JIC X 90° BLKHD UNION ELB	1
13	HOS0034788	HOSE,KNT LUB.SOL.VAL. RTN	1	37	HOS0034842	HOSE,HYD,BLKHD-KNT LUBER 1390	1
14	F 0006673	3/8 JIC X 1/2 NPT 90° MALE ELB	2	38	HYD5355022	1/4 JIC X 1/8 NPT 45° MALE ELB	1
15	SCC0030009	3/8 X 2-3/4 NC HT CS - PLATED	2	39	HYD3069021	1/8 NPT STEEL HEX NIPPLE	2
16	WCT0000375	3/8" FLATWASHER - PLATED	4	40	HYD5205020	1/4 JIC X 1/8 NPT MALE CONN	1
17	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	4	41	HYD5129020	1/4" JIC CAP	1
18	NCH0000375	HEX NUT NC PLATED 3/8	4	42	LUB0833116	LUBER ASSY MANIFOLD -6 HOLE	3
19	FILCF90081	INLINE HYD PRESSURE FIL- 1390	1	43	LUB0083313	INJECTOR, REPLACEMENT ONLY	A/R
20	HYD5315034	3/8 JIC X 1/2 O-RNG ST THD CON	2	44	BKT0032972	BRACKET, LUBER, MANIFOLD 1390	1
21	TUB0034789	TUBE,HYD FILTER - VALVE	1	45	F 0007401	1/8" NYLAFLOW TUBING 40"	18
22	HYD5716666	3/8 TUB X 3/8 O-RING RUN TEE	1	46	F 0008306	FERRULE F/AUTO LUBER FITTING	18
23	HYD5405045	3/8 JIC X 3/8 NPT 90° MALE ELB	1	47	F 0008288	90° AUTO LUBER FITTING	12
24	HOS0034787	HOSE, HYD, KNT LUB.PUMP-FILTER	1				



KNOTTER FAN ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	SHR0034609	KNOTTER FAN SHROUD- 1390	1	19	RIV0000122	SS RIVET-3/16 X .126-250 GRIP	4
2	STP0034608	KNOTTER FAN SHROUD STOP-1390	2	20	WCT0000100	#10 FLATWASHER - PLATED	2
3	SCC0030004	3/8 X 1-1/2 NC HT CS - PLATED	3	21	WLK0000100	#10 LOCKWASHER - PLATED	2
4	WCT0000375	3/8" FLATWASHER - PLATED	2	22	NFH0001032	10-32 NF HEX NUT - PLATED	2
5	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	3	23	FAN0000001	16"FAN BLADE & MOTOR COMPLETE	1
6	NCH0000375	HEX NUT NC PLATED 3/8	3		FAN0000002	REPLACEMENT FAN BLADE	1
7	SPC0034653	KNOTTER FAN SHR SPACER- 1390	2	24	SCC0010002	1/4 X 1 NC HT CS - PLATED	8
8	BMP0004243	RUBBER BUMPER F/HOOD	4	25	NCE0000250	1/4" NC ESNA NUT - PLATED	8
9	SMR1032500	10-32X1/2 RH MACH SCREW-PLT	6	26	GRD0004432	CAGE F/KNOTTER BLOWER-COMPLETE	1
10	NFE0001032	10-32 NF ESNA NUT - PLATED	4	27	CLP0022526	FAN GUARD CLIP -1500	4
11	MNT0034605	KNOTTER FAN FRONT SHROUD MNT	1	28	SPC0034657	KNT FAN LOWER CAGE SPACER-1390	4
12	MNT0034607	KNOTTER FAN LH SHROUD MNT-1390	1	29	MNT0050025	KNTR FAN SHROUD MNT	4
13	MNT0034606	KNOTTER FAN RH SHROUD MNT-1390	1	30	FD 0023583	"WARNING! KEEP HANDS CLEAR..."	1
14	SCC0010001	1/4 X 3/4 NC HT CS - PLATED	16	31	MLD7500317	BLACK QUICKEDGE TRIM MOLDING	2
15	WCT0000250	1/4" FLATWASHER - PLATED	20	32	TER0563217	16/14 GA 1/4"COV QUIK SLD-MALE	1
16	WLK0000250	1/4" LOCKWASHER - PLATED	4	33	TER0563216	16/14 GA 1/4"COV QUIK SLD-FEML	1
17	NCH0000250	HEX NUT NC PLATED 1/4"	4	34	HNG0000810	HINGE FOR TWINE BOX (PAIR)	2
18	CLP0000130	HOOK-TYPE FASTENER	3				

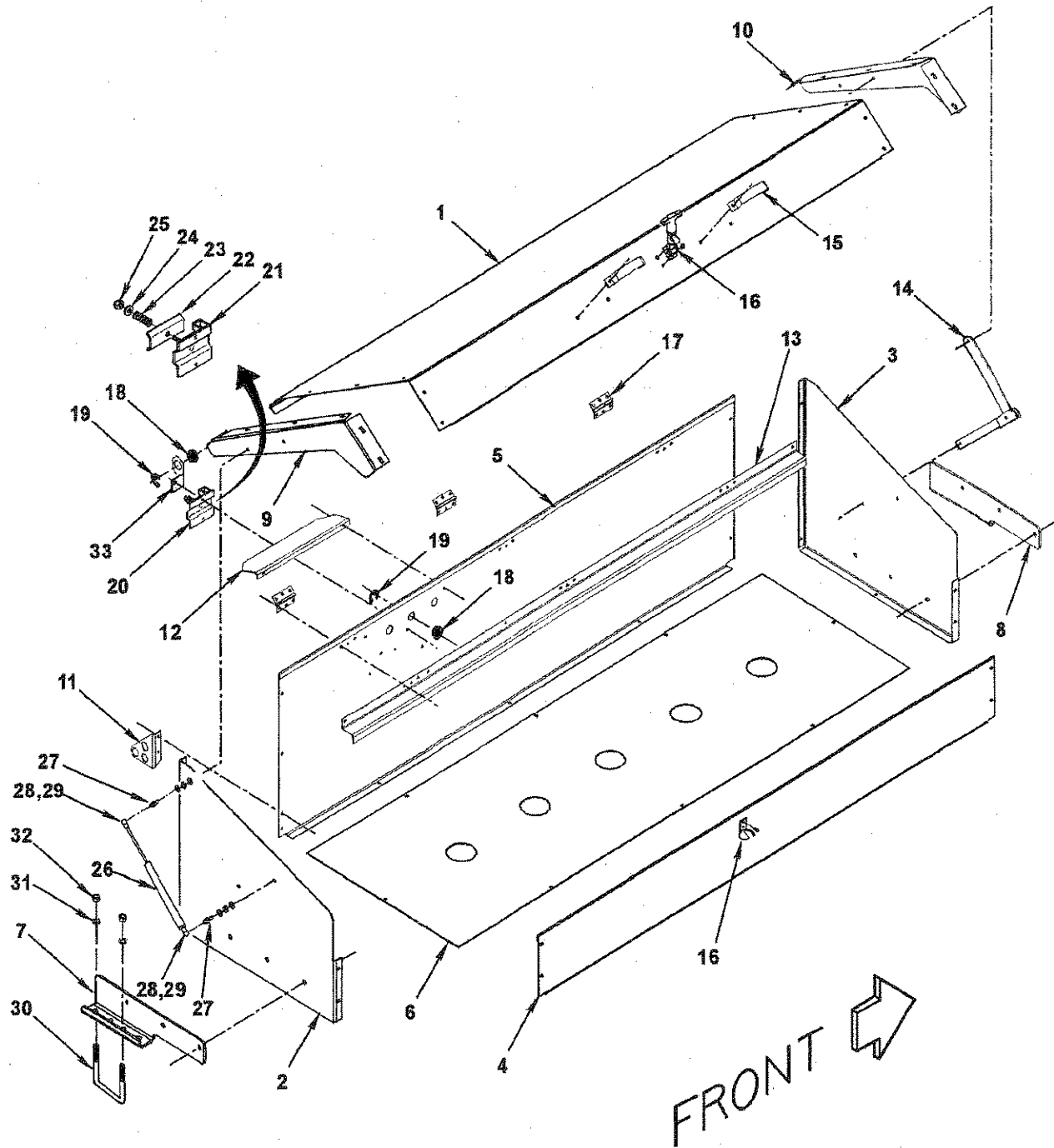
NEEDLES AND PLUNGER STOP ASSEMBLIES



NEEDLES AND PLUNGER STOP ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	F 0001611	TWINE NEEDLE - CURVED	3	23	SPG1500800	PLUNGER STOP CAM SPRING-1390	1
2	NCH0000500	HEX NUT NC PLATED 1/2	6	24	WAS0034578	WASHER, STOP, PLUNGER 1390	1
3	F 0007552	NEEDLE TO YOKE CARR BOLT W/NUT	6	25	RNG5000156	PLG STOP SPRING SNAP RNG- 1390	1
4	YOK0032485	YOKE ASSY, NEEDLE 1390	1	26	CRA0033485	PLUNGER STOP CRANK - 1390	1
5	SFC0034796	LOWER R. NDL YOKE BOLT- 1390	4	27	F 0007448	SADDLE LEVER SPRING EYEBOLT	2
6	ZZ 0000220	1-1/4"X 3/4"X 10GA MACH BUSHIG	4	28	NCH0000375	HEX NUT NC PLATED 3/8	4
7	F 0001549	RH NEEDLE YOKE DRIVE ROD END	2	29	SPG0020662	PLUNGER LATCH SPRING 370	1
8	NFH0000750	3/4" NF HEX NUT - PLATED	2	30	SHM0033448	PLUNGER STOP SHIM - 1390	A/R
9	F 0001550	LH NEEDLE YOKE DRIVE ROD END	2	31	BMP0001390	PLUNGER STOP BUMPER-1390	2
10	NFL0000750	3/4" NF LH HEX NUT - PLATED	2	32	LNK0033487	PLUNGER STOP LINK - 1390	2
11	F 0007554	NEEDLE YOKE DRIVE ROD	2	33	F 0000440	FERRULE	4
12	NFH0000500	1/2" NF HEX NUT - PLATED	5	34	SHF0033346	PLUNGER STOP SHAFT - 1390	1
13	F 0005048	1/2" ADJ CLEVIS TAPPED 1/2"-20	2	35	DOG0033340	PLUNGER STOP DOG -1390	2
14	F 0004050	ROLLER-SHUTTLE BAR DRIVE	1	36	ROD0034872	PLG STOP SPG ADJ ROD- 1390	2
15	WLK0000500	1/2" LOCKWASHER - PLATED	1	37	SPG1000175	PLUNGER STOP DOG SPRING-1390	2
16	LEV0033378	PLUNGER STOP CAM LEVER - 1390	1	38	ARM0033362	LH PLUNGER STOP ARM ASSY -1390	1
17	CAM0033377	PLUNGER STOP CAM - 1390	1	39	ARM0033363	RH PLUNGER STOP ARM ASSY -1390	1
18	BRG0020618	2-BOLT, NEEDLE YOKE BRG-1390	2	40	SPC0033343	SPACER, STOP, PLUNGER-1390	2
19	BKT0034663	ROD GUIDE BRACKET- 1390	1	41	F 0007973	HOLDER F/NEEDLE TWN GUIDE BUSH	6
20	CLP0100075	3/4 HYDRA ZORB HOSE CLAMP	1	42	F 0000856	TWINE & WIRE GUIDE BUSHING	6
21	ROD0034577	PLGR STOP SPRING HOUSING- 1390	1	43	F 0000857	SNAP RING F/TWN GUIDE BUSHING VM	6
22	ROD0034579	ROD, STOP, FRONT 1390	1				

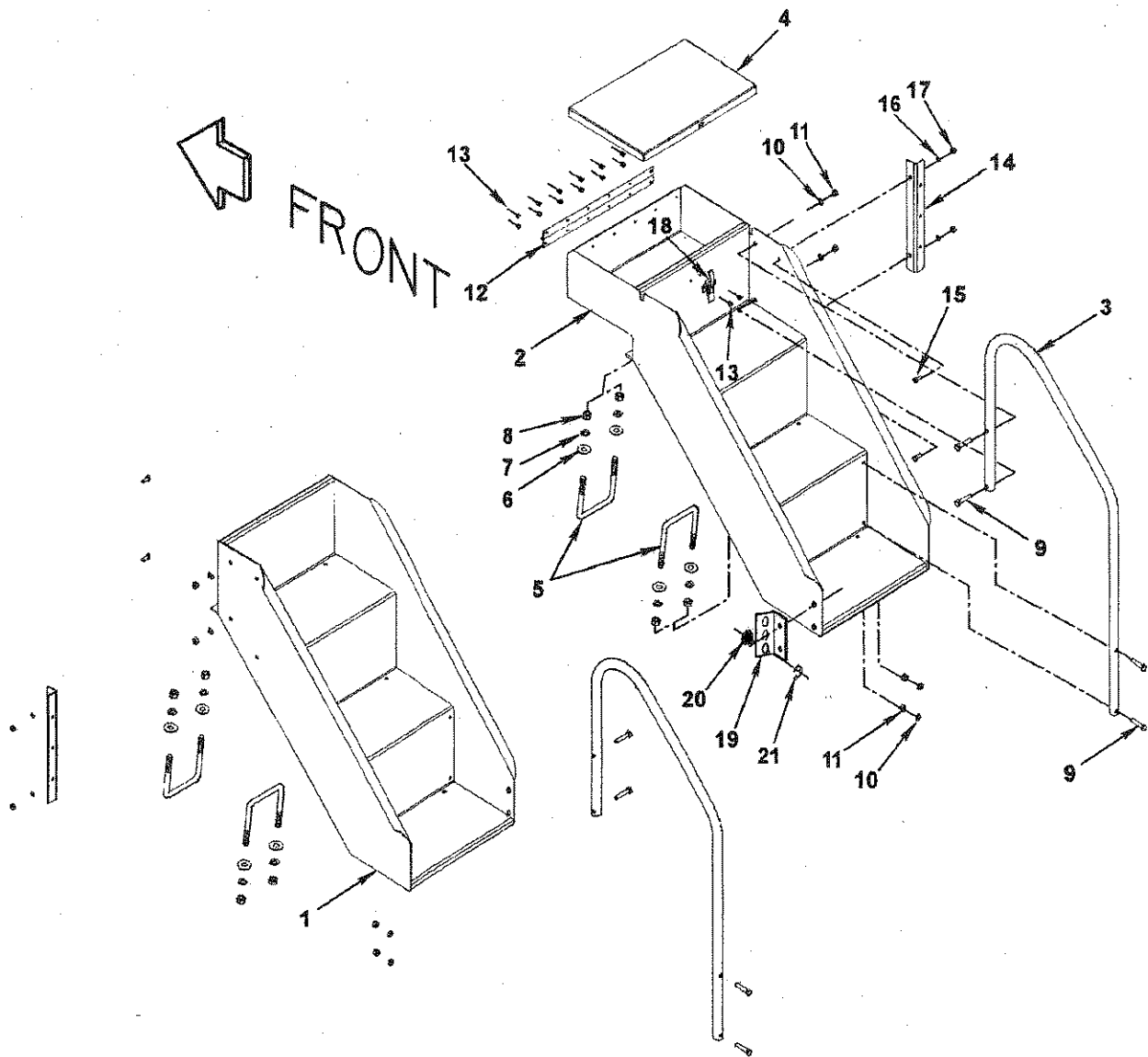
TWINE BOX ASSEMBLY



TWINE BOX ASSEMBLY

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	BOX0034897	TWINE BOX LID- 1390	1	18	F 0000856	TWINE & WIRE GUIDE BUSHING	6
2	BOX0034898	TWINE BOX LEFT END- 1390	1	19	F 0000857	SNAP RING F/TWN GUIDE BUSHING VM	6
3	BOX0034899	TWINE BOX RIGHT END- 1390	1	20	F 0007891	TWINE TENSION ASSEMBLY	3
4	BOX0033413	FRONT, BOX, TWINE - 1390	1	21	F 0007889	TWINE TENSION BASE ASSEMBLY	1
5	BOX0033414	BACK, BOX, TWINE - 1390	1	22	F 0007890	TWINE TENSION TOP	1
6	BOX0033415	BOTTOM, BOX, TWINE - 1390	1	23	F 0007541	COMPRESSION SPRING VM	1
7	MNT0033417	TWINE BOX MOUNT-REAR-1390	1	24	WCT0000313	5/16" FLATWASHER-PLATED	1
8	MNT0033416	MOUNT, BOX, TWINE, FRONT -1390	1	25	NCE0000313	5/16" NC ESNA NUT - PLATED	1
9	BOX0034652	BOX LID, GUSSET LEFT- 1390	1	26	SPG0000090	90 LB GAS SPRING- 1390	2
10	BOX0034656	BOX LID, GUSSET RIGHT	1	27	STD0000M10	M10 BALL STUD- 1390	4
11	BKT0034707	TWINE BOX GUIDE BRACKET- 1390	1	28	SOK0000001	METAL BALL SOK END FITTING	4
12	SHD0034710	TWINE TENSIONER SHIELD- 1390	1	29	CLP0000002	SAFETY CLIPS F/10MM BALL- 1390	4
13			1	30	UBL0034451	4 X 5, 1/2 NC SQ BEND U-BOLT	2
14	PRP0010000	TWINE BOX LID PROP	2	31	WLK0000500	1/2" LOCKWASHER - PLATED	4
15	HAN0017239	HANDLE FOR TWINE BOX LID	2	32	NCH0000500	HEX NUT NC PLATED 1/2	4
16	LAT0000201	RUBBER DRAW LATCH	1	33	BKT0034920	TWINE GUIDE BRACKET- 1390	1
17	HNG0000810	HINGE FOR TWINE BOX (PAIR)	3				

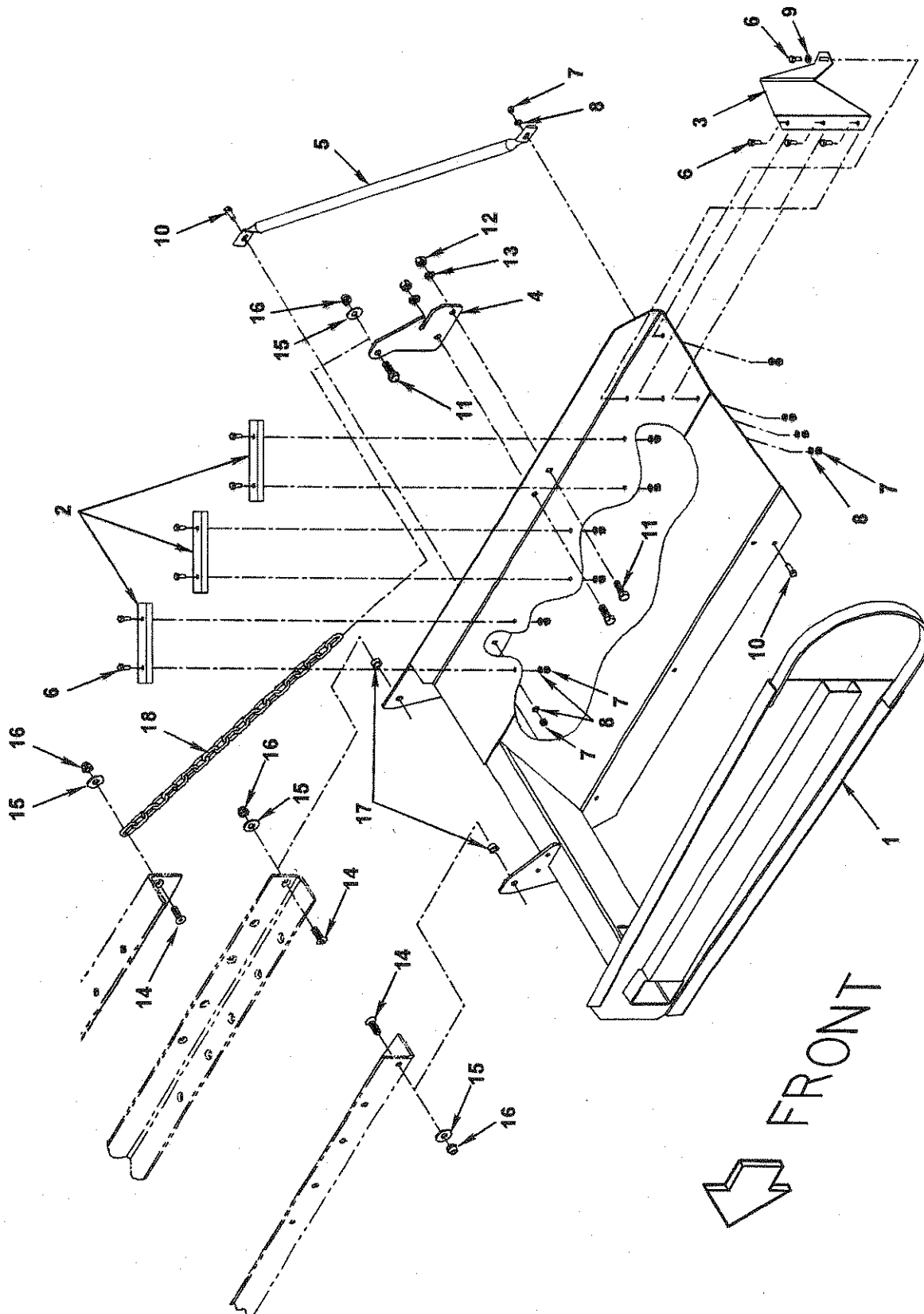
STEP AND TOOL BOX ASSEMBLIES



STEP AND TOOL BOX ASSEMBLIES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	STP0034440	LH STEP ASSEMBLY- 1390	1	12	HNG0034552	TOOL BOX HINGE- 1390	1
2	STP0034548	RH STEP ASSEMBLY- 1390	1	13	RIV0000122	SS RIVET-3/16 X .126-250 GRIP	14
3	HAN0034446	STEP HANDLE- 1390	2	14	SUP0034447	LIGHT SUPPORT- 1390	2
4	LID0034553	TOOLBOX LID ASSEMBLY- 1390	1	15	SCC0020001	5/16 X 3/4 NC HT CS - PLATED	4
5	UBL0034451	4 X 5, 1/2 NC SQ BEND U-BOLT	4	16	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	4
6	WCT0000500	1/2" FLATWASHER - PLATED	8	17	NCH0000313	HEX NUT NC PLATED 5/16	4
7	WLK0000500	1/2" LOCKWASHER - PLATED	8	18	CLP0000130	HOOK-TYPE FASTENER	1
8	NCH0000500	HEX NUT NC PLATED 1/2	8	19	BKT0034708	TWINE STEP GUIDE BRACKET- 1390	2
9	SCC0030005	3/8 X 1-3/4 NC HT CS - PLATED	8	20	F 0000856	TWINE & WIRE GUIDE BUSHING	6
10	WLK0000375	3/8" MEDIUM LOCKWASHER - PLTD	8	21	F 0000857	SNAP RING F/TWN GUIDE BUSHING VM	6
11	NCH0000375	HEX NUT NC PLATED 3/8	8				

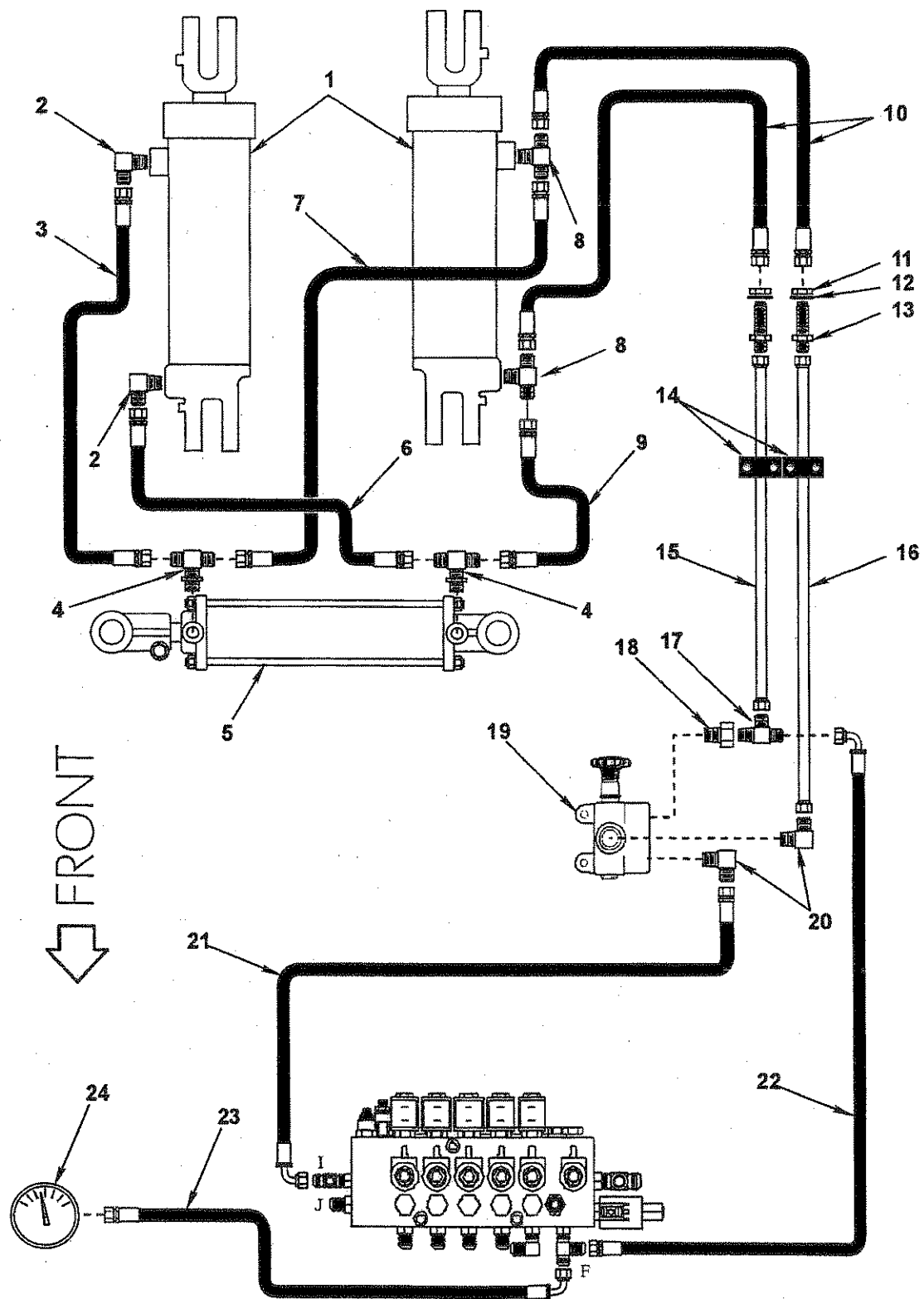
BALE CHUTE ASSEMBLY



BALE CHUTE ASSEMBLY

REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED
1	CHU0034420	WELDED BALE CHUTE ASSY- 1390	1
2	GUD0034394	BALE CHUTE ANGEL GUIDE- 1390	3
3	GUD0034395	BALE CHUTE ROTATION GUIDE-1390	1
4	ANC0035090	BALER CHUTE CHN ANCHOR- 1390	1
5	BRC0034423	BALE CHUTE BRACE	1
6	SCC0020001	5/16 X 3/4 NC HT CS - PLATED	10
7	NCH0000313	HEX NUT NC PLATED 5/16	12
8	WLK0000313	5/16" MEDIUM LOCKWASHER - PLTD	12
9	WCT0000313	5/16" FLATWASHER-PLATED	12
10	SCC0020002	5/16 X 1 NC HT CS - PLATED	2
11	SCC0050004	1/2 X 1-1/2 NC HT CS - PLATED	3
12	NCH0000500	HEX NUT NC PLATED 1/2	2
13	WLK0000500	1/2" LOCKWASHER - PLATED	2
14	SCO0050004	1/2 X 1-1/2" NC FLAT HD SOCKET CS	3
15	WCT0000500	1/2" FLATWASHER - PLATED	4
16	NCE0005000	1/2"-13 FULL ESNA NUT-PLATED	4
17	BSH0034459	3/8X.51X3/4 BSH BALE-CHU- 1390	2
18	CHN0034460	BALE CHUTE CHAIN- 1390	1

TENSION CYLINDERS HYDRAULICS

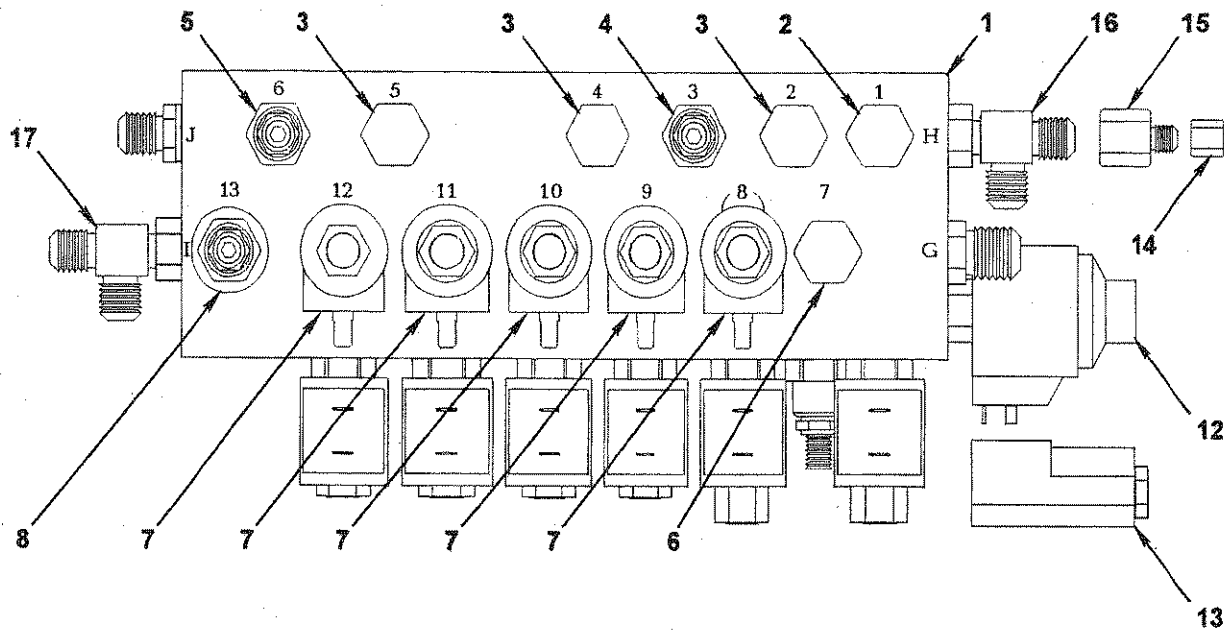


TENSION CYLINDERS HYDRAULICS

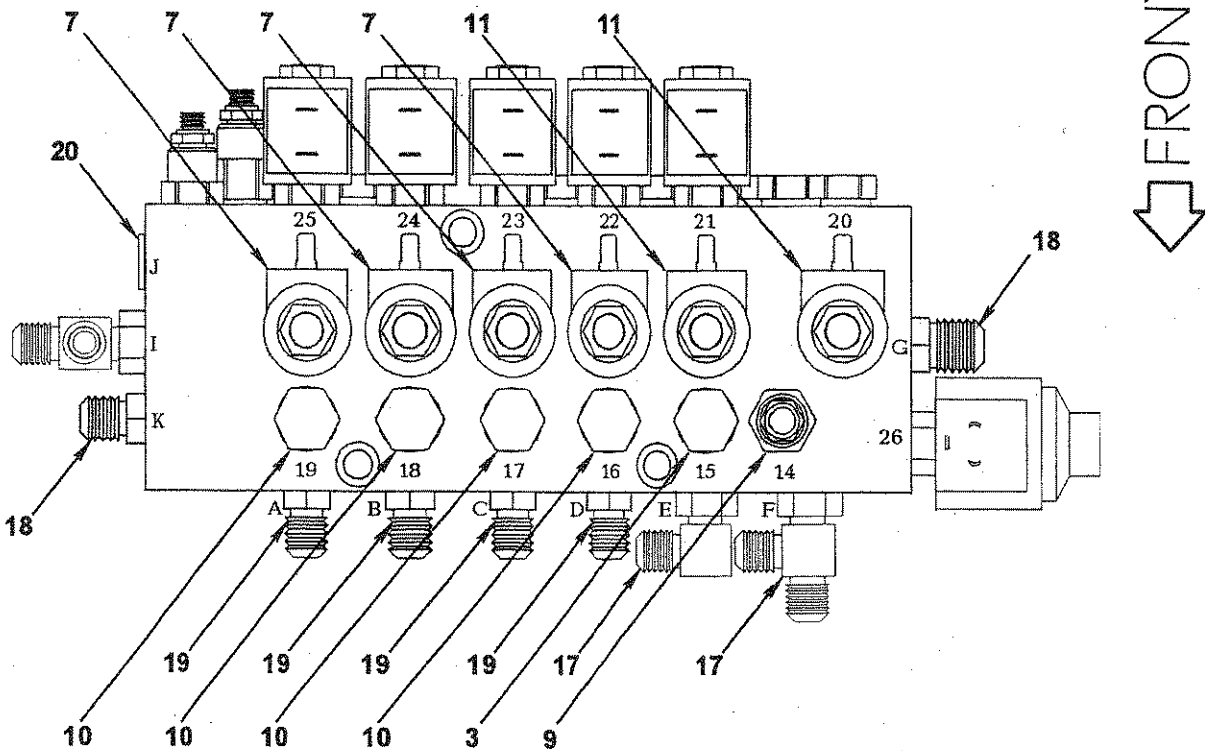
REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	CYL0033749	VERTICAL TENSION CYLINDER-1390	2
2	HYD5405045	3/8 JIC X 3/8 NPT 90° MALE ELB	2
3	HOS0034418	TOP TNS CYL ROD END TO RH CYL	1
4	HYD5715033	3/8 TUB X 1/2 O-RING BRNCH TEE	2
5	F 0006519	2 X 8 HYDRAULIC CYLINDER	1
6	HOS0034841	TENSION CYLINDER HOSE- 1390	1
7	HOS0034417	TENSION CYLINDER HOSE- 1390	1
8	HYD5605035	3/8 JIC X 3/8 NPT MALE BR TEE	2
9	HOS0034416	TOP TNS CYL BUTT END TO LH TNS	1
10	HOS0034419	TENSION CYLINDER HOSE- 1390	2
11	HYD5924030	3/8 BULKHEAD NUT	2
12	WIS0005625	9/16 INTERNAL STAR WASHER-PLT	2
13	HYD5325030	3/8 JIC BULKHEAD UNION	2
14	CLP0010951	3/8"STD HYCON TUBE CLAMP	2
15	TUB0034834	HYD TUBE,TNS TO CYL ROD END	1
16	TUB0034839	HYD TUBE,TNS REL VLV TO CYL	1
17	HYD5755030	3/8"JIC X 1/4 NPT MALE RUN TEE	1
18	HYD3109042	1/2 TO 1/4 STEEL PIPE BUSHING	1
19	VLV0000500	SELECTOR VALVE -WAS:01-504	1
20	HYD5405034	3/8 JIC X 1/2 NPT 90° MALE ELB	2
21	HOS0034750	TENSION RETURN HOSE-59"LG 1390	1
22	HOS0034749	TENSION SUPPLY HOSE-76"LG 1390	1
23	HOS0034790	HOSE,HYD,TENS GAGE-F PORT MANI	1
24	GAG0000001	4"3000PSI TENSION GUAGE-1390	1

MAIN HYDRAULIC VALVE ASSEMBLY

TOP VIEW



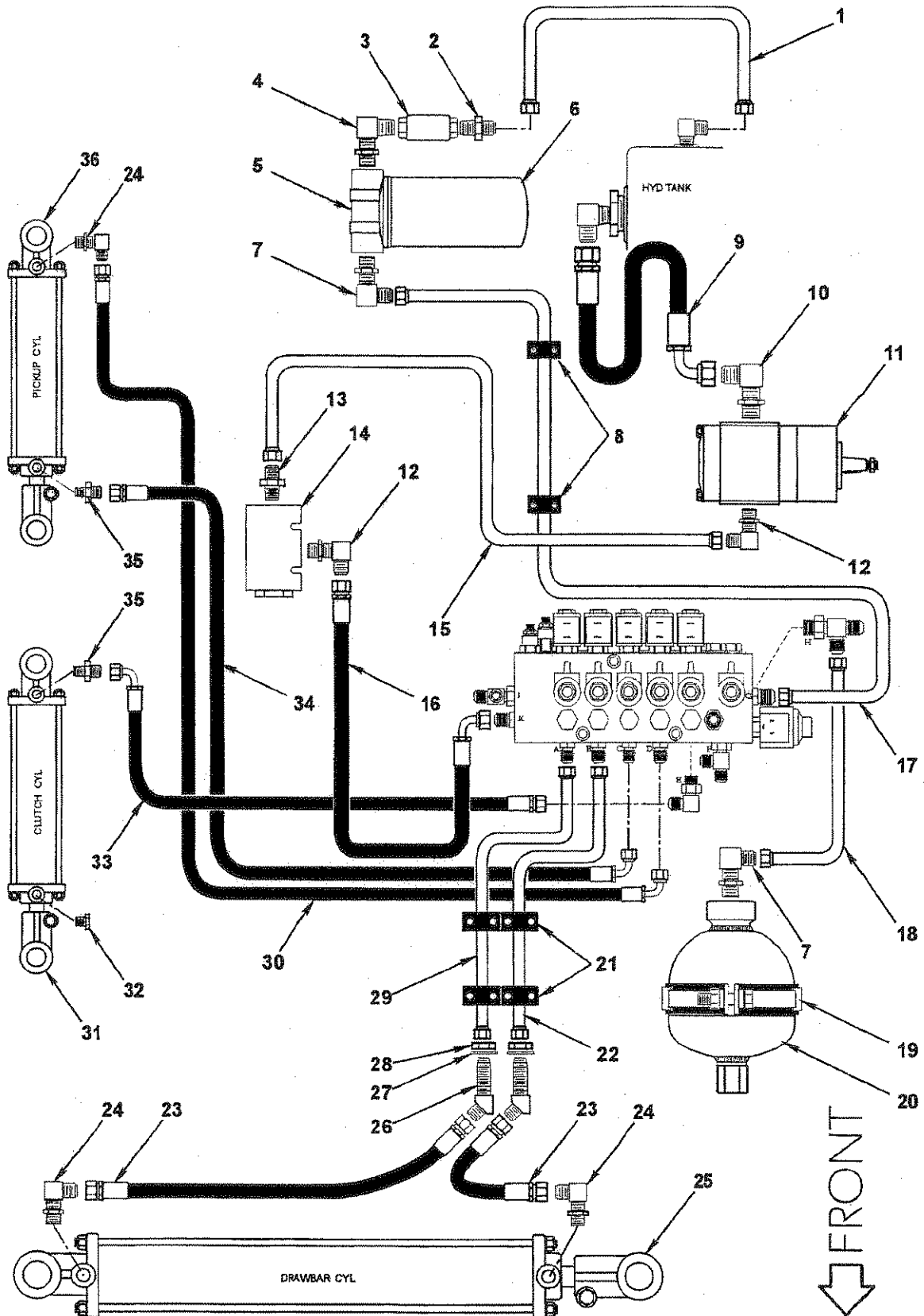
FRONT VIEW



MAIN HYDRAULIC VALVE ASSEMBLY

REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED
1	VLV3175100	MAIN HYD VALVE COMPLETE- 1390	1
2	VLVCNCC132	1/32 FIXED ORIFICE RESTRIC CAR	1
3	VLVCNCC116	1/16 FIXED ORIFICE RESTIRC CAR	4
4	VLVCNCC164	SUN CNCC-XEN 1/64 FIXED RSTRCR	1
5	VLVQCDALAN	DIFFERENTIAL UNLOAD PILOT CART	1
6	VLVCXCDXCN	CHECK VALVE CARTRIDGE	1
7	VLVCP5081B	POPPET SOLENOID VALVE,NC	9
8	VLVRVCALAN	PILOTED RELIEF CARTRIDGE-1390	1
9	VLVPVDALEN	PILOTED PRESS REDUCING VALVE	1
10	VLVCXDAXCN	SUN CHECK VALVE CARTRIDGE-1390	4
11	VLVCP5082B	POPPET SOLENOID VALVE.NO	2
12	VLVCP55820	PROPORTIONAL RELIER VALVE	1
13	VLV7114920	PROP/CONTROLLER/AMPLIFIER-1390	1
14	HYD5129020	1/4" JIC CAP	1
15	HYD5015042	1/2 TO 1/4 JIC TUBE REDUCER	1
16	HYD5716030	3/8 O-RING X 1/2M JIC RUN TEE	1
17	HYD5716666	3/8 TUB X 3/8 O-RING RUN TEE	3
18	HYD5315043	1/2JIC X 3/8 O-RNG ST THD CONN	2
19	HYD5315033	3/8JIC X 3/8 O-RNG ST THD CONN	4
20	HYD7231030	3/8" O-RING SOCKET HEAD PLUG	1

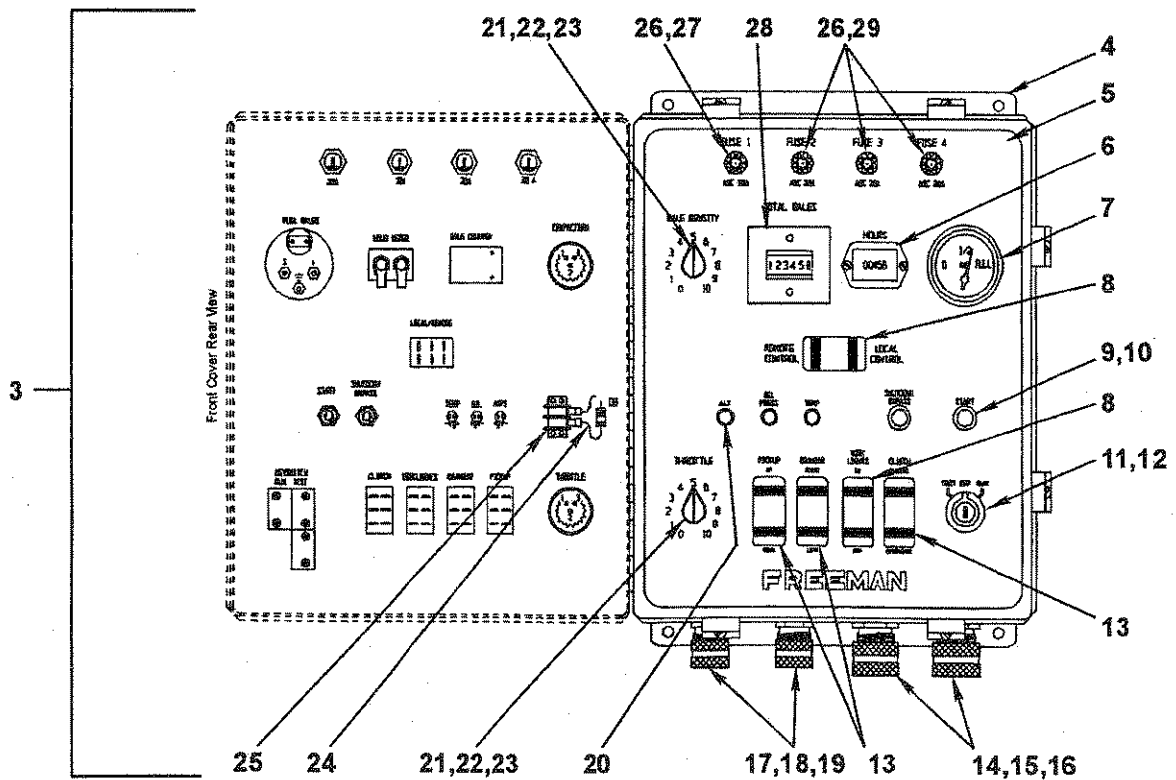
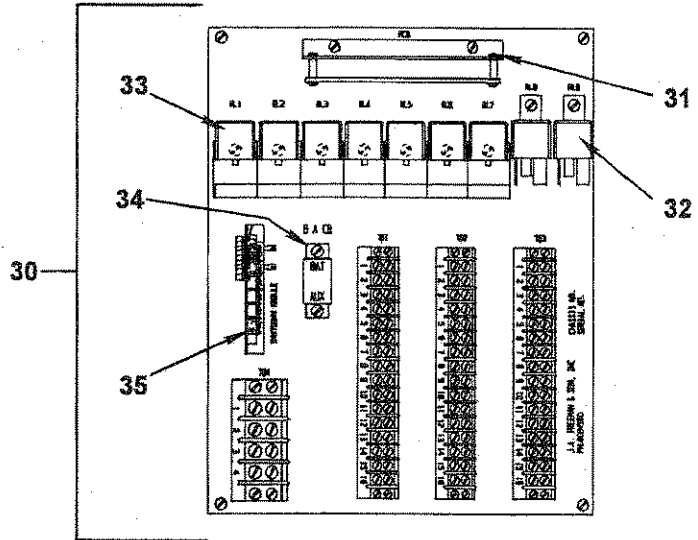
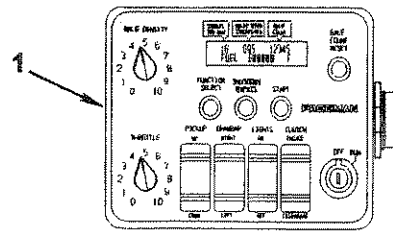
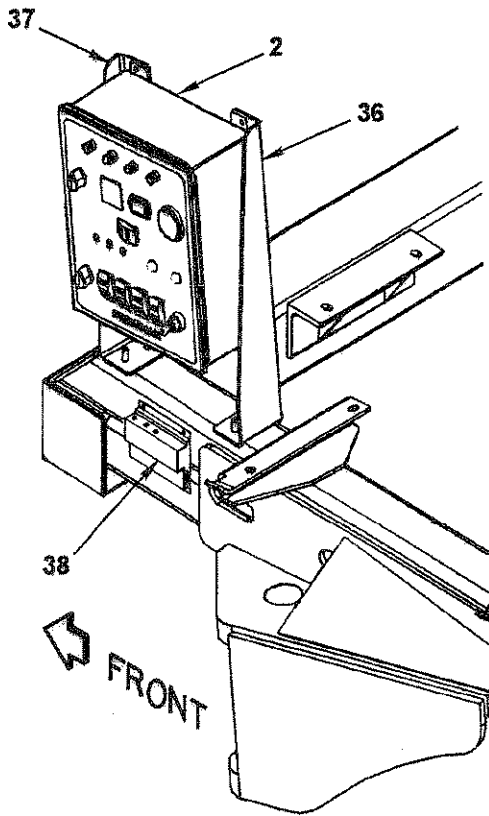
MAIN HYDRAULICS



MAIN HYDRAULICS

REF	PART		QTY.	REF	PART		QTY.
NO.	NO.	DESCRIPTION	USED	NO.	NO.	DESCRIPTION	USED
1	TUB0034835	HYD.TUBE, TANK TO FILTER	1	19	CLP2110692	MNTG CLP FOR HYDAC ACCUM- 1390	1
2	HYD5205060	3/4 JIC X 3/4 NPT MALE CONN	1	20	ACMSBO2102	HYDAC HYD ACCUMULATOR- 1390	1
3	VLV002X611	CHECK VALVE 3/4" NPT - 1390	1	21	CLP0010951	3/8"STD HYCON TUBE CLAMP	4
4	HYD6806060	3/4"O-RING X 3/4M 90°PIPE	1	22	TUB0034843	HYD TUBE,PORT B TO BULKHEAD	1
5	FIL0HH6935	HYDRAULIC FILTER HEAD- 1390	1	23	HOS0034754	DRAWBAR & LUBER TO PUMP HOSES	2
6	FIL0HF6613	FILTER ELEMENT-SYNTHETIC- 1390	1	24	HYD5515034	3/8 JIC X 1/2 O-RING 90° ELBOW	3
7	HYD5515046	1/2 JIC X 3/4 O-RING 90° ELBOW	2	25	CYL0000324	DRAWBAR SWING CYLINDER-1390	1
8	CLP0021301	1/2"HYCON STD TUBE CLAMP	2	26	HYD5375030	3/8 JIC 45° BLKHD UNION ELBOW	2
9	HOS0034752	PUMP SUCTION HOSE-1"X 25" 1390	1	27	WIS0005625	9/16 INTERNAL STAR WASHER-PLT	2
10	HYD5515068	1" JIC X 3/4" O-RING 90° ELB	1	28	HYD5924030	3/8 BULKHEAD NUT	2
11	PMP12S8XG2	HYDRAULIC GEAR PUMP F/1390	1	29	HOS0034405	BUTT END P/U CYL TO PORT D	1
12	HYD5515040	1/2 JIC X 1/2 O-RING 90° ELBOW	2	30	CYL000206A	BELT DRIVE CYLINDER 2X6 -1390	1
13	HYD5315040	1/2JIC X 1/2 O-RNG ST THD CONN	1	31	HYD7230040	1/2" O-RING HEX HEAD PLUG	1
14	FILCF90081	INLINE HYD PRESSURE FIL- 1390	1	32	HOS0034751	CLUTCH SUPPLY HOSE- 21" 1390	1
15	TUB0034679	HYD.TUBE, PUMP TO FILTER	1	33	HOS0034404	ROD END P/U CYL TO PORT C-1390	1
16	HOS0034753	MANIFOLD SUPPLY HOSE-30" 1390	1	34	HYD5315034	3/8 JIC X 1/2 O-RNG ST THD CON	2
17	TUB0034871	HYD TUBE, PORT G-PORT IN	1	35	F 0006519	2 X 8 HYDRAULIC CYLINDER	1
18	TUB0034833	HYD TUBE, H PORT-ACCUM.	1				

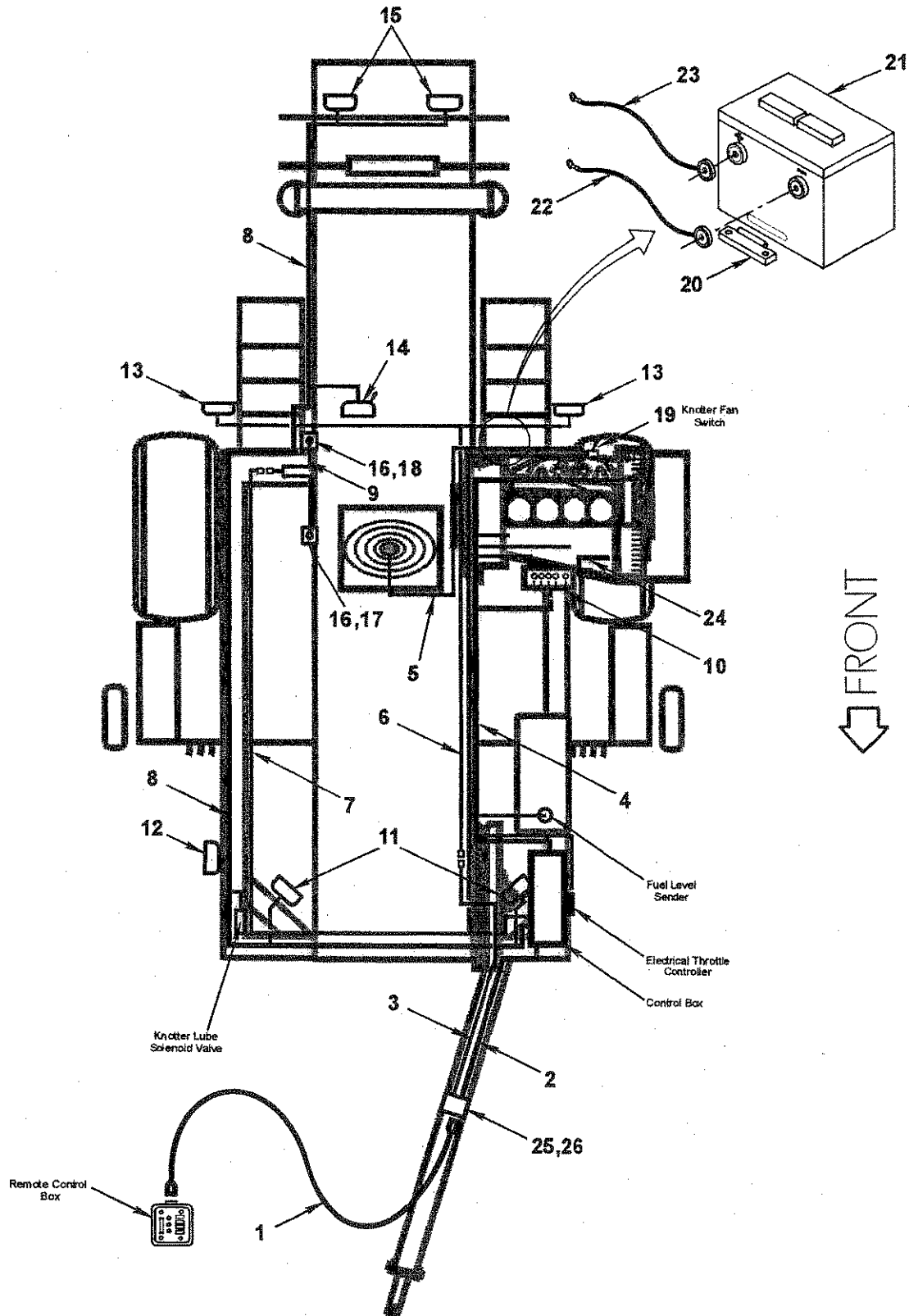
CONTROL BOXES WITH MOUNTS



CONTROL BOXES WITH MOUNTS

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	REMOTE1390	TRACTOR REMOTE CONTROL-	1390 1	20	ELC7531010	POTENTIOMETER 2W, 10K OHM	2
2	BOX0001390	ELECTRICAL CONTROL BOX-	1390 1	21	KOB0001P2B	POTENTIOMETER KNOB- 1390	2
3	BOX0034384	BOX, BALER CONTROLER	1	22	ELC0SL100B	POTENTIOMETER SHF SEL LOCK NUT	2
4	FD 0034385	BALER CNTRL BX GRAPHIC OVERLAY	1	23	DIO0046003	1N5404 DIODE -WAS:ELC0046003	1
5	ELC0150005	HOBBS MINI HOUR METER	1	24	TEB0002140	2 POST BLOCK	1
6	GAG0009090	FUEL GAUGE, #R9090	1	25	FUS0000025	PANEL FUSEHOLDER-BUSSMAN	4
7	SWI00VDD1S	ROCKER SWITCH DPDT 2 POS 1390	2	26	FUS0000065	FUSE - AGC 30	1
8	SWI0P79702	PUSHBUTTON SWITCH DPST-1390	2	27	BCO0011531	BALE COUNTER -5 DIGIT -12VDC	1
9	GSK0700110	SWITCH GASKET- 1390	2	28	FUS0000060	FUSE - FRN-N-60 AMP-FUSETRON	3
10	SWI0ZA2BG3	KEYSWITCH OPERATOR,3 POS- 1390	1	29	PNL0034413	BALER CONTROL BOX PANEL SCREEN	1
11	SWIZA2BZ10	SWITCH CONTACT BLOCK -1390	1	30	BKT0034402	PCB BRACKET ASSEMBLY	1
12	SWI00VLD1S	ROCKER SWITCH DPDT 3 POS 1390	3	31	REL0041F11	RELAY,SPST,NO,12VDC COIL,70AMP	2
13	CNR0000297	3/4"NPT CORD CONN	2	32	REL5058963	RELAY DPDT 12V 40A 1592	7
14	RNG0005263	SEALING RING F/3/4"CONNECTOR	2	33	CBK0001456	6 AMP 12VDC CIRCUIT BREAKER	1
15	NMS0000109	3/4 CONDUIT LOCKNUT	2	34	CIR0034658	AUTO SHUTDOWN ASSEMBLY- 1390	1
16	CNR0000195	1/2 CORD CONNECTOR	2	35	BKT0033246	REAR CONTROL BOX BRACKET-1390	1
17	RNG0005262	SEALING RING F/1/2"CONNECTOR	2	36	BKT0033245	FRONT CONTROL BOX BRACKET-1390	1
18	NMS0000150	1/2 CONDUIT LOCKNUT-STEEL	2	37	ACT00CA112	ADDCO ELECT CONTROLLER 1390	1
19	LITXVLA124	LED INDICATOR LAMP 12 VDC-1390	3				

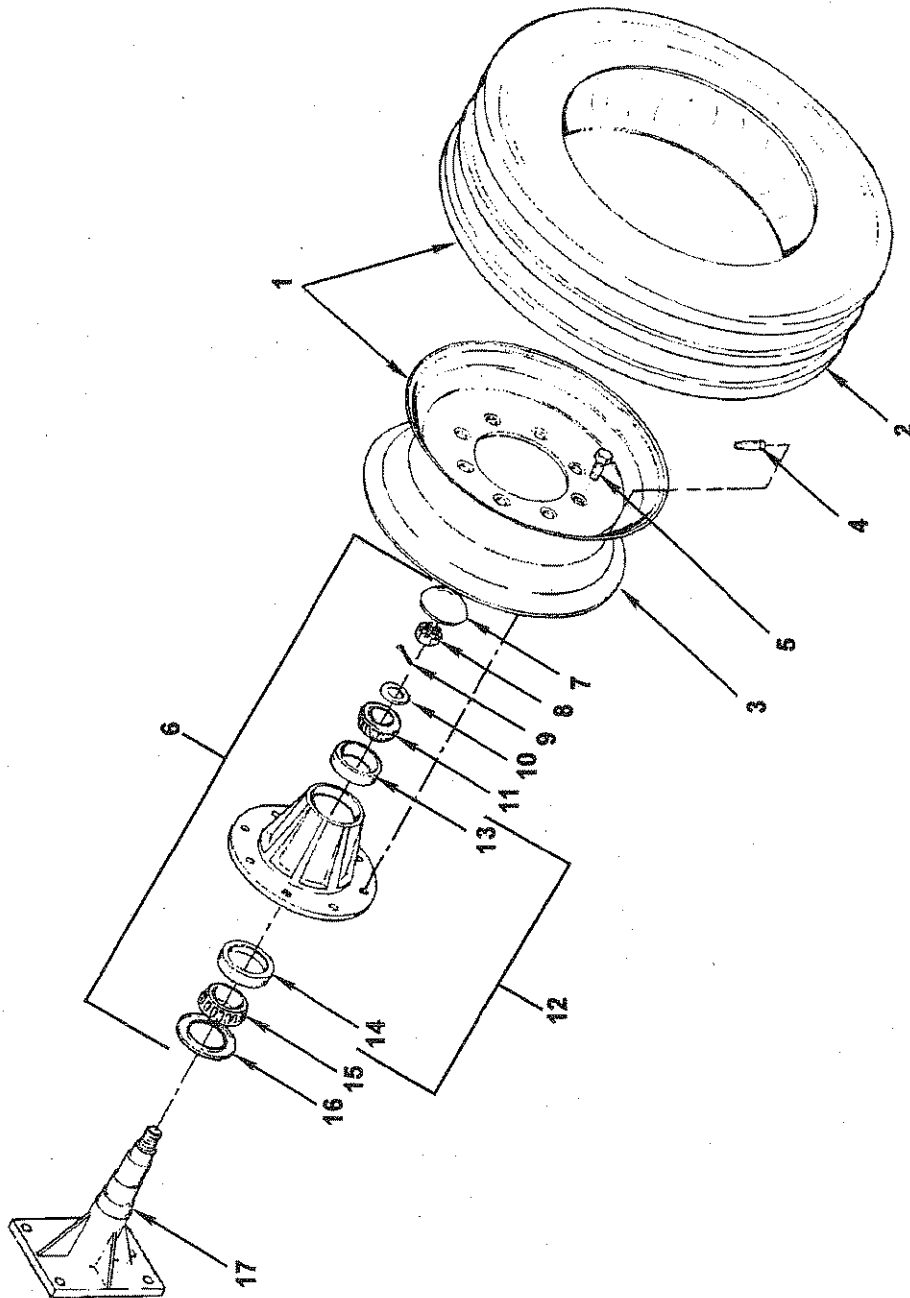
BATTERY, LIGHTS AND WIRING HARNESSES



BATTERY, LIGHTS AND WIRING HARNESSSES

REF NO.	PART NO.	DESCRIPTION	QTY. USED	REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	HRN0034684	REMOTE TO DRAWBAR HARNESS-1390	1	14	LIT5805C86	KNT FLOOD LIGHT W/ SWITCH-1390	1
2	HRN0034683	CONTROL BOX TO DRAWBAR HARNESS	1		LIT0000001	REPLACEMENT BULB	1
3	HRN0034730	DRAW BAR RUNNING LIGHTS- 1390	1	15	LIT5205D18	REAR SPOT PATTERN LIGHT- 1390	2
4	HRN0034682	ENGINE WIRING HARNESS- 1390	1		LIT0000001	REPLACEMENT BULB	1
5	HRN0034818	KNOTTER FAN HARNESS- 1390	1	16	SWI8UMT12P	INDUCTIVE PROXIMITY SENSOR	2
6	HRN0034729	BALER RUNNING LIGHT HARN.-1390	1	17	MNT0033317	SPEED SENSOR MOUNT	1
7	CBL080459A	MICRO-CHG SINGLE KWY PLUG/ASSY	1	18	MNT0034837	PROXIMITY SWITCH MOUNT- 1390	1
8	HRN0034728	WORK LIGHT HARNESS - 1390	1	19	03-181	SWITCH-MICRO 1TL1-3	1
9	CBL88A3115	MICRO CHNG IN-LINE SPLITTER	1		CAP0001030	CAP (BOOT) F/SWI5025	1
10	HRN0034868	HYD SOLENOID VLV HARNESS- 1390	1	20	ANC0033255	ANCHOR ASSY, BATTERY - 1390	1
	HRN0034863	DRB LH VALVE JUMPER WIRE- 1390	1	21	BAT0074XHD	BATTERY GRP 74,HEAVY DUTY-1390	1
	HRN0034864	P/U "UP" VLV JUMPER WIRE- 1390	1	22	CBL0712054	4GA 20"SIDE MOUNT BATTERY CBL	1
	HRN0034865	DRB RH VLV JUMPER WIRE- 1390	1	23	CBLPOS1390	POSITIVE POST BATTERY CBL-1390	1
	HRN0034866	P/U "DOWN" VLV JUMPER WIR-1390	1	24	CBLGND1390	ENGINE GROUND CABLE- 1390	1
	HRN0034867	CLH "ENGAGE" JUMPER WIRE- 1390	1	25	SOK0012310	ELECTRICAL SOCKET, 7 POLE	1
11	LIT1105D19	P/U AND FEEDER LIGHT- 1390	2	26	SOK0000007	SOCKET BOOT FOR 7 CONDUCTOR	1
	LIT0000001	REPLACEMENT BULB	1	27	BKT0034733	WORK LIGHT BRACKET- 1390	1
12	LIT7191511	TRAPEZOID HALOGEN HEADLIGHT	1				
13	LIT0000012	TAIL LAMP HOUSING - SP	2				
	LIT1410112	DIRECTIONAL LAMP-COMPLETE	2				
	LIT1410122	STOP/TAIL LAMP-COMPLETE	2				

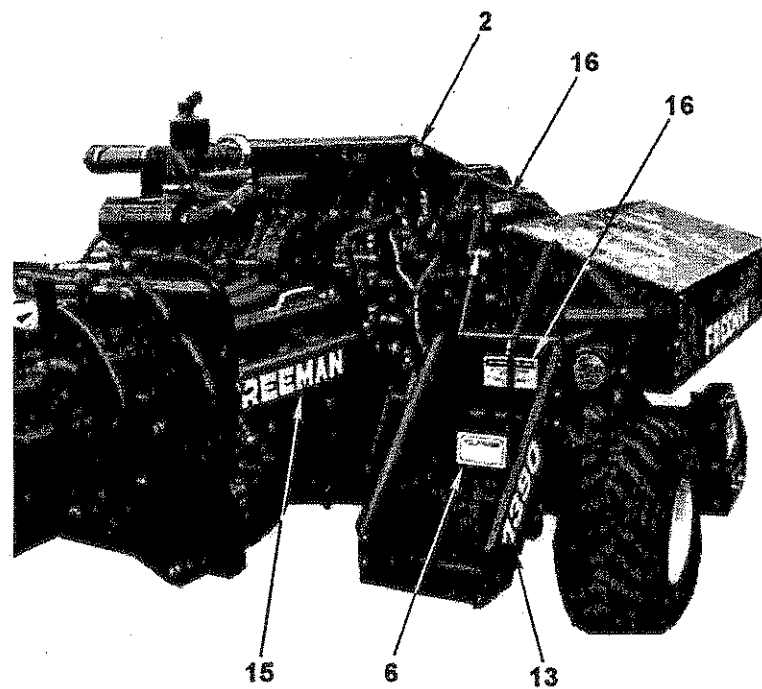
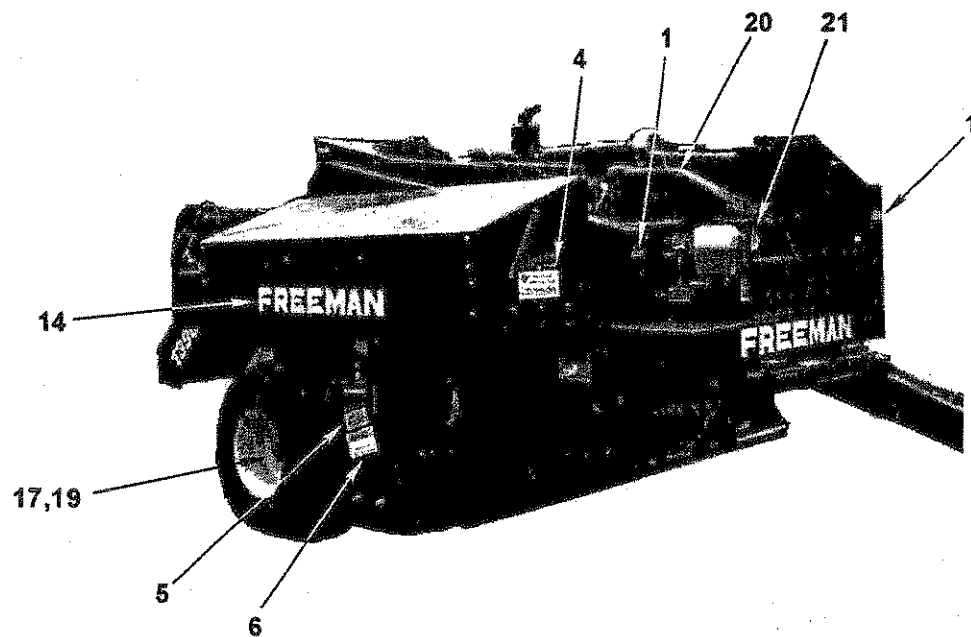
SPINDLES, TIRES AND WHEELS



SPINDLES, TIRES AND WHEELS

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	TIR4060155	FIELD TIRE AND WHEEL ASSY-1390	1
	WHLHWY1390	HIWAY TIRE AND WHEEL ASSY	1
2	TIR4006020	FIELD TIRE ONLY	1
	TIR14175F3	HIWAY TIRE 14 X 17.5-14 PLY	1
3	WHL0000001	FIELD WHEEL ONLY	1
	WHL0175105	HIWAY WHEEL 17.5 X 10.5	1
4	VLV0000415	VALVE STEM	1
5	F 0008001	LUG BOLT F/8-HOLE HUB	8
6	F 0008003	HUB & SPINDLE ASSY - 8-HOLE	1
7	F 0008000	HUB CAP- 8-HOLE HUB	1
8	F 0007999	NUT F/WHEEL SPINDLE	1
9	COT0000504	1/8 X 1-1/2 COTTER PIN	1
10	F 0007998	WASHER F/WHEEL SPINDLE	1
11	F 0007997	OUTER WHL BRG CONE- 8-HOLE HUB	1
12	F 0007992	HUB W/CUPS - 8-HOLE	1
13	F 0007996	OUTER BEARING CUP	1
14	F 0007993	INNER WHEEL BEARING CUP	1
15	F 0007994	INNER WHL BRG CONE- 8-HOLE HUB	1
16	F 0007995	GREASE RETAINER- 8-HOLE HUB	1
17	SPN0034224	FIELD TIRE BALER SPINDLE-1390	1
	SPN0033158	HIWAY TIRE BALER SPINDLE	1

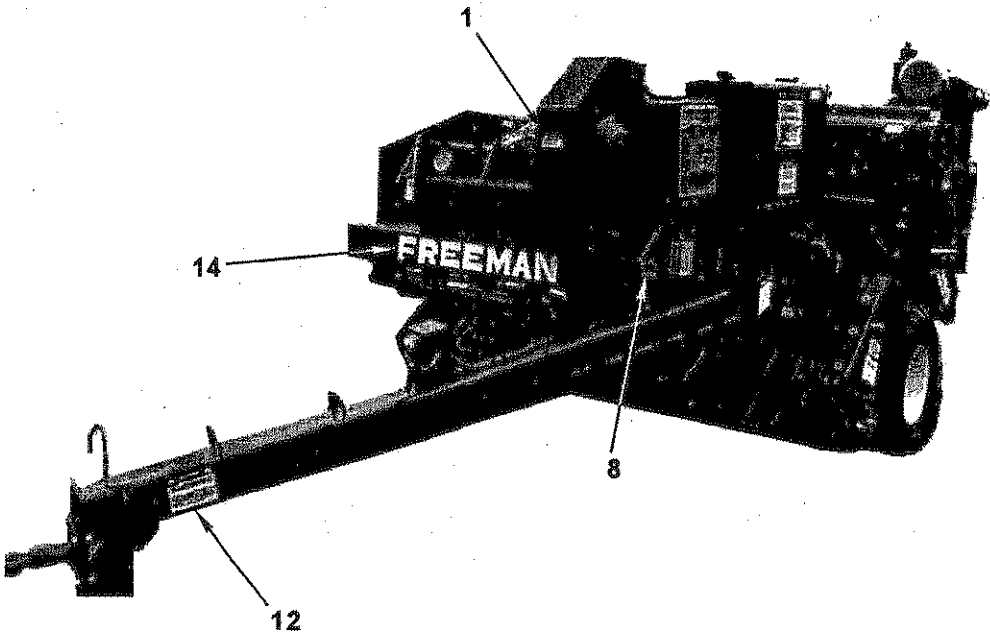
DECALLOCATIONS



DECALLOCATIONS

REF NO.	PART NO.	DESCRIPTION	QTY. USED
1	FD 0023572	"SHLDS ARE F/YOUR PROTECT..."	5
2	FD 0023573	"STAY CLEAR OF FAN WHILE..."	3
3	FD 0030291	DECAL-WARNG CALIF PROPOSITION 65	1
4	FD 0025126	PICKUP HAZARD WARNING DECAL	2
5	FD 0023534	"KEEP SHIELDS IN PLACE..."	2
6	FD 0023576	"DANGER!LOOK & LISTEN FOR..."	4
7	FD 0023473	"CAUTION!1..2..3..8 WARNINGS"	1
8	NP 0000100	SERIAL NO. ID PLATE	1
9	FD 0023581	"CAUTION! SHUT OFF MOTOR WHEN"	1
10	FD 0000035	DECAL"DIESEL FUEL ONLY"1-1/2X4	1
11	FD 0034275	TENSION RAIL SELECTOR DECAL	1
12	FD 0034273	"CAUTION" JACK WILL SUP VERT..	1
13	FD 0034276	DECAL, "1390" INLINE BALER	2
14	FD 0007113	36" X 5" WHITE "FREEMAN" DECAL	2
15	FD 0007111	25" X 4" WHITE "FREEMAN" DECAL	2
16	FD 0023538	"WARNING!DO NOT RIDE ON..."	3
17	FD 0023951	DECAL LUG NUT 1592	2
18	FD 0034738	DECAL-"KNOTTER FAN SWITCH"	1
19	FD 0034756	DECAL-"RECOMMENDED TIRE....."	2
20	FD 0034821	DECAL-"NO LIFT "- 1390	1
21	FD 0034824	DECAL-"KNOTTER LUBER TANK....."	1
22	FD 0018808	HYDRAULIC FLUID DECAL -1500	1

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SHF0032786	PICKUP DRIVE SHAFT	1390	23	SPK0000100	FDR DRV IDLER SPROCKET-	1390	45
SHF0033346	PLUNGER STOP SHAFT - 1390		75	SPK0002416	IDLER SPROCKET-1/2"BR,17T		23,45
SHF0034018	TINE BAR CENTER SHAFT- 1390		17	SPK0031501	FEEDER DRIVE SPROCKET-1390		43
SHF0034539	BELLCRNK CLTCH PIVOT ASSY-1390		37	SPK0033113	SPROCKET,KNOTTER DRIVE - 1390		43
SHF0035345	REAR PLG ROL SHAFT BLOCK- 1390		41	SPK0033912	P/U DRIVEN SPROCKET-1390+8/98		23
SHM0000103	1-3/8 X 1-7/8 X.015 STEEL SHIM		63	SPK0050B24	50B24 SPROCKET, 1-1/4" BORE		23
SHM0000105	1-3/8"X 1-7/8 X.020 STEEL SHIM		63	SPK0050B28	50B28 SPK,1.375"BR,5/16"KW,2SS		23
SHM0033448	PLUNGER STOP SHIM - 1390		75	SPK0060B18	60B18 1.25"BR,KW 2-SS SPROCKET		23
SHM0034430	DRAWBAR LATCH SHIM-	1390	13	SPK0060B24	60B24 SPK,1.25"BR,1/4KW,2SS 90		23
SHR0034609	KNOTTER FAN SHROUD-	1390	73	SPK0100E30	SPROCKET-FEEDER ASSEMBLY-1390		25
SHV0030660	DRIVE BELT SHEAVE -1390		57	SPK060SK33	P/U DRIVE SPROCKET-1390		25
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SMS6257500	5/8"X 3/4"N.C. SHOULDER BOLT		35	SPN0030661	BELT DRIVE SPINDLE ASSY -1390		57
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STD0000M10	M10 BALL STUD- 1390	77	TNK0042980	HYD RESERVOIR W/FILL NECK-5GAL	49
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