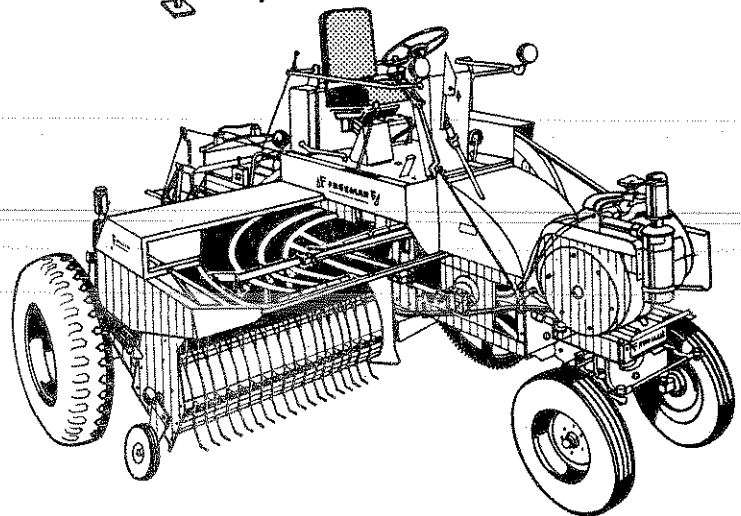
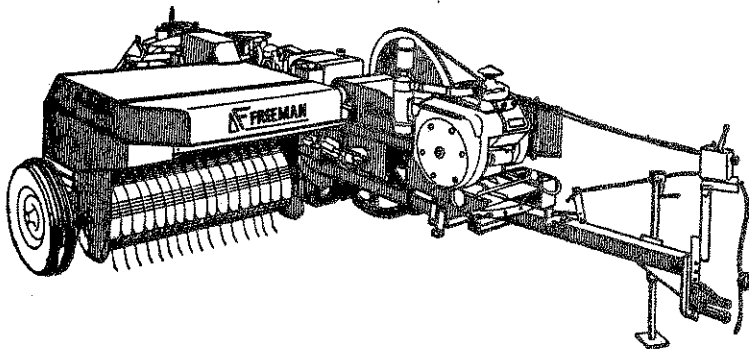


PARTS LIST

for

Model 200W and 200T

Model 300W and 300T



POLICY

1. It is the policy of J. A. Freeman & Son to constantly improve its products whenever it is practical to do so.
2. J. A. Freeman & Son reserve the right to redesign or change its equipment, or component parts thereof without incurring any obligation to install or furnish such changes on equipment previously delivered.
3. Unauthorized changes or additions to equipment manufactured by J. A. Freeman & Son relieves the company of further responsibility for warranted operation and breakage replacement.

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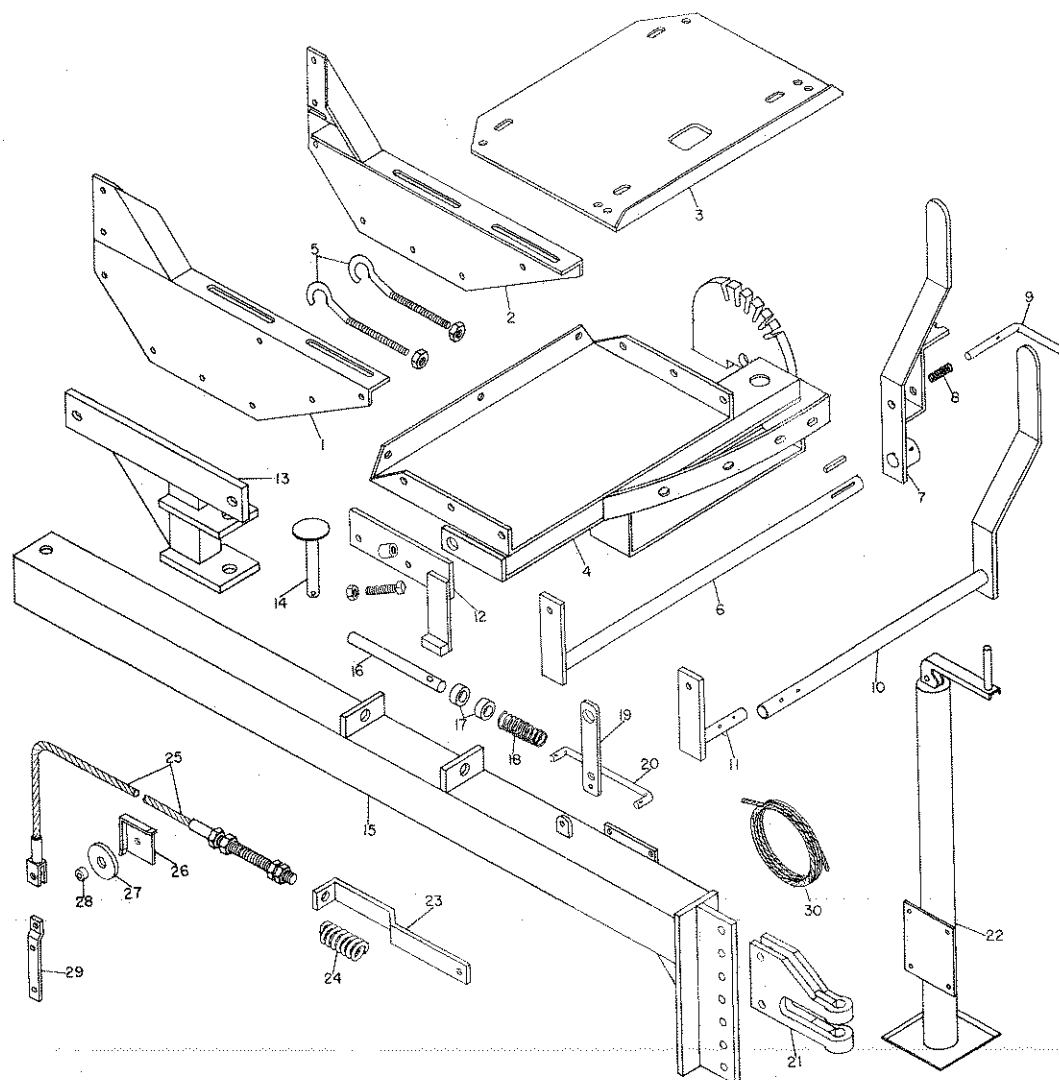
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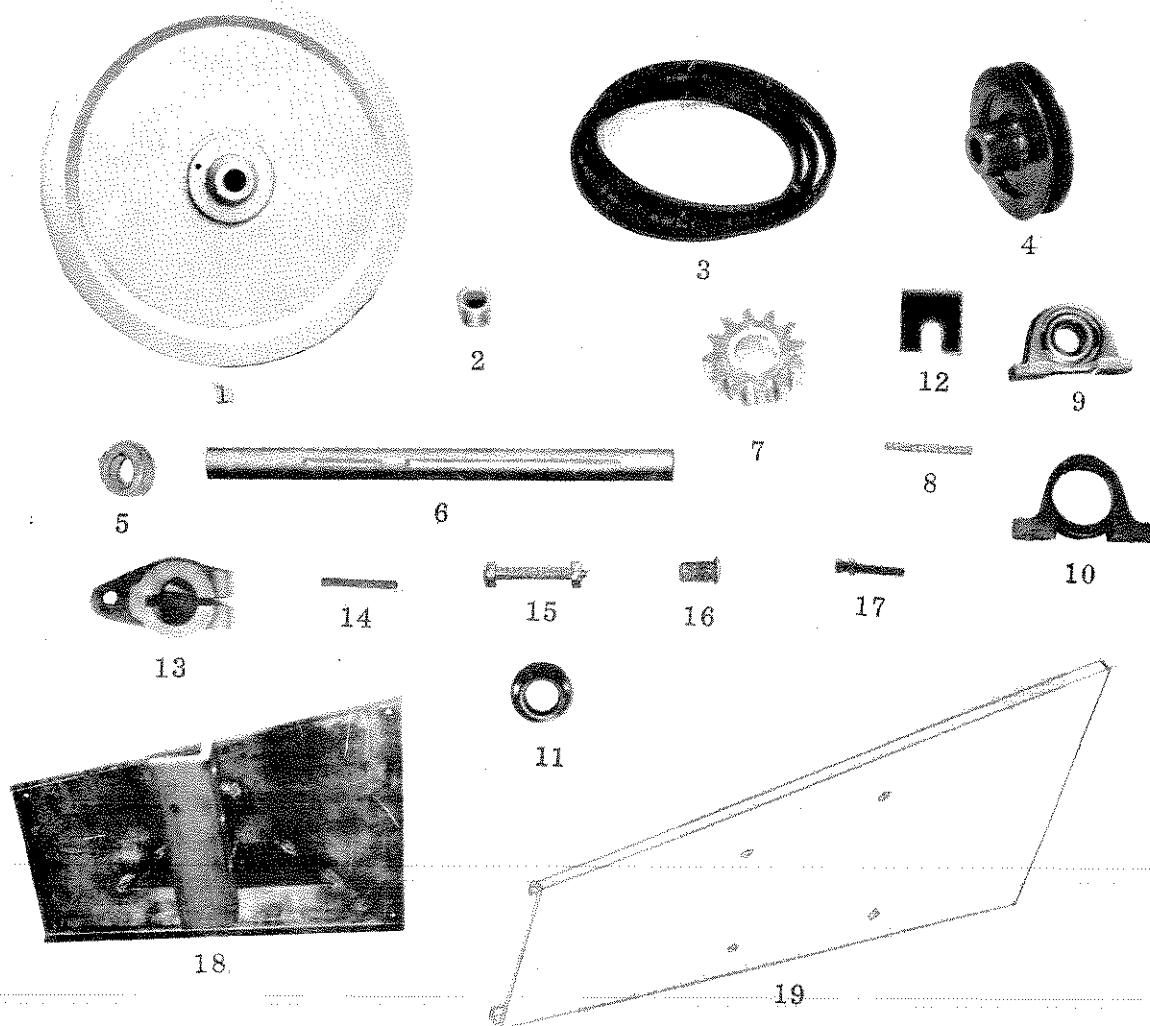
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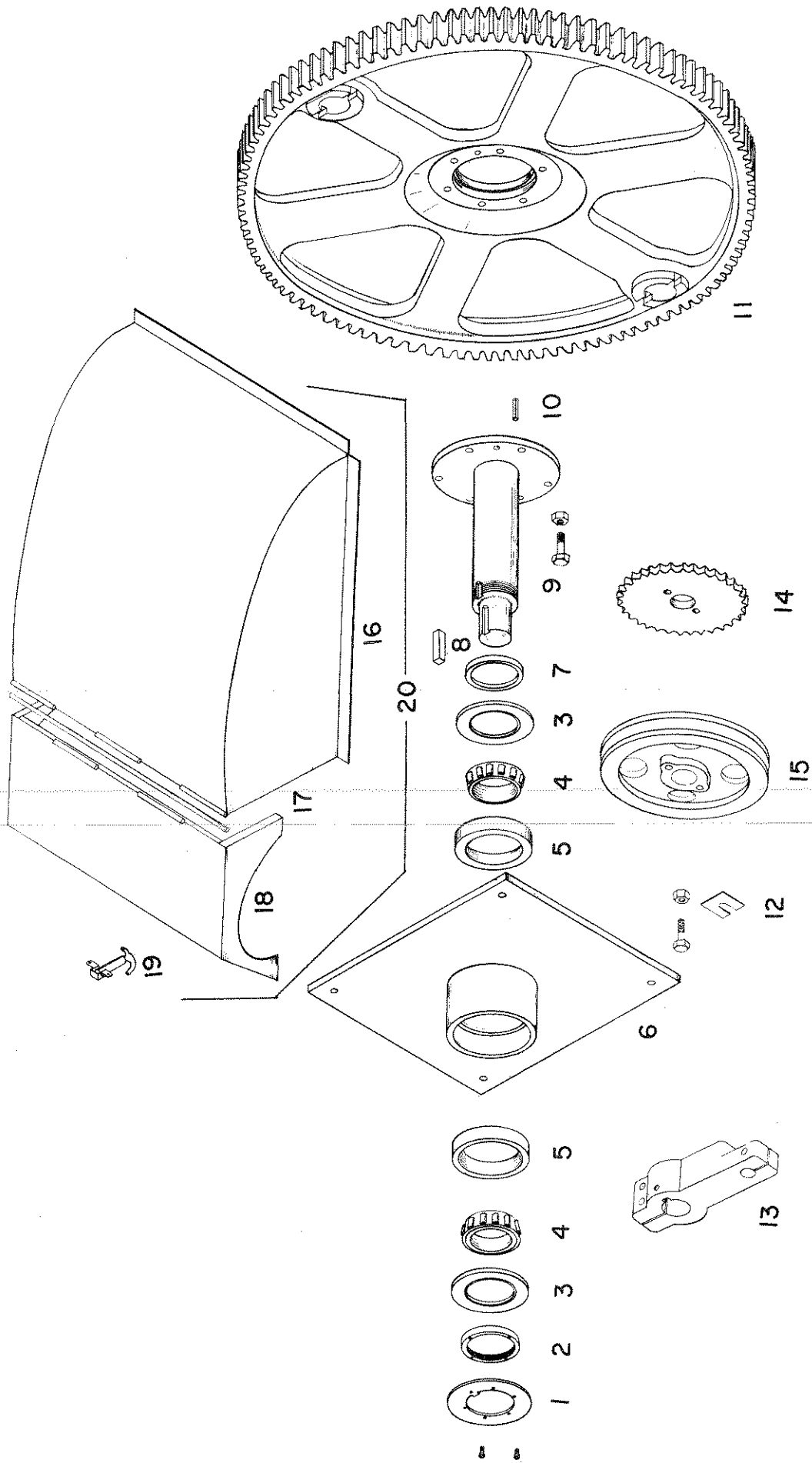
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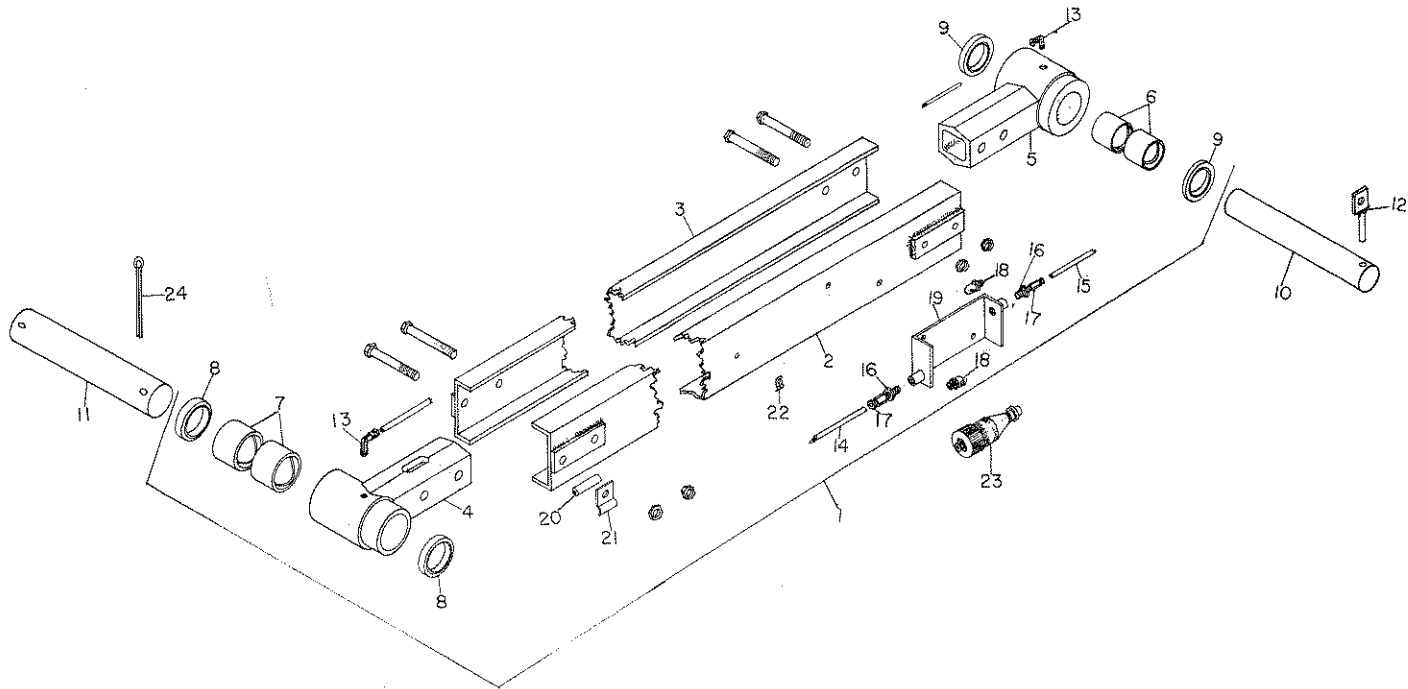
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	F 7008	Engine mount R.H. 200 and 300. Not used on 200W VG4D engine	13.	F 7007	Pivot pin bracket
	F 7362	P.T.O. gear box mounting bracket R and L.H. 200 and 300	14.	F 7006	Drawbar pivot pin
2.	F 7009	Engine mount L.H. 200 and 300 w/VH4D engine (2 used on 200W VG4D engine)	15.	F 7001	Drawbar for engine baler
3.	F 7279	Engine base, 18" chamber		F 7360	Drawbar for P.T.O. baler
	F 7215	Engine base, 22" chamber	16.	F 7002	Drawbar locking pin
	F 7011	Engine base 23" chamber	17.	F 7004	Set collar, drawbar lock pin
	F 7364	P.T.O. gear box plate 200	18.	F 7003	Spring, drawbar lock pin
	F 7363	P.T.O. gear box plate 300	19.	F 7283	Actuating lever, drawbar lock pin
4.	F 7280	Hitch base plate 18" chamber	20.	F 7282	Link, drawbar lock pin
	F 7537	Hitch base plate w/pickup quadrant 22" chamber	21.	F 183	Front end hitch
	F 7536	Hitch base plate w/pickup quadrant 23" chamber	22.	F 7430	Front end jack complete for balers with engines
5.	F 7010	Engine adjusting bolt (2 used)		F 1586	Front end jack complete for P.T.O. balers
6.	F 7538	Pickup lift lever cross rod 300 only 65-		F 878	Jack handle assembly
7.	F 7539	Pickup lift lever 65-		F 1605	Ram only for jack
8.	F 7541	Spring for F 7540 pin 65-		F 1606	Cap for jack
9.	F 7540	Pickup lift lever adjusting pin 65-		F 1607	Thrust bearing for jack
10.	F 7281	Pickup lift lever 200 only	23.	F 7567	Cable connecting link for cushion spring 65-
11.	F 7681	Pickup lift crank 65-	24.	F 7566	Cushion spring (Pickup cable) 65-
12.	F 7682	Pickup lift lever stop bracket 65-	25.	F 7565	Pickup lift cable with ends 65-
			26.	F 7590	Sheave clip, pickup lift roller
			27.	F 7591	Roller for pickup lift 65-
			28.	F 7592	Bushing for F 7591 roller
			29.	F 7194	Pickup lift bracket
			30.	F 7005	Rope, drawbar pin, 9 ft.



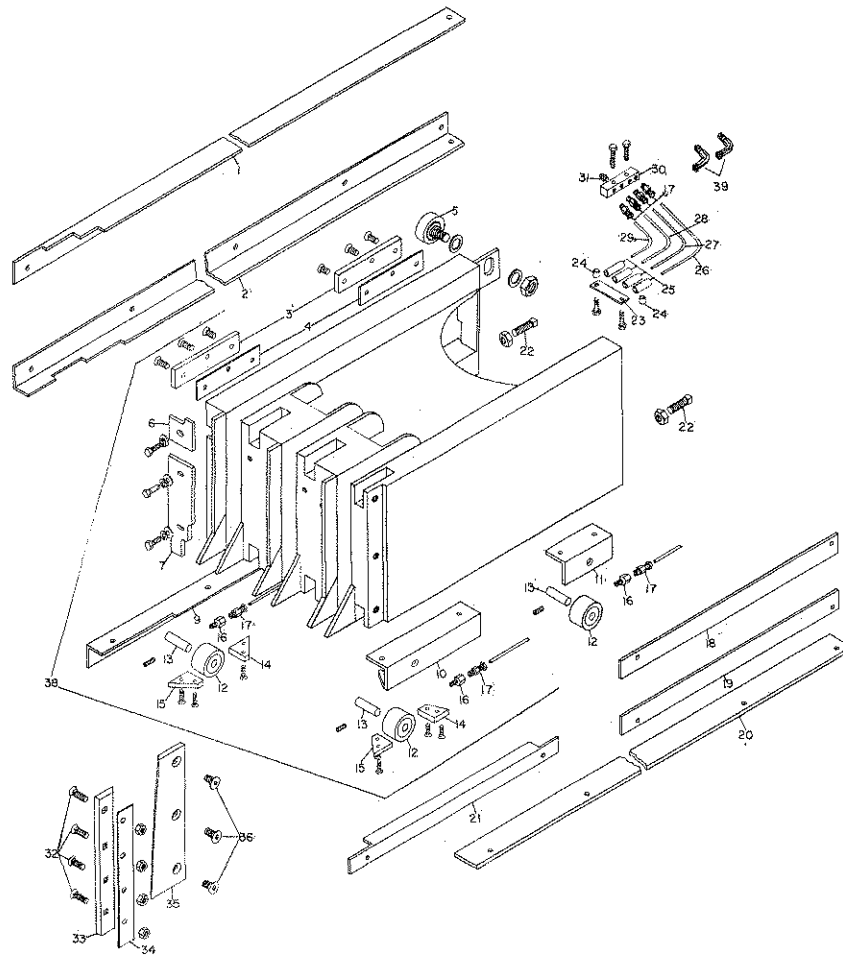
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1.	F 7514	Flywheel with bushings motor drive 65-
	F 1613	Flywheel with bushings P.T.O. drive 65-
2.	F 886	Bushing for F 7514 and F 1613 flywheels
3.	F 7000	Drive belt, D 165 for VG4D engine
	F 7337	Drive belt, D 162 for VH4D and P.T.O.
4.	F 7014	Motor pulley 10" O.D. for VG4D
	F 7241	Motor pulley 8" O.D. for VH4D
5.	F 221	Set collar, pinion shaft 2-1/8"
6.	F 7025	Pinion shaft 23" chamber
	F 7210	Pinion shaft 22" chamber
	F 7285	Pinion shaft 18" chamber
7.	F 7437	Pinion, 200 and 300 used with F 7438 gear 12T-21/2P
8.	F 7488	Tapered key, pinion 3-1/2" (2 used)
9.	F 34	Bearing complete pinion shaft (2 used)
10.	F 765	Bearing cage for F 34 bearing
11.	F 698	Bearing insert for F 765 cage
12.	F 967	Shim for F 34 bearing 16 ga.
	F 967A	Shim for F 34 bearing 20 ga.
	F 967B	Shim for F 34 bearing 10 ga.
13.	F 817	Shear hub for flywheel
14.	F 72	Key for shear hub
15.	F 7015	Shear bolt 1/2 x 5 N.C. grade 2 bright cap screw
16.	F 1614	Shear bushing in flywheel, flanged 65-
	F 1132	Shear bushing in flywheel hub
17.	F 73	Set screw for F 34 bearing front 1/2" x 4" (2 used)
	F 498	Set screw for F 34 bearing rear 1/2" x 2" (2 used)
18.	F 7017	Bracket, drive belt shield
19.	F 7016	Drive belt shield



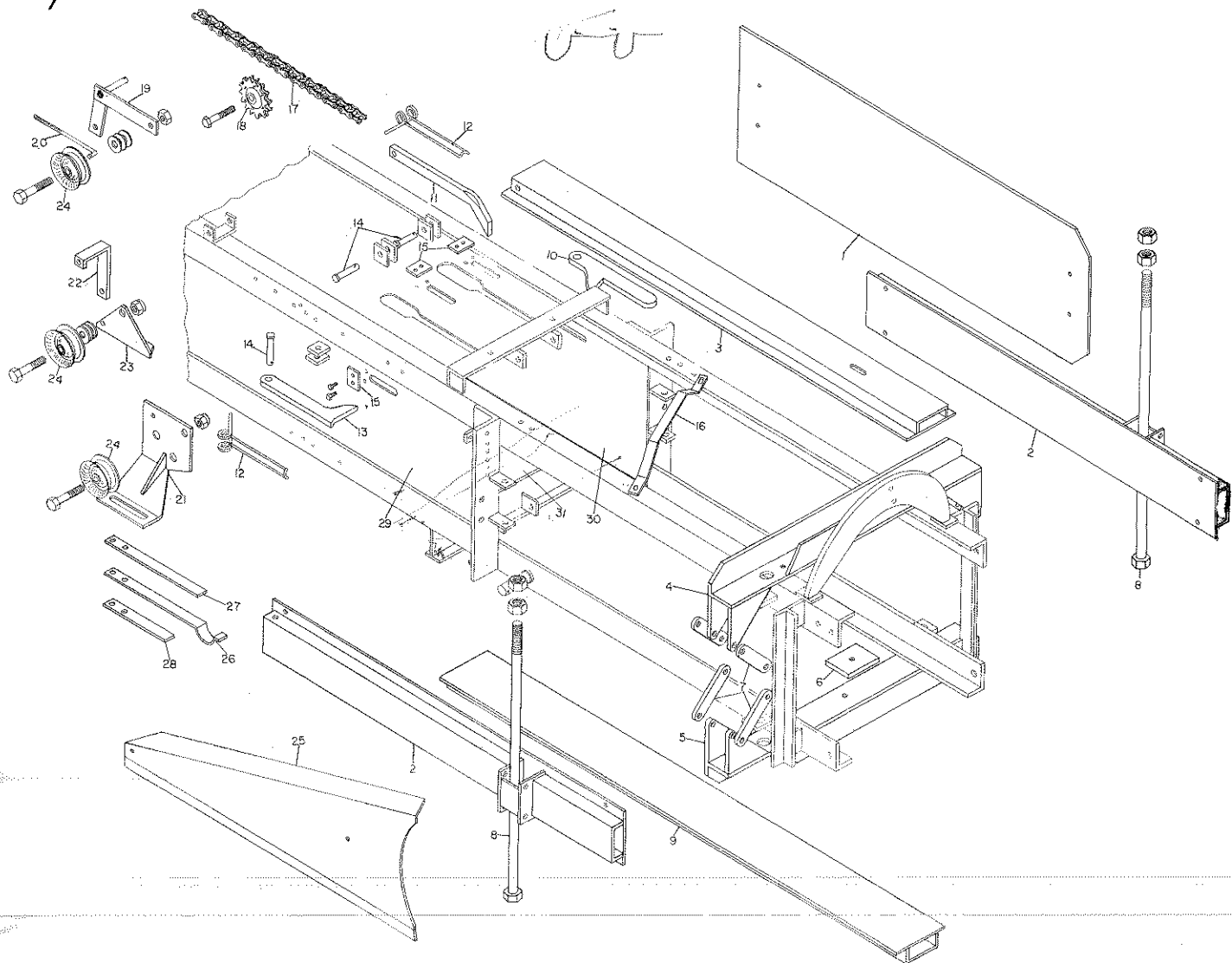
REF. NO.	PART NO.	DESCRIPTION
1.	F 7038	Locking washer
	F 7039	Screw for locking washer, 8/32" x 1/2" H.H.C.S. (4 used)
	F 7040	Lock washer for F 7039 screw, #8 medium (4 used)
2.	F 7037	Adjusting nut for side plate bearing
3.	F 7035	Seal for side plate #255883 (4 used)
4.	F 7033	Bearing for side plate, #33287 (4 used)
5.	F 7034	Bearing cup for side plate #33462 (4 used)
6.	F 7354	Side plate, R.H. with bearing cups
	F 7462	Side plate, L.H. with bearing cups
	F 7358	Side plate, R.H. w/bearing and shaft
	F 7463	Side plate, L.H. w/bearing and shaft
7.	F 7036	Seal race
8.	F 225	Key, knotter drive shaft
9.	F 7031	Shaft, feed fork drive
	F 7032	Shaft, knotter drive
10.	F 7239	Roll pin 3/8" x 1-1/2" for bullgear
11.	F 7438	Bullgear 88 tooth for F 7437 pinions (2 used)
	F 7026	Bullgear 110 tooth for F 47, F 47S and F 7286 pinions (2 used)
	F 7026D	Bullgear 110 tooth for F 47, F 47s and F 7286 pinions (ductile steel)
12.	F 1267	Shim for aligning side plate
		Bolt for side plate, 1/2" x 1-3/4" N.C. cap screw with fiber lock nuts
13.	F 1256	Crank arm
	F 312	1/2" x 3-1/4" N.F.H.T. cap screw with fibre lock nut
	F 226	Key 1/2" x 1/2" x 2"
		1/2" x 1/2" Hollow head set screw (3 used)
14.	F 753	Sprocket, knotter drive (32T #60)
15.	F 9A	Sheave, pickup drive
16.	F 7627	Bullgear shield less access door 300 only 65-
	F 7628	Bullgear shield less access door 200 only 65-
17.	F 7629	Bullgear shield hinge pin 300 only 65-
	F 7630	Bullgear shield hinge pin 200 only 65-
18.	F 7631	Bullgear shield access door 300 only 65-
	F 7632	Bullgear shield access door 200 only 65-
19.	F 853	Catch for bullgear shield
20.	F 7548	Bullgear shield complete with door 300 only 65-
	F 7549	Bullgear shield complete with door 200 only 65-
	F 7550	Rubber grommet
	F 1661	Hydraulic shut-off fitting



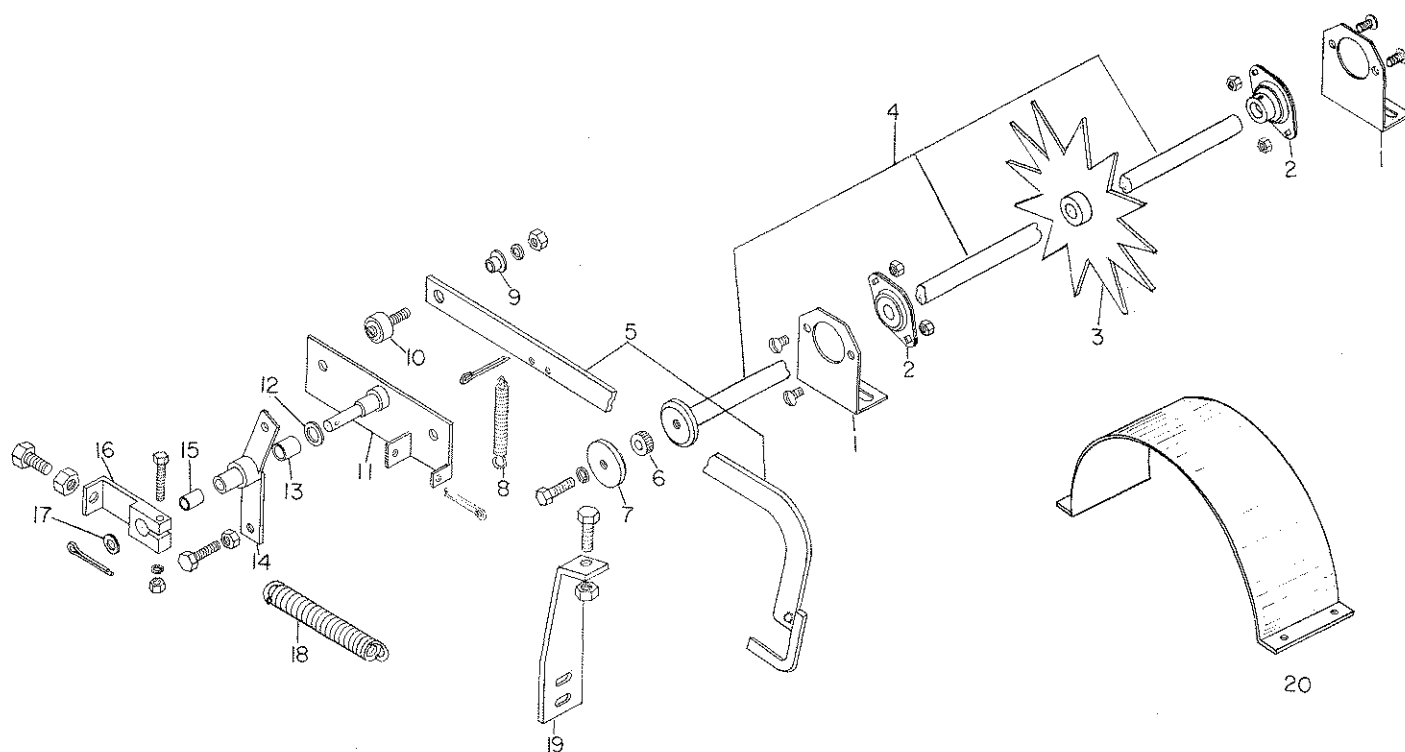
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1.	F 7594	Conn. rod complete with heads 23" chamber 65-	8.	F 1530	Grease seal for F 1520, F 1522 and F 1524 heads 1-15/16" #50409
	F 7595	Conn. rod complete with heads 18" chamber 65-	9.	F 1529	Grease seal for F1521 and F1523 heads 1-11/16" #471812
	F 7650	Conn. rod complete with heads 22" chamber 65-	10.	F 50	Plunger pin 200 only
2.	F 7593	Conn. rod channel L.H. drilled for F 7542 65-		F 394	Plunger pin 300 only
3.	F 7042	Conn. rod channel R.H.	11.	F 46	Crank pin, gear end 200 only
4.	F 1520	Conn. rod head with bushings and seals gear end 200 only		F 598	Crank pin, gear end 23" chamber
	F 1522	Conn. rod head with bushings and seals gear end 300, 23" chamber		F 1134	Crank pin, gear end 22" chamber
	F 1524	Conn. rod head with bushings and seals gear end 300, 22" chamber	12.	F 1656	Lock pin for plunger pin, all balers
5.	F 1521	Conn. rod head with bushings and seals, plunger end, 200 only	13.	F 1441	Elbow for conn. rod grease tube (2 used) I.M.P. 889L
	F 1523	Conn. rod head with bushings and seals, plunger end, 300 only	14.	F 7544	Grease tube, crank pin to F 7542 bracket
6.	F 1526	Bushing for F 1521 head, plunger end, 200 only	15.	F 7545	Grease tube, plunger pin to F7542 bracket
	F 1528	Bushing for F 1523 head, plunger end, 300 only	16.	F 7418	Bushing, grease tube connector to bracket 1/4" to 1/8"
7.	F 1525	Bushing for F 1520 head, gear end, 200 only	17.	F 778	Connector, grease tubes #308808
	F 1527	Bushing for F 1522 and F 1524 heads gear end, 300 only	18.	F 7651	Grease fitting on conn. rod (2 used)
			19.	F 7542	Bracket for grease tubes on conn. rod channel
			20.	F 933	Protector tube for grease tube
			21.	F 1436	Clip for grease tube protector
			22.	F 7653	Clip for grease tube
			23.	F 7543	Spring loaded grease cup for F 7542
			24.	F 55	Key for crank pin (2 used)



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	F 1541	Slide, plunger angle top L.H.	28.	F 779	Grease tube, right front 30"
2.	F 1540	Slide, plunger angle, bottom L.H.	29.	F 780	Grease tube, right rear 36"
3.	F 1537	Hard slide for roller plunger (4 used)	30.	F 979	Manifold for grease tube 4 holes for plunger roller
4.	F 1538	Shim for F 1537 slide	31.		1/8" straight grease fitting (4 used)
5.	F 1636	Roller for top of plunger 3/4" shank 65-	32.	F 1629	Bolt for stationary knife (sq. hd) for F1609 knife 65- (4 used)
6.	F 689	Adjusting pad for plunger face, top left		F 228	Bolt for stationary knife (rnd. hd) for F52 knife (4 used)
7.	F 691	Adjusting pad for plunger face, left side	33.	F 1609	Slicing knife, stationary (with sq. holes) 65-
9.	F 1573	Roller mounting angle L.H.		F 52	Slicing knife, stationary (w/round holes)
10.	F 773	Roller mounting angle R.H. rear	34.	F 751	Shim for stationary knife, 14 ga.
11.	F 772	Roller mounting angle, R.H., front		F 1512	Shim for stationary knife, 20 ga.
12.	F 775	Roller for plunger (4 used)	35.	F 49	Shear knife on plunger
13.	F 776	Pin for F 775 roller (4 used)	36.	F 227	Bolt, for shear knife 5/8 x 1 N.F. 3 used
14.	F 774	Wiper, front (2 used)	37.	F 7581	Plunger complete less knife 23" chamber 300 only 65-
15.	F 986	Wiper, rear (2 used)		F 7596	Plunger complete less knife 22" chamber 300 only 65-
16.	F 777	Adapter, grease tube (4 used) #51942		F 7582	Plunger complete less knife 18" chamber 200 only 65-
17.	F 778	Connector, grease tubes, (8 used - 3-tie) (6 used - 2-tie) #308808	38.	F 1441	Elbow, grease tube, (2 used on 2-tie) I.M.P. 889L
18.	F 299	Slide, plunger flat, upper side R.H.			5/16" x 1" N.C.F.H. hard slide to plunger (12 used)
19.	F 298	Slide, plunger flat, lower side R.H.			1/4" x 1" N.C.F.H. wiper to roller mounting angle (8 used)
20.	F 7580	Slide, plunger flat, bottom R.H.			3/8" x 1" N.C.F.H. adjusting pads to plunger (3 used)
21.	F 7439	Knife guide under feed opening			5/16" x 1-1/2" N.C.C.S. clamp and manifold to plunger (4 used)
22.	F 1641	Set screw for plunger pin (2 used) (3/4" x 1-1/2" sq. hd. set screw)			5/16" x 5/16" N.C. allen screw roller pin lock
23.	F 930	Cap, grease tube clamp			
24.	F 932	Spacer, grease tube clamp (2 used)			
25.	F 933	Protector tube for grease tube (3 used)			
26.	F 781	Grease tube, left front 14"			
27.	F 779	Grease tube, left rear 30"			



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	F 7507	Solid side for 200 and 300 (2 used)		F 7055	Knotter drive chain, wire tie balers (239P) #60
2.	F 7121	Side tension rail (2 used)	18.	F 7397	Sprocket, (1/2" bore) for chain divider (2 used)
3.	F 1590	Top tension rail 200 only 64-	19.	F 841	Tightener bracket, knotter drive chain
	F 7122	Top tension rail 300 only (2 used)	20.	F 7670	Chain tightener adjusting bolt
4.	F 493	Top tension angle, 18" chamber	21.	F 1310	Saddle spring and idler roller bracket (twine only)
	F 7668	Top tension angle, 22" chamber	22.	F 1581	Bracket for knotter drive chain shield
	F 7669	Top tension angle, 23" chamber	23.	F 7516	Idler roller mounting plate (wire balers only)
5.	F 494	Bottom tension angle 18" chamber	24.	F 883	Tightener and idler pulley for knotter drive chain
	F 1151	Bottom tension angle 22" chamber	25.	F 7056	Shield, knotter drive chain (pull type balers)
	F 604	Bottom tension angle 23" chamber		F 5724	Shield, knotter drive chain (S. P. only)
6.	F 1662	Spacer shim 1 used on 200, 2 used on 300	26.	F 1494	Saddle spring
7.	F 497	Flat linkage bar (8 used)	27.	F 1495	Saddle spring helper
8.	F 600	Tension bolt, 3/4" x 27-3/4" (2 used)	28.	F 1216	Saddle spring stiffener
9.	F 7294	Bottom tension rail 200 only	29.	F 7221	Liner for bale chamber L.H.
	F 7123	Bottom tension rail 300 only (2 used)	30.	F 7220	Liner for bale chamber R. H.
10.	F 7563	Hay dog R.H.	31.	F 7296	Bale chamber bottom, 18" chamber
11.	F 837	Hay dog top and bottom		F 7223	Bale chamber bottom, 22" chamber
12.	F 188	Hay dog spring		F 7222	Bale chamber bottom, 23" chamber
13.	F 7562	Hay dog L.H.			
14.	F 220	Pin, hay dog			
15.	F 1589	Rubber pads for hay dogs w/screws			
16.	F 7322	Wire hold down 200 only			
	F 7321	Wire hold down 300 only			
17.	F 1392	Knotter drive chain, twine tie balers (238P) #60			



REF. NO.	PART NO.	DESCRIPTION
1.	F 1617	Meter wheel shaft bracket (2 used) 65-
2.	F 1618	Meter wheel shaft bearing complete (2 used) 65-
	F 1619	Meter wheel shaft bearing only RAO12N. P. P. B. , 65-
3.	F 1531	Meter wheel, adjustable trip, 10"
4.	F 1564	Meter wheel shaft w/guide washer, 300 only 23" chamber
	F 1587	Meter wheel shaft w/guide wahser, 300 only 22" chamber
	F 1575	Meter wheel shaft w/guide washer, 200, 25A and 25AW
5.	F 1565	Meter trip bar
6.	F 1569	Knurled friction disc
7.	F 1571	Guide washer
8.	F 278	Spring
9.	F 440	Ferrule
10.	F 1572	Cam follower bearing
11.	F 1513	Knotter trip mount
12.		3/4" x 1-1/4" - 10 ga. machine bushing
13.	F 7227	Bushing 3/4" x 7/8" x 3/4" oilite
14.	F 1514	Reset lever
15.	F 1568	Bushing, rest lever 1/2" x 5/8" x 1" oilite
16.	F 1515	Clutch stop lever
17.		1/2" x 7/8" - 14 ga. machine bushing
18.	F 1517	Trip spring
19.	F 1632	Meter tripbar stop with bolt 65-
20.	F 1579	Shield for meter wheel 300 only
	F 1608	Shield for meter wheel 200, 25A and 25AW

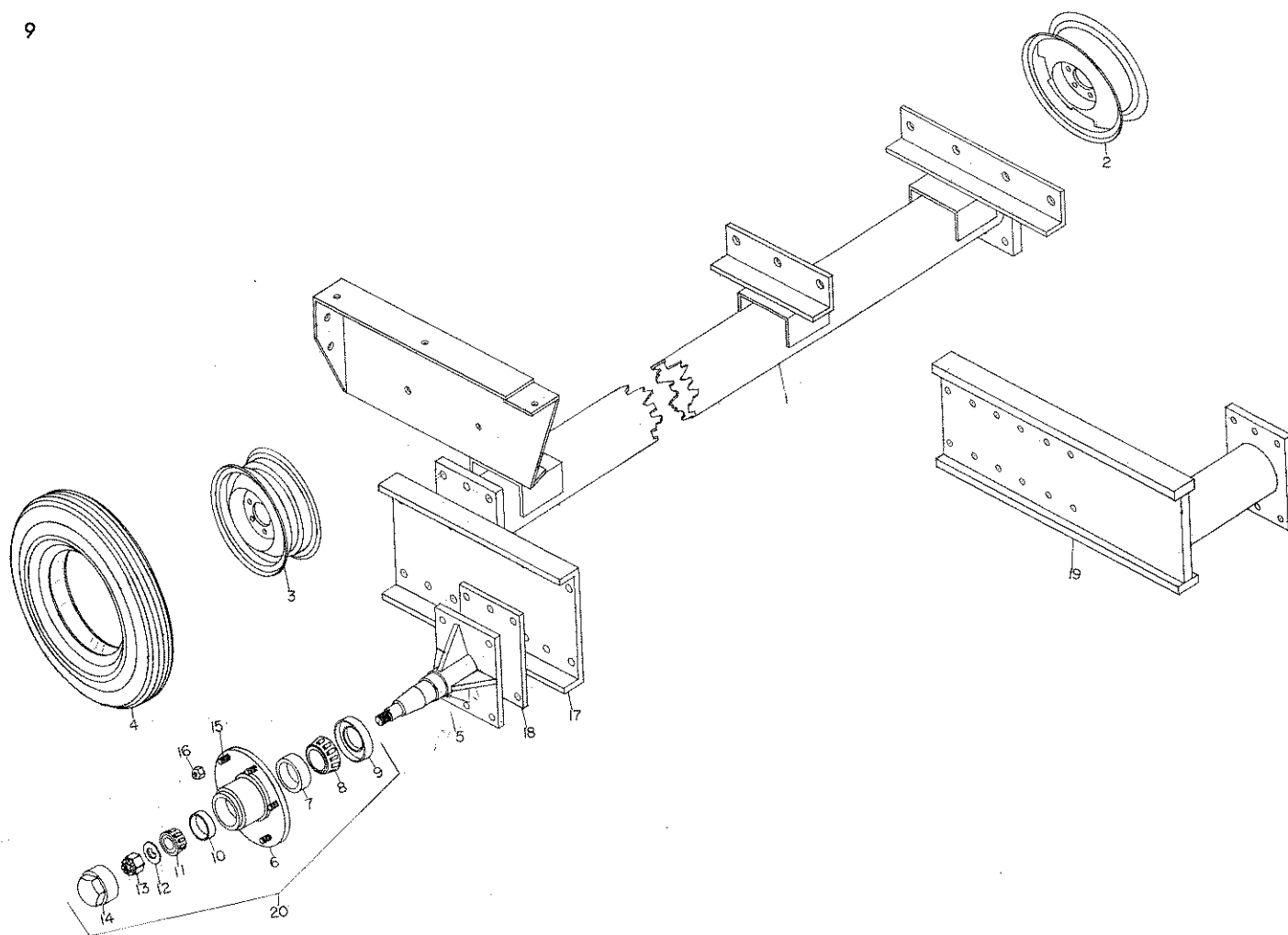
1/2" x 1-1/2" N.C.C.S. trip bar stop

1/2" x 1-1/4" N.C.C.S. clutch stop

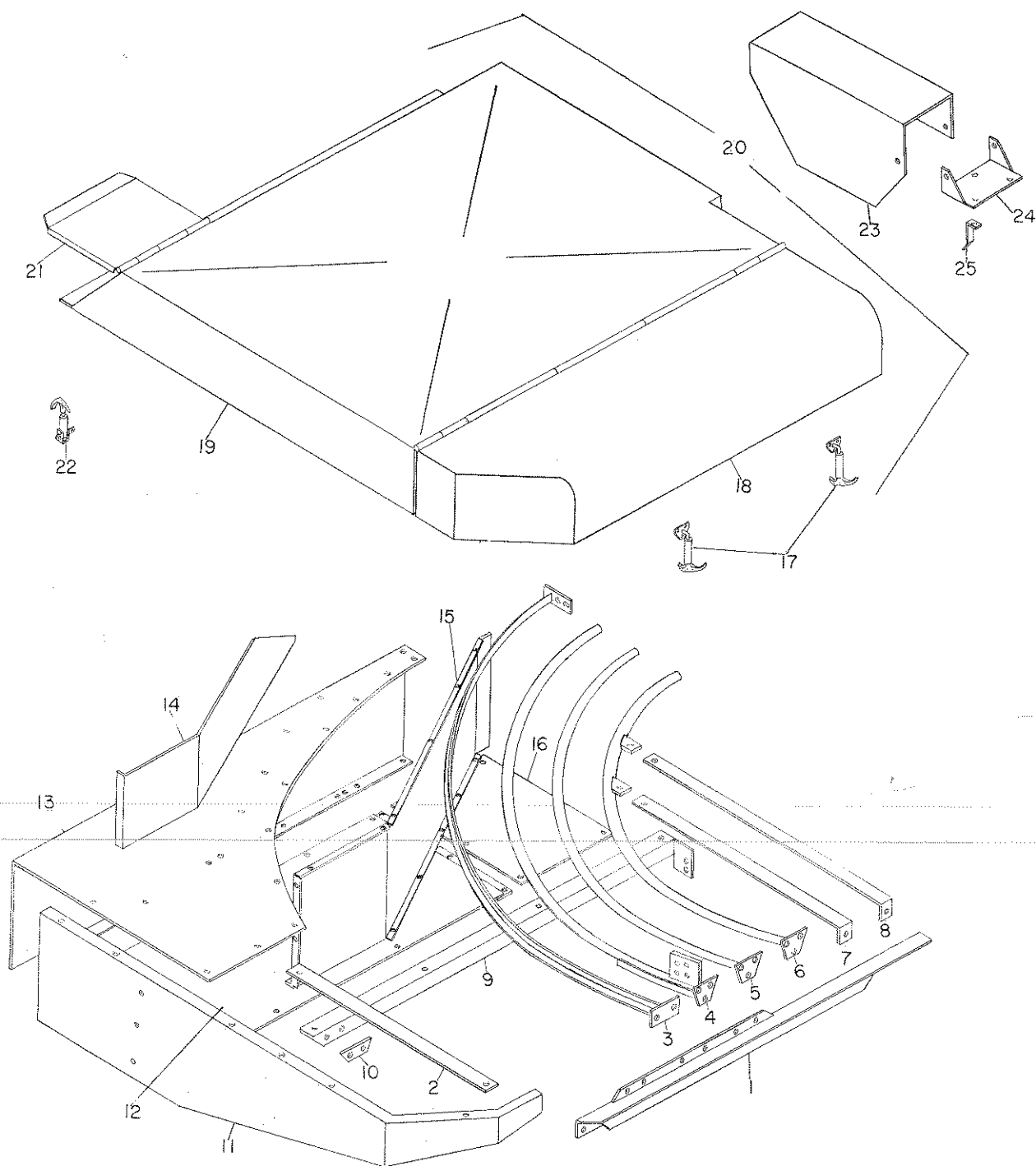
5/16" x 2" N.F.C.S. clutch stop clamp

3/8" x 1-1/4" N.C.C.S. knurled roller and washers

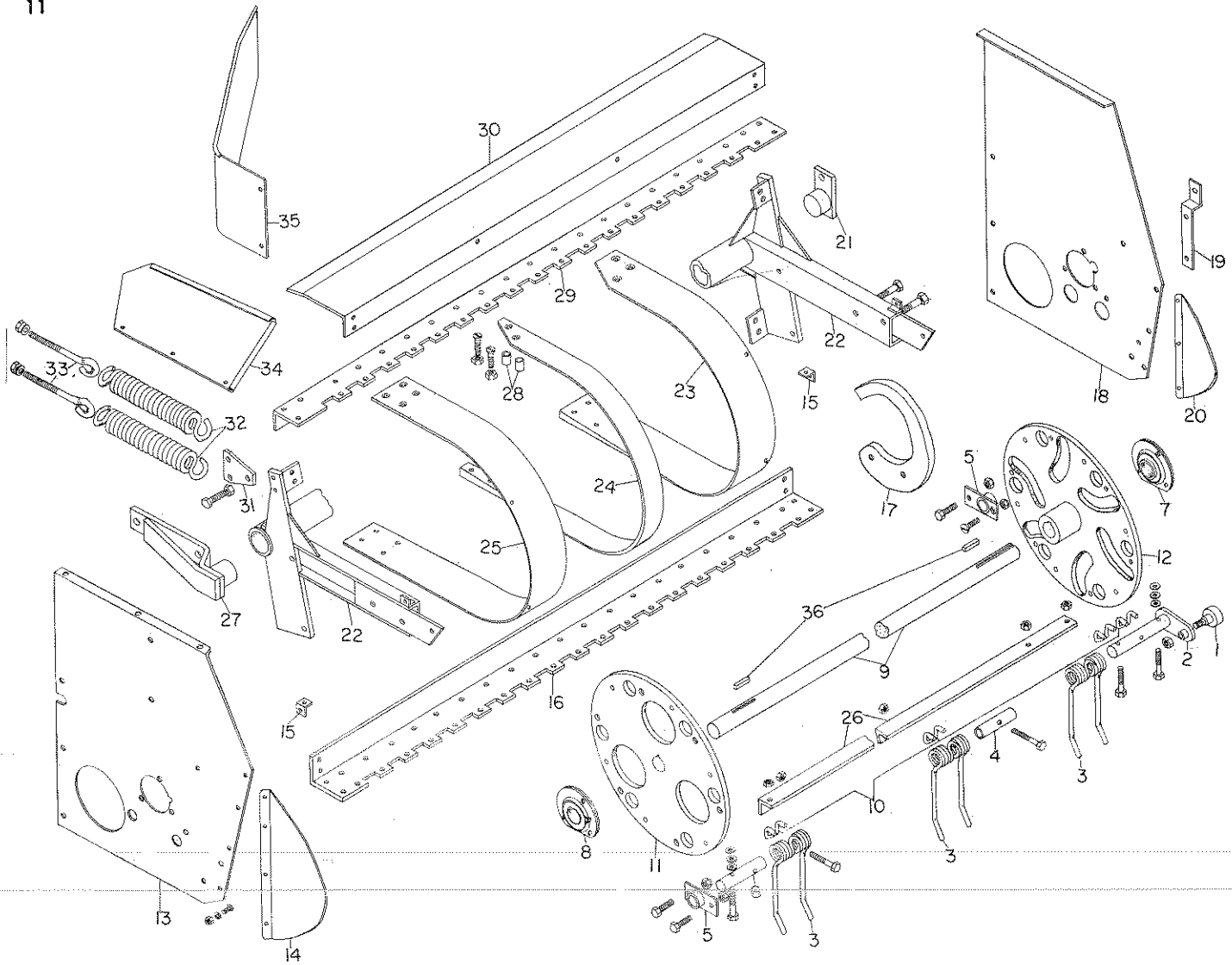
5/16" x 3/4" N.C.B.H. bearing to bracket



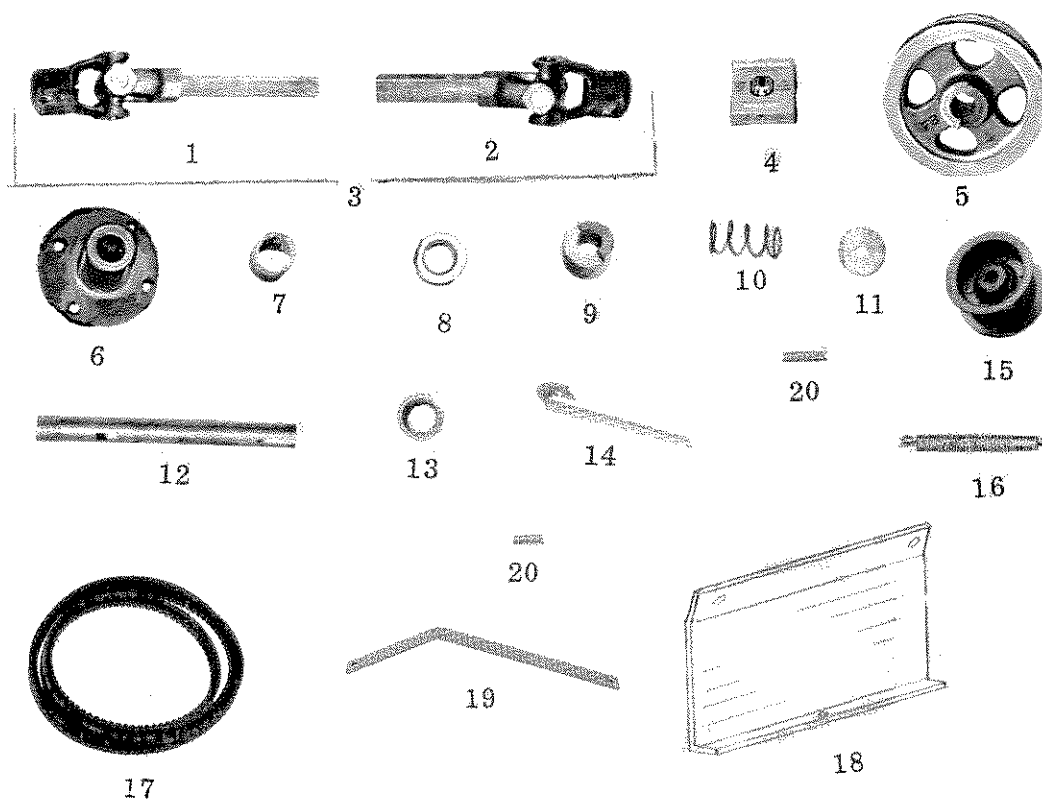
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	F 7174	Tubular axle 23" chamber		F 325	Grease retainer for F 321 dual wheel hub 5875
	F 7217	Tubular axle 22" chamber	10.	F 1654	Outer cup for F 1624 hub 65- #L44610
	F 7298	Tubular axle, 18" chamber		F 1383	Outer cup for F 321 dual wheel hub #3320
2.	F 944	Wheel, flat base for F 1624 and F 364 hubs	11.	F 1626	Outer wheel bearing for F 1624 hub 65- #L44640
	F 322	Wheel, flat base for dual wheel hub No. F 321		F 324	Outer wheel bearing for F 321 dual wheel hub #3379
	F 731	Dual wheel with tire, tube and flat mounted	12.	F 884	Washer for F 1044 and F 1631 spindles
3.	F 211	Wheel, drop center for F 1624 and F 364 hubs		F 327	Washer for F 1043 dual wheel spindle
4.	F 212	Tire, 7:50 x 16 4 ply R.H.	13.	F 934	Nut for F 1631 and F 1044 spindles
	F 213	Tire, 7:50 x 16 8 ply L. H.		F 326	Nut for F 1043 dual wheel spindle
	F 215	Inner tube 7:50 x 16 for F212 tire R. H.	14.	F 1628	Hub cap for F 1624 hub #46749
	F 667	Inner tube 7:50 x 16 T and B for flat base rim		F 334	Hub cap for F 321 dual wheel hub #07347
	F 668	Flap for flat base rim	15.	F 462	Lug bolt for F 1624 and F 364 hub
5.	F 1044	Spindle for F 1624 and F 364 hub 200 only		F 335	Lug bolt for F 321 dual wheel hub
	F 1631	Spindle for F 1624 and F 364 hub R.H.	16.	F 214	Lug nut for F 462 bolt #15085
	F 1043	Spindle for F 321 dual wheel hub		F 433	Lug nut for F 335 dual wheel bolt
6.	F 1624	Hub with cups for F 211 and F 944 wheels	17.	F 7564	Mounting channel R.H. wheel
	F 321	Hub with cups for F 322 dual wheel #82165	18.	F 7636	Spacer plate used w/F7564 when using F 1044 spindle on R.H. wheel
7.	F 1653	Inner cup for F 1624 hub 65- L.M. 29710	19.	F 7649	Tandem wheel plate R or L
	F 1382	Inner cup for F 321 dual wheel hub #3720	20.	F 7662	Single wheel hub with bearings complete less spindle 65-
8.	F 1625	Inner wheel bearing for F1624 hub 65- #L.M. 29749		F 7663	Dual wheel hub with bearings complete less spindle
	F 323	Inner wheel bearing for F 321 dual wheel hub #3780		F1647	Dual wheel hub w/F 1043 spindle complete
9.	F 1627	Grease retainer for F 1624 hub 65- #54605 K.H.			



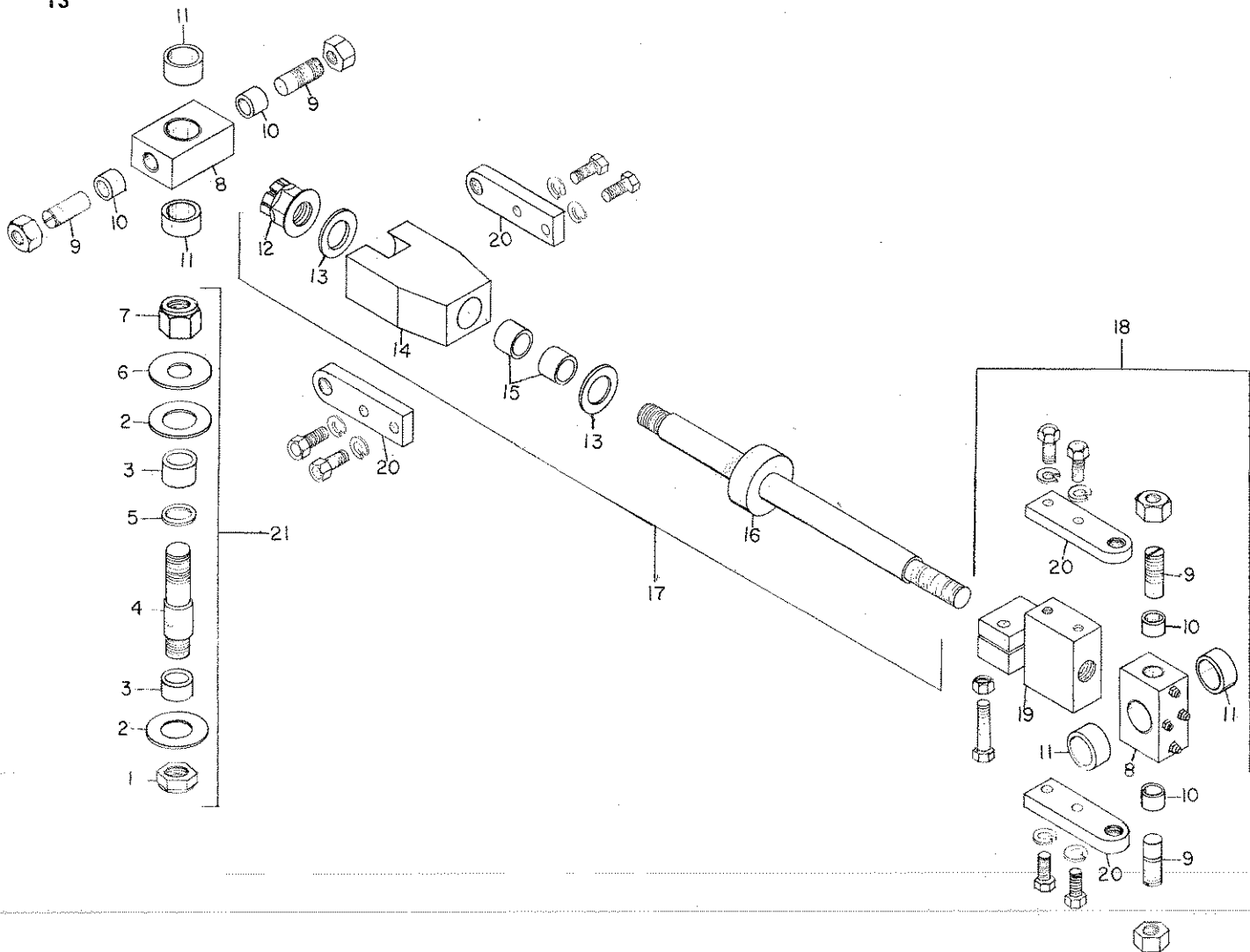
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	F 7482	Support angle for guard pipes	13.	F 7142	Feeder house rear and top section
2.	F 7158	Hay hold down, outside	14.	F 7127	Upright shield under hood
3.	F 7299	Guard angle	15.	F 7152	Feeder house back sheet
4.	F 7472	Guard pipe, outside with latch mounting plate	16.	F 7145	Feeder house bottom wear plate
5.	F 7163	Guard pipe, center	17.	F 7166	Catch for access door
6.	F 7164	Guard pipe, inside	18.	F 7633	Access door for F 7551 shield 65-
7.	F 7159	Hay hold down, center	19.	F 7634	Shield over pickup, rear 65-
8.	F 7160	Hay hold down, inside	20.	F 7551	Shield over pickup complete 65-
9.	F 7157	Angle brace for feeder house bottom sheet	21.	F 7635	Tool box lid 65-
10.	F 7394	Pickup stop 63-	22.	F 853	Catch for tool box cover
11.	F 7143	Feeder house end plate	23.	F 7517	Shield for needle yoke drive arm and brake 65-
12.	F 7144	Feeder house bottom	24.	F 7579	Bracket knottor drive arm shield 65-
			25.	F 7654	Brace for F 7579 bracket



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	F 7598	Roller for F 7597 cam lever 65-	19.	F 7194	Pickup lift bracket pull type
2.	F 7599	Cam lever only 65-		F 5737	Pickup lift bracket S.P. only
	F 7597	Cam lever with roller (6 used) 65-	20.	F 7151	Fender flare, inside
3.	F 1226	Pickup finger 6-1/2" shank (54 used)		F 7356	Fender flare extension, inside
4.	F 101	Pipe, pickup finger guide pipe (42 used)	21.	F 7176	Bearing L.H. pickup mounting
5.	F 7187	Tooth bar bearing (12 used)	22.	F 7177	Pickup frame
6.	F 98	Pin, tooth bar (6 used)	23.	F 7184	Stripper inside
7.	F 7584	Bearing pickup shaft L.H.	24.	F 7183	Stripper, center (17 used)
8.	F 7583	Bearing pickup shaft R.H.	25.	F 7185	Stripper, outside
9.	F 7179	Pickup shaft	26.	F 7186	Tooth bar (6 used)
10.	F 100	Pickup finger guide (60 used)	27.	F 7382	Bearing R.H. pickup mounting pull type
11.	F 7189	Pickup flange R.H.		F 5917	Bearing R.H. pickup mounting S.P. only
12.	F 7188	Pickup flange L.H.	28.	F 117	Pickup fender guard spacer (40 used)
13.	F 7573	Fender outside 65-	29.	F 7181	Top stripper bar
14.	F 7148	Fender flare, outside	30.	F 7182	Pickup joint sheet
	F 7355	Fender flare extension, outside	31.	F 7156	Spring plate
15.	F 7193	Fender mounting clip (4 used)	32.	F 7154	Spring for pickup balance (2 used)
16.	F 7180	Bottom stripper bar	33.	F 7155	Eyebolt for pickup balance spring (2 used)
17.	F 7190	Pickup cam	34.	F 7146	Skirt for fender
18.	F 7572	Fender inside 65-	35.	F 7149	Fender extension
			36.	F 97	Key 1/4" x 1/4" x 1-1/2" flange to shaft

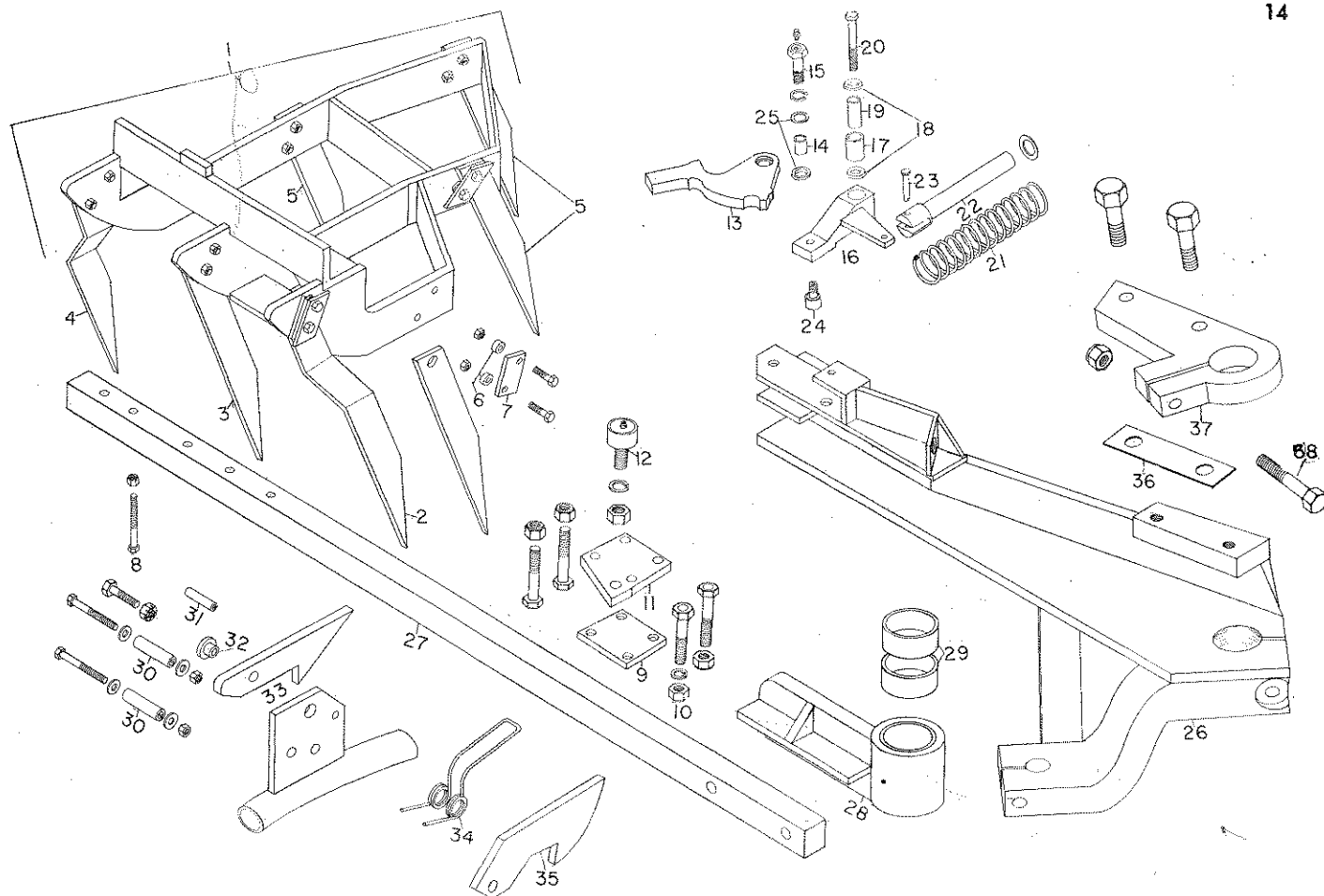


REF. NO.	PART NO.	DESCRIPTION
1.	F 7052	Universal with sq. shaft 300
	F 7300	Universal with sq. shaft 200
2.	F 7053	Universal with sq. tube 300
	F 7301	Universal with sq. tube 200
3.	F 7051	Universal drive shaft complete for pickup 300
	F 7302	Universal drive shaft complete for pickup 200
4.	F 318	Universal joint repair kit
5.	F 8A	Pickup driven sheave
6.	F 669	Pickup shaft bearing cage w/bearing and seal
7.	F 672	Needle bearing for F 669, #BH2216 (2 used)
8.	F 671	Grease seal for F 669, #40169 (2 used)
9.	F 7	Pickup clutch ring
10.	F 126	Pickup clutch spring
11.	F 418	Pickup clutch spring cap
12.	F 1264	Pickup drive shaft, hardened and ground
13.	F 99	Set collar 1-3/8"
14.	F 7546	Pickup drive belt tightener bracket
15.	F 840	Idler pulley, pickup belt tightener
16.	F 129	Spring, pickup belt tightener
17.	F 7535	Pickup drive belt CX105
18.	F 7304	Pickup drive shaft shield 300
	F 7305	Pickup drive shaft shield 200
19.	F 7303	Brace for shield on pickup drive shaft
20.	F 122	Key 1/4" x 1/4" x 2-1/2" (2 used)

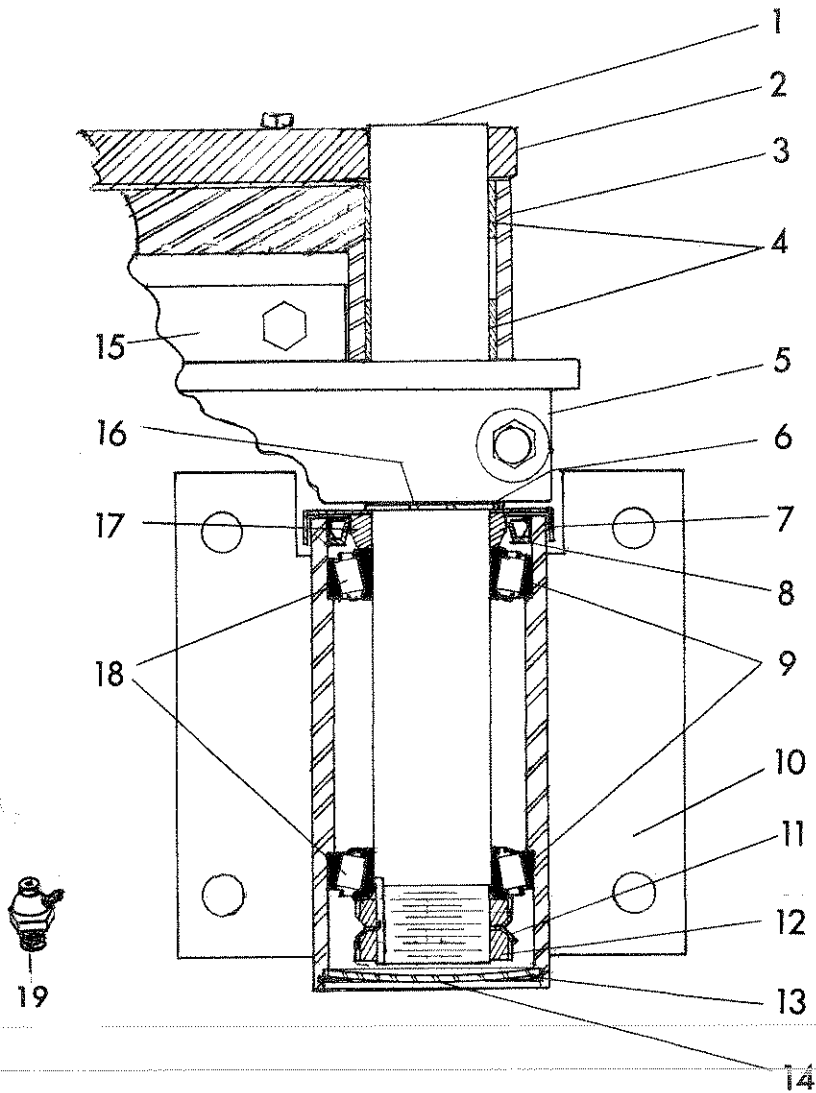


REF. NO.	PART NO.	DESCRIPTION
1.	F 1386	Fibre lock nut (1" jam)
2.	F 1260	Hardened washer 1-3/8" x 2-1/2" x .025 (4 used)
3.	F 1071	Inner race for F 480 bearing, I.R. 1812 (4 used)
4.	F 1306	Crank pin only
5.	F 1259	Spacer for F 1071
6.	F 1261	Hardened washer 1" x 2-1/2" x .065 (2 used)
7.	F 1385	Fibre lock nut (1" full)
8.	F 486	Bearing block with bearings (2 used)
9.	F 485	Bearing pin in F 484 strap (4 used)
10.	F 481	Bearing in F 486 block, small (4 used)
11.	F 480	Bearing in F 486 block, large (4 used)
12.	F 7602	1" nut with thrust washer 65-
13.	F 7603	Thrust washer for F 7578 block 65-
14.	F 7578	Thrust bearing block 65-
15.	F 7612	Bushing for F 7578 block 1-3/16" x 1-5/16" x 1-1/4"
16.	F 7268	Feed arm conn. rod only
17.	F 7625	Feed arm conn. rod assembly
18.	F 482	Universal joint complete R.H. thread
19.	F 354	Adjusting block R.H. thread
20.	F 484	Strap for universal (4 used)
21.	F 1450	Crank pin with races, washers and nuts complete

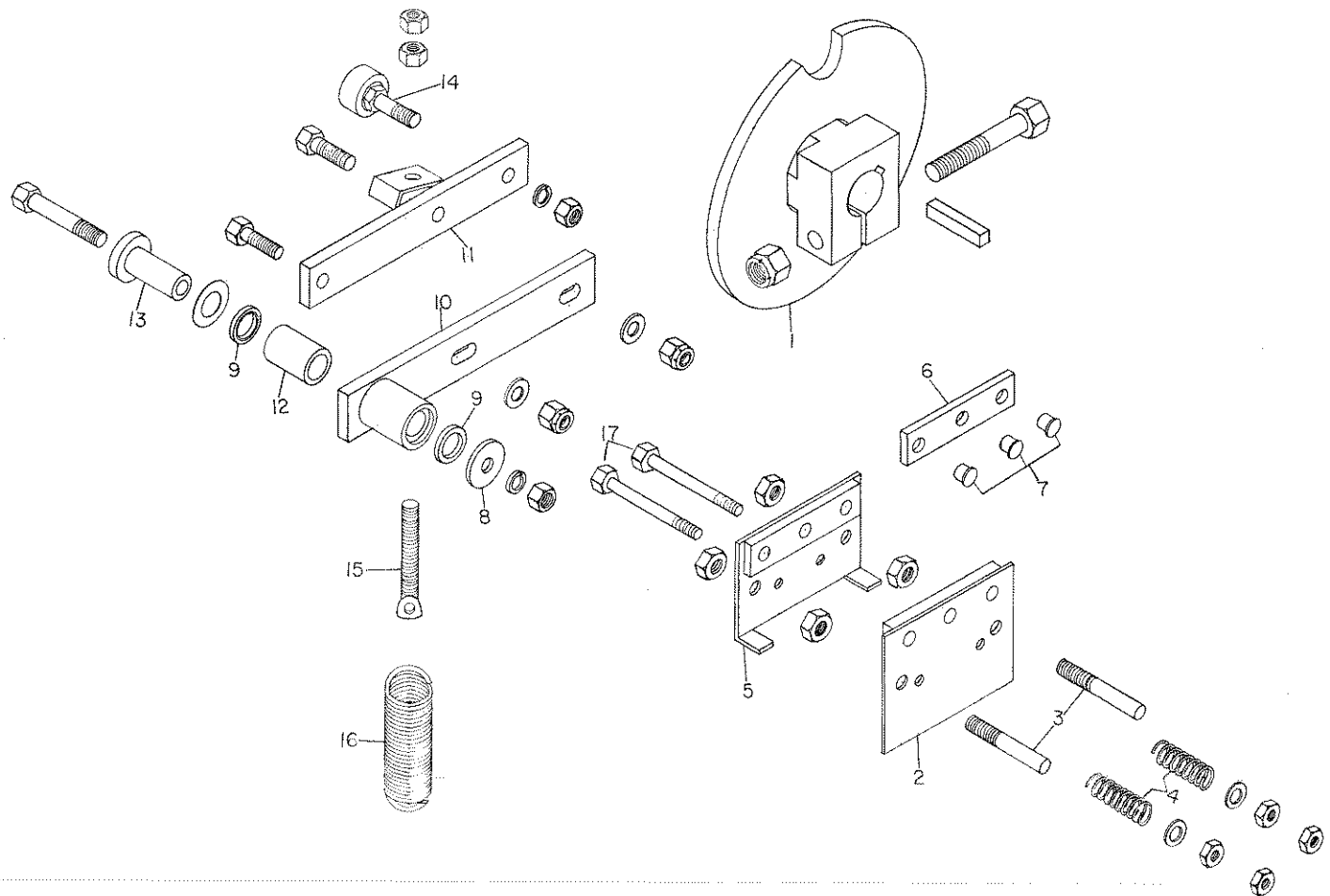
F 5064
Early SP →
(30" long)



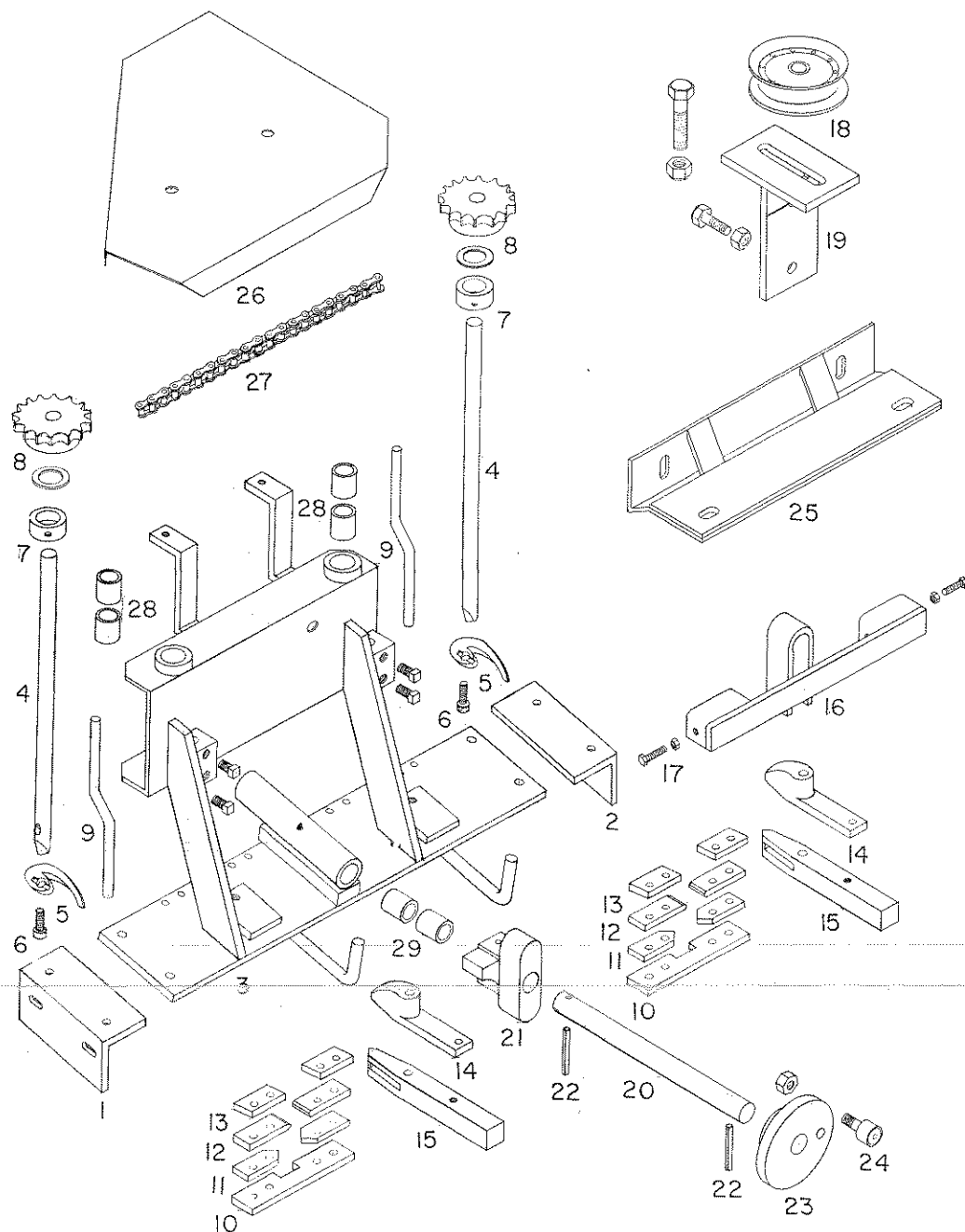
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	F 7530	Feed fork complete 300 only 65-	20.	F 1559	Trip arm pin
	F 7531	Feed fork complete 200 only 65-	21.	F 1635	Trip arm spring 65-
2.	F 7265	Tine, trailing, inside (2-1/2" offset)	22.	F 1643	Trip arm spring rod 65-
3.	F 1191	Tine, trailing, center	23.	F 1561	Trip arm spring rod clevis pin
4.	F 7264	Tine, trailing, outside (2-1/2" offset)	24.	F 822	Cam follower for spring arm CFIS 65-
5.	F 1189	Tine, leading	25.	F 7610	Quad ring for F 7604 latch 65-
6.	F 1193	Bushing and stop for tines	26.	F 7577	Feed arm 65-
7.	F 1195	Clip for tines	27.	F 7529	Torque shaft, 1-1/2" 65-
8.	F 1266	Bolt 3/8" x 2-1/2" N.F.H.T.C.S.	28.	F 7660	Torque shaft bearing with bushing 65-
9.	F 7532	Bottom plate 65-	29.	F 1235	Bushings for torque shaft bearing 2" x 2-1/2" x 1"
10.	F 7534	Bolt 3/8" x 2-3/4" N.F.H.T.C.S.	30.	F 7275	Roll pin 1/2" x 2-1/2" (2 used)
11.	F 7533	Roller plate 65-	31.	F 7239	Roll pin 3/8" x 1-1/2"
12.	F 4050	Latch roller	32.	F 7276	Ferrule for F 1563
13.	F 7604	Latch 65-	33.	F 7277	Catch for torque shaft, 1963 only
14.	F 7607	Bushing for F 7604 latch 65-	34.	F 281	Spring for latch
15.	F 7605	Latch hinge pin 65-	35.	F 1563	Catch for torque shaft 64-
16.	F 7606	Trip arm 65-	36.	F 1648	Shim for straddle mount, 16 ga.
17.	F 1556	Trip arm bushing		F 1649	Shim for straddle mount, 22 ga.
18.	F 1557	O-ring (2 used)	37.	F 1634	Straddle mount plate for pivot shaft
19.	F 1558	Trip arm sleeve	38.	F 1673	Bolt, feed arm clamp, 1/2" x 3" N.F. grade 8



REF. NO.	PART NO.	DESCRIPTION
1.	F 1427	Pivot shaft, replaces F 1229 63-
	F 1229	Pivot shaft, see F 1427
2.	F 1634	Straddle mount plate for pivot shaft 65-
3.	F 7660	Feed arm torque shaft bearing with bushing
4.	F 1235	Bronze bushing (2" x 2-1/4" x 1") (2 used)
5.	F 7577	Feed arm
6.	F 1238	Retaining pin 5/32" x 3/4" roll pin used w/F 1229 shaft
7.	F 1239	Dust cap
8.	F 1428	Oil seal, used with F 1427 shaft (Nat. 55093)
	F 1240	Oil seal, used with F 1229 shaft (Nat. 55368)
9.	F 5445	Bearing cup 362A (2 used)
10.	F 1244	Feed arm bearing housing w/2-F5445 bearing cups
11.	F 1246	Lock wash (W-10)
12.	F 1245	Nut, bearing takeup (N-10) (2 used)
13.	F 1247	Retaining ring (RR375)
14.	F 1248	Plug cap (HP3750-134)
15.	F 7529	Torque shaft
16.	F 1237	Snap ring used with F 1229 shaft only (5100-200)
17.	F 1241	Bearing shoulder and seal race, used w/F1229 shaft
18.	F 5446	Bearing cone (368A) (2 used)
	F 1377	Spacer washer for feed arm bearing
19.	F 1661	Hydraulic shut-off fitting. #1940B
	F 1444	Pivot shaft tube assembly w/bearings and F 1427 shaft complete
	F 1250	Pivot shaft plate 16" chamber
	F 1251	Pivot shaft plate 17" chamber

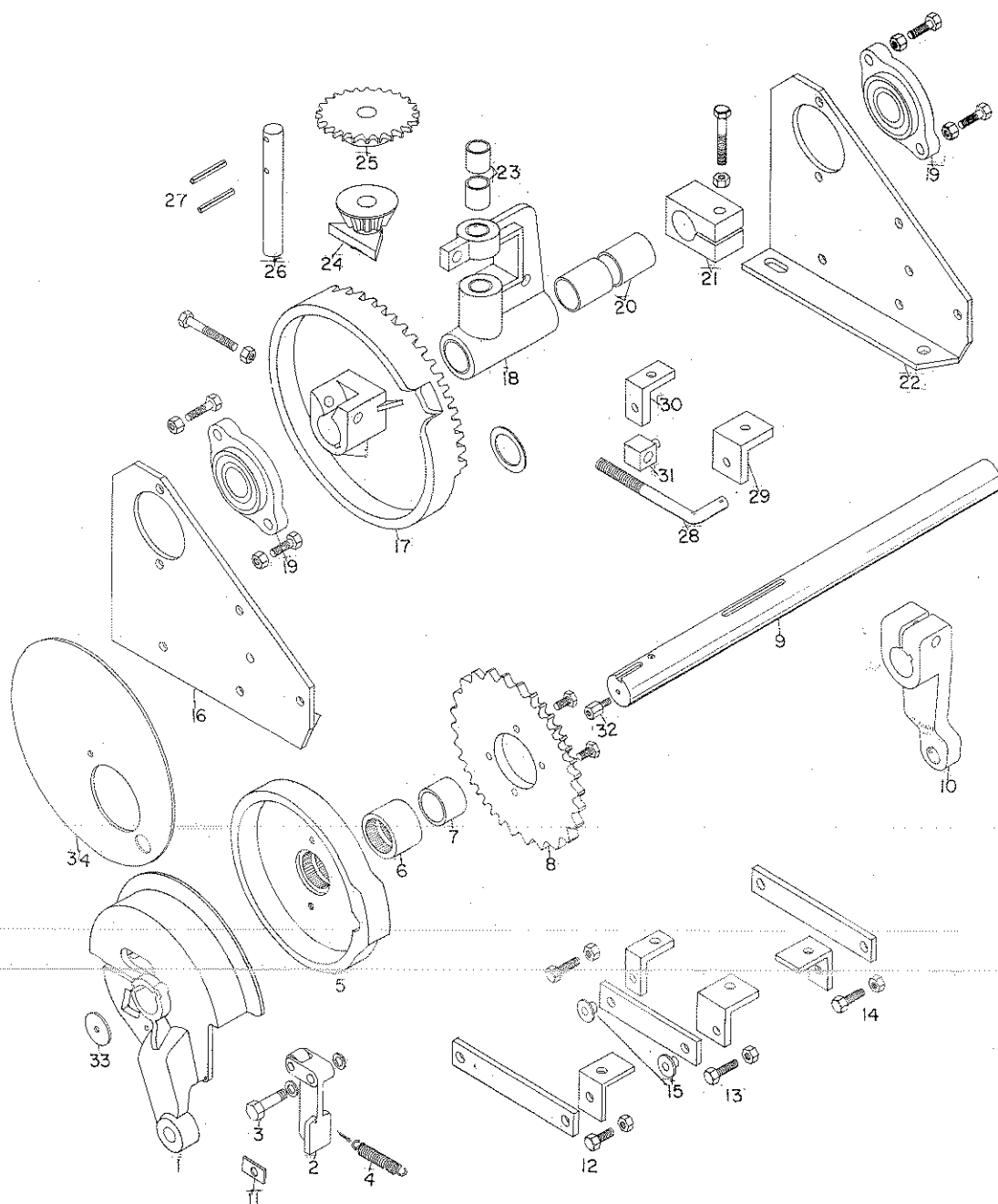


REF. NO.	PART NO.	DESCRIPTION
1.	F 7528	Brake disc with hard notch
2.	F 7450	Outside brake plate with lining
3.	F 7451	Brake plate stud (2 used)
4.	F 7453	Brake plate spring (2 used)
5.	F 7449	Inside brake plate with lining
6.	F 7454	Brake lining with rivets (2 used)
7.		Rivets for brake lining (6 used)
8.	F 246	Saddle lever washer
9.	F 7587	Seal for saddle lever anchor (63123 Victor) 65-
10.	F 7561	Saddle lever lower half with bushing 65-
11.	F 7560	Saddle lever upperhalf with spring anchor 65-
12.	F 7586	Bushing for saddle lever 3/4" x 1" x 1-1/2" 65-
13.	F 7585	Saddle lever sleeve 65-
14.	F 1572	Cam follower, saddle lever
15.	F 7448	Saddle lever spring eyebolt
16.	F 7559	Saddle lever spring
17.	F 7452	Brake plate bolt, 1/4" x 3-1/2" N.C.
		3/8" x 3/8" x 2" key for brake disc
		1/2" x 3-1/4" N.C. cap screw w/fibre lock nut for brake clamp
		5/16" x 1-1/4" N.C. cap screw w/fibre lock nut for saddle lever
		3/8" x 3-1/2" N.C. cap screw w/fibre lock nut for saddle lever anchor



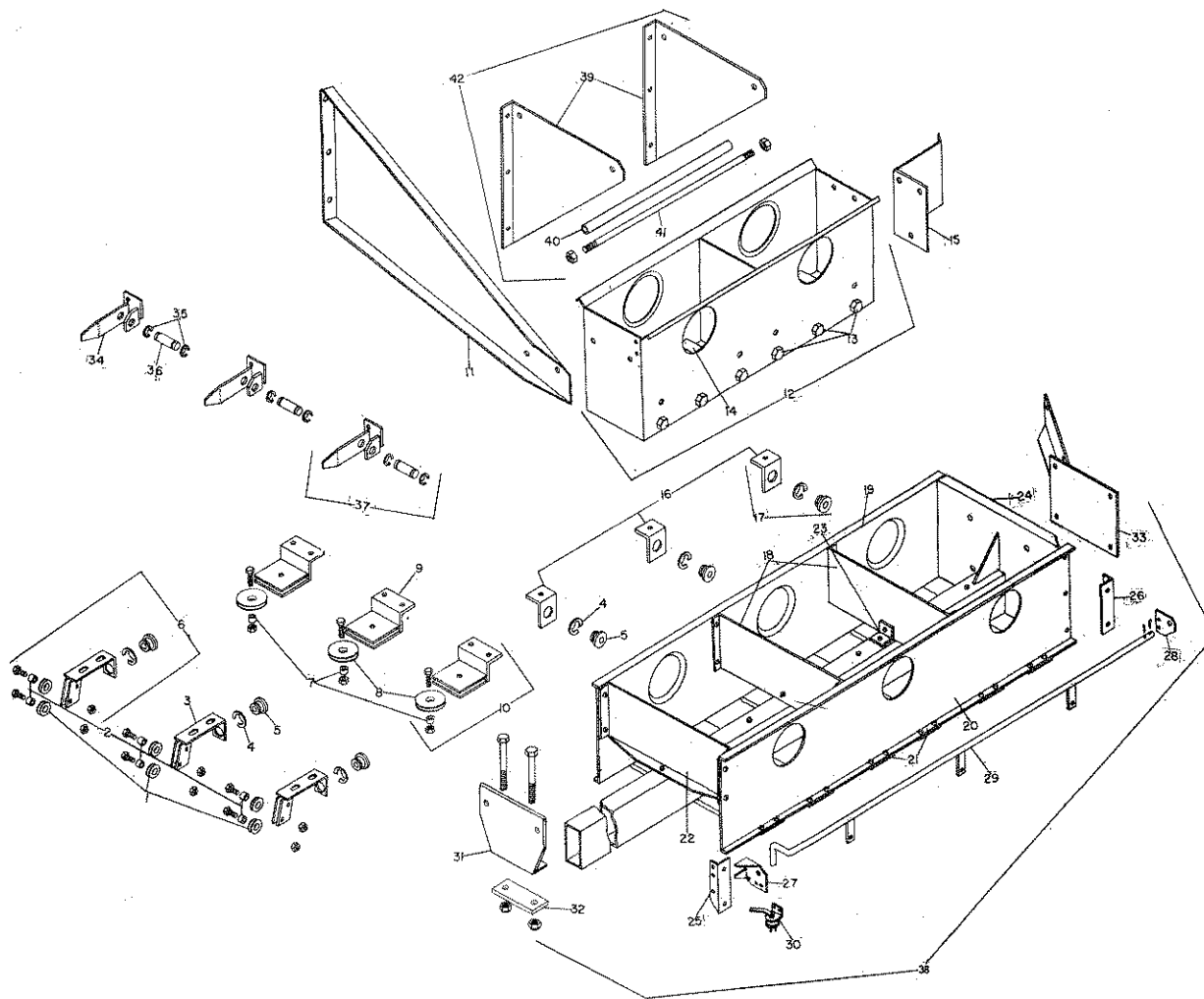
REF. NO.	PART NO.	DESCRIPTION
1.	F 7062	Knotter mounting angle, L. H.
2.	F 7065	Knotter mounting angle, R. H.
3.	F 7387	Twister and shuttle bar frame, 23" chamber
	F 7388	Twister and shuttle bar frame, 22" chamber
	F 7311	Twister and shuttle bar frame, 18" chamber
4.	F 7089	Twister shaft
5.	F 4046	Twister hook
6.	F 7248	Twister hook bolt
7.	F 172	Set collar, 3/4"
8.	F 4024	Sprocket, twister shaft, 15T
9.	F 7318	Wire holder rod
10.	F 7087	Wire knife
11.	F 7086	Gripper spacer, bottom
12.	F 7085	Wire gripper
13.	F 7084	Gripper, top plate
14.	F 7312	Wire divider
15.	F 7313	Wire gripper tongue
16.	F 7080	Shuttle bar w/adjusting screws, 300W only
	F 7316	Shuttle bar w/adjusting screws, 200W only
17.	F 7081	Shuttle bar adjusting screws

REF. NO.	PART NO.	DESCRIPTION
18.	F 7330	Chain tightener pulley - 300W only
19.	F 7329	Chain tightener pulley bracket
20.	F 7077	Cam shaft
21.	F 7075	Shuttle bar drive cam
22.	F 7076	Roll pin, 1/4" x 1 1/2"
23.	F 7078	Shuttle bar crank flange
24.	F 7079	Cam follower
25.	F 7315	Upper wire guide bracket - 300W only
	F 7353	Upper wire guide bracket - 200W only
26.	F 7064	Shield - 300W only
	F 7317	Shield - 200W only
27.	F 7066	Twister drive chain - 300W only, 84P #40
	F 7348	Twister drive chain - 200W only, 64P #40
28.	F 7227	Bushing, twister shaft
29.	F 7227	Bushing, cam shaft

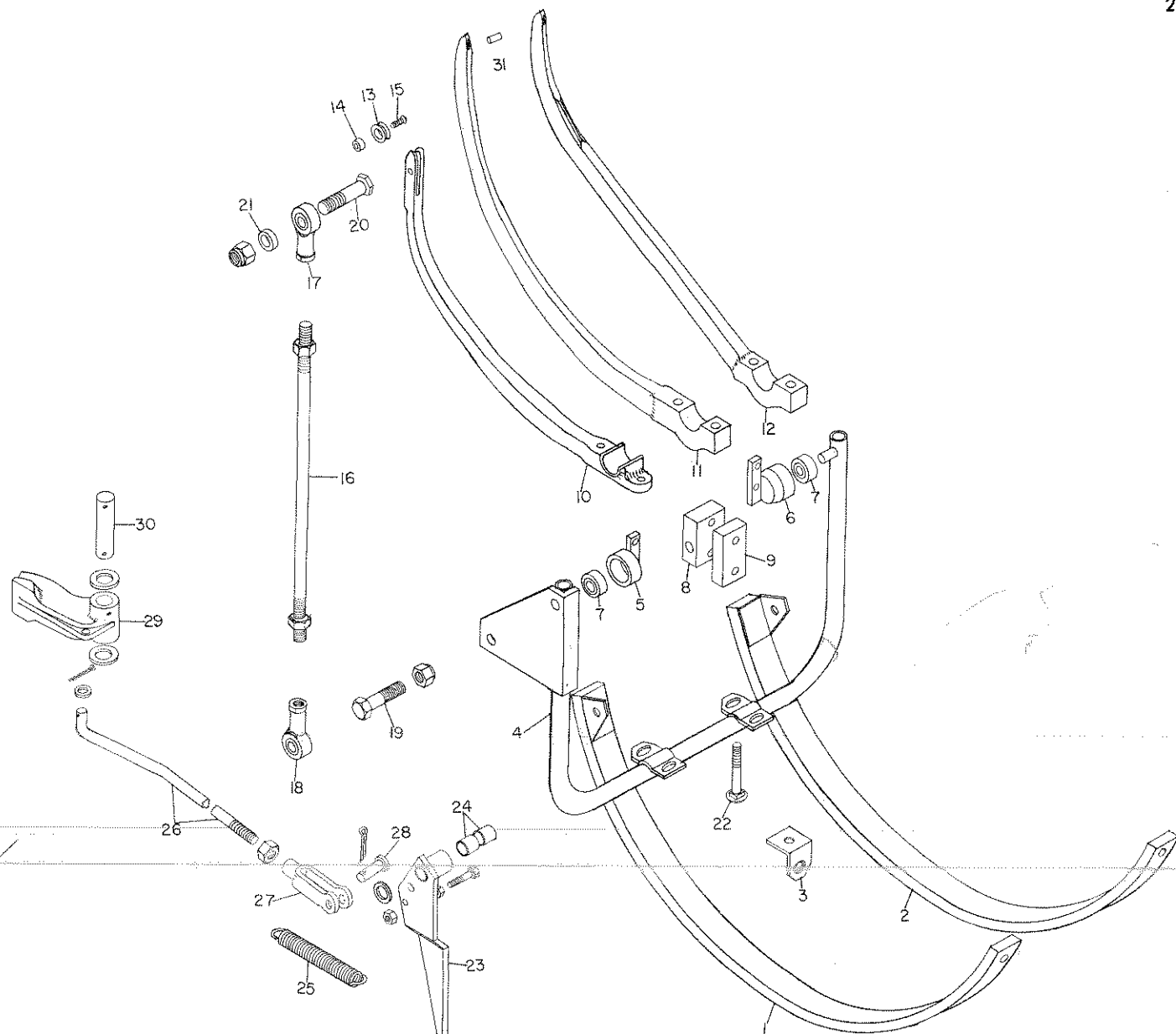


REF. NO.	PART NO.	DESCRIPTION
1.	F 7519	Clutch w/pawl 1-3/8" 65-
2.	F 1622	Clutch pawl 65-
	F 1623	Washer each side of pawl 7/16" I. D. x 7/8" O. D. x .025 65-
3.	F 1633	Clutch pawl pin 65-
4.	F 4115	Spring, clutch pawl 65-
5.	F 4133	Notched clutch disc with F 4134 bearing 1-3/8"
6.	F 4134	Bearing for F 4133 disc
7.	F 4135	Inner race for F 4134 bearing
	F 4136	Hardened washer between F 7519 and F 4133
8.	F 755	Clutch sprocket (32T-#60)
9.	F 7456	Knotter shaft, 300W
	F 7457	Knotter shaft, 200W
10.	F 7461	Needle yoke drive arm 300 only
11.	F 1620	Clutch pawl pin lock
12.	F 7349	Brace w/angle L. H. 300W only
13.	F 7346	Brace w/angle center, 300W only
14.	F 7345	Brace w/angle R. H., 300W only
15.	F 440	Ferrule for F 7346 brace, 300W only
16.	F 7571	Knotter mount L. H.

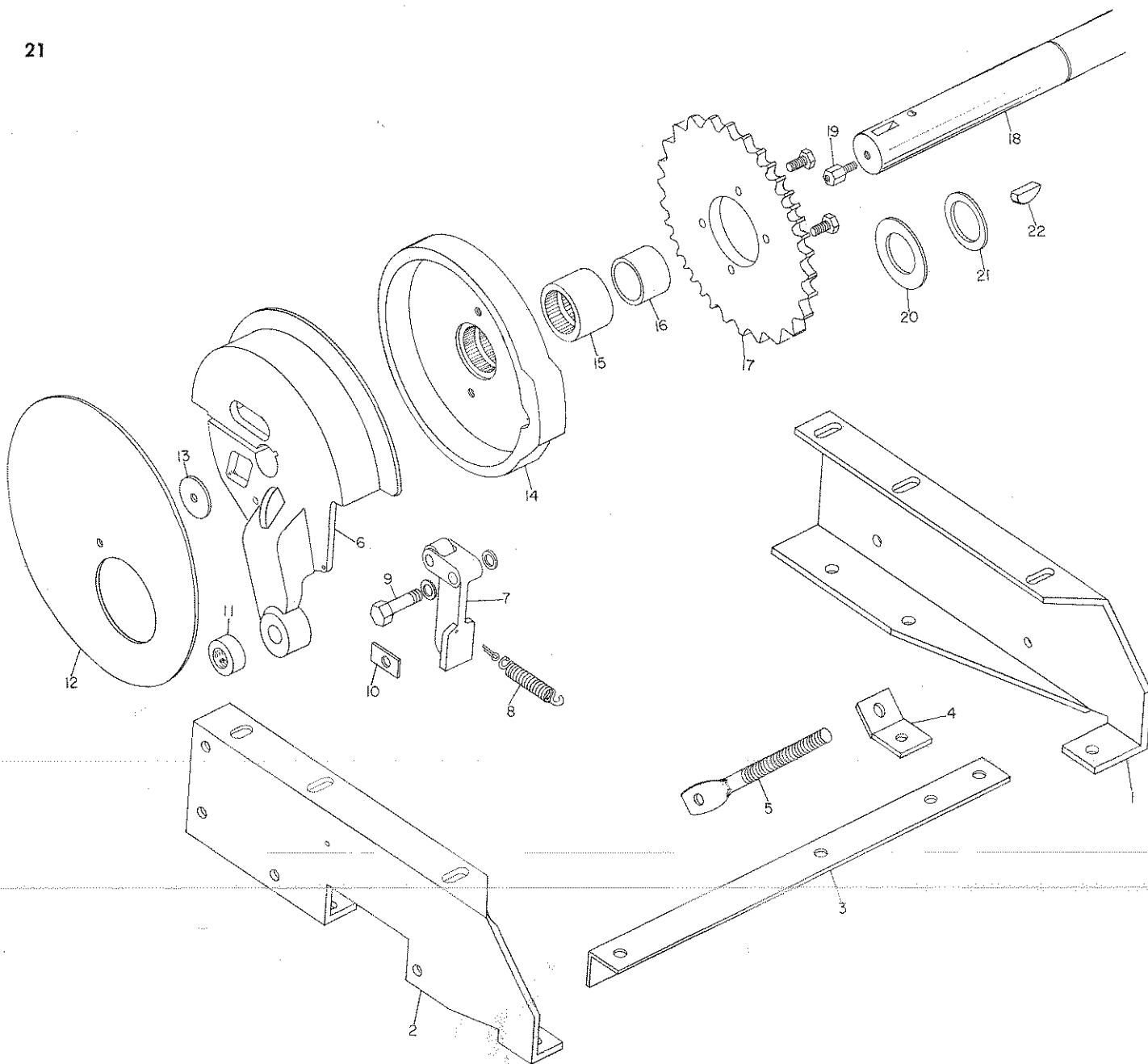
REF. NO.	PART NO.	DESCRIPTION
17.	F 7432	Intermittent gear, used with F 7431 pinion
18.	F 7072	Pinion frame
19.	F 7063	Bearing, knotter shaft (2 used)
20.	F 4137	Bushing for F 7072 frame, 1-3/8" x 1-1/2" x 2"
21.	F 4138	Clamp collar
22.	F 7570	Knotter mount R. H.
23.	F 7247	Bushing for F 7072 frame 7/8" x 1" x 1"
24.	F 7431	Pinion, used with F 7432 gear
25.	F 7257	Twister drive sprocket, 25T
26.	F 7069	Pinion shaft
27.	F 7076	Roll pin, pinion to shaft 1/4" x 1-1/2"
	F 4030	Roll pin, sprocket to shaft 1/4" x 2"
28.	F 7334	Chain tightener rod, 200W only
29.	F 7332	Angle for chain tightener rod, rear, 200 only
	F 7333	Angle for chain tightener rod, 200 only
31.	F 7335	Block for chain tightener rod, 200 only
32.	F 1576	Adapter for zerk, end of knotter shaft 3/8" S. A. E.
33.	F 246	Knotter shaft end washer, L. H.
34.	F 1577	Shield for knotter clutch



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	F 4014	Roller for wire guide and needle	25.	F 7644	Angle for wire alarm mounting bracket L.H.
2.	F 4015	Bushing for F 4014 roller	26.	F 7645	Angle for wire alarm mounting bracket R.H.
3.	F 4222	Wire guide frame only lower rear	27.	F 4191	Mounting bracket for F 7608 and F 7648 L.H.
4.	F 857	Snap ring for F 856	28.	F 4190	Mounting bracket for F 7608 and F 7648 R.H.
5.	F 856	Wire guide bushing	29.	F 7608	Rod for wire alarm 300 only
6.	F 4205	Wire guide complete, lower rear		F 7648	Rod for wire alarm 200 only
7.	F 4068	Bushing for F 4067 roller	30.	F 946	Switch only for wire alarm
8.	F 4067	Roller, lower front wire guide	31.	F 7555	Wire box mounting bracket L.H. 300 only
9.	F 4223	Wire guide frame only lower front	32.	F 7556	Bottom support plate for F 7555 300 only
10.	F 4069	Wire guide complete, lower front	33.	F 7557	Wire box mounting bracket R.H. 300 only
11.	F 7327	Wire box mounting bracket L.H., 200 only	34.	F 4225	Upper wire guide bracket only
12.	F 7344	Wire box complete, 2 compartment, 200 only	35.	F 5159	Snap ring for wear pin
	F 7476	Wire box complete, 4 compartment, 200 only	36.	F 4204	Upper wire guide wear pin
13.	F 4194	Stay bolt for 2 compartment wire box	37.	F 4203	Upper wire guide complete with pin
	F 4211	Stay bolt for 4 compartment wire box	38.	F 7515	6 compartment wire box complete with braces, light switch & harness
14.	F 4195	Pipe spacer for wire box	39.	F 7136	Wire carrier bracket (2 used on 200, 3 used on 300)
15.	F 7477	Wire box mounting bracket 200 only 2 compartment box	40.	F 7232	Pipe spacer, wire carrier, long (200 and 300)
	F 7478	Wire box mounting bracket 200 only 4 compartment box		F 7231	Pipe spacer, wire carrier, short 300
16.	F 4163	Wire guide bracket, rear	41.	F 4206	Stay bolt, wire carrier, 200 only
17.	F 4224	Wire guide bracket complete with bushing		F 7230	Stay bolt, wire carrier, 300 only
18.	F 7637	Wire box divider 300 only (2 used)	42.	F 7297	Wire carrier, complete, 200 only
19.	F 7638	Wire box side (front), 300 only		F 7135	Wire carrier complete 300 only
20.	F 7639	Wire box side (rear), 300 only	Not shown		
21.	F 7640	Wire box bottom slats, 300 only (6 used)		F 5906	Wire guide bracket with roller under feeder house, 300W S.P. only
22.	F 7641	Wire box left end			
23.	F 7642	Wire box divider angle (2 used)			
24.	F 7643	Wire box base divider w/end plate			

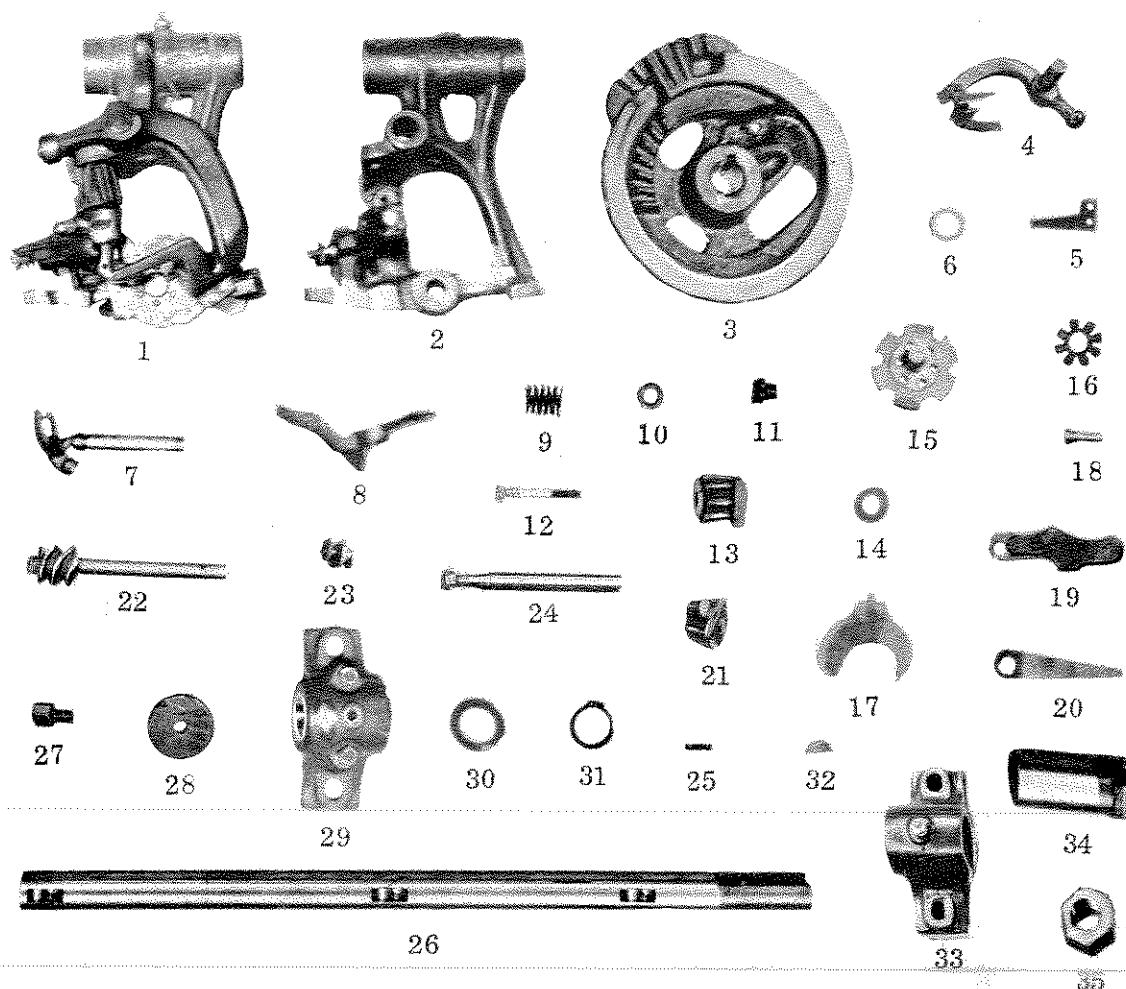


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	F 7569	Needle guard L.H. 65-	15.	F 4016	Bolt, needle roller
2.	F 7568	Needle guard R.H. 65-	16.	F 7554	Needle yoke drive rod wire only 65-
3.	F 153	Needle twine guide		F 1548	Needle yoke drive rod twine only used with F 1549 and F 1550
4.	F 7558	Needle yoke 200 wire only 65-	17.	F 1549	Needle yoke drive rod end R.H. thread
	F 7575	Needle yoke, 200 twine only 65-	18.	F 1550	Needle yoke drive rod end L.H. thread
	F 7520	Needle yoke 300 wire only 65-	19.	F 1552	Bolt, drive rod to needle yoke with nut
	F 7574	Needle yoke 300 twine only 65-	20.	F 1551	Bolt, drive rod to clutch with nut
5.	F 7522	Needle yoke bearing complete L.H. 65-wire only	21.	F 172	Spacer collar used on twine tie only
6.	F 7521	Needle yoke bearing complete R.H. 65-wire only	22.	F 7552	Bolt, needle to yoke with nut 1/2" x 3-1/4 carriage
7.	F 7523	Bearing for F 7521 and F 7522 KP12A 65-	23.	F 7525	Plunger dog return lever 300W, 200W and 200T 65-
8.	F 4150	Needle yoke bearing, R.H. and L.H. 2 twine only		F 7652	Plunger dog return lever 300T 65-
9.	F 898	Spacer for needle yoke bearing used w/F 333 needles	24.	F 7247	Bushing for plunger dog return lever 7/8" x 1" x 1" 65-
10.	F 7513	Needle, wide base, wire only	25.	F 1517	Plunger dog return spring 65-
11.	F 1395	Needle, Mag. curved twine only	26.	F 7524	Plunger dog return rod 65-
12.	F 333	Needle, Mag. straight, twine only	27.	F 7526	Clevis for dog return rod 65-
13.	F 4014	Roller for needle and wire guide 21/32" bore	28.	F 7527	Clevis pin for F 7526 clevis 65-
14.	F 4015	Bushing for F 4014 roller	29.	F 7547	Plunger stop dog 65-
			30.	F 7588	Plunger stop dog pin 65
			31.	F 1660	Pin for twine needle



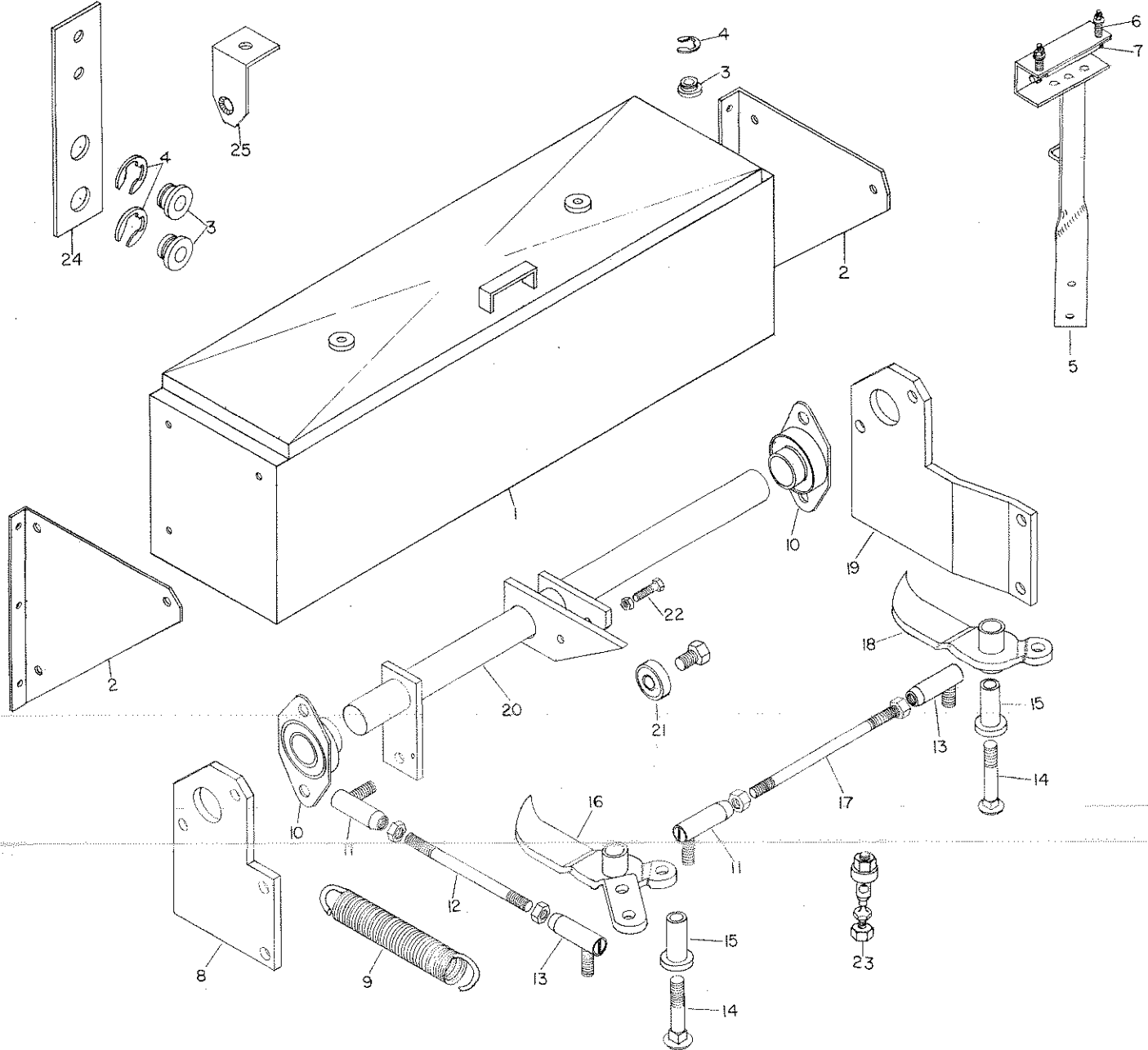
REF. NO.	PART NO.	DESCRIPTION
1.	F 1393	Knotter mount, R.H. 300T only
	F 7324	Knotter mount, R.H. 200T only
2.	F 1394	Knotter mount, L.H. 300T only
	F 7325	Knotter mount L.H. 200T only
3.	F 710	Tie bar, knotter mounting rail 200T
	F 768	Tie bar, knotter mounting rail 300T
4.	F 711	Knotter anchor strap
5.	F 12	Knotter anchor bolt
6.	F 1621	Clutch with pawl 1-1/8" shaft, twine only 65-
7.	F 1622	Clutch pawl 65-
	F 1623	Washer, each side of clutch pawl (7/16" I. D. x 7/8" O. D. x .025)
8.	F 4115	Spring, clutch pawl
9.	F 1633	Clutch pawl pin
10.	F 1620	Clutch pawl pin lock
11.	F 172	3/4" spacer collar
12.	F 1577	Shield for knotter clutch
13.	F 246	Washer end of knotter shaft L, H.
14.	F 4076	Notched clutch disc, with F 4077 bearing 1-1/8"
15.	F 4077	Bearing in F 4076 clutch disc, GR22 S. S.

REF. NO.	PART NO.	DESCRIPTION
16.	F 4078	Inner race for F 4077 bearing 1-1/8" M. L. 18
17.	F 755	Sprocket, knotter clutch 32T #60
18.	F 539	Knotter shaft 200T
	F 540	Knotter shaft 300T
19.	F 746	Adapter for zerk, end of knotter shaft
20.	F 766	Washer, hardened, each side of F 4077 bearing 1-1/8", 16 ga.
21.	F 247	Washer, knotter shaft spacer, 10 ga.
	F 248	Washer, knotter shaft spacer, 14 ga.
	F 249	Washer, knotter shaft spacer, 18 ga.
22.	F 83	Woodruff key 3/8" x 1-1/4"



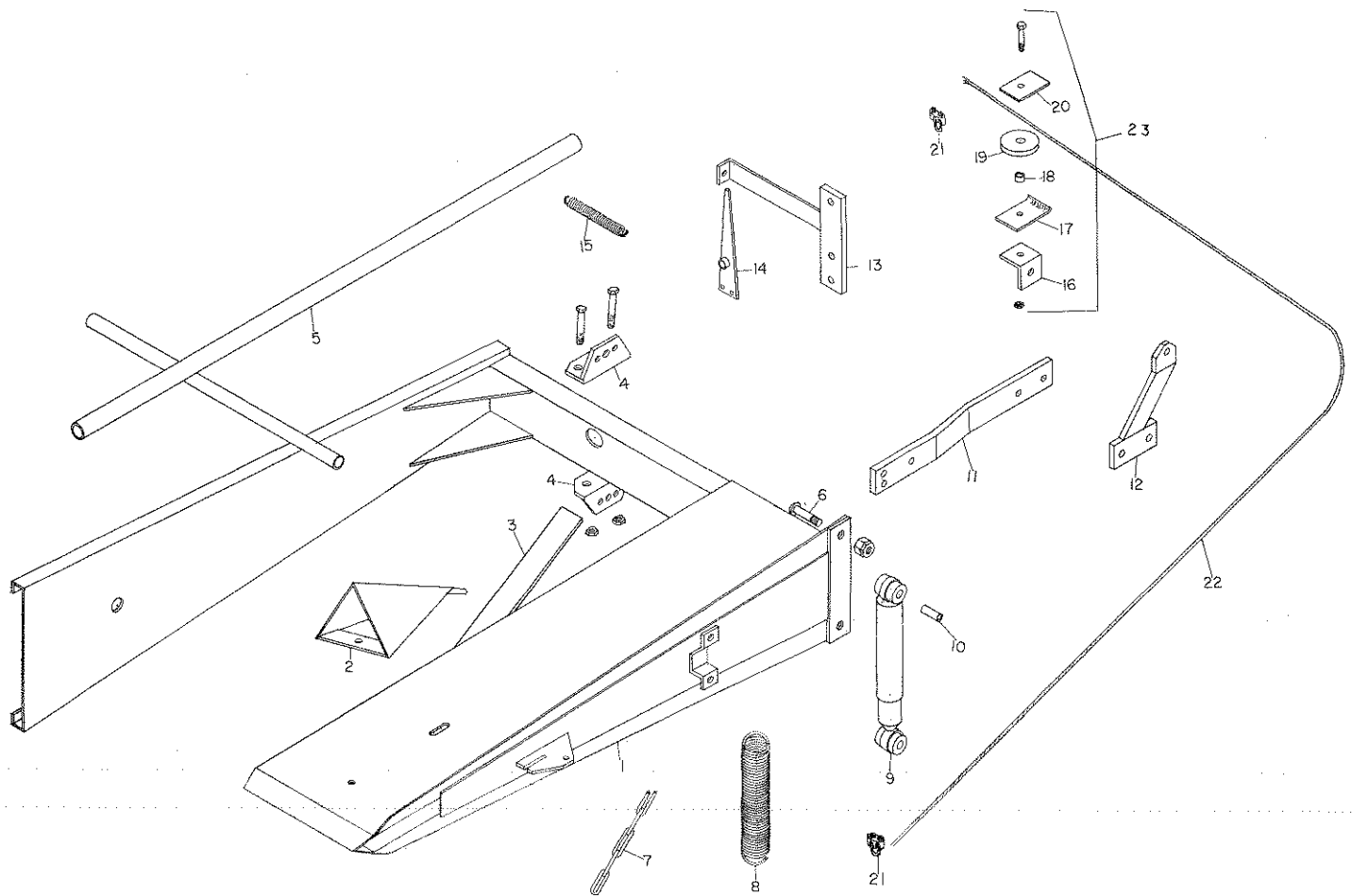
REF. NO.	PART NO.	DESCRIPTION
1.	F 74A	Knotter frame complete
2.	F 75	Knotter frame only
3.	F 241	Knotter cam gear
4.	F 680	Twine knife arm complete
5.	F 267	Twine knife only
6.	F 660	Washer, knife arm, 14 ga.
	F 661	Washer, knife arm, 20 ga.
7.	F 40	Knotter bill hook
8.	F 238	Knotter hook cam
9.	F 224	Knotter hook cam adj. spring
10.	F 656	Washer, bill hook cam adjusting spring
11.	F 240	Knotter hook cam adj. screw nut
12.	F 239	Knotter hook cam adj. screw
13.	F 263	Pinion, knotter hook
14.	F 657	Washer, knotter worm shaft, 10 ga.
	F 658	Washer, knotter worm shaft, 14 ga.
	F 659	Washer, knotter worm shaft, 18 ga.
15.	F 949	Twine disc (triple)
16.	F 265	Pinion, twine holder disc
17.	F 236	Twine disc cleaner
18.	F 365	Twine holder pin

REF. NO.	PART NO.	DESCRIPTION
19.	F 78	Twine holder
20.	F 235	Twine holder spring
21.	F 234	Pinion, knotter worm
22.	F 264	Knotter worm complete
23.	F 663	Knotter worm only
24.	F 662	Knotter worm shaft
25.	F 237	Taper pin
26.	F 540	Knotter shaft 300T only
	F 539	Knotter shaft 200T only
27.	F 746	Adapter for zerk, end of knotter shaft
28.	F 246	Knotter shaft end washer
29.	F 244	Knotter shaft bearing, L. H.
30.	F 247	Knotter shaft spacer washer, 10 ga.
	F 248	Knotter shaft spacer washer, 14 ga.
	F 249	Knotter shaft spacer washer, 18 ga.
	F 602	Washer, hard (each side of retaining ring)
31.	F 543	Retaining ring
32.	F 83	Woodruff key, 3/8" x 1-1/4"
33.	F 541	Knotter shaft bearing, R. H.
34.	F 542	Adjusting collar
35.	F 544	Lock nut, knotter shaft

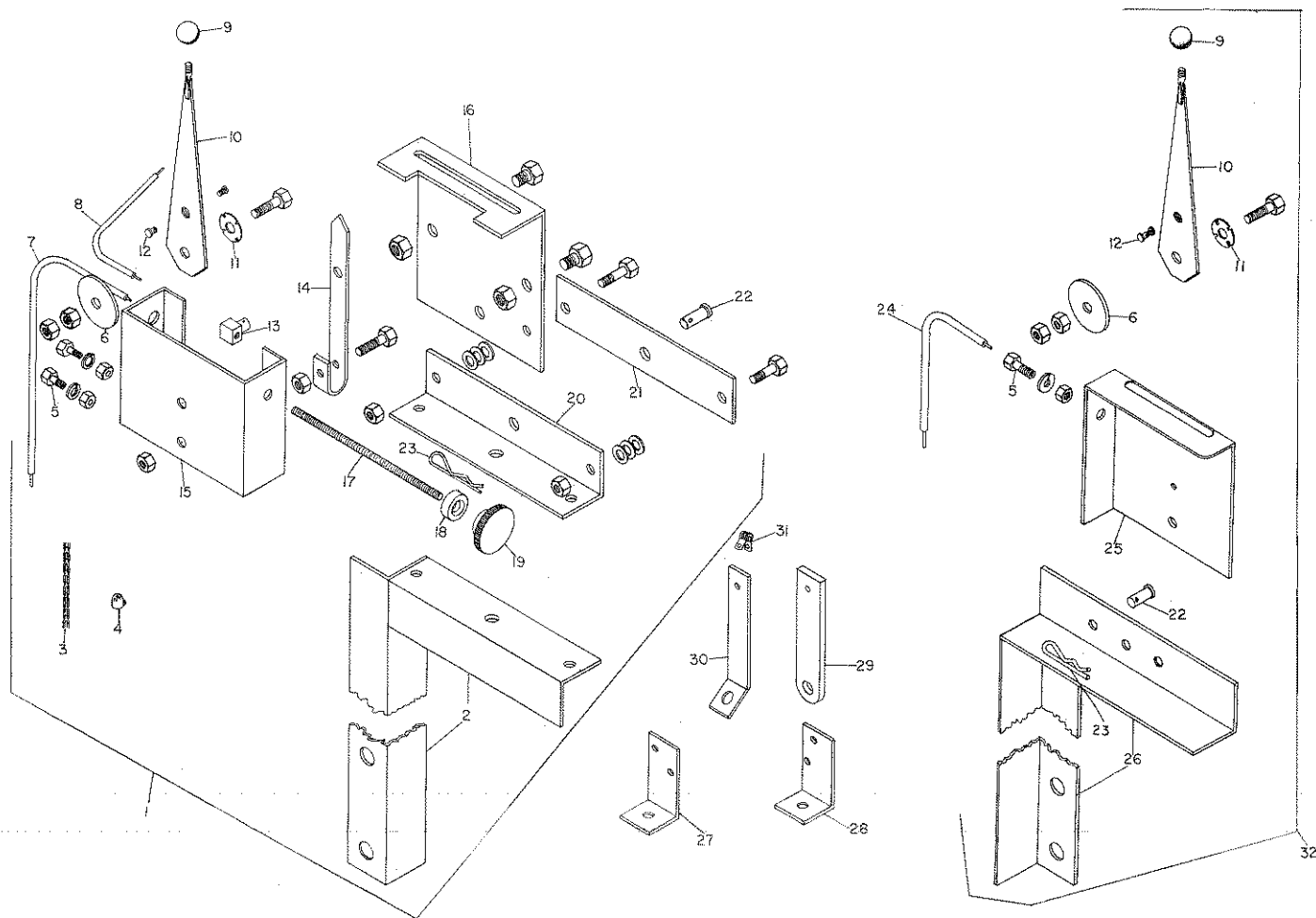


REF. NO.	PART NO.	DESCRIPTION
1.	F 1456	Twine box (4 compartment) 200 only
	F 7485	Twine box (6 compartment) 300 only
2.	F 7136	Bracket for mounting twine box
3.	F 856	Twine guide bushing
4.	F 857	Snap ring for F 856
5.	F 523	Twine tension assembly complete, 200 and 300
6.	F 169	Spring, twine tension assembly
7.	F 1655	Roller twine tension assembly
8.	F 1291	Mount, twine finger drive shaft L. H.
9.	F 747	Spring, twine finger return
10.	F 1290	Bearing, twine finger drive rod (2 used)
11.	F 1294	Ball joint, twine finger drive R. H. thread (2 used)
12.	F 1293	Twine finger drive rod
13.	F 1295	Ball joint, twine finger drive L. H. thread (2 used)
14.	F 1672	3/8" x 2-1/2" Grade 8, carriage bolt with nut

REF. NO.	PART NO.	DESCRIPTION
15.	F 181	Bushing, twine finger
16.	F 1536	Twine finger, L. H. used with ball joint
17.	F 1297	Twine finger cross rod with nuts 200T only
	F 1298	Twine finger cross rod with nuts 300T only
18.	F 565	Twine finger R. H. and center
19.	F 1292	Mount, twine finger drive shaft R. H.
20.	F 1288	Twine finger drive shaft assembly 200T only
	F 1289	Twine finger drive shaft assembly 300T only
21.	F 570	Roller, twine finger drive (on cam gear) 6200-22
22.		1/4" x 1" N. C. cap screw
23.	F 1296	Ball joint, center 300T only
24.	F 524	Holder for twine guide bushing 200T
	F 525	Holder for twine guide bushing 300T
25.	F 153	Needle twine guide

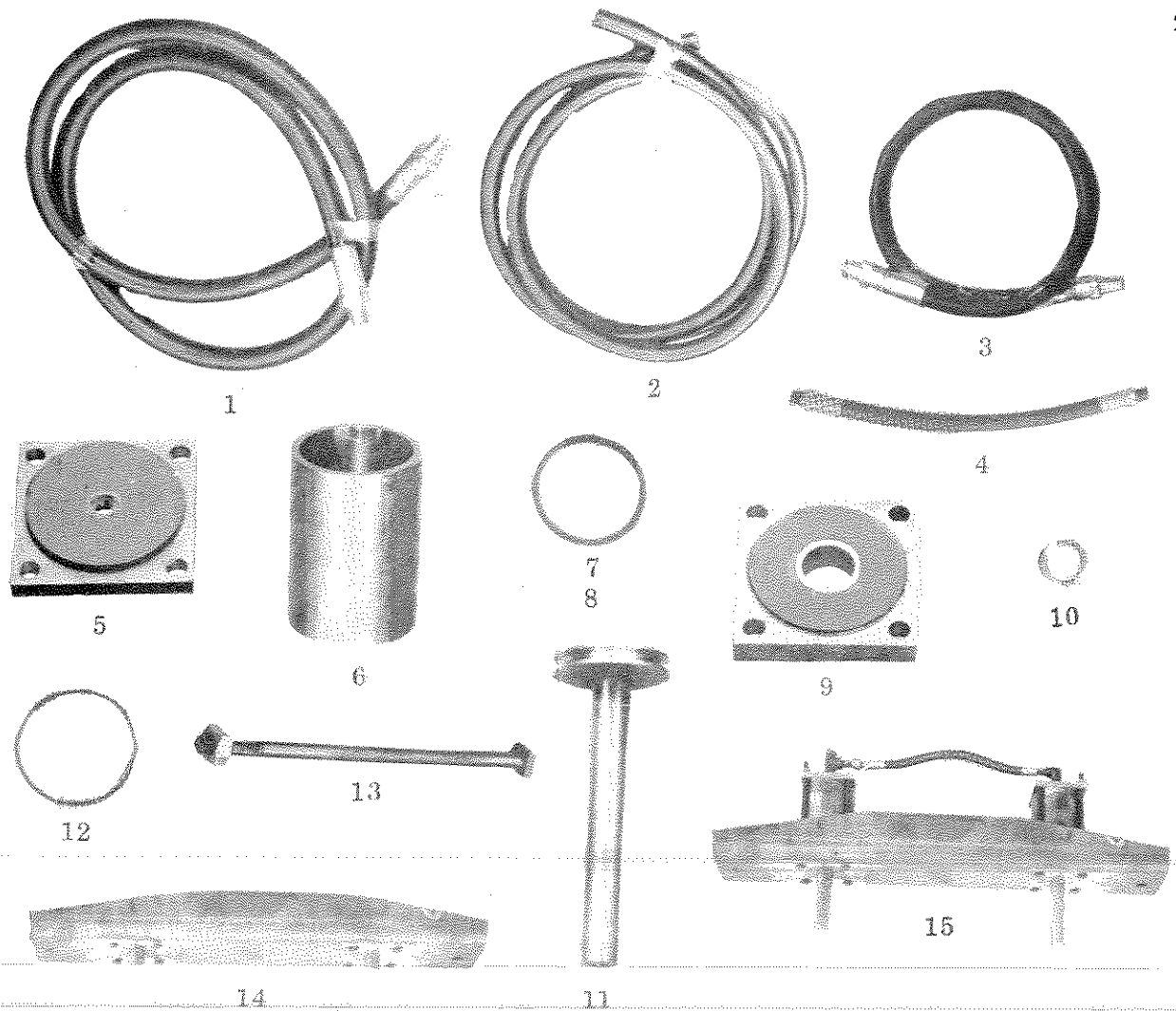


REF. NO.	PART NO.	DESCRIPTION
1.	F 7600	Bale chute, combination 300 only 65-
	F 7601	Bale chute, combination 200 only 65-
2.	F 7655	Bale turner
3.	F 7656	Bale skid
4.	F 7657	Bale skid bracket, 2 used
5.	F 7624	Flat chute adapter for combination chute 200 and 300
6.	F 7658	Button head bolt 1/2" x 1-1/2"
7.	F 7659	Chain, bale chute
8.	F 108	Spring, bale chute, 2 tie turning
	F 985	Spring, bale chute 2-tie flat and 3-tie turning
	F 987	Spring, bale chute, 3-tie flat
9.	F 988	Shock absorber
10.	F 993	Bushing for shock absorber
11.	F 1638	Shock absorber support
12.	F 1639	Cable bracket
13.	F 997	Weight indicator bracket
14.	F 998	Indicator hand
15.	F 268	Indicator return spring
16.	F 999	Mounting angle for F 7236 sheave
17.	F 994	Shield for F 4067 roller
18.	F 4068	Bushing for F 4067 roller
19.	F 4067	Roller for F 7236 sheave
20.	F 995	Plate for F 4067 roller
21.	F 990	Cable clamp 1/8" (2 used)
22.	F 7661	Indicator cable 1/8" aircraft 65" 65-
23.	F 7236	Sheave complete, bale weight indicator



REF. NO.	PART NO.	DESCRIPTION
1.	F 1025	Control box complete, baler mounted
	F 1026	Control box complete, tractor mounted
	F 1451	Control box complete less cable and standard
2.	F 1658	Standard only
3.	F 1015	Chain, throttle control 4"
4.	F 5080	Cable stop, throttle control
5.	F 5559	Beech nut with nut and washer
6.	F 1003	Friction disc
7.	F 1130	Cable complete for tension control 24 feet
	F 1013	Conduit, tension control 24 feet
	F 1014	Wire, tension control 25 feet
8.	F 1129	Cable complete for throttle control 12 feet
	F 1011	Conduit, throttle control 12 feet
	F 1012	Wire, throttle control, 13 feet
9.	F 5554	Knob for throttle lever
10.	F 1433	Throttle lever
11.	F 1002	Conical washer
12.	F 5545	Swivel fasteners (throttle)
13.	F 1005	Adjusting stud nut (tension)
14.	F 1004	Indicator tension control
15.	F 1008	Control box

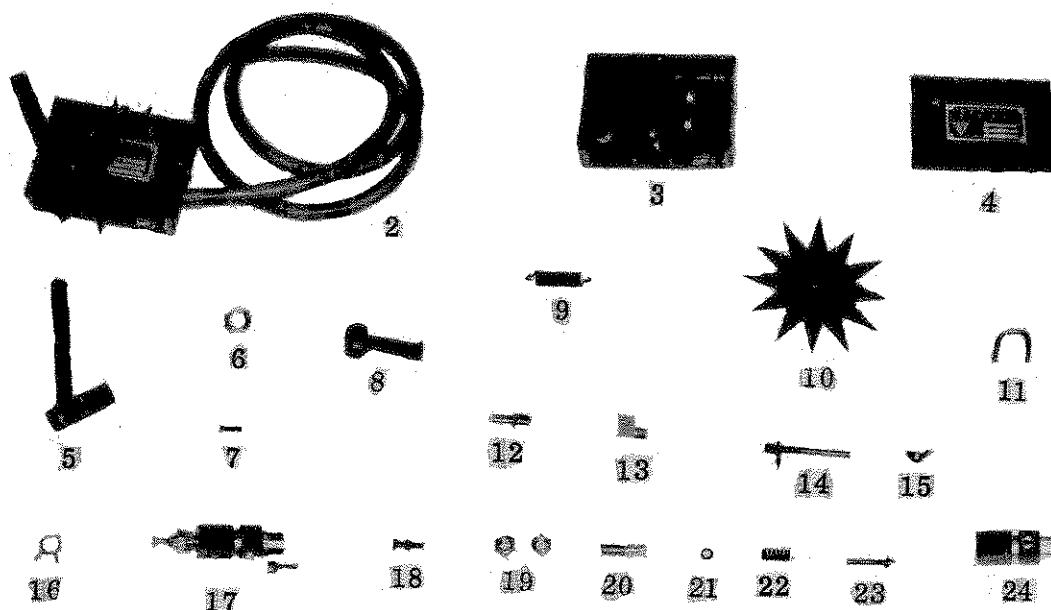
REF. NO.	PART NO.	DESCRIPTION
16.	F 1452	Control box cover
17.	F 1006	Adjusting rod
18.	F 1131	Thrust bearing
19.	F 1007	Control knob for F 1006
20.	F 1017	Mounting base angle
21.	F 1018	Mounting base plate
22.	F 1020	Clevis pin 3/8" x 1"
23.	F 1019	Hairpin cotter key
24.	F 1453	Cable complete for throttle control F 1458 7 feet
	F 1454	Conduit, throttle control 7 feet
	F 1455	Wire, throttle control 8 feet
25.	F 1447	Throttle control box only
26.	F 1456	Standard only for throttle control
27.	F 7207	Angle bracket for VG4D throttle
28.	F 1016	Angle bracket for VH4D, VE4D and VF4D
29.	F 7013	Throttle cable bracket VG4D
30.	F 1021	Throttle cable bracket VH4D, VE4D and VF4D
31.	F 5264	Clamp, throttle cable
32.	F 1458	Throttle complete with standard
	F 1459	Throttle box complete with cable less Standard
	F 1446	Throttle box complete less cable and standard



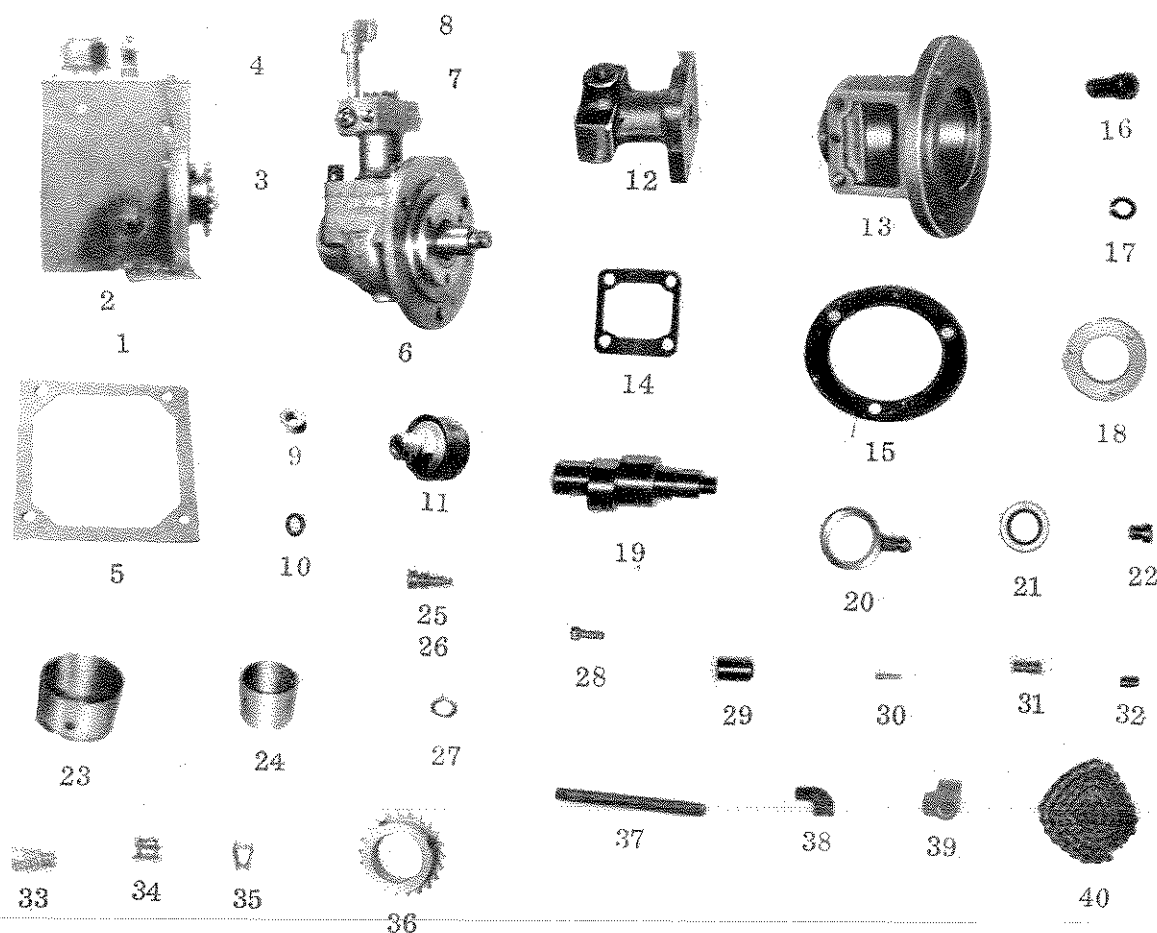
REF. NO.	PART NO.	DESCRIPTION
1.	FT 150	Pressure hose, pump to bypass 90"
2.	FT 191	Bypass return hose (1/2" x 93")
3.	FT 136	Pressure hose, bypass to ram 24"
4.	FT 163	Pressure hose, ram to ram 13-1/4" 300 only
	FT 200	Pressure hose, ram to ram 8" 200 only
	FT 107	Union swivel (not pictured)
5.	FT 13	Cylinder top
6.	FT 10	Cylinder
7.	FT 12	O-ring for piston
8.	FT 137	Back up ring for FT 12 (MS-28782-37)
9.	FT 14	Cylinder bottom with bushing
10.	FT 19	Bushing for FT 14 (1" x 1-1/4" x 5/8")
11.	FT 11	Piston
12.	FT 15	O-ring top seal
13.	FT 16	Tie bolt 3/8" x 7" N.F.H.T. w/nut
14.	FT 151	Cylinder frame single ram 18" chamber
	FT 199	Cylinder frame, dual ram 18" chamber
	FT 181	Cylinder frame (dual and single ram) 22" chamber
	FT 180	Cylinder frame (dual and single ram) 23" chamber
15.	FT 153	Single ram assembly complete 18" chamber
	FT 183	Dual ram assembly complete 22" chamber
	FT 182	Dual ram assembly complete 23" chamber

Not shown

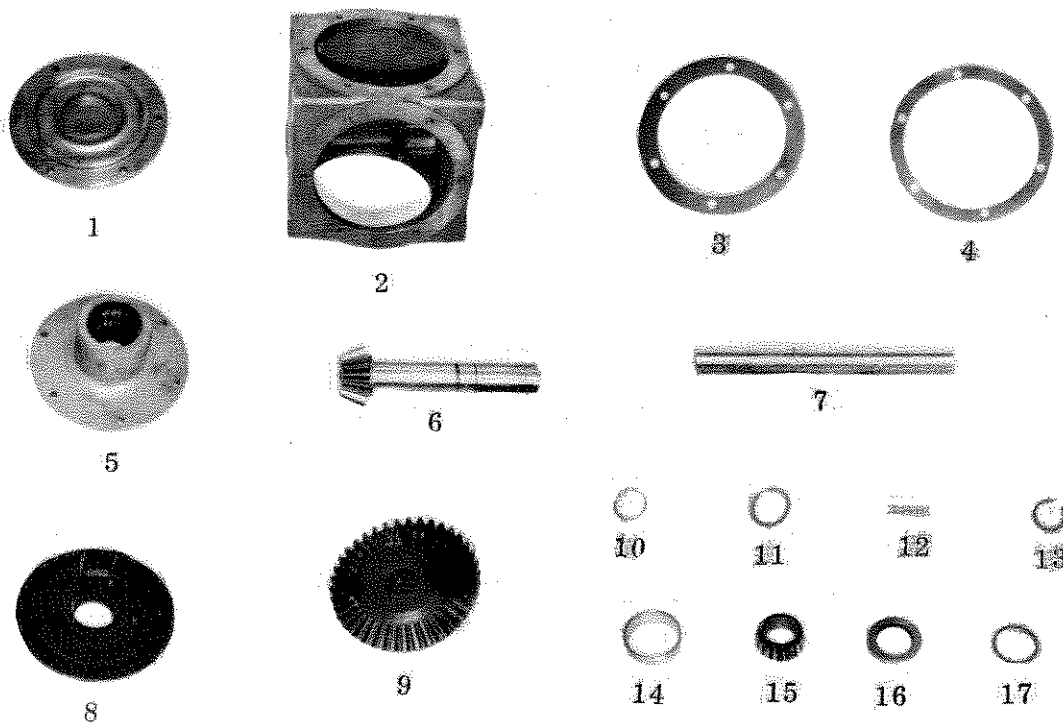
FT 74	1/4" pipe tee
FT 73	1/4" x 1-1/2" pipe nipple



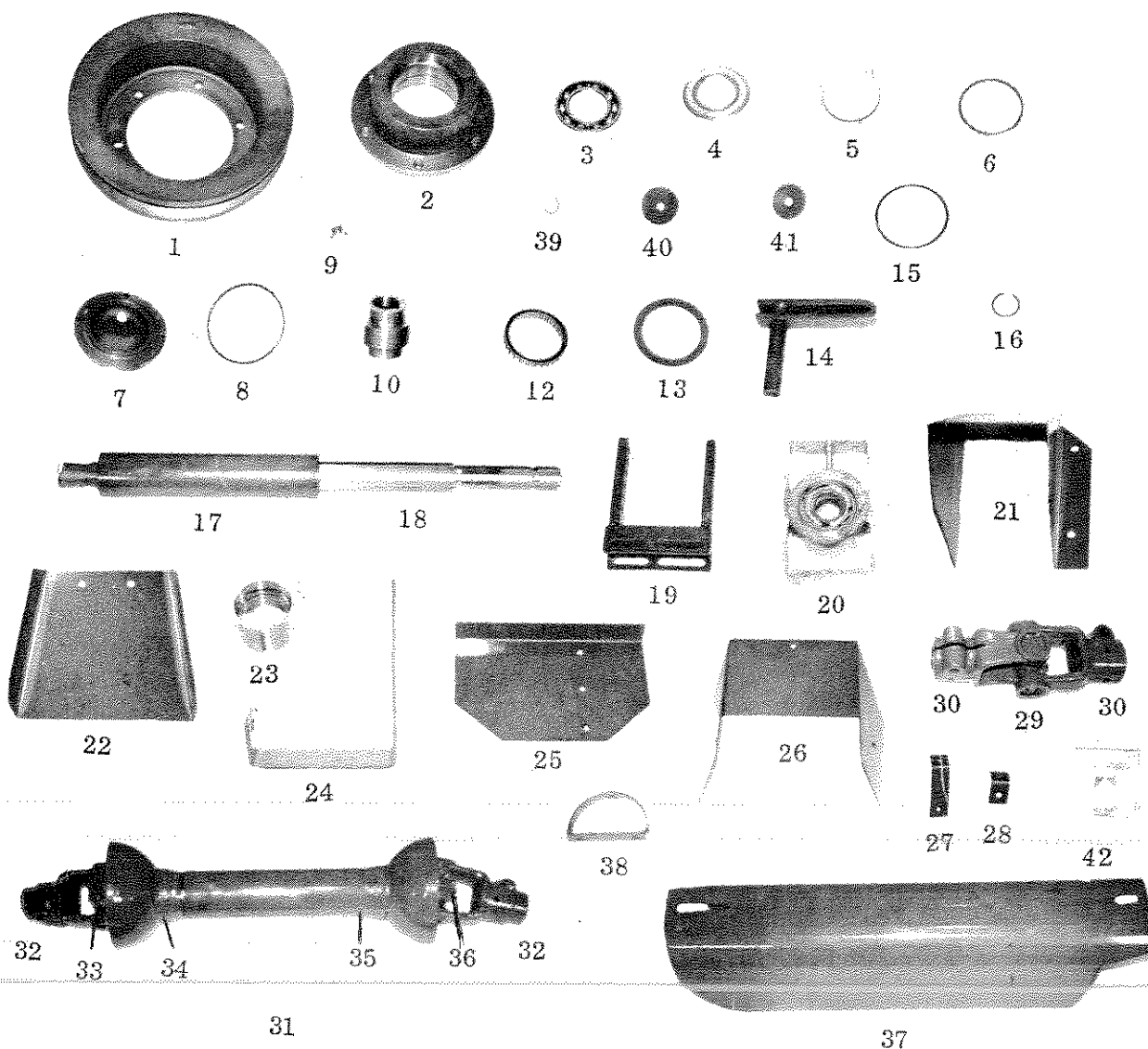
REF. NO.	PART NO.	DESCRIPTION
1.	FT 192	Bypass box assembly complete w/1/2" hose
2.	FT 191	Bypass hose, 1/2"
3.	FT 51	Box (bypass cylinder) 3/8" hose
	FT 194	Box (bypass cylinder) 1/2" hose
4.	FT 50	Cover (bypass box)
5.	FT 177	Penetration wheel arm (tapped)
6.	FT 68	Spacer, penetration wheel arm
7.		Key, 3/16" x 3/16" x 1"
8.	FT 67	Bypass lever
9.	FT 65	Adjusting screw tension spring
10.	FT 178	Penetration wheel w/bearing
	FT 179	Bearing, penetration wheel
11.	FT 58	U-bolt
12.	FT 193	Hose nipple (1/2" hose)
	FT 172	Hose nipple (5/16" hose)
13.	FT 188	3/8" street elbow, Weatherhead (3400 x 3/8")
	FT 171	1/8" street elbow (3400 x 2)
14.	FT 61	Adjusting screw (eyebolt)
15.	FT 62	Wing nut, adjusting screw
16.	FT 187	Hose clamp, 1/2"
17.	FT 185	Bypass assembly complete 1/2" return hose (square stock)
	FT 85	Bypass assembly complete, 5/16" return hose (round stock)
18.		Cap screw w/nut, 1/4 x 1-1/4 N.C.
19.		Jam nut, 5/8" (2 used)
20.	FT 54	Plunger, bypass less nuts
21.	FT 53	O ring, bypass
22.	FT 63	Spring, bypass check pin
23.	FT 87	Bypass check pin
24.	FT 184	Bypass cylinder, 1/2" hose (square stock)
	FT 52	Bypass cylinder, 5/16" return hose
Not Shown:		
	FT 72	1/4 x 3 pipe nipple
	FT 139	Indicator rod w/nuts for S. P. baler
	FT 140	Thrust bearing for adjusting rod for S. P. baler
	FT 138	Adjusting rod assembly for S. P. baler



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	FT537	Pump and tank assembly complete $\frac{1}{2}$ hose	22.	FT519	Plug
2.	FT536	Tank only for $\frac{1}{2}$ " hose	23.	FT509	Crankshaft bushing, outer
3.	FT101	Sprocket, driven 22T	24.	FT508	Crankshaft bushing, inner
4.	FT532	Tank cover	25.	FT518	Check valve pin (outlet)
5.	FT528	Tank cover gasket	26.	FT517	Check valve pin (intake)
6.	FT523	Freeman pump complete	27.	FT514	Gasket (3 used)
7.	FT534	$\frac{1}{4}$ " nipple 2" long	28.	FT516	Retaining ring bolt (3 used)
8.	FT82	$\frac{1}{4}$ " elbow, 90°	29.	FT505	Piston
9.	FT529	Outlet gasket	30.	FT506	Piston pin
10.	FT533	Washer for FT529	31.	FT510	Anchor pin for FT508 bushing
11.	FT530	Filter assembly	32.	FT511	Anchor pin for FT509 bushing
12.	FT524	Head	33.	FT107	Union swivel
13.	FT525	Crankcase, $\frac{7}{16}$ " tapped hole	34.	FT114	Connecting link, #41
14.	FT521	Gasket, head	35.	FT113	$\frac{1}{2}$ (offset) link, #41
15.	FT527	Pump base gasket	36.	FT157	Sprocket, drive for hydraulic pump
16.	FT515	Head bolt (4 used)	37.	FT535	$\frac{1}{4}$ " nipple 6"
17.	FT520	Lock washer for FT515 (4 used)	38.	FT18	Street elbow
18.	FT504	Retaining ring	39.	FT170	Side outlet elbow
19.	FT503	Crankshaft	40.	FT197	Chain, pump drive, 69P
20.	FT500	Connecting rod		Not Pictured	
21.	FT507	Oil seal (50045S)		FT512	Check ball, (2 used)
				FT513	Spring, check ball, (2 used)

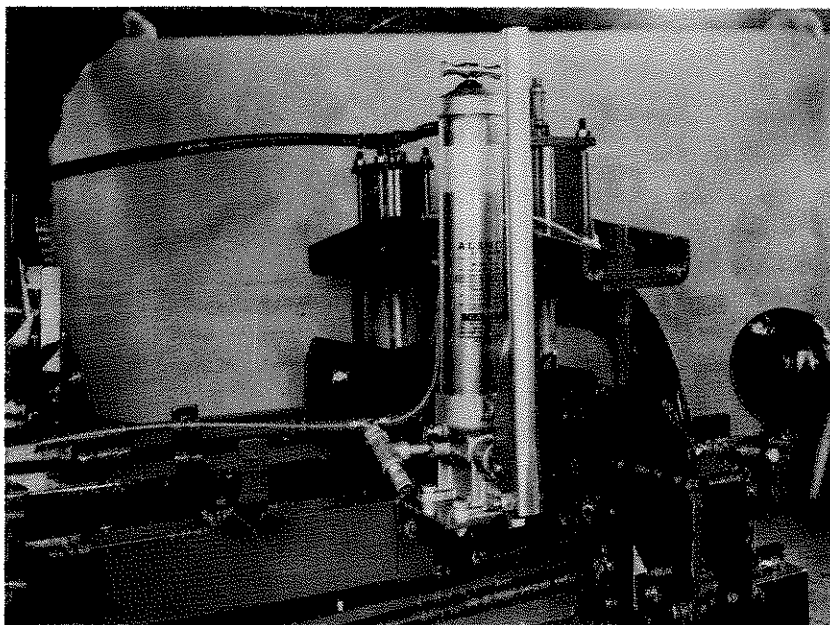


REF. NO.	PART NO.	DESCRIPTION
1.	F 1077	Cap, drive shaft bearing, (closed end - Hub City box)
	F 1409	Cap, drive shaft bearing, (closed end - Freeman Box)
2.	F 1075	Case for gear box (Hub City)
	F 1407	Case for gear box (Freeman)
3.	F 1095	Gasket, for F 1077, F 1076 & 1078 (.005 thick)
	F 1414	Gasket, for F 1077, F 1076 & F 1078 (.010 thick)
	F 1415	Gasket, for F 1077, F 1076 & F 1078 (.015 thick)
	F 1416	Gasket, for F 1077, F 1076 & F 1078 (1/32" thick)
4.	F 1417	Gasket, for F 1409 cap (.005 thick)
	F 1418	Gasket, for F 1409 cap (.010 thick)
	F 1419	Gasket for F 1409 cap (.015 thick)
5.	F 1078	Housing, pinion shaft bearing
6.	F 1109	Pinion and shaft (13-tooth) (Hub City Box only)
	F 1410	Pinion and shaft - 6 pitch (Freeman box only)
7.	F 1601	Shaft, drive
8.	F 1076	Cap, drive shaft brg. (open end)
9.	F 1080	Bevel gear (39-tooth - Hub City box only)
	F 1411	Bevel gear - 6 pitch (Freeman box only)
10.	F 957	Snap ring, 1-3/8"
11.	F 1420	Steel shim (.003 thick)
12.	F 1093	Key, drive shaft and sheave, 5/16" x 5/16" x 2"
13.	F 1087	Snap ring, pinion and drive shaft
14.	F 1084	Bearing cup, pinion and drive shaft (LM48510)
15.	F 1083	Bearing cone, pinion and drive shaft (LM48548)
16.	F 1421	Grease seal for pinion shaft (CR256112)
17.	F 1085	Seal, drive shaft (CR186112)
	F 1412	Gear box complete less sheave



REF. NO.	PART NO.	DESCRIPTION
1.	F 1161	Sheave, PTO single groove (540 RPM)
2.	F 1165	Hub, for F 1161 Sheave
3.	F 956	Bearing, outer (SKF 6211)
4.	F 955	Bearing, inner w/seal (SKF 6211-RS)
5.	F 954	Seal for clutch (CR/28635)
6.	F 961	Snap ring (RR350)
7.	F 952	Cap for F 1165
8.	FT 25	O ring seal
9.	F 958	Drain plug (DP6)
10.	F 951	Hub, for over-running clutch
12.	F 901	Clutch for F 1165 hub
13.	F 960	Thrust washer
14.	F 7373	Bearing assembly swivel bracket
15.	F 962	Snap ring (RR393)
16.	F 7361	Snap ring, external for PTO shaft
17.	F 7366	Drive line slip tube
18.	F 7367	Drive line spline shaft
19.	F 7372	Bearing assembly adjusting bracket
20.	F 7368	Bearing assembly for PTO drive line
	F 7369	Bearing holder
	F 7370	Bearing for holder (8507)
	F 7371	Snap ring for bearing holder
21.	F 1063	Shield for sheave
22.	F 7377	Front "U" joint shield
23.	F 953	Over-running clutch housings for 5 groove sheave

REF. NO.	PART NO.	DESCRIPTION
24.	F 1222	Bracket for F 1221 shield
25.	F 1221	Shield for belt PTO
26.	F 1066	Shield for universal joint
27.	F 1065	Bracket for F 1066 shield, long
28.	F 1064	Bracket for F 1066 shield, short
29.	F 7365	Universal Joint assembly, 1-3/8" x 1-3/8" round bore
30.	F 1105	Yoke assembly, 1-3/8" bore (2 used)
31.	F 7374	Telescoping universal drive line, 1-3/8" spline x 1-3/8" spline
	F 7375	Half drive line w/square tube
	F 7376	Half drive line w/square shaft
32.	F 890	Yoke, 1-3/8" spline (2 used)
	F 1106	Lock pin w/washer
	F 1108	Spring for F 1106 lock pin
33.	F 1103	Yoke and square shaft assembly (welded)
34.	F 1102	Inner shield and bell assembly
35.	F 1101	Outer shield and bell assembly
36.	F 1104	Yoke and tube assembly (welded)
37.	F 7378	Drive line shield
38.	F 7379	Front mounting bracket for drive line shield
39.	F 959	Gasket, drain plug
40.	F 246	Washer, drive shaft end
41.	F 963	Gasket, drive shaft end
42.	F 889	Universal Cross repair kit for F 873, F 1096, F 7365, and F 7374



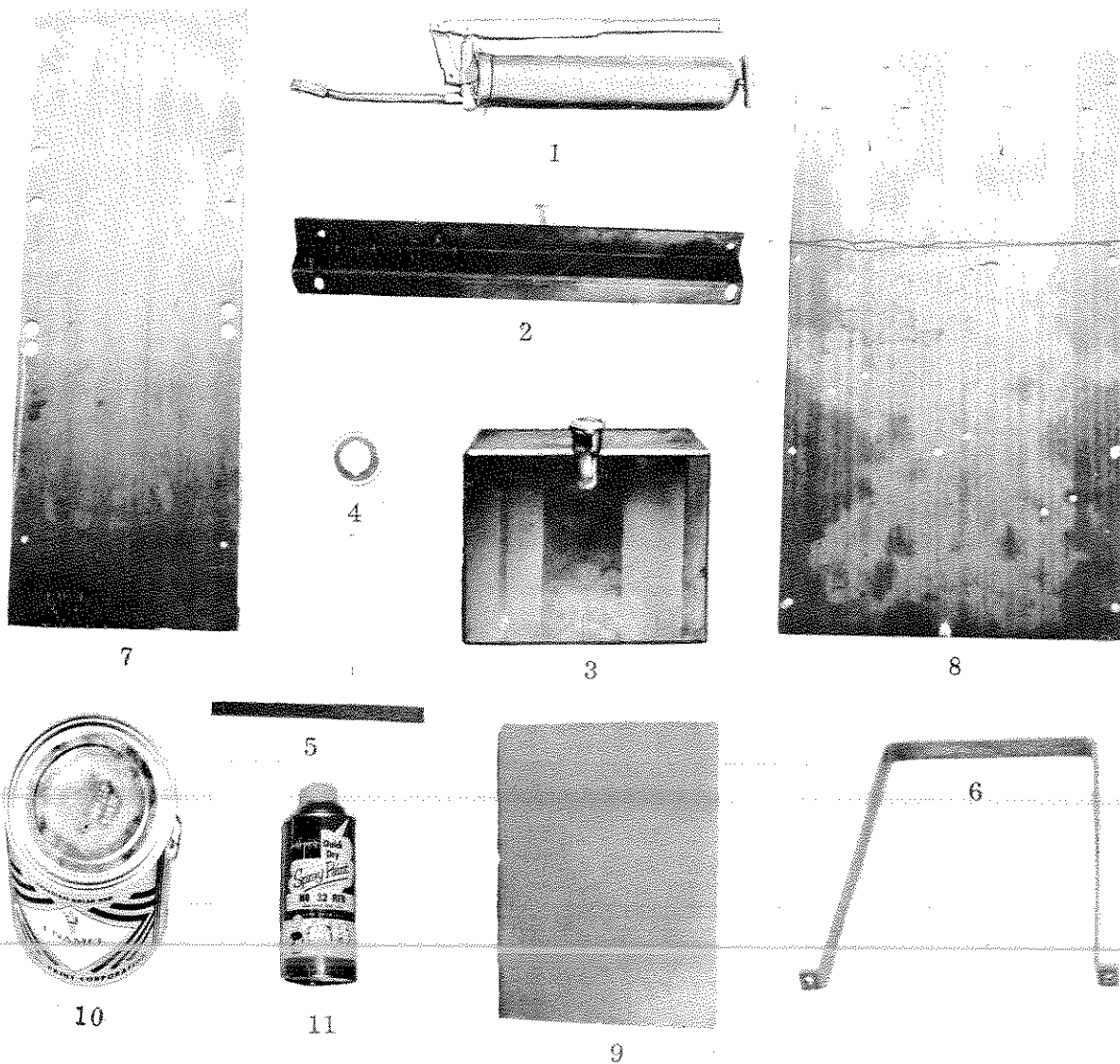
PART NO.	DESCRIPTION
F 7414	Single stroke pump (4055)
F 7396	Mounting bracket for centralized grease pump
F 7397	Sprocket (1/2" bore) for chain divider (2 used)
F 7400	1/8" O.D. Nylon pressure tubing
F 7402	90° terminating valve (381701-9) (3 used)
F 7403	90° elbow valve (381702-9)
F 7405	Straight thru valve (381703-9) (4 used)
F 7406	Tee valve (381704-9)
F 7408	Top 90° elbow valve (381706-9)
F 7409	Top 60° valve (381709-9)
F 7410	Compression nut for 1/8" O.D. tubing (61637) 21 used
F 7411	Compression sleeve for 1/8" O.D. tubing (61636) 21 used
F 7412	90° adapter, 1/4" x 1/8" pipe (51943)
F 7413	Tube clip (17743) (5 used)
F 7415	Indicator w/pin (380630)
F 7416	1/8" x 1-1/2" nipple
F 7417	1/4" x 1/4" x 1/8" tie
F 7418	1/4" x 1/8" bushing
F 777	Adapter 1/4" to 1/8" pipe (51942) (10 used)
F 7479	90° elbow (769FB)
F 7398	1 LB. centralized type ("OOO") grease
F 7401	5 LB. centralized type ("OOO") grease

5/16" x 1" cadmium cap screws w/nuts & lock washer (4 used)

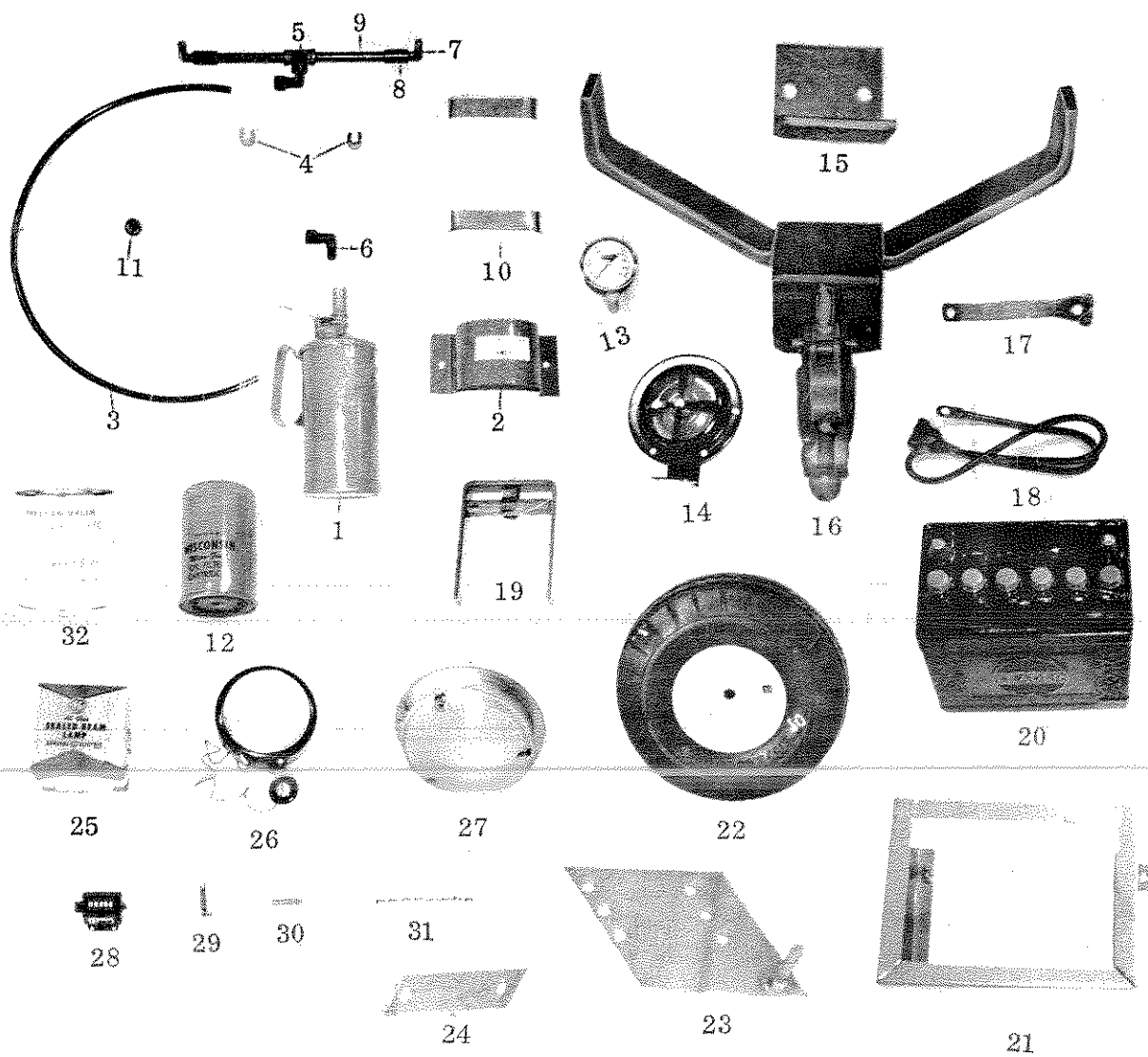
3/8" x 3/4" cadmium cap screws w/lock washers (2 used)

1/2" x 3" N.C. cap screws

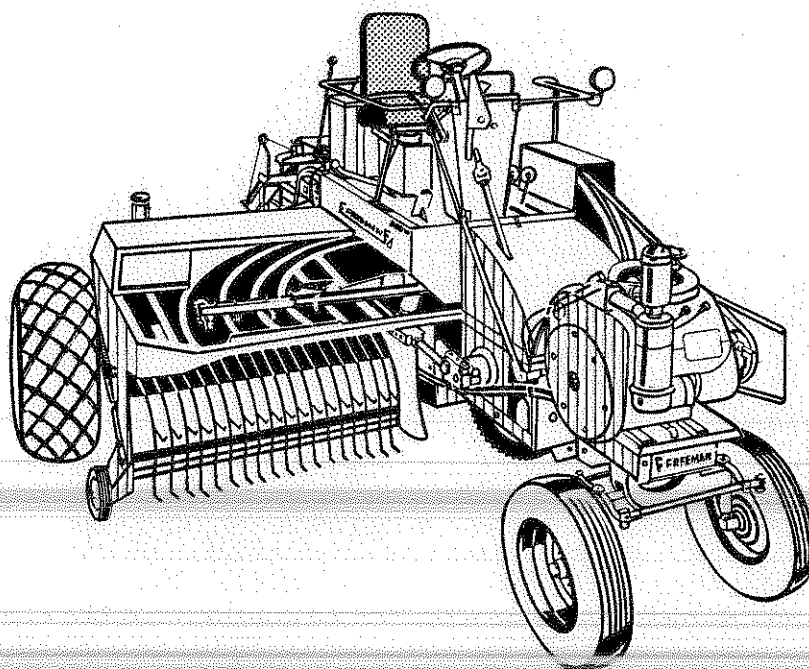
1/2" cadmium flat washers (3 used)



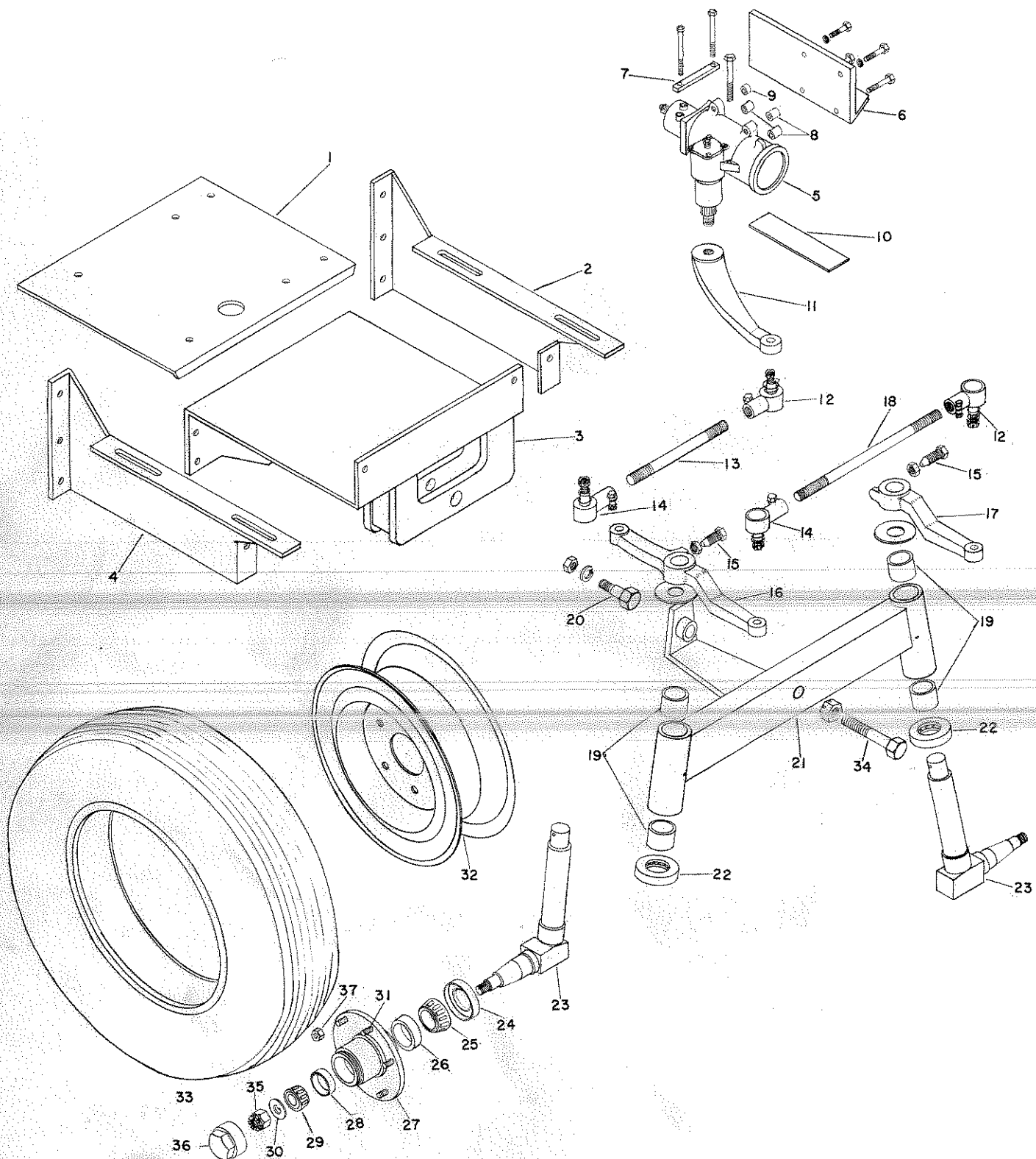
REF. NO.	PART NO.	DESCRIPTION
1.	F 646	Grease gun complete
2.	F 7048	Fuel tank mounting bracket, 23" chamber - 2 used
	F 7212	Fuel tank mounting bracket, 22" chamber - 2 used
	F 7295	Fuel tank mounting bracket, 18" chamber - 2 used
3.	F 7044	Fuel tank w/cap
	F 7045	Fuel tank w/straps and felts
	F 7049	Fuel line only, 62"
4.	F 762	Cap for fuel tank
5.	F 893	Felt for tank straps - set of four
6.	F 7046	Fuel tank straps - 2 used
7.	F 7221	Liner for bale chamber, L. H.
8.	F 7222	Bale chamber bottom, 23" chamber
	F 7223	Bale chamber bottom, 22" chamber
	F 7296	Bale chamber bottom, 18" chamber
9.	F 7220	Liner for bale chamber, R. H.
10.	F 649	Freeman red baler paint, 1 gal.
	F 942	Freeman red baler paint, 1 qt.
	F 1675	Freeman white paint, 1 gal.
	F 1676	Freeman white paint, 1 qt.
11.	F 770	Freeman red paint, spray can
	F 1677	Freeman white paint, spray can



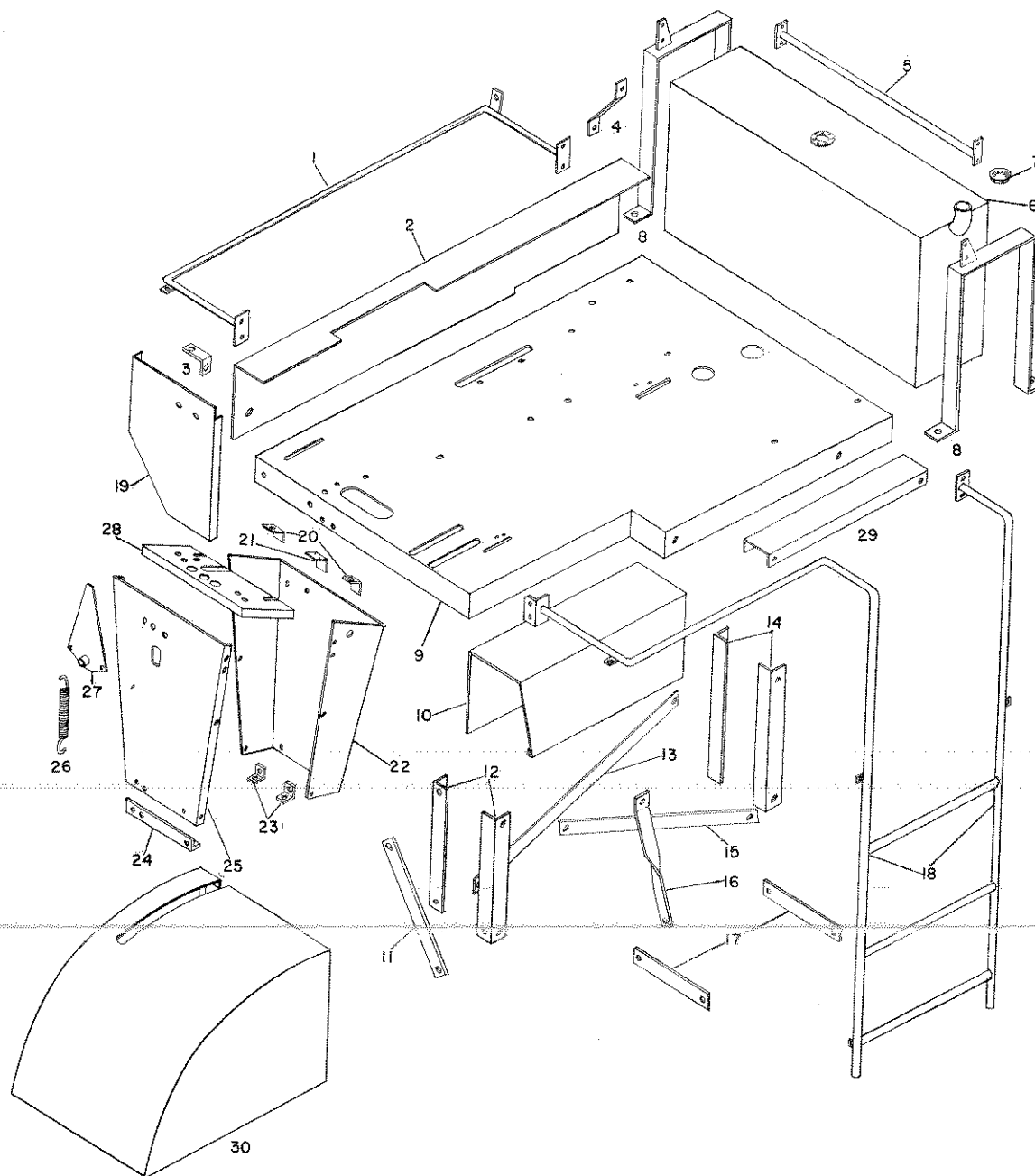
REF. NO.	PART NO.	DESCRIPTION
	F 7617	Bullgear luber kit 300 pull type
	F 7617A	Bullgear luber kit 200 pull type
	F 7617B	Bullgear luber kit 300 S.P.
	F 7617C	Bullgear luber kit 200 S.P.
1.	F 7671	Oil can with pump
2.	F 7672	Oil can bracket
3.	F 7673	Nylon tubing, pull type baler 20"
	F 7674	Nylon tubing S.P. baler 30"
4.	F 7675	#8 adel clamp (2 used)
	F 5264	#6 adel clamp (2 used on S.P.)
5.	FT 74	1/4" Pipe tee
6.	F 7676	90° nylon elbow (2 used)
7.	F 7677	90° brass elbow
8.	F 7678	1/4" pipe coupling
9.	F 7679	1/4" x 4-1/2" pipe nipple 300
	F 7680	1/4" x 2" pipe nipple 200
10.	F 7609	Quickset lubricant 1 qt.
	F 7626	Quickset lubricant 1 gal.
11.	F 7550	Rubber grommet
12.	F 1511	Oil filter cartridge (4 thread base) (VH4D & VG4D)
	F 5922	Oil filter cartridge (V46OD)
13.	F 800	Hydraulic gauge, 2000#
14.	F 1497	Horn, wire alarm 12 volt
15.	F 736	Trailer hitch angle for clevis pins
16.	F 732	Trailer hitch with Holland hitch 200
	F 733	Trailer hitch less Holland hitch w/F736, 200
	F 734	Trailer hitch w/Holland hitch 300
	F 735	Trailer hitch less Holland hitch w/F736, 300
17.	F 7235	Battery cable (ground)
18.	F 621	Battery cable (insulated)
19.	F 4193	Wire splicer complete
20.	F 1499	Battery 12 volt
21.	F 1498	Battery box for 12 volt battery
22.	F 1338	Depth wheel for pickup complete with bracket, tire and tube
	F 1214	Tire 10 x 3:50 x 4
	F 1215	Tube 10 x 3:50
	F 1212	Wheel (C1484-4" x 2-1/2")
	F 1213	Bearing for F-1212 wheel)
23.	F 7501	Depth wheel bracket (adjustable)
24.	F 7502	Shim only for F-7501 bracket
25.	F 5842	Sealed beam unit 12 volt
26.	F 1645	Light, front and center. Sealed beam 12 volt
	F 1644	Light, rear combination sealed beam 12 volt
27.	F 1505	Light, flush mounted 12 volt
28.	F 304	Bale counter (Veeder root)
29.	F 635	Arm w/screw for F 304
30.	F 638	Spring, bale counter
31.	F 637	Chain, bale counter
32.	F 664	Bullgear grease (2 lb. can)
	F 874	Bullgear grease (1 gal. 10 lbs.)



SELF-PROPELLED BALER

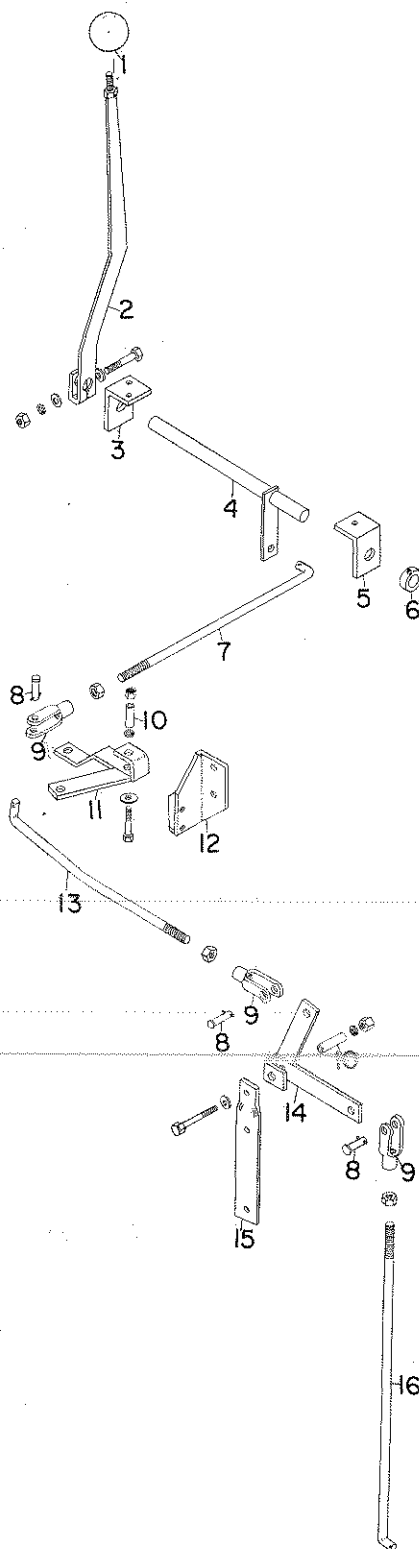
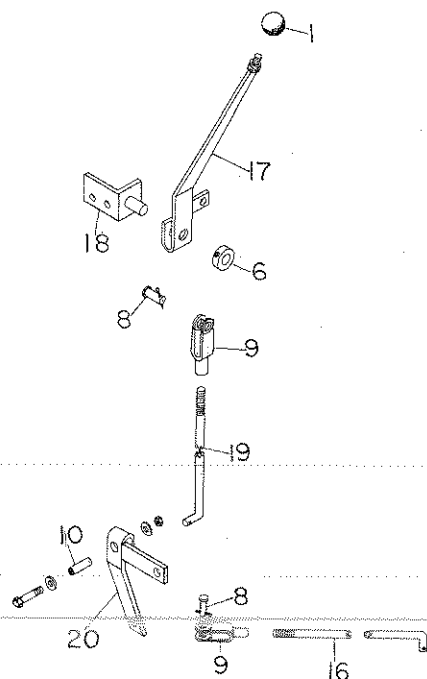


REF. NO.	PART NO.	DESCRIPTION
1.	F 5851	Motor base plate for 200 w/VH4D or VG4D and 300 w/VG4D
2.	F 5663	Motor support L.H. 200 and 300
3.	F 5803	Front axle bottom support plate 200 power steering
	F 5815	Front axle bottom support plate 300 power steering
4.	F 5804	Motor support R.H. 300 VG4D
	F 5714	Motor support R. H. 200 VG4D and VH4D
5.	F 5765	Steering gear assembly (Saginaw 5691178)
6.	F 5630	Mounting angle for F5765 steering assembly
7.	F 5852	Anchor strap for F5765 steering assembly
8.	F 5626	Spacer, steering assembly 1" long (3 used)
9.	F 5627	Spacer, steering assembly 1/2" long (1 used)
10.	F 5853	Spacer plate for F5765 steering assembly
11.	F 5720	Pitman arm 200
	F 5721	Pitman arm 300
12.	F 5007	Tie rod end R.H. thread (2 used)
13.	F 5760	Drag link 200 7"
	F 5009	Drag link 300 10"
14.	F 5006	Tie rod end L.H. thread (2 used)
15.	F 5016	Set screw for steering arm (2 used)
16.	F 5001	Steering arm R.H.
17.	F 5002	Steering arm L.H.
18.	F 5759	Tie rod shaft 19 1/2" 200
	F 5008	Tie rod shaft 25 1/2" 300
19.	F 5854	Spindle bushing 1 3/4" x 2" x 1 1/2" prs, only (2 pr used)
20.	F 5023	Front axle shoulder bolt
21.	F 5780	Front axle for F5767 and 68 spindles 300
	F 5802	Front axle for F5767 and 68 spindles 200
22.	F 5769	Thrust bearing D21 (2 used)
23.	F 5768	Spindle L.H. 1 3/4"
	F 5767	Spindle R.H. 1 3/4"
24.	F 203	Front wheel grease seal (2 used)
25.	F 207	Front wheel bearing (inner) (2 used) #2788
26.	F 340	Cup for F207 bearing (inner) (2 used) #2729
27.	F 364	Front wheel hub for F5145 and F5650 wheels, 6 hole (2 used)
	F 5817	Front wheel hub for F5816 wheel, 5 hole (2 used) #100778
	F 5820	Adapter plate for F5816 wheel (2 used)
28.	F 341	Cup for F208 bearing (outer) (2 used) #1729
29.	F 208	Front wheel bearing (outer) (2 used) #1779
30.	F 884	Spindle washer (2 used)
31.	F 462	Lug bolt for F364 hub (12 used)
	F 5855	Lug bolt for F5817 hub 9/16" x 1 3/4" N.F. HT cap screw (10 used)
32.	F 5145	Wheel, front 6 hole (regular)
	F 5650	Wheel, front 6 hole (flotation)
	F 5816	Wheel, front 5 hole (9:00 x 10 tire)
33.	F 5039	Tire, front 6:70 x 15 - 6 ply (reg. and flotation)
	F 5040	Tube for front tire 6:70 x 15 (regular)
	F 215	Tube for front tire 7:50 x 16 (flotation)
	F 5818	Tire, front 9:00 x 10 - 10 ply (special rib)
	F 5819	Tube for front tire 9:00 x 10 (Imp.)
34.	F 5578	Front axle pivot bolt w/castillated nut 1" x 5" NC-CS
35.	F 934	Nut for F5767 and F5768 spindle (2 used)
36.	F 210	Hub cap (2 used)
37.	F 214	Lug nut (12 used) #15085



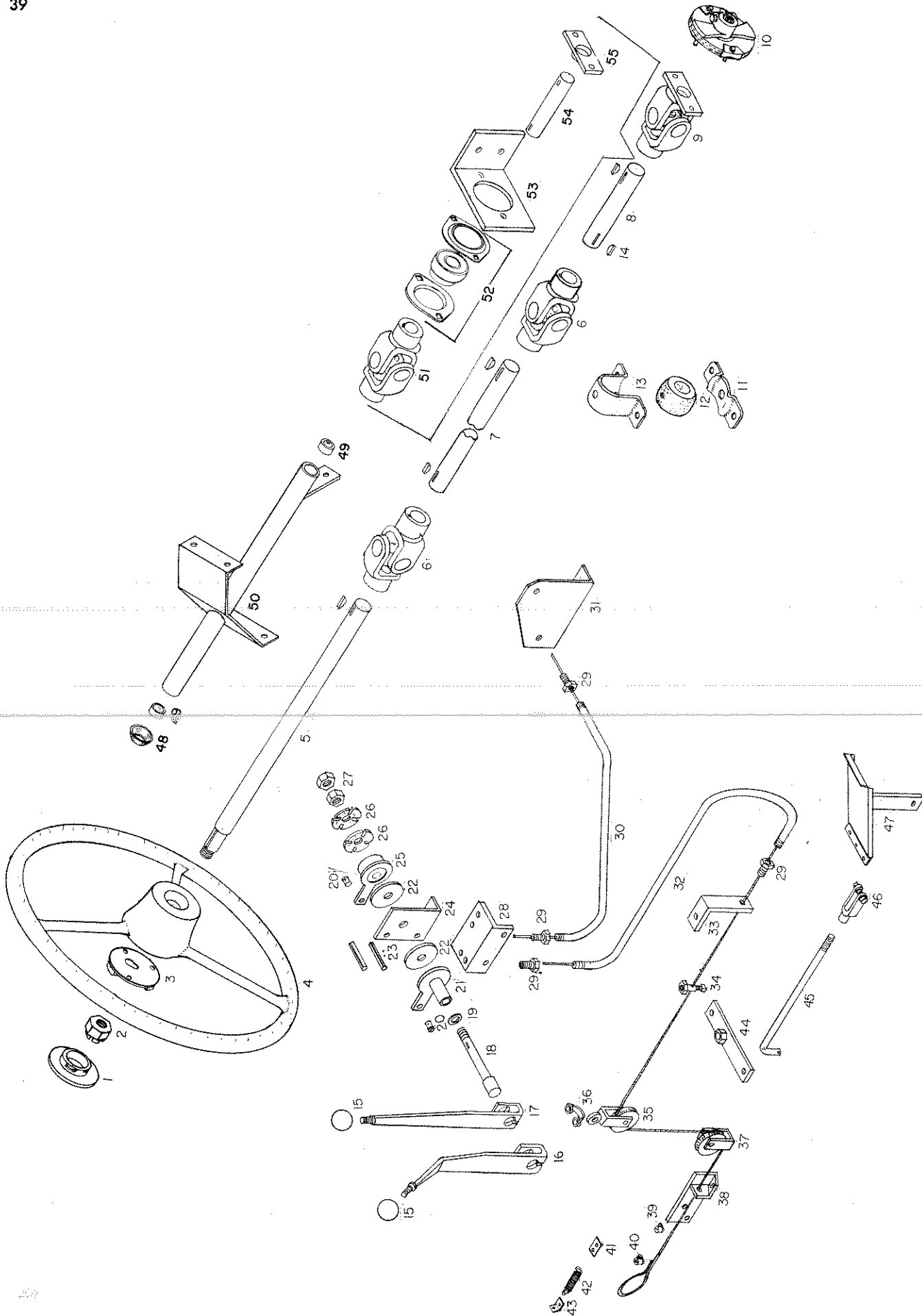
REF. NO.	PART NO.	DESCRIPTION
1.	F 5494	Guard Rail R.H.
2.	F 5748	Gear shift shield
3.	F 5773	Gear shift shield bracket, forward
4.	F 5774	Gear shift shield bracket, rear
5.	F 5495	Guard rail, rear
6.	F 5256	Gas tank
7.	F 762	Gas tank cap
8.	F 5255	Gas tank strap (2 used)
9.	F 5731	Control deck, 200 only
	F 5732	Control deck, 300 only
10.	F 5745	Flywheel deck shield
11.	F 5481	Front control deck cross brace, 200
	F 5480	Front control deck cross brace, 300
12.	F 5755	Control deck leg, front (2 used)
13.	F 5871	Control deck brace R.H.
14.	F 5289	Control deck leg, rear (2 used)
15.	F 5482	Control deck brace L.H.
16.	F 5475	Upper ladder brace 200
	F 5474	Upper ladder brace 300
17.	F 5477	Lower ladder brace (2 used)

REF. NO.	PART NO.	DESCRIPTION
18.	F 5872	Ladder and guard rail complete 200
	F 5873	Ladder and guard rail complete 300
19.	F 5753	End shield for F5748
20.	F 5071	Choke pad (2 used)
21.	F 5649	Instrument panel plate for steering gear slot
22.	F 5133	Instrument tower
23.	F 5493	Instrument tower front mounting angles (2 used)
24.	F 5698	Instrument tower rear mounting angles
25.	F 5134	Instrument tower cover
26.	F 268	Spring, indicator
27.	F 5570	Indicator
28.	F 5254	Instrument panel
29.	F 5244	Top step 200
	F 5142	Top step 300
30.	F 5746	Bull gear shield 200
	F 5747	Bull gear shield 300

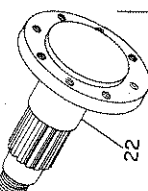
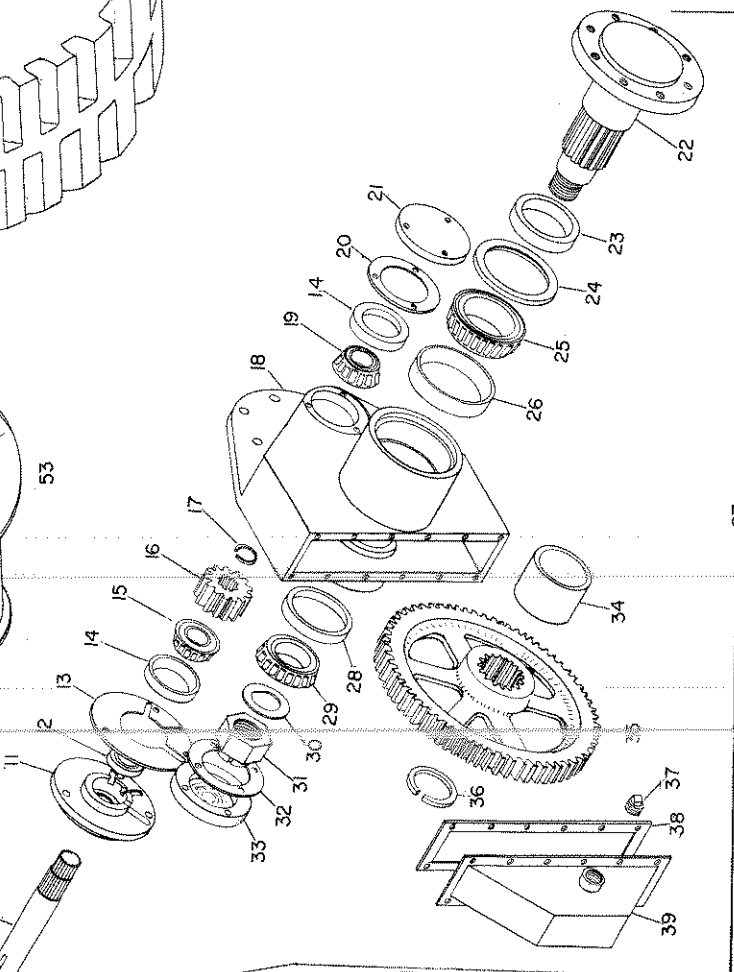
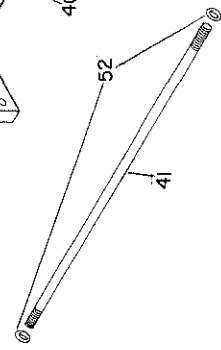
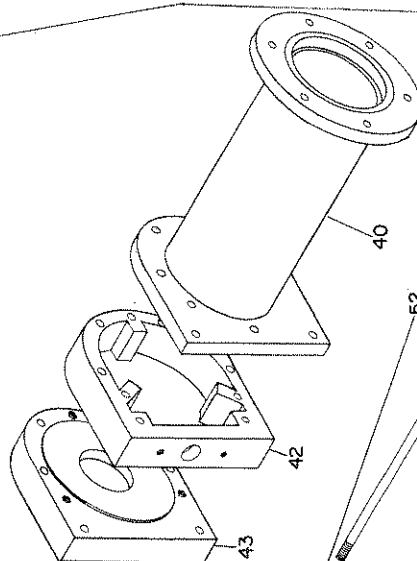
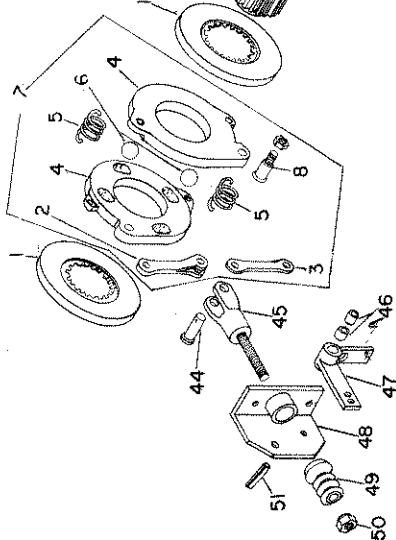
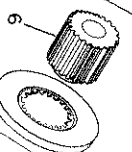
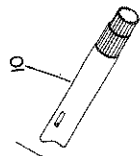
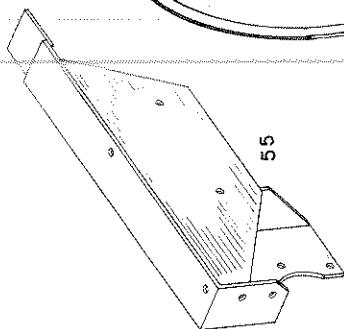
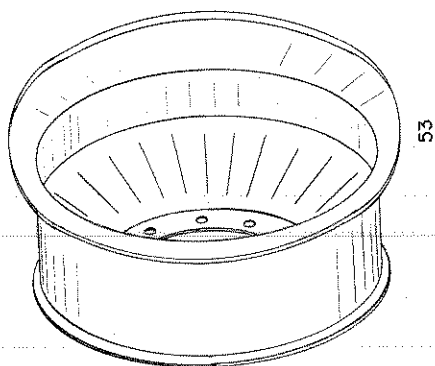
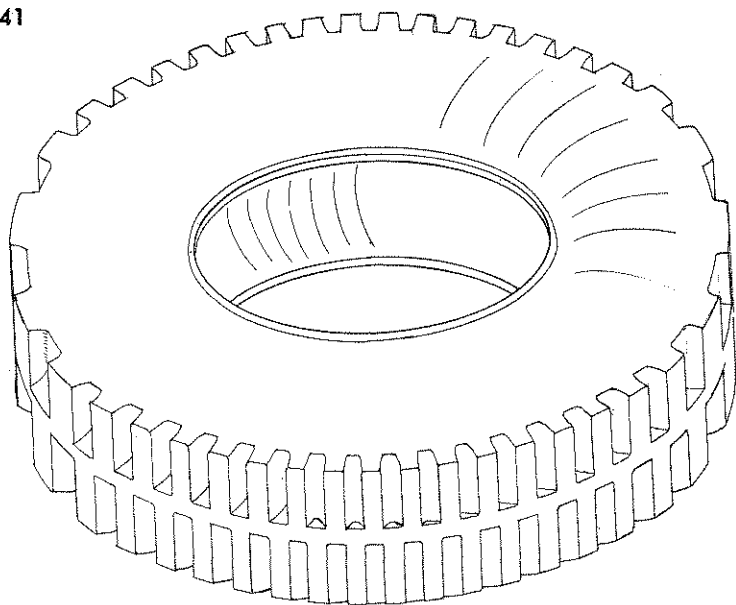


REF. NO.	PART NO.	DESCRIPTION
1.	F 5055	Gear shift, clutches and tension control knob
2.	F 5672	Traction clutch lever 3/8" x 2-1/2" N.F. cap screw
3.	F 5675	Traction clutch counter shaft bearing L. H.
4.	F 5671	Traction clutch counter shaft
5.	F 5674	Traction clutch counter shaft bearing R.H.
6.	F 172	Set collar 3/4"
7.	F 5170	Traction clutch rod, front 16"
8.	F 5049	Clevis pin 1/2" for clutch rod clevis
9.	F 5048	Clevis, 1/2" for clutch rod
10.	F 5162	Bushing for F 5172, F 5173 and F 5580 3/8" x 2-1/4" N.C. cap screw (3 used)

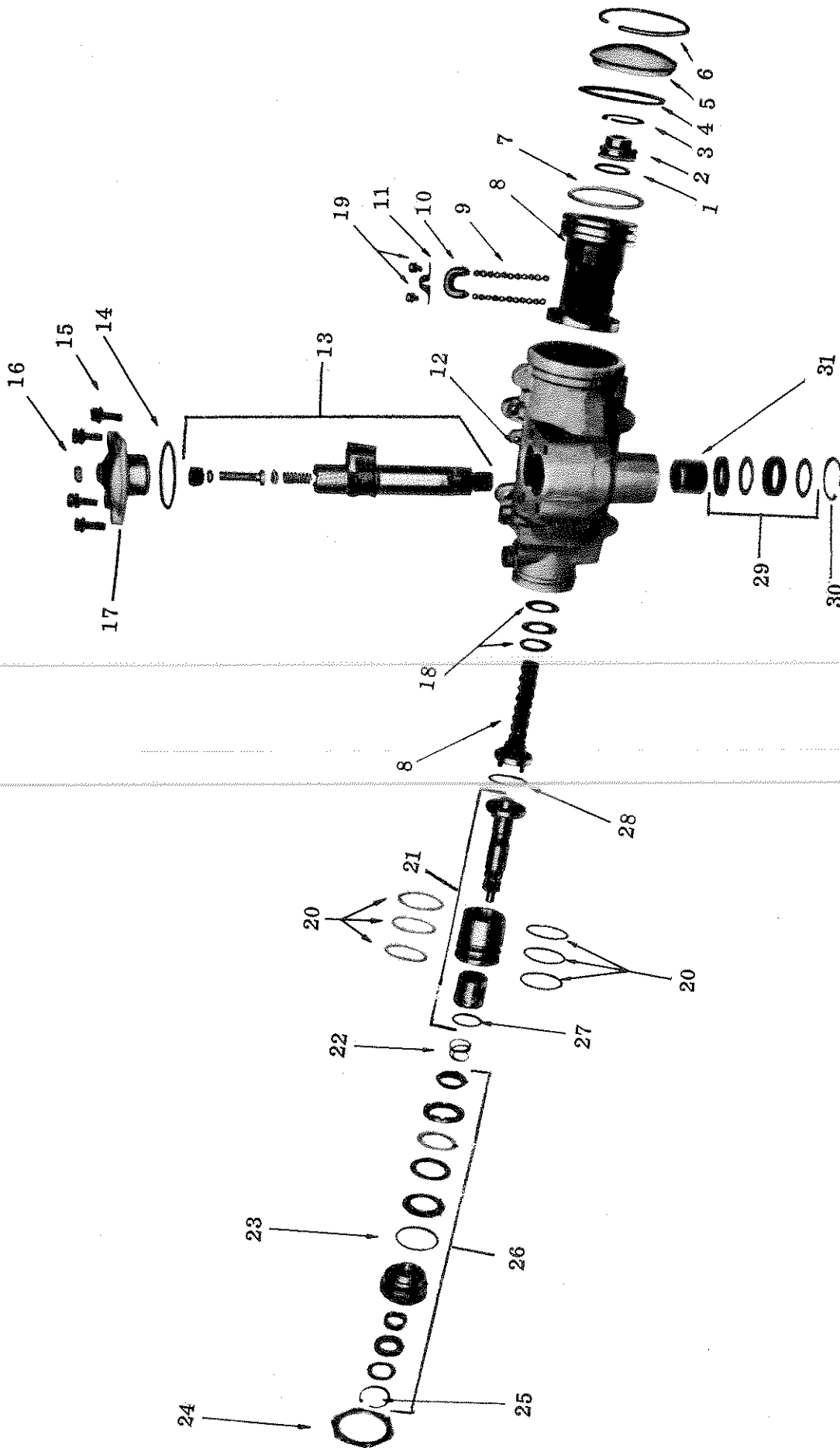
REF. NO.	PART NO.	DESCRIPTION
11.	F 5172	Traction clutch deck bell crank
12.	F 5174	Traction clutch deck bell crank mounting bracket
13.	F 5849	Traction clutch rod center 16"
14.	F 5173	Traction clutch rear bell crank
15.	F 5730	Traction clutch rear bell crank mounting bracket
16.	F 5171	Traction clutch rod rear and 300 baler front clutch rod 24"
	F 5169	Front clutch rod 200 baler 18"
17.	F 5580	Front clutch lever
18.	F 5673	Front motor clutch lever mounting bracket
19.	F 5718	Front clutch rod 300 only 33"
	F 5919	Front clutch rod 200 only 31"



REF. NO.	PART NO.	DESCRIPTION
1.	F 5031	Steering column cap
2.		Steering column nut 3/4" S.A.E.
3.	F 5032	Steering column cap holder
4.	F 5025	Steering wheel
5.	F 5015	Top steering shaft
6.	F 5012	Universal joint for steering shaft 1" x 1" (2 used)
7.	F 5764	Center steering shaft, 200 only, 1" x 37"
	F 5838	Center steering shaft, 300-16" x 23" chambers only 1"x 39"
	F 5864	Center steering shaft, 300-17" x 22" chambers only 1" x 40"
8.	F 5013	Bottom steering shaft, 300 chambers only 1" x 8-1/2"
	F 5865	Bottom steering shaft, 200 chambers only 1" x 7-1/2"
9.	F 5859	Universal joint w/connecting bar for 200 only
10.	F 5690884	Flange assembly
	F 5686553	Bolt, flange assembly pinch
11.	F 5019	Base for self-aligning sleeve bearing
12.	F 5018	Self-aligning sleeve bearing
13.	F 5017	Top for self-aligning sleeve bearing
14.	F 5020	Woodruff key 1/4" x 1-1/8" (5 used)
15.	F 5554	Knob (2 used)
16.	F 5552	Rear throttle lever (bent)
17.	F 5553	Front throttle lever (straight)
18.	F 5540	Throttle shaft
19.	F 5542	Thrust washer
20.	F 5545	Swivel fastener (2 used)
21.	F 5541	Front engine throttle disc
22.	F 5546	Friction disc (2 used)
23.	F 5547	Throttle stop roll pin (2 used)
24.	F 5548	Throttle control frame
25.	F 5550	Rear engine throttle disc
26.	F 5551	Conical washer (2 used)
27.		Nut 1/2" N.C.
28.	F 5549	Throttle control mounting bracket
29.	F 5559	Beech nut w/nut & washer (4 used)
30.	F 5601	Front throttle cable assembly, complete
31.	F 5193	Front engine control cable mounting bracket
32.	F 5556	Rear throttle Duraflex conduit, 22"
	F 5561	Cable for conduit, 130"
33.	F 5557	Throttle cable bracket
34.	F 5558	Swivel fastener
35.	F 5179	Pulley w/swivel for throttle cable
36.	F 5180	Clevis for cable pulley
37.	F 5198	Pulley for traction throttle cable
38.	F 5860	Pulley holder and throttle stop
39.	F 5080	Throttle cable stop (brass)
40.	F 5861	Throttle cable clamp
41.	F 5862	Strap, spring to gov. lever
42.	F 81	Gov. anti-surge spring
43.	F 5863	Spring anchor angle
44.	F 5177	Traction throttle wobble arm
	F 5286	Bushing, throttle wobble arm
45.	F 5779	Traction throttle rod
46.	F 5075	Clevis for throttle rod, 5/16"
	F 5076	Clevis pin, 5/16"
47.	F 5577	Traction throttle foot pedal w/hinge
48.	F 5030	Steering column flange
49.	FT-19	Bushing for steering column
50.	F 5029	Steering column w/bushings
51.	F 5011	Universal joint, 1" x 7/8" used on 300 only
52.	F 5881	Bearing complete, 7/8" shaft, 300 only
53.	F 5882	Bracket for F5881 bearing, 300 only
54.	F 5883	Lower steering shaft, 7/8 x 4-3/4, 300 only
55.	F 5615	Coupling to F5688292, 300 only
	F 5565	Dual throttle head assembly



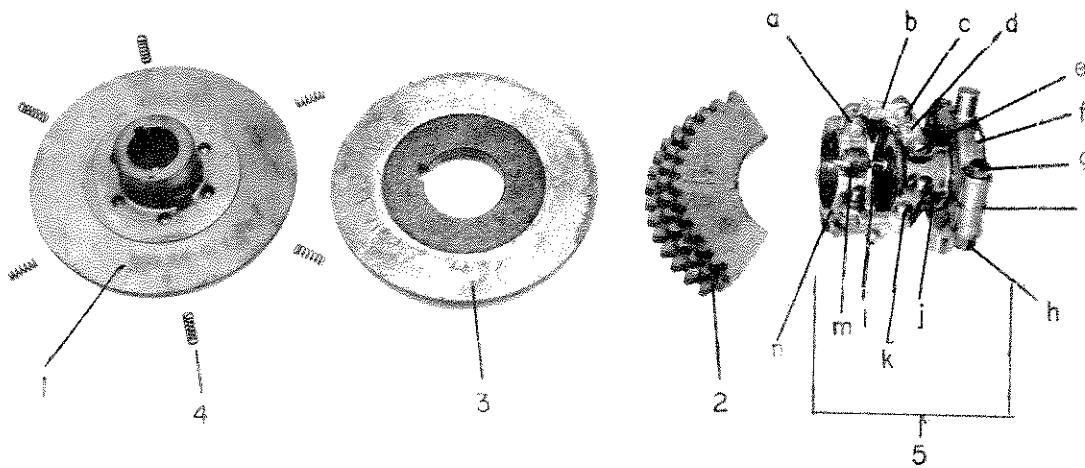
REF. NO.	PART NO.	DESCRIPTION
1.	F 5794	Brake wear disc
2.	F 5899	Yoke link
3.	F 5900	Strap link
4.	F 5898	Brake pressure plate
5.	F 5901	Pressure plate spring
6.	F 5902	Pressure plate ball
7.	F 5903	Pressure plate complete
8.	F 5904	Linkage bolt
9.	F 5795	Brake hub
10.	F 5791	Axle shaft, RH, 28"
	F 5792	Axle shaft, LH, 57-1/4", 2-tie
	F 5793	Axle shaft, LH, 62-1/4", 3-tie
11.	F 5801	Inside pinion bearing retainer
12.	F 5806	Oil seal for axle shaft (13666 C/R)
13.	F 5826	Gasket, inside pinion bearing, 1/64"
14.	F 5891	Cup for F5457 and F5892 bearings (14282)
15.	F 5457	Inner pinion bearing cone (14137A)
16.	F 5452	Final drive pinion
17.	F 5438	Snap ring, pinion bearing
18.	F 5785	Final drive housing, RH and LH
19.	F 5892	Outer axle shaft bearing (14117A)
20.	F 5828	Shim .005 (steel) outside pinion bearing
	F 5829	Shim .007 (steel) outside pinion bearing
	F 5830	Shim .010 (steel) outside pinion bearing
21.	F 5786	Axle drive cover
22.	F 5848	Wheel shaft, 8 hole
	F 5910	Lug bolt, 5/8"
23.	F 5809	Seal ring for F5848 shaft
24.	F 7035	Seal for axle shaft (255883)
25.	F 7033	Outer bearing for axle shaft (33287)
26.	F 7034	Outer bearing cup for F7033 (33462)
27.	F 5782	Final drive housing cpt. RH w/axle & wheel shaft, 200 & 300
	F 5783	Final drive housing cpt. LH w/axle & wheel shaft, 300
	F 5784	Final drive housing cpt. LH w/axle & wheel shaft, 200
28.	F 5446	Cup for inner wheel shaft bearing
29.	F 5445	Inner bearing cone for wheel shaft
30.	F 5893	Wheel shaft washer
31.	F 5790	Wheel shaft axle nut, 1-1/2" N.F. castellated
32.	F 5827	Wheel shaft bearing cover gasket
33.	F 5788	Wheel shaft cover
34.	F 5808	Spacer for F5763 gear
35.	F 5763	Final drive gear (8620)
36.	F 5840	Snap ring for final drive gear
37.		3/4" pipe plug
38.	F 5831	Gasket, drive gear cover
39.	F 5905	Drive gear cover
40.	F 5796	Axle spacer, 14-3/8" RH, 2 and 3-tie
	F 5797	Axle spacer, 43-5/8" LH, 2-tie
	F 5798	Axle spacer, 48-5/8" LH, 3-tie
41.	F 5810	Bolt, 9/16" x 25"
42.	F 5799	Brake, housing
43.	F 5800	Brake spacer, RH
	F 5890	Brake spacer, LH
44.	F 5076	Clevis pin
45.	F 5894	Brake clevis
46.	F 5813	Bushing for brake lever
47.	F 5812	Brake lever w/bushing
48.	F 5814	Brake lever mount
49.	F 5824	Dust cover for brake rod
50.	F 214	Nut for brake clevis
51.	F 5547	Roll pin, 1/4" x 1"
52.	FT-53	"O" ring
53.	F 5896	Rear wheel, RH (9:00 x 20)
	F 5837	Rear wheel, RH, flotation
	F 5895	Rear wheel, LH (9:00 x 20)
	F 5897	Rear wheel, LH, flotation
54.	F 5268	N.D. Tire, 9:00 x 20
	F 5269	Tube, 9:00 x 20
	F 5270	Flap, 9:00 x 20
	F 5648	Flotation tire, 8-ply, LH (15 x 16A)
	F 5275	Flotation tire, 6-ply, RH (15 x 16A)
	F 5276	Tube, 15 x 16A, flotation
	F 5596	Flap for F5275 and F5648 tires
55.	F 5833	Final drive support plate, RH



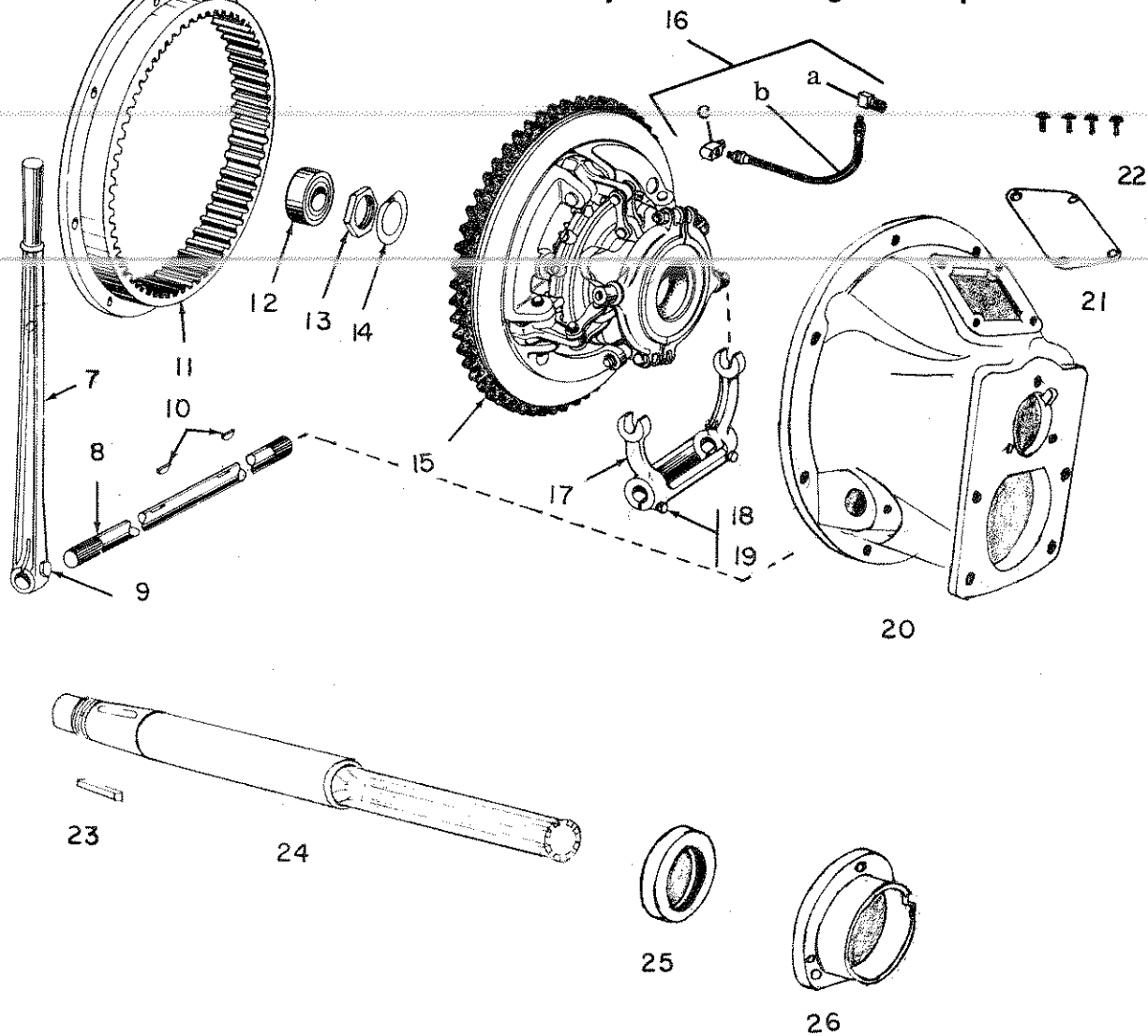
1. F 5686625 O-Ring Seal
2. F 5689695 Plug, rack piston end
4. F 5686577 O-Ring Seal
5. F 5686815 Plug, housing end
6. F 5686814 Ring, end plug retainer
7. F 5687958 Ring, piston
- F 5688034 Seal, piston ring back-up
8. F 5688752 Rack-piston-nut assembly, worm, pin and
9. F 5685706 Recirculating ball kit (.28117 dia.)
- F 5685707 Recirculating ball kit (.28125 dia.)
- F 5685708 Recirculating ball kit (.28133 dia.)
- F 5685709 Recirculating ball kit (.28141 dia.)
- F 5685710 Recirculating ball kit (.28149 dia.)
- F 5685711 Recirculating ball kit (.28157 dia.)
10. F 5688765 Guide, ball return
11. F 5686539 Clamp, return guide
12. F 5689834 Housing assembly
13. F 5687184 Pitman shaft gear service assembly
14. F 5686570 Seal, side cover
15. F 179839 Bolt, side cover (3/8 x 1 NC)
16. F 5685372 Nut, lash adjuster
17. F 5689021 Cover assembly, housing side
18. F 5687186 Lower thrust bearing service kit
19. F 5696151 Screw and Lockwasher assembly
20. F 5687182 Valve ring and back-up seal service kit
21. F 5690033 Pin and valve assembly
22. F 5687252 Spring, spool
23. F 5686527 O-Ring
24. F 5690698 Nut, adjuster plug lock
25. F 5684820 Ring, Upper end plug oil seal retainer
26. F 5686866 Adjuster plug assembly
27. F 5686546 O-Ring
28. F 5686526 O-Ring
29. F 5685355 Pitman shaft seal service kit
30. F 5682898 Ring, retaining (Pitman shaft seal)
31. F 5689836 Bearing, pitman shaft gear
- F 5689698 O-Ring seal service kit
- F 5689697 Master seal service kit
- F 5687185 Upper thrust bearing kit
- F 5687183 Adjuster plug seal service kit
- F 5692895 Complete steering gear assembly

Clutch Assembly, exploded view

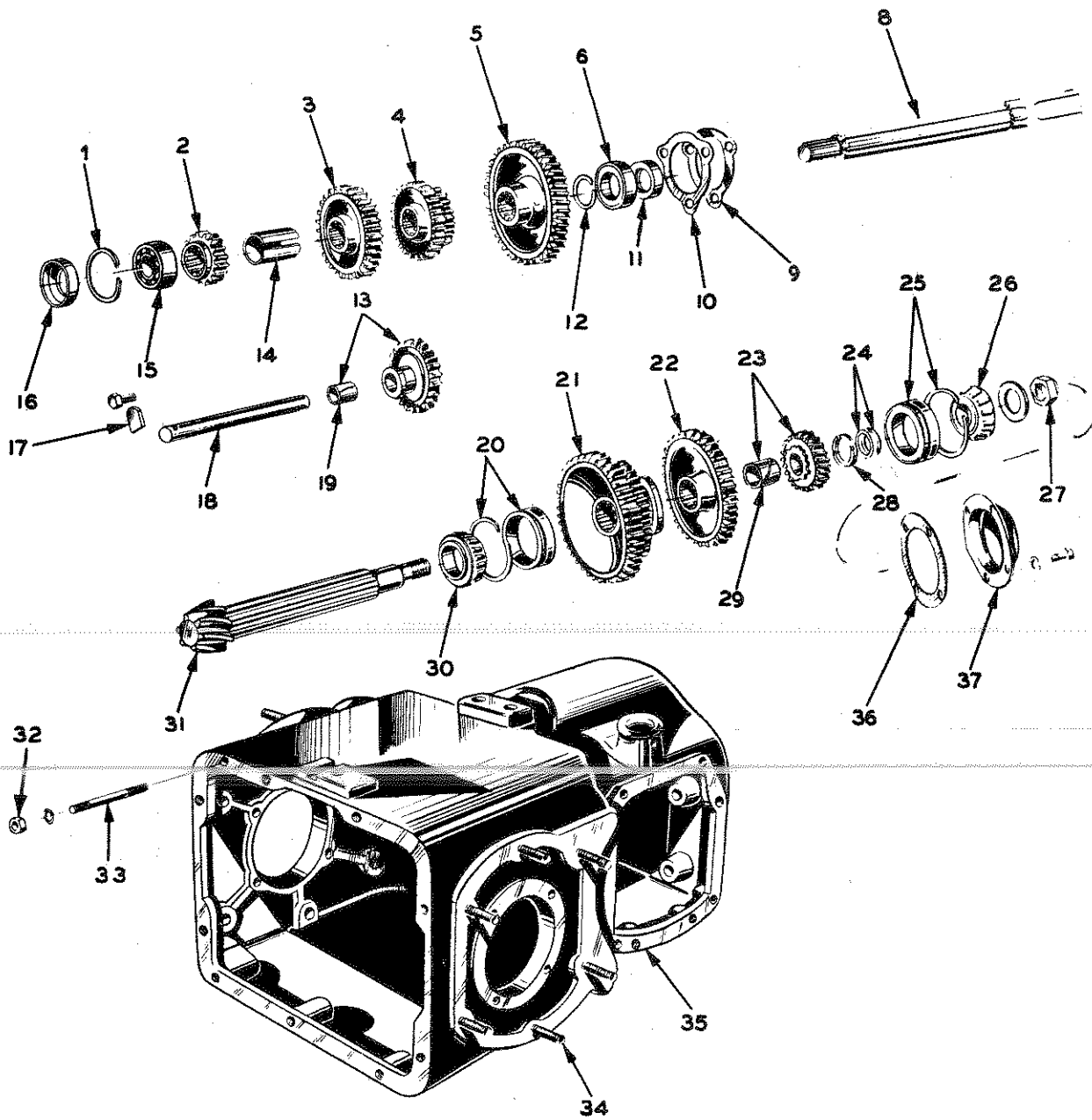
(Item 15)



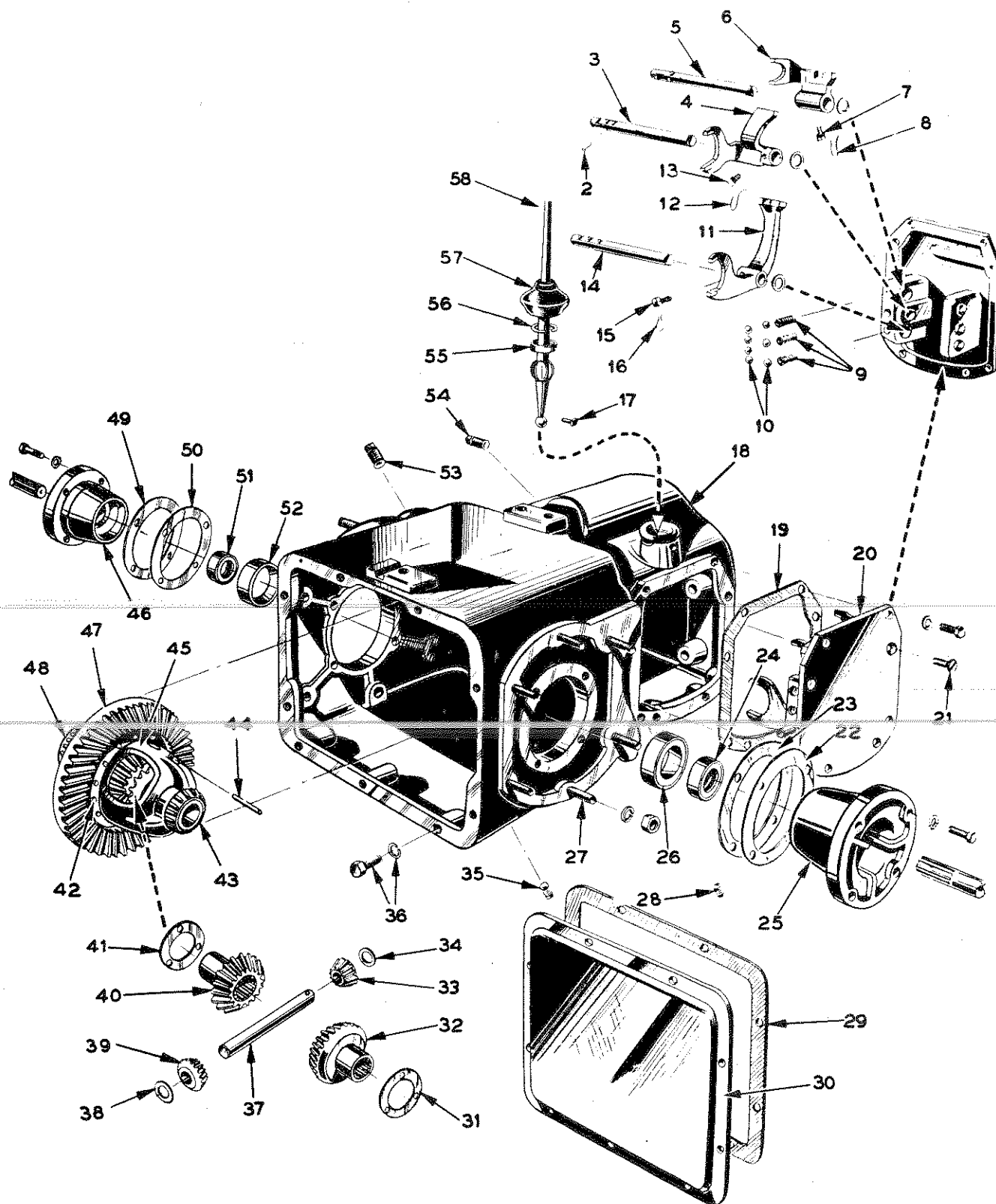
Clutch Assembly, & Housing Group of Parts



REF. NO.	PART NO.	DESCRIPTION
1.	F-5366	Hub and back plate
2.	F-5367	Driving plate (3 pcs.)
3.	F-5369	Floating plate
4.	F-5375	Return spring
5.	F-5377	Sliding sleeve assembly
a.	F-5370	Lever pivot pin
b.	F-5373	Lever
c.	F-5380	Lever link pin
d.	F-5381	Lever link
e.	F-5373	Lever link pin
f.	F-5378	Sleeve collar assembly
g.		Bolt, 3/8" x 2 1/4" N.F. H.T. C.S.
h.		Nut, 3/8", N.F.
i.	F-5385	Shim
j.	F-5379	Sliding sleeve
k.	F-5376	Snap ring
l.	F-5371	Adjusting lock pin
m.	F-5372	Adjusting lock pin spring
n.	F-5368	Adjusting ring
7.	F-5047	Traction clutch arm
8.	F-5390	Operating shaft
9.		Cap screw 1/2" x 1 3/4" N.C. C.S.
10.	F-5389	Woodruff key (#15) 1/4 x 1
11.	F-5361	Drive ring (6661)
12.	F-5287	Pilot bearing housing to convert 57 Lyc. to Wise.
12.	F-5288	Pilot brg. bush. for 57, 15/16" bore
12.	F-5362	Pilot bearing (#308-F) 58-
13.	F-5363	Hub nut for shaft (2727)
14.	F-5364	Lock washer (A1587)
15.	F-5365	Clutch assembly (XA5060-C107) Spec. #13545, 1 3/8" taper
16.	F-5391	Hose assembly
a.	F-5392	Grease fitting
b.	F-5393	Flex hose (A1663)
c.	F-5394	Right angle fitting
17.	F-5386	Throw-out yoke
18.		Cap screw 3/8" x 1 1/4" N.C. C.S.
19.		Lock washer 3/8" spring lock
20.	F-5000	Clutch housing
21.	F-5395	Hand hole plate
22.		5/16" x 1/2" N.C. C.S. w/5/16" split lock washer
23.	F-5398	Key for clutch shaft
24.	F-5399	Clutch and main shaft in transmission
25.	F-5156	Oil seal for F-5399
26.	F-5153	Seal retainer for F-5156

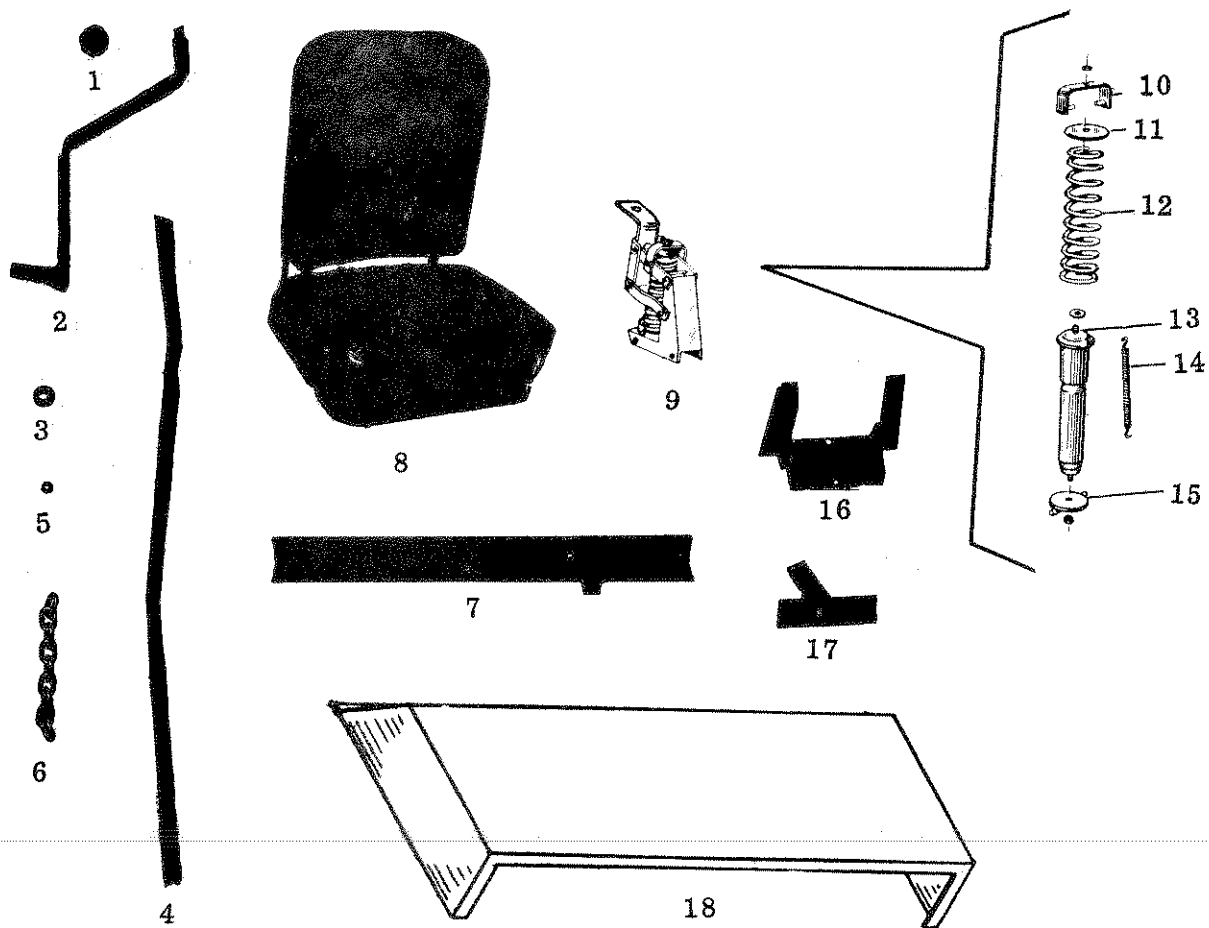


REF. NO.	PART NO.	DESCRIPTION
1.	F 5301	Mainshaft rear bearing snap ring
2.	F 5302	Mainshaft 1st gear
3.	F 5303	Mainshaft 3rd gear
4.	F 5304	Mainshaft 2nd and reverse gear
5.	F 5305	Mainshaft 4th gear
6.	F 5306	Mainshaft front bearing
8.	F 5399	Clutch and main transmission shaft
9.	F 5307	Mainshaft front bearing cap gasket
10.	F 5308	Mainshaft front bearing cap shim (.004) (A.R.)
10A.	F 5309	Mainshaft front bearing cap shim (.007) (A.R.)
10B.	F 5310	Mainshaft front bearing cap shim (.010) (A.R.)
11.	F 5156	Clutch and mainshaft front oil seal
12.	F 5312	Mainshaft locating snap ring
13.	F 5313	Reverse idler gear assembly - includes Item #19
14.	F 5314	Mainshaft 1st and 3rd gear spacer
15.	F 5306	Mainshaft rear bearing
16.	F 5316	Mainshaft rear bearing oil cup
17.	F 5317	Reverse idler lock
18.	F 5318	Reverse idler shaft
19.	F 5319	Reverse idler bear bushing
20.	F 5320	Pinion shaft rear bearing - includes Item #30
21.	F 5321	Pinion shaft 1st and 3rd gear
22.	F 5322	Pinion shaft 2nd and reverse gear
23.	F 5323	Pinion shaft 4th gear assembly - includes Item #29
24.	F 5324	Pinion shaft front bearing shim (.003) (A.R.)
24A	F 5325	Pinion shaft front bearing shim (.005) (A.R.)
24B	F 5326	Pinion shaft front bearing shim (.010) (A.R.)
25.	F 5327	Pinion shaft front bearing - includes Item #26
26.	See Item #25	
27.	F 5329	Pinion shaft front bearing adjusting nut
28.	F 5332	Pinion shaft front bearing spacer
29.	F 5331	Reverse idler gear bushing
30.		See Item #20
31.	F 5330	Pinion shaft - includes Item #47, Page 76
32.		P.T.O. locating stud nut, 3/8" N.F. hex
33.		P.T.O. locating stud, 3/8" x 1 1/2" N.F. N.C. stud
34.		Axle studs, 9/16" x 6" N.C. C.S. w/9/16" spring lock washer (12 used)
35.	F 5858	Transmission case
36.	F 5333	Pinion shaft front bearing cap gasket
37.	F 5334	Pinion shaft front bearing cap
*		P.T.O. locating stud nut spring lock washer, 3/8"
*		Reverse idler shaft lock screw, 3/8" x 5/8" N.C. C.S.
*		Pinion shaft front bearing cap screw, 3/8" x 1" N.C. C.S. (6 used)
*		P.S. front bearing cap screw lock washer, 3/8" spring, (6 used)
N.I.		Reverse idler lock screw lock washer, 3/8" internal star
*		Illustrated, but not numbered
N.I.		Not illustrated
A.R.		As required

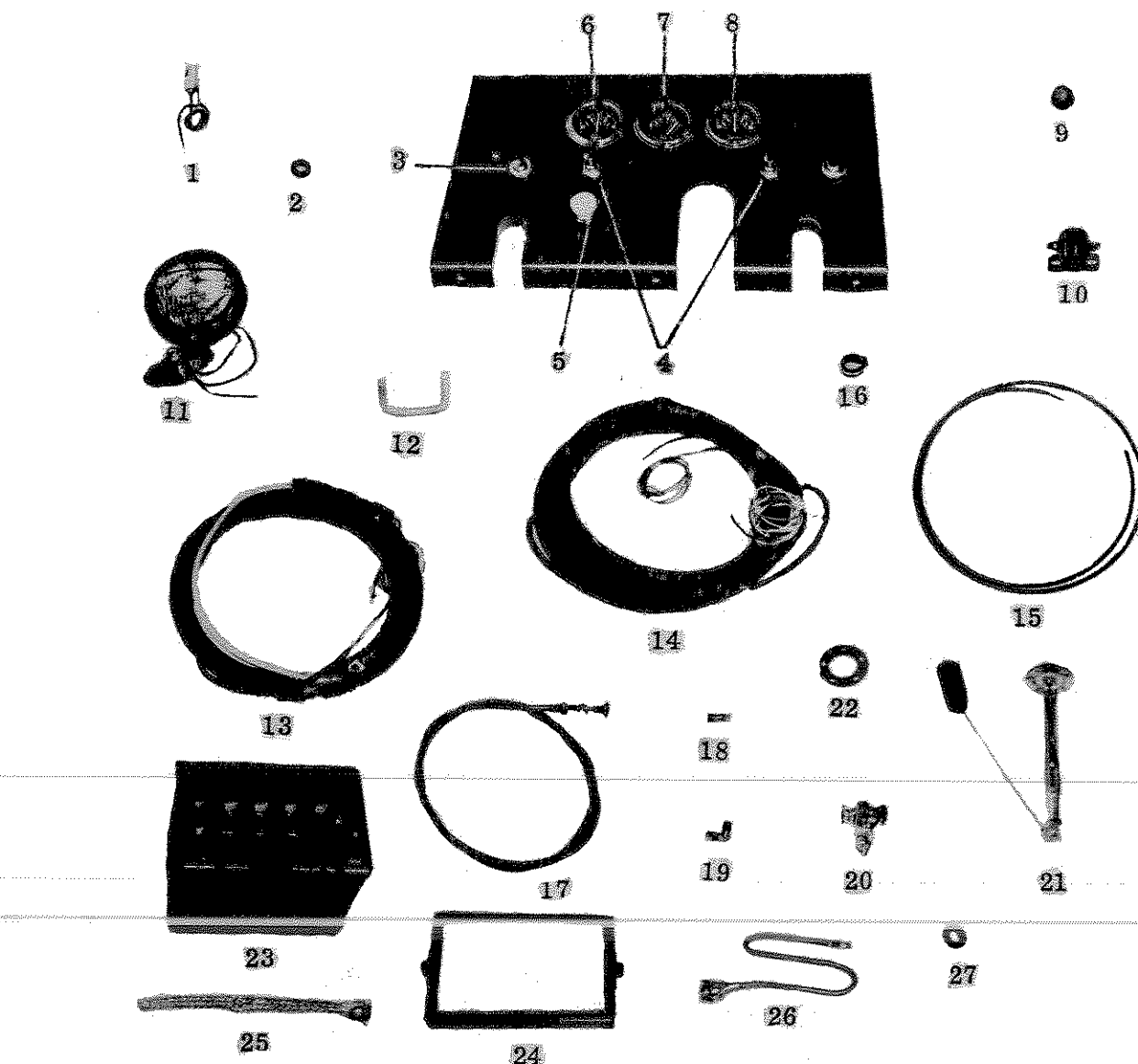


REF. NO.	PART NO.	DESCRIPTION
2	F-5341	Interlock cross pin
3	F-5342	2nd and 4th shift rail
4	F-5343	2nd and 4th shift fork
5	F-5344	Reverse shift rail
6	F-5345	Reverse shift fork
7	F-5346	Shift fork lock screw
8	F-5347	Shift fork lock screw lock wire
9	F-5348	Mesh lock spring
10	F-5349	Mesh lock ball
11	F-5360	1st and 3rd shift fork
12	F-5347	Lock screw lock wire
13	F-5346	Lock screw
14	F-5351	1st and 3rd shift rail
15	F-5346	Lock screw
16	F-5347	Lock wire
17	F-5352	Pivot pin
18	F-5858	Transmission case
19	F-5353	Control cover gasket
20	F-5354	Control cover
21		Control cover screw, 3/8" x 1", F.H. M.B.
22	F-5356	Differential bearing carrier shim (.004)
25	F-5357	Differential bearing carrier shim (.010)
24	F-5358	Differential bearing carrier oil seal
25	F-5359	Differential bearing carrier assembly - includes Item 24
26		Differential bearing cup - See Item #43
27		Axle stud, 9/16" x 6" N.C. C.S. w/9/16" spring lockwasher
28		Drain plug, 1/2" pipe
29	F-5401	P.T.O. housing gasket
30	F-5402	Differential cover plate
31	F-5403	Differential side gear thrust washer
32	F-5404	Differential side gear
33	F-5405	Differential pinion gear
34	F-5406	Differential pinion gear thrust washer
35		Drain plug, 1/2" pipe
36		P.T.O. housing screw and spring lock washer, 3/8" x 1", N.C. C.S. w/3/8" washer (8 used)
37	F-5409	Differential pinion pin
38	F-5406	Differential pinion gear thrust washer
39	F-5405	Differential pinion gear
40	F-5404	Differential side gear
41	F-5403	Differential side gear thrust washer
42	F-5409	Ring gear rivet (12 used)
43	F-5410	Differential bearing (includes Item #26)
44	F-5411	Differential pinion pin lock pin
45	F-5412	Differential case
46	F-5359	Differential bearing carrier assembly (includes Item #51)
47	F-5330	Ring gear (includes Item #31, illustration page 73)
48	F-5410	Differential bearing (includes Item #52)
49	F-5357	Differential bearing carrier shim (.010) (A.R.)
50	F-5356	Differential bearing carrier shim (.004) (2 used)
51	F-5358	Differential bearing carrier oil seal
52		Differential bearing cup (See item #43)
53		Filler plug, 1" pipe
54		Filler plug, 1/2" pipe
55	F-5414	Shift lever pivot washer
56	F-5415	Shift lever pivot washer ring
57	F-5416	Shift lever dust cover
58	F-5417	Shift lever, 3-T
	F-5418	Shift lever, 2-T
*	F-5419	Shift stop washer
*		Control cover screw, 3/8" x 1", N.C. C.S.
*		Control cover screw spring lockwasher, 3/8"
*		Differential bearing carrier screw, 1/2" x 1 1/2" N.C. C.S.
*		Differential bearing carrier screw spring lockwasher, 1/2"
	F-5350	Ring, pinion and differential assembly - (Includes items 31, 32, 33, 34, 37, 38, 39, 40, 41, 42, 44, 45, 47 and item 31 on page 74)

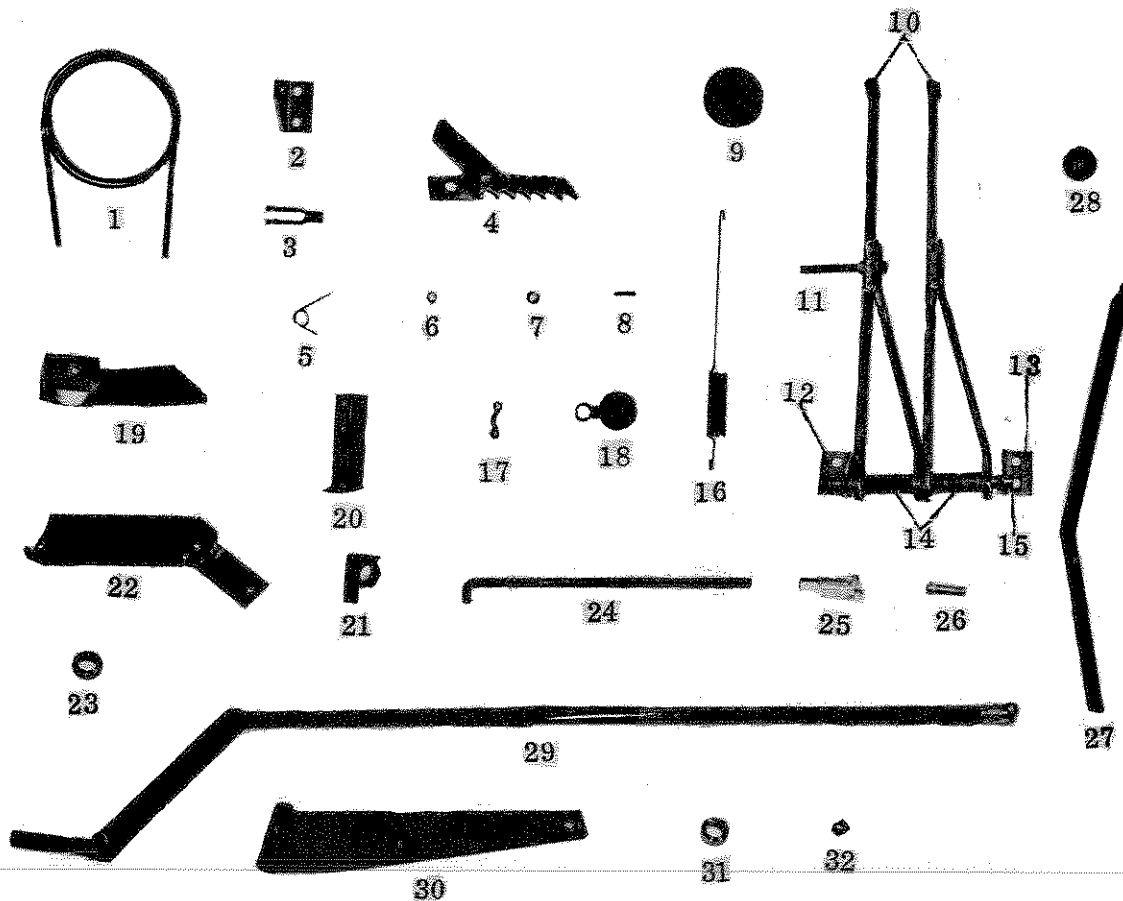
* Illustrated but not numbered



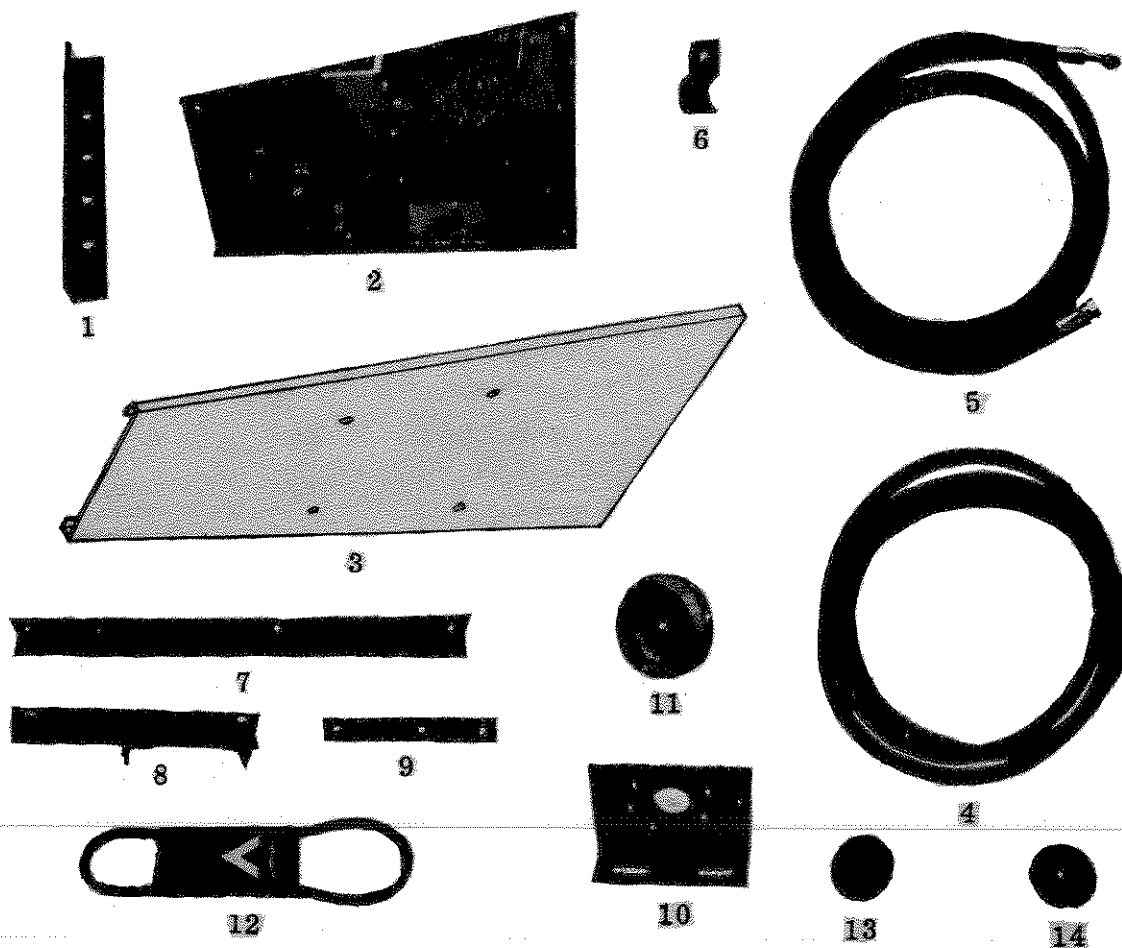
REF. NO.	PART NO.	DESCRIPTION
1.	F 5055	Pickup lift lever knob
2.	F 5740	Pickup lift lever
3.	F 172	Set collar, 3/4"
4.	F 5741	Pickup lift strap
5.	F 5778	Ferrule for pickup lift lever
6.	F 5742	Pickup lift chain
7.	F 5777	Bearing angle bracket for pickup lift lever
8.	F 5918	Seat assembly 65-
	F 5921	Back seat cushion 65-
	F 5920	Bottom seat cushion 65-
	F 5261	Seat frame only
9.	F 5703	Seat spring and hydraulic assembly complete
10.	F 5501	Spring and cylinder adjusting bracket
11.	F 5502	Cup washer for F5705 spring
12.	F 5705	Spring for F5703 seat assembly
13.	F 5866	Hydraulic cylinder for F5703
14.	F 5506	Spring, hold down
15.	F 5505	Plate, bottom pivot
16.	F 5867	Seat bracket
17.	F 5737	Pickup lift bracket
18.	F 5749	Shield over pickup complete
	F 5750	Upright shield for F5749



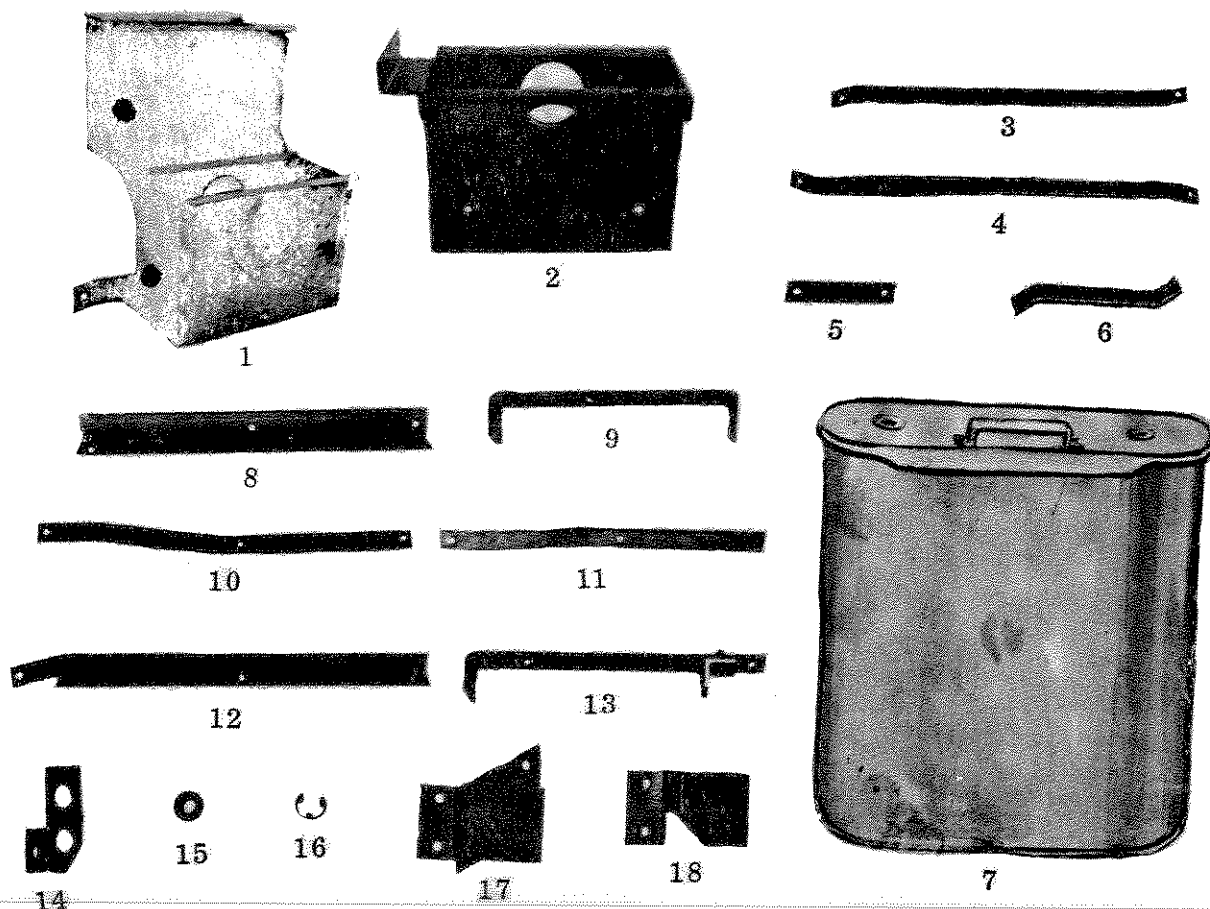
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	F 5234	Instrument panel light socket	16.	F 5264	Hanger clamp, gas line
2.	F 5889	Grommet for light wire, 2 used		F 5265	Hanger clamp, wire harness
3.	F 5237	Starter switch (2 used)	17.	F 5069	Choke, cable complete, rear
4.	F 5235	Ignition switch (2 used)		F 5070	Choke, cable complete, front
5.	F 5877	Light switch	18.	F 5232	Straight fitting for gas line (268P-1/4" x 1/8")
6.	F 5240	Ammeter (2 used)	19.	F 5233	Elbow fitting for gas line (269P-1/4" x 1/8")
7.	F 5847	Fuel gauge indicator, 12V	20.	F 5299	Fuel sediment bowl and shut off valve (2 used)
8.	F 5240	Ammeter (2 used)	21.	F 5846	Fuel gauge, sending unit, 12V
9.	F 5236	Rubber cap for starter switch (2 used)	22.	F 5878	Gasket, sending unit to tank
10.	F 5843	Solenoid, 12V (2 used)	23.	F 1499	Battery, 12V
11.	F 1645	Headlight, sealed beam, 12V (2 used)	24.	F 5499	Battery hold down bracket
	F 5842	Sealed beam unit, 12V (2 used)	25.	F 5869	Battery ground cable, 12V
	F 1644	Rear combination light, 12V	26.	F 5868	Battery cable, insulated, 12V
12.	F 5538	Solenoid cable	27.	F 5239	Grommet, battery cable
13.	F 5727	Wiring harness, front			
14.	F 5728	Wiring harness, rear			
15.	F 5230	Gas line, rear, 63"			
	F 5231	Gas line, front, 116"			



REF. NO.	PART NO.	DESCRIPTION
1.	F 5879	Brake cable, RH, 105"
2.	F 5098	Brake pedal lock bracket
3.	F 5075	Clevis, 5/16 for brake, cable
4.	F 5754	Brake pedal lock
5.	F 5647	Spring for F5754 lock
6.	F 5874	Bushing for F5647 spring
7.	F 5656	Bushing, brake cable lock
8.	F 5657	Pin for F5754 lock
9.	F 5099	Brake pedal pad
10.	F 5733	Brake pedal (2 used)
11.	F 5888	Brake lock pin
12.	F 5736	Brake pedal shaft support, LH
13.	F 5735	Brake pedal shaft support, RH
14.	F 5875	Spacer pipe, brake pedal
15.	F 5606	Brake pedal shaft
16.	F 5707	Brake return spring (2 used)
17.	F 5180	Clevis for cable pulley
18.	F 5179	Cable pulley w/swivel
19.	F 5876	Brake cable sheave and bracket, complete, rear
	F 4067	Roller for F5876 (2 used)
	F 4068	Bushing for F4067 roller
	F 994	Shield for F4067 roller (2 used)
20.	F 5775	Anchor for gear shift lever adj. rod
21.	F 5772	Gear shift rod front bearing
22.	F 5712	Shift bearing bracket
23.	F 5131	Gear shift rod rear bearing
24.	F 5170	Gear shift lever adj. rod, 16"
25.	F 5048	Clevis 1/2"
26.	F 5049	Clevis pin
27.	F 5770	Gear shift lever
28.	F 5055	Gear shift lever knob
29.	F 5771	Gear shift rod
30.	F 5711	Shift bar
31.	F 5121	Set collar 1"
32.	FT-141	Set collar 1/2" (2 used)



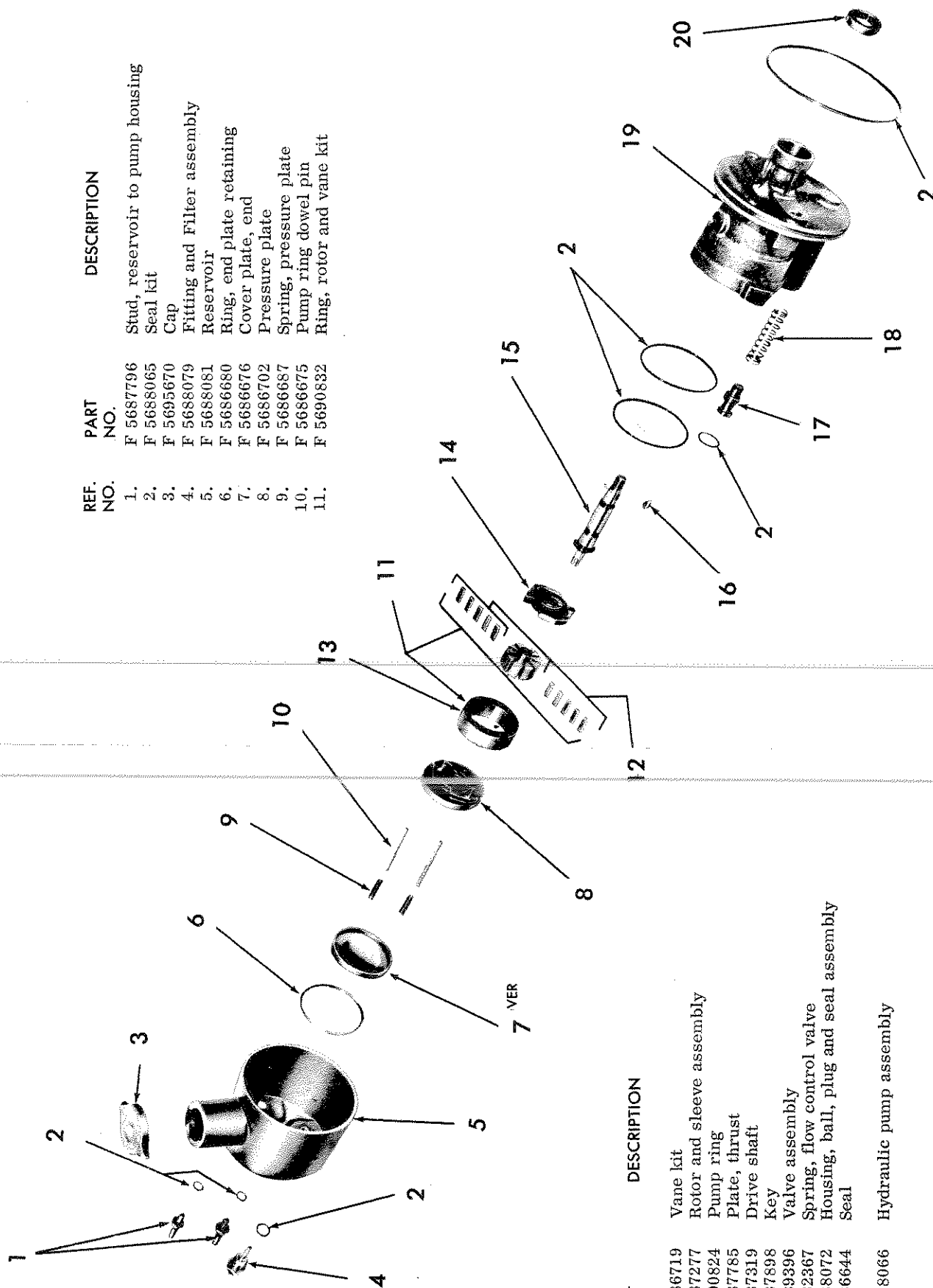
REF. NO.	PART NO.	DESCRIPTION
1.	F 5884	Angle for mounting belt shield bracket
2.	F 5781	Belt shield bracket
3.	F 5138	Belt shield
4.	F 5637	Hose, return 3/8" x 13'
5.	F 5636	Hose, pressure 3/8" x 12'10"
6.	F 5635	Clip for hydraulic hose
7.	F 5632	Support angle for hydraulic pump, RH (VH4D)
	F 5689	Support angle for hydraulic pump, LH (VH4D)
	F 5856	Support angle for hydraulic pump, RH (VG4D)
	F 5885	Support angle for hydraulic pump, LH (VG4D)
8.	F 5634	Generator mounting angle, VH4D
	F 5886	Generator mounting angle, VG4D
9.	F 5633	Strap, hydraulic pump support, VH4D (2 used)
	F 5887	Strap, hydraulic pump support, VG4D (2 used)
10.	F 5631	Mounting bracket for hydraulic pump for F5610 pump
11.	F 5614	Hydraulic pump sheave, driven, 5-1/2" O. D.
12.	F 5625	Belt, hydraulic pump drive (AX-35)
13.	F 5612	Hydraulic pump drive sheave, 3-1/2" O.D., 5/8" bore
14.	F 5613	Generator drive sheave, 3-1/2" O.D., 9/16" bore
	F 5923	Generator drive sheave, 2-1/2" O.D., 9/16" bore
	F 5924	Generator drive belt, S.P. rear engine VG4D only



REF. NO.	PART NO.	DESCRIPTION
1.	F 5665	Double wire box, 200W and 300W
2.	F 5666	Single wire box, 300W
3.	F 5670	Wire box brace, single rear for 300W
4.	F 5667	Wire box brace, single front for 300W
5.	F 5669	Wire box brace, double box upper, 200W and 300W
6.	F 5668	Wire box brace, double box lower, 200W and 300W
7.	F 285	Twine can, 2-tie
	F 399	Twine can, 3-tie
8.	F 5680	Twine can mounting angle, RH, 2-tie
	F 5681	Twine can mounting angle, RH, 3-tie
9.	F 5684	Twine can mounting angle tie strap, rear, 2-tie
	F 5685	Twine can mounting angle tie strap, rear, 3-tie
10.	F 5678	Twine can brace, RH, 2-tie
	F 5679	Twine can brace, RH, 3-tie
11.	F 5676	Twine can brace, LH, 2-tie
	F 5677	Twine can brace, LH, 3-tie
12.	F 5686	Twine can mounting angle, LH, 2-tie
	F 5687	Twine can mounting angle, LH, 3-tie
13.	F 5682	Twine can mounting angle tie strap, front, 2-tie
	F 5683	Twine can mounting angle tie strap, front, 3-tie
14.	F 5870	Wire guide bushing holder
15.	F 856	Bushing, wire guide
16.	F 857	Snap ring for F 856 bushing
17.	F 5532	Lower front wire guide w/roller, LH, 300 only
18.	F 5531	Lower front wire guide w/roller, RH, 300 only

Not shown:

F 5911	4 compartment wire box with braces, dual
F 5912	2 compartment wire box with braces, dual
F 5906	Wire guide bracket with roller, under feeder house, 300W S. P. only



REF. NO.	PART NO.	DESCRIPTION
1.	F 5687796	Stud, reservoir to pump housing
2.	F 5688065	Seal kit
3.	F 5695670	Cap
4.	F 5688079	Fitting and Filter assembly
5.	F 5688081	Reservoir
6.	F 5686680	Ring, end plate retaining
7.	F 5686676	Cover plate, end
8.	F 5686702	Pressure plate
9.	F 5686687	Spring, pressure plate
10.	F 5686675	Pump ring dowel pin
11.	F 5690832	Ring, rotor and vane kit

REF. NO.	PART NO.	DESCRIPTION
12.	F 5686719	Vane kit
13.	F 5687277	Rotor and sleeve assembly
14.	F 5690824	Pump ring
15.	F 5687785	Plate, thrust
16.	F 5687319	Drive shaft
17.	F 5687898	Key
18.	F 5689396	Valve assembly
19.	F 5682367	Spring, flow control valve
20.	F 5688072	Housing, ball, plug and seal assembly
	F 5686644	Seal
	F 5688066	Hydraulic pump assembly

