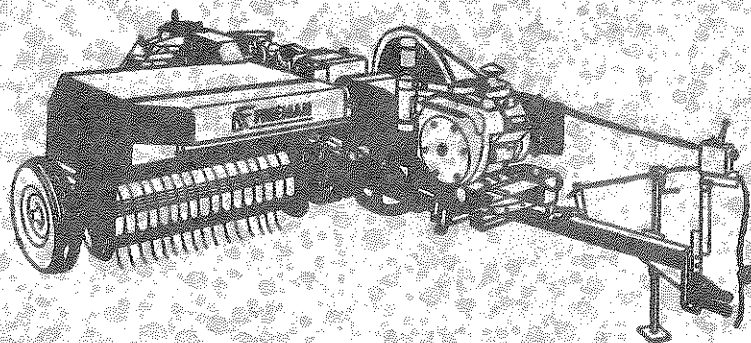


Freeman Automatic Pick-up Baler 1973 PARTS LIST



**PULL TYPE
Model 330**

manufactured and distributed by

J. A. FREEMAN & SON, INC.

PORTLAND, OREGON

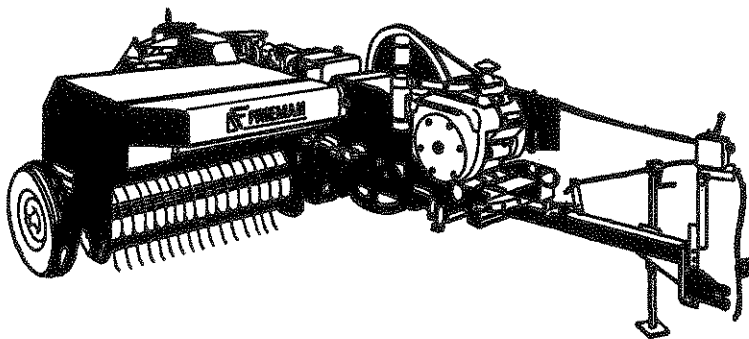
Printed In U.S.A. 6-73

1973

PARTS LIST

for

Model 330



POLICY

1. It is the policy of J. A. Freeman & Son, Inc. to constantly improve its products whenever it is practical to do so.
2. J. A. Freeman & Son, Inc. reserve the right to redesign or change its equipment or component parts thereof without incurring any obligation to install or furnish such changes on equipment previously delivered.
3. Unauthorized changes or additions to equipment manufactured by J. A. Freeman & Son, Inc. relieves the company of further responsibility for warranted operation and breakage replacement.

INSTRUCTIONS FOR ORDERING PARTS

1. Part number and description of part.
 - (a) Parts should NOT be ordered from illustration only.
 - (b) Parts should NOT be ordered from numbers on castings.
2. Order by baler serial number and model.
3. Much delay and confusion can be avoided if parts numbers are arranged in sequence on all orders.
4. State how to ship: whether by truck, stage, mail, rail, express or freight, air express or air freight.
5. Claims for shortage or error in handling of an order for parts must be made upon receipt of goods.
6. Address all orders for parts as follows:

J. A. Freeman & Son, Inc.
Parts Department,
2034 N. W. 27th Avenue,
Portland, Oregon 97210

Place serial number of machine here for your convenience:

Baler Serial No. _____

Motor Serial No. _____

Left and right of machine are understood to mean from a position facing in the direction of baler travel.

Permission must be secured before any parts are returned for credit. When parts are returned, the freight must be prepaid or arrangements made so that they can be brought in by our trucks.

"NOTE"

Parts are identified by reference numbers. See parts list for correct part numbers. DO NOT USE REFERENCE NUMBERS AS PART NUMBERS.

Table of Contents

Drawbar and engine mount	1
Flywheel and pinion shaft assembly	2
Bull gear assembly	3
Plunger connecting rod assembly	4
Plunger assembly	5, 6
Bale chamber	7
Knotter trip assembly	8
Axle assembly	9
Pickup feeder house	10
Pickup cylinder assembly	11
Pickup drive	12
Feed arm drive	13
Feed arm and feed fork	14
Feed arm pivot shaft	15
Knotter brake assembly	16
Wire knotter	17, 18
Wire box and guides	19
Needles and needle yoke	20
Twine knotter, clutch and mounts	21, 22
Twine fingers, guides & box	23
Twine box & twine guides	24
Bale chute and weight indicator	25
Tension control ram assembly	26
Tension control bypass assembly	27
Tension control pump assembly	28
Drawbar and P.T.O. mount	29
P.T.O. clutch	30
P.T.O. Rear drive line	31
P.T.O. front drive line	32
P.T.O. gear box	33
Throttle and tension control stand	34
Fuel tank, battery and lights	35
Automatic Luber	36
Extra Items	37
Multi luber centralized lubrication system	38

INDEX

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
F 7	12	F 761	7	F 1018	34	F 1551	20
F 8A	12	F 765	2	F 1019	34	F 1552	20
F 9A	3	F 770	37	F 1020	34	F 1556	14
F 34	2	F 772	6	F 1025	34	F 1557	14
F 55	4	F 773	6	F 1026	34	F 1559	14
F 72	2	F 774	6	F 1063	30	F 1561	14
F 73	2	F 775	6	F 1076	33	F 1563	14
F 83	12	F 776	6	F 1078	33	F 1568	8
F 96	11	F 777	6,37	F 1083	33	F 1572	8,16,23
F 98	11	F 778	4,6	F 1084	33	F 1574	20
F 99	22	F 779	6	F 1085	33	F 1576	18
F 100	11	F 780	6	F 1087	33	F 1589	7
F 101	11	F 781	6	F 1093	33	F 1601	33
F 122	12	F 800	37	F 1095	33	F 1603	14
F 126	12	F 817	2	F 1106	32	F 1605	1
F 129	12	F 822	14	F 1107	32	F 1607	1
F 172	17, 20	F 837	7	F 1108	32	F 1608	8
F 183	1, 29	F 840	12	F 1129	34	F 1609	6
F 188	7	F 853	10	F 1130	34	F 1611	20
F 212	9	F 856	19,20,24	F 1131	34	F 1613	2
F 213	9	F 857	19,20,24	F 1132	2	F 1614	2
F 215	9	F 862	35	F 1134	4	F 1617	8
F 220	7	F 874	37	F 1189	14	F 1618	8
F 221	2	F 878	1	F 1193	14	F 1619	8
F 225	3	F 883	7	F 1195	14	F 1620	18, 22
F 226	3	F 886	2	F 1221	30	F 1622	18, 22
F 227	6	F 889	31, 32	F 1222	30	F 1623	18, 22
F 246	7,16,18	F 890	32	F 1226	11	F 1629	6
F 268	25	F 891	31	F 1267	3	F 1632	8
F 278	8	F 892	31	F 1392	7	F 1633	18, 22
F 281	14	F 893	35	F 1407	33	F 1636	6
F 298	6	F 942	37	F 1409	33	F 1638	25
F 299	6	F 946	19	F 1410	33	F 1639	25
F 304	37	F 967	2	F 1411	33	F 1643	14
F 312	3	F 967A	2	F 1412	30, 33	F 1658	34
F 318	12	F 967B	2	F 1414	33	F 1661	3, 15
F 440	1, 7	F 979	6	F 1415	33	F 1662	7
	8,18,29	F 985	25	F 1416	33	F 1675	37
F 452	23	F 986	6	F 1417	33	F 1676	37
F 497	7	F 987	25	F 1418	33	F 1677	37
F 498	2	F 988	25	F 1419	33	F 1680	22
F 525	24	F 990	25	F 1420	33	F 1686	8
F 600	7, 9	F 993	25	F 1421	33	F 1687	8
F 635	37	F 994	25	F 1433	34	F 1688	35
F 636	37	F 995	25	F 1441	4,6,36	F 1689	35
F 637	37	F 997	25	F 1451	34	F 1691	35
F 638	37	F 998	25	F 1452	34	F 1697	37
F 649	37	F 999	25	F 1497	35	F 1699	37
F 657	22	F 1002	34	F 1499	35	F 1701	20
F 658	22	F 1003	34	F 1505	35	F 1702	20
F 659	22	F 1004	34	F 1511	37	F 1720	33
F 664	37	F 1005	34	F 1512	6	F 1721	2
F 698	2	F 1006	34	F 1513	8	F 1728	31
F 734	37	F 1007	34	F 1514	8	F 1736	35
F 735	37	F 1008	34	F 1515	8	F 1760	38
F 736	37	F 1011	34	F 1517	8,20,23	F 1761	38
F 751	6	F 1012	34	F 1531	8	F 1762	38
F 753	3	F 1013	34	F 1537	6	F 1763	38
F 755	18, 22	F 1014	34	F 1548	20	F 1764	38
F 759	7	F 1015	34	F 1549	20	F 1765	38
F 760	7	F 1017	34	F 1550	20	F 1766	38

INDEX

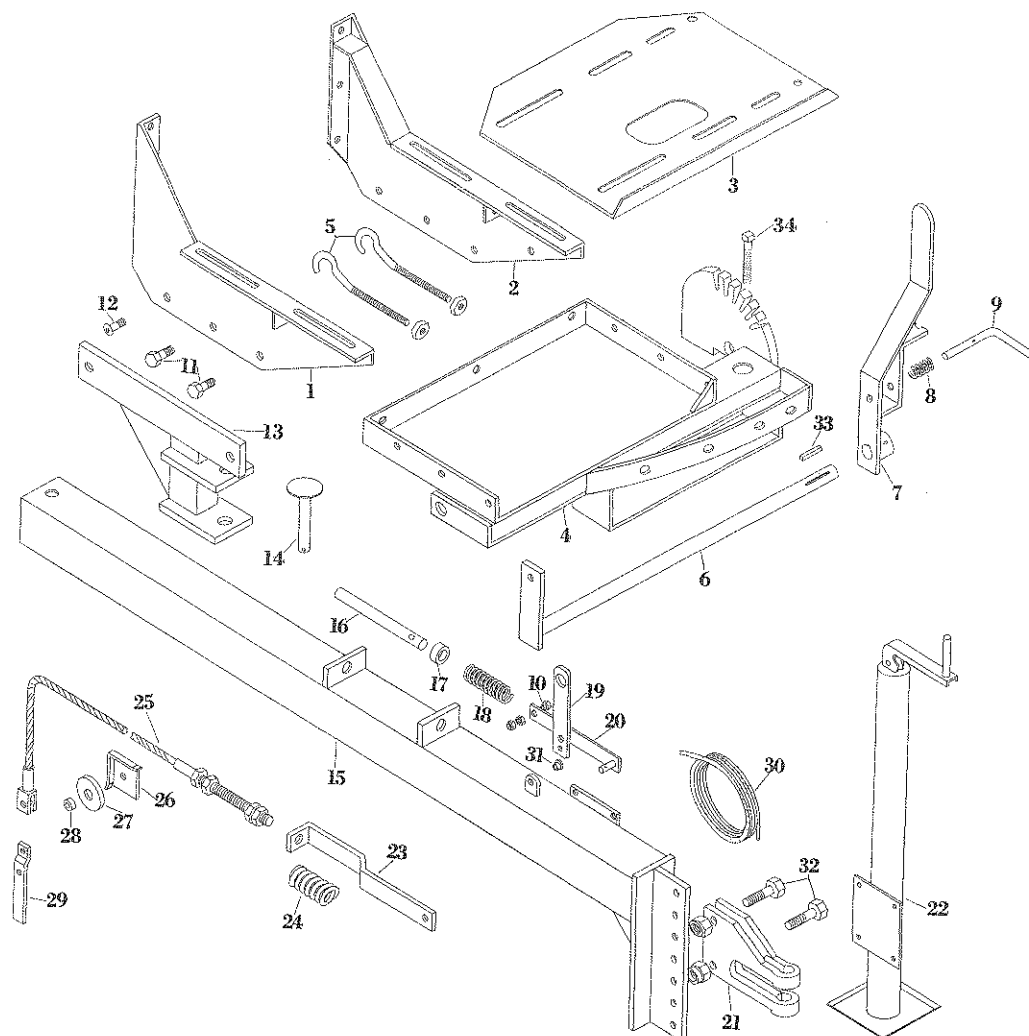
Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
F 1767	38	F 4016	20	F 7032	3	F 7236	25
F 1768	38	F 4024	17	F 7033	3	F 7239	3, 14
F 1769	38	F 4030	18	F 7034	3	F 7247	18
F 1770	38	F 4046	17	F 7035	3	F 7248	17
F 1771	38	F 4050	14	F 7036	3	F 7257	18
F 1772	38	F 4067	19, 25	F 7037	3	F 7275	14
F 1773	38	F 4068	19, 25	F 7038	3	F 7276	14
F 1774	38	F 4104	22	F 7039	3	F 7283	1, 29
F 1776	38	F 4115	18, 22	F 7040	3	F 7299	10
F 1777	35	F 4133	18, 22	F 7046	35	F 7312	17
F 1778	33	F 4134	18, 22	F 7049	35	F 7313	17
F 1779	33	F 4135	18, 22	F 7055	7	F 7318	17
F 1780	30, 33	F 4136	18, 22	F 7062	17	F 7329	17
F 1782	38	F 4137	18	F 7063	12, 18, 22	F 7330	17
F 1783	38	F 4138	18	F 7064	17	F 7337	2
F 1784	38	F 4150	20	F 7065	17	F 7345	18
F 1790	30	F 4159	18, 22	F 7069	18	F 7346	18
F 1791	30	F 4160	18, 22	F 7072	18	F 7349	18
F 1792	30	F 4161	18, 22	F 7075	17	F 7354	3
F 1793	30	F 4163	19	F 7076	17, 18	F 7355	11
F 1794	30	F 4190	19	F 7077	17	F 7356	11
F 1795	30	F 4191	19	F 7078	17	F 7358	3
F 1796	30	F 4193	37	F 7079	17	F 7363	29
F 1797	30	F 4203	19	F 7081	17	F 7382	11
F 1798	30	F 4204	19	F 7084	17	F 7391	37
F 1799	30	F 4205	19	F 7085	17	F 7394	10
F 1800	30	F 4210	19	F 7086	17	F 7397	7
F 1801	31	F 4222	19	F 7087	17	F 7400	36
F 1802	31	F 4224	19	F 7089	17	F 7418	4
F 1803	31	F 4225	19	F 7127	10	F 7430	1
F 1804	31	F 4228	19	F 7142	10	F 7431	18
F 1805	31	F 5080	34	F 7143	10	F 7432	18
F 1806	31	F 5159	19	F 7145	10	F 7437	2
F 1807	31	F 5232	35	F 7146	11	F 7438	3
F 1808	31	F 5233	35	F 7148	11	F 7439	6
F 1809	31	F 5499	35	F 7149	11	F 7448	16
F 1810	31	F 5545	34	F 7151	11	F 7449	16
F 1811	31	F 5554	34	F 7152	10	F 7450	16
F 1812	32	F 5559	34	F 7154	11	F 7451	16
F 1813	31	F 5842	35	F 7156	11	F 7452	16
F 1814	31	F 5922	37	F 7157	10	F 7453	16
F 1815	31	F 5941	35	F 7158	10	F 7454	16
F 1816	31	F 6126	35	F 7159	10	F 7456	18
F 1817	31	F 6127	35	F 7160	10	F 7461	18
F 1818	31	F 6267	36	F 7164	10	F 7462	3
F 1819	31	F 6268	36	F 7166	10	F 7463	3
F 1820	31	F 6317	19, 24	F 7176	11	F 7472	10
F 1821	31	F 6318	19, 24	F 7177	11	F 7482	10
F 1822	31	F 7000	2	F 7180	11	F 7488	2
F 1823	32	F 7001	1	F 7186	11	F 7507	7
F 1824	32	F 7002	1, 29	F 7187	11	F 7515	19
F 1825	32	F 7003	1, 29	F 7190	11	F 7517	10
F 1826	32	F 7004	1, 29	F 7193	11	F 7519	18, 22
F 1827	32	F 7005	1, 29	F 7194	1, 11, 29	F 7521	20
F 1828	32	F 7006	1, 29	F 7213	29	F 7522	20
F 1831	29	F 7007	1, 29	F 7227	8, 17	F 7523	20
F 1833	29	F 7010	1, 29	F 7228	35	F 7524	20
F 1834	29	F 7014	2	F 7230	19	F 7526	20
F 1835	29	F 7015	2	F 7231	19	F 7527	20
F 4014	19, 20	F 7016	2	F 7232	19	F 7528	16
F 4015	19, 20	F 7031	3			F 7529	14

INDEX

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
F 7532	14	F 7655	25	F 7868	22	F 7991	9
F 7533	14	F 7656	25	F 7869	22	F 7992	9
F 7534	14	F 7657	25	F 7870	22	F 7993	9
F 7535	12	F 7658	25	F 7871	22	F 7994	9
F 7537	1	F 7659	25	F 7872	22	F 7995	9
F 7538	1, 29	F 7661	25	F 7873	22	F 7996	9
F 7539	1	F 7671	37	F 7874	22	F 7997	9
F 7540	1	F 7673	37	F 7875	22	F 7998	9
F 7541	1, 24	F 7676	37	F 7876	22	F 7999	9
F 7543	4	F 7677	37	F 7882	22	F 8000	9
F 7545	4	F 7682	29	F 7883	22	F 8001	9
F 7546	12	F 7699	2	F 7884	22	F 8002	9
F 7547	20	F 7704	2	F 7889	24	F 8003	9
F 7552	20	F 7705	19	F 7890	24	F 8004	9
F 7554	20	F 7707	1	F 7891	24	F 8005	9
F 7555	19, 24	F 7713	10	F 7892	22	F 8006	9
F 7556	19, 24	F 7714	10	F 7893	22	F 8007	9
F 7557	19	F 7721	37	F 7898	24	F 8008	9
F 7559	16	F 7722	37	F 7903	20	F 8009	9
F 7560	16	F 7723	37	F 7904	16, 22	F 8010	9
F 7561	16	F 7725	29	F 7911	7	F 8011	9
F 7565	1, 29	F 7727	37	F 7914	4	F 8012	9
F 7566	1, 29	F 7729	37	F 7916	4	F 8013	9
F 7567	1, 29	F 7730	11	F 7917	4	F 8014	9
F 7568	20	F 7731	11	F 7927	24	F 8015	9
F 7569	20	F 7732	11	F 7928	24	F 8016	9
F 7570	18	F 7734	11	F 7929	24	F 8018	9
F 7571	18	F 7735	6, 37	F 7930	24	F 8019	9
F 7572	11	F 7737	2	F 7931	24	F 8020	9
F 7573	11	F 7741	11	F 7932	24	F 8021	9
F 7579	10	F 7742	35	F 7933	24	F 8022	8
F 7585	16	F 7743	35	F 7934	24	F 8023	8
F 7586	16	F 7750	9	F 7935	24	F 8028	9
F 7587	16	F 7756	9	F 7936	24	F 8029	9
F 7588	20	F 7757	9	F 7937	24	F 8030	9
F 7590	1, 29	F 7758	9	F 7938	24	F 8031	22
F 7597	11	F 7760	11	F 7940	22	F 8032	22
F 7598	11	F 7762	6	F 7942	22	F 8049	22
F 7599	11	F 7763	6	F 7943	22	F 8050	22
F 7600	25	F 7764	6	F 7947	22	F 8051	22
F 7604	14	F 7765	6	F 7948	22	F 8052	22
F 7605	14	F 7766	6	F 7949	22	F 8053	22
F 7606	14	F 7767	6	F 7953	22	F 8054	22
F 7607	14	F 7792	17	F 7958	23	F 8055	4
F 7608	19	F 7793	17	F 7959	23	F 8056	6
F 7609	37	F 7794	17	F 7966	14	F 8057	6
F 7610	14	F 7795	1, 29	F 7967	14	F 8058	6
F 7617	37	F 7796	17	F 7968	14	F 8059	35
F 7624	25	F 7799	1	F 7969	14	F 8060	35
F 7626	37	F 7800	1	F 7970	14	F 8061	35
F 7635	10	F 7812	6	F 7971	14	F 8062	35
F 7637	19	F 7825	6	F 7972	20	F 8063	35
F 7638	19	F 7826	6	F 7973	20, 24	F 8064	24
F 7639	19	F 7827	7	F 7976	22	F 8067	35
F 7640	19	F 7828	7	F 7977	22	F 8068	22
F 7641	19	F 7845	20	F 7978	22	F 8069	22
F 7642	19	F 7848	29	F 7980	18	F 8070	22
F 7643	19	F 7849	29	F 7985	24	F 8071	22
F 7644	19	F 7859	22	F 7986	22	F 8072	9
F 7645	19	F 7860	22	F 7987	18, 22	F 8075	4
F 7651	4	F 7861	22	F 7988	22	F 8076	4
F 7652	20	F 7862	22	F 7989	9	F 8077	4
F 7654	10	F 7867	22	F 7990	9	F 8078	4

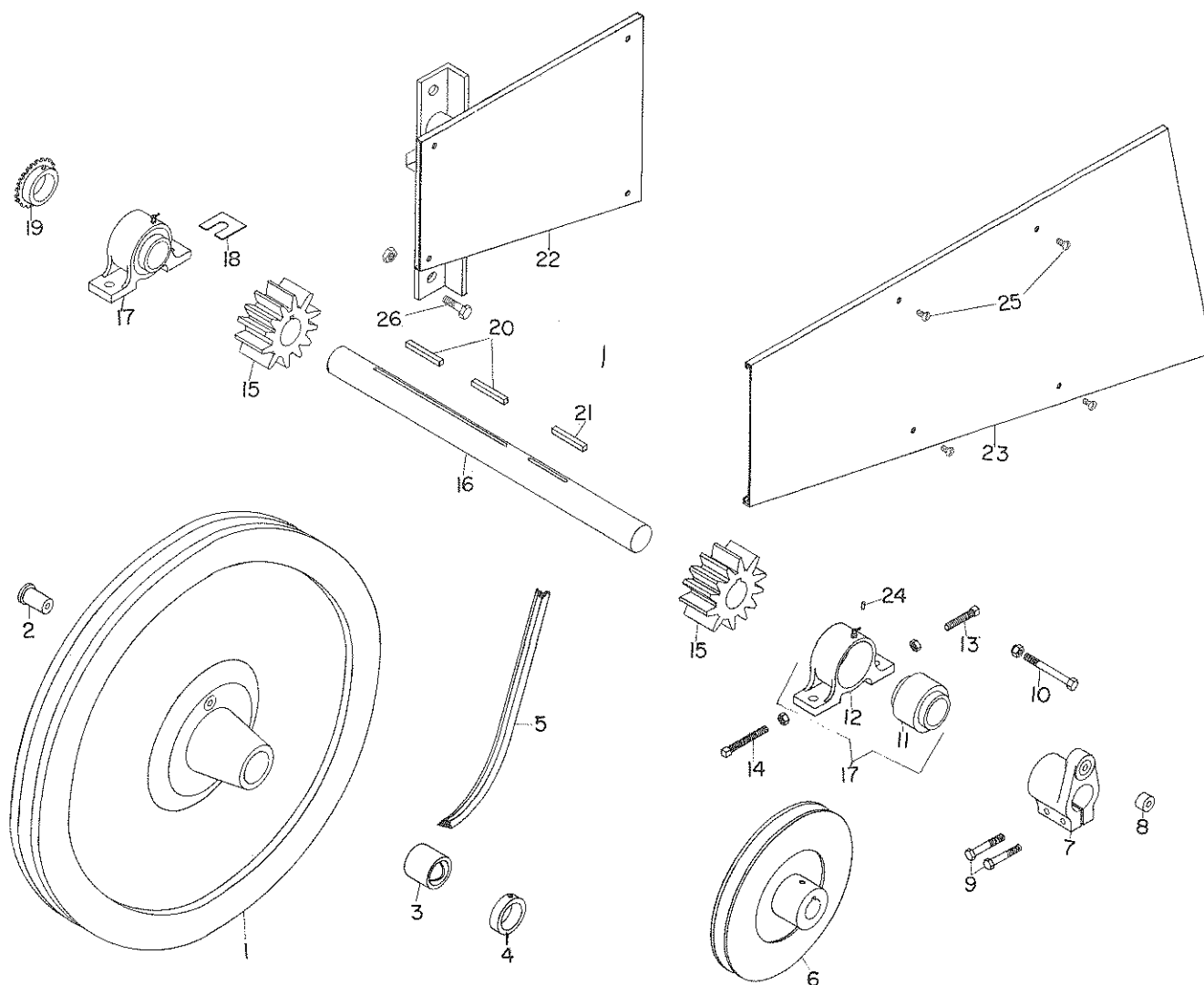
INDEX

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
F 8079	4	F 8163	12	F 8250	13	FT 171	36
F 8080	4	F 8164	35	F 8251	13	FT 178	27
F 8082	6	F 8165	6	F 8252	13	FT 179	27
F 8083	7	F 8166	6	F 8253	13	FT 183	26
F 8084	7	F 8167	6	F 8254	13	FT 184	27
F 8086	7	F 8168	6	F 8255	13	FT 185	27
F 8090	12	F 8169	6	F 8256	13	FT 187	27, 28
F 8091	12	F 8170	6	F 8257	13	FT 188	27
F 8092	12	F 8171	6	F 8258	13	FT 191	27, 28
F 8093	22	F 8172	6	F 8259	13	FT 192	27
F 8094	22	F 8173	19	F 8260	13	FT 193	27, 28
F 8095	23	F 8174	19	F 8261	10	FT 194	27
F 9096	12	F 8175	19	F 8262	14	FT 197	28
F 8097	12	F 8176	19	F 8263	4	FT 198	26
F 8098	12	F 8177	20	F 8264	14	FT 209	27
F 8100	4	F 8178	30	F 8265	15	FT 210	27
F 8102	11	F 8179	32	F 8274	22	FT 211	27
F 8103	11	F 8180	32	F 8275	22	FT 213	27
F 8104	7	F 8181	32	F 8279	24	FT 215	26
F 8105	7	F 8182	9	F 8280	22	FT 216	26
F 8112	7	F 8183	9	F 8281	4	FT 217	26
F 8113	11	F 8184	9	F 8282	36	FT 218	26
F 8120	7	F 8185	15	F 8283	36	FT 219	26
F 8121	7	F 8186	15	F 8284	36	FT 220	26
F 8123	7	F 8187	15	F 8285	36	FT 221	27
F 8124	7	F 8188	35	F 8286	36	FT 222	27
F 8125	7	F 8189	35	F 8287	36	FT 223	27
F 8126	15	F 8190	35	F 8288	36	FT 224	27
F 8127	14	F 8191	35	F 8289	36	FT 225	27, 28
F 8128	15	F 8192	1, 29	F 8290	36	FT 226	28
F 8129	15	F 8193	1, 29	F 8291	36	FT 227	28
F 8130	15	F 8194	24	F 8292	36	FT 500	28
F 8131	15	F 8196	36	F 8296	14	FT 503	28
F 8132	15	F 8197	36			FT 504	28
F 8133	15	F 8198	36	FT 10	26	FT 505	28
F 8134	15	F 8199	36	FT 11	26	FT 506	28
F 8135	15	F 8200	36	FT 12	26	FT 507	28
F 8136	15	F 8201	36	FT 13	26	FT 508	28
F 8137	15	F 8202	36	FT 14	26	FT 509	28
F 8138	15	F 8203	36	FT 15	26	FT 510	28
F 8139	15	F 8204	36	FT 16	26	FT 511	28
F 8140	13, 15	F 8205	36	FT 18	28	FT 512	28
F 8141	14	F 8206	36	FT 19	26	FT 513	28
F 8143	23	F 8207	36	FT 50	27	FT 514	28
F 8144	23	F 8208	36	FT 53	27	FT 517	28
F 8145	23	F 8209	36	FT 54	27	FT 518	28
F 8146	23	F 8210	36	FT 55	27	FT 519	28
F 8147	23	F 8211	36	FT 58	27	FT 521	28
F 8148	3	F 8228	36	FT 61	27	FT 523	28
F 8149	3	F 8229	4	FT 62	27	FT 524	28
F 8150	3	F 8230	4	FT 63	27	FT 525	28
F 8151	3	F 8231	14	FT 67	27	FT 527	28
F 8152	7	F 8233	14	FT 68	27	FT 528	28
F 8153	7	F 8234	2	FT 74	37	FT 529	28
F 8154	7	F 8235	3	FT 75	26	FT 530	28
F 8155	7	F 8242	13	FT 87	27	FT 533	28
F 8156	7	F 8243	13	FT 101	28	FT 535	28
F 8157	7	F 8244	13	FT 113	28	FT 536	28
F 8158	10	F 8245	13	FT 114	28	FT 537	28
F 8159	10	F 8246	13	FT 123	27	FT 538	28
F 8160	10	F 8247	13	FT 136	26	FT 539	28
F 8161	10	F 8248	13	FT 137	26	FT 541	28
F 8162	12	F 8249	13	FT 157	2, 28	FT 542	28



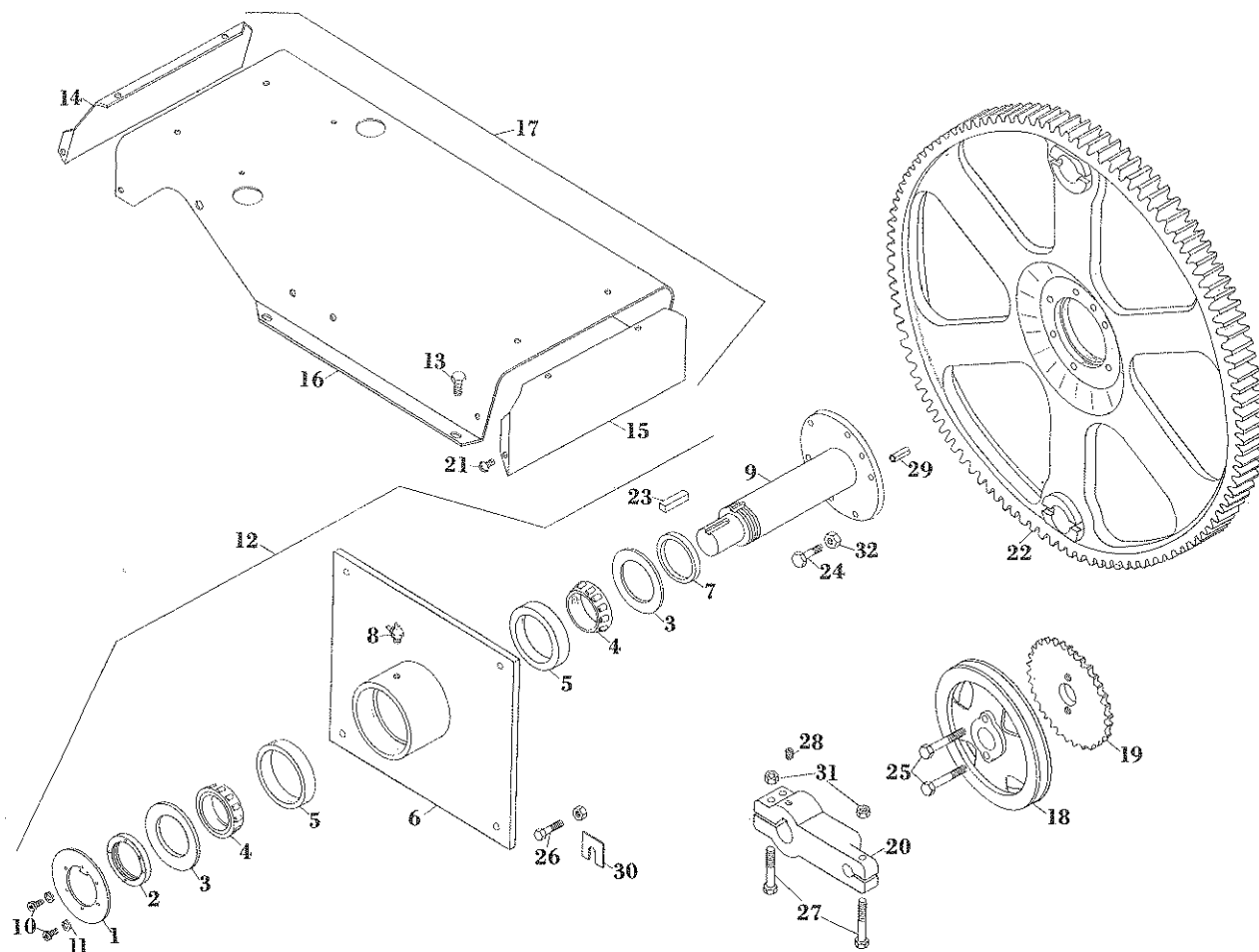
DRAWBAR AND ENGINE MOUNT

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7799	Engine mount, R.H.	20	F 7795	Link, drawbar locking pin
2	F 7800	Engine mount, L.H.	21	F 183	Front end hitch
3	F 7707	Engine base plate	22	F 7430	Front end jack complete for engine balers
4	F 7537	Hitch base plate with pickup quadrant		F 878	Jack handle assembly
5	F 7010	Engine adjusting bolt (2 Used)		F 1605	Ram only for jack
6	F 7538	Pickup lift lever cross rod		F 1607	Thrust bearing for jack
7	F 7539	Pickup lift lever	23	F 7567	Cable connecting link for cushion spring
8	F 7541	Spring for F 7540 pin		F 7566	Cushion spring (pickup cable)
9	F 7540	Pickup lift lever adjusting pin		F 7565	Pickup lift cable with ends
10		1/2" x 2" N.C. Cap screw	24	F 7566	Cushion spring (pickup cable)
11		1/2" x 1-1/4" N.F. Cap screw	25	F 7565	Pickup lift cable with ends
12		1/2" x 1-1/4" Button head bolt	26	F 7590	Sheave clip, pickup lift roller
13	F 7007	Pivot pin bracket	27	F 8192	Cable pulley for pickup lift
14	F 7006	Drawbar pivot pin	28	F 8193	Bushing for F 8192 roller
15	F 7001	Drawbar for engine baler	29	F 7194	Pickup lift bracket
16	F 7002	Drawbar locking pin	30	F 7005	Rope, drawbar pin, 9'
17	F 7004	Set collar, drawbar locking pin	31	F 440	Ferrule for F 7283 lever
18	F 7003	Spring, drawbar locking pin	32		5/8" x 2-1/2" N.C. Cap screw
19	F 7283	Actuating lever, drawbar locking pin	33		1/4" x 1/4" x 2-1/2" Key
			34		1/2" x 4" Square head set screw



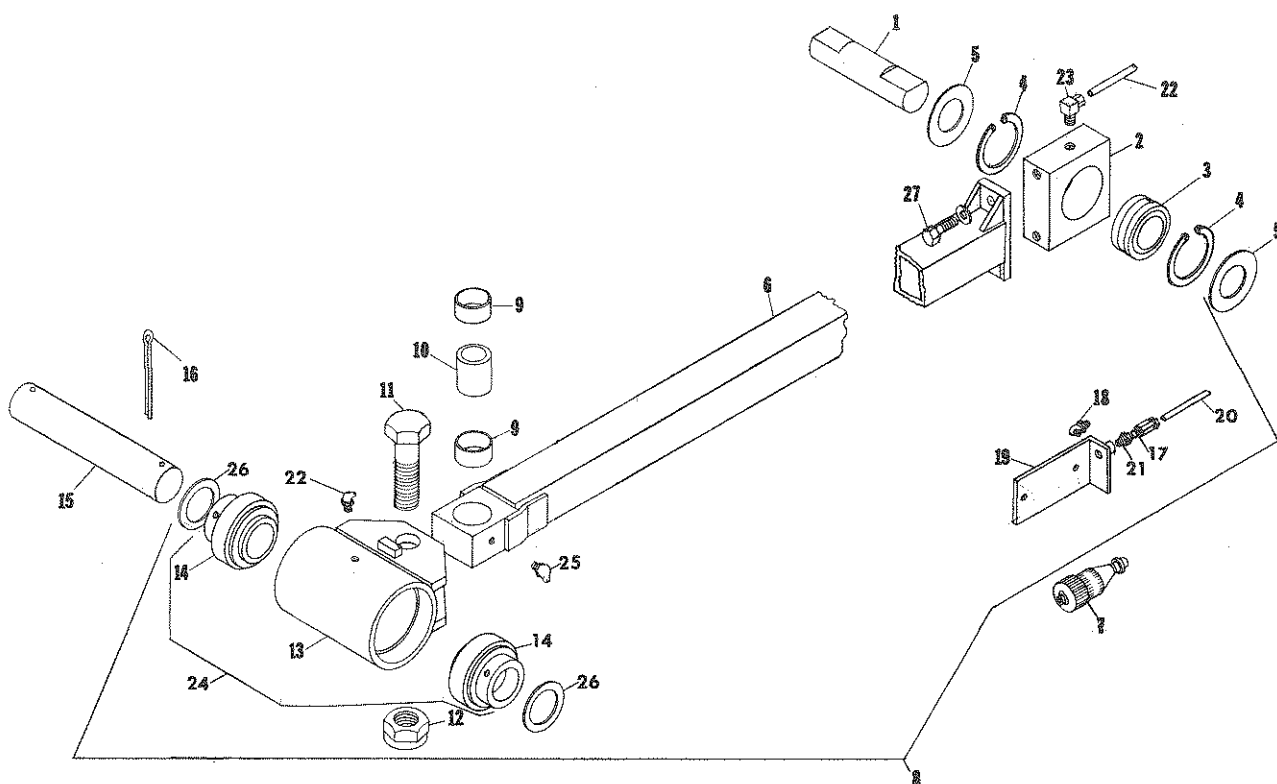
FLYWHEEL AND PINION SHAFT ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7704	Flywheel with bushings, motor drive	13	F 498	Set screw for F 34 bearings, rear, 1/2" x 2" (2 used)
	F 1613	Flywheel with bushings, PTO drive	14	F 73	Set screw for F 34 bearings, front, 1/2" x 4" (2 used)
2	F 1614	Shear bushing in flywheel, flanged	15	F 7437	Pinion gear, 12 tooth
3	F 886	Bushing for F 7704 and F 1613 flywheel	16	F 8234	Pinion shaft
4	F 221	Set collar, pinion shaft, 2-1/8"	17	F 34	Bearing complete for pinion shaft, (2 used)
5	F 7000	Drive belt, D-165, for VG4D and V461D engine	18	F 967	Shim for F34 bearing, 16 ga.
6	F 7337	Drive belt, D-162, for PTO		F 967A	Shim for F34 bearing, 20 ga.
	F 7014	Motor pulley 10" OD for VG4D 1-7/16" bore		F 967B	Shim for F34 bearing, 10 ga.
	F 7699	Motor pulley, 10" OD for V461D 1-3/4" bore	19	FT 157	Sprocket, drive for hydraulic pump
7	F 817	Shear hub for flywheel	20	F 7488	Tapered key for pinions, 3-1/2" (2 used)
8	F 1132	Shear bushing in flywheel shear hubs	21	F 72	Key for shear hub, 1/2" x 1/2" x 3-1/2"
9		1/2" x 3-1/4" heat treated cap screws with lock nuts	22	F 7737	Bracket, drive belt shield with battery box
10	F 7015	Shear bolt, 1/2" x 5" N. C. grade 2 bright cap screw	23	F 7016	Drive belt shield
11	F 698	Bearing insert for F 765 cage	24	F 1721	Lock pin for F 698 bearing insert
12	F 765	Bearing cage for F 34 bearing	25		1/4" x 3/4" round head machine screw
			26		1/2" x 1-1/2" NC Cap screw



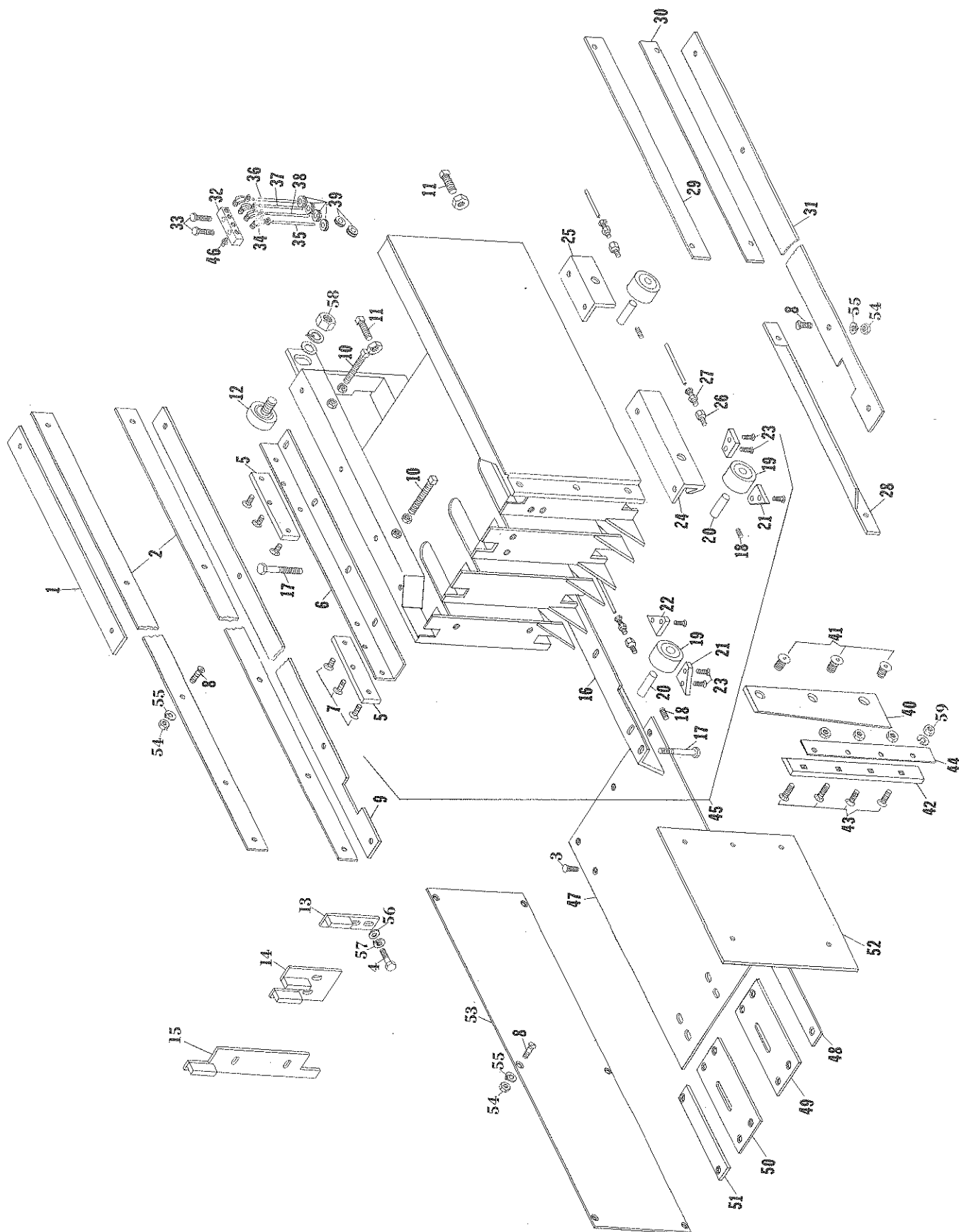
BULLGEAR ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7038	Locking washer	14	F 8148	Bullgear shield rear
2	F 7037	Adjusting nut for side plate bearing	15	F 8149	Bullgear shield front
3	F 7035	Seal for side plate, #255833, 4 used	16	F 8150	Bullgear shield center
4	F 7033	Bearing for side plate, #33287, 4 used	17	F 8151	Bullgear shield complete
5	F 7034	Bearing cup for side plate, #33462, 4 used	18	F 9A	Sheave, pickup drive
6	F 7354	Side plate, R.H. with bearing cups	19	F 753	Sprocket, knotter drive 32T #60
	F 7462	Side plate, L.H. with bearing cups	20	F 8235	Crank arm
7	F 7036	Seal race	21		1/4" x 1/2" Stove bolt
8	F 1661	Hydraulic shut-off fitting	22	F 7438	Bullgear, 88 tooth, 2 used
9	F 7031	Shaft, feed fork drive	23	F 225	Key, knotter drive shaft, 1/2" x 1/2" x 2"
	F 7032	Shaft, knotter drive		F 226	Key, feed arm drive shaft, 1/2" x 1/2" x 2-1/4"
10	F 7039	Screw for locking washer, 8-32 x 1/2" H.H. Cap Screw, 4 used	24		1/2" x 2-1/4" N.C. Cap screw
11	F 7040	Lock washer for F 7039 screw, #8 medium, 4 used	25		1/2" x 2-3/4" N.C. Cap screw
12	F 7358	Side plate, R.H. w/bearing and shaft, incl. Ref. 1-11	26		5/8" x 3" N.F. Cap screw
	F 7463	Side plate, L.H. w/bearing and shaft, incl. Ref. 1-11	27	F 312	1/2" x 3-1/4" N.F.H.T. Cap screw w/fiber lock nuts, 3 used
13		5/16" x 3/4" N.C. Cap screw	28		1/2" x 1/2" Hollow head set screw, 3 used
			29	F 7239	Roll pin, 3/8" x 1-1/2" for bullgear
			30	F 1267	Shim for aligning side plate
			31		1/2" N.F. fiber lock nut, 3 used
			32		1/2" N.C. fiber lock nut



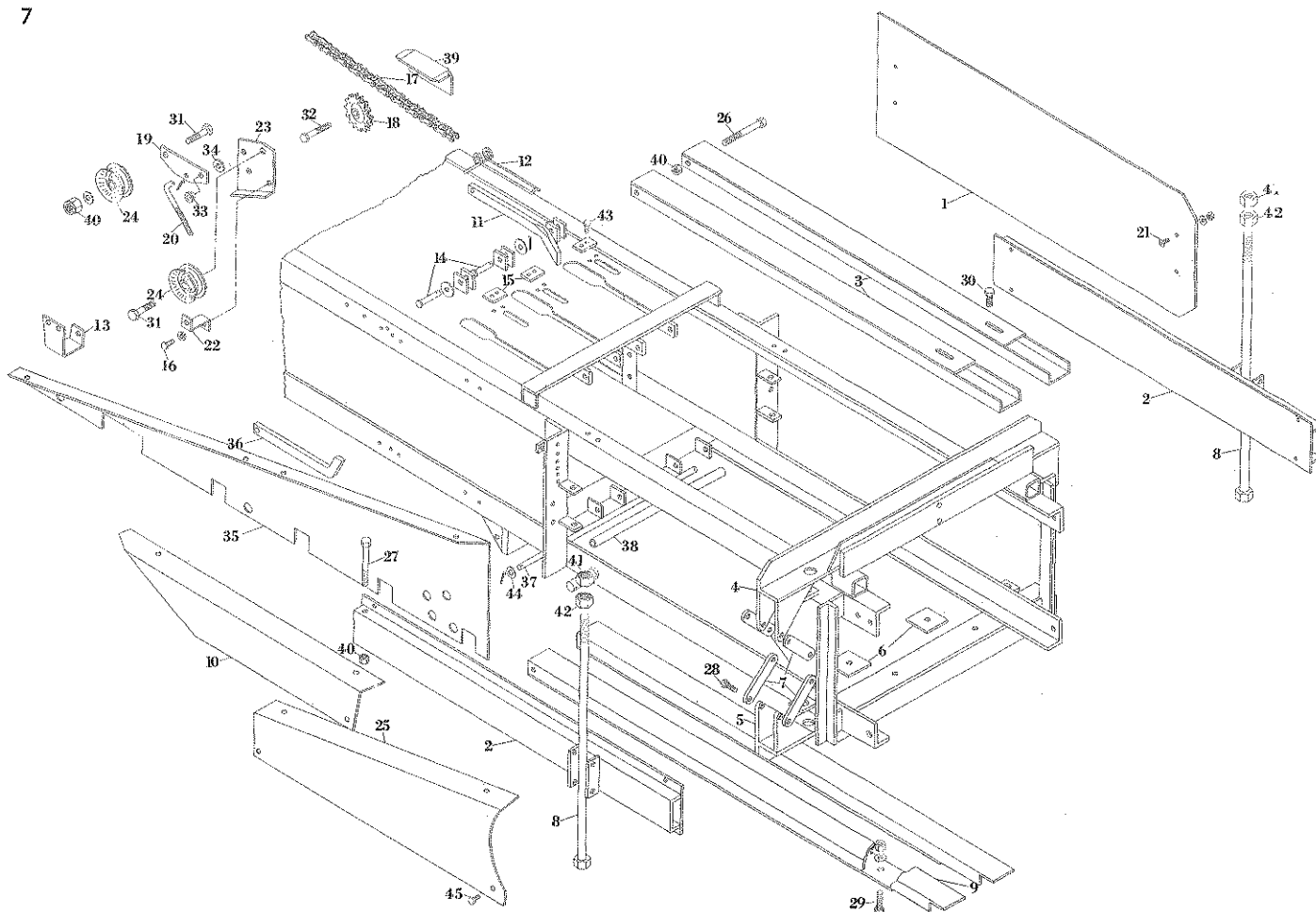
PLUNGER CONNECTING ROD ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7914	Plunger pin	14	F 8100	Bearing for F 8229 conn rod, GN115KLL
2	F 8075	Conn rod end housing, plunger end, complete w/bearing	15	F 1134	Crank pin, gear end
3	F 7916	Bearing for conn rod end housing	16	F 55	Key for crank pin (2 used)
4	F 7917	Snap ring	17	F 778	Connector, grease tube, #308808
5		Washer, 1-3/4" x 2-1/2", 10 ga. machine bushing		F 8055	Steel sleeve for F 778 & F 1441, #31226
		Washer, 1-3/4" x 2- 1/2", 14 ga. machine bushing	18	F 7651	Grease fitting on conn rod (2 used)
		Washer, 1-3/4" x 2-1/2", 18 ga, machine bushing	19	F 8263	Bracket for grease tube on conn rod
6	F 8076	Connecting rod	20	F 7545	Grease tube, 1/4", plunger pin to F 8263 bracket, 7"
7	F 7543	Spring loaded grease cup	21	F 7418	1/4" x 1/8" pipe reducer bushing
8	F 8281	Conn rod complete with ends	22		1/4"- 28 x 90° grease fitting
9	F 8077	Steel bushing, conn rod swivel end, IR 2916	23	F 1441	Elbow for conn rod grease tube, Imp. 889L
10	F 8078	Steel bushing	24	F 8230	Conn rod end housing complete w/bearing, bull gear end
11	F 8079	Pivot pin for swivel end	25		1/4" - 28 x 45° grease fitting
12	F 8080	1-1/4" NF elastic stop nut	26		1-15/16" machinery bushing, 14 ga., as required
13	F 8229	Conn rod end housing only, bull gear end	27		1/2" x 1-3/4" NC grade 8 cap screw



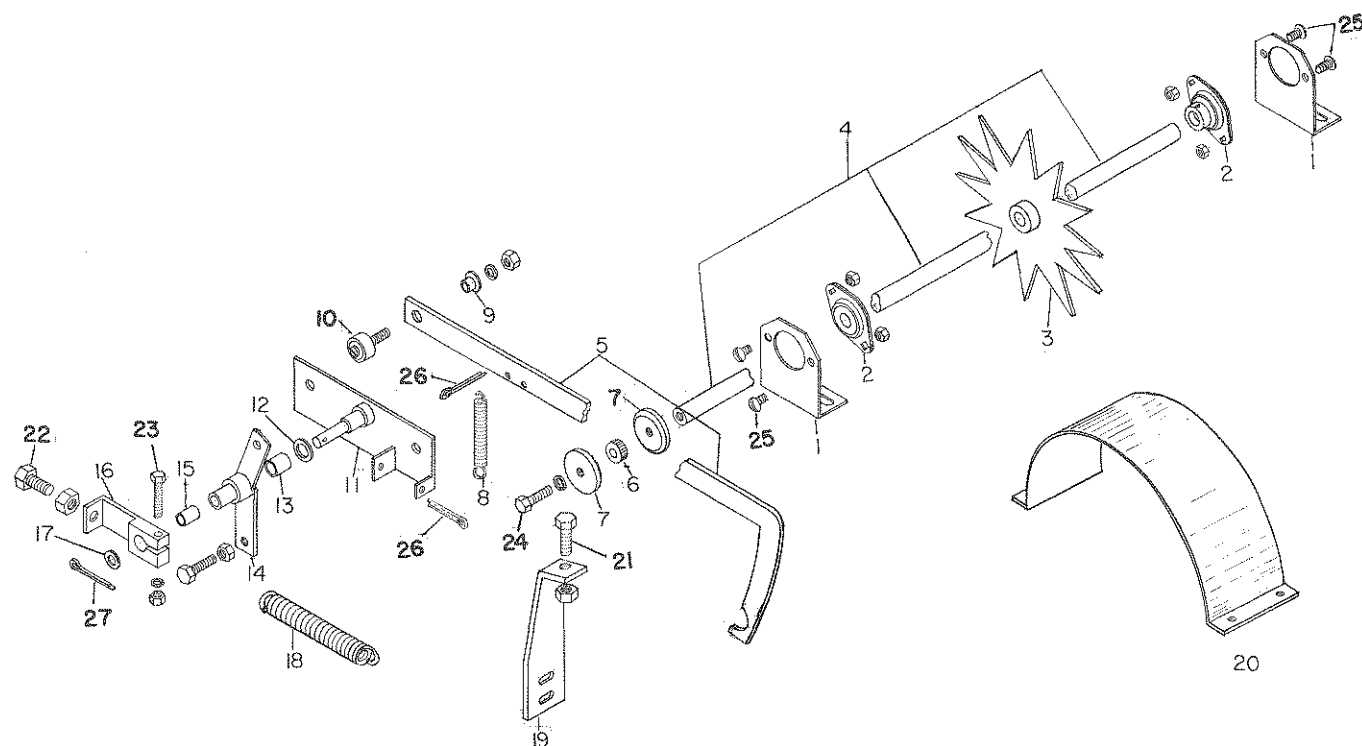
PLUNGER ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION
1	F 7765	Plunger roller rail, top L.H.
2	F 7763	Plunger guide rail, top & bottom
3		3/8" x 1-1/2" #3 plow bolt
4		3/8" x 1" N.C. Cap screw
5	F 1537	Hard slide for roller plunger, 4 used
6	F 7766	Hard slide mounting rail, L.H. top
7		5/16" x 1/2" socket alloy, 12 used
8		5/16" x 1" FH machine screw for plunger rail
		5/16" x 1-1/2" FH machine screw for plunger rail
9	F 7762	Plunger roller rail, L.H. bottom
10		1/2" x 4" square head set screw, top rail, 2 used
		1/2" x 2-1/2" square head set screw, bottom rail, 2 used
11		3/4" x 1-3/4" square head set screw, plunger pin lock, 2 used
12	F 1636	Roller for top of plunger
13	F 8056	Adjusting pad for plunger face, right side
14	F 8057	Adjusting pad for plunger face, center, 2 used
15	F 8058	Adjusting pad for plunger face, left side, 16" x 22" chamber
	F 8172	Adjusting pad for plunger face, left side, 17" x 22" chamber
16	F 8082	Roller & slide mounting angle, L.H. bottom
17		3/8" x 3-3/4" NC cap screw 12 used
18		1/4" x 3/8" Allen head set screw, 4 used
19	F 775	Roller for plunger, 4 used
20	F 776	Pin, plunger roller, 4 used
21	F 986	Wiper, rear, 2 used
22	F 774	Wiper, front, 2 used
23		1/4" x 3/4" FH machine screw, 8 used
24	F 773	Roller mounting angle, R.H. rear
25	F 772	Roller mounting angle, R.H. front
26	F 777	Adapter for grease tube, 4 used
27	F 778	Connector for grease tube, 4 used
28	F 7439	Knife guide under feed opening
29	F 299	Plunger slide, flat, upper R.H. side
30	F 298	Plunger slide, flat, lower R.H. side
31	F 7767	Plunger roller rail, R.H. bottom
32	F 979	Manifold for grease tubes
33		5/16" x 1-3/4" NC cap screw, 2 used
34	F 1441	Elbow, grease tube, 4 used
35	F 780	Grease tube, right rear, 36"
36	F 781	Grease tube, left front, 14"
37	F 779	Grease tube, left rear, 30"
38	F 779	Grease tube, right front, 30"
39	F 7735	Grommet, grease tube protector, 6 used
40	F 7764	Plunger knife
41	F 227	Bolt for plunger knife, 3 used
42	F 1609	Knife, stationary with square holes
43	F 1629	Bolt for F 1609 knife, 4 used
44	F 751	Shim for F 1609 knife, 14 ga.
	F 1512	Shim for F 1609 knife, 20 ga.
45	F 8165	Plunger complete, less knife, 16" x 22" chamber
	F 8166	Plunger complete, less knife, 17" x 22" chamber
46		1/8" P.T. grease fitting
47	F 8167	Bale chamber bottom
48	F 8168	Liner ext. for bale chamber bottom, R.H.
49	F 8169	Liner ext. for bale chamber bottom, R.H. center
50	F 8170	Liner ext. for bale chamber bottom, L.H. center
51	F 8171	Liner ext. for bale chamber bottom, L.H.
52	F 7812	Liner for bale chamber side, R.H.
53	F 7825	Liner for bale chamber side, L.H., 16" chamber
	F 7826	Liner for bale chamber side, L.H., 17" chamber
54		5/16" N.C. nut
55		5/16" lock washer
56		3/8" flat washer
57		3/8" lock washer
58		1" N.C. nut
59		1/2" N.C. nut



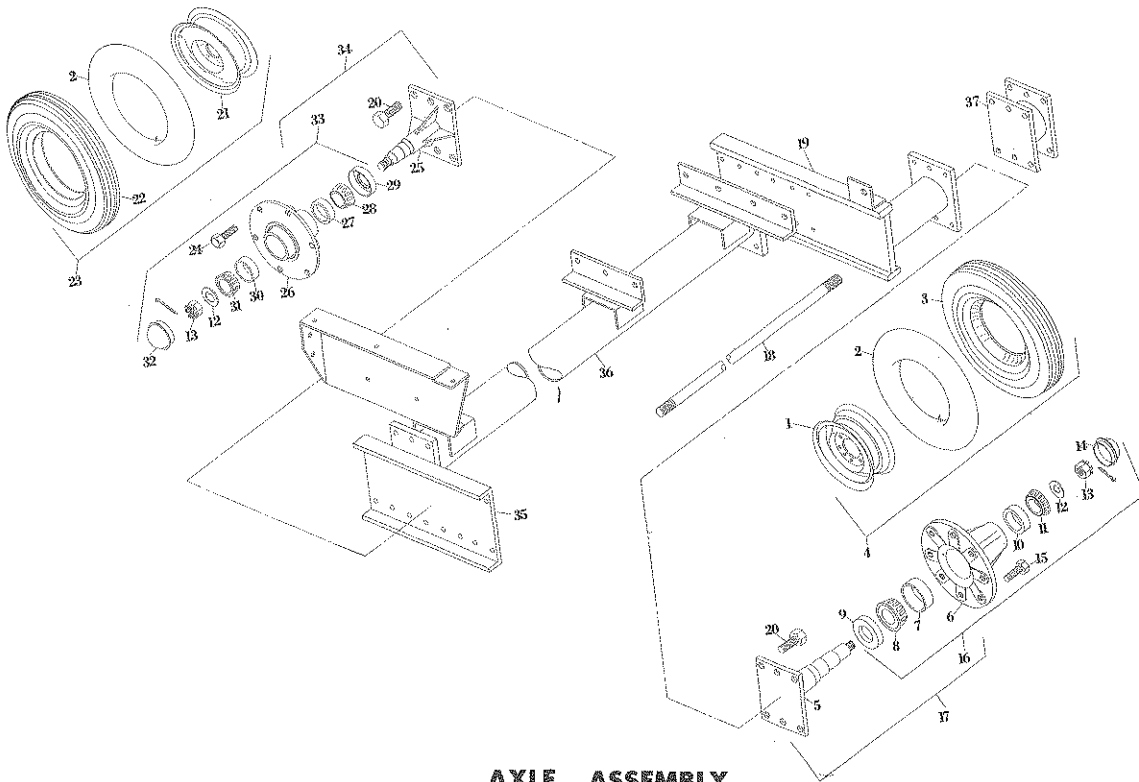
BALE CHAMBER

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7507	Solid side, 2 used	22	F 8154	Bracket for knotter drive chain shield
2	F 8125	Side tension rail, 2 used	23	F 8086	Idler roller bracket
3	F 7827	Top tension rail, 2 used	24	F 883	Tightener and idler pulley for knotter drive chain
4	F 8120	Top tension angle, 17" x 22" chamber	25	F 8155	Shield, knotter drive chain
	F 8124	Top tension angle, 16" x 22" chamber	26		1/2" x 4" NC Cap screw, top & bottom tension
5	F 8121	Bottom tension angle, 17" x 22" chamber	27		1/2" x 5-1/2" NC Cap Screw, Side tension rail (2 used)
	F 8123	Bottom tension angle, 16" x 22" chamber	28		1/2" x 1-1/4" NC grade 5 cap screw, Tension link linkage (8 used)
6	F 1662	Spacer shim, 2 used	29		3/8" x 2-1/2" NC Cap screw, Bottom tension rail (2 used)
7	F 497	Flat linkage bar, 8 used	30		3/8" x 1-1/4" NC Cap screw, Top tension rail (2 used)
8	F 600	Tension bolt, 3/4" x 27-3/4" 2 used	31		1/2" x 2-3/4" N.C. Cap screw (2 used)
9	F 7828	Bottom tension rail, 2 used	32		1/2" x 3-1/4" N.C. Cap screw
10	F 8152	Front Knotter chain shield	33	F 440	Ferrule
11	F 7911	Hay dog, top	34	F 246	Washer
12	F 188	Hay dog spring	35	F 8156	Inner chain shield, wire
13	F 8153	Chain shield center bracket		F 8157	Inner chain shield, twine
14	F 220	Hay dog pin	36	F 837	Hay dog, bottom
15	F 1589	Rubber pads for hay dogs, w/screws	37	F 8104	Bottom twine guide rod
16		3/8" x 3/4" NC Cap screw	38	F 8105	Bottom Twine guide pipe
17	F 1392	Knotter drive chain, twine tie balers (238P#60)	39	F 8112	Chain hold down
	F 7055	Knotter drive chain, wire tie baler (239P#60)	40		1/2" N.C. fiber lock nut
	F 759	Offset link, RC60	41		3/4" N.C. jam nut
	F 760	Connecting link, RC60	42		3/4" N.C. nut
	F 761	Roller link, RC60	43		1/4" x 1/2" self-tapping screw
18	F 7397	Sprocket for chain divider (2 used)	44		1/2" flat washer
19	F 8083	Chain tightener bracket	45		1/4" x 3/4" N.C. Cap screw
20	F 8084	Chain tightener adjusting bolt			
21		3/8" x 3/4" NC Button head bolt, 8 used			



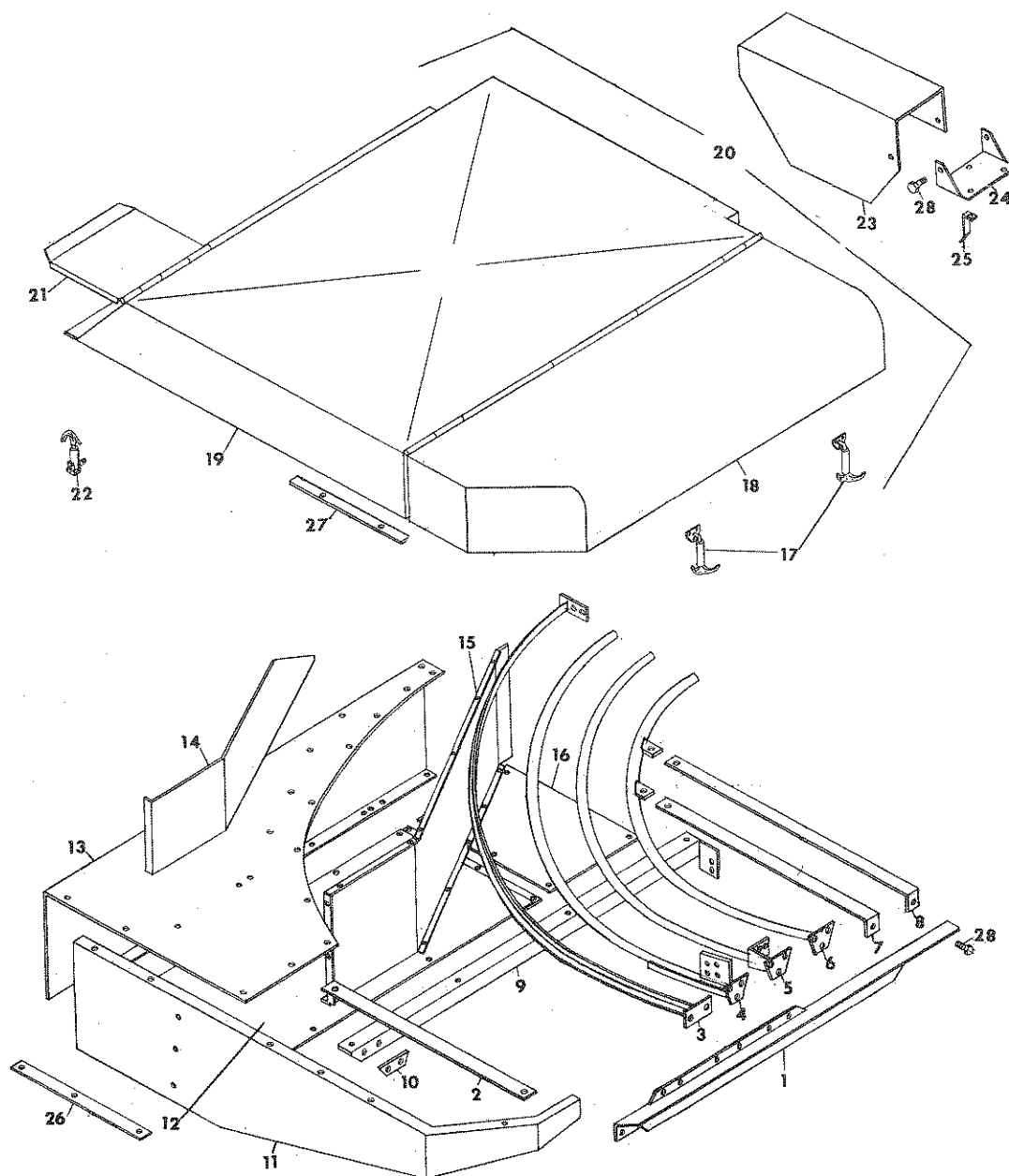
KNOTTER TRIP ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 1617	Meter wheel shaft bracket (2 used)	15	F 1568	Bushing, rest lever, 1/2" x 5/8" x 1" oilite
2	F 1618	Meter wheel shaft bearing complete (2 used)	16	F 1515	Clutch stop lever
	F 1619	Meter wheel shaft bearing only RAO12N,P.P.B.	17		1/2" x 7/8" - 14 ga. machine bushing
3	F 1531	Meter wheel, 10"	18	F 1517	Trip spring
4	F 8022	Meter wheel shaft	19	F 1632	Meter trip bar stop with bolt
5	F 1686	Meter trip bar	20	F 1608	Shield for meter wheel
6	F 1687	Knurled friction disc	21		1/2" x 1-1/2" N.C. Cap Screw, trip bar stop
7	F 8023	Guide washer	22		1/2" x 1-1/4" N.C. Cap Screw, clutch stop
8	F 278	Spring	23		5/16" x 2" N.F. Cap Screw, clutch stop clamp
9	F 440	Ferrule	24		3/8" x 1-1/4" N.C. Cap screw, knurled roller and washers
10	F 1572	Cam follower bearing	25		5/16" x 3/4" N.C.B.H. machine screw, bearing to bracket
11	F 1513	Knotter trip mount	26		3/16" x 3/4" Cotter key
12		3/4" x 1-1/4" - 10 ga. machine bushing	27		1/8" x 1" Cotter key
13	F 7227	Bushing, 3/4" x 7/8" x 3/4" oilite			
14	F 1514	Reset lever			



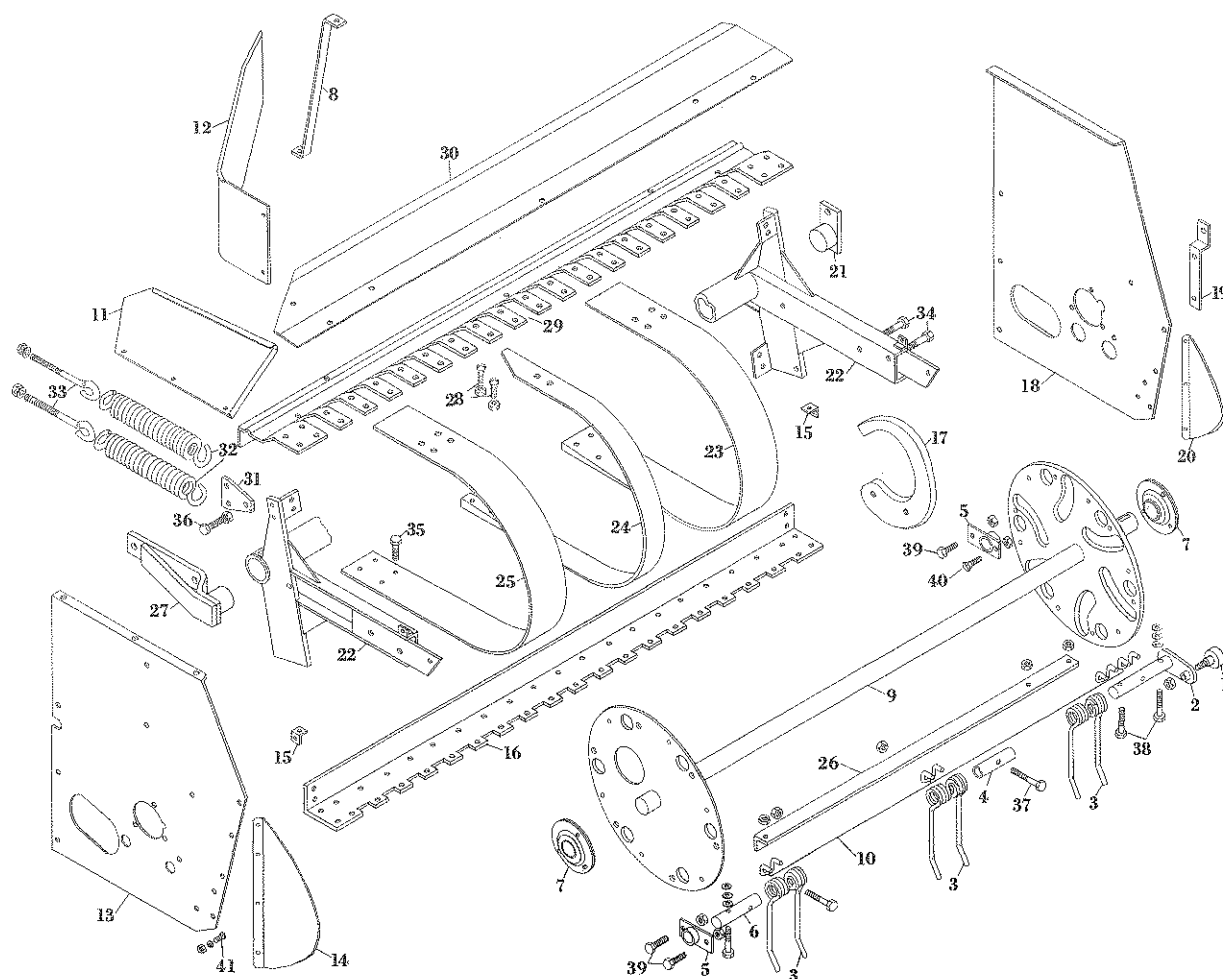
AXLE ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7989	Wheel, 8-hole, drop center, for F 7992 hub, L.H.	23	F 8005	Drop Center wheel with 4-ply tire & tube, mounted, R.H. 6-hole
	F 8184	Flotation wheel, 8 hole for F 7992 hub, L.H.		F 8030	Flotation wheel with 11L-15 6-ply tire & tube, mounted, R.H.
2	F 215	Inner tube, 7:50 x 16	24	F 8072	Lug bolt for F 8007 hub
	F 8029	Inner tube, for 11L-15 flotation tire	25	F 8006	Spindle for F 8007 hub, R.H. Side
3	F 213	Tire, 7:50 x 16 8 ply implement	26	F 8007	Hub with cups, R.H. side, 6 hole, Q777
	F 8028	Flotation tire, 11L-15, 6-ply	27	F 8008	Inner wheel bearing cup for F 8007 hub, LM29710
4	F 7990	Drop center single wheel w/8-ply tire & tube mounted, L.H. 8 hole	28	F 8009	Inner wheel bearing cone for F 8007 hub, LM29749
	F 8183	Flotation wheel with 11L-15 6 ply tire & tube, mounted, L.H.	29	F 8010	Grease retainer for F 8007 hub
5	F 7991	Spindle for F 7992 hub, L.H. side, 8 hole	30	F 8011	Outer wheel bearing cup for F 8007 hub, LM67010
6	F 7992	Hub with cups, L.H. side, Q778	31	F 8012	Outer wheel bearing cone for F 8007 hub, LM67048
7	F 7993	Inner wheel bearing cup for F 7992 hub, #25520	32	F 8014	Hub cap for F 8007 hub
8	F 7994	Inner wheel bearing cone for F 7992 hub, #25590	33	F 8015	Single wheel hub w/bearings for 6-hole wheel less spindle, R.H.
9	F 7995	Grease retainer for F 7992 hub	34	F 8016	Single wheel hub with spindle complete, R.H. side
10	F 7996	Outer wheel bearing cup for F 7992 hub, #25821	35	F 7756	Mounting channel, R.H. wheel
11	F 7997	Outer wheel bearing cone for F 7992 hub, # 25877	36	F 7750	Tubular axle
12	F 7998	Washer for spindle	37	F 8182	Spacer, flotation tandem wheel
13	F 7999	Nut for spindle			
14	F 8000	Hub cap for F 7992 hub		F 8018	Tandem wheel assembly, L.H. side to replace single assembly. Including one F 7757 plate, one F 8003 hub & spindle, & one F 7990 wheel & tire.
15	F 8001	Lug bolt for F 7992 hub		F 8019	Tandem wheel assembly complete. L.H. side, including one F 7757 plate, two F 8003 hub & spindle, two F 7990 wheel & tire.
16	F 8002	Single wheel hub w/bearings for 8-hole wheel less spindle, L.H.		F 8020	Tandem wheel assembly, R.H. side, to replace single assembly. Including one F 8017 plate, one F 8016 hub & spindle and one F 8005 wheel & tire.
17	F 8003	Single wheel hub with spindle complete, L.H.		F 8021	Tandem wheel assembly complete, R.H. side, including one F 8017 plate, two F 8016 hub & spindle, two F 8005 wheel & tire.
18	F 600	Tandem axle base rod			
19	F 7757	Tandem wheel plate, L.H.			
20	F 7758	Bolt for spindle, 5/8" x 1-7/8" NFHT			
21	F 8004	Wheel, 6-hole, drop center for F 8007 hub, R.H.			
	F 8013	Flotation wheel, 6-hole for F 8007 hub, R.H.			
22	F 212	Tire, 7:50 x 16, 4-ply implement			
	F 8028	Flotation tire, 11L-15, 6-ply			



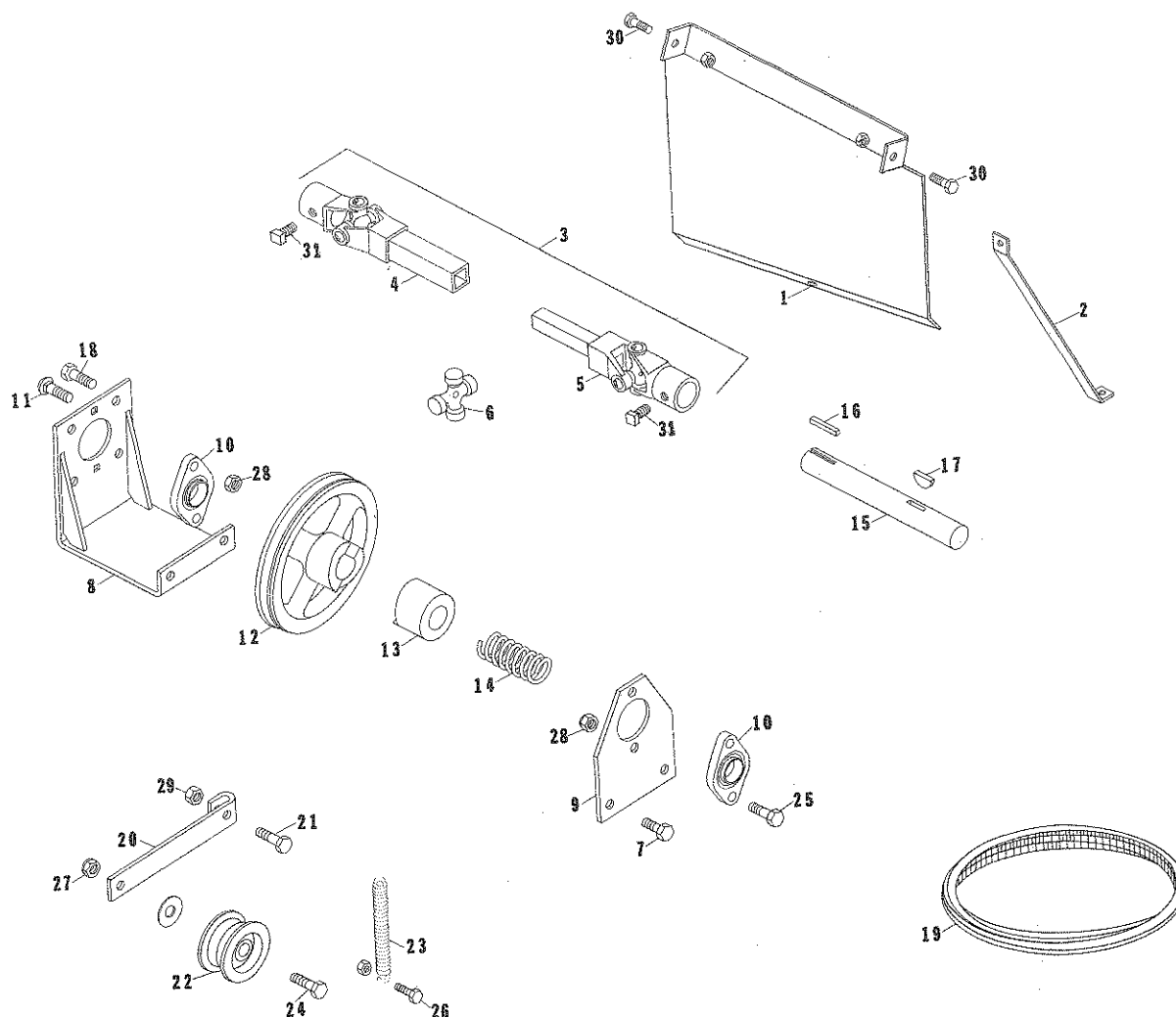
PICKUP FEEDER HOUSE

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7482	Support angle for guard pipes	15	F 7152	Feeder house back sheet
2	F 7158	Hay hold down, outside	16	F 7145	Feeder house bottom wear plate
3	F 7299	Guard angle	17	F 7166	Catch for access door
4	F 7472	Guard pipe, outside with latch mounting plate	18	F 8158	Access door for F 8160 shield
5	F 8261	Guard pipe, center	19	F 8159	Shield over pickup, rear
6	F 7164	Guard pipe, inside	20	F 8160	Shield over pickup complete
7	F 7159	Hay hold down, center	21	F 7635	Tool box lid
8	F 7160	Hay hold down, inside	22	F 853	Catch for tool box cover
9	F 7157	Angle brace for feeder house bottom sheet	23	F 7517	Shield for needle yoke drive arm and brake
10	F 7394	Pickup stop	24	F 7579	Bracket, knottter drive arm shield
11	F 7143	Feeder house end plate	25	F 7654	Brace for F 7579 bracket
12	F 7713	Feeder house bottom	26	F 7714	Feeder house bottom end shim, R.H.
13	F 7142	Feeder house rear and top section	27	F 8161	Shim for top of feeder house end plate
14	F 7127	Upright shield under hood	28		5/16" x 1" N.C. Cap screw



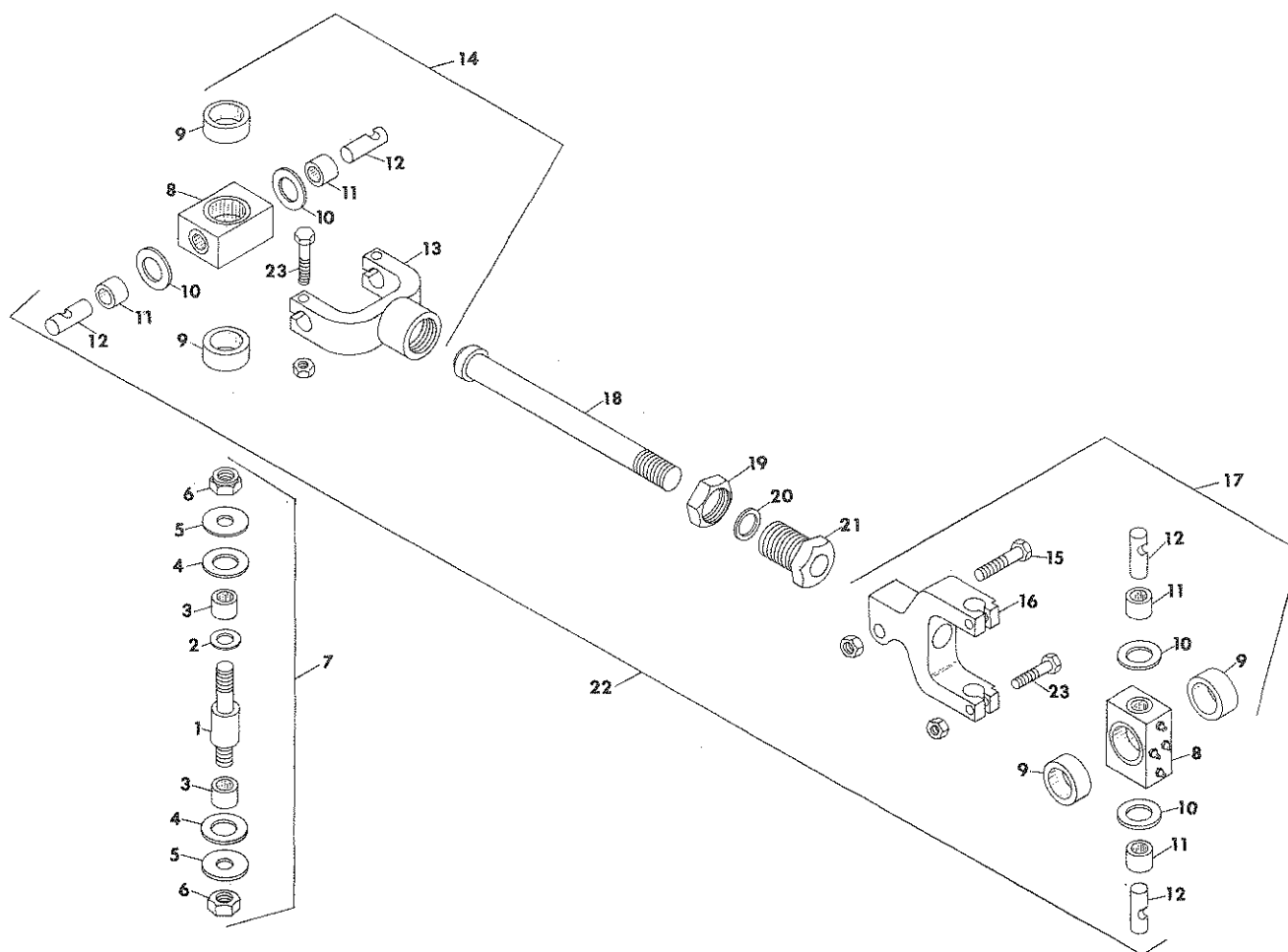
PICKUP CYLINDER ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7598	Roller for F 7597 cam lever	22	F 7177	Pickup frame
2	F 7599	Cam lever only	23	F 7732	Stripper, inside
	F 7597	Cam lever with roller (6 used)	24	F 7734	Stripper, center (17 used)
3	F 1226	Pickup finger, 6-1/2" shank (54 used)	25	F 7741	Stripper, outside
4	F 101	Pickup finger guide pipe (42 used)	26	F 7186	Tooth bar (6 used)
5	F 7187	Tooth bar bearing (12 used)	27	F 7382	Bearing, R.H., pickup mounting
6	F 98	Pin, tooth bar (6 used)	28		5/16" x 1" R.H. machine screw
7	F 8102	Bearing, pickup shaft	29	F 7730	Top stripper bar, formed
8	F 8113	Center brace for formed stripper bar	30	F 7731	Pickup joint sheet
9	F 8103	Pickup shaft with flanges	31	F 7156	Spring plate
10	F 100	Pickup finger guide (60 used)	32	F 7154	Spring for pickup balance (2 used)
11	F 7146	Skirt for fender	33	F 96	Eyebolt for pickup balance spring (2 used)
12	F 7149	Fender extension	34		1/2" x 2-1/2" NC cap screw
13	F 7573	Fender, outside	35		5/16" x 3/4" NC cap screw
14	F 7148	Fender flare, outside	36		7/16" x 1-1/2" NC cap screw
	F 7355	Fender flare extension, outside	37		5/16" x 2" NF HT cap screw
15	F 7193	Fender mounting clip (4 used)	38		5/16" x 2-1/4" NC cap screw
16	F 7180	Bottom stripper bar	39		5/16" x 1" NC cap screw
17	F 7190	Pickup cam	40		5/16" x 1" CS machine screw
18	F 7572	Fender, inside	41		1/4" x 1-1/2" R.H. machine screw
19	F 7194	Pickup lift bracket			
20	F 7151	Fender flare, inside			
	F 7356	Fender flare extension, inside			
21	F 7176	Bearing, L. H., pickup mounting			
			U 7760		Pickup complete, less balance springs, lift bracket, and mounting bearings



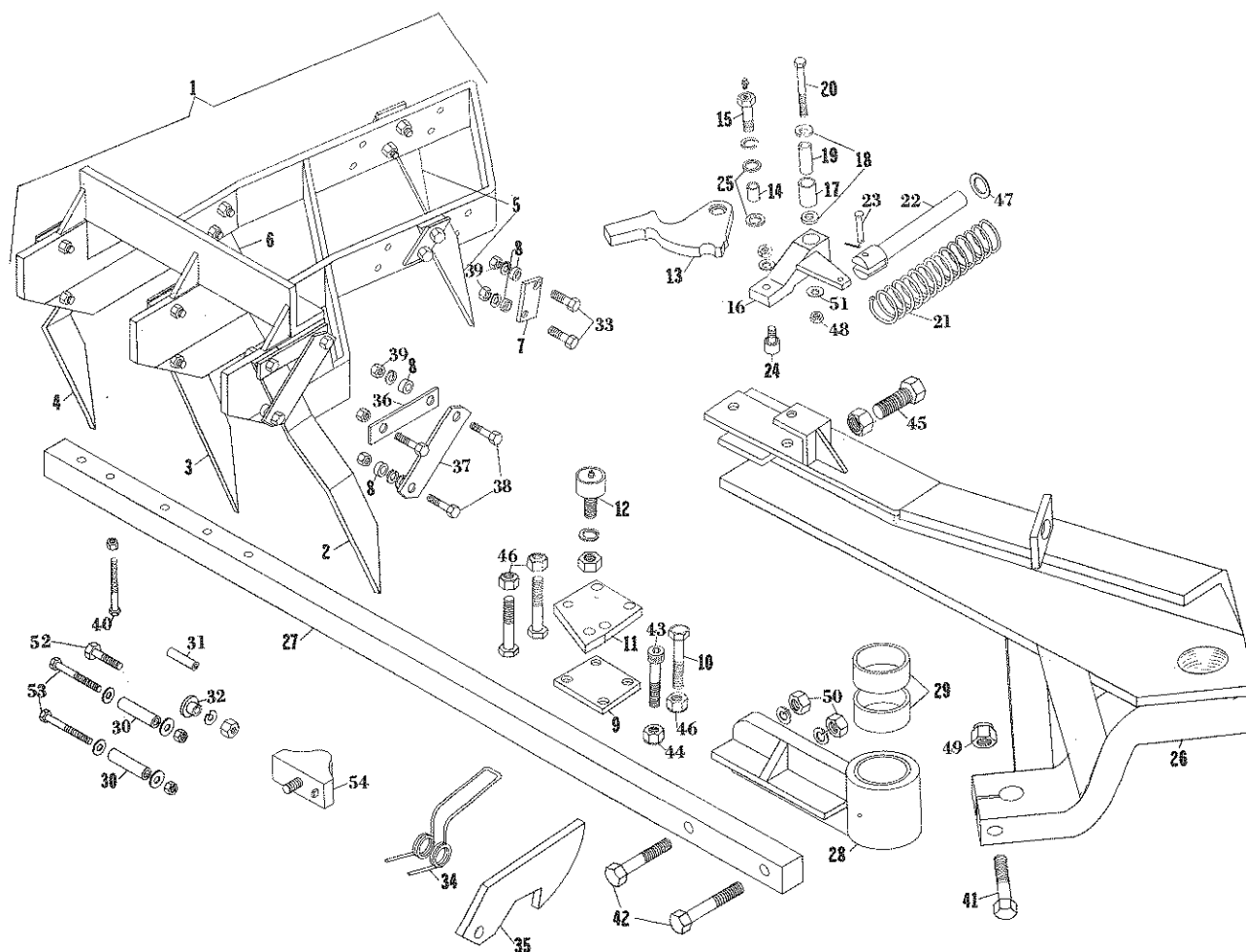
PICKUP DRIVE

REF. NO.	PART NO.	DESCRIPTION
1	F 8162	Pickup drive shaft shield
2	F 8163	Brace for pickup drive shaft shield
3	F 8098	Universal drive shaft complete
4	F 8096	Universal with square tube
5	F 8097	Universal with square shaft
6	F 318	Universal joint repair kit
7		3/8" x 1" NC Cap screw, 2 used
8	F 8090	Bearing mount bracket
9	F 8091	Bearing mount plate
10	F 7063	Bearing, 1-3/8"
11		3/8" x 1-1/4" #3 Plow bolt, 2 used
12	F 8A	Pickup driven sheave
13	F 7	Pickup clutch ring
14	F 126	Pickup clutch spring
15	F 8092	Pickup drive shaft
16	F 122	Key, 1/4" x 1/4" x 2-1/2"
17	F 83	Woodruff Key, 3/8" x 1-1/4"
18		1/2" x 1-1/2" NC Cap screw, 4 used
19	F 7535	Pickup drive belt, CX105
20	F 7546	Pickup drive belt tightener bracket
21		1/2" x 2-1/4" N.C. cap screw
22	F 840	Idler pulley, pickup belt tightener
23	F 129	Spring, pickup belt tightener
24		1/2" x 2-1/2" N.C. cap screw
25		3/8" x 1-1/2" N.C. cap screw
26		5/16" x 1-1/2" N.C. Cap screw
27		1/2" N.C. fiber lock nut
28		3/8" N.C. fiber lock nut
29		1/2" N.C. jam nut
30		5/16" x 1" N.C. cap screw
31		Square head set screw



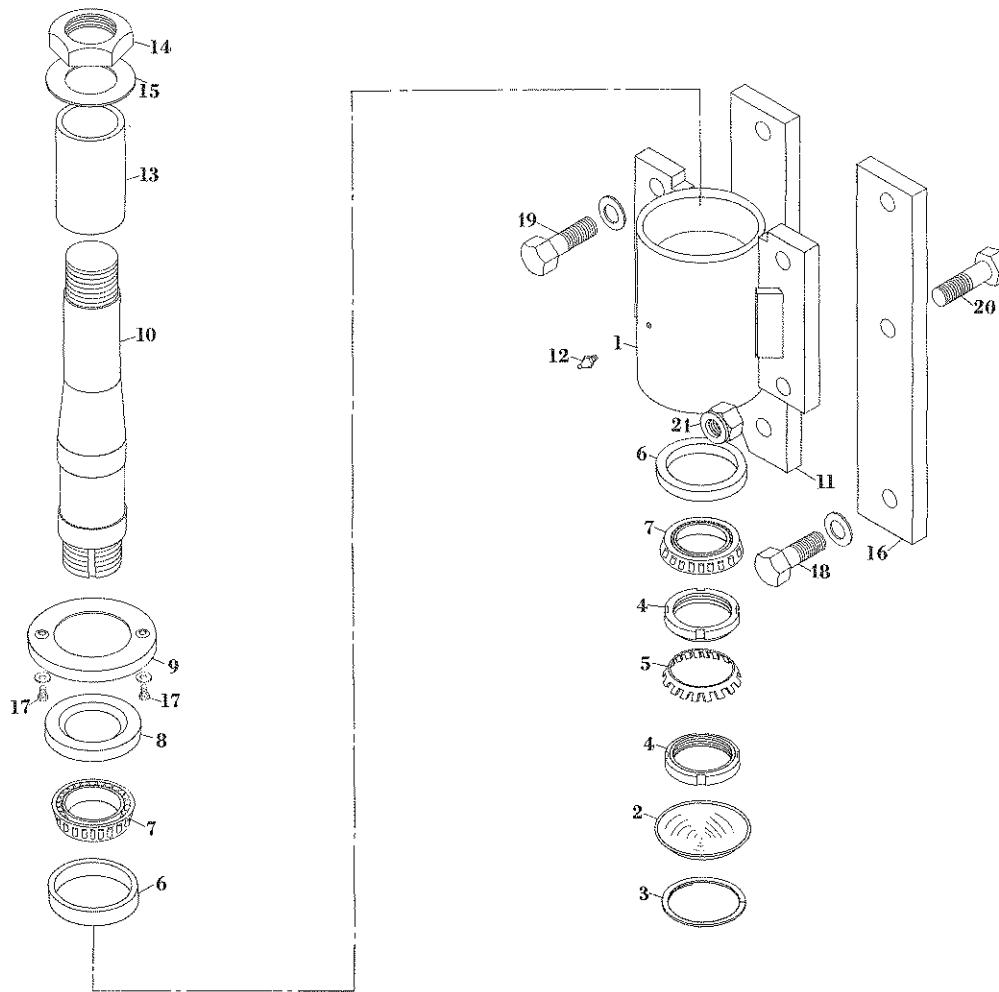
FEED ARM DRIVE

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 8242	Crank pin only	11	F 8252	Bearing for block, B1816
2	F 8243	Spacer washer, $1\frac{1}{2}$ " x $1\frac{3}{4}$ " x 16 ga.	12	F 8253	Pin, bearing
3	F 8244	Inner race	13	F 8254	Swivel yoke only
4	F 8245	Hardened washer, $1\frac{3}{4}$ " x 3" x .062"	14	F 8255	Swivel yoke and bearing assembly
	F 8246	Hardened washer, $1\frac{3}{4}$ " x 3" x .025"	15		$5/8$ " x 3" NC cap screw
5	F 8247	Washer, $1\frac{1}{8}$ " x 3" x 8 ga.	16	F 8256	Bearing block yoke
6	F 8251	$1\frac{1}{8}$ " NF elastic stop jam nut	17	F 8257	Yoke and bearing block assembly
7	F 8248	Crank pin with races, washers & nuts complete	18	F 8258	Feed arm conn rod only
8	F 8249	Bearing block with bearings, 2 used	19	F 8140	Jam nut, 2"-12
9	F 8250	Bearing for block, B 2816	20		$1\frac{1}{4}$ " x 14 ga. machinery bushing
10		$1\frac{1}{8}$ " x 14 ga. machinery bushing	21	F 8259	Swivel nut, feed arm shaft
		$1\frac{1}{8}$ " x 18 ga. machinery bushing	22	F 8260	Feed arm conn rod assembly
			23		$7/16$ " x $2\frac{1}{4}$ " NC Cap screw



FEED ARM AND FEED FORK

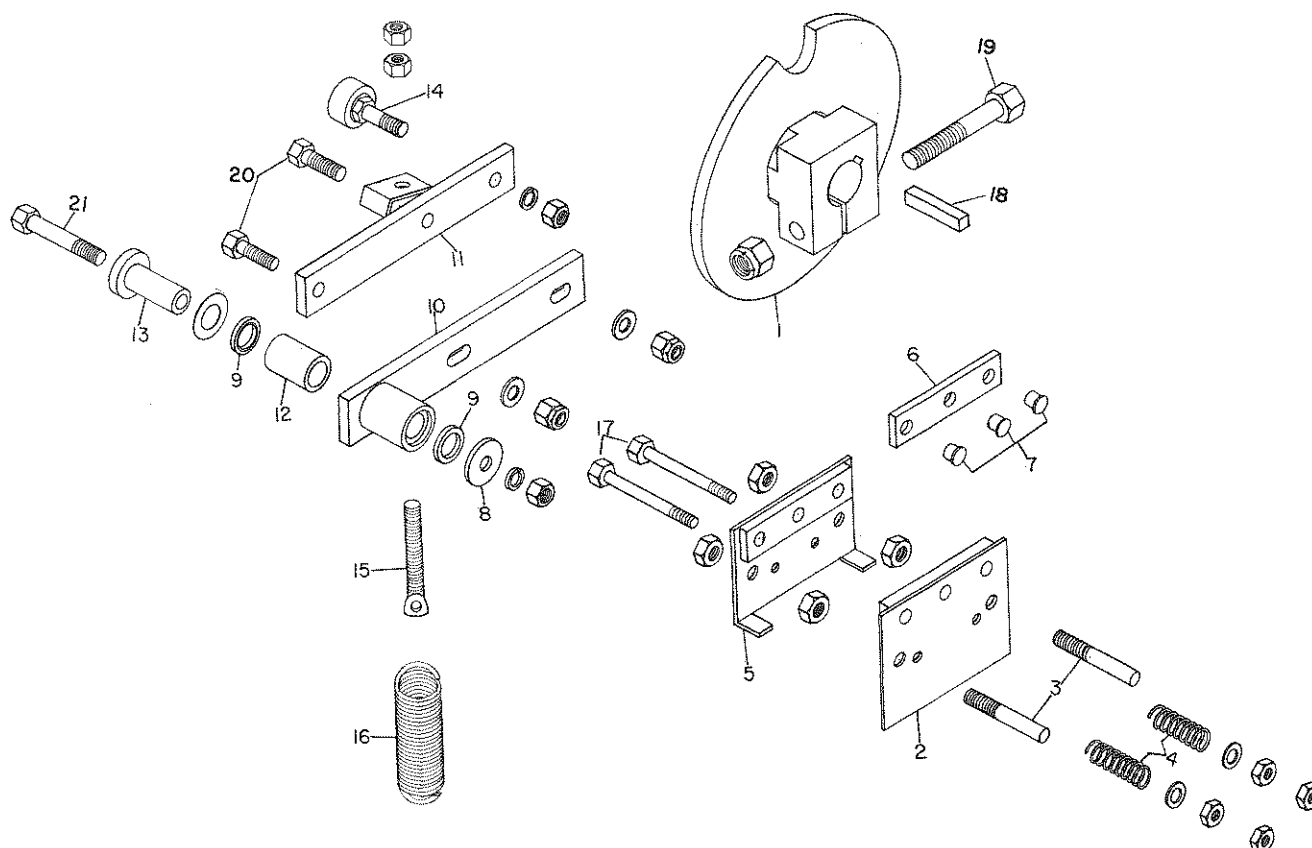
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7966	Feed fork complete	27	F 7529	Torque shaft, 1-1/2"
	F 8231	Feed fork frame only	28	F 8127	Torque shaft bearing with bushing
2	F 7967	Tine, trailing, inside, 1" offset	29	F 8141	Bushing for torque shaft bearing
3	F 7968	Tine, trailing, center	30	F 7275	Roll pin, 1/2" x 2", 2 used
4	F 7969	Tine, trailing, outside, 2-1/2" offset	31	F 7239	Roll pin, 3/8" x 1-1/2"
5	F 1603	Tine, leading, short (2 used)	32	F 7276	Ferrule for F 1563
6	F 1189	Tine, outside center			7/16" x 1-1/2" N.F.H.T. cap screw
7	F 1195	Clip for tines	34	F 281	Spring latch
8	F 1193	Bushing and stop for tines	35	F 1563	Catch for torque shaft
9	F 7532	Bottom plate	36	F 7970	Strap for feed fork tine, inside
10	F 7534	Bolt, 3/8" x 2-3/4" N.F.H.T.	37	F 7971	Strap for feed fork tine, outside
11	F 7533	Roller plate	38		7/16" x 1-3/4" NFHT cap screw
12	F 4050	Latch roller	39		7/16" N.F. nut
13	F 7604	Latch	40		3/8" x 2-1/2" NFHT cap screw, 5 used
14	F 7607	Bushing for F 7604 latch	41		5/8" x 5" N.C. cap screw
15	F 7605	Latch hinge pin	42		1/2" x 3" N.F. cap screw
16	F 7606	Trip arm	43		3/8" x 2-3/4" N.C. hollow head cap screw
17	F 1556	Trip arm bushing	44		3/8" N.C. Fiber lock nut
18	F 1557	O ring (2 used)	45		5/8" x 1-3/4" NC cap screw w/nut
19	F 8262	Trip arm sleeve	46		3/8" N.F. Fiber lock nut
20	F 1559	Trip arm pin	47		3/4" machine bushing (as required)
21	F 8296	Trip arm spring	48		5/16" NC nut
22	F 1643	Trip arm spring rod	49		5/8" NC fiber lock nut
23	F 1561	Trip arm spring rod clevis pin	50		1/2" N.F. nut
24	F 822	Cam follower for spring arm (CF1-S)	51		Washer, 1/2" x 7/8" x .030", 5702-285-30
25	F 7610	Quad ring for F 7604 latch	52		7/16" x 1-1/4" NC cap screw
26	F 8233	Feed arm, with 1-1/8" hole	53		5/16" x 2-1/2" NC cap screw
			54	F 8264	Rubber Bumper



FEED ARM PIVOT SHAFT

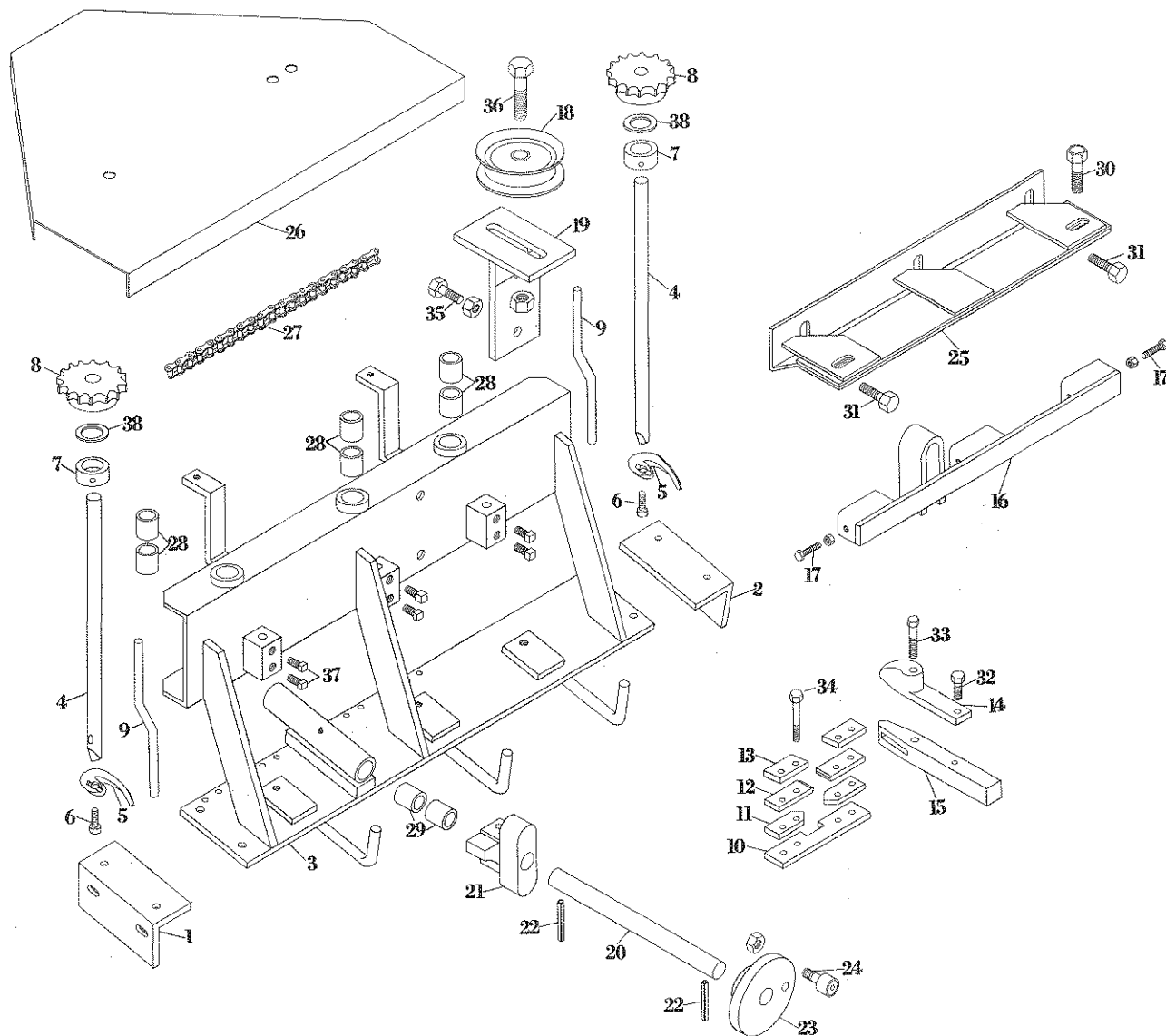
REF. NO.	PART NO.	DESCRIPTION
1	F 8128	Feed arm bearing housing w/bearing cups
2	F 8129	Plug cap, HP 4-1/4
3	F 8130	Retaining ring, RR 425
4	F 8131	Nut, bearing takeup, 2 used, N-12
5	F 8132	Lock washer, W-12
6	F 8133	Bearing cup, 2 used, JLM 710910
7	F 8134	Bearing cone, 2 used, JLM 710949
8	F 8135	Oil seal, 55304
9	F 8136	Dust cap
10	F 8126	Pivot shaft
11	F 8137	Pivot shaft strap, 16" chamber
	F 8138	Pivot shaft rear, 17" chamber
12	F 1661	Hydraulic shut-off fitting # 1940B
13	F 8139	Pivot shaft sleeve
14	F 8140	Jam nut, 2" - 12
15	F 8187	Pivot shaft washer, 2-5/8" x 3-1/2" x 14 ga.
16	F 8185	Pivot shaft strap, front, 16" chamber
	F 8186	Pivot shaft strap, front, 17" chamber
17		Flat head socket cap screw, #1032
18		3/4" x 1-3/4" N.C. cap screw, 2 used
19		3/4" x 2" N.C. cap screw, 2 used
20		3/4" x 2-1/2" N.C. cap screw, 2 used
21		3/4" N.C. fiber lock nut, 2 used

F 8265 Feed arm pivot shaft assembly
(Ref. 1-21 and Ref. 9-29, 40-51 page 14)



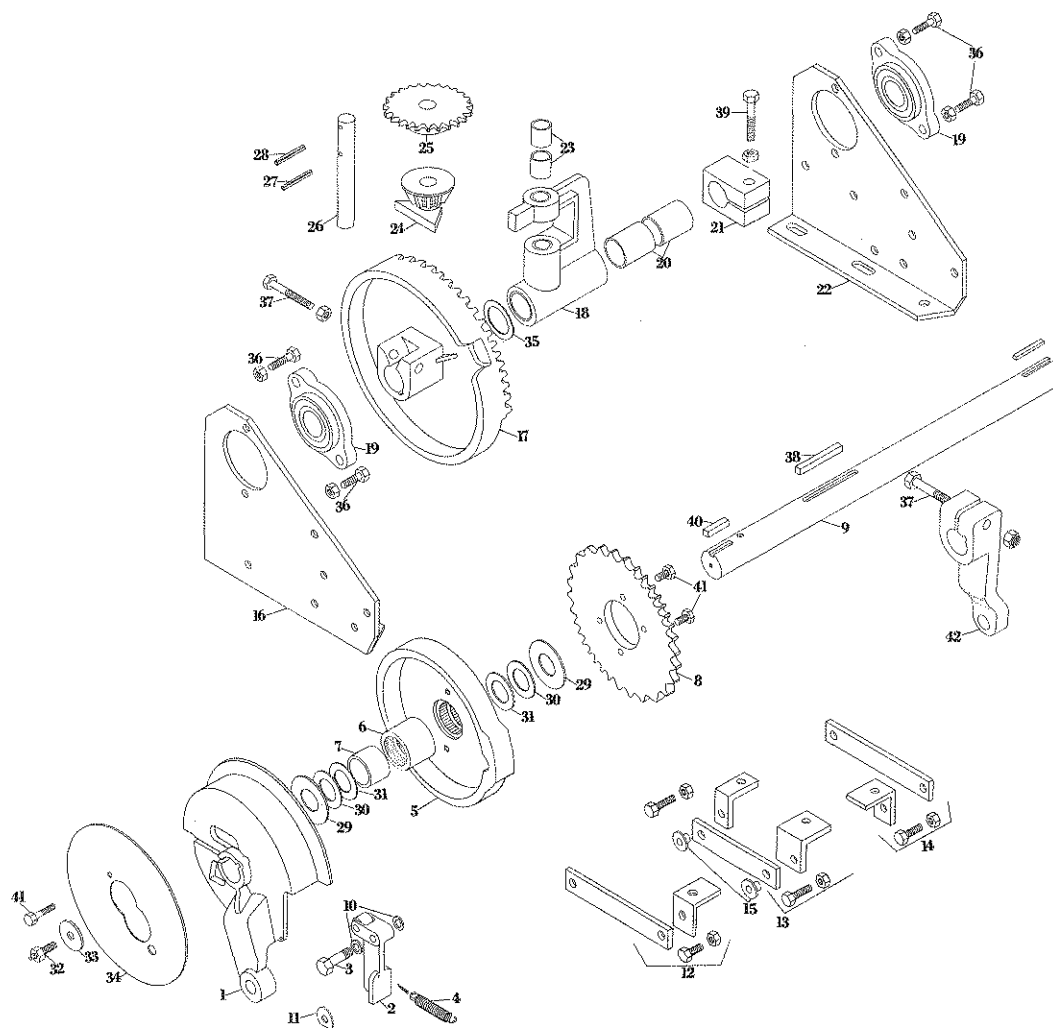
KNOTTER BRAKE ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7528	Brake disc with hard notch, 1-3/8"	13	F 7585	Saddle lever sleeve
2	F 7450	Outside brake plate with lining	14	F 1572	Cam follower, saddle lever
3	F 7451	Brake plate stud (2 used)	15	F 7448	Saddle lever spring eyebolt
4	F 7453	Brake plate spring (2 used)	16	F 7559	Saddle lever spring
5	F 7449	Inside brake plate with lining	17	F 7452	Brake plate bolt, 1/4" x 3-1/2"
6	F 7454	Brake lining with rivets (2 used)			N.C.
7		Rivets for brake lining (6 used)	18	F 7904	3/8" x 3/8" x 2" key for brake disc
8	F 246	Saddle lever washer	19		1/2" x 3-1/4" N.C. cap screw w/fibre
9	F 7587	Seal for saddle lever anchor (63123 Victor)			lock nut for brake clamp
10	F 7561	Saddle lever lower half with bushing	20		5/16" x 1-1/4" N.C. cap screw w/fibre
11	F 7560	Saddle lever upper half with spring anchor			lock nut for saddle lever
12	F 7586	Bushing for saddle lever, 3/4" x 1" x 1-1/2"	21		3/8" x 3-1/2" N.C. cap screw w/fibre
					lock nut for saddle lever anchor



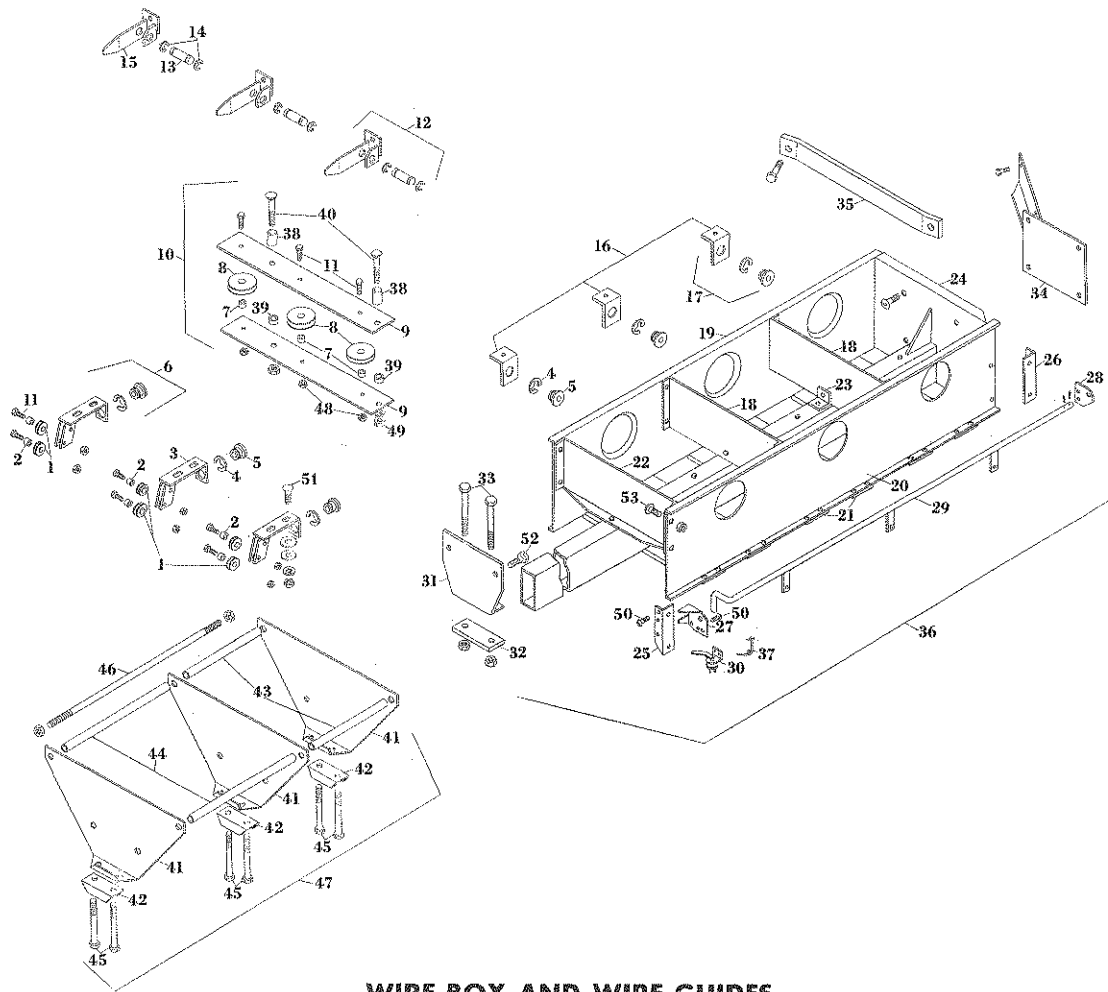
WIRE KNOTTER

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7062	Knotter mounting angle, L. H.	21	F 7075	Shuttle bar drive cam
2	F 7065	Knotter mounting angle, R.H.	22	F 7076	Roll pin, 1/4" x 1-1/2"
3	F 7793	Twister and shuttle bar frame	23	F 7078	Shuttle bar crank flange
4	F 7089	Twister shaft	24	F 7079	Cam follower
5	F 4046	Twister hook	25	F 7794	Upper wire guide bracket
6	F 7248	Twister hook bolt	26	F 7064	Shield
7	F 172	Set collar, 3/4"	27	F 7796	Twister drive chain, 77P # 40
8	F 4024	Sprocket, twister shaft, 15T	28	F 7227	Bushing, twister shaft
9	F 7318	Wire holder rod	29	F 7227	Bushing, cam shaft
10	F 7087	Wire knife	30		3/8" x 1-1/4" N.C. cap screw
11	F 7086	Gripper spacer, bottom	31		3/8" x 1" N.C. cap screw
12	F 7085	Wire gripper	32		5/16" x 3/4" N.C. cap screw
13	F 7084	Gripper top plate	33		3/8" x 2-1/2" N.F.H.T. cap screw
14	F 7312	Wire divider	34		5/16" x 1-3/4" N.F.H.T. cap screw
15	F 7313	Wire gripper tongue	35		3/8" x 1" N.C. cap screw
16	F 7792	Shuttle bar with adjusting screws	36		1/2" x 2" N.C. cap screw
17	F 7081	Shuttle bar adjusting screws	37		3/8" x 3/4" N.C. square head set screw
18	F 7330	Chain tightener pulley	38		Washer, 10 ga., 3/4"
19	F 7329	Chain tightener pulley bracket			
20	F 7077	Cam shaft			



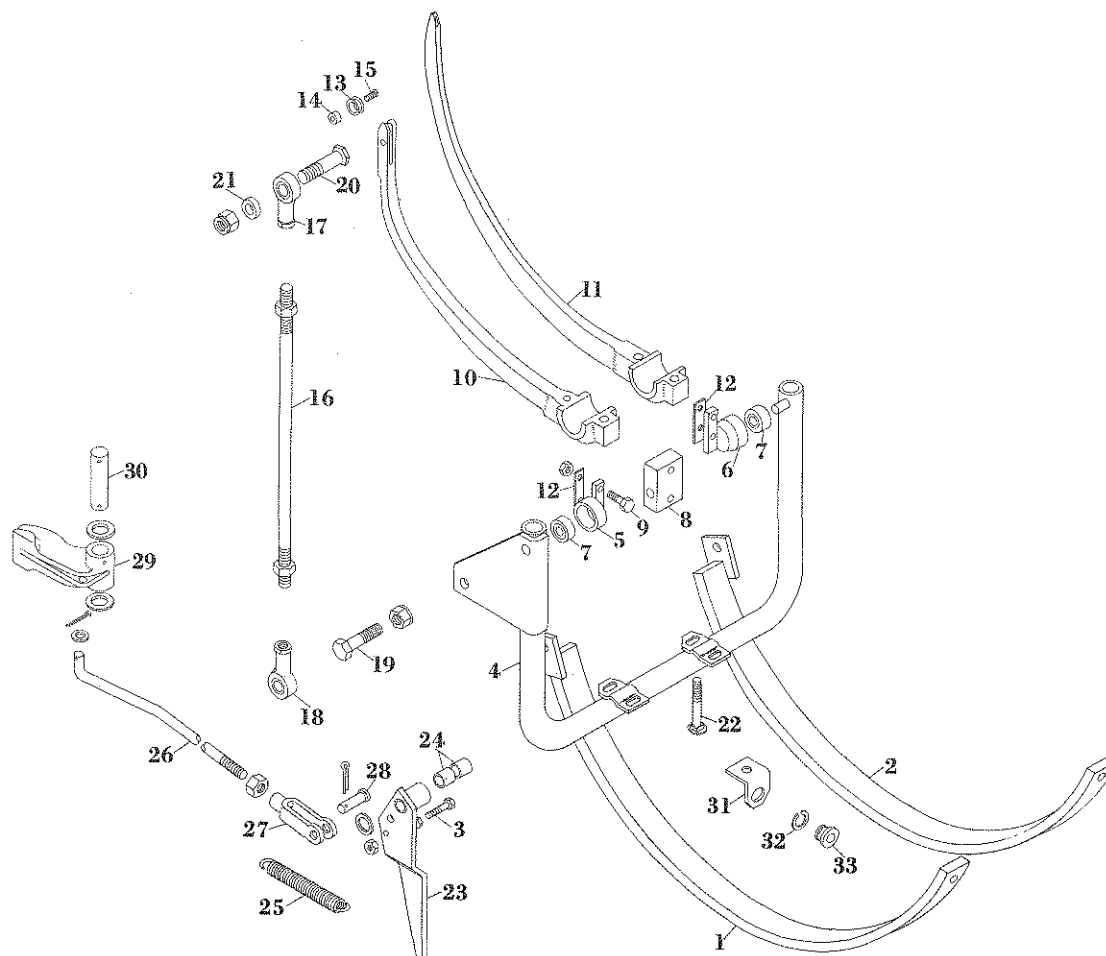
WIRE KNOTTER

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7519	Clutch w/pawl, 1-3/8"	23	F 7247	Bushing for F 7072 frame, 7/8" x 1" x 1"
2	F 1622	Clutch pawl	24	F 7431	Pinion
3	F 1633	Clutch pawl pin	25	F 7257	Twister drive sprocket, 40B25
4	F 4115	Spring, clutch pawl	26	F 7069	Pinion shaft
5	F 4133	Notched clutch disc with F 4134 bearing, 1-3/8"	27	F 7076	Roll pin, pinion to shaft, 1/4" x 1-1/2"
6	F 4134	Bearing for F 4133 disc	28	F 4030	Roll pin, sprocket to shaft, 1/4" x 2"
7	F 4135	Inner race for F 4134 bearing	29	F 4136	Hardened washer, 1-3/8" I.D., 16 ga.
8	F 755	Clutch sprocket (32T-#60)	30	F 4159	Knotter shaft spacer washer, 10 ga.
9	F 7456	Knotter shaft	31	F 4161	Knotter shaft spacer washer, 18 ga.
10	F 1623	Washer, 7/16" I.D. x 7/8" O.D. x .025"	32	F 1576	Adapter with 1645B zerk, end of knotter shaft
11	F 1620	Clutch pawl pin lock	33	F 246	Knotter shaft end washer, L.H.
12	F 7349	Brace w/angle, L.H.	34	F 7987	Shield for knotter clutch
13	F 7346	Brace w/angle, center	35	F 4159	Washer spacer, 10 ga., 1-3/8" I.D.
14	F 7345	Brace w/angle, R.H.		F 4160	Washer spacer, 14 ga., 1-3/8" I.D.
15	F 440	Ferrule for F 7346 brace		F 4161	Washer spacer, 18 ga., 1-3/8" I.D.
16	F 7571	Knotter mount, L.H.	36		3/8" x 1-1/2" NC cap screw
17	F 7432	Intermittent gear	37		1/2" x 3" NC cap screw
18	F 7072	Pinion frame	38		3/8" x 3/8" x 2-3/4" Key
19	F 7063	Bearing, knotter shaft (2 used)	39		1/2" x 2-3/4" NC cap screw
20	F 4137	Bushing for F 7072 frame, 1-3/8" x 1-1/2" x 2"	40		3/8" x 3/8" x 2" key
21	F 4138	Clamp collar	41		3/8" x 1" NC Cap screw
22	F 7570	Knotter mount, R.H.	42	F 7461	Needle yoke drive arm
				F 7980	Wire knotter complete with clutch & brake



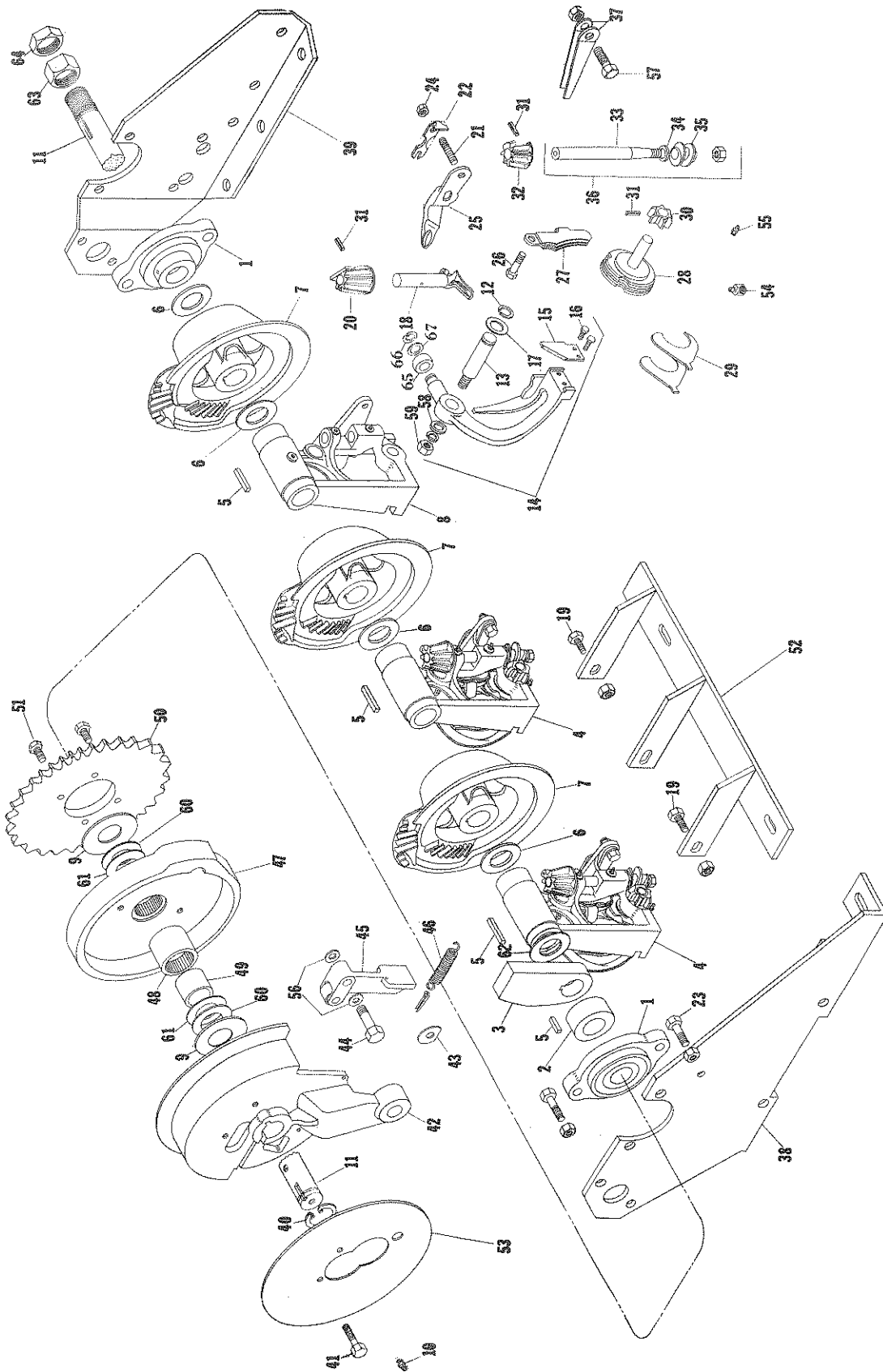
WIRE BOX AND WIRE GUIDES

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 4014	Roller for wire guide and needle	27	F 4191	Mounting bracket for wire alarm rod, L.H.
2	F 4015	Bushing for F 4014 roller	28	F 4190	Mounting bracket for wire alarm rod, R.H.
3	F 4222	Wire guide frame only (lower rear)	29	F 7608	Rod for wire alarm
4	F 857	Snap ring for F 856 bushing	30	F 946	Switch only for wire alarm
5	F 856	Wire guide bushing	31	F 7555	Wire box mounting bracket
6	F 4205	Wire guide complete, lower rear	32	F 7556	Bottom support plate for F 7555
7	F 4068	Bushing for F 4067 roller	33		Bolt with nut, 1/2" x 5-1/2"
8	F 4067	Roller, lower front wire guide			N.C. Cap screw
9	F 8173	Wire guide bracket, lower front	34	F 7557	Wire box mounting bracket, R.H.
10	F 8174	Wire guide complete, lower front	35	F 7705	Brace for F 7557 RH wire box bracket
11		Bolt with lock nut, 1/4" x 1" N.C. Cap screw	36	F 7515	6 compartment wire box complete with braces and harness
12	F 4203	Upper wire guide complete with pin	37	F 4210	Spring for wire alarm rod
13	F 4204	Upper wire guide wear pin	38	F 8175	Spacer, 1-1/4"
14	F 5159	Snap ring for wear pin	39	F 8176	Spacer, 13/32"
15	F 4225	Upper wire guide, bracket only	40		3/8" x 1-3/4" N.C. carriage bolt, 2 used
16	F 4163	Wire guide bracket, rear	41	F 6317	Wire carrier end plate
17	F 4224	Wire guide bracket complete with bushing	42	F 6318	Wire carrier clamp
18	F 7637	Wire box divider	43	F 7231	Pipe spacer, wire carrier, short
19	F 7638	Wire box side, front	44	F 7232	Pipe spacer, wire carrier, long
20	F 7639	Wire box side, rear	45		3/8" x 5" N.C. cap screw
21	F 7640	Wire box bottom slats	46	F 7230	Stay bolt, wire carrier
22	F 7641	Wire box end, left	47	F 4228	Wire carrier complete
23	F 7642	Wire box divider angle	48		1/4" N.C. fiber lock nut
24	F 7643	Wire box base with end plate	49		3/8" N.C. fiber lock nut
25	F 7644	Angle for wire alarm mounting bracket, L.H.	50		1/4" x 1/2" machine screw
26	F 7645	Angle for wire alarm mounting bracket, R.H.	51		3/8" x 1-1/2" N. C. carriage bolt
			52		1/2" x 3/4" N. C. cap screw
			53		5/16" x 3/4" machine screw



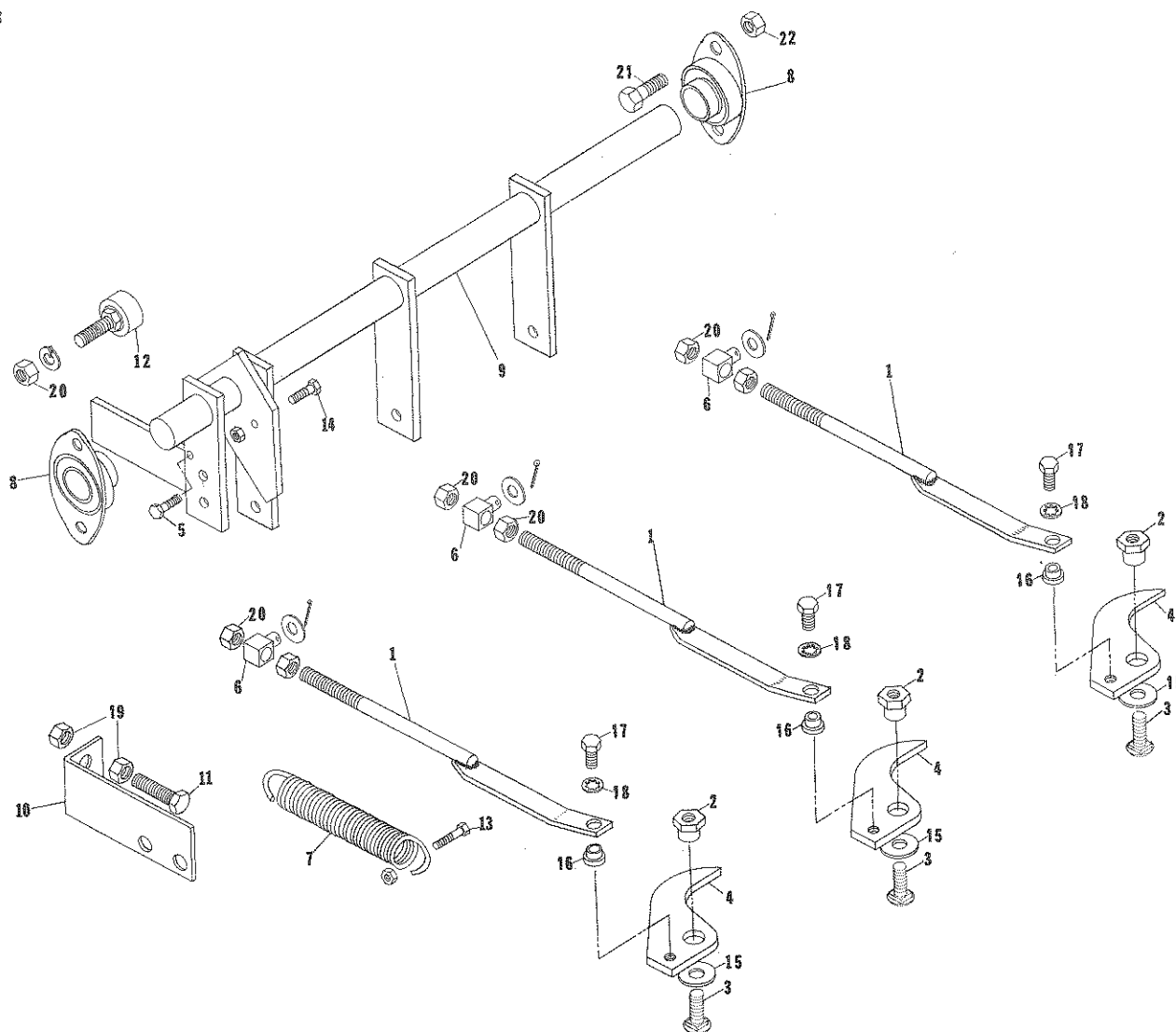
NEEDLE AND YOKE ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7569	Needle guard, L.H.	16	F 7554	Needle yoke drive rod, wire
2	F 7568	Needle guard, R.H.		F 1548	Needle yoke drive rod, twine
3		3/8" x 2" N.C. Cap screw	17	F 1550	Needle yoke drive rod end, L.H. thread
4	F 7903	Needle yoke, wire	18	F 1549	Needle yoke drive rod end, R.H. thread
	F 7972	Needle yoke, twine	19	F 1552	Bolt, drive rod to needle yoke with nut
5	F 7522	Needle yoke bearing complete, L.H., wire only	20	F 1551	Bolt, drive rod to clutch with nut
6	F 7521	Needle yoke bearing complete, R.H., wire only		F 1574	Bolt, drive rod to R.H. needle yoke drive arm
7	F 7523	Bearing for F 7521 and F 7522, KP12A, wire only	21	F 172	Spacer collar, used on twine tie only
8	F 4150	Needle yoke bearing, R.H. and L. H., twine only	22	F 7552	Bolt, needle to yoke with nut, 1/2" x 3-1/4" carriage
9		1/2" x 1-3/4" NC cap screw	23	F 7652	Plunger dog return lever
		1/2" x 2-1/4" NC cap screw	24	F 7845	Bushing for plunger dog return lever, 7/8" x 1" x 7/8"
10	F 8177	Needle, wire	25	F 1517	Plunger dog return spring
11	F 1611	Needle, cast iron curved, twine	26	F 7524	Plunger dog return rod
12	F 1702	Shim for wire needle yoke bearing	27	F 7526	Clevis for dog return rod
	F 1701	Shim for twine needle yoke bearing	28	F 7527	Clevis pin for F 7526 clevis
13	F 4014	Roller for needle and wire guide, 21/32" bore	29	F 7547	Plunger stop dog
14	F 4015	Bushing for F 4014 roller	30	F 7588	Plunger dog pin
15	F 4016	Bolt, needle roller	31	F 7973	Holder for needle twine guide bushing
			32	F 857	Snap ring for F 856
			33	F 856	Twine guide bushing



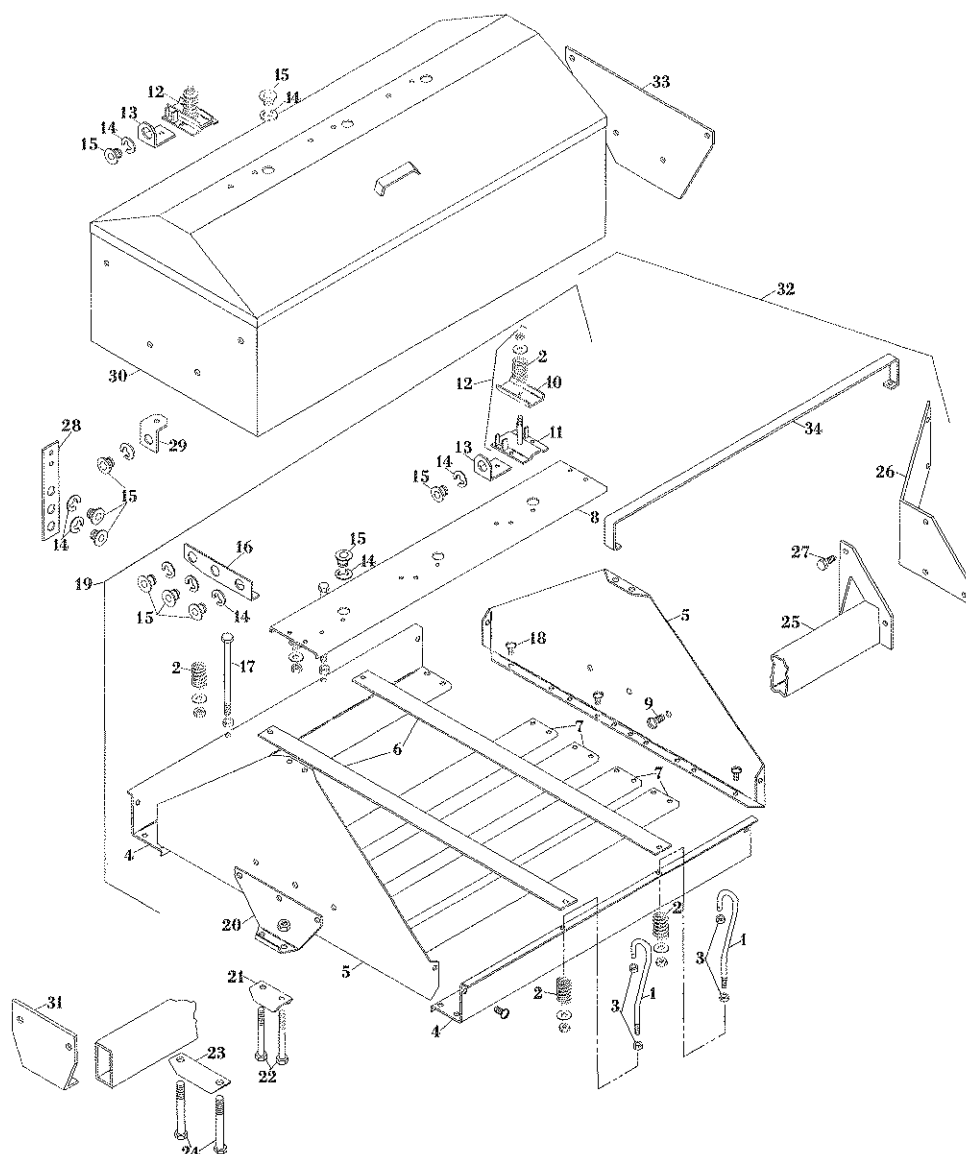
TWINE KNOTTER

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7063	Knotter shaft bearing, 1-3/8"	35	F 7875	Knotter worm only
2	F 99	1-3/8" set collar	36	F 7876	Knotter worm and shaft complete
3	F 7940	Twine finger drive cam	37	F 8052	Twine holder spring, 2 used
4	F 8053	Knotter frame complete	38	F 8093	Twine knotted mount, L.H.
5	F 4104	Key, 3/8" x 3/8" x 1-1/2", cam gear	39	F 8094	Twine knotted mount, R.H.
	F 7904	Key, 3/8" x 3/8" x 2", clutch	40	F 7988	Snap ring, # 5160-137
	F 8054	Key, 3/8" x 3/8" x 3/4", Cam	41		3/8" x 1" N.C. Cap screw, 2 used
6	F 4159	Knotter shaft spacer washer, 10 ga.	42	F 7519	Clutch w/pawl, 1-3/8" shaft
	F 4160	Knotter shaft spacer washer, 14 ga.	43	F 1620	Clutch pawl pin lock
	F 4161	Knotter shaft spacer washer, 18 ga.	44	F 1633	Clutch pawl pin
	F 7977	Knotter shaft spacer washer, .010"	45	F 1622	Clutch pawl
	F 7978	Knotter shaft spacer washer, .005"	46	F 4115	Spring clutch pawl
7	F 7942	Knotter cam gear	47	F 4133	Notched clutch disc w/F4134 bearing
8	F 7943	Knotter frame only			
9	F 4136	Hardened washer, 1-3/8" I.D., 16 ga.	48	F 4134	Bearing
10		1/8" P.T. straight grease fitting #1710B	49	F 4135	Inner race
11	F 7986	Knotter shaft, adjustable, 330T, 1-3/8"	50	F 755	Sprocket, knotted clutch, 60A32
12	F 7976	Snap ring for knife arm pin	51		3/8" x 1" NC cap screw
13	F 7884	Knife arm pin	52	F 7953	Knotter head anchor
14	F 8050	Knife arm complete	53	F 7987	Shield for knotted clutch
15	F 8049	Twine knife	54	F 7882	Zerk, 90°
16	F 7859	Twine knife screw	55	F 7883	Zerk, straight
17	F 7860	Knife arm washer	56	F 1623	Washer, clutch pawl
18	F 7861	Knotter bill hook	57		3/8" x 1" cap screw
	F 8068	Knotter bill hook pinion spacer washer .020"	58	F 7892	Knife arm shaft washer
			59	F 7893	Knife arm shaft nut
	F 8069	Knotter bill hook pinion spacer washer, .035"	60	F 4159	Knotter shaft spacer washer, 10 ga.
			61	F 4161	Knotter shaft spacer washer
			62	F 4159	Knotter shaft spacer washer, 10 ga.
19	F 8070	Trigger for F 7861 Knotter bill hook			(use 1)
20	F 8071	Pin for F 8070 trigger		F 4160	Knotter shaft spacer washer, 14 ga.
		3/8" x 1-1/4" NC Cap screw			(use 2)
21	F 7862	Pinion, knotted hook, steel cut		F 4161	Knotter shaft spacer washer, 18 ga.
22	F 7948	Knotter hook cam adjusting spring			(use 1)
23	F 7947	Knotter hook cam adjusting spring	63		1-3/8" NF Hex nut
24		7/16" x 1-1/2" NF Cap screw	64		1-3/8" NF Hex Jam nut
25	F 7949	Knotter hook cam adj. screw nut	65	F 8274	Roller
26	F 8051	Knotter hook cam	66	F 8275	Snap Ring
27	F 7867	Twine holder bolt	67	F 8280	Washer
28	F 7868	Twine holder			
29	F 7869	Twine disc			
30	F 7870	Twine disc cleaner			
31	F 7871	Pinion, twine holder disc		F 8031	Twine knotted assy. complete w/mounts, clutch assy., & brake assy.
32	F 7872	Roll pin			
33	F 7873	Pinion, knotted worm		F 8032	Twine knotted shaft assy. w/clutch & brake disc
34	F 7874	Knotter worm shaft			
	F 1680	Washer, knotted worm shaft, 28 ga.			
	F 657	Washer, knotted worm shaft, 10 ga.			
	F 658	Washer, knotted worm shaft, 14 ga.			
	F 659	Washer, knotted worm shaft, 18 ga.			



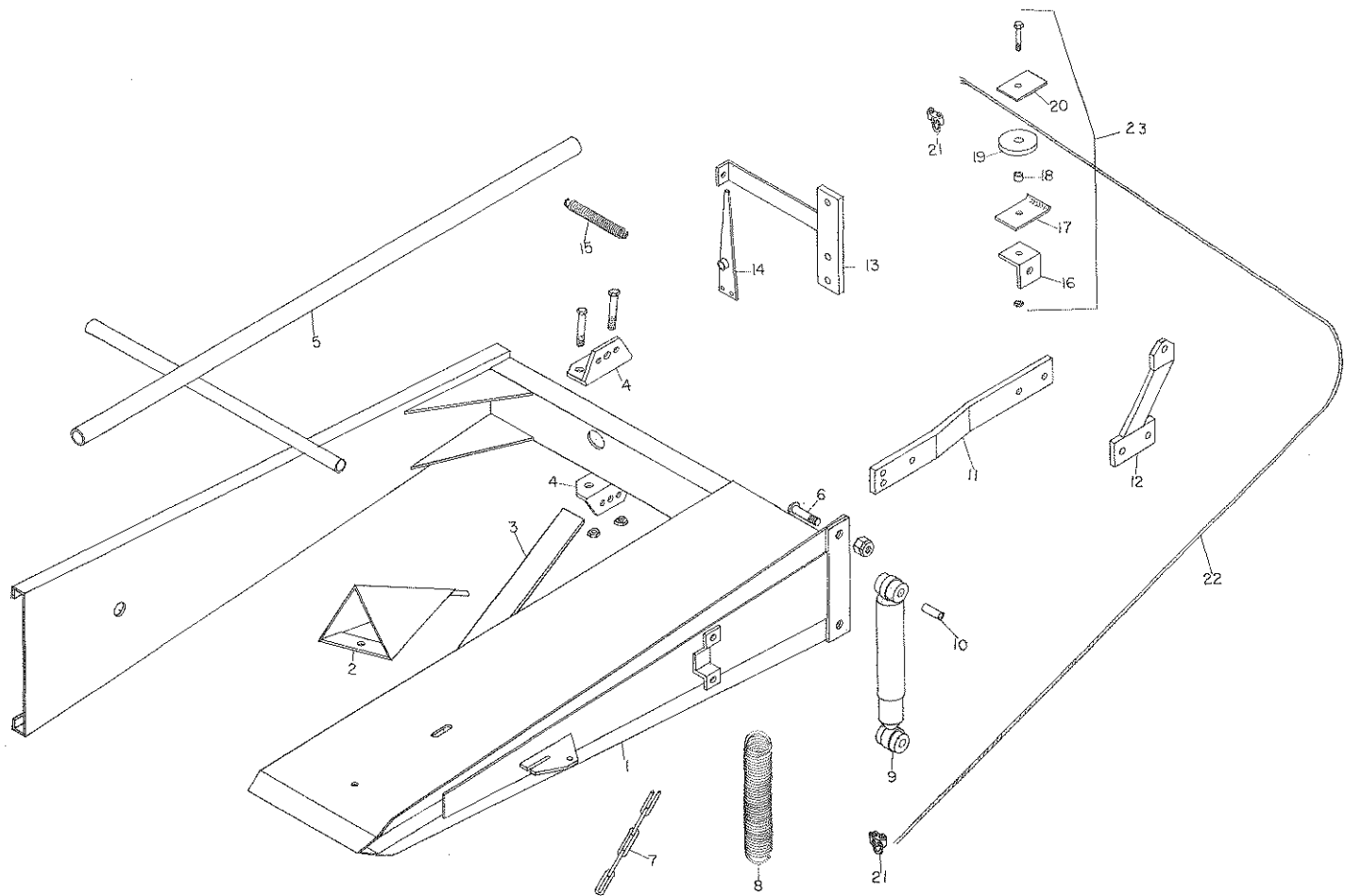
TWINE FINGER DRIVE

REF. NO.	PART NO.	DESCRIPTION
1	F 8143	Twine finger drive rod
2	F 8144	Bushing, twine finger
3		3/8" x 1-1/4" carriage bolt Grade 8
4	F 8145	Twine finger
5		1/4" x 1" NC cap screw
6	F 452	Twine finger link block
7	F 1517	Spring, twine finger return
8	F 8095	Bearing, twine finger drive rod
9	F 7958	Twine finger drive shaft assembly
10	F 7959	Twine finger stop bracket
11		3/8" x 1-1/2" NC Cap screw
12	F 1572	Cam follower
13		5/16" x 1-1/2" NC cap screw
14		1/4" x 1" NC cap screw
15	F 8146	Twine finger washer
16	F 8147	Drive rod bushing
17		5/16" x 3/4" N.F. cap screw
18		5/16" internal star lock washer
19		3/8" N.C. nut
20		3/8" N.F. nut
21		5/16" x 1" N.C. cap screw
22		5/16" N.C. Nut



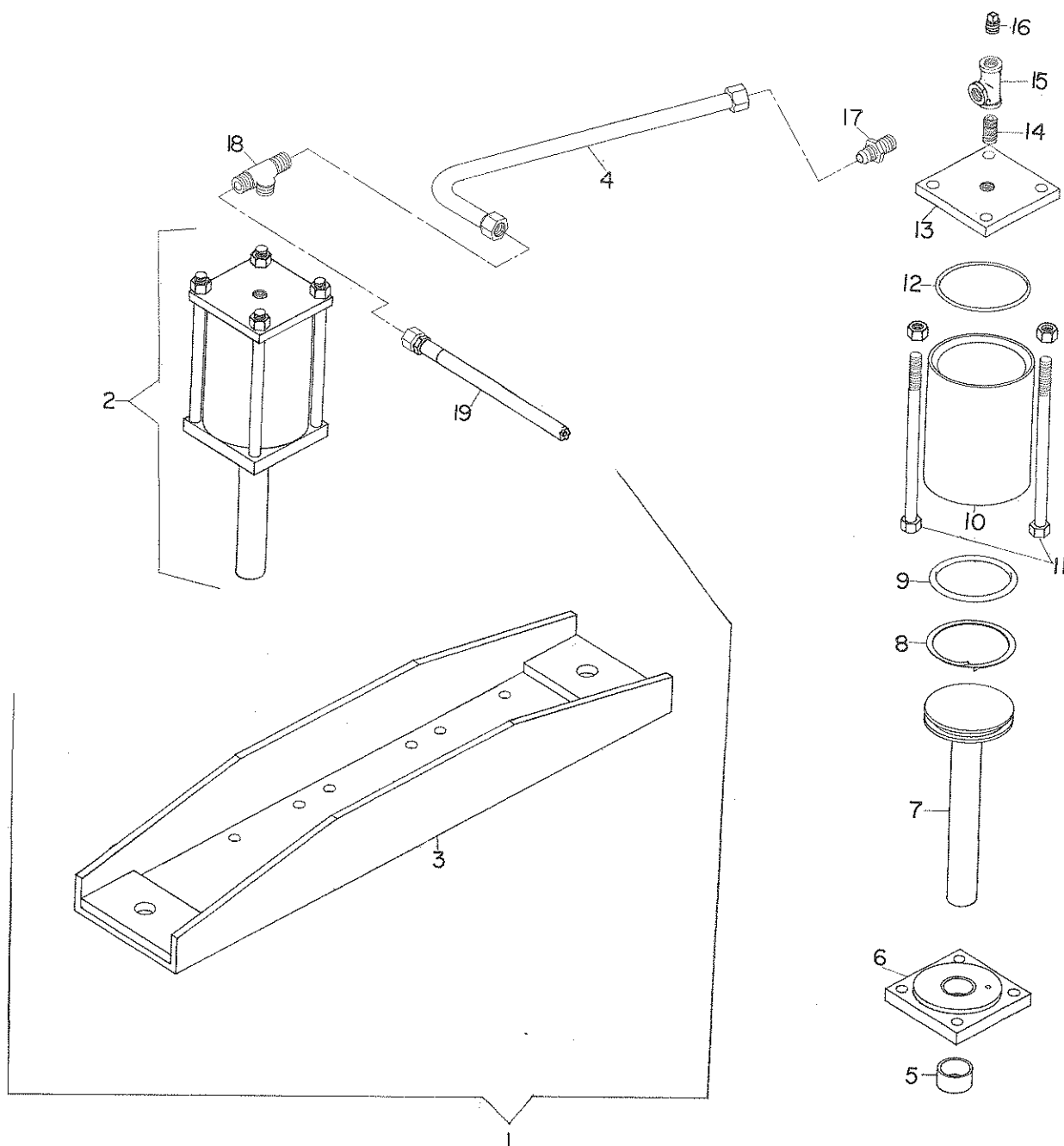
TWINE BOX AND TWINE GUIDES

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7927	Twine box hold down rod	20	F 7937	Twine box bracket
2	F 7541	Spring, twine box hold down	21	F 6318	Twine box clamp
3	F 7928	Set collar, 5/16"	22		3/8" x 5" NC Cap screw
4	F 7929	Twine box side	23	F 7556	Bottom support plate for F 7555
5	F 7930	Twine box end	24		1/2" x 5-1/2" NC cap screw
6	F 7931	Twine box hold down	25	F 7938	Twine box base tube with end mount
7	F 7932	Twine box bottom	26	F 8194	Twine box mounting bracket, R.H.
8	F 7933	Twine box top section	27		3/8" x 1" NC cap screw
9		3/8" x 3/4" flat head machine screw	28	F 525	Holder for twine guide bushing
10	F 7890	Twine tension top	29	F 7973	Holder for needle twine guide bushing
11	F 7889	Twine tension base	30	F 8064	Twine box, 6 compartment, dome lid
12	F 7891	Twine tension assembly	31	F 7555	Twine box tube mounting bracket, left hand
13	F 7898	Twine guide bushing holder	32	F 7985	Twine box, 9 compartment, large plastic twine balls, complete with base tube and mounting brackets
14	F 857	Snap ring for F 856	33	F 6317	Twine box bracket
15	F 856	Twine guide bushing	34	F 8279	Guard, twine tension
16	F 7934	Twine guide bracket			
17	F 7935	Twine box hold down bolt			
18		1/4" x 1/2" flat head machine screw			
19	F 7936	Twine box complete, 9 compartment large plastic twine ball, Ref. 1-18			



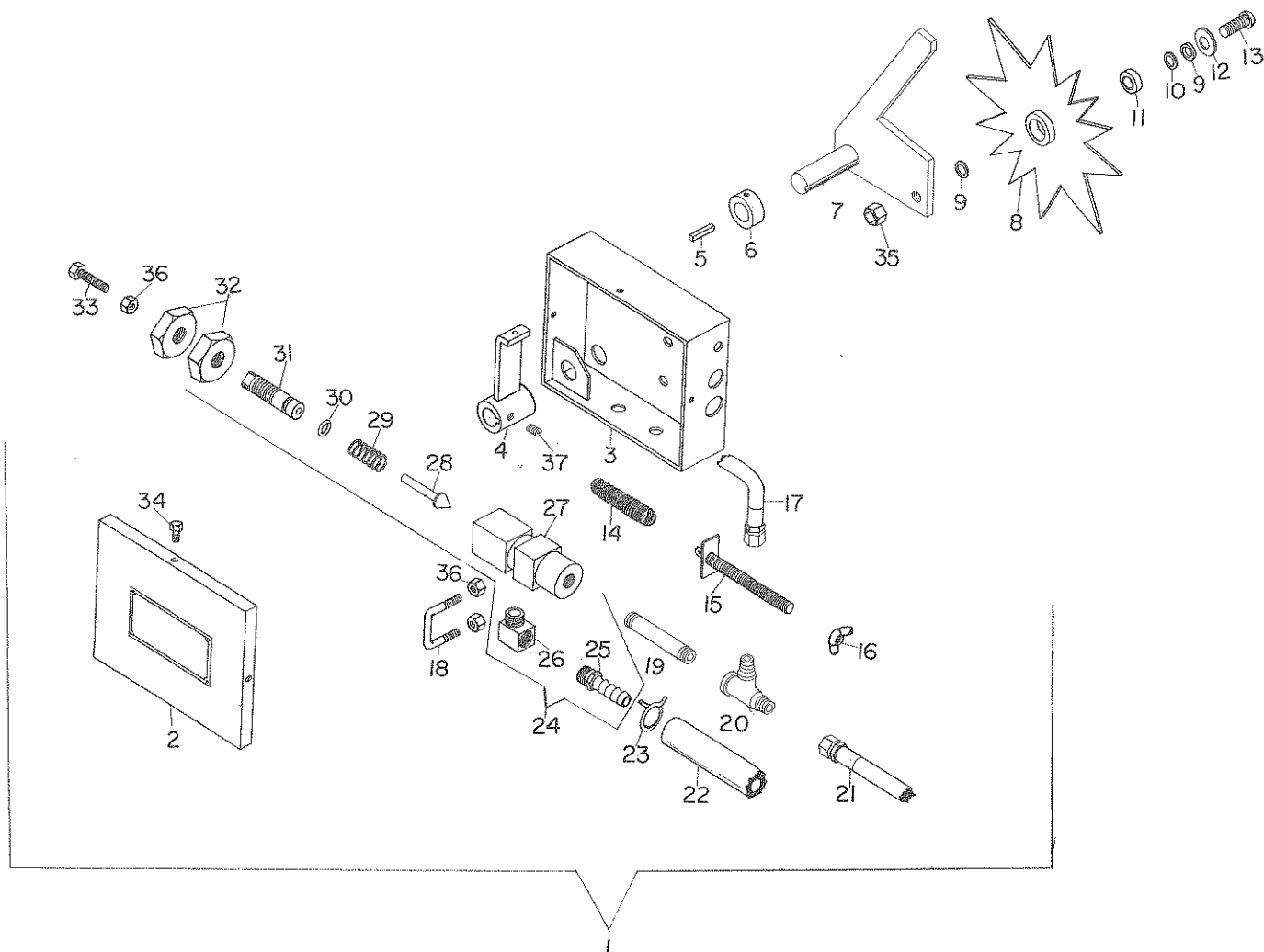
BALE CHUTE AND WEIGHT INDICATOR

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7600	Bale chute, frame only	10	F 993	Bushing for shock absorber
2	F 7655	Bale turner	11	F 1638	Shock absorber support
3	F 7656	Bale skid	12	F 1639	Cable bracket
4	F 7657	Bale skid bracket, 2 used	13	F 997	Weight indicator bracket
5	F 7624	Flat chute adapter for combination chute	14	F 998	Indicator hand
6	F 7658	Button head bolt, 1/2" x 1-1/2"	15	F 268	Indicator return spring
7	F 7659	Chain, bale chute	16	F 999	Mounting angle for F 7236 sheave
8	F 985	Spring, bale chute, 3-tie turning	17	F 994	Shield for F 4067 roller
	F 987	Spring, bale chute, 3-tie flat	18	F 4068	Bushing for F 4067 roller
9	F 988	Shock absorber	19	F 4067	Roller for F 7236 sheave
			20	F 995	Plate for F 4067 roller
			21	F 990	Cable clamp, 1/8" (2 used)
			22	F 7661	Indicator cable, 1/8" aircraft 65"
			23	F 7236	Sheave complete, bale weight indicator



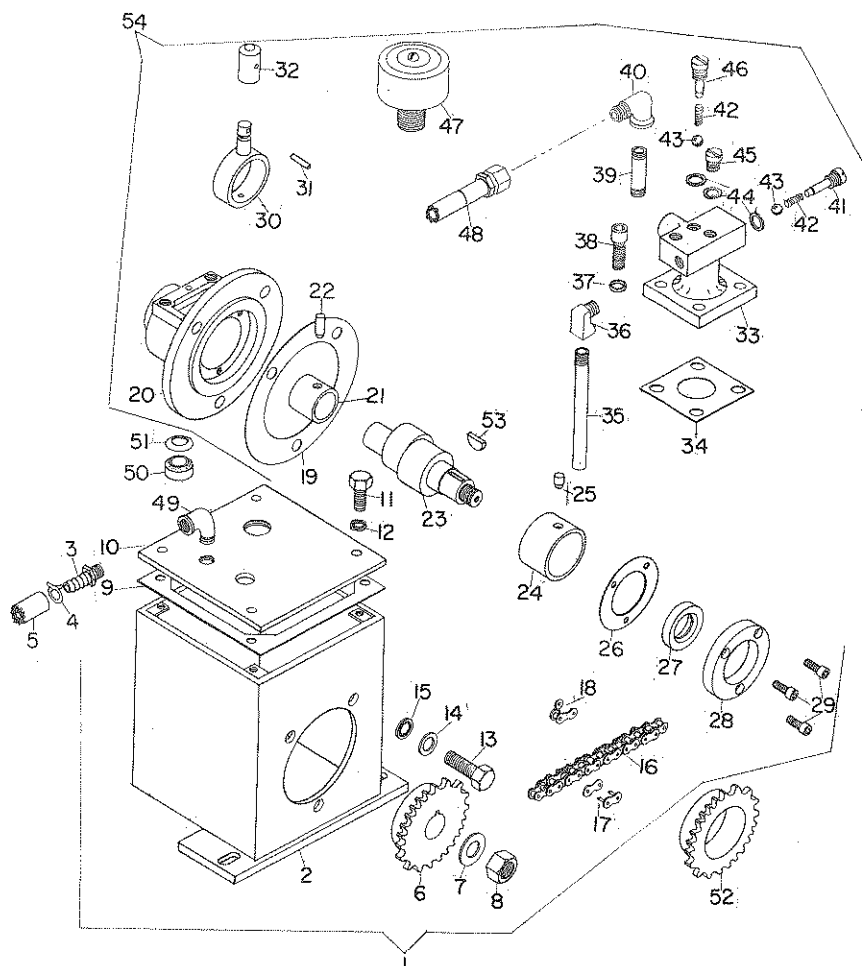
TENSION CONTROL RAM ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	FT 183	Dual ram assy., complete	9	FT 12	O-ring for piston
2	FT 198	3" cylinder complete with top and bottom	10	FT 10	Cylinder
3	FT 215	Cylinder frame	11	FT 16	Tie bolt, 3/8" x 7" N.F.H.T. with nut, 4 used
4	FT 216	3/8" steel tube, ram to ram	12	FT 15	O-ring top seal
5	FT 19	Bushing for FT 14, 1" x 1-1/4" x 5/8"	13	FT 13	Cylinder top
6	FT 14	Cylinder bottom with bushing	14	FT 217	Nipple, 1/4" extra heavy black nipple
7	FT 11	Piston	15	FT 218	Tee, 1/4"
8	FT 137	Back up ring for FT 12, MS-28782 -37	16	FT 75	Pipe plug, 1/4"
			17	FT 219	3/8" JIC male connector, C 5205 x 6 WH
			18	FT 220	3/8" JIC male branch tee, C 5605 x 6 WH
			19	FT 136	Pressure hose, bypass to ram, 24'



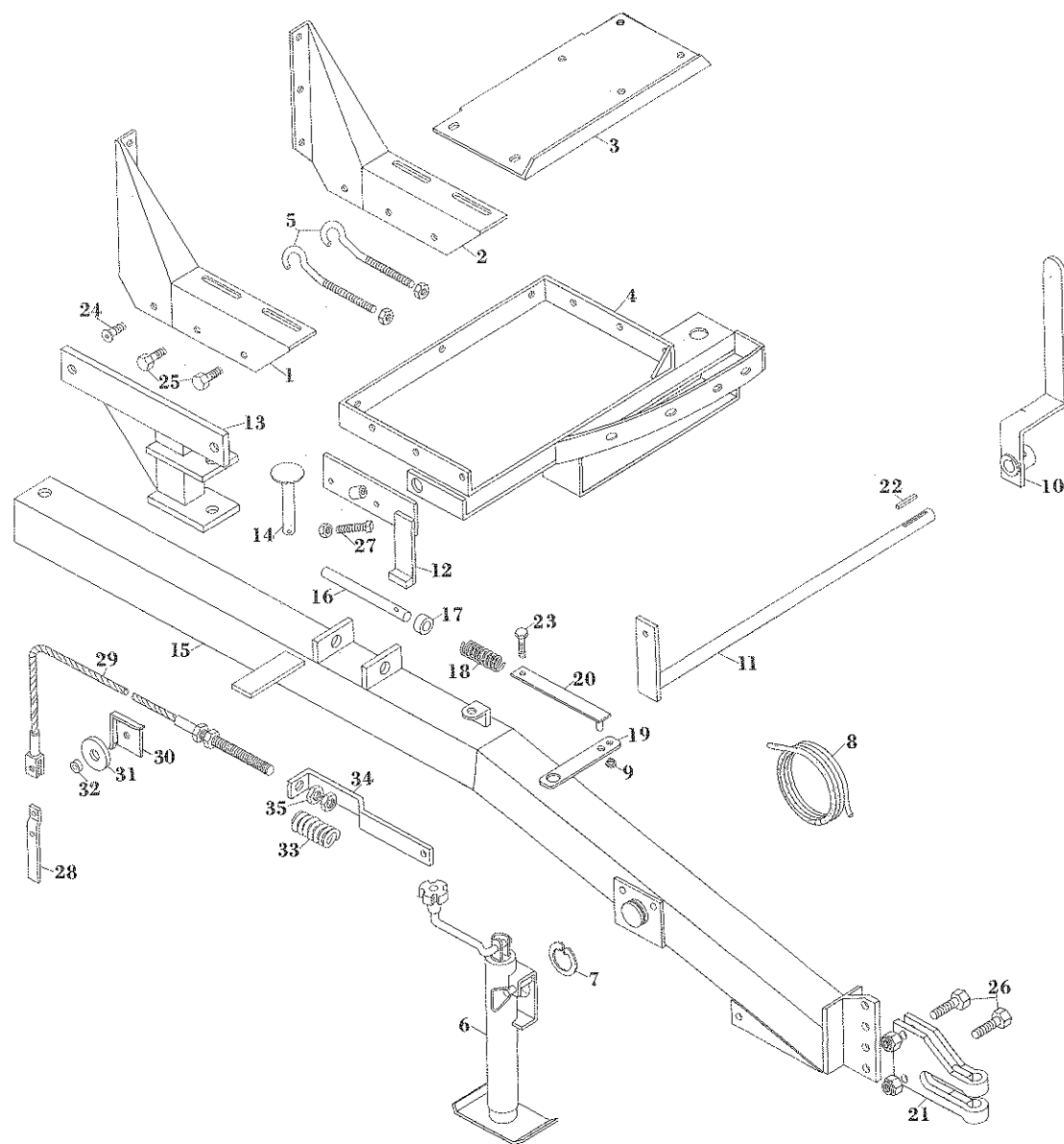
TENSION CONTROL BYPASS BOX

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	FT 192	Bypass box complete with 1/2" return hose, less pressure hose	18	FT 58	U-bolt
2	FT 50	Bypass box cover	19	FT 223	1/4" x 3" extra strong black nipple
3	FT 194	Bypass box	20	FT 224	3/8" JIC female run tee, C5805 x 6 WH
4	FT 67	Bypass lever	21	FT 225	1/4" hydraulic hose, pump to by pass, 90"
5		Key, 3/16" x 3/16" x 1"	22	FT 191	Bypass return hose, 1/2" x 93"
6	FT 68	Spacer, penetration wheel arm	23	FT 187	Hose clamp, 1/2"
7	FT 222	Penetration wheel arm	24	FT 185	Bypass assembly complete for 1/2" return hose
8	FT 178	Penetration wheel with bearing	25	FT 193	Hose nipple, 1/2" hose
9	FT 209	Washer, 14 ga., 3/8" x 5/8"	26	FT 188	3/8" street elbow, 3400 x 6 WH
10	FT 210	Washer, 18 ga., 3/8" x 5/8"	27	FT 184	Bypass cylinder, 1/2" hose
11	FT 179	Bearing, penetration wheel, BR 9904	28	FT 87	Bypass check pin
12	FT 123	Washer, 3/8"	29	FT 63	Spring, bypass check pin
13	FT 211	Button head bolt, 3/8" x 1"	30	FT 53	O-ring, bypass
14	FT 213	Adjusting screw tension spring	31	FT 54	Plunger, less nuts
15	FT 61	Adjusting screw (eyebolt)	32	FT 55	Jam nut, 5/8"
16	FT 62	Wing nut for adjusting screw	33		1/4" x 1-1/4" N.C. cap screw
17	FT 221	1/4" hydraulic hose, bypass to ram, 24"	34		1/4" x 1/2" N.C. Cap screw
			35		3/8" pal nut
			36		1/4" N.C. nut
			37		5/16" N.C. socket set screws



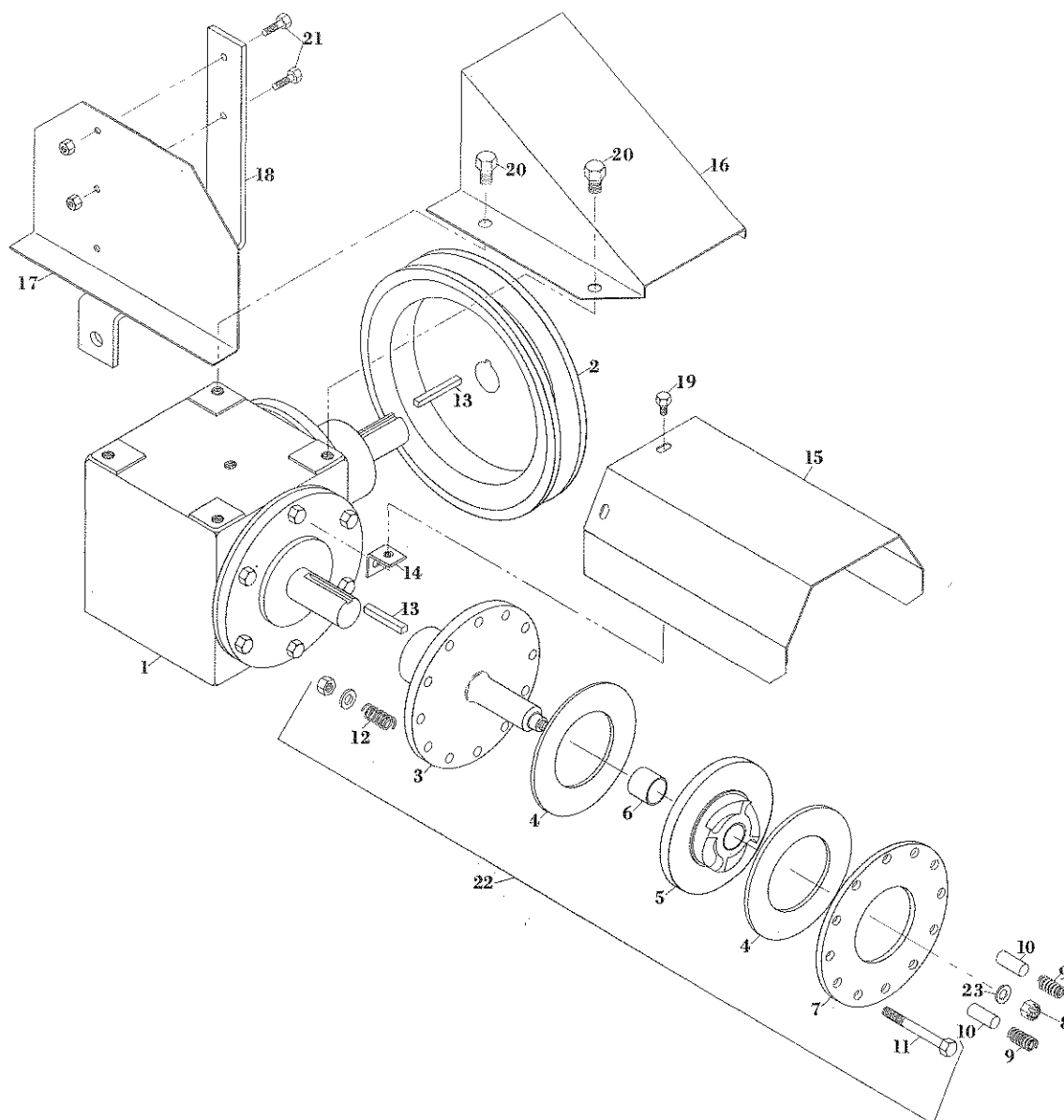
TENSION CONTROL PUMP ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	FT 537	Pump and tank assembly complete, less hose 1/2"	29		Allen screws for retaining ring 1/4" x 3/4"
2	FT 536	Tank only for 1/2" hose	30	FT 500	Connecting rod
3	FT 193	Hose nipple 1/2" hose	31	FT 506	Piston pin
4	FT 187	Hose clamp 1/2"	32	FT 505	Piston
5	FT 191	Return hose 1/2"	33	FT 524	Head
6	FT 101	Sprocket, driven 22T	34	FT 521	Head gasket
7		Flat washer 9/16"	35	FT 535	1/4" x 6" nipple
8		Nut 5/8 SAE jam	36	FT 18	Street elbow, 1/4"
9	FT 528	Tank cover gasket	37		7/16" high collar lock washer
10	FT 542	Tank cover	38		7/16" Allen screw
11		Cap screw 5/16" x 3/4" N.C.	39	FT 226	1/4" x 2" extra heavy black nipple
12	FT 538	Washer seal for tank cover bolts 5/16"	40	FT 227	3/8" JIC 90° Female elbow, C5455x6
13		Cap screw 7/16" x 3/4" N.C.	41	FT 517	Check valve pin (intake)
14		7/16" flat washer	42	FT 513	Check ball spring (2 used)
15	FT 539	Washer seal for pump mounting bolts 7/16"	43	FT 512	Check ball (2 used)
16	FT 197	Chain, pump drive, 69P. # 41	44	FT 514	Gasket (3 used)
17	FT 114	Connecting link, # 41	45	FT 519	Plug
18	FT 113	1/2 (offset) link, # 41	46	FT 518	Check valve pin (outlet)
19	FT 527	Pump base gasket	47	FT 530	Filter assembly
20	FT 525	Crankcase, 7/16" tapped hole	48	FT 225	Pressure hose, pump to bypass
21	FT 508	Crankshaft bushing, inner	49		3/8" street elbow
22	FT 510	Anchor pin for FT 508 bushing	50	FT 529	Outlet gasket
23	FT 503	Crankshaft	51	FT 533	Washer for FT 529
24	FT 509	Crankshaft bushing, outer	52	FT 157	Sprocket, drive for hydraulic pump
25	FT 511	Anchor pin for FT 509 bushing	53		Woodruff Key, 1/4" x 3/4"
26	FT 541	Gasket for FT 504 retaining ring	54	FT 523	Pump complete less tank (Ref. No's. 20 to 46 incl.)
27	FT 507	Oil seal (450045)			
28	FT 504	Retaining ring			



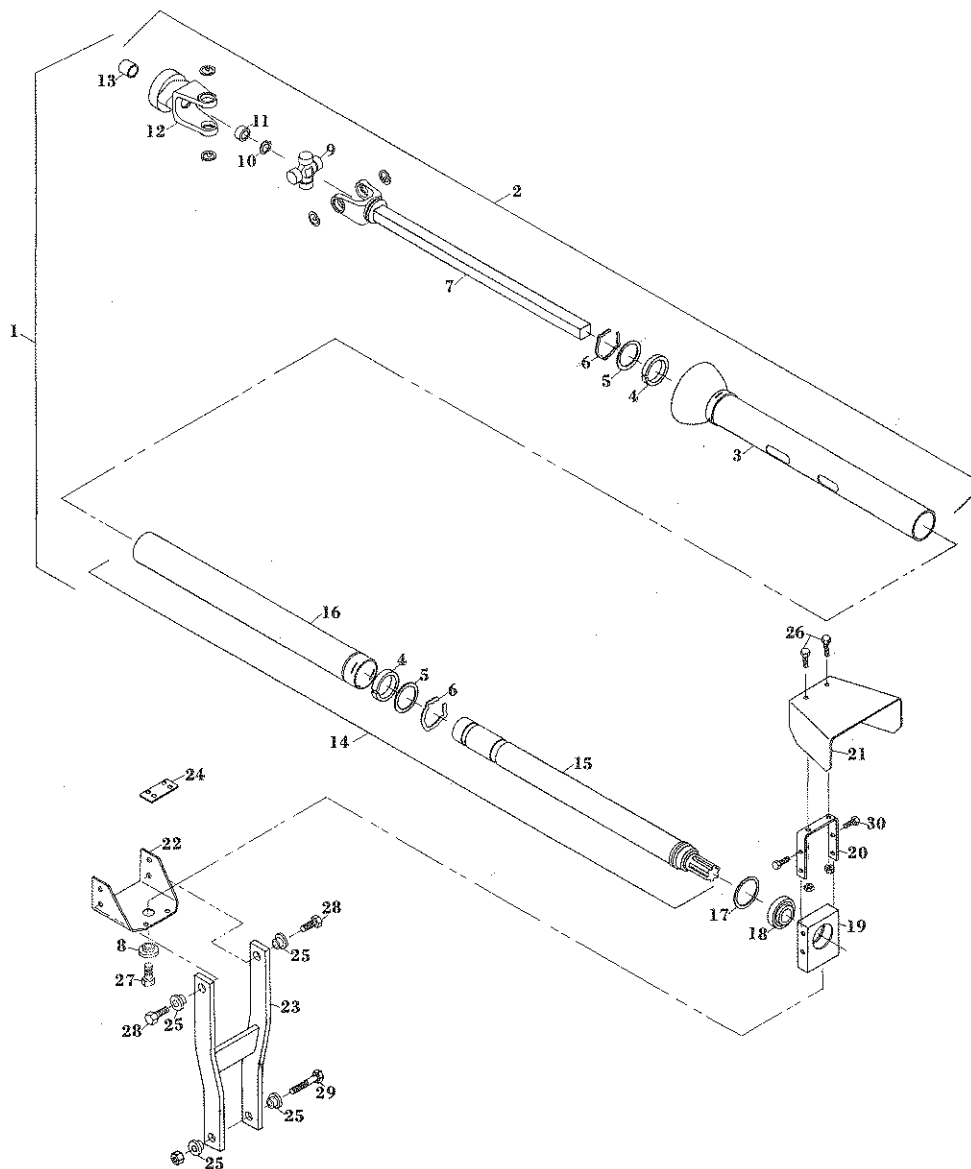
DRAWBAR AND P.T.O. MOUNT

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 7848	P.T.O. gear box mount, R.H.	19	F 7283	Actuating lever, drawbar locking pin
2	F 7849	P.T.O. gear box mount, L.H.	20	F 7795	Link, drawbar locking pin
3	F 7363	P.T.O. gear box plate	21	F 183	Front end hitch
4	F 7213	Hitch base plate	22		1/4" x 1/4" x 2-1/2" key
5	F 7010	Adjusting bolt, 2 used	23		1/2" x 2" N.C. cap screw
6	F 1833	Front end swinging jack	24		1/2" x 1-1/4" N.C. Button head bolt
	F 1831	Thrust bearing	25		1/2" x 1-1/4" N.F. cap screw
7	F 1834	Snap ring	26		5/8" x 2-1/2" N.C. cap screw
8	F 7005	Rope, drawbar pin, 9'	27		1/2" x 1-1/2" Square head set screw
	F 440	Ferrule	28	F 7194	Pickup lift bracket
10	F 7725	Pickup lift lever, P.T.O. baler	29	F 7565	Pickup lift cable with ends
11	F 7538	Pickup lift lever cross rod	30	F 7590	Sheave clip, pickup lift roller
12	F 7682	Pickup lift lever stop bracket	31	F 8192	Roller for pickup lift
13	F 7007	Pivot pin bracket	32	F 8193	Bushing for F 8192 roller
14	F 7006	Drawbar pivot pin	33	F 7566	Cushion spring (pickup cable)
15	F 1835	Draw bar for P.T.O. baler	34	F 7567	Cable connecting link for cushion spring
16	F 7002	Draw bar locking pin	35		11/16" NC jam nut
17	F 7004	Set collar for drawbar locking pin			
18	F 7003	Spring, drawbar locking pin			



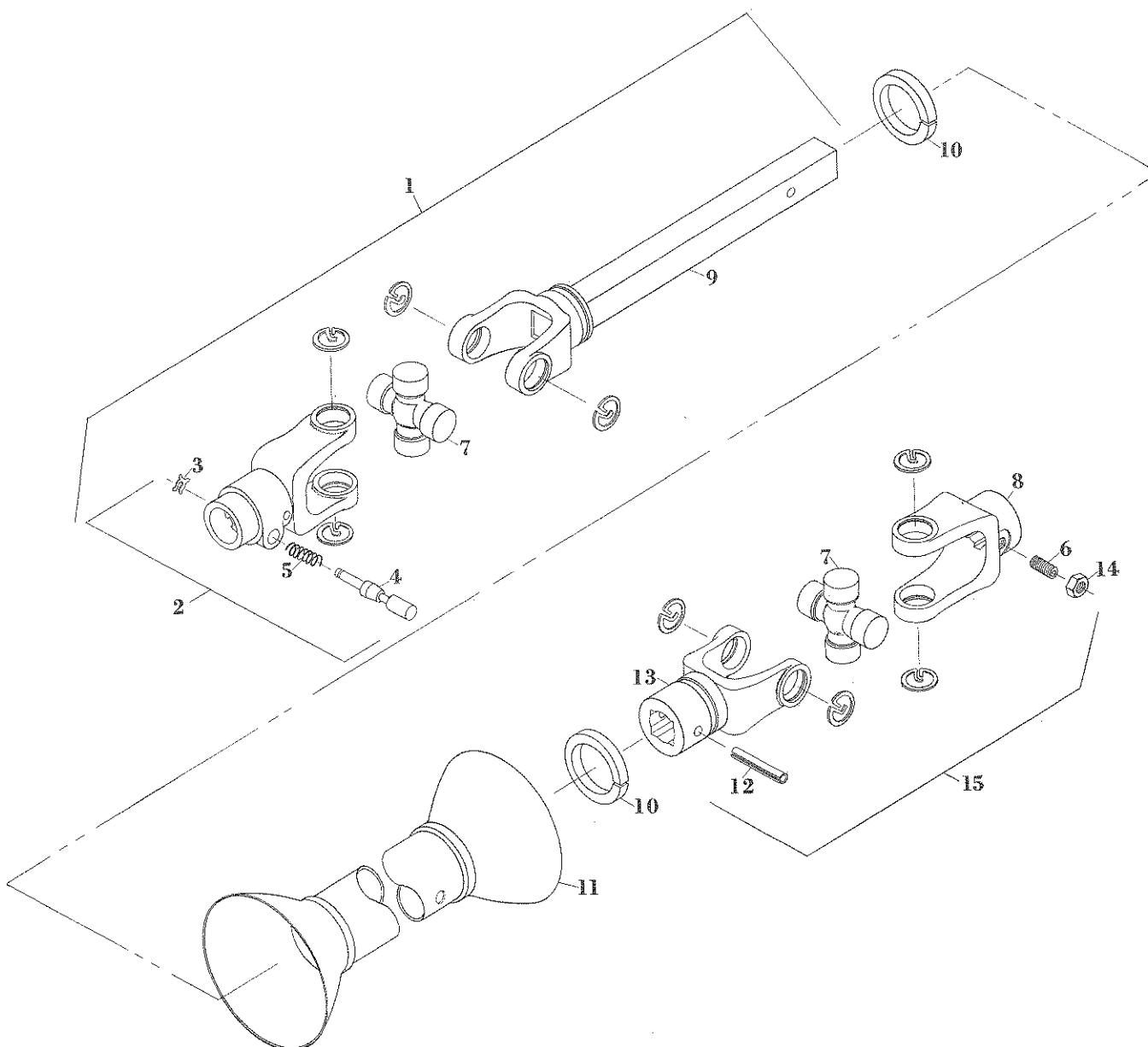
P.T.O. CLUTCH

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 1412	Gear box complete, 540 rpm	12	F 1797	Spring, 12 used
	F 1780	Gear box complete, 1000 rpm	13		5/16" x 5/16" x 1-1/8" key
2	F 1798	Sheave, P.T.O., 1-3/8" bore	14	F 1800	Clip, shield, 3 used
3	F 1796	Clutch Pilot	15	F 1799	Shield, rear "U" joint
4	F 1793	Friction Disc, 2 used	16	F 1063	Shield, Sheave
5	F 1794	Clutch Plate Assembly, w/bushing	17	F 1221	Shield, P.T.O. Flywheel
6	F 1795	Bushing	18	F 1222	Bracket for F 1221 Shield
7	F 1792	Clutch Plate	19		1/4" x 3/4" N.C. cap screw, 3 used
8		1/2" N.C. slotted nut	20		1/2" x 1" N.C. cap screw, 2 used
9	F 1790	Spring, 2 used	21		1/4" x 3/4" Round head machine screw, 2 used
10	F 1791	Clutch pin, 2 used	22	F 8178	P.T.O. Clutch assembly
11		3/8" x 3-1/4" Hex head cap screw, 12 used	23		1/2" flat washer



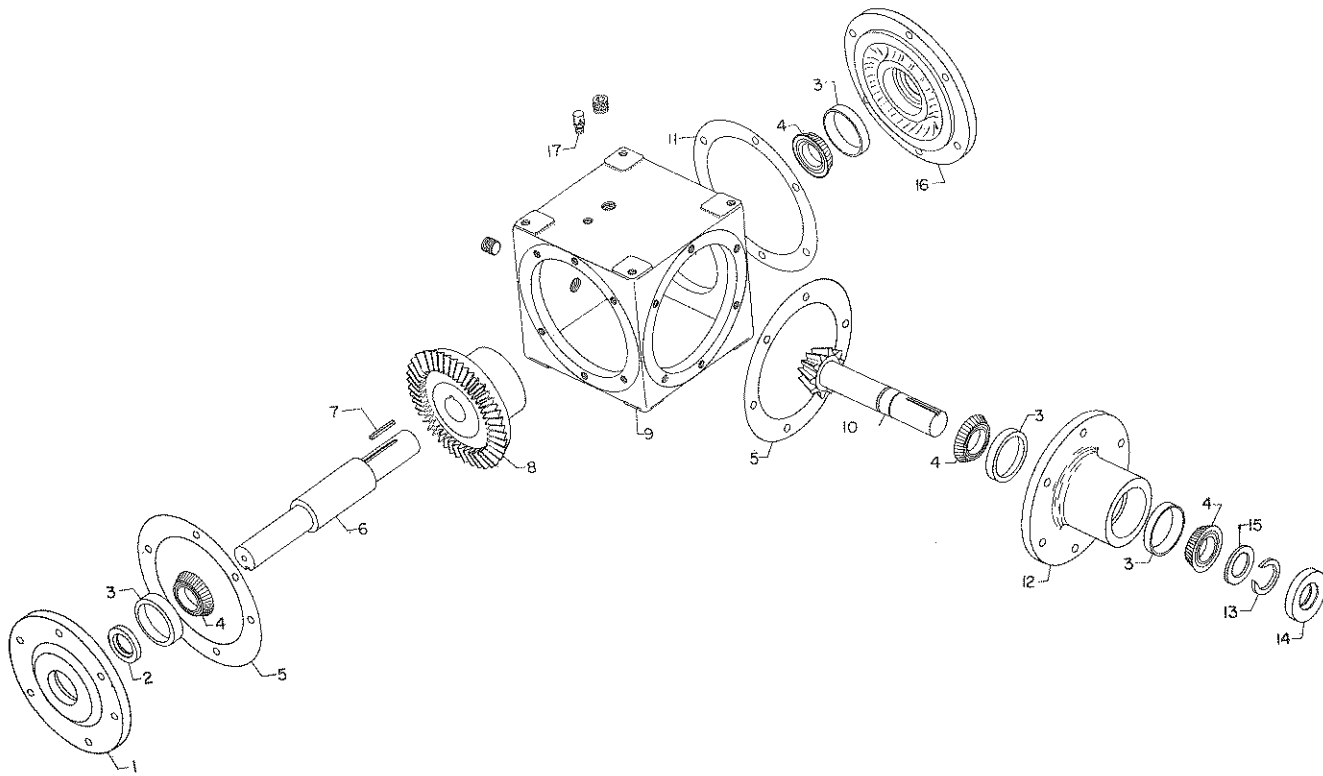
P.T.O. REAR DRIVE LINE

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 1802	Telescoping driveline complete, 922-18-39117	15	F 1821	Tube & stub shaft assembly
2	F 1813	Telescoping driveline, rear half	16	F 1822	Outer shield tube
3	F 1814	Bell and inner shield tube	17	F 1806	Retaining ring, RR287 Spirolox
4	F 892	Nylon bushing, 2 used	18	F 1807	Ball bearing, 207KRR Fafnir
5	F 891	Thrust washer, 2 used	19	F 1808	Pedestal bearing housing
6	F 1728	Shield snap ring, 2 used	20	F 1805	Shield bracket, front universal joint
7	F 1815	Yoke and shaft assembly	21	F 1804	Shield, front universal joint
8	F 1801	Swivel bushing Pedestal bearing	22	F 1809	Pedestal bearing bracket
9	F 889	Universal cross repair kit	23	F 1810	Bearing pedestal
10	F 1816	Bearing retainer ring, N 5000-137	24	F 1803	Adaptor, shield
11	F 1817	Ball bearing, flange yoke, 9103 PP Fafnir	25	F 1811	Pedestal tilt bushing, 4 used
12	F 1818	Flange yoke	26		1/4" x 3/4" N.C. cap screw, 2 used
13	F 1819	Bushing, flange yoke	27		5/8" x 1-1/2" N.C. cap screw
14	F 1820	Telescoping drive line, front half	28		1/2" x 1-1/2" N.C. cap screw, 2 used
			29		1/2" x 2" N.C.H.T. cap screw, 2 used
			30		5/16" x 3/4" N.C. cap screw, 4 used



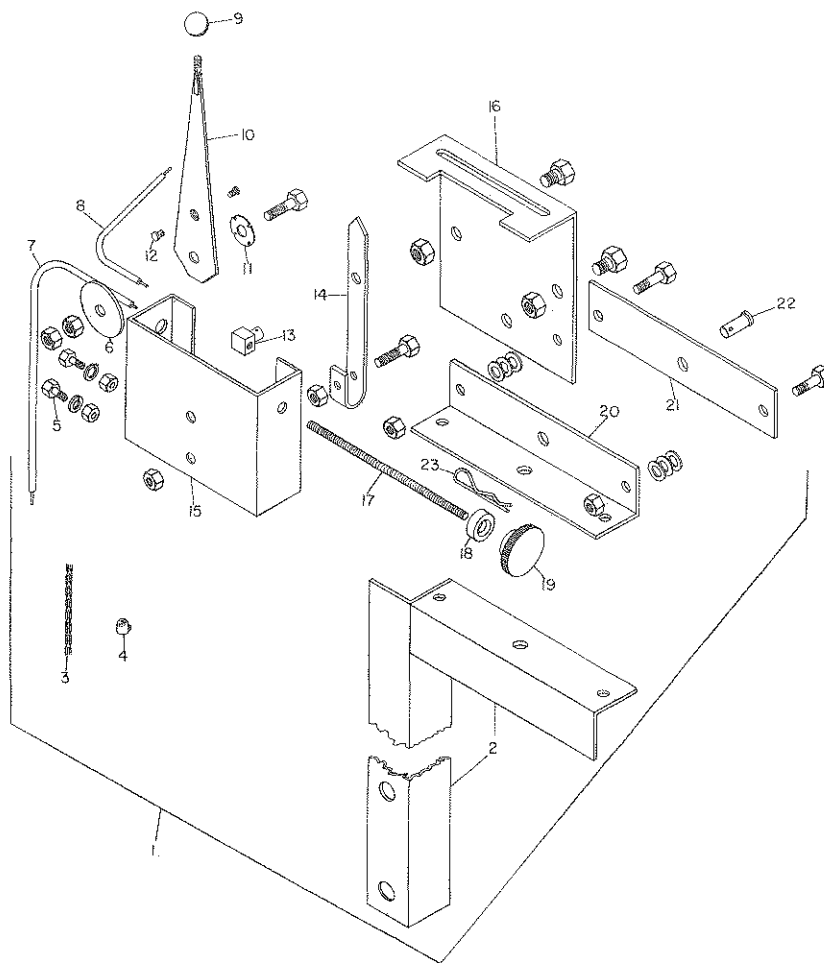
P.T.O. FRONT DRIVE LINE

REF. NO.	PART NO.	DESCRIPTION
1	F 1812	P.T.O. driveline assembly, front, 922-17-20179
2	F 8180	P.T.O. driveline assembly, front 1000 rpm.
	F 890	Yoke assembly, QD, 1-3/8" - 6 spline, w/lock pin
	F 8181	Yoke assembly, QD 1-3/8" - 21 involute spline w/lock pin 1000 rpm.
3	F 1107	Lock pin washer
4	F 1106	Lock pin
5	F 1108	Spring lock pin
6	F 1828	Set screw, 1/2" x 1-1/4" NF Hex Socket
7	F 889	Universal cross repair kit
8	F 1823	Yoke, 1-3/8" - 6 spline
9	F 1824	Yoke & shaft assembly
10	F 1827	Nylon Bushing, 2 used
11	F 1825	Yoke & Bell Assembly
12		Roll pin, 3/8" x 2"
13	F 1826	Yoke, 1-3/16" square
14		1/2" N.F. jam nut
15	F 8179	Universal joint assembly



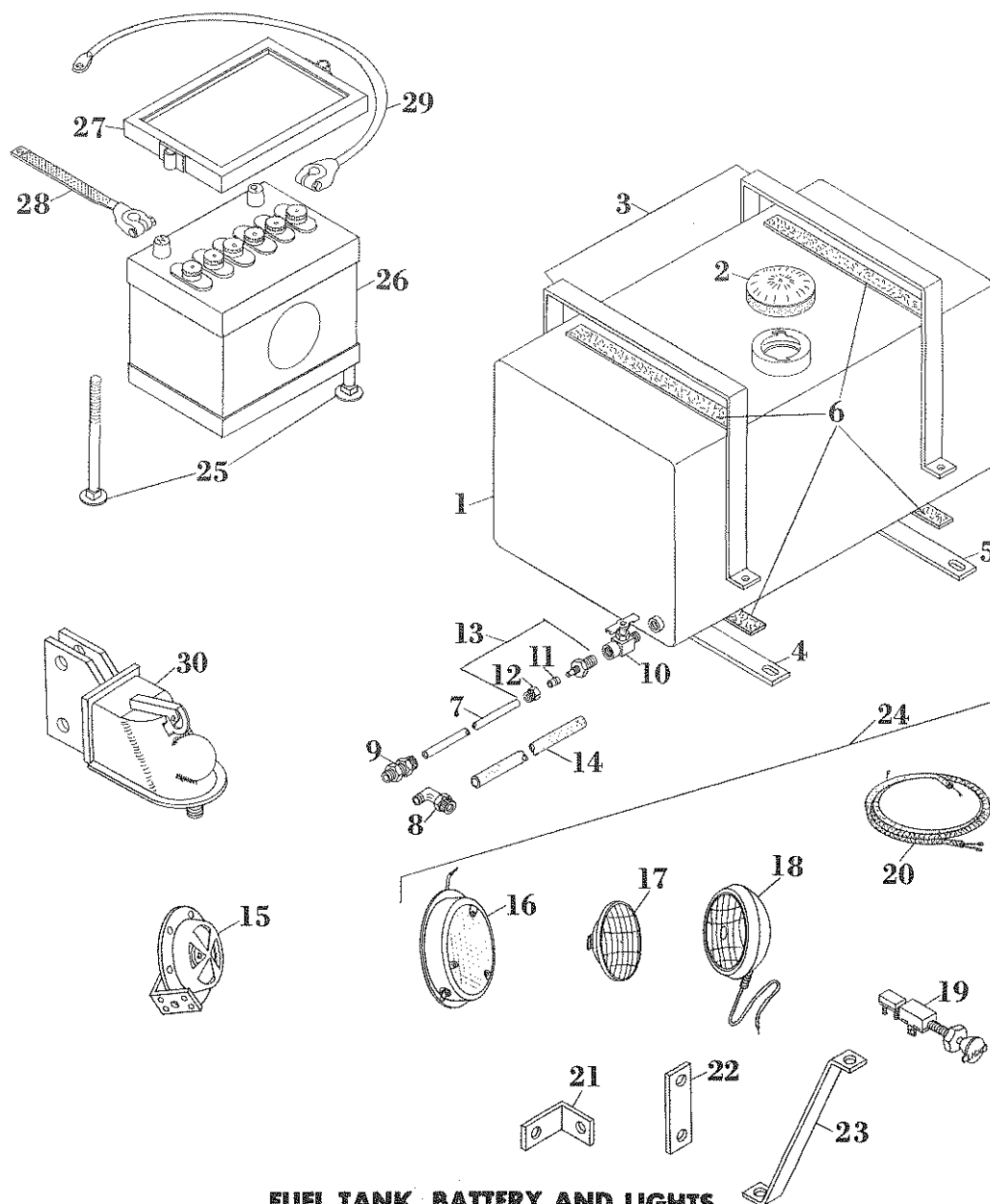
P. T. O. GEAR BOX

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 1076	Cap, drive shaft bearing (open end)	9	F 1407	Case for gear box
2	F 1085	Seal, drive shaft (CR186112)	10	F 1410	Pinion and shaft, 13T for 540 rpm box
3	F 1084	Bearing cup, pinion and drive shaft (LM 48510)		F 1779	Pinion and shaft, 21T for 1000 rpm box
4	F 1083	Bearing cone, pinion and drive shaft (LM 48548)	11	F 1417	Gasket (.005 thick) for F 1409
5	F 1095	Gasket, (.005 thick) for F 1076 and F 1078		F 1418	Gasket (.010 thick) for F 1409
	F 1414	Gasket, (.010 thick) for F 1076 and F 1078		F 1419	Gasket (.015 thick) for F 1409
	F 1415	Gasket, (.015 thick) for F 1076 and F 1078	12	F 1078	Housing, pinion shaft bearing
	F 1416	Gasket, (1/32" thick) for F 1076 and F 1078	13	F 1087	Snap ring, pinion shaft
6	F 1601	Drive shaft	14	F 1421	Grease seal for pinion shaft (CR256112)
7	F 1093	Key, drive shaft and sheave, 5/16" x 5/16" x 2"	15	F 1420	Steel shim (.003 thick)
8	F 1411	Bevel gear, 39T, for 540 rpm box	16	F 1409	Cap, drive shaft bearing (closed end)
	F 1778	Bevel gear, 34T, for 1000 rpm box	17	F 1720	Vent
				F 1412	Gear box complete less sheave, 540 rpm
				F 1780	Gear box complete less sheave, 1000 rpm



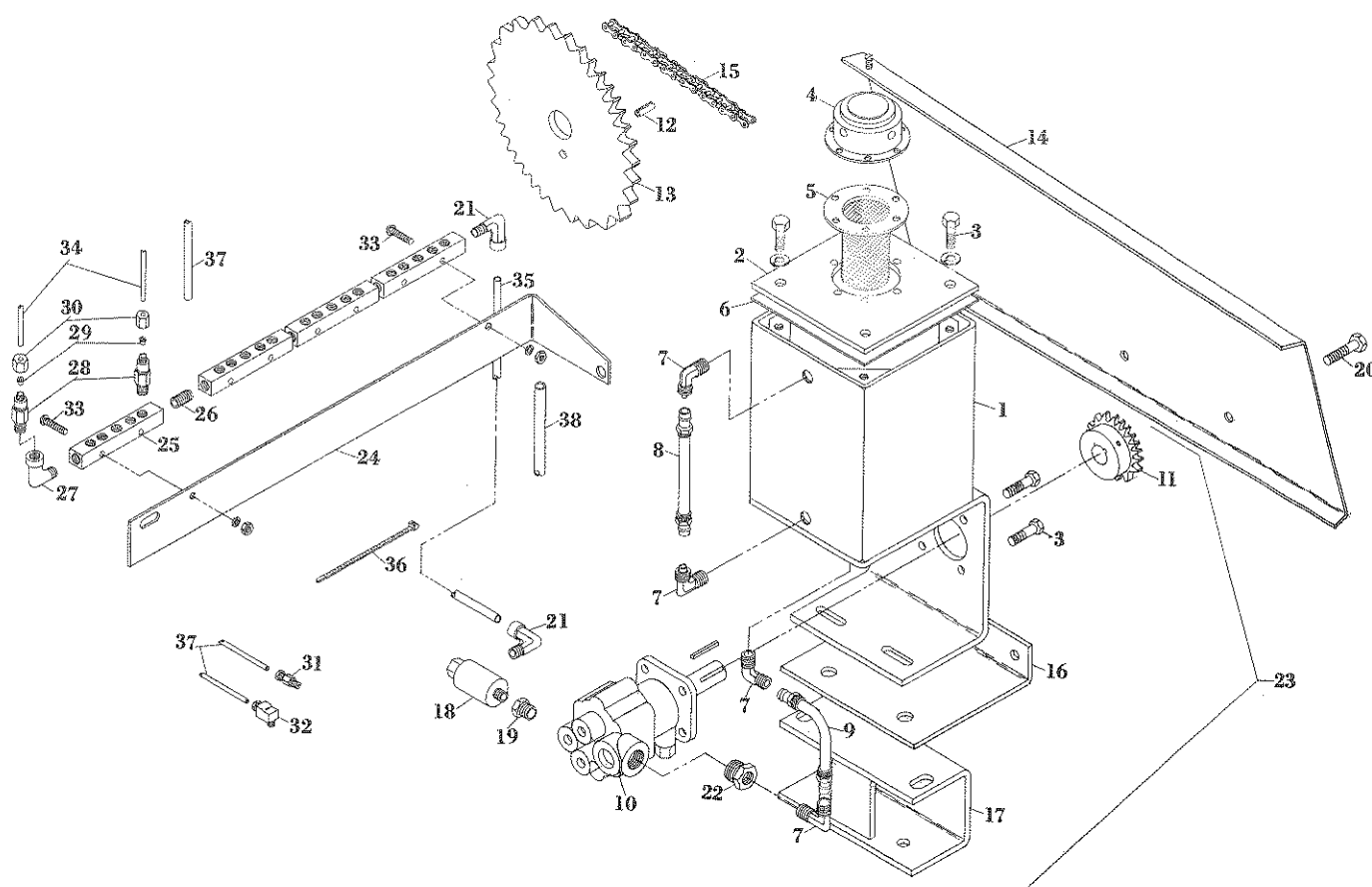
THROTTLE AND TENSION CONTROL STAND

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 1025	Control box complete, baler mounted	8	F 1129	Cable complete for throttle control, 12 feet
	F 1026	Control box complete, tractor mounted		F 1011	Conduit, throttle control, 12 feet
	F 1451	Control box complete less cable and standard		F 1012	Wire, throttle control, 13 feet
2	F 1658	Standard only	9	F 5554	Knob for throttle lever
3	F 1015	Chain, throttle control, 4"	10	F 1433	Throttle lever
4	F 5080	Cable stop, throttle control	11	F 1002	Conical washer
5	F 5559	Beech nut with nut and washer	12	F 5545	Swivel fasteners (throttle)
6	F 1003	Friction disc	13	F 1005	Adjusting stud nut (tension)
7	F 1130	Cable complete for tension control, 24 feet	14	F 1004	Indicator tension control
	F 1013	Conduit, tension control, 24 feet	15	F 1008	Control box
	F 1014	Wire, tension control, 25 feet	16	F 1452	Control box cover
			17	F 1006	Adjusting rod
			18	F 1131	Thrust bearing
			19	F 1007	Control knob for F 1006
			20	F 1017	Mounting base angle
			21	F 1018	Mounting base plate
			22	F 1020	Clevis pin, 3/8" x 1"
			23	F 1019	Hairpin cotter key



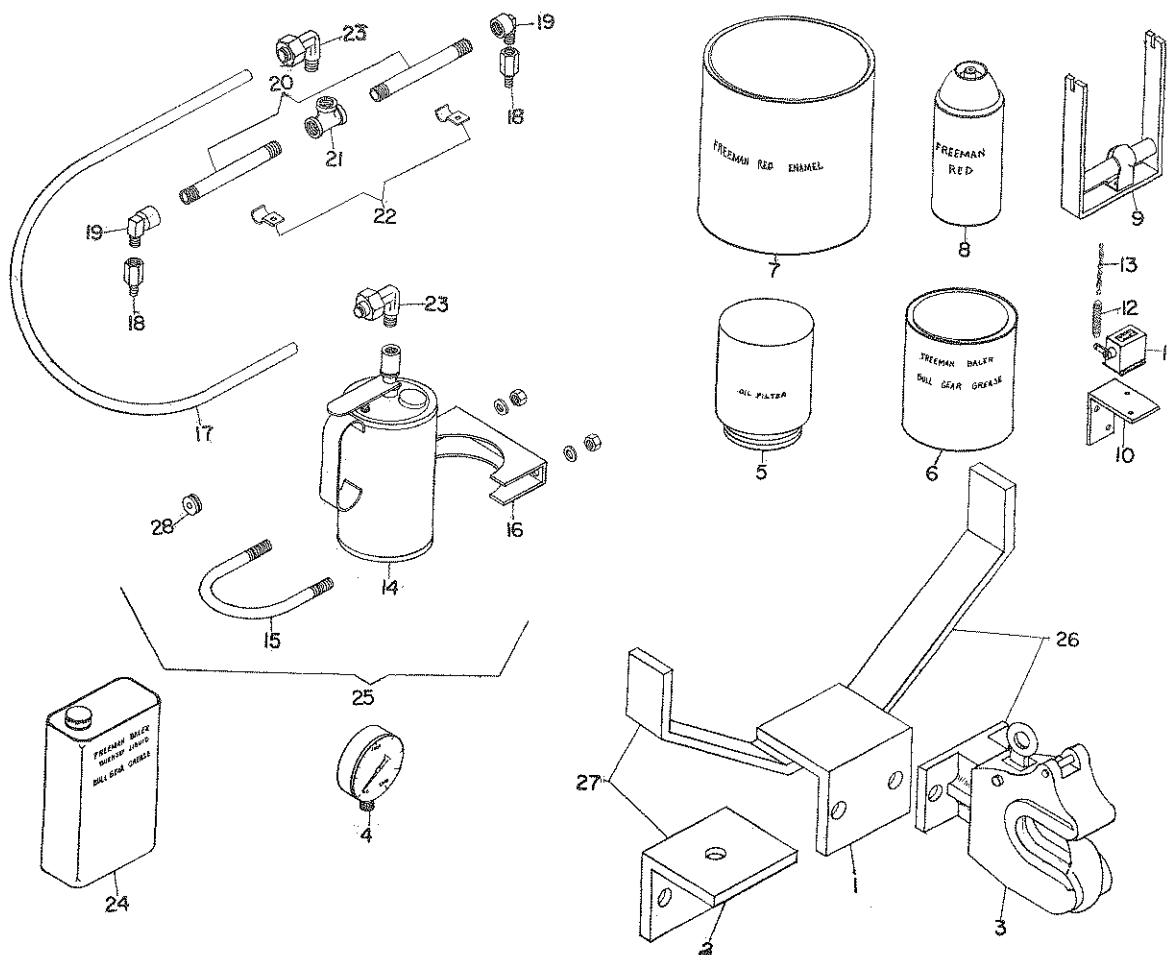
FUEL TANK, BATTERY AND LIGHTS

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 1688	Fuel tank with cap	18	F 8059	Light, front and center, 12 volt, Shock mounted
2	F 1689	Fuel tank cap for F 1688 and F 5947 tanks		F 8060	Light, rear combination, 12 volt, Shock mounted
3	F 7046	Fuel tank strap, 2 used	19	F 862	Switch for light kit
4	F 8188	Fuel tank mounting bracket, front	20	F 1777	Wiring harness for F 1667 light kit
5	F 8164	Fuel tank mounting bracket, rear	21	F 8061	Mounting bracket, front light
6	F 893	Felt for tank straps - (set of four)	22	F 8062	Mounting bracket, rear light
7	F 7049	Fuel line 68"	23	F 7228	Mounting bracket, center light
8	F 5233	Elbow fitting for gas line, 269P-1/4" x 1/8"	24	F 8063	Light Kit, 12 volt with 2 - F 8059 1 - F 8060, 1 - F 1505, 1 - F 862, 1 - F 8061, 1 - F 8062, 1 - F 7228, 1 - F 1777
9	F 5232	Straight fitting for gas line (268P-1/4" x 1/8"			
10	F 8189	Shut off valve 6825 WH	25	F 1691	Bolt for Battery Box, (3/8" x 9")
11	F 6126	Poly - sleeve, 260-P	26	F 1499	Battery, 12 volt
12	F 6127	Nut & sleeve assembly, 261-P	27	F 5499	Battery hold down bracket
13	F 8190	Straight male connector, 268-P 1/4" x 1/4"	28	F 7742	Battery cable, ground, 12 volt
14	F 8191	Fuel line cover	29	F 7743	Battery cable, insulated, 12 volt
15	F 1497	Horn, wire alarm, 12 volt	30	F 1736	Ball hitch complete with ball
16	F 1505	Light, flush mounted, 12 volt		F 8067	Hitch ball for F 1736
17	F 5842	Sealed beam unit, 12 volt			
	F 5941	Sealed beam unit, 12 volt, comb. red & clear			



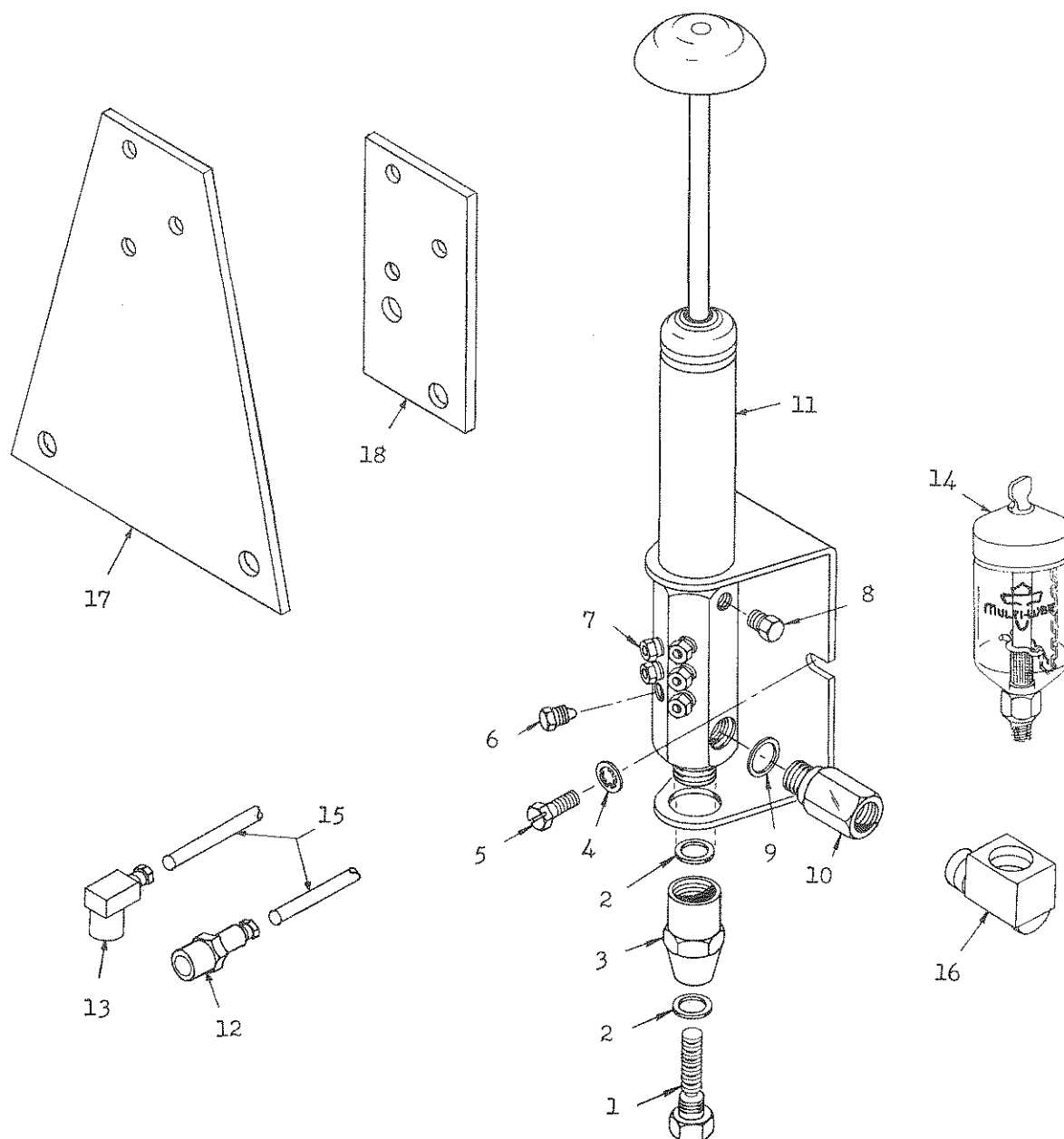
AUTOMATIC LUBER

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 8196	Luber tank & bracket	23	F 8210	Luber tank and pump assembly
2	F 8197	Tank cover	24	F 8282	Luber manifold bracket
3		5/16" x 1" NC cap screw	25	F 8283	Manifold block, 4 used
4	F 6268	Filler cap	26		1/8" NPT close nipple, 3 used
5	F 6267	Screen for tank filler	27	FT171	1/8" street elbow, 1 used, 3400x 2 WH
6	F 8198	Gasket, cover to tank	28	F 8284	Valve, 21 used, 381626-3
7	F 8209	3/8" x 1/4" male elbow, 269P	29	F 8285	Sleeve, 21 used, K328302-2
8	F 8199	Site gauge	30	F 8286	Nut, 21 used, K328301-2
9	F 8199	3/8" plastic tube	31	F 8287	Straight fitting, 6 used, 66714 Lincoln
10	F 8200	Pump, Webster	32	F 8288	90° fitting, 18 used, 66716 Lincoln
11	F 8201	Sprocket, 41B15 x 9/16"	33		10-32 x 1" round head machine screw
12	F 8228	1/4" x 3/4" roll pin	34	F 7400	1/8" nylon tubing
13	F 8202	Sprocket, 41A40 x 1-3/8"	35	F 8289	1/4" nylon tube, 28"
14	F 8203	Chain shield	36	F 8290	Nylon tie strap, 6 per head
15	F 8204	Chain, 93 pitch, RC 41		F 8211	Automatic luber complete for twine knotters, 3 tie
16	F 8205	Chain shield bracket			
17	F 8206	Pump bracket	37	F 8291	Cover for 1/8" tubing, SLV105-5
18	F 8207	Filter, 382050B1	38	F 8292	Cover for 1/4" tubing, SLV105-1
19	F 8208	Filter element			
20		3/8" x 1/8" reducer bushing			
21	F 1441	90° elbow, 889L		F 8211	Automatic luber complete for twine knotters, 3 tie
22		1/2" x 1/4" reducer bushing			



EXTRA ITEMS

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 1699	Trailer hitch frame	12	F 638	Spring, bale counter
2	F 736	Trailer hitch angle for clevis pin	13	F 637	Chain, bale counter
3	F 1697	Holland hitch for trailer hitch	14	F 7671	Oil can with pump
4	F 800	Hydraulic gauge (2000 lbs.)		F 7729	Spring for pump
5	F 1511	Oil filter cartridge 4 thread base (VH4D and VG4D)	15	F 7721	U bolt, grease can
	F 5922	Oil filter cartridge (V461D)	16	F 7722	Grease can clamp base
6	F 664	Bullgear grease (2 lb. can)	17	F 7673	Nylon tubing, pull-type baler 20"
	F 874	Bullgear grease (1 gal.) 10 lbs.	18	F 777	Adapter, 2 used (51942)
7	F 649	Freeman red baler paint (1 gal.)	19	F 7677	90° brass elbow (2 used)
	F 942	Freeman red baler paint (1 qt.)	20	F 7727	1/4" x 5" pipe nipple (2 used)
	F 1675	Freeman white baler paint (1 gal.)			22" bale chamber
	F 1676	Freeman white baler paint (1 qt.)	21	FT 74	1/4" pipe tee
8	F 770	Freeman red baler paint, spray can	22	F 7723	Clip for grease nipple (125 jiffy)
	F 1677	Freeman white baler paint, spray can	23	F 7676	90° nylon elbow 2 used
9	F 4193	Wire splicer	24	F 7609	Quickset lubricant 1 qt.
10	F 7391	Bale counter mounting angle		F 7626	Quickset lubricant 1 gal.
11	F 304	Bale counter (Veeder Root)	25	F 7617	Bullgear luber kit
	F 635	Arm w/screw for F 304	26	F 734	Trailer hitch frame with Holland hitch
	F 636	Reset knob for F 304	27	F 735	Trailer hitch frame with pin hitch
			28	F 7735	Grommet



MULTI-LUBER CENTRALIZED LUBRICATION SYSTEM

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	F 1760	Stop plug for Multi-luber	13	F 1772	Coupler, 90° snap on for Multi-luber
2	F 1761	Gasket for Multi-luber	14	F 1773	Lubricant reservoir for Multi-luber
3	F 1762	Cap for Multi-luber	15	F 1770	Tubing, 1/8" L.P. Nylon (60 ft. used)
4	F 1763	Lock washer for Multi-luber	16	F 1782	Street elbow, 1/4"
5	F 1764	Hex screw for Multi-luber	17	F 1783	Mounting bracket for Multi-luber, twine
6	F 1765	Plug for Multi-luber	18	F 1784	Mounting bracket for Multi-luber, wire
7	F 1766	Compression nut for Multi-luber			
8	F 1767	Plug for Multi-luber			
9	F 1768	Gasket for Multi-luber			
10	F 1769	Adapter for Multi-luber			
11	F 1774	Injector pump for Multi-luber, Ref. 1-10			
12	F 1771	Coupler, straight snap on for Multi-luber		F 1776	Multi-luber complete w/reservoir, 60 ft. tubing & 12 couplers

